

Version	3		
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Product Specification

7" color TFT-LCD module

MODEL NAME: A070FW03 V4

(◆) Preliminary Specification(....) Final Specification

Note: The content of this specification is subject to change.

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Record of Revision

			Treating of treatments
Version	Revise Date	Page	Content
1	13/Jun/2005	0	First draft.
2	05/Jan/2006	11	Modified response time
			Rise 50à24(max)
			Fall 60à 36(max)
		13	Modify Reliability test items
			High Temperature Operating: 60°C for 240 hours
			Low Temperature Operating: -10°C for 240 hours
			High Temperature Storage: 70°C for 240 hours
			Low Temperature Storage: -20° for 240 hours
			Thermal Shock Test: -10°C ~60°C for 100 cycles, 1hours/cycle
			High Temperature and High Humidity: 40°€, 90% for 240 hours
3	30/Aug/2006	3	Revise surface treatment(haze value)
		7	Revise backlight driving conditions
		11	Modified reliability test items



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A. Physical specifications

NO.	ltem	Specification	Remark
1	Display resolution(dot)	1440(W)×234(H)	
2	Active area(mm)	154.08(W)×86.58(H)	
3	Screen size(inch)	7.0(Diagonal)	
4	Dot pitch(mm)	0.107(W)×0.370(H)	
5	Color configuration	R. G. B. stripe	
6	Overall dimension(mm)	164.9(W)×100.0(H)×5.7(D)	Note 1
7	Weight(g)	160 ±10	
8	Surface treatment	AG(25%) with WV film	
9	Backlight unit	CCFL	

Note 1: Refer to Fig. 1



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B. Electrical specifications

1.Pin assignment

a. TFT-LCD panel driving section

Pin no	Symbol	1/0	Description	Remark
1	GND	-	Ground for logic circuit	
2	V_{CC}	I	Supply voltage of logic control circuit for scan driver	
3	V_{GL}	I	Negative power for scan driver	
4	V_{GH}	I	Positive power for scan driver	
5	STVR	I/O	Vertical start pulse	Note 1
6	STVL	I/O	Vertical start pulse	Note 1
7	CKV	I	Shift clock input for scan driver	
8	U/D	I	UP/DOWN scan control input	Note 1,2
9	OEV	I	Output enable input for scan driver	
10	VCOM	I	Common electrode driving signal	
11	VCOM	I	Common electrode driving signal	
12	L/R	I	LEFT/RIGHT scan control input	Note 1,2
13	MOD	I	Sequential sampling and simultaneous sampling setting	Note 3
14	OEH	I	Output enable input for data driver	
15	STHL	I/O	Start pulse for horizontal scan line	Note 1
16	STHR	I/O	Start pulse for horizontal scan line	Note 1
17	CPH3	ı	Sampling and shifting clock pulse for data driver	
18	CPH2	I	Sampling and shifting clock pulse for data driver	
19	CPH1	I	Sampling and shifting clock pulse for data driver	
20	V _{CC}	I	Supply voltage of logic control circuit for data driver	
21	GND	-	Ground for logic circuit	
22	VR	I	Alternated video signal input(Red)	
23	VG	ı	Alternated video signal input(Green)	
24	VB	ı	Alternated video signal input(Blue)	
25	AV_DD	I	Supply voltage for analog circuit	
26	AV_{SS}	-	Ground for analog circuit	

Note 1: Selection of scanning mode (please refer to the following table)

Setting of control		IN/OUT state for start pulse			Scanning direction		
U/D	L/R	STVR	STVL	STHR	STHL		
GND	V_{CC}	OUT	IN	OUT	IN	From up to down, and from left to right.	
V _{CC}	GND	IN	OUT	IN	OUT	From down to up, and from right to left.	
GND	GND	OUT	IN	IN	OUT	From up to down, and from right to left.	
V _{CC}	V _{CC}	IN	OUT	OUT	IN	From down to up, and from left to right.	

IN: Input; OUT: Output.



Note 2: Definition of scanning direction.

Refer to figure as below:

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Note 3: MOD = H: Simultaneous sampling.

MOD = L: Sequential sampling.

Please set CPH2 and CPH3 to GND when MOD = H.

b. Backlight driving section (Refer to Figure 1)

No.	Symbol	1/0	Description	Remark
1	HI	I	Power supply for backlight unit (High voltage)	
2	GND	-	Ground for backlight unit	

2. Absolute maximum ratings

ltem	Symbol	Condition	Min.	Max.	Unit	Remark
	V _{CC}	GND=0	-0.3	7	V	
	AV_{DD}	AV _{SS} =0	-0.3	7	V	
Power voltage	V_{GH}	OND 0	-0.3	18	V	
	V_{GL}	GND=0	-15	0.3	V	
	$V_{GH} - V_{GL}$		-	33	V	
	V _i		-0.3	AV _{DD} +0.3	V	Note 1
Input signal voltage	VI		-0.3	V _{CC} +0.3	V	Note 2
	VCOM		-2.9	5.2	V	

Note 1: VR, VG, VB.

Note 2: STHL, STHR, OEH, L/R, CPH1~CPH3, STVR, STVL, OEV, CKV, U/D.



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3. Electrical characteristics

a. Typical operating conditions (GND=AVss=0V, Note 4)

Typical operating conditions		(- : : : : : : : : : : : : : : : : : :	,	- /			
lte	em	Symbol	Min.	Тур.	Max.	Unit	Remark
		V_{CC}	3	5	5.5	V	
		AV_DD	4.5	5	5.5	V	
Power	supply	V_{GH}	14.3	15	15.7	V	
		V_{GL}	-10.5	-10	-9.5	V	
Video	signal	V _{iA}	0.4	-	AV _{DD} -0.4	V	Note 1
ampl		V_{iAC}	-	3	-	V	AC component
(VR,V	G, V D)	V_{iDC}	-	AV _{DD} /2	-	V	DC component
VC	OM	V_{CAC}	3.5	5.6	6.5	Vp-p	AC component, Note 2
VCOM		V_{CDC}	1.4	1.7	2.0	V	DC component
Input	H Level	V _{IH}	0.8 V _{CC}	-	V _{CC}	V	Note 3
signal voltage	L Level	V_{IL}	0	-	$0.2V_{CC}$	V	Note 5
Note A Defeate First (a)							

Note 1: Refer to Fig.4- (a).

Note 2: The brightness of LCD panel could be changed by adjusting the AC component of VCOM.

Note 3: STHL, STHR, OEH, L/R, CPH1~CPH3, STVR, STVL, OEV, CKV, U/D.

Note 4: Be sure to apply GND, V_{CC} and V_{GL} to the LCD first, and then apply V_{GH} .

b. Current consumption (GND=AVss=0V)

Parameter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Current	I_{GH}	V _{GH} =15V	-	0.20	0.5	mA	
for	I _{GL}	V _{GL} =-10V	-	0.80	1.5	mA	
driver	I _{CC}	V _{CC} =5V	-	3.0	6.0	mA	
	I _{DD}	AV _{DD} =5V	-	17.0	30	mA	

c. Backlight driving conditions

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Lamp voltage	V_L	-	538	591	Vrms	
Lamp current	١	-	6	7	mArms	
Frequency	FL	-	70	80	kHz	Note 3
Laura atautia a calta a	V _S	-	-	1,150	Vrms	Note 1,4
Lamp starting voltage		-	-	1,500	Vrms	Note 2,4
Lamp life time		10,000	-	-	Hr	Note 5

Note 1: Ta = 25° C.

Note 2: Ta = 0° C.

Note 3: The lamp frequency should be selected as different as possible from display horizontal synchronous signal to avoid interference.

Note 4: The "MAX" of "Starting voltage" means the minimum voltage to light normally in the LCD module, and the start up voltage should be kept at least 1 second.



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4. AC Timing

a. Timing conditions

Parameter	Symbol	Min.	Тур.	Max.	Unit.	Remark
Rising time	t _r	-	-	10	ns	Note 1
Falling time	t _f	1	-	10	ns	Note 1
High and low level pulse width	t _{CPH}	99	103	107	ns	CPH1~CPH3
CPH pulse duty	t _{CWH}	40	50	60	%	CPH1~CPH3
CPH pulse delay	t _{C12} t _{C23} t _{C31}	30	t _{CPH} /3	t _{CPH} /2	ns	CPH1~CPH3
STH setup time	t _{SUH}	20	-	-	ns	STHR,STHL
STH hold time	t _{HDH}	20	-	-	Ns	STHR,STHL
STH pulse width	t _{STH}	-	1	-	t _{CPH}	STHR,STHL
STH period	t _H	61.5	63.5	65.5	μ s	STHR,STHL
OEH pulse width	t _{OEH}	-	1.22	-	μ s	OEH
Sample and hold disable time	t _{DIS1}	-	8.28	-	μ s	
OEV pulse width	t _{OEV}	-	5.40	-	μs	OEV
CKV pulse width	t _{CKV}	-	4.18	-	μs	CKV
Clean enable time	t _{DIS2}	-	3.74	-	μ s	
Horizontal display start	t _{SH}	-	0	-	T _{CPH} /3	
Horizontal display timing range	t _{DH}	-	1440	-	T _{CPH} /3	
STV setup time	t _{SUV}	400	-	-	ns	STVL,STVR
STV hold time	t_{HDV}	400	-	-	ns	STVL,STVR
STV pulse width	t _{STV}	-	-	1	t _H	STVL,STVR
Horizontal lines per field	t _V	256	262	268	t _H	Note 2
Vertical display start	t _{SV}		3	-	t _H	
Vertical display timing range	t_{DV}		234	-	t _H	
VCOM rising time	t _{rCOM}		-	5	μ s	
VCOM falling time	t _{fCOM}		-	5	μ s	
VCOM delay time	t _{DCOM}		-	3	μs	
RGB delay time	t _{DRGB}		-	1	μs	

Note 1: For all of the logic signals.

Note 2: Please don't use odd horizontal lines to drive LCD panel for both odd and even field simultaneously.

b. Timing diagram

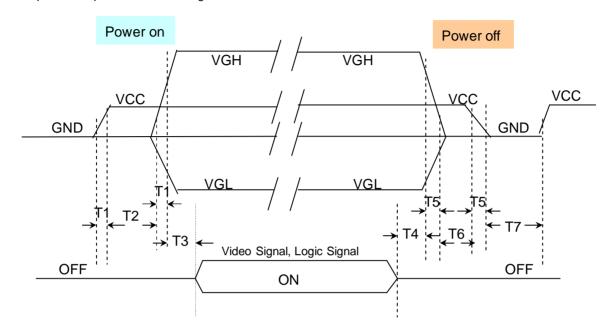
Please refer to the attached drawing, from Fig.2 to Fig.6.



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5. Power Sequence

Sequence for power on/off and Signal on/off



T1 \leq 15ms (From 10%*VCC to 90%*VCC , when VCC is Low to High);

T2 \leq 10ms (From 90%*VCC to 10%*VGH $^{\circ}$, when VCC is Low to High);

T3 \leq 10ms (From 90%*VGH to Video signal, when VGH is Low to High);

 $T4 \leq 10ms$ (From Video signal to 90%VGH, when VGH is High to Low);

T5 \leq 20ms (From 90%*VCC to 10%*VCC , when VCC is High to Low);

T6 \leq 10ms (From 10%*VGH to 90%*VCC , when VCC is Low to High);

T7 \geq 0.4s (From 10%*VCC is H \rightarrow L to 10%*VCC is L \rightarrow H) \circ



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C. Optical specification (Note 1, Note 2)

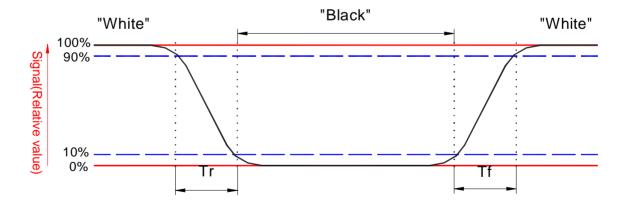
Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Response time	Rise Fall	Tr Tf	$\theta = 0^{\circ}$	-	12 18	24 36	ms ms	Note 3,5
Contrast ratio		CR	At optimized Viewing angle	200	300	-		Note 4, 5
Viewing angle	Top Bottom Left Right		CR≧10	30 50 50 50	40 65 65 65	- - -	deg.	Note 5, 6
Brightnes	S	Y _L	I _L =6mA, 25℃	350	400	-	cd/m ²	Note 7
White chromaticity		X	$\theta = 0^{\circ}$ $\theta = 0^{\circ}$	0.26 0.28	0.31	0.36 0.38		Note 7

- Note 1 : Ambient temperature =25 $^{\circ}$ C, and lamp current I_L = 6 mArms. To be measured in the dark room. DC/AC inverter driving frequency: 70 kHz.
- Note 2 :To be measured on the center area of panel with a viewing cone of 1°by Topcon luminance meter BM-5, after 15 minutes operation.

Note 3. Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "black" to "white" (falling time) and from "white" to "black" (rising time), respectively.

The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.



Note 4. Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

Contrast ratio (CR)= Photo detector output when LCD is at "White" state
Photo detector output when LCD is at "Black" state

Note 5. White $Vi=V_{i50} + 1.5V$

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Black Vi=V_{i50} ± 2.0V

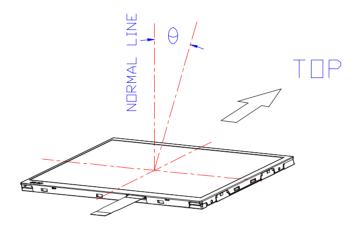
"±" means that the analog input signal swings in phase with V_{COM} signal.

" $\overline{+}$ " means that the analog input signal swings out of phase with V_{COM} signal.

V_{i50}: The analog input voltage when transmission is 50%

The 100% transmission is defined as the transmission of LCD panel when all the input terminals of module are electrically opened.

Note 6. Definition of viewing angle, Refer to figure as below.



Note 7. Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.



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D. Reliability test items(Note 2):

No.	Test items	Conditions	Remark
1	High temperature storage	Ta= 70°C 240Hrs	
2	Low temperature storage	Ta= -20°C 240Hrs	
3	High temperature operation	Tp= 60°C 240Hrs	
4	Low temperature operation	Ta= 2	
5	High temperature and high humidity	Tp= 40 2	Operation
6	Heat shock	-10°C~60°C/100 cycles	Non-operation
7	Electrostatic discharge	± 200 V,200pF(0 Ω), once for each terminal	Non-operation
		Frequency range : 10~55Hz	
		Stoke : 1.5mm	JIS C7021,
8		Sweep : 10 ~ 55 ~ 10Hz	A-10
V	Vibration	2 hours for each direction of X,Y,Z	Condition A
		(6 hours for total)	
		100G, 6ms, ±X,±Y,±Z	JIS C7021,
9	Mechanical shock	3 times for each direction	A-7 Condition C
		Random vibration:	
10	Vibration (with carton)	0.015G ² /Hz from 5~200Hz	IEC 68-34
		-6dB/octave from 200~500Hz	
11	Drop (with carton)	Height: 60cm	JIS Z0202
		1 corner, 3 edges, 6 surfaces	

Note1: Ta: Ambient temperature.

Note2: Tp: Panel Surface Temperature

Note3: In the standard conditions, there is not display function NG issue occurred. All the cosmetic specification is judged before the reliability stress.



E. Packing form

Model

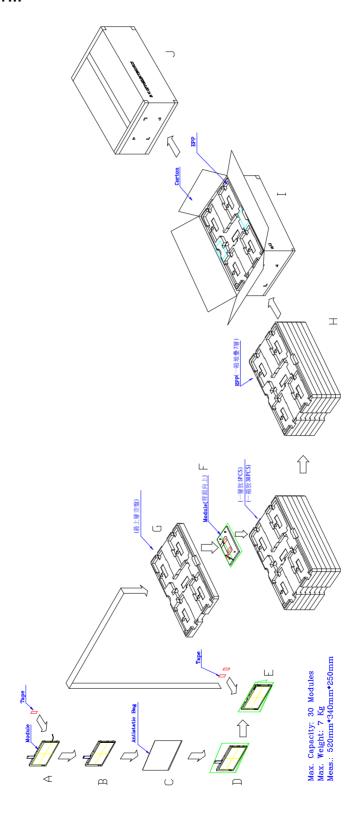
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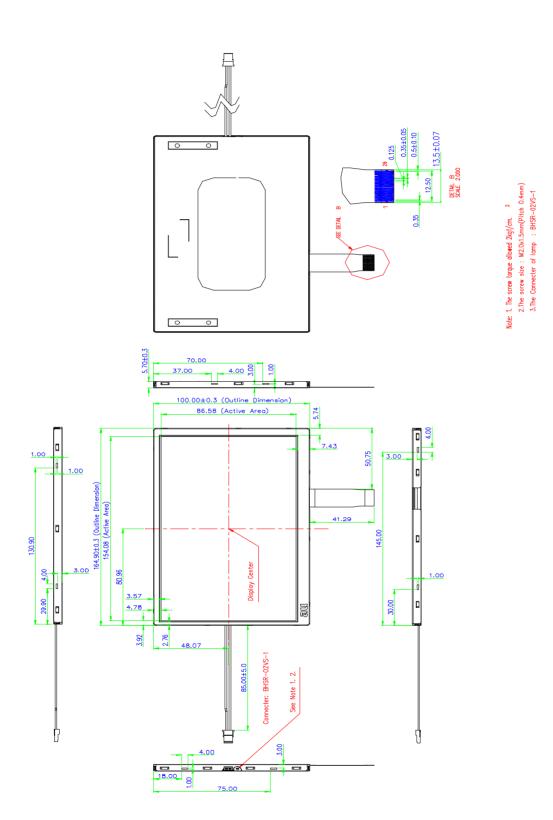
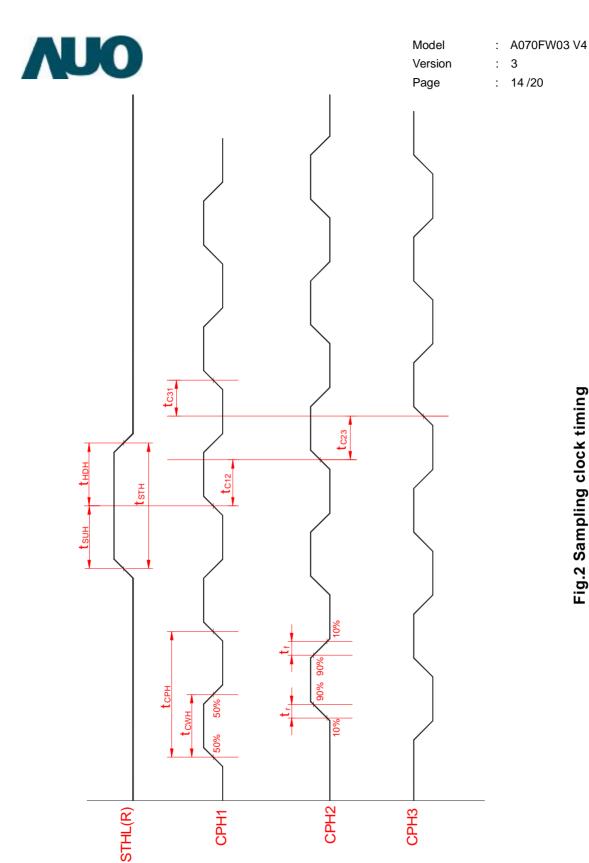


Fig.1- Outline dimension of TFT-LCD module

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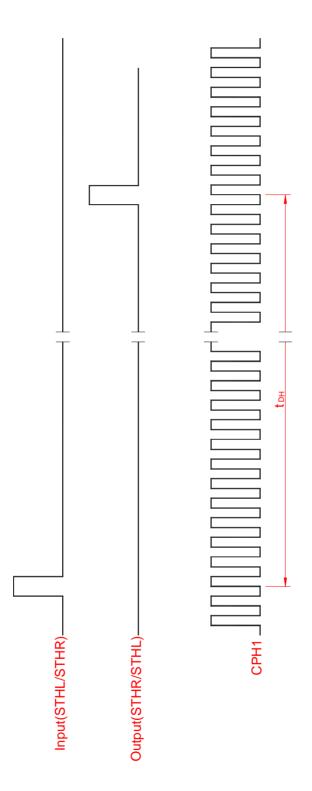
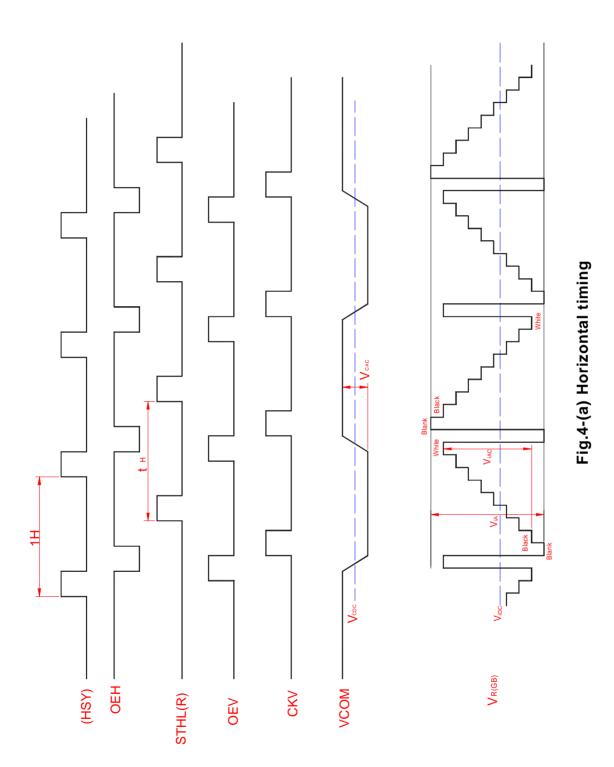


Fig.3 Horizontal display timing range



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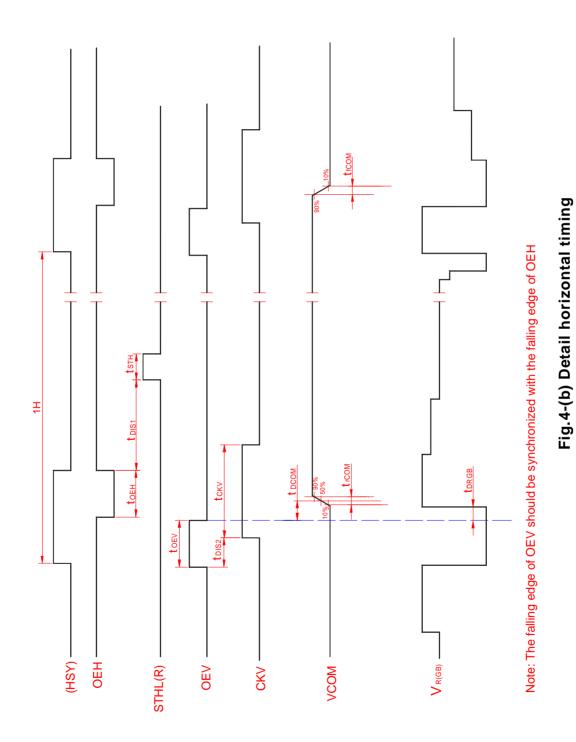
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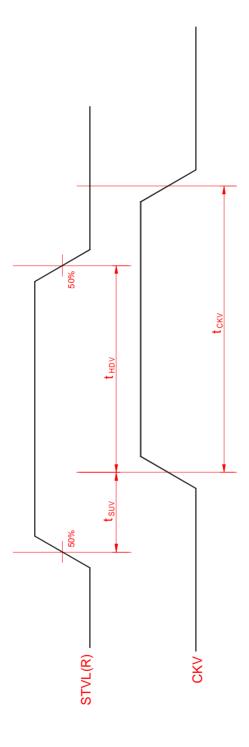
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Fig.5 Vertical shift clock timing



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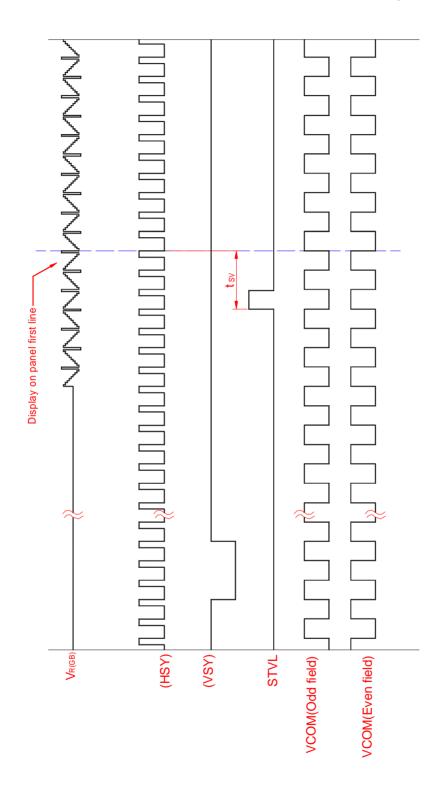


Fig.6-(a) Vertical timing (From up to down)



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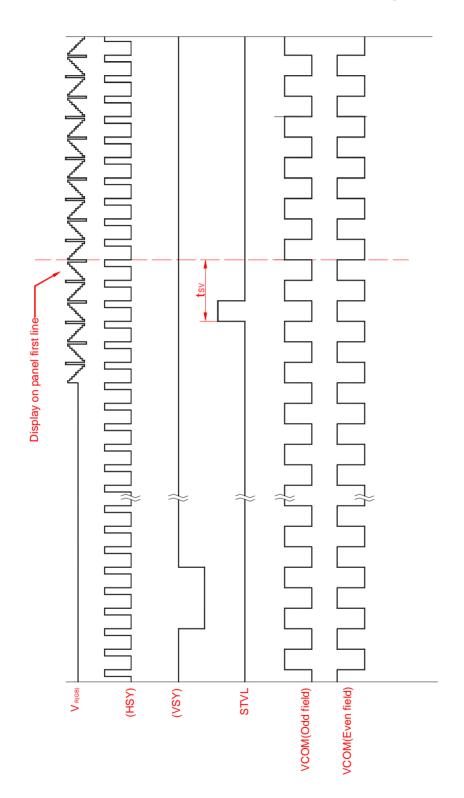


Fig.6-(b) Horizontal timing (From down to up)