Designers Data Sheet

1.0 WATT METAL SILICON ZENER DIODES

. . . a complete series of 1.0 Watt Zener Diodes with limits and operating characteristics that reflect the superior capabilities of silicon-oxide-passivated junctions. All this in an axial-lead, metal package offering protection in all common environmental conditions.

- To 100 Watts Surge Rating @ 10 ms
- Maximum Limits Guaranteed on Five Electrical Parameters
- Power Capability to MIL-S-19500 Specifications

Designer's Data for "Worst Case" Conditions

The Designers Data sheets permit the design of most circuits entirely from the information presented. Limit curves — representing boundaries on device characteristics — are given to facilitate "worst case" design.

*MAXIMUM RATINGS

Rating	Symbol	Value	Unit
DC Power Dissipation @ T _A = 25°C Derate above 25°C (See Figure 1)	PD	1.0 6.67	Watt mW/ ^O C
Operating and Storage Junction Temperature Range	T _J , T _{Stg}	-65 to +175	°C

Lead Temperature 230°C at a distance not less than 1/16" from the case for 10 seconds.

MECHANICAL CHARACTERISTICS

CASE: Welded, hermetically sealed metal and glass.

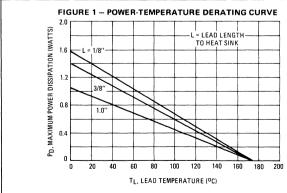
DIMENSIONS: See outline drawing.

FINISH: All external surfaces are corrosion-resistant and leads are readily solderable

and weldable.

POLARITY: Cathode connected to the case. When operated in zener mode, cathode will be positive with respect to anode.

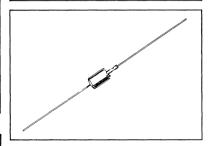
WEIGHT: 1.4 Grams (approx)
MOUNTING POSITION: Any

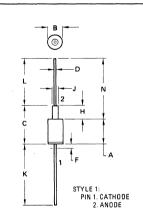


^{*}Indicates JEDEC Registered Data.

1.0 WATT ZENER REGULATOR DIODES

3.3-200 VOLTS





	MILLIN	METERS	INCHES			
DIM	MIN	MAX	MIN	MAX		
Α	7.44	9.07	0.293	0.357		
В	5.46	5.97	0.215	0.235		
C		14.48	-	0.570		
D	0.64	0.89	0.025	0.035		
F	-	4.78	-	0.188		
J	1.14	2.54	0.045	0.100		
K	25.40	41.28	1.000	1.625		
L	25.40	41.28	1.000	1.625		

All JEDEC dimensions and notes apply

CASE 52-03 DO-13

NOTE:

ALL RULES AND NOTES ASSOCIATED
 WITH DO-13 OUTLINE SHALL APPLY.

1N3821 thru 1N3830, 1N3016 thru 1N3051

ELECTRICAL CHARACTERISTICS (T_C = 25°C unless otherwise noted)

VF = 1.5 V max @ IF = 200 mA for all types

(Fiangeless) Voits IZT ZZT@IZT ZZK@IZK IZK IRMax VR1 VR2 IZM m4	JEDEC Type No.	*Nominal Zener Voltage Vz @ IzT	er Voltage • Test	*Max Zener Impedance (Note 4)		Max Reverse Current (Note 5)		*Max DC Zener Current		
113822 3.6 69 10 400 1.0 1.00 1.0 1.0 252 1.3823 3.9 64 9.0 400 1.0 1.0 1.0 1.0 253 1.3824 4.3 58 9.0 400 1.0 1.0 1.0 1.0 213 1.3825 4.7 53 8.0 500 1.0 1.0 1.0 1.0 1.0 213 1.3826 5.1 49 7.0 550 1.0 1.0 1.0 1.0 1.0 1.7 1.0	(Flangeless) Volts								IZM mA (Note 6)	
1N3823										
1 1 1 1 1 2 3 3 4 5 700 1.0										
N3825										
1 1 1 1 2 2 2 2 2 2	1N3824	4.3	58	9.0		1.0	*10		1	
1 1 1 1 2 2 2 2 2 2										
1N3828										
1N3829										
1N3830										
1N3016										
1N3017	1N3830	7.5	34	1.5	250	1.0	1 -10	-3.0	3.0	121
1N3017	1N3016	6.8	37	3.5	700	1.0	٠,,	5.2	4.9	140
1	1N3017	7.5	34	4.0	700	0.5		5.7	5.4	125
183019	1N3018	8.2	31	4.5	700	0.5		6.2	5.9	115
183020	1N3019	9.1	28	5.0	700	0.5		6.9	6.6	105
183021										
1N3023 13 19 10 700 0.25 1.0 9.9 9.4 74 1N3024 15 17 14 700 0.25 1.0 11.4 10.8 63 1N3025 16 15.5 16 700 0.25 1.0 11.4 10.8 63 1N3027 20 12.5 22 750 0.25 0.5 13.7 13.0 52 1N3027 20 12.5 22 750 0.25 0.5 15.2 14.4 47 1N3028 22 11.5 23 750 0.25 0.5 16.7 15.8 43 1N3029 24 10.5 25 750 0.25 0.5 16.7 15.8 43 1N3030 27 9.5 35 750 0.25 0.5 16.7 15.8 43 1N3030 3 8.5 40 100 0.25 0.5 18.2 17.3 40 1N3030 3 8.5 40 100 0.25 0.5 22.8 21.6 31 1N3032 33 7.5 45 1000 0.25 0.5 22.8 21.6 31 1N3032 33 7.5 45 1000 0.25 0.5 22.8 21.6 31 1N3034 39 6.5 60 1000 0.25 0.5 25.1 23.8 28 1N3034 39 6.5 60 1000 0.25 0.5 25.1 23.8 28 1N3035 43 6.0 70 150 0.25 0.5 32.7 4 25.9 26 1N3036 47 5.5 80 1500 0.25 0.5 32.7 31.0 21 1N3039 56 4.5 110 2000 0.25 0.5 33.8 38. 19 1N3039 56 4.5 110 2000 0.25 0.5 33.8 33.8 19 1N3039 62 4.0 125 2000 0.25 0.5 33.8 33.8 19 1N3039 62 4.0 125 2000 0.25 0.5 42.6 40.3 17 1N3040 68 3.7 150 2000 0.25 0.5 55.7 44.6 15 1N3041 75 3.3 175 2000 0.25 0.5 55.0 54.0 17 1N3042 82 3.0 200 3000 0.25 0.5 55.0 55.0 54.0 17 1N3044 100 2.5 33.9 3000 0.25 0.5 55.0 56.0 54.0 12 1N3044 100 2.5 33.9 3000 0.25 0.5 56.0 54.0 12 1N3047 130 1.9 700 5000 0.25 0.5 98.8 93.6 6.9 1N3047 130 1.9 700 5000 0.25 0.5 98.8 93.6 6.9 1N3048 150 1.7 1000 6000 0.25 0.5 98.8 93.6 6.9	1N3021	11	23	8.0	700	0.25		8.4	8.0	85
183024 16							2.0			
1N3025 16 15.5 16 700 0.25 1.0 12.2 11.5 60 1N3026 18 14 20 750 0.25 0.5 13.7 13.0 52 1N3027 20 12.5 22 750 0.25 0.5 15.2 14.4 47 1N3028 22 11.5 23 750 0.25 0.5 16.7 15.8 43 1N3030 27 9.5 35 750 0.25 0.5 18.2 17.3 40 1N3031 30 8.5 40 1000 0.25 0.5 22.8 21.6 31 11.3032 33 7.5 45 1000 0.25 0.5 22.8 21.6 31 11.3032 33 7.5 45 1000 0.25 0.5 22.8 21.6 31 11.3032 33 7.5 45 1000 0.25 0.5 25.1 23.8 28 28										
18							1.0			
1	1N3025	16	15.5	16	700	0.25	1.0	12.2	11.5	60
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1N3051 200 1.2 1500 8000 0.25 0.5 152.0 144.0 4.6										

^{*} JEDEC Registered Data on 1N3821 thru 1N3830 and 1N3016 thru 1N3051

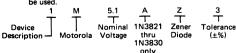
NOTE 1 - TOLERANCE AND TYPE NUMBER DESIGNATION

1N3821 thru **1N3830** — The JEDEC type numbers shown have a standard tolerance for the nominal zener voltage of $\pm 10\%$. A standard tolerance of $\pm 5\%$ for individual units is also available and is indicated by adding suffix "A" to the standard type number.

1N3016 thru 1N3051 — The JEDEC type numbers shown have a standard tolerance of $\pm 20\%$ for the nominal zener voltage. Suffix "A" for $\pm 10\%$ units or "B" for $\pm 5\%$ units.

NOTE 2 - SPECIALS AVAILABLE INCLUDE:

(A) NOMINAL ZENER VOLTAGES BETWEEN THE VOLT-AGES SHOWN AND TIGHTER VOLTAGE TOLER-ANCES: To designate units with zener voltages other than those assigned JEDEC numbers and/or tight voltage tolerances (±3%, ±2%, ±1%), the Motorola type number should be used.

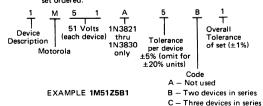


EXAMPLE 1M5.1AZ3

(B) MATCHED SETS: (Standard Tolerances are $\pm 5.0\%$, $\pm 2.0\%$, $\pm 1.0\%$).

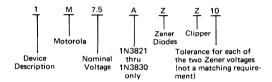
Zener diodes are available in sets consisting of two or more matched devices. The method for specifying matched sets is similar to the one described in (A) except that two additional suffixes are added to the code number described.

These devices are marked with code letters to identify the matched sets and, in addition, each unit in a set is marked with the same serial number, which is different for each set ordered.



D – Four devices in series

(C) ZENER CLIPPERS: (Standard Tolerance ±10% and ±5%). Special clipper diodes with opposing Zener junctions built into the device are available by using the following nomen-



Example:

1M7.5AZZ10

NOTE 3 - ZENER VOLTAGE (VZ) MEASUREMENT

Motorola guarantees the zener voltage when measured at 90 seconds while maintaining the lead temperature (T_L) at $30^{o}\text{C}\pm1^{o}\text{C},$ 3/8" from the diode body.

NOTE 4 - ZENER IMPEDANCE (ZZ) DERIVATION

The zener impedance is derived from the 60 cycle ac voltage, which results when an ac current having an rms value equal to 10% of the dc zener current (I_{ZT} or I_{ZK}) is superimposed on I_{ZT} or I_{ZK} .

NOTE 5 - REVERSE LEAKAGE CURRENT IR

Reverse leakage currents are guaranteed only for 5% and 10% zener diodes and are measured at V_R as shown in the Electrical Characteristics Table

NOTE 6 - MAXIMUM ZENER CURRENT RATINGS (IZM)

1N3821 thru 1N3830 — Maximum zener current ratings are based on maximum voltage of 10% tolerance units.

1N3016 thru 1N3051 — Maximum zener current ratings are based on maximum voltage of 5% tolerance units.

NOTE 7 - SURGE CURRENT (ir)

Surge current is specified as the maximum allowable peak, non-recurrent square-wave current with a specified pulse width, PW. The data presented in Figures 8 and 9 may be used to find the maximum surge current for a square wave of any pulse width between 0.01 ms and 1000 ms.

APPLICATION NOTE

Since the actual voltage available from a given zener diode is temperature dependent, it is necessary to determine junction temperature under any set of operating conditions in order to calculate its value. The following procedure is recommended:

Lead Temperature, T_L , should be determined from:

$$T_L = \theta_{LA} P_D + T_A$$

 θ_{LA} is the lead-to-ambient thermal resistance ($^{O}C/W$) and ^{P}D is the power dissipation. The value for θ_{LA} will vary and depends on the device mounting method. θ_{LA} is generally 30-40 $^{O}C/W$ for the various clips and tie points in common use and for printed circuit board wiring.

The temperature of the lead can also be measured using a thermocouple placed on the lead as close as possible to the tie point. The thermal mass connected to the tie point is normally large enough so that it will not significantly respond to heat surges generated in the diode as a result of pulsed operation once steady-state conditions are achieved. Using the measured value of TL_{L} , the junction temperature may be determined by:

$$T_J = T_L + \Delta T_{JL}$$

 ΔT_{JL} is the increase in junction temperature above the lead temperature and may be found from Figure 6 for a train of power pulses (L = 3/8 inch) or from Figure 7 for dc power.

$$\Delta T_{JL} = \theta_{JL} P_{D}$$

For worst-case design, using expected limits of IZ, limits of PD and the extremes of TJ(Δ TJ) may be estimated. Changes in voltage, Vz, can then be found from:

$$\Delta V = \theta_{VZ} \Delta T_{J}$$

 $\theta_{\mbox{$VZ$}}$, the zener voltage temperature coefficient, is found from Figures 2 and 3.

Under high power-pulse operation, the zener voltage will vary with time and may also be affected significantly by the zener resistance. For best regulation, keep current excursions as low as possible.

Data of Figure 6 should not be used to compute surge capability. Surge limitations are given in Figure 8. They are lower than would be expected by considering only junction temperature, as current crowding effects cause temperatures to be extremely high in small spots resulting in device degradation should the limits of Figure 8 be exceeded.

1N3821 thru 1N3830, 1N3016 thru 1N3051

TEMPERATURE COEFFICIENTS AND VOLTAGE REGULATION

(90% OF THE UNITS ARE IN THE RANGES INDICATED)

FOR UNITS TO 12 VOLTS

RANGE

FIGURE 2 ~ TEMPERATURE COEFFICIENT-RANGE

8.0

7.0 6.0

5.0

4.0 3.0

-2.0

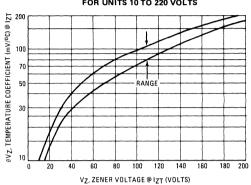
1.0 0 -1.0 -2.0

3.0

5.0

9VZ, TEMPERATURE COEFFICIENT (mV/°C) @ 1ZT

FIGURE 3 – TEMPERATURE COEFFICIENT RANGE FOR UNITS 10 TO 220 VOLTS



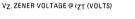
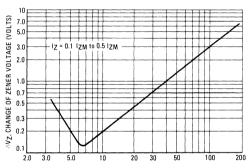


FIGURE 4 - TYPICAL VOLTAGE REGULATION



VZ, ZENER VOLTAGE AT IZT (VOLTS)

FIGURE 5 – MAXIMUM REVERSE LEAKAGE (95% OF THE UNITS ARE BELOW THE VALUES SHOWN)

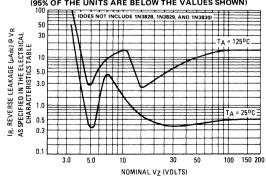


FIGURE 6 - TYPICAL THERMAL RESPONSE L, LEAD LENGTH = 3/8 INCH 9JL, JUNCTION-TO-LEAD THERMAL RESISTANCE (9C/M) 10 3.0 3.0 D = 0.5 D = 0.2 D = 0.1 D = 0.05 DUTY CYCLE, D = t1/t2 РРК SINGLE PULSE $\Delta T_{JL} = \theta_{JL}(t)PPK$ REPETITIVE PULSES $\Delta T_{JL} = \theta_{JL}(t, D)PPK$ D = 0.02 Below 0.1 Second, Thermal Response Curve is Applicable D = 0.01 to any Lead Length (L) SINGLE PULSE 1.0 0.003 0.005 0.01 0.03 0.05 0.1 0.3 0.5 3.0 5.0 10 30 50 100 200



t, TIME (SECONDS)

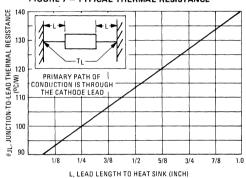
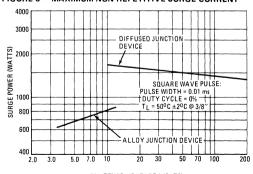


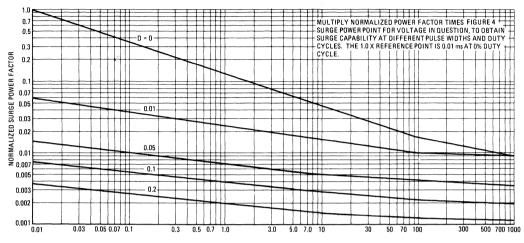
FIGURE 8 - MAXIMUM NON-REPETITIVE SURGE CURRENT



VZ, ZENER VOLTAGE (VOLTS)

1N3821 thru 1N3830, 1N3016 thru 1N3051





SQUARE WAVE PULSE WIDTH (ms)

FIGURE 10 - TYPICAL CAPACITANCE

