

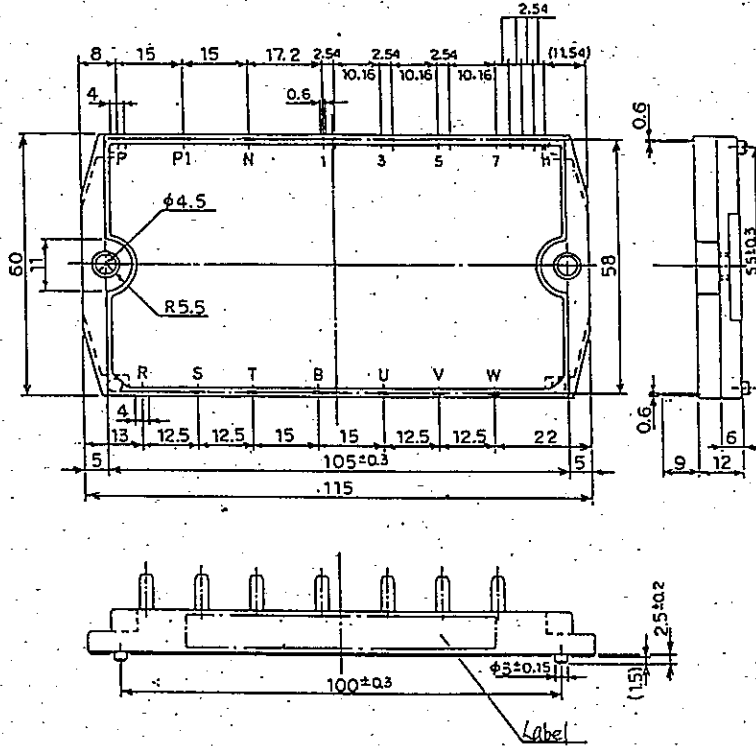
## Ratings and Characteristics of Fuji Inverter Module

### 7 M B R 2 5 L C 1 2 0 (TENTATIVE)

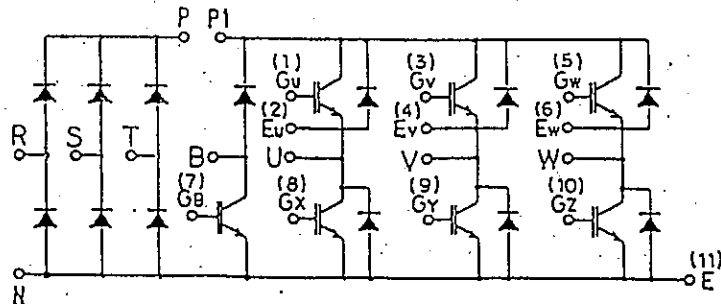
#### 1. Outline Drawing

Unit : mm

\* Isolation Voltage (Terminal to Case) : AC 2500V 1 minute



#### 2. Equivalent Circuit of Module



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3. Absolute Maximum Ratings (Tj=25°C unless without specified)

Item		Symbol	Condition	Maximum Ratings	Unit	
Inverter	Collector-Emitter Voltage	V <sub>CES</sub>		1200	V	
	Gate-Emitter Voltage	V <sub>GES</sub>		±20	V	
	Collector Current	DC	I <sub>c</sub>		25	A
		1ms	I <sub>CP</sub>		50	A
		DC	-I <sub>c</sub>		25	A
Collector Power Dissipation	One	P <sub>c</sub>		150	W	
Brake	Collector-Emitter Voltage	V <sub>CES</sub>		1200	V	
	Gate-Emitter Voltage	V <sub>GES</sub>		±20	V	
	Collector Current	DC	I <sub>c</sub>		15	A
		1ms	I <sub>CP</sub>		30	A
Collector Power Dissipation	One	P <sub>c</sub>		90	W	
Snubber	Repetitive peak Reverse Voltage			1200	V	
	Average Forward Current	I <sub>F(AV)</sub>		1	A	
	Surge Current	I <sub>FSM</sub>	10ms	50	A	
Converter	Repetitive Peak Reverse Voltage	V <sub>RRM</sub>		1600	V	
	Non-Repetitive Peak Reverse Voltage	V <sub>RSM</sub>		1700	V	
	Average Output Current	I <sub>o</sub>	50Hz/60Hz sine wave	25	A	
	Surge Current (Non-Repetitive)	I <sub>FSM</sub>	Tj=150°C, 10ms	320	A	
	I <sup>2</sup> t (Non-Repetitive)		Tj=150°C, 10ms	512	A <sup>2</sup> s	
Operating Junction Temperature	Tj		+ 150	°C		
Storage Temperature	Tstg		-30 ~ +125	°C		
Isolation Voltage	Viso	AC : 1 minute	AC 2500	V		
Mounting Screw Torque			*1 1.67	N · m		

\*1 Recommendable Value M4 : 1.27 ~ 1.67 N · m

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2/22

4. Electrical Characteristics (Tj=25°C unless without specified)

Characteristics		Symbol	Conditions		min.	max.	Unit
Inverter	Zero gate voltage collector current	I <sub>CES</sub>	Tj=25°C V <sub>CE</sub> =1200V V <sub>GE</sub> = 0V			1.0	mA
	Gate-emitter leakage current	I <sub>GES</sub>	V <sub>CE</sub> = 0V V <sub>GE</sub> =±20V			100	nA
	Gate-emitter threshold voltage	V <sub>GE(th)</sub>	V <sub>CE</sub> =20V I <sub>C</sub> =25mA		3.0	6.0	V
	Collector-emitter saturation Voltage	V <sub>CE(sat)</sub>	V <sub>GE</sub> =15V I <sub>C</sub> =25A	Chip		3.5	V
				Terminal		3.6	
	Collector-Emitter Voltage	-V <sub>CE</sub>	-I <sub>C</sub> = 25 A	Chip		2.5	V
				Terminal		2.6	
	Input capacitance	C <sub>ies</sub>	V <sub>GE</sub> =0V V <sub>CE</sub> =10V f=1MHz		4500 (typ.)		PF
Switching Time	ton	V <sub>CC</sub> = 600V I <sub>C</sub> = 25A			0.8	μs	
	toff	V <sub>GE</sub> =±15V R <sub>G</sub> = 50 Ω			1.5		
	tf				0.5		
Reverse Recovery Time of FRD	t <sub>rr</sub>	I <sub>F</sub> =25A V <sub>GE</sub> =-10V -di/dt= 75A/μs			350	ns	
Brake	Zero gate voltage collector current	I <sub>CES</sub>	V <sub>CE</sub> =1200V V <sub>GE</sub> = 0V			1.0	mA
	Gate-emitter leakage current	I <sub>GES</sub>	V <sub>CE</sub> = 0V V <sub>GE</sub> =±20V			100	nA
	Collector-emitter Saturation Voltage	V <sub>CE(sat)</sub>	I <sub>C</sub> = 15A V <sub>GE</sub> =15V	Chip		3.5	V
				Terminal		3.6	
	Switching Time	ton	V <sub>CC</sub> = 600V I <sub>C</sub> = 15 A			0.8	μs
		toff	V <sub>GE</sub> =±15V R <sub>G</sub> = 82Ω			1.5	
tf					0.5		

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3/22

Characteristics		Symbol	Conditions	min.	max.	Unit
Snubber	Reverse Current	$I_{RRM}$	$V_R = V_{RRM}$		1	mA
	Reverse Recovery Time	$t_{rr}$			600	ns
Converter	Forward Voltage	$V_{FM}$	$I_F = 25A$	Chip	1.30	V
				Terminal	1.40	
	Reverse Current	$I_{RRM}$	$V_R = V_{RRM}$		1	mA

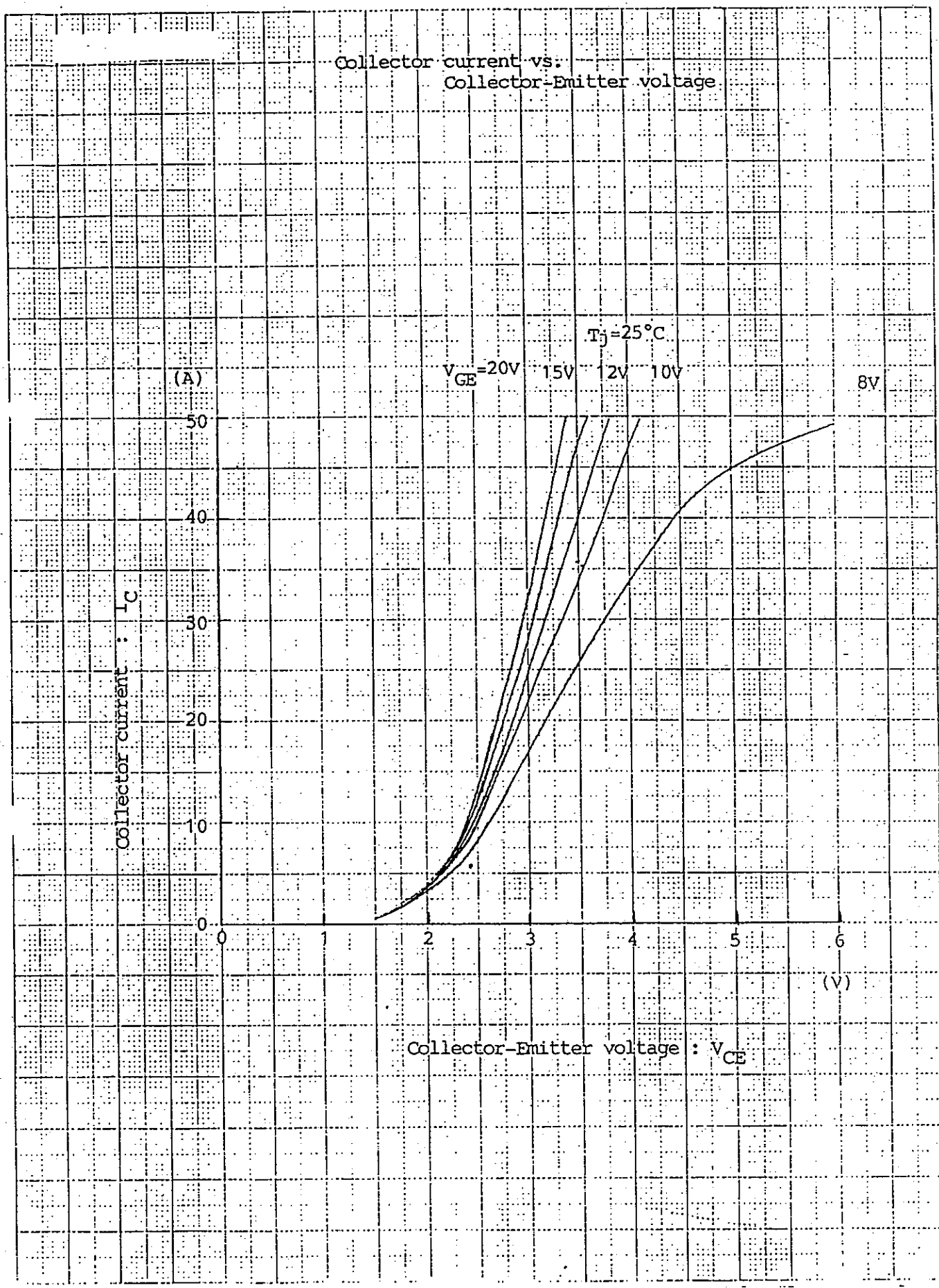
5. Thermal Characteristics

Characteristics	Symbol	Conditions	min.	max.	Unit
Thermal Resistance (1 chip)	$R_{th(j-c)}$	Inverter IGBT		0.84	°C/W
		Inverter FRD		1.25	
		Brake IGBT		1.39	
		Converter Diode		3.40	
Contact Thermal Resistance	$R_{th(c-f)}$	With Thermal Compound		(typ) 0.05	

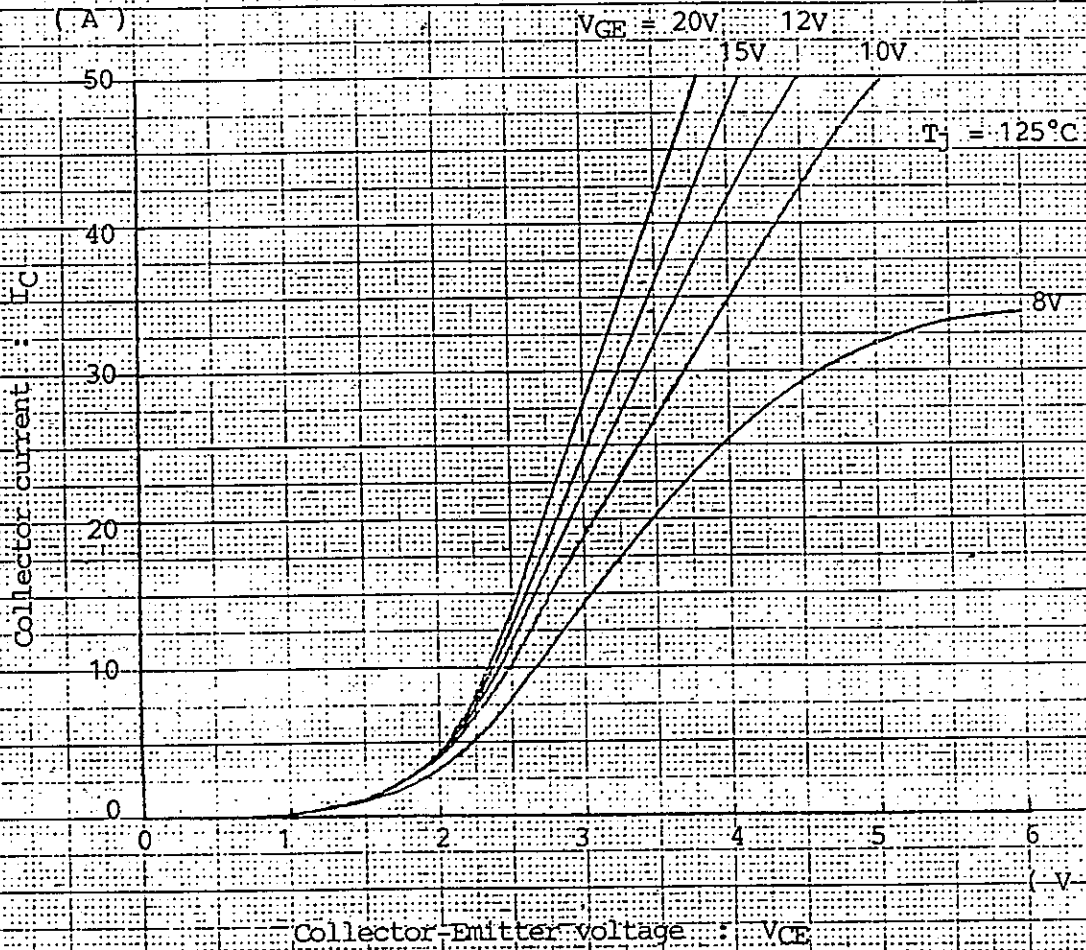
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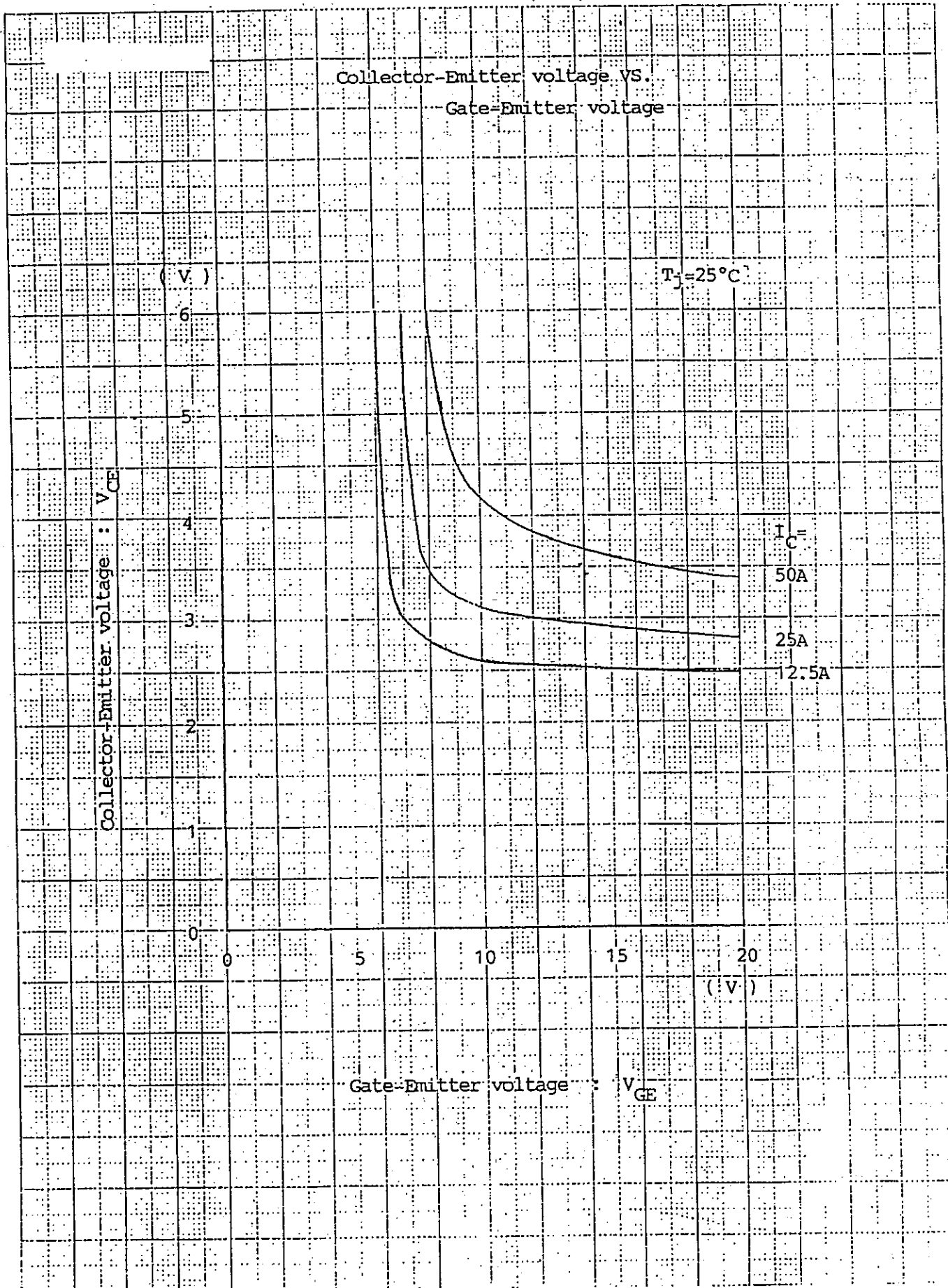
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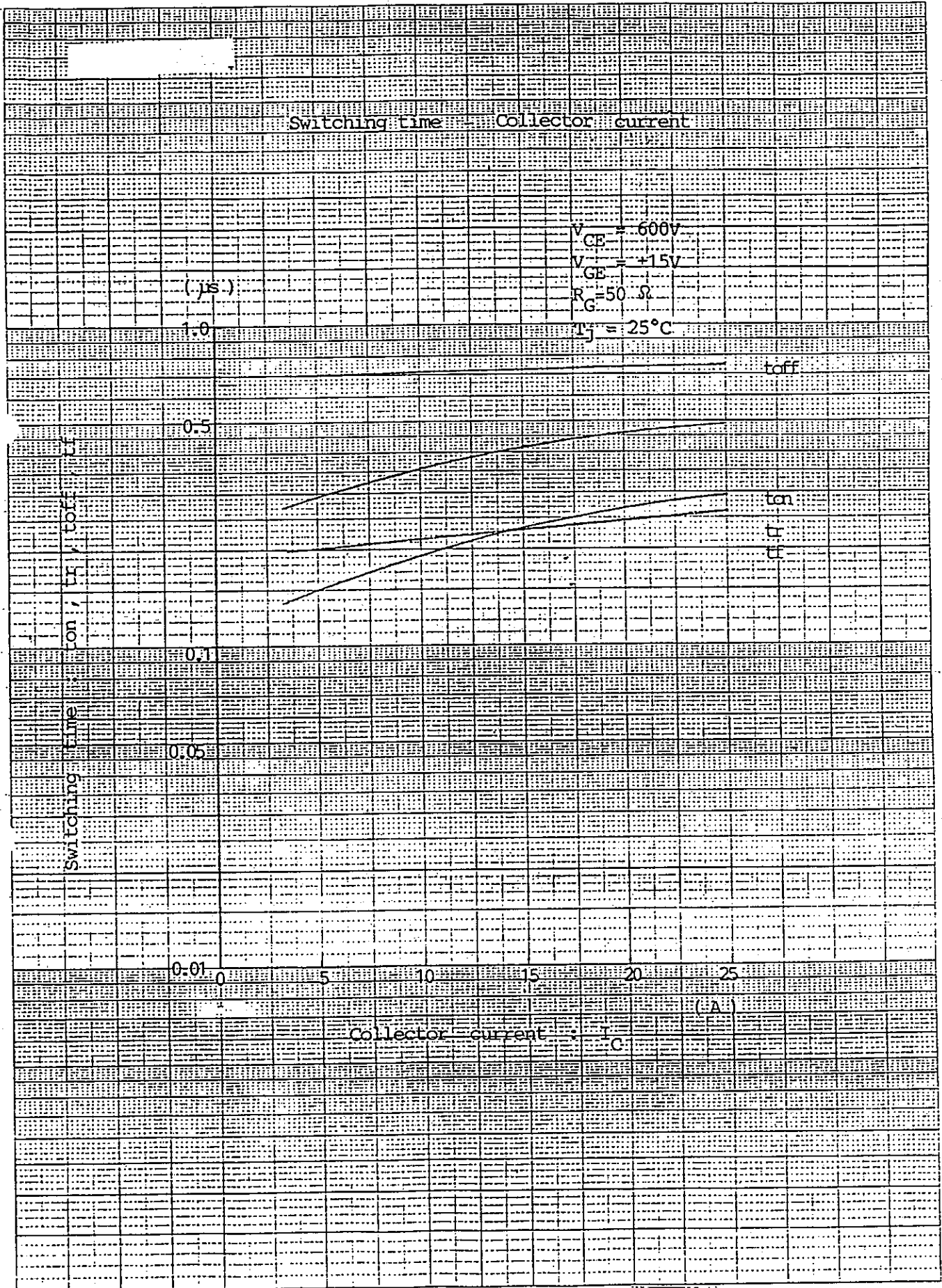
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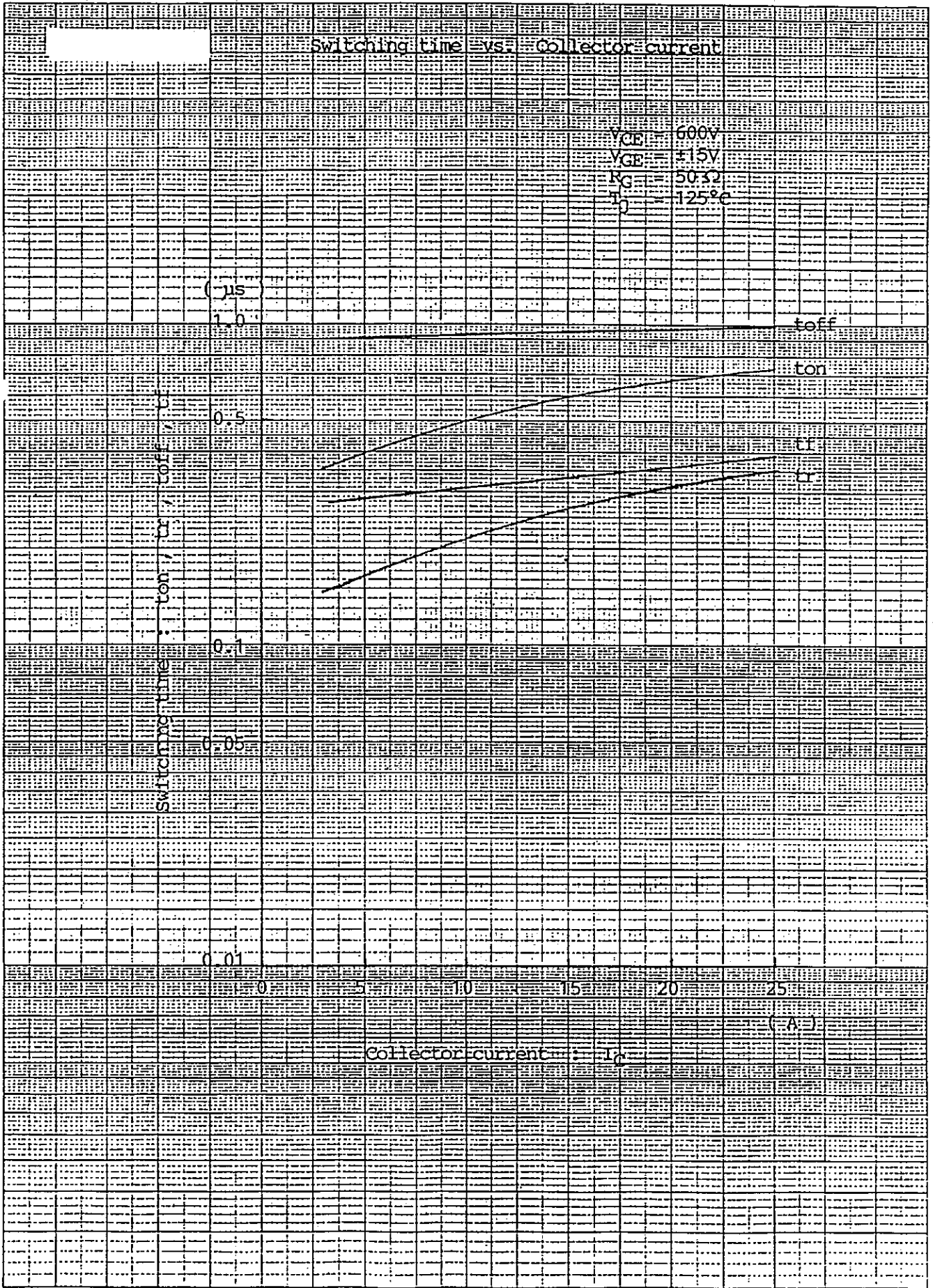
Collector current vs.  
Collector-Emitter voltage

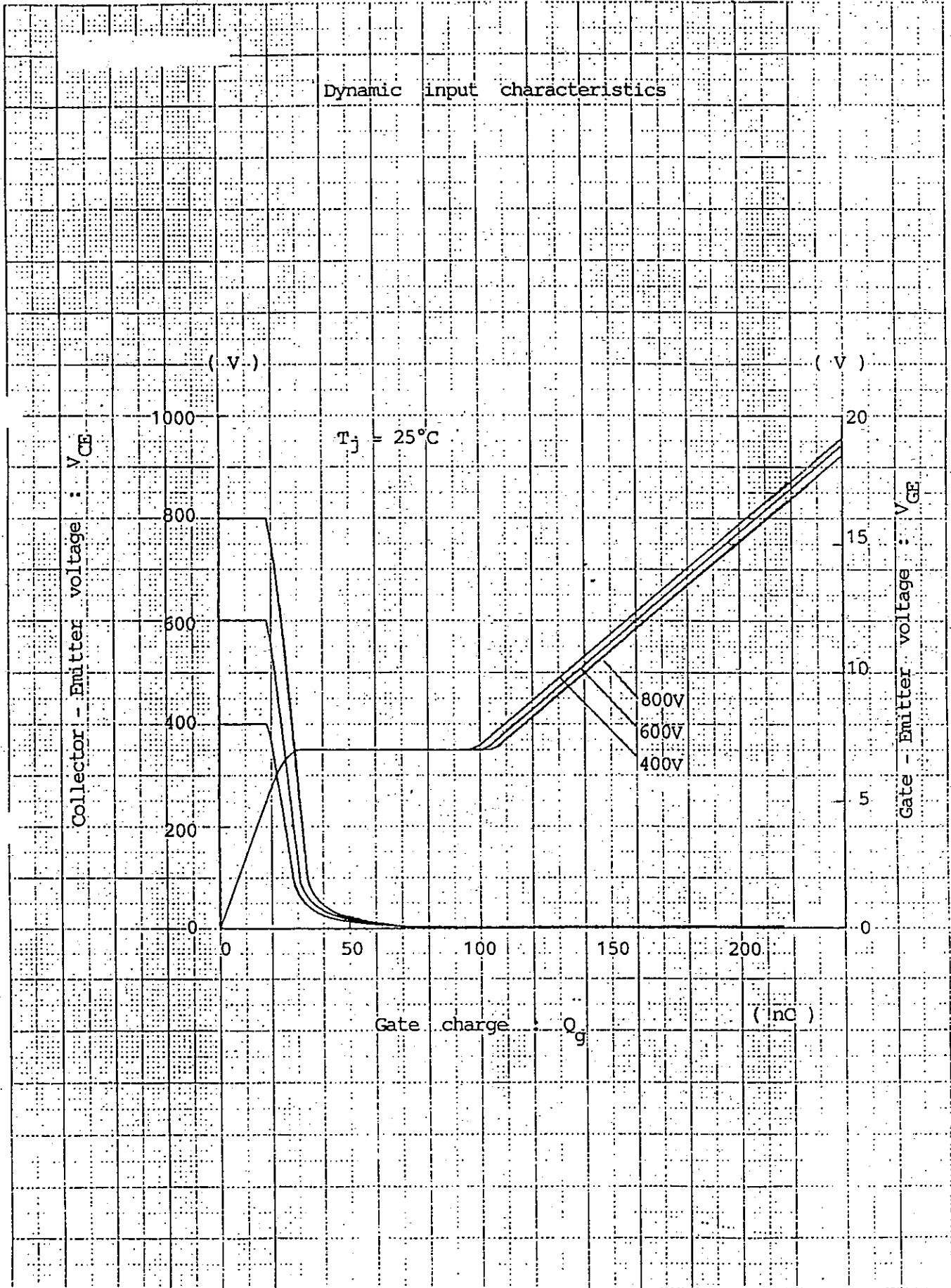


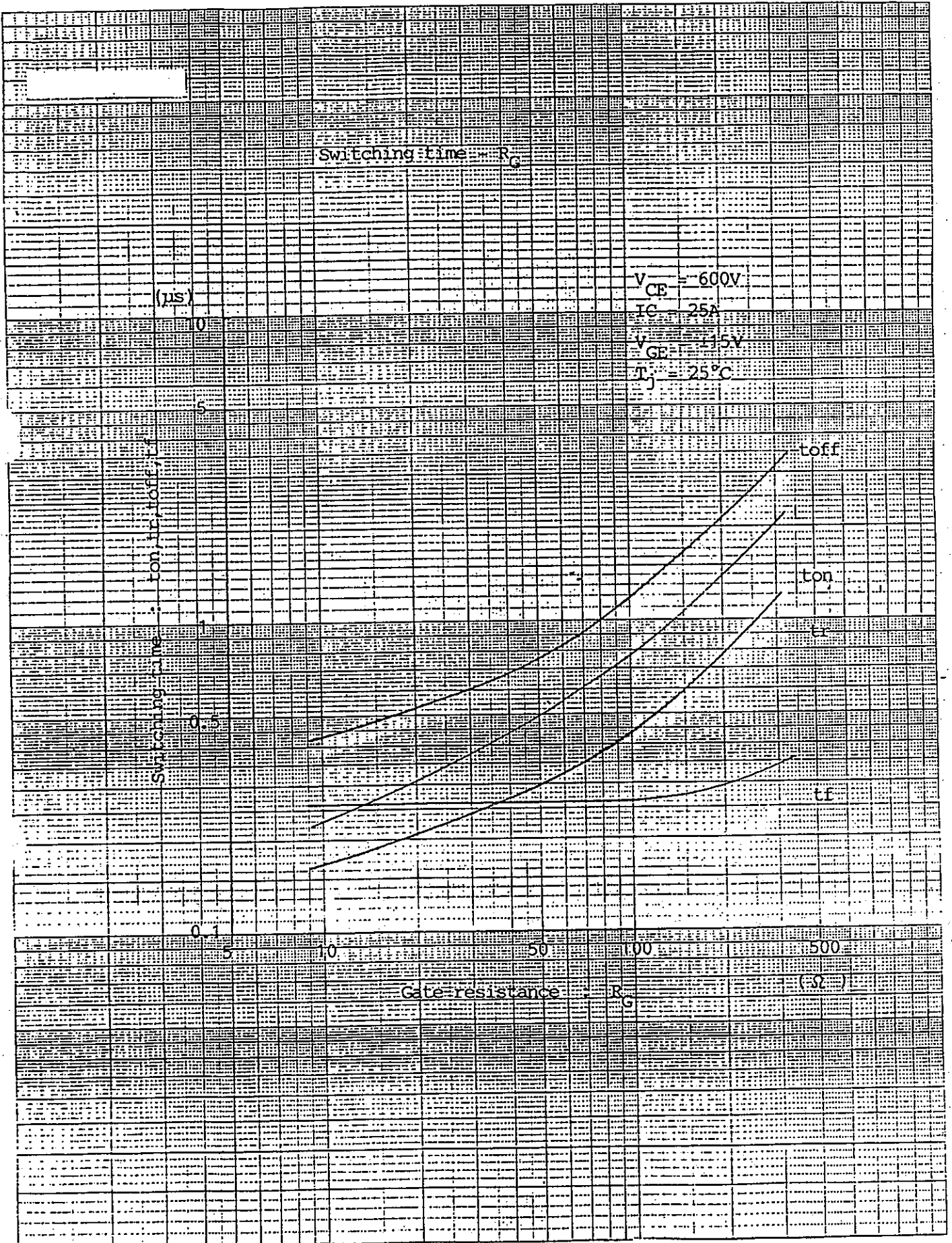


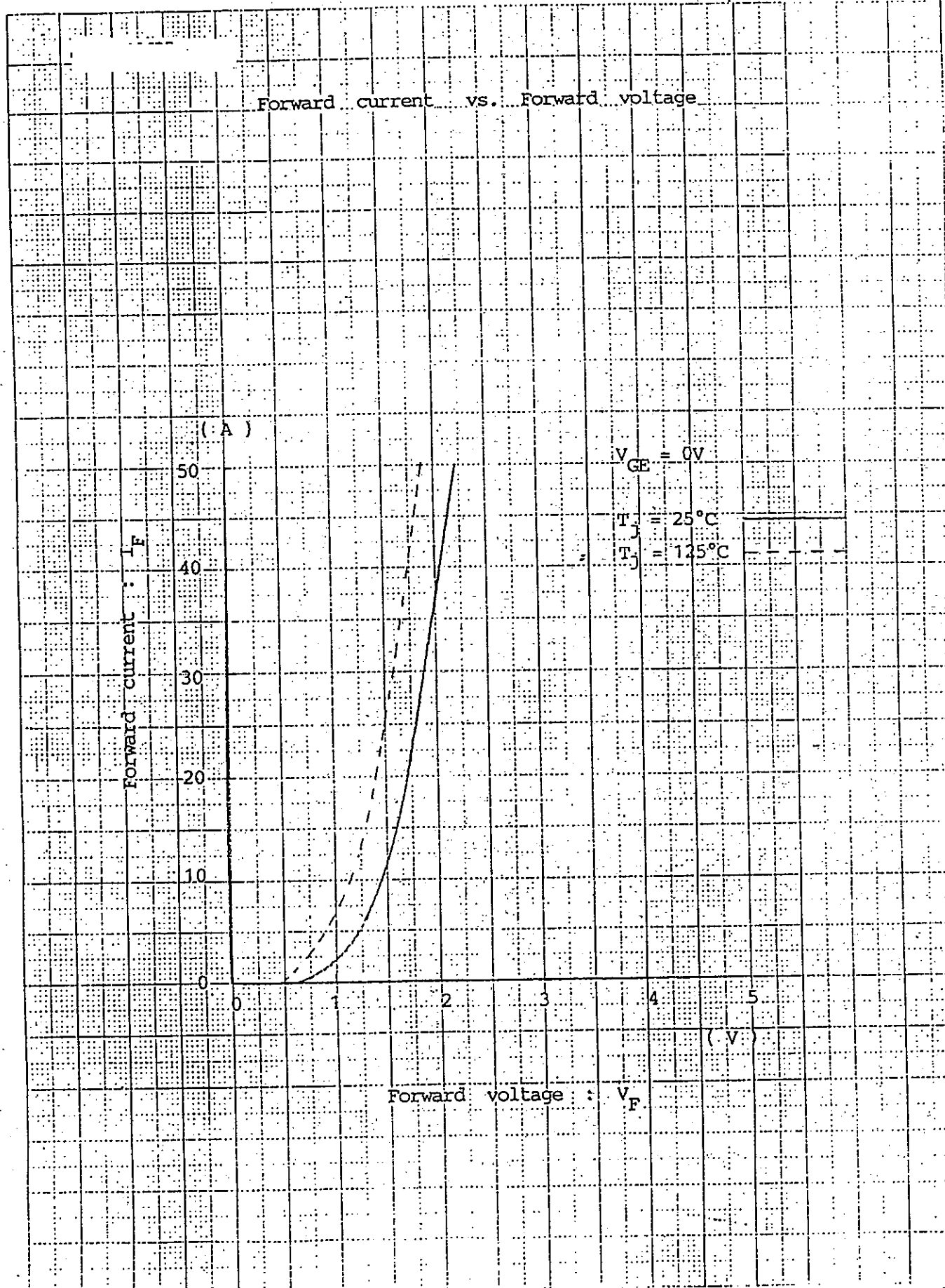


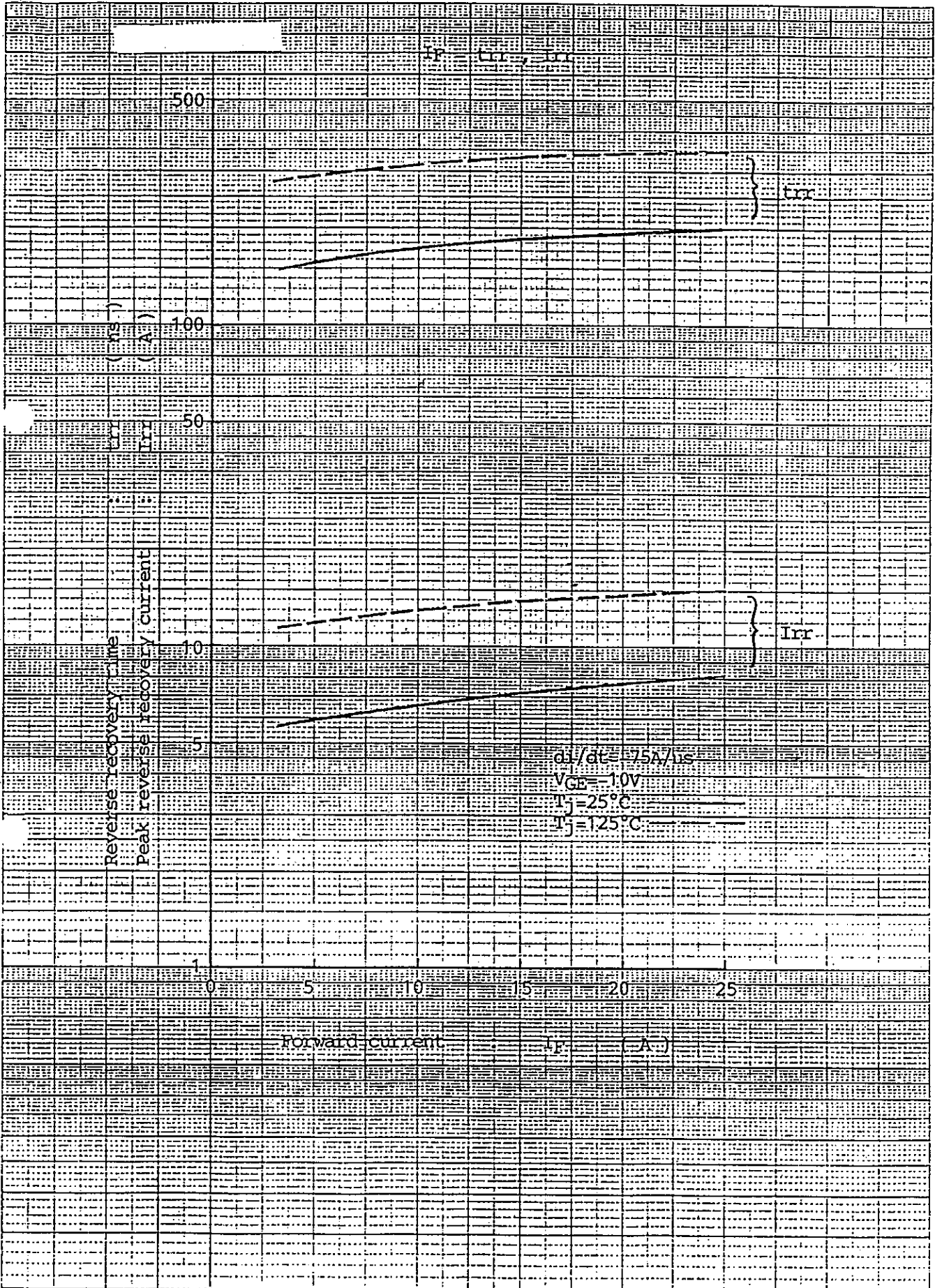












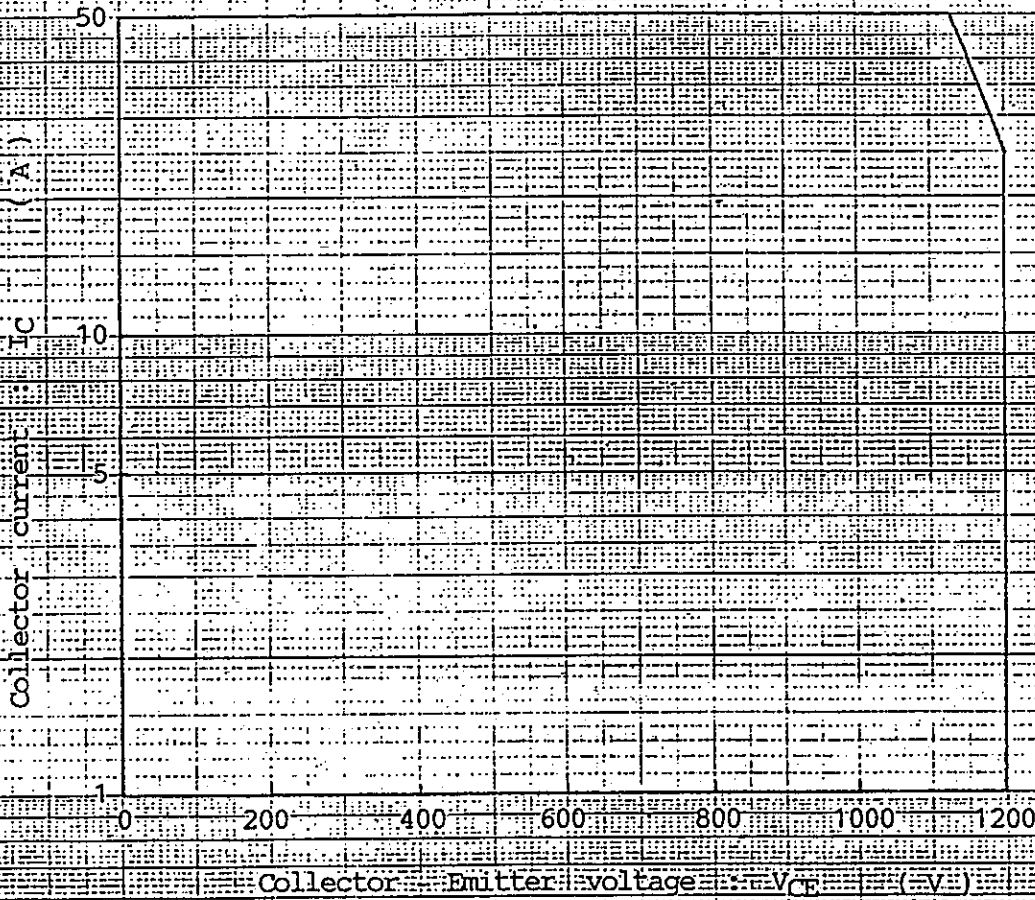
Reverse biased safe operating area

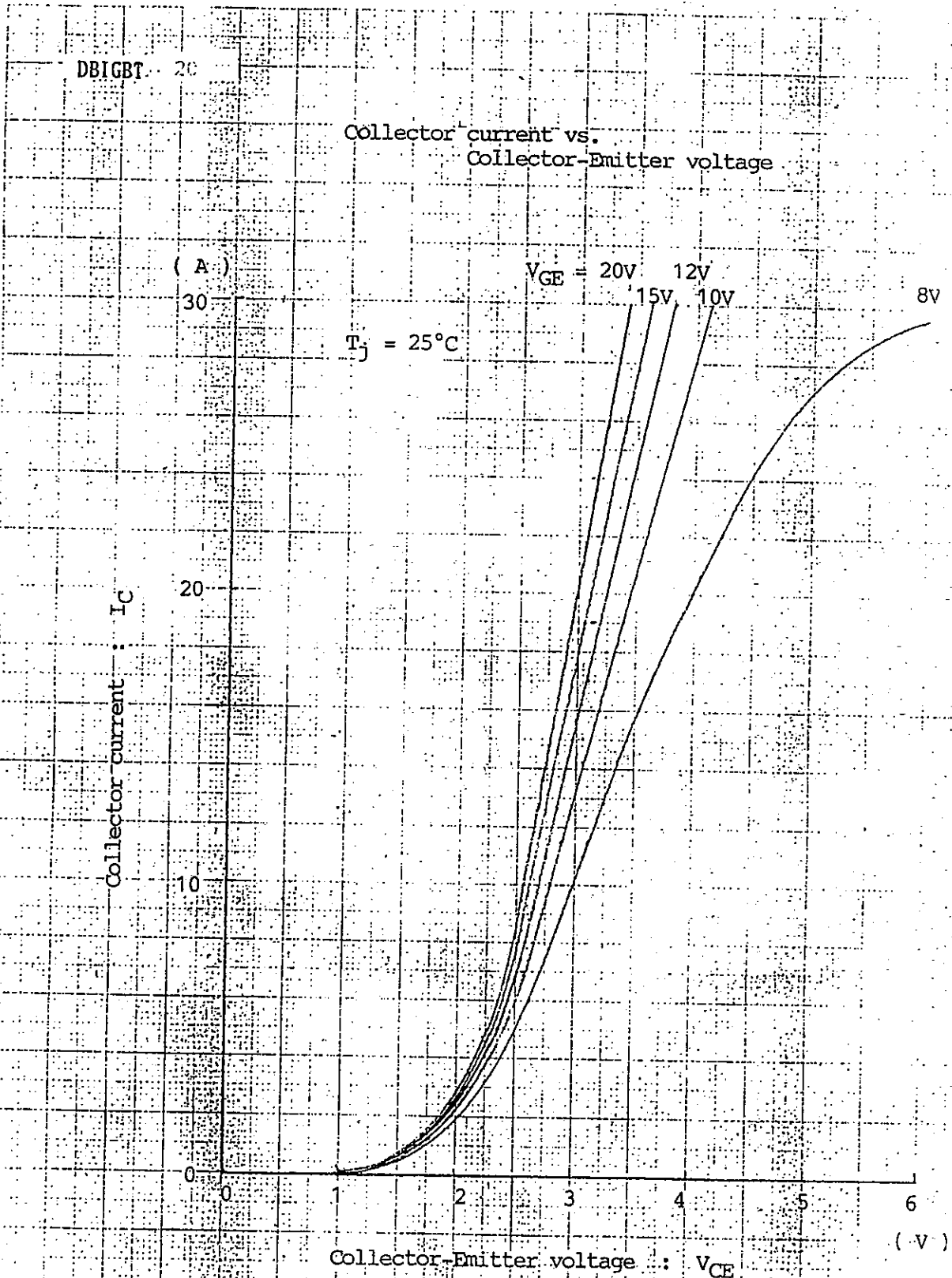
$T_j = 25^\circ\text{C}$

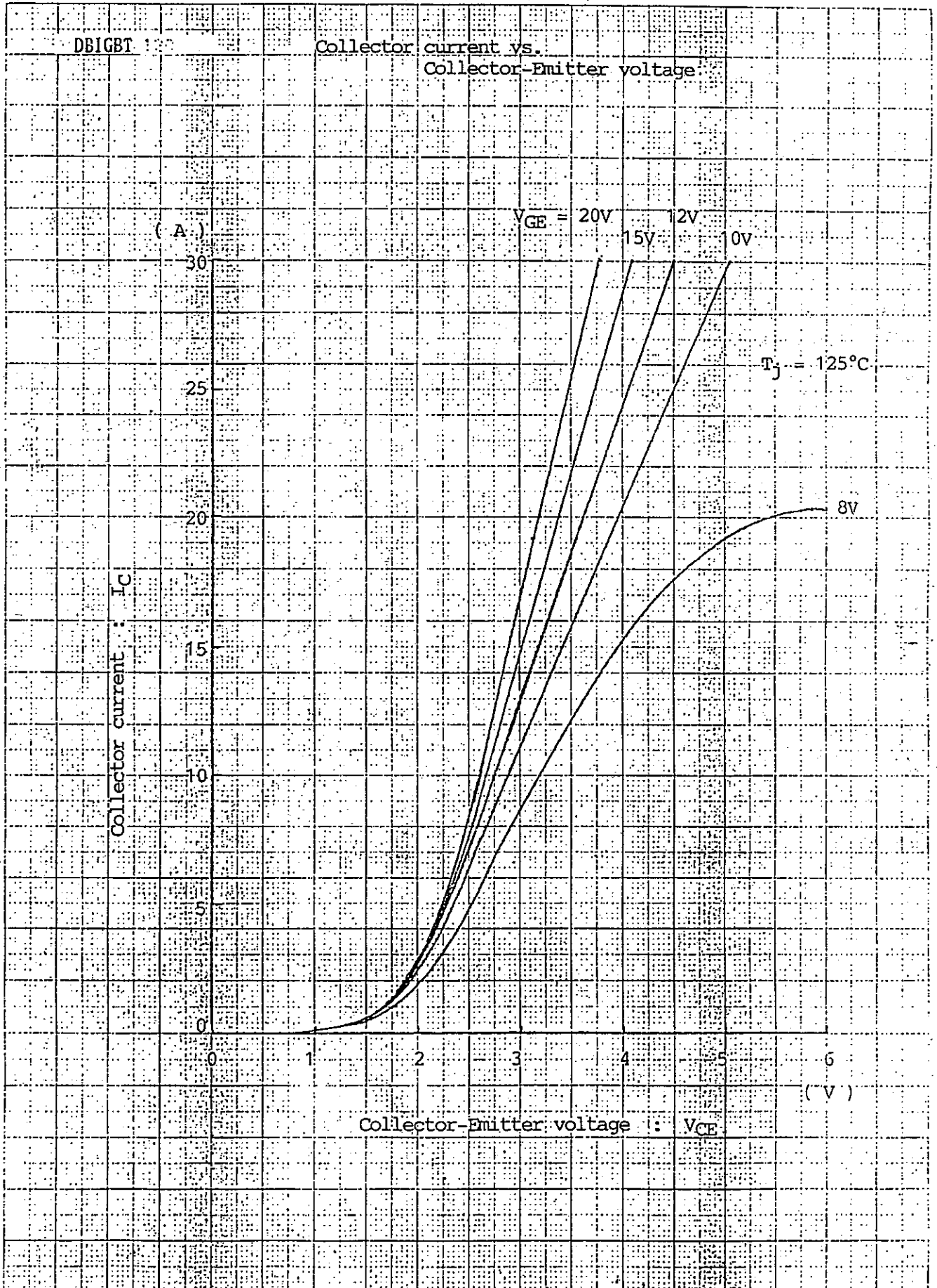
$+V_{CE} = 15\text{V}$

$-V_{CE} \leq 15\text{V}$

$R_G = 50\Omega$



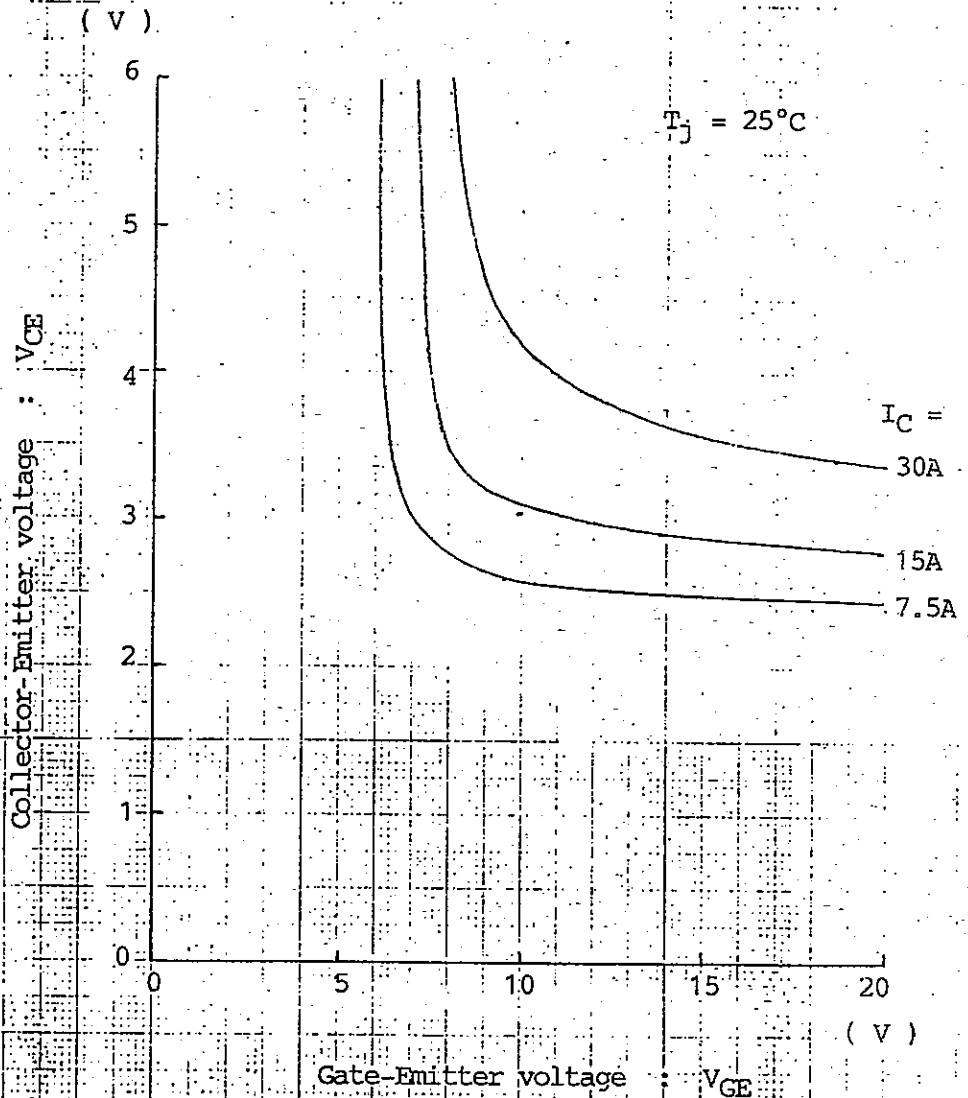






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Collector-Emitter voltage vs.  
Gate-Emitter voltage



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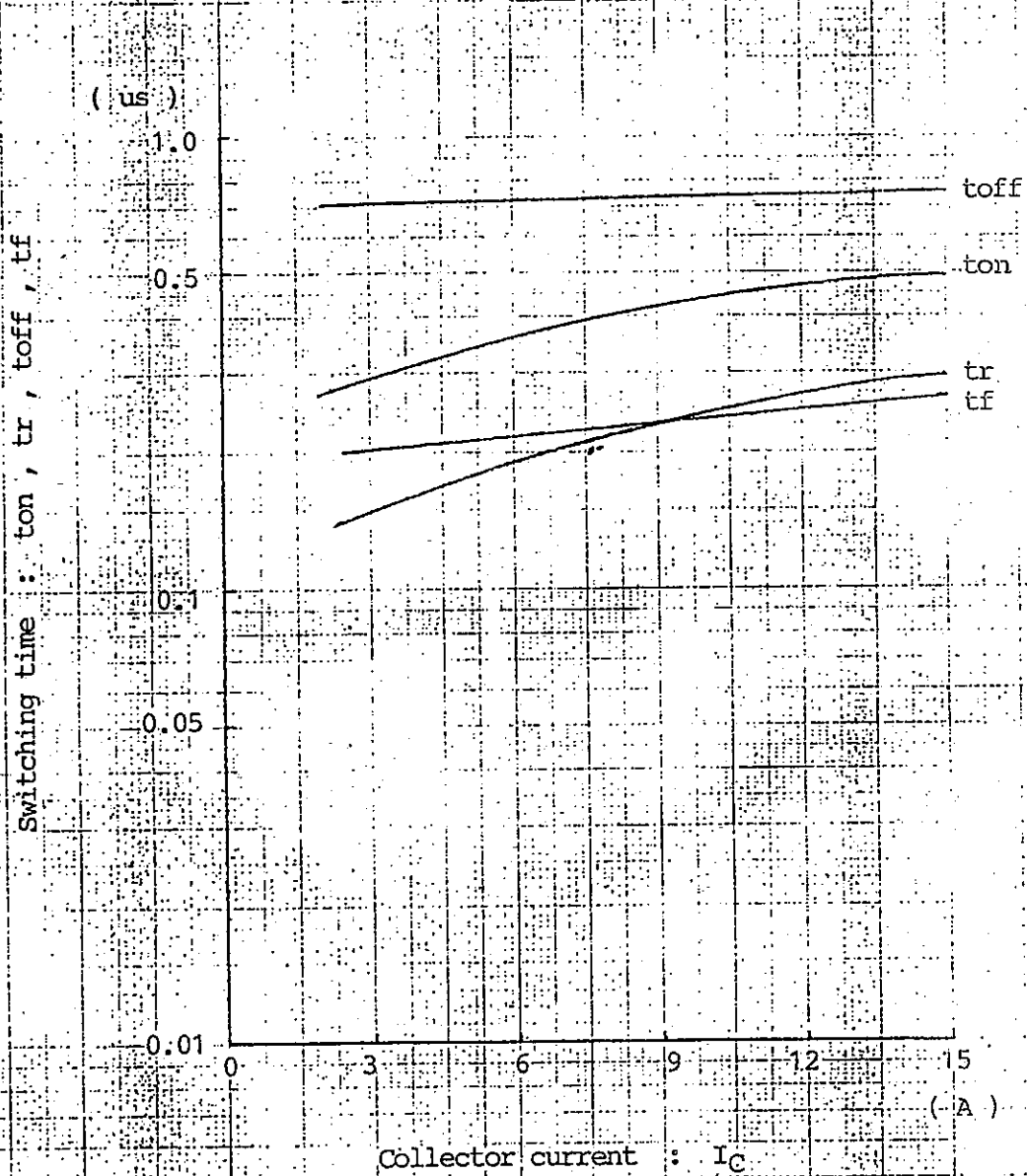
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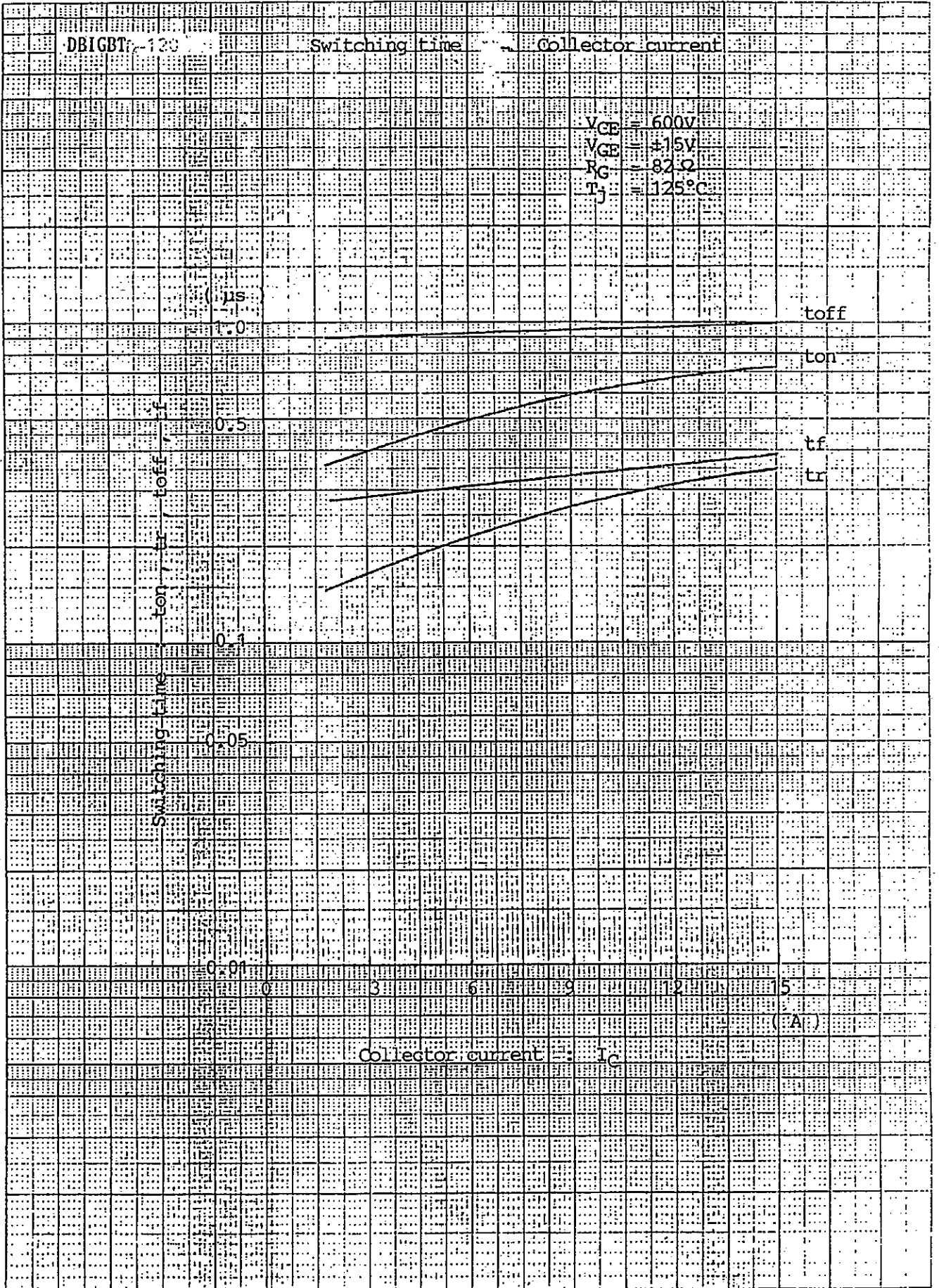
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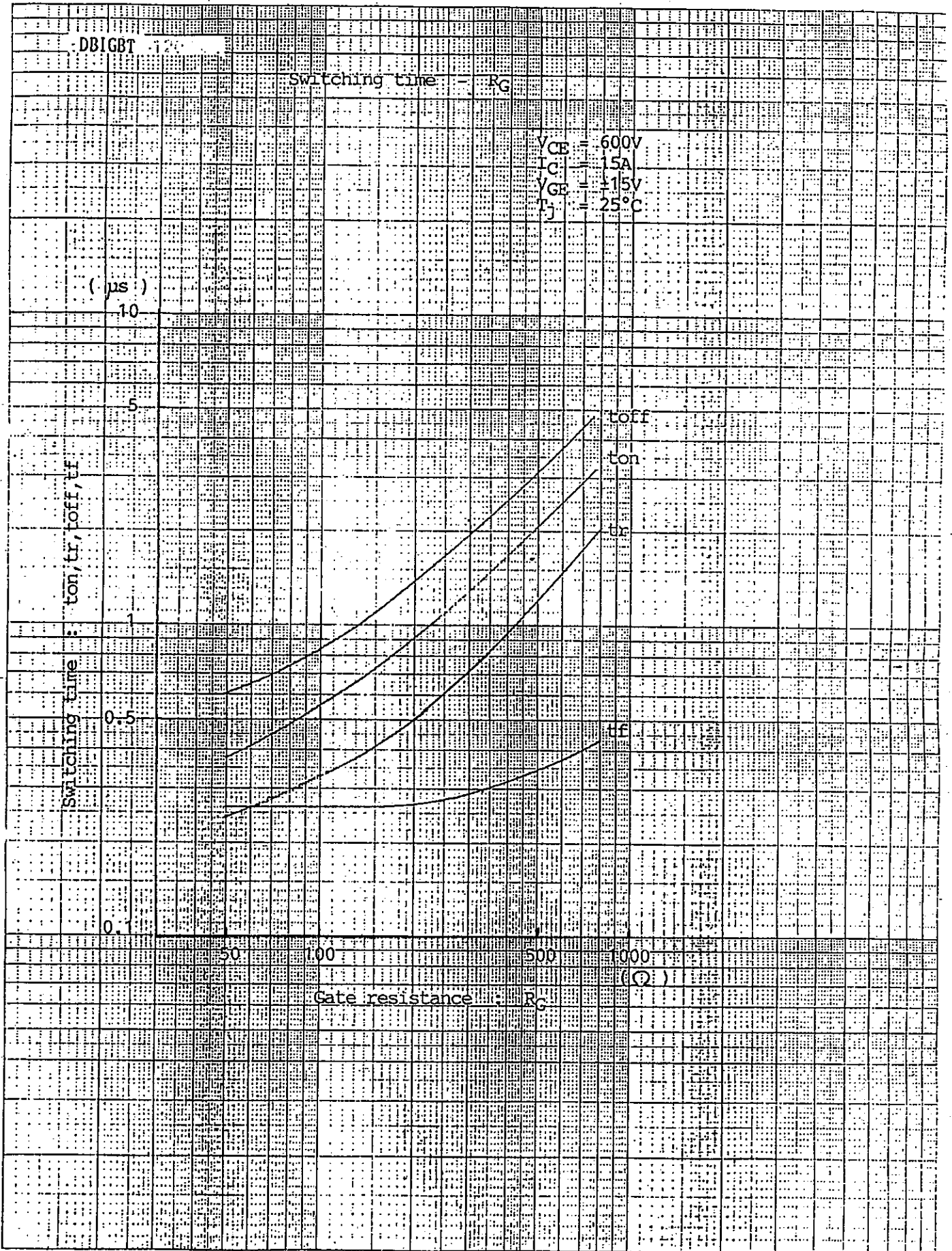
Switching time - Collector current

$V_{CE} = 600V$   
 $V_{GE} = \pm 15V$   
 $R_G = 82 \Omega$   
 $T_j = 25^\circ C$





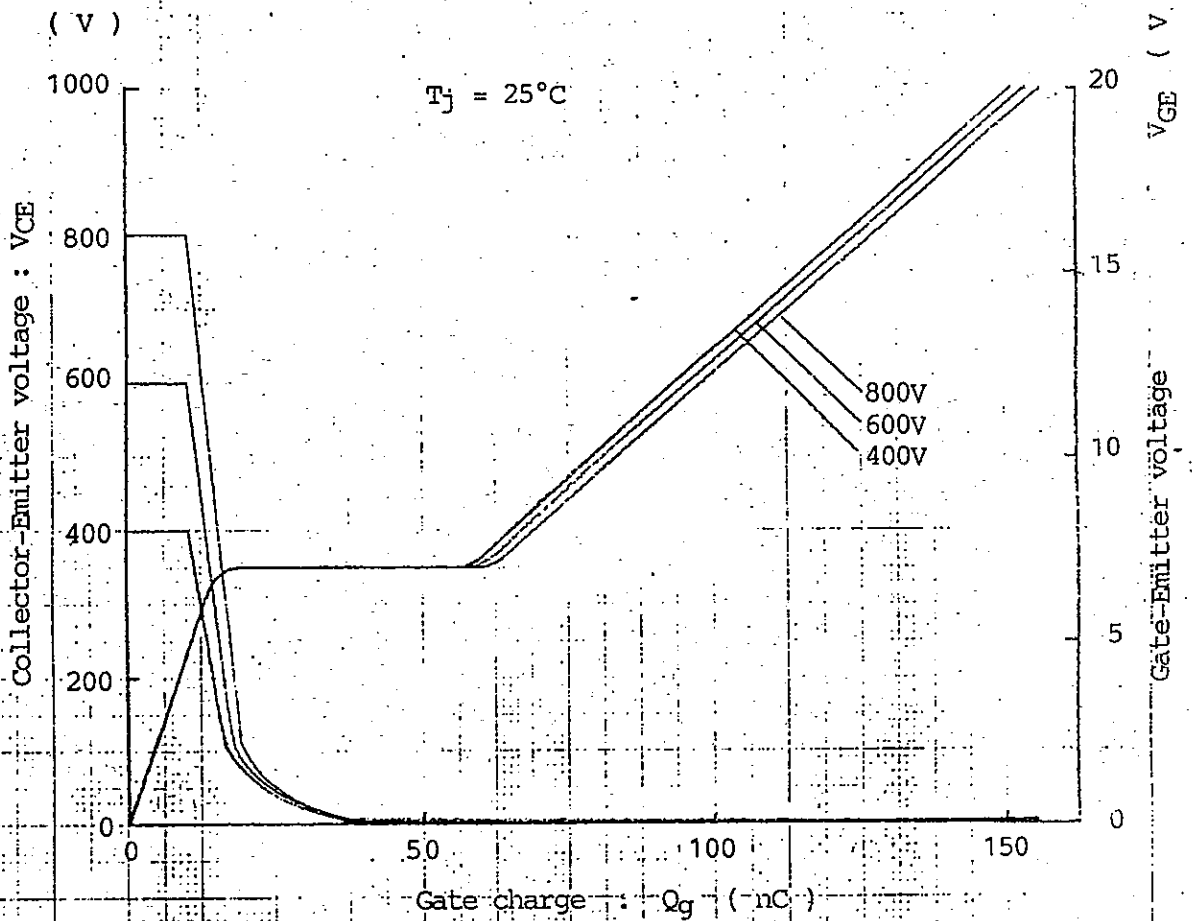
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Dynamic input characteristics



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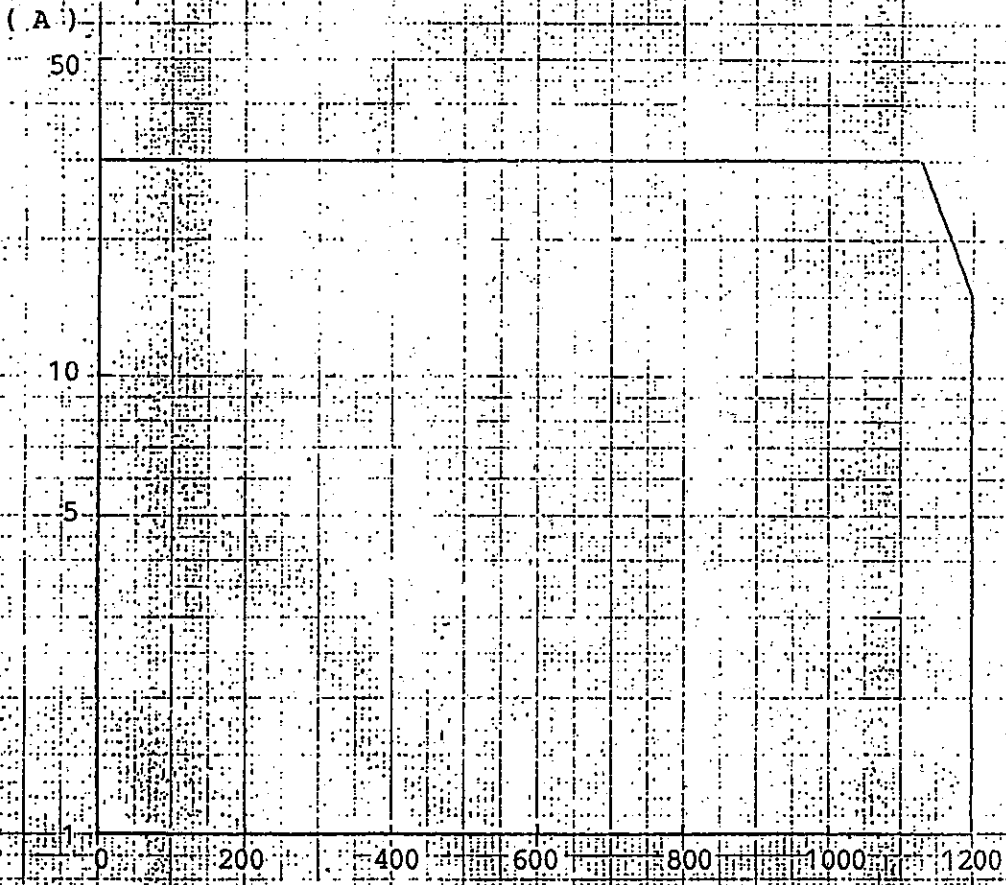
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Reverse biased safe operating area

$T_j = 25^\circ\text{C}$   
 $+V_{GE} = 15\text{V}$   
 $-V_{GE} = 15\text{V}$   
 $R_G = 82\Omega$

Collector current :  $I_C$  (A)



Collector-Emitter voltage :  $V_{CE}$  (V)

**MS6M0130** 22/22