

# 201U1LW28

- ◎The device listed in these specification sheets was designed and manufactured for use in OA equipment.
- ◎In case of using the device for applications such as control and safety equipment for transportation(aircraft, trains, automobiles, etc. ), rescue and security equipment and various safety related equipment which require higher reliability and safety, take into consideration that appropriate measures such as fail-safe functions and redundant system design should be taken.
- ◎In case of using the device for equipment that requires an extreme level of reliability, such as aerospace applications, telecommunication equipment(trunk lines), nuclear power control equipment and medical or other equipment for life support, contact and consult with a SHARP sales representative.
- ◎SHARP assumes no responsibility for any damage resulting from the use of the device which does not comply with the instructions and the precautions specified in these specification sheets.
- ◎Contact and consult with a SHARP sales representative for any questions about this device.

## 2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit and a back light unit. Graphics and texts can be displayed on a  $1600 \times 3 \times 1200$  dots panel with about 16 million colors by supplying 48 bit data signals( $8\text{bit} \times 2\text{pixel} \times \text{RGB}$ ), two display enable signals, two dot clock signals, +12V DC supply voltages for TFT-LCD panel driving and supply voltage for back light.

It is a wide viewing-angle-module (Vertical viewing angle: $176^\circ$  Horizontal viewing angle: $176^\circ$ ,  $\text{CR} \geq 10$ ). This module performance achieve 20ms response time (full; black to white, or white to black) done by improving Liquid crystal material.

LD-15616-2

## 3. Mechanical Specifications

| Parameter               | Specifications                 | Unit  |
|-------------------------|--------------------------------|-------|
| Display size            | 51 (Diagonal)                  | cm    |
|                         | 20.1 (Diagonal)                | Inch  |
| Active area             | 408.0 (H) × 306.0 (V)          | mm    |
| Pixel format            | 1600 (H) × 1200 (V)            | Pixel |
|                         | (1 pixel = R + G + B dots)     |       |
| Pixel pitch             | 0.255(H) × 0.255 (V)           | mm    |
| Pixel configuration     | R,G,B vertical stripe          |       |
| Display mode            | Normally black                 |       |
| Unit outline dimensions | 432(W) × 331.5 (H) × 25 (D)    | mm    |
| Mass                    | 3.2 (Typ)                      | kg    |
| Surface treatment       | Anti-glare And hard-coating 3H |       |

Outline dimensions are shown in Fig.1.

## 4. Input Terminals and Function

## 4-1. TFT-LCD panel driving

LVDS interface with 2 input signal, and +12VDC power supply, control signal

Connectors : (MDF76LARW-30S-1H(HIROSE))

Corresponding connectors : FI-X30M(JAE)

LVDS receiver : Contained in a control IC

Corresponding LVDS transmitter : THC63LVDM83R(Thine) or compatible

| Pin No. | Symbol | Function  | Remark |
|---------|--------|---|--------|
| 1       | Vcc    | +12V power supply                                   |        |
| 2       | Vcc    | +12V power supply                                   |        |
| 3       | Vcc    | +12V power supply                                   |        |
| 4       | Vcc    | +12V power supply                                   |        |
| 5       | Vss    | Gnd   |        |
| 6       | Vss    | Gnd   |        |
| 7       | RBIN3+ | Positive (+) LVDS differential data input (B port)  | LVDS   |
| 8       | RBIN3- | Negative (-) LVDS differential data input (B port)  | LVDS   |
| 9       | CKBIN+ | Positive (+) LVDS differential clock input (B port) | LVDS   |
| 10      | CKBIN- | Negative (-) LVDS differential clock input (B port) | LVDS   |
| 11      | RBIN2+ | Positive (+) LVDS differential data input (B port)  | LVDS   |
| 12      | RBIN2- | Negative (-) LVDS differential data input (B port)  | LVDS   |
| 13      | RBIN1+ | Positive (+) LVDS differential data input (B port)  | LVDS   |
| 14      | RBIN1- | Negative (-) LVDS differential data input (B port)  | LVDS   |
| 15      | RBIN0+ | Positive (+) LVDS differential data input (B port)  | LVDS   |
| 16      | RBIN0- | Negative (-) LVDS differential data input (B port)  | LVDS   |
| 17      | Vss    | Gnd   |        |
| 18      | Vss    | Gnd   |        |
| 19      | RAIN3+ | Positive (+) LVDS differential data input (A port)  | LVDS   |
| 20      | RAIN3- | Negative (-) LVDS differential data input (A port)  | LVDS   |
| 21      | CKAIN+ | Positive (+) LVDS differential clock input (A port) | LVDS   |
| 22      | CKAIN- | Negative (-) LVDS differential clock input (A port) | LVDS   |
| 23      | RAIN2+ | Positive (+) LVDS differential data input (A port)  | LVDS   |
| 24      | RAIN2- | Negative (-) LVDS differential data input (A port)  | LVDS   |
| 25      | RAIN1+ | Positive (+) LVDS differential data input (A port)  | LVDS   |
| 26      | RAIN1- | Negative (-) LVDS differential data input (A port)  | LVDS   |
| 27      | RAIN0+ | Positive (+) LVDS differential data input (A port)  | LVDS   |
| 28      | RAIN0- | Negative (-) LVDS differential data input (A port)  | LVDS   |
| 29      | Vss    | Gnd   |        |
| 30      | Vss    | Gnd   |        |

【Note1】 This module has dual pixel port to receive dual pixel data at the same time . A port receives first pixel data and B port receives second pixel data in dual pixel data.

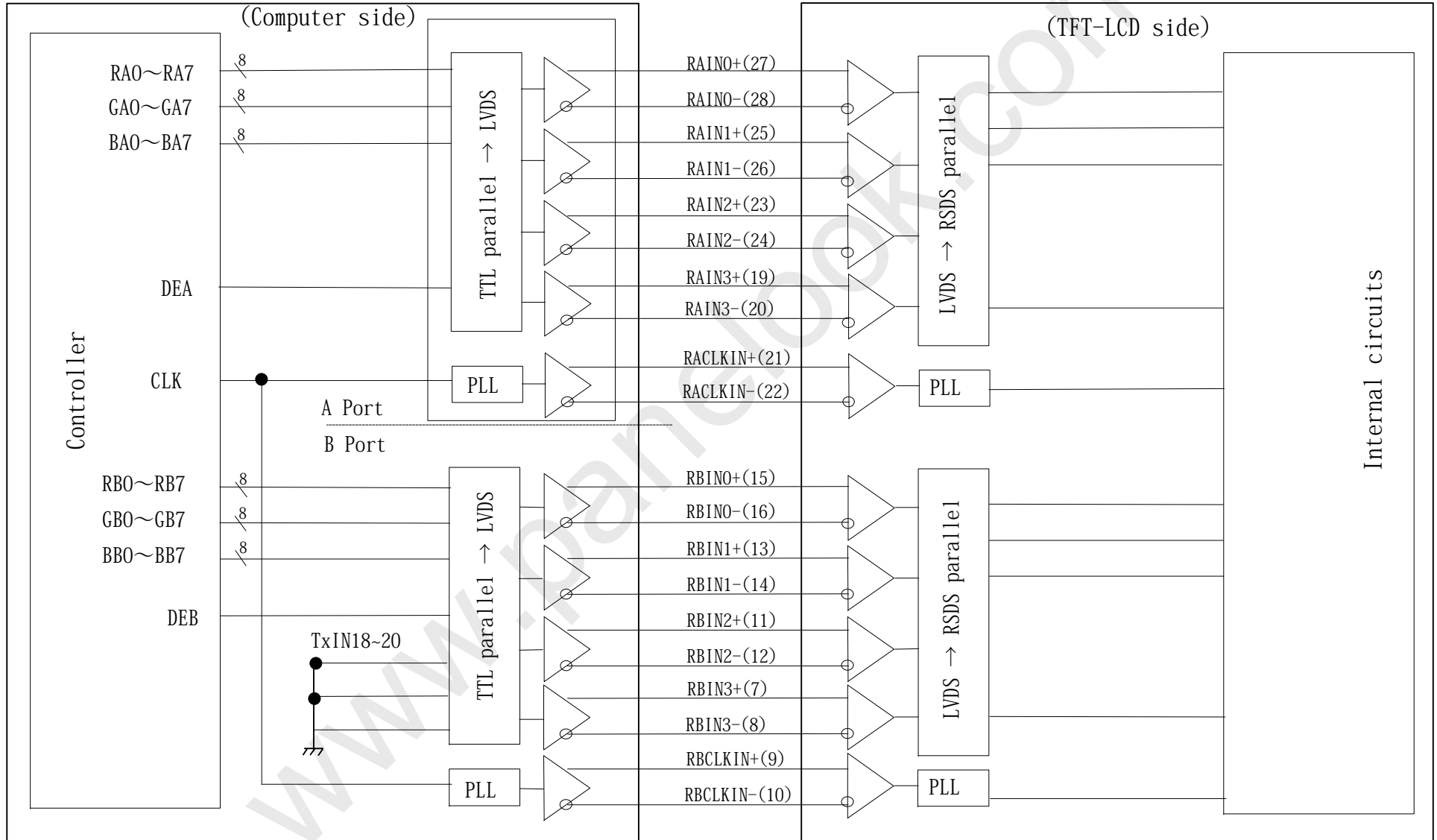
【Note2】Thine:THC63LVDM83R

| Transmitter |      | Data arrangement |
|-------------|------|------------------|
| Pin No      | Data |                  |
| 51          | TA0  | R0(LSB)          |
| 52          | TA1  | R1               |
| 54          | TA2  | R2               |
| 55          | TA3  | R3               |
| 56          | TA4  | R4               |
| 3           | TA5  | R5               |
| 4           | TA6  | G0(LSB)          |
| 6           | TB0  | G1               |
| 7           | TB1  | G2               |
| 11          | TB2  | G3               |
| 12          | TB3  | G4               |
| 14          | TB4  | G5               |
| 15          | TB5  | B0(LSB)          |
| 19          | TB6  | B1               |
| 20          | TC0  | B2               |
| 22          | TC1  | B3               |
| 23          | TC2  | B4               |
| 24          | TC3  | B5               |
| 27          | TC4  | (NA)             |
| 28          | TC5  | (RSV1)           |
| 30          | TC6  | DE               |
| 50          | TD0  | R6               |
| 2           | TD1  | R7(MSB)          |
| 8           | TD2  | G6               |
| 10          | TD3  | G7(MSB)          |
| 16          | TD4  | B6               |
| 18          | TD5  | B7(MSB)          |
| 25          | TD6  | (NA)             |

4-2 Interface block diagram

LVDS receiver : Contained in a control IC.

Applied Transmitter : THC63LVDM83R(THine electronics), or equivalent: DS90C383,DS90C383A(National semiconductor)



## 4-2. Back light driving

## CN1, 3 (High voltage side)

The module-side connector : XHP-7 (JST)  
 The user-side connector : S7B-XH-A (JST)  
 Cable : UL Style No. : 10267  
           rated voltage : 2kV (AC)  
           AWG : 26

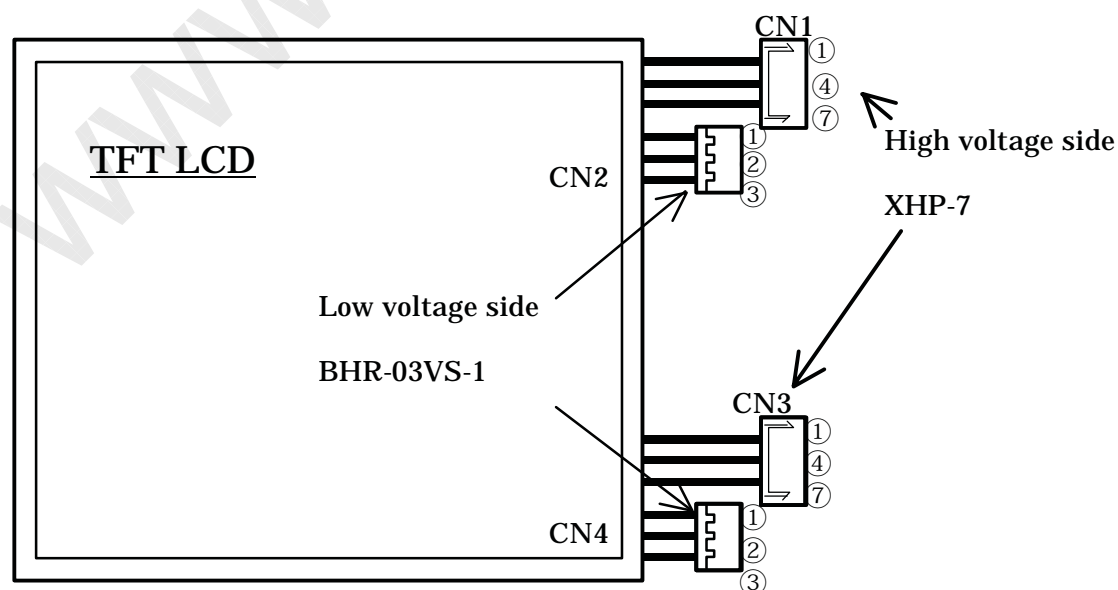
| Pin no. | symbol    | Function                                    | Cable color |
|---------|-----------|---|-------------|
| 1       | $V_{H-1}$ | Power supply for lamp 1 (High voltage side) | Pink        |
| 2       | NC        | This is electrically opened.                |             |
| 3       | NC        | This is electrically opened.                |             |
| 4       | $V_{H-2}$ | Power supply for lamp 2 (High voltage side) | Blue        |
| 5       | NC        | This is electrically opened.                |             |
| 6       | NC        | This is electrically opened.                |             |
| 7       | $V_{H-3}$ | Power supply for lamp 3 (High voltage side) | Orange      |

## CN 2,4(Low voltage side)

The module-side connector : BHR-03VS-1 (JST)  
 The user-side connector : SM03(4.0)B-BHS-1-TB (JST)  
 Cable : UL Style No. : 10368  
           rated voltage : 300V (AC)  
           AWG : 26

| Pin no. | symbol    | Function                                   | Cable color |
|---------|-----------|--|-------------|
| 1       | $V_{L-1}$ | Power supply for lamp 1 (Low voltage side) | White       |
| 2       | $V_{L-2}$ | Power supply for lamp 2 (Low voltage side) | Gray        |
| 3       | $V_{L-3}$ | Power supply for lamp 3 (Low voltage side) | Brown       |

The pair of CN1 and CN2 is for the same CCFT lamps. The pair of CN3 and CN4 is in the same way.



5. Absolute Maximum Ratings

| Parameter                       | Symbol | Condition | Ratings   | Unit | Remark  |
|---------------------------------|--------|-----------|-----------|------|---------|
| +12.0V supply voltage           | Vcc    | Ta=25°C   | 0 ~ +14.0 | V    |         |
| Storage temperature             | Tstg   | —         | -25 ~ +60 | °C   | 【Note1】 |
| Operating temperature (Ambient) | Topa   | —         | 0 ~ +50   | °C   |         |

【Note1】 Humidity : 95%RH Max. ( Ta≤40°C )

Maximum wet-bulb temperature at 39°C or less. ( Ta>40°C )

No condensation.

6. Electrical Characteristics

6-1. TFT-LCD panel driving

Ta = 25°C

| Parameter                       | Symbol              | Min. | Typ.  | Max.  | Unit  | Remark |         |
|---------------------------------|---------------------|------|-------|-------|-------|--------|---------|
| Vcc                             | Supply voltage      | Vcc  | +10.8 | +12.0 | +13.2 | V      | 【Note1】 |
|                                 | Current dissipation | Icc  | —     | 420   | 600   | mA     | 【Note2】 |
|                                 | Rush Current        |      |       |       | 3     | A      | 【Note3】 |
| Permissive input ripple voltage | V <sub>RF</sub>     | —    | —     | 100   | mVp-p |        |         |

【Note1】

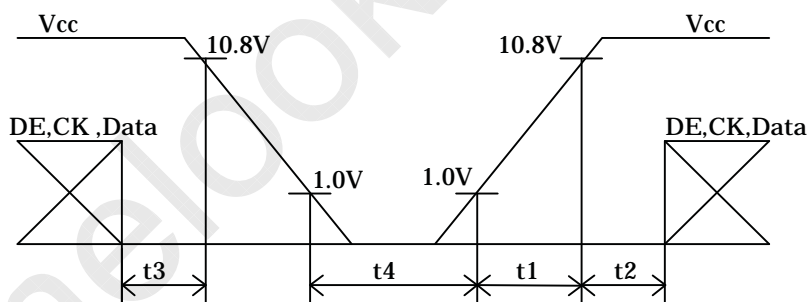
1) On-off sequences of Vcc and data

$0 < t1 \leq 60ms$

$0 < t2 \leq 10ms$

$0 \leq t3 \leq 1s$

$t4 \geq 100ms$



2) Dip conditions for supply voltage

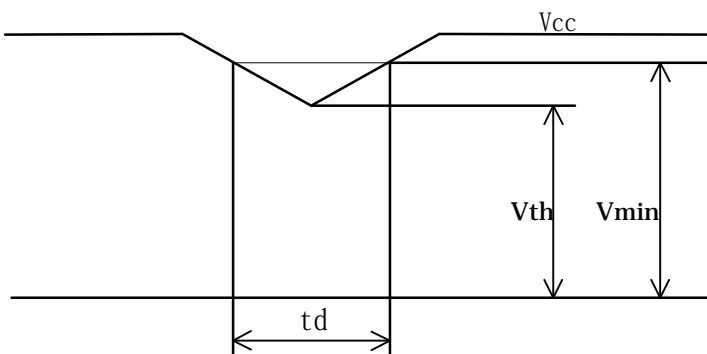
$V_{min}, V_{th} = 10.8V, 9.6V$

1)  $V_{th} \leq V_{cc} < V_{min}$

$t_d \leq 20ms$

2)  $V_{cc} < V_{th}$

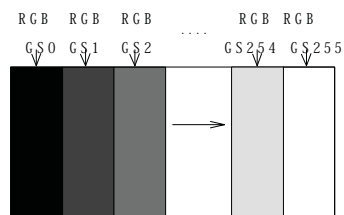
The LCD module shuts down.



【Note2】 Typical current situation : 256-gray-bar pattern

$V_{cc} = +12.0V$

The explanation of each gray scale ,GS, is described below section 8.



【Note3】 The duration of rush current is about 1ms.



## 6-2. Back light driving

The back light system is an edge-lighting type with 6 CCFTs (Cold Cathode Fluorescent Tube).

The characteristics of the lamp are shown in the following table.

The value mentioned below is at the case of one CCFT.

CCFT Model Name : KTBE222MSTF-421MA77-Z (STANLEY.ELECTRIC.CO.,LTD)

| Parameter              | Symbol | Min.   | Typ. | Max. | Unit  | Remark  |
|------------------------|--------|--------|------|------|-------|---|
| Lamp current range     | $I_L$  | 3      | 6    | 7    | mArms | 【Note1】   |
| Lamp voltage           | $V_L$  |        | 800  | 900  | Vrms  | $T_a=25^\circ\text{C}$ $I_L=6.0\text{mA}_{\text{rms}}$ $F_L=60\text{kHz}$ |
| Lamp power consumption | $P_L$  |        | 4.8  | 5.4  | W     | 【Note2】 $I_L=6.0\text{mA}_{\text{rms}}$ $F_L=60\text{kHz}$                |
| Lamp frequency         | $F_L$  | 35     | 60   | 70   | KHz   | 【Note3】   |
| Kick-off voltage       | $V_s$  |        |      | 1800 | Vrms  | $T_a=25^\circ\text{C}$ 【Note4】  |
|                        |        |        |      | 2000 | Vrms  | $T_a=0^\circ\text{C}$ 【Note4】   |
| Lamp life time         | $T_L$  | 50,000 |      |      | Hour  | 【Note5】   |

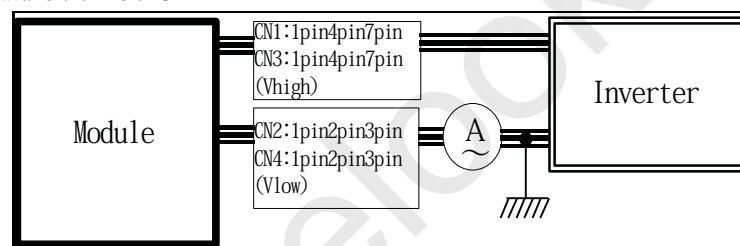
【Note1】 A lamp can be light in the range of lamp current shown above.

Maximum rating for current is measured by high frequency current measurement equipment connected to  $V_{LOW}$  at circuit showed below.

(Note : To keep enough kick-off voltage and necessary steady voltage for CCFT.)

Lamp frequency : 35~70kHz

Ambient temperature : 0~50°C



【Note2】 Referential data per one CCFT by calculation ( $I_L \times V_L$ ).

The data doesn't include loss at inverter .

【Note3】 Lamp frequency of inverter may produce interference with horizontal synchronous frequency, and this may cause horizontal beat on the display. Therefore, adjust lamp frequency, and keep inverter as far as from module or use electronic shielding between inverter and module to avoid interference.

【Note4】 It is defined at 27pF for the ballast capacitor of a DC-AC inverter.

The Kick-off voltage may rise up in the user set, please decide the open output voltage by checking not to occur lighting failure under operating state.

The open output voltage should be applied to the lamp for more than 1 second to startup. Or when the ambient luminance around the lamp is more than 1lux, it should be applied to the lamp for more than 100ms. Otherwise the lamp may not be turned on..

【Note5】 Lamp life time is defined as the time when either ① or ② occurs in the continuous operation under the condition of  $T_a=25^\circ\text{C}$  and  $I_L=6.0\text{ mArms}$  .

① Brightness becomes 50% of the original value under standard condition.

② Kick-off voltage at  $T_a=0^\circ\text{C}$  exceeds maximum value, 2000Vrms .

《Note》

The performance of the backlight, for example lifetime or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occurs. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.

Use the lamp inverter power source incorporating such safeguard as overvoltage / overcurrent protective circuit or lamp voltage waveform detection circuit, which should have individual control of each lamp.

In case one circuit without such individual control is connected to more than two lamps, excessive current may flow into one lamp when the other one is not in operation.

Synchronize frequency and phase of CCFT in the same connector. Otherwise it may exceed rated voltage of connector.

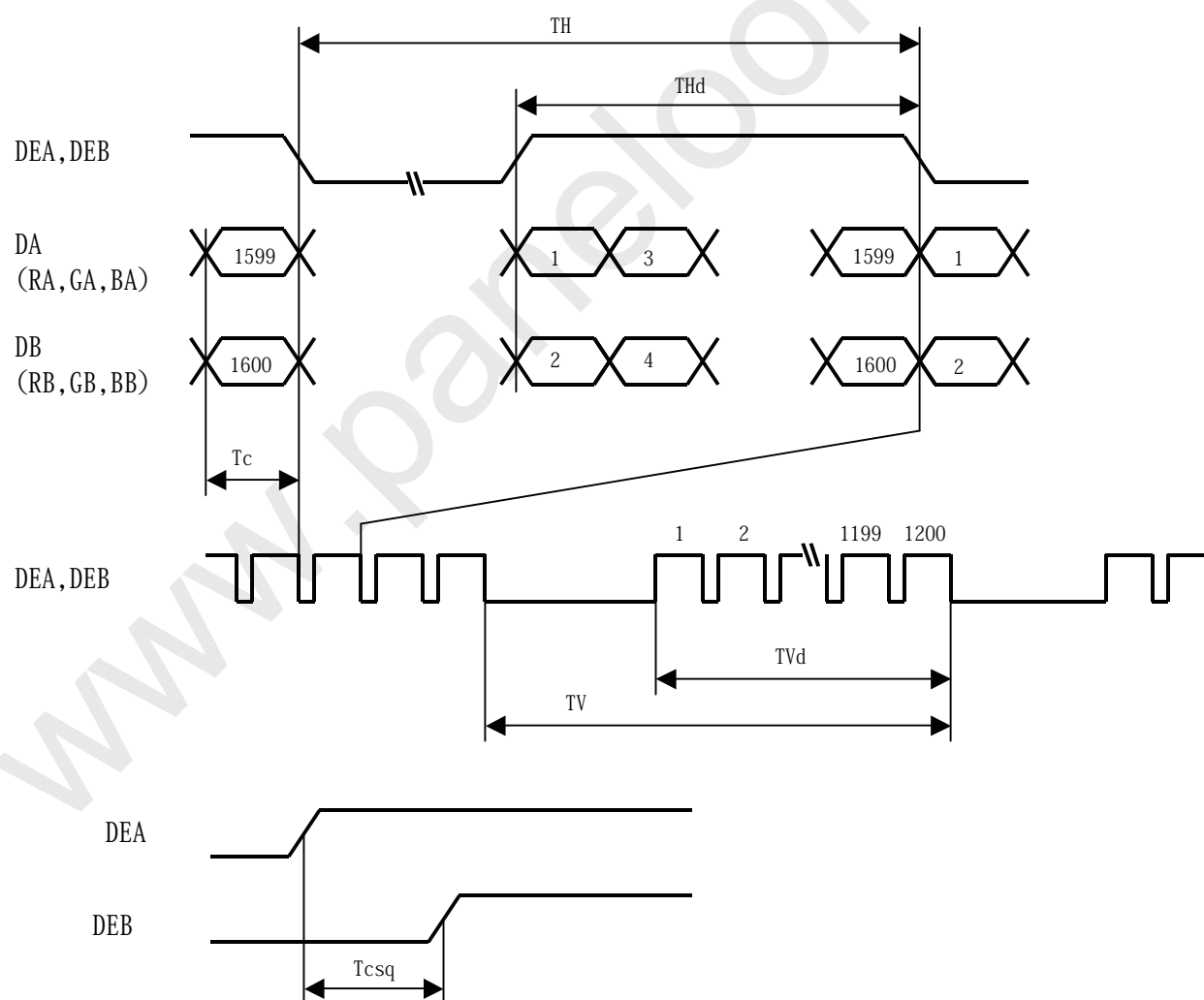
## 7. Timing characteristics of input signals

## 7-1-1. Timing characteristics

|                        | Parameter                | Symbol | Min. | Typ. | Max. | Unit  | Remark  |
|------------------------|--------------------------|--------|------|------|------|-------|---------|
| Clock                  | Frequency                | 1/Tc   | 60.0 | 81.0 | 85.0 | MHz   |         |
|                        | Skew                     | Tcsq   | -4   | 0    | 4    | ns    | 【Note1】 |
| Data enable signal     | Horizontal period        | TH     | 830  | 1080 | 1317 | clock |         |
|                        |                          |        | 10.0 | 13.3 | 15.5 | μs    |         |
|                        | Horizontal period (High) | THd    | 800  | 800  | 800  | clock |         |
|                        | Vertical period          | TV     | 1205 | 1250 | 2000 | line  | 【Note2】 |
|                        |                          |        | 12.1 | 16.7 | —    | ms    |         |
| Vertical period (High) | TVd                      | 1200   | 1200 | 1200 | line |       |         |

【Note1】 Lvds (A port)– Lvds (B port) phase difference

【Note2】 In case of using the long vertical period, the deterioration of display quality, flicker etc. may occur.

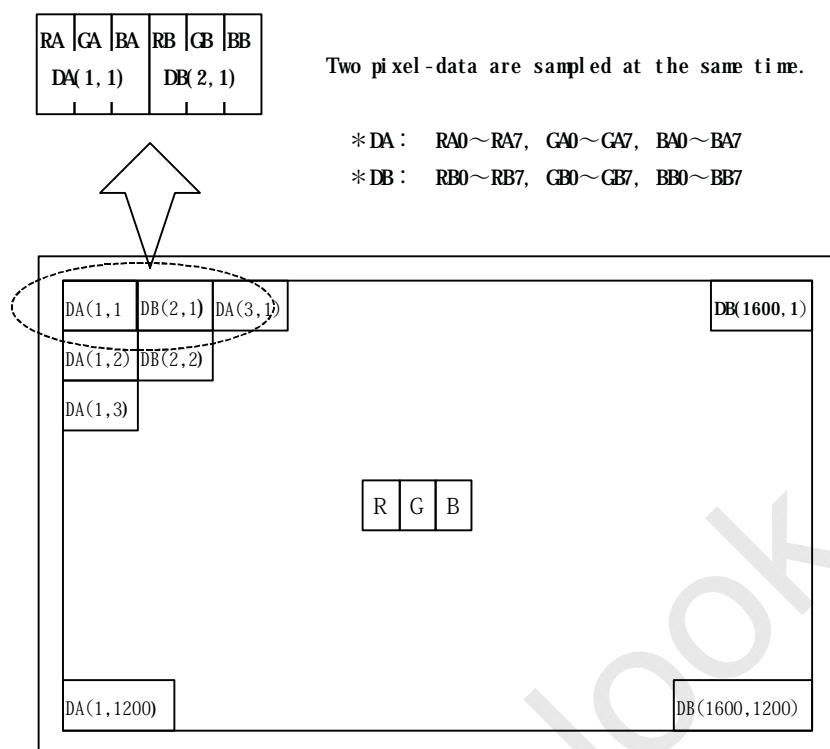




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## 7-2 Input Data Signals and Display Position on the screen

Graphics and texts can be displayed on a 1600 × 3 × 1200 dots panel with 16M colors by supplying 48 bit data signal (8bit/color [256 gray scales] × 3 × 2 pixels).



Display position of input data (H V)

8. Input Signals, Basic Display Colors and Gray Scale of Each Color

|                     | Colors & Gray scale | Data signal |                                 |                                 |                                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|---------------------|---------------------|-------------|---------------------------------|---------------------------------|---------------------------------|---|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
|                     |                     | Gray        | RA0 RA1 RA2 RA3 RA4 RA5 RA6 RA7 | GA0 GA1 GA2 GA3 GA4 GA5 GA6 GA7 | BA0 BA1 BA2 BA3 BA4 BA5 BA6 BA7 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     |                     | Scale       | RB0 RB1 RB2 RB3 RB4 RB5 RB6 RB7 | GB0 GB1 GB2 GB3 GB4 GB5 GB6 GB7 | BB0 BB1 BB2 BB3 BB4 BB5 BB6 BB7 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Basic Color         | Black               | —           | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | Blue                | —           | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 | 1 1 1 1 1 1 1 1                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | Green               | —           | 0 0 0 0 0 0 0 0                 | 1 1 1 1 1 1 1 1                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | Cyan                | —           | 0 0 0 0 0 0 0 0                 | 1 1 1 1 1 1 1 1                 | 1 1 1 1 1 1 1 1                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | Red                 | —           | 1 1 1 1 1 1 1 1                 | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | Magenta             | —           | 1 1 1 1 1 1 1 1                 | 0 0 0 0 0 0 0 0                 | 1 1 1 1 1 1 1 1                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | Yellow              | —           | 1 1 1 1 1 1 1 1                 | 1 1 1 1 1 1 1 1                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | White               | —           | 1 1 1 1 1 1 1 1                 | 1 1 1 1 1 1 1 1                 | 1 1 1 1 1 1 1 1                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Gray Scale of Red   | Black               | GS0         | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | ↑                   | GS1         | 1 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | Darker              | GS2         | 0 1 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | ↑                   | ↓           |                                 | ↓                               | ↓                               | ↓ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | ↓                   | ↓           |                                 | ↓                               | ↓                               | ↓ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | Brighter            | GS253       | 1 0 1 1 1 1 1 1                 | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | ↓                   | GS254       | 0 1 1 1 1 1 1 1                 | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | Red                 | GS255       | 1 1 1 1 1 1 1 1                 | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Gray Scale of Green | Black               | GS0         | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | ↑                   | GS1         | 0 0 0 0 0 0 0 0                 | 1 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | Darker              | GS2         | 0 0 0 0 0 0 0 0                 | 0 1 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | ↑                   | ↓           |                                 | ↓                               | ↓                               | ↓ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | ↓                   | ↓           |                                 | ↓                               | ↓                               | ↓ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | Brighter            | GS253       | 0 0 0 0 0 0 0 0                 | 1 0 1 1 1 1 1 1                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | ↓                   | GS254       | 0 0 0 0 0 0 0 0                 | 0 1 1 1 1 1 1 1                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | Green               | GS255       | 0 0 0 0 0 0 0 0                 | 1 1 1 1 1 1 1 1                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Gray Scale of Blue  | Black               | GS0         | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | ↑                   | GS1         | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 | 1 0 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | Darker              | GS2         | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 | 0 1 0 0 0 0 0 0                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | ↑                   | ↓           |                                 | ↓                               | ↓                               | ↓ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | ↓                   | ↓           |                                 | ↓                               | ↓                               | ↓ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | Brighter            | GS253       | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 | 1 0 1 1 1 1 1 1                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | ↓                   | GS254       | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 | 0 1 1 1 1 1 1 1                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|                     | Blue                | GS255       | 0 0 0 0 0 0 0 0                 | 0 0 0 0 0 0 0 0                 | 1 1 1 1 1 1 1 1                 |   |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

0 : Low level voltage, 1 : High level voltage.

Each basic color can be displayed in 256 gray scales from 8 bit data signals. According to the combination of total 48 bit data signals, the 16-million-color display can be achieved on the screen.

## 9. Optical Characteristics

Ta=25°C, Vcc =+12V

| Parameter             |             | Symbol                     | Condition          | Min.  | Typ.  | Max.  | Unit              | Remark                              |
|-----------------------|-------------|----------------------------|--------------------|-------|-------|-------|-------------------|-------------------------------------|
| Viewing Angle range   | Vertical    | $\theta_{11}$              | $CR \geq 10$       | 80    | 88    | —     | Deg.              | 【Note1,4】                           |
|                       |             | $\theta_{12}$              |                    | 80    | 88    | —     | Deg.              |                                     |
|                       | Horizontal  | $\theta_{21}, \theta_{22}$ |                    | 80    | 88    | —     | Deg.              |                                     |
| Contrast ratio        |             | C R                        | $\theta = 0^\circ$ | 350   | 500   | —     |                   | 【Note2,4】                           |
| Response Time         | Rise +Decay | $\tau_r + \tau_d$          |                    | —     | 20    | 55    | ms                | 【Note3,4】                           |
| Chromaticity of white |             | Wx                         |                    | 0.283 | 0.313 | 0.343 | —                 | 【Note4】                             |
|                       |             | Wy                         |                    | 0.299 | 0.329 | 0.359 | —                 |                                     |
| Chromaticity of red   |             | Rx                         |                    | 0.614 | 0.644 | 0.674 | —                 |                                     |
|                       |             | Ry                         |                    | 0.307 | 0.337 | 0.367 | —                 |                                     |
| Chromaticity of green |             | Gx                         |                    | 0.264 | 0.294 | 0.324 | —                 |                                     |
|                       |             | Gy                         |                    | 0.574 | 0.604 | 0.634 | —                 |                                     |
| Chromaticity of blue  |             | Bx                         |                    | 0.114 | 0.144 | 0.174 | —                 |                                     |
|                       |             | By                         |                    | 0.063 | 0.093 | 0.123 | —                 |                                     |
| Luminance of white    |             | YL                         |                    | 200   | 250   | —     | cd/m <sup>2</sup> | IL=6.0mA rms<br>FL=60kHz<br>【Note4】 |
| White Uniformity      |             | $\delta_w$                 |                    | —     | —     | 1.25  | —                 | 【Note5】                             |

※The measurement shall be executed 30 minutes after lighting at rating.

The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.2 below.

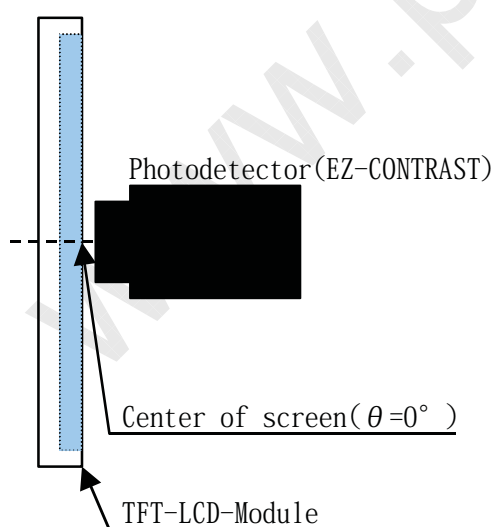


Fig2-1 Viewing angle measurement method

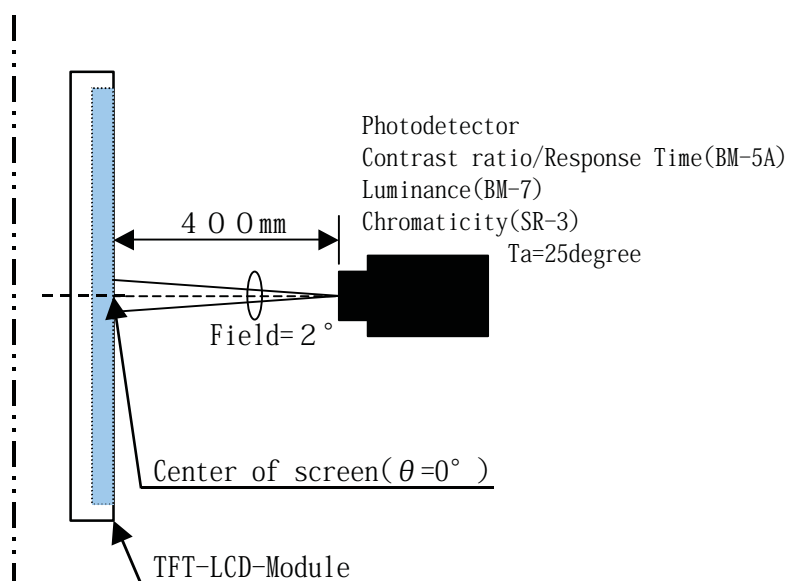
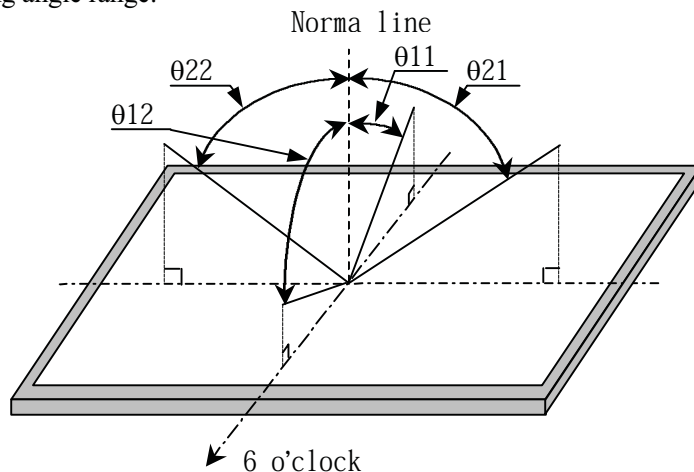


Fig2-2 Luminance/Contrast ratio/Response time/Chromaticity measurement method

Fig2 Optical characteristics measurement method

【Note1】 Definitions of viewing angle range:



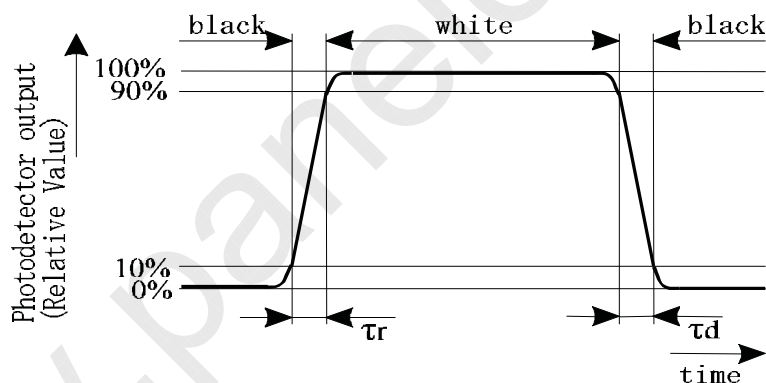
【Note2】 Definition of contrast ratio:

The contrast ratio is defined as the following.

$$\text{Contrast Ratio (CR)} = \frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$$

【Note3】 Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

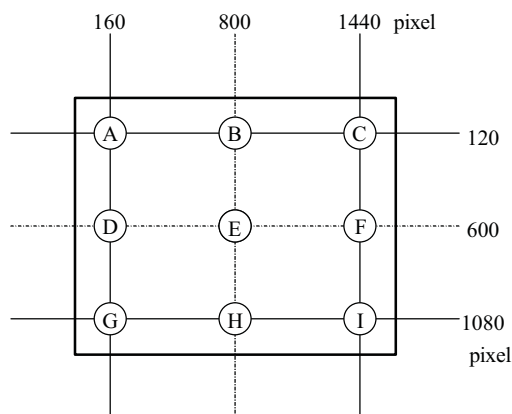


【Note4】 This shall be measured at center of the screen.

【Note5】 Definition of white uniformity:

White uniformity is defined as the following with nine measurements. (A~I).

$$a_w = \frac{\text{Maximum Luminance of nine points (brightness)}}{\text{Minimum Luminance of nine points (brightness)}}$$



## 10. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarize is easily damaged, pay attention not to scratch it.
- d) Since long contact with water may cause discoloration or spots, wipe off water drop immediately.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling.
- h) Make sure the mounting holes of the module are grounded sufficiently. Take electro-magnetic interference (EMI) into consideration.
- i) The module has some printed circuit boards (PCBs) on the back side. Take care to keep them form any stress or pressure when handling or installing the module; otherwise some of electronic parts on the PCBs may be damaged.
- j) Observe all other precautionary requirements in handling components.
- k) When some pressure is added onto the module from rear side constantly, it causes display non-uniformity issue , functional defect, etc. So, please avoid such design.
- l) If the stress is applied onto the panel under operating conditions, display defects such as black dots may occur. So, do not press the display with fingers.

To recover this defect, turn off the power supply and restart after several seconds.

## 11. Packing form

- a) Piling number of cartons : maximum 8 cartons
- b) Packing quantity in one carton : 2 modules
- c) Carton size : 583mm(W) × 478mm(H)× 215mm(D)
- d) Total mass of one carton filled with full modules : 8.9kg

## 12. Reliability test items

| No. | Test item                                       | Conditions  |
|-----|---|---|
| 1   | High temperature storage test                   | Ta=60°C 240h  |
| 2   | Low temperature storage test                    | Ta=-25°C 240h   |
| 3   | High temperature & high humidity operation test | Ta=40°C ; 95%RH 240h<br>(No condensation)   |
| 4   | High temperature operation test                 | Ta=50°C 240h<br>(The panel temp. must be less than 60°C)  |
| 5   | Low temperature operation test                  | Ta=0°C 240H   |
| 6   | Vibration test<br>(non- operating)              | Waveform : Sine wave<br>Frequency : 10 ~ 57Hz/Vibration width (one side) : 0.075mm<br>: 58 ~ 500Hz/Gravity : 9.8m/s <sup>2</sup><br>Sweep time : 11minutes<br>Test period : 3 hours<br>(1 hour for each direction of X,Y,Z) |
| 7   | Shock test<br>(non- operating)                  | Max. gravity : 490m/s <sup>2</sup><br>Pulse width : 11ms, sine wave<br>Direction : ± X, ± Y, ± Z,<br>once for each direction.   |
| 8   | Thermal shock test                              | Ta=-20°C ~ 60°C ; 5 cycles<br>Test period : 10 hours (1 hour for each temperature)  |
| 9   | Altitude  | Ta=50°C, 70kPa, 3,048m (10,000ft), t=24h (Operating)<br>Ta=70°C, 12kPa, 15,240m (50,000ft), t=24h (Storage)   |

### 【Result Evaluation Criteria】

Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function.

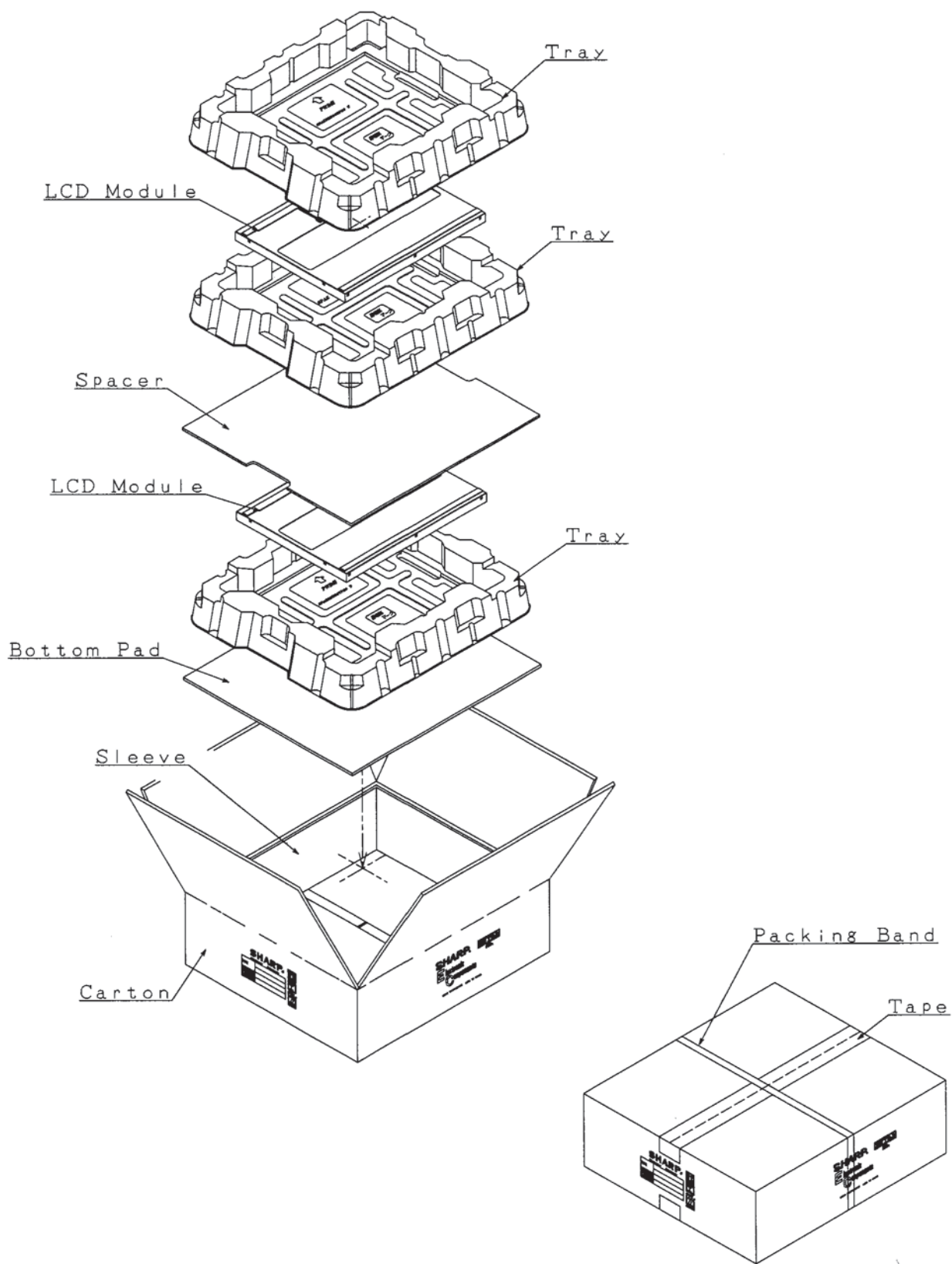


## 14. Carton storage condition

|                       |  |
|-----------------------|--|
| Temperature           | 0°C to 40°C  |
| Humidity              | 95%RH or less  |
| Reference condition : | 20°C to 35°C , 85%RH or less (summer)<br>: 5°C to 15°C , 85%RH or less (winter)<br>• the total storage time (40°C,95%RH) : 240H or less  |
| Sunlight              | Be sure to shelter a product from the direct sunlight.   |
| Atmosphere            | Harmful gas, such as acid and alkali which bites electronic components and/or wires, must not be detected.   |
| Notes                 | Be sure to put cartons on palette or base, don't put it on floor, and store them with removing from wall.<br>Please take care of ventilation in storehouse and around cartons, and control changing temperature is within limits of natural environment. |
| Storage period        | 1 year   |

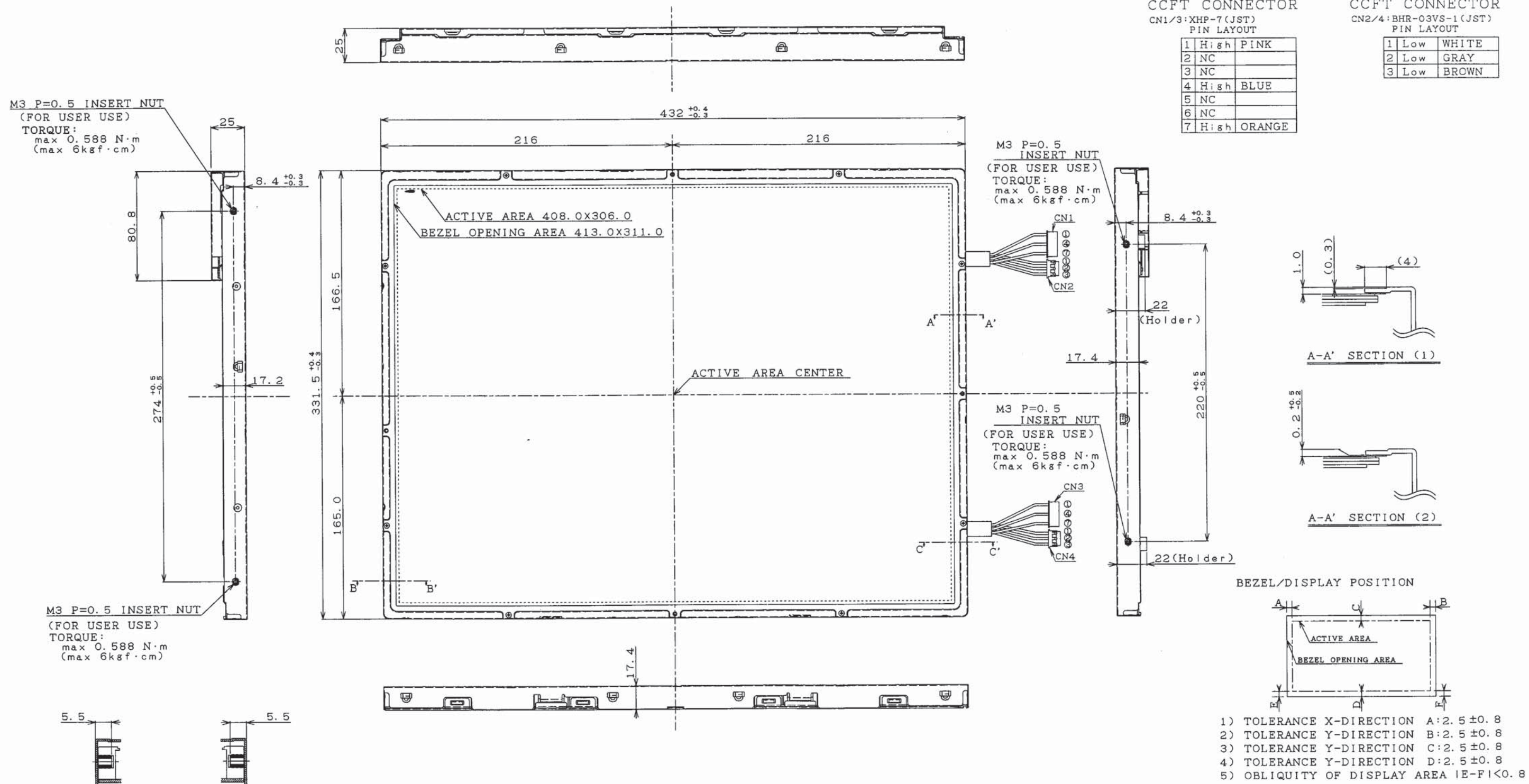


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Packing Form

LD15616-19

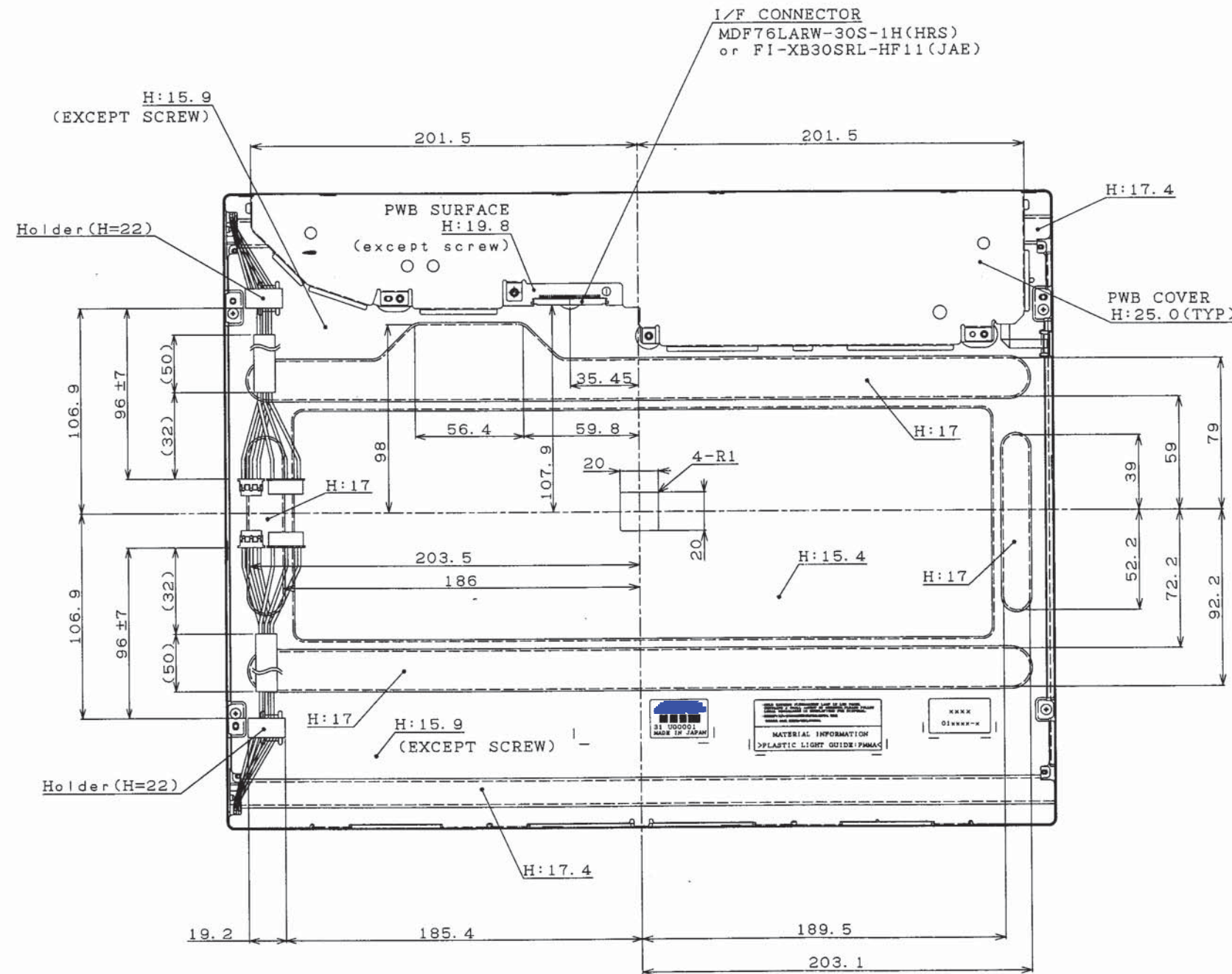


B-B' SECTION C-C' SECTION

LQ201U1LW28 UXGA TFT MODULE OUTLINE DIMENSIONS

\*UNSPECIFIED TOLERANCE TO BE ±0.5  
UNIT: mm

LD15616-20



LQ201U1LW28 UXGA TFT MODULE OUTLINE DIMENSIONS