# ACPM-5008-TR1 UMTS Band8 (880-915MHz) 3x3mm Power Amplifier Module

# **Data Sheet**

## Description

The ACPM-5008-TR1 is a fully matched 10-pin surface mount module developed to support multimode applications including UMTS Band8. The ACPM-5008-TR1 meets stringent linearity requirements up to 28.5dBm output power for UMTS Rel.99. The 3mmx3mm form factor package is self contained, incorporating 500hm input and output matching networks. The PA also contains internal DC blocking capacitors for RF input and output ports.

The ACPM-5008-TR1 features 5<sup>th</sup> generation of CoolPAM (CoolPAM5) circuit technology which supports 3 power modes – active bypass, mid power and high power modes. The CoolPAM is stage bypass technology enhancing PAE (power added efficiency) at low and medium power range. The active bypass feature is added to CoolPAM5 to enhance the PAE further at low output range and it enables the PA to have exceptionally low quiescent current. It dramatically saves the average power consumption and accordingly extends the talk time of mobiles and prolongs a battery life.

A directional coupler is integrated into the module and both coupling and isolation ports are available externally, supporting daisy chain. The integrated coupler has excellent coupler directivity, which minimizes the coupled output power variation or delivered power variation caused by the load mismatch from the antenna. The coupler directivity, or the output power variation into the mismatched load, is critical to the TRP and SAR performance of the mobile phones in real field operations as well as compliance tests for the system specifications.

The ACPM-5008 has integrated on-chip Vrefand on-module bias switch as the one of the key features of the CoolPAM-5, so an external constant voltage source is not required, eliminating the external LDO regulators and switches from circuit boards of mobile devices. It also makes the PA fully digital-controllable by the Ven pin that simply turns the PA on and off from the digital control logic input from

### Features

- Thin Package (0.9mm typ)
- Excellent Linearity
- 3-mode power control with Vbp and Vmode
  - Bypass / Mid Power Mode / High Power Mode
- High Efficiency at max output power
- 10-pin surface mounting package
- Internal 500hm matching networks for both RF input and output
- Integrated coupler
  - Coupler and Isolation ports for daisy chain
- Lead-free, RoHS compliant, Green

#### **Applications**

- UMTS (WCDMA, HSDPA, HSUPA, HSPA+)
- LTE

### **Ordering Information**

| Part Number   | Number of Devices | Container               |
|---------------|-------------------|-------------------------|
| ACPM-5008-TR1 | 1000              | 178mm (7″)<br>Tape/Reel |
| ACPM-5008-BLK | 100               | Bulk                    |

### **Description (Cont.)**

baseband chipsets. All of the digital control input pins such as the Ven, Vmode and Vbp are fully CMOS compatible and can operate down to the 1.35V logic. The current consumption by digital control pins is negligible.

The power amplifier is manufactured on an advanced InGaP HBT (hetero-junction Bipolar Transistor) MMIC (microwave monolithic integrated circuit) technology offering state-of-the-art reliability, temperature stability and ruggedness.

#### **Absolute Maximum Ratings**

No damage assuming only one parameter is set at limit at a time with all other parameters set at or below nominal value.

Operation of any single parameter outside these conditions with the remaining parameters set at or below nominal values may result in permanent damage.

| Description                    | Min. | Тур. | Max. | Unit |
|--------------------------------|------|------|------|------|
| RF Input Power (Pin)           |      | 0    | 10   | dBm  |
| DC Supply Voltage (Vcc1, Vcc2) | 0    | 3.4  | 5.0  | V    |
| Enable Voltage (Ven)           | 0    | 2.6  | 3.3  | V    |
| Mode Control Voltage (Vmode)   | 0    | 2.6  | 3.3  | V    |
| Bypass Control (Vbp)           | 0    | 2.6  | 3.3  | V    |
| Storage Temperature (Tstg)     | -55  | 25   | +125 | °C   |

# **Recommended Operating Condition**

| Description                    |      | Min. | Тур. | Max. | Unit |
|--------------------------------|------|------|------|------|------|
| DC Supply Voltage (Vcc1, Vcc2) |      | 3.2  | 3.4  | 4.2  | V    |
| Enable Voltage (Ven)           |      |      |      |      |      |
| 2                              | Low  | 0    | 0    | 0.5  | V    |
|                                | High | 1.35 | 2.6  | 3.1  | V    |
| Mode Control Voltage (Vmode)   |      |      |      |      |      |
| -                              | Low  | 0    | 0    | 0.5  | V    |
|                                | High | 1.35 | 2.6  | 3.1  | V    |
| Bypass Control Voltage (Vbp)   |      |      |      |      |      |
|                                | Low  | 0    | 0    | 0.5  | V    |
|                                | High | 1.35 | 2.6  | 3.1  | V    |
| Operating Frequency (fo)       |      | 880  |      | 915  | MHz  |
| Ambient Temperature (Ta)       |      | -20  | 25   | 85   | °C   |
|                                |      |      |      |      |      |

# **Operating Logic Table**

| Power Mode      | Ven  | Vmode | Vbp  | Pout (Rel99) | Pout (HSDPA,<br>HSUPA MPR=0dB) |
|-----------------|------|-------|------|--------------|--------------------------------|
| High Power Mode | High | Low   | Х    | ~ 28.5 dBm   | ~ 27.5 dBm                     |
| Mid Power Mode  | High | High  | Low  | ~ 17 dBm     | ~ 16 dBm                       |
| Bypass Mode     | High | High  | High | ~ 7.5 dBm    | ~ 6.5 dBm                      |
| Shut Down Mode  | Low  | Low   | Low  | -            | -                              |

# **Electrical Characteristics for WCDMA Mode**

- Conditions: Vcc = 3.4V, Ven = 2.6V, Ta = 25°C, Zin/Zout = 50ohm
- Signal Configuration: 3GPP (DPCCH + 1DPDCH) Up-Link unless specified otherwise.

| Characteristics        |  | Condition  | Min. | Тур.  | Max.                 | Unit   |
|------------------------|--|--|------|-------|----------------------|--------|
| Operating Frequen      | cy Range   |  | 880  | -     | 915                  | MHz    |
| Maximum Output I       |  | Rel99  | 28.5 |       |                      | dBm    |
| (High Power Mode)      | )  | HSDPA, HSUPA MPR=0dB   | 27.5 |       |                      | dBm    |
| Gain                   |  | High Power Mode, Pout=28.5dBm  | 24.5 | 28    |                      | dB     |
|                        |  | Mid Power Mode, Pout=17dBm   | 14   | 18    |                      | dB     |
|                        |  | Bypass Mode, Pout=7dBm   | 8    | 11    |                      | dB     |
| Power Added Efficiency |  | High Power Mode, Pout=28.5dBm  | 36.5 | 40    |                      | %      |
|                        | ,  | Mid Power Mode, Pout=17dBm   | 16.1 | 20.7  |                      | %      |
|                        |  |  | 6.8  | 12.3  |                      | %      |
| Total Supply Currer    | nt   | High Power Mode, Pout=28.5dBm  |      | 520   | 570                  | mA     |
|                        |  |  |      | 70    | 90                   | mA     |
|                        |  |  |      | 50    |                      | mA     |
|                        |  |  |      |       | 20                   | mA     |
|                        |  | 880         -           Rel99         28.5           HSDPA, HSUPA MPR=0dB         27.5           High Power Mode, Pout=28.5dBm         24.5         28           Mid Power Mode, Pout=17dBm         14         18           Bypass Mode, Pout=7dBm         8         11           High Power Mode, Pout=28.5dBm         36.5         40           Mid Power Mode, Pout=17dBm         16.1         20.7           Bypass Mode, Pout=7dBm         6.8         12.3           High Power Mode, Pout=28.5dBm         520 | -    | mA    |                      |        |
| Quiescent Current      |  |  | 90   |       | 155                  | mA     |
| Calebeent current      |  |  |      |       | 30                   | mA     |
|                        |  |  |      |       | 5                    | mA     |
| Enable Current         |  | <i>,</i> ,,  | •    |       | 5                    | μΑ     |
| Enable current         |  |  |      |       |                      | μΑ     |
|                        |  |  |      |       |                      |        |
| Modo Control Curr      | ont  | <i>,</i> ,,  |      |       | μΑ<br>μΑ<br>μΑ<br>μΑ |        |
|                        |  |  |      |       | μA                   |        |
| Bypass Control Cur     | rent   |  |      |       |                      | μΑ     |
|                        |  |  |      |       | 5                    | μΑ     |
|                        |  |  |      | -12   | -36                  | dBc    |
| Channel                |  |  |      |       | -46                  | dBc    |
| Leakage Ratio          | 14.8MHz offset   |  |      |       | -58                  | dBc    |
| (ACLR)                 |  |  |      |       |                      |        |
| LTE ACLR               | rol Current Bypass<br>t in Power-down mode Ven=0V, Vmode=0V, Vbp=0V<br>ent 5 MHz offset Pout ≤ (max power – MPR)<br>10 MHz offset<br>io 14.8MHz offset<br>LTE to LTE, E-UTRA <sub>ACLR</sub><br>Pout ≤ (maximum power – MPR) |  | -33  | dBc   |                      |        |
|                        |  | Pout $\leq$ (maximum power – MPR)  |      |       |                      |        |
|                        |  |  |      |       | -36                  | dBc    |
|                        |  | Pout ≤ (maximum power – MPR)   |      |       |                      |        |
|                        | ble Current Hi M By de Control Current M By pass Control Current By al Current in Power-down mode Ve TS Adjacent 5 MHz offset Rage Ratio 10 MHz offset LR ACLR LT Pro U Pro T Monic Second Hi                                |  |      |       | -39                  | dBc    |
|                        |  | -  |      |       |                      |        |
| Harmonic               |  | High Power Mode, Pout=28.5dBm  |      |       | -35                  | dBc    |
| Suppression            | Third  |  |      | -00   | -42                  | dBc    |
| Input VSWR             | Output   | VSWD 5.1 All phase   |      |       | 2.5:1                | dD -   |
| Stability (Spurious    | -  | •  |      | 1265  | -60                  | dBc    |
| Rx Band Noise Pow      |  |  |      |       |                      | dBm/Hz |
| GPS Band Noise Po      |  |  |      |       |                      | dBm/Hz |
| ISM Band Noise Por     |  |  |      |       |                      | dBm/Hz |
| Rx Band Gain (925-     |  |  |      |       |                      | dB     |
| GPS Band Gain (15)     | -  |  |      |       |                      | dB     |
| GLONASS Band Gai       |  | Where G is gain in Tx band   |      | G-30  |                      | dB     |
| ISM Band Gain (240     |  | Where G is gain in Tx band   |      | G-65  |                      | dB     |
| Media Band Gain (7     | 716-728MHz)  | Where G is gain in Tx band   |      | G-1.5 |                      | dB     |

Continued on next page ...

### Electrical Characteristics for WCDMA Mode (Cont.)

| Phase Discontinuity        | low power mode⇔mid power mode,  |      |      |      |
|----------------------------|---------------------------------|------|------|------|
|                            | at Pout=7dBm                    | 20   |      | deg  |
|                            | mid power mode↔high power mode, |      |      |      |
|                            | at Pout=17dBm                   | 30   |      | deg  |
| Ruggedness                 | Pout<28.5dBm, Pin<10dBm,        |      | 10:1 | VSWR |
| 55                         | All phase                       |      |      |      |
|                            | High Power Mode                 |      |      |      |
| Coupling factor            | RF Out to CPL port              | 20   |      | dB   |
| Daisy Chain Insertion Loss | ISO port to CPL port, Ven=Low   | 0.25 |      | dB   |

### HSDPA Signal configuration used:

3GPP TS 34.121-1 Annex C (normative e): Measurement channels C.10.1 UL reference measurement channel for HSDPA tests Table C.10.1.4:  $\beta$  values for transmitter characteristics tests with HS-DPCCH Sub-test 2 (CM=1.0, MPR=0.0)

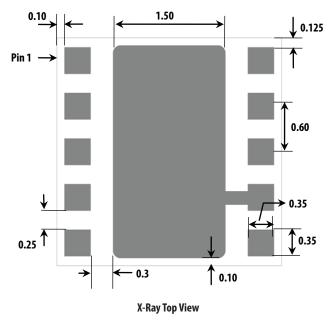
#### HSUPA signal configuration used:

3GPP TS 34.121-1 Annex C (normative): Measurement channels C.11.1 UL reference measurement channel for E-DCH tests Table C.11.1.3: β values for transmitter characteristics tests with HS-DPCCH and E-DCH Sub-test 1 (CM=1.0, MPR=0.0)

At 3.2V operation, 0.5dB backoff is allowed for maximum power output.

### Footprint

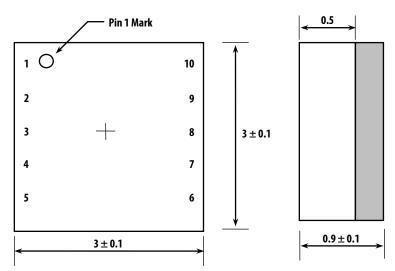
All dimensions are in millimeter



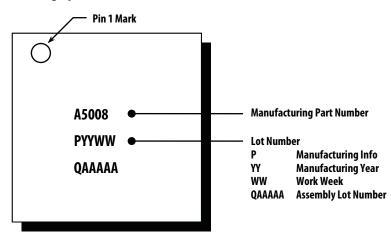
| Pin # | Name  | Description               |
|-------|-------|---------------------------|
| 1     | Vcc1  | DC Supply Voltage         |
| 2     | RFin  | RF Input                  |
| 3     | Vbp   | Bypass Control            |
| 4     | Vmode | Mode Control              |
| 5     | Ven   | PA Enable                 |
| 6     | CPL   | Coupling port of Coupler  |
| 7     | GND   | Ground                    |
| 8     | ISO   | Isolation port of Coupler |
| 9     | RFOut | RF Out                    |
| 10    | Vcc2  | DC Supply Voltage         |
|       |       |                           |

# **Package Dimensions**

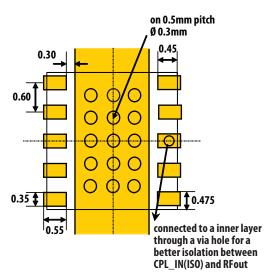
All dimensions ae in millimeter



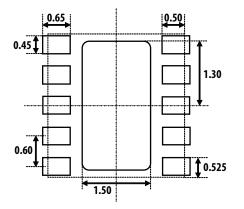
# **Marking Specification**



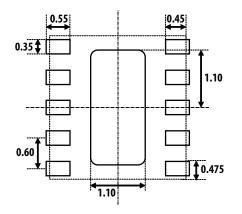
# Metallization



# **Solder Mask Opening**



### **Solder Paste Stencil Aperture**



# **PCB Design Guidelines**

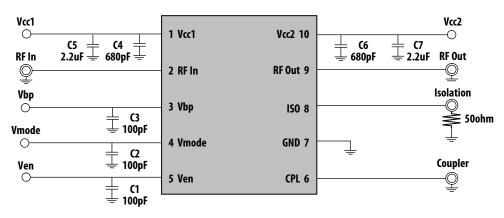
The recommended PCB land pattern is shown in figures on the left side. The substrate is coated with solder mask between the I/O and conductive paddle to protect the gold pads from short circuit that is caused by solder bleeding/bridging.

# **Stencil Design Guidelines**

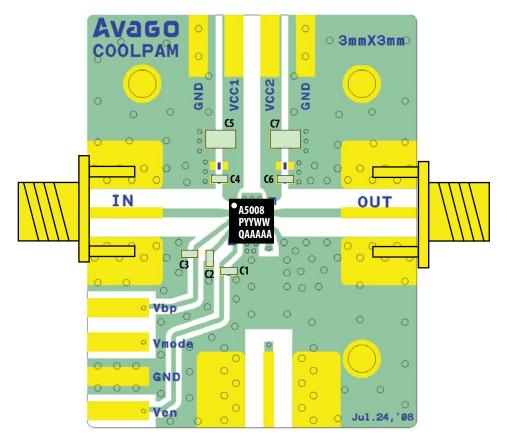
A properly designed solder screen or stencil is required to ensure optimum amount of solder paste is deposited onto the PCB pads.

The recommended stencil layout is shown here. Reducing the stencil opening can potentially generate more voids. On the other hand, stencil openings larger than 100% will lead to excessive solder paste smear or bridging across the I/O pads or conductive paddle to adjacent I/O pads. Considering the fact that solder paste thickness will directly affect the quality of the solder joint, a good choice is to use laser cut stencil composed of 0.100mm(4mils) or 0.127mm(5mils) thick stainless steel which is capable of producing the required fine stencil outline.

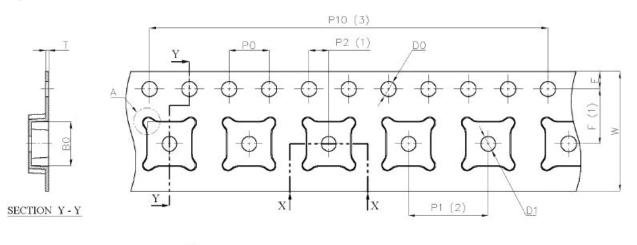
### **Evaluation Board Schematic**

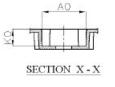


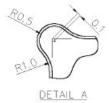
# **Evaluation Board Description**

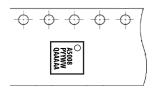


# **Tape and Reel Information**









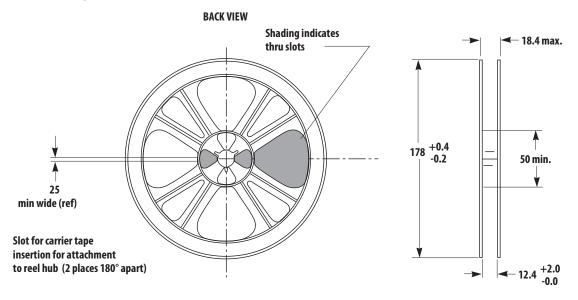
# **Dimension List**

| Annote | Millimeter |
|--------|------------|
| A0     | 3.40±0.10  |
| BO     | 3.40±0.10  |
| КО     | 1.35±0.10  |
| D0     | 1.55±0.05  |
| D1     | 1.60±0.10  |
| P0     | 4.00±0.10  |
| P1     | 8.00±0.10  |

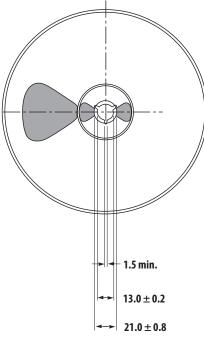
| Millimeter |
|------------|
| 2.00±0.05  |
| 40.00±0.20 |
| 1.75±0.10  |
| 5.50±0.05  |
| 12.00±0.30 |
| 0.30±0.05  |
|            |

Tape and Reel Format – 3 mm x 3 mm

# **Reel Drawing**



FRONT VIEW



Plastic Reel Format (all dimensions are in millimeters)

#### NOTES:

- 1. Reel shall be labeled with the following information (as a minimum).
  - a. manufacturers name or symbol
  - b. Avago Technologies part number
  - c. purchase order number
  - d. date code
  - e. quantity of units
- 2. A certificate of compliance (c of c) shall be issued and accompany each shipment of product.
- 3. Reel must not be made with or contain ozone depleting materials.
- 4. All dimensions in millimeters (mm)

### **Handling and Storage**

#### ESD (Electrostatic Discharge)

Electrostatic discharge occurs naturally in the environment. With the increase in voltage potential, the outlet of neutralization or discharge will be sought. If the acquired discharge route is through a semiconductor device, destructive damage will result.

ESD countermeasure methods should be developed and used to control potential ESD damage during handling in a factory environment at each manufacturing site.

#### **MSL (Moisture Sensitivity Level)**

Plastic encapsulated surface mount package is sensitive to damage induced by absorbed moisture and temperature.

Avago Technologies follows JEDEC Standard J-STD 020B. Each component and package type is classified for moisture sensitivity by soaking a known dry package at various temperatures and relative humidity, and times. After soak, the components are subjected to three consecutive simulated reflows.

The out of bag exposure time maximum limits are determined by the classification test describe below which corresponds to a MSL classification level 6 to 1 according to the JEDEC standard IPC/JEDEC J-STD-020B and J-STD-033.

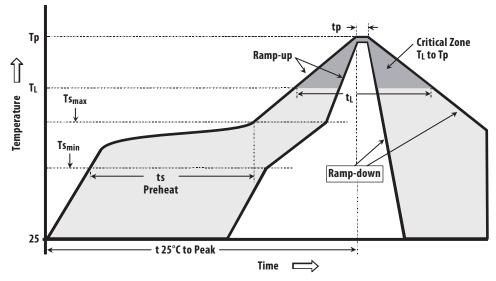
ACPM-5008-TR1 is MSL3. Thus, according to the J-STD-033 p.11 the maximum Manufacturers Exposure Time (MET) for this part is 168 hours. After this time period, the part would need to be removed from the reel, de-taped and then re-baked. MSL classification reflow temperature for the ACPM-5008-TR1 is targeted at  $260^{\circ}$ C +0/-5°C. Figure and table on next page show typical SMT profile for maximum temperature of  $260 + 0/-5^{\circ}$ C.

#### **Moisture Classification Level and Floor Life**

| MSL Level | Floor Life (out of bag) at factory ambient =< 30°C/60% RH or as stated                               |
|-----------|--|
| 1         | Unlimited at =< 30°C/85% RH  |
| 2         | 1 year   |
| 2a        | 4 weeks  |
| 3         | 168 hours  |
| 4         | 72 hours   |
| 5         | 48 hours   |
| 5a        | 24 hours   |
| 6         | Mandatory bake before use. After bake, must be reflowed within the time limit specified on the label |
| Note :    |  |

1. The MSL Level is marked on the MSL Label on each shipping bag.

# **Reflow Profile Recommendations**



Typical SMT Reflow Profile for Maximum Temperature =  $260 + 0/-5^{\circ}C$ 

# Typical SMT Reflow Profile for Maximum Temperature = $260 + 0/-5^{\circ}C$

| Profile Feature                                 | Sn-Pb Solder | Pb-Free Solder |
|---|--------------|----------------|
| Average ramp-up rate (TL to TP)                 | 3°C/sec max  | 3°C/sec max    |
| Preheat   |              |                |
| – Temperature Min (Tsmin)                       | 100°C        | 150°C          |
| – Temperature Max (Tsmax)                       | 150°C        | 200°C          |
| – Time (min to max) (ts)                        | 60-120 sec   | 60-120 sec     |
| Tsmax to TL                                     |              |                |
| – Ramp-up Rate                                  |              | 3°C/sec max    |
| Time maintained above:                          |              |                |
| – Temperature (TL)                              | 183°C        | 217°C          |
| – Time (TL)                                     | 60-150 sec   | 60-150 sec     |
| Peak temperature (Tp)                           | 240 +0/-5°C  | 260 +0/-5°C    |
| Time within 5°C of actual Peak Temperature (tp) | 10-30 sec    | 20-40 sec      |
| Ramp-down Rate                                  | 6°C/sec max  | 6°C/sec max    |
| Time 25°C to Peak Temperature                   | 6 min max.   | 8 min max.     |

# **Storage Condition**

Packages described in this document must be stored in sealed moisture barrier, antistatic bags. Shelf life in a sealed moisture barrier bag is 12 months at <40°C and 90% relative humidity (RH) J-STD-033 p.7.

### **Out-of-Bag Time Duration**

After unpacking the device must be soldered to the PCB within 168 hours as listed in the J-STD-020B p.11 with factory conditions  $<30^{\circ}$ C and 60% RH.

# Baking

It is not necessary to re-bake the part if both conditions (storage conditions and out-of bag conditions) have been satisfied. Baking must be done if at least one of the conditions above have not been satisfied. The baking conditions are 125°C for 12 hours J-STD-033 p.8.

# CAUTION

Tape and reel materials typically cannot be baked at the temperature described above. If out-of-bag exposure time is exceeded, parts must be baked for a longer time at low temperatures, or the parts must be de-reeled, de-taped, re-baked and then put back on tape and reel. (See moisture sensitive warning label on each shipping bag for information of baking).

# **Board Rework**

### **Component Removal, Rework and Remount**

If a component is to be removed from the board, it is recommended that localized heating be used and the maximum body temperatures of any surface mount component on the board not exceed 200°C. This method will minimize moisture related component damage. If any component temperature exceeds 200°C, the board must be baked dry per 4-2 prior to rework and/or component removal. Component temperatures shall be measured at the top center of the package body. Any SMD packages that have not exceeded their floor life can be exposed to a maximum body temperature as high as their specified maximum reflow temperature.

### **Removal for Failure Analysis**

Not following the above requirements may cause moisture/reflow damage that could hinder or completely prevent the determination of the original failure mechanism.

# **Baking of Populated Boards**

Some SMD packages and board materials are not able to withstand long duration bakes at 125°C. Examples of this are some FR-4 materials, which cannot withstand a 24 hr bake at 125°C. Batteries and electrolytic capacitors are also temperature sensitive. With component and board temperature restrictions in mind, choose a bake temperature from Table 4-1 in J-STD 033; then determine the appropriate bake duration based on the component to be removed. For additional considerations see IPC-7711 and IPC-7721.

# **Derating due to Factory Environmental Conditions**

Factory floor life exposures for SMD packages removed from the dry bags will be a function of the ambient environmental conditions. A safe, yet conservative, handling approach is to expose the SMD packages only up to the maximum time limits for each moisture sensitivity level as shown in next table. This approach, however, does not work if the factory humidity or temperature is greater than the testing conditions of 30°C/60% RH. A solution for addressing this problem is to derate the exposure times based on the knowledge of moisture diffusion in the component package materials ref. JESD22-A120). Recommended equivalent total floor life exposures can be estimated for a range of humidities and temperatures based on the nominal plastic thickness for each device.

Table on next page lists equivalent derated floor lives for humidities ranging from 20-90% RH for three temperature, 20°C, 25°C, and 30°C.

Table on next page is applicable to SMDs molded with novolac, biphenyl or multifunctional epoxy mold compounds. The following assumptions were used in calculating this table:

- 1. Activation Energy for diffusion = 0.35eV (smallest known value).
- For ≤60% RH, use Diffusivity = 0.121exp ( -0.35eV/kT) mm2/s (this used smallest known Diffusivity @ 30°C).
- 3. For >60% RH, use Diffusivity = 1.320exp ( -0.35eV/kT) mm2/s (this used largest known Diffusivity @ 30°C).

# Recommended Equivalent Total Floor Life (days) @ 20°C, 25°C & 30°C, 35°C

For ICs with Novolac, Biphenyl and Multifunctional Epoxies (Reflow at same temperature at which the component was classified) Maximum Percent Relative Humidity

| Maximum Percent Relative Humid      | lity              |   |   |                |          |   |          |          |         |          |          |              |
|-------------------------------------|-------------------|---|---|----------------|----------|---|----------|----------|---------|----------|----------|--------------|
| Package Type and                    | Moisture          |   |   |                |          |   |          |          |         |          |          |              |
| Body Thickness                      | Sensitivity Level | 5%                                      | <b>10</b> %                             | 20%            | 30%      | 40%                                     | 50%      | 60%      | 70%     | 80%      | 90%      | 2500         |
| Body Thickness ≥3.1 mm<br>Including | Level 2a          | ∞                                       | ∞                                       | 94<br>124      | 44<br>60 | 32<br>41                                | 26<br>33 | 16<br>28 | 7<br>10 | 5<br>7   | 4<br>6   | 35℃<br>30℃   |
| PQFPs >84 pin,                      |                   | ∞                                       | ∞                                       | 124            | 78       | 53                                      | 42       | 20<br>36 | 14      | 10       | 8        | 25°C         |
| PLCCs (square)                      |                   | $\infty$                                | $\infty$                                | 231            | 103      | 69                                      | 57       | 47       | 19      | 13       | 10       | 20°C         |
| All MQFPs                           | Level 3           | ~                                       | ~                                       | 8              | 7        | 6                                       | 6        | 6        | 4       | 3        | 3        | 35°C         |
| or<br>All DCA = 1 mm                |                   | ~                                       | $\infty$                                | 10             | 9        | 8                                       | 7        | 7        | 5       | 4        | 4        | 30°C         |
| All BGAs ≥1 mm                      |                   | ~                                       | ~                                       | 13             | 11       | 10                                      | 9        | 9        | 7       | 6        | 5        | 25°C         |
|                                     | Level 4           | ~~                                      | ∞<br>3                                  | <u>17</u><br>3 | 14<br>3  | 13<br>2                                 | 12<br>2  | 12<br>2  | 10<br>2 | 81       | 71       | 20°C<br>35°C |
|                                     | Level 4           | ∞                                       | 5                                       | 5<br>4         | 5<br>4   | 2<br>4                                  | 2        | 2        | 2       | 2        | 2        | 30°C         |
|                                     |                   | ~                                       | 6                                       | 5              | 5        | 5                                       | 5        | 4        | 3       | 3        | 3        | 25°C         |
|                                     |                   | ~                                       | 8                                       | 7              | 7        | 7                                       | 7        | 6        | 5       | 4        | 4        | 20°C         |
|                                     | Level 5           | ~                                       | 2                                       | 2              | 2        | 2                                       | 1        | 1        | 1       | 1        | 1        | 35°C         |
|                                     |                   | ~                                       | 4                                       | 3              | 3        | 2                                       | 2        | 2        | 2       | 1        | 1        | 30°C         |
|                                     |                   | ~~                                      | 5<br>7                                  | 5<br>7         | 4<br>6   | 4<br>5                                  | 3<br>5   | 3<br>4   | 2<br>3  | 2<br>3   | 2<br>3   | 25°C<br>20°C |
|                                     | Level 5a          | 00                                      | 1                                       | 1              | 1        | 1                                       | 1        | 4        |         | <br>1    | <br>1    |              |
|                                     | Leverba           | ∞                                       | 2                                       | 1              | 1        | 1                                       | 1        | 1        | 1       | 1        | 1        | 30°C         |
|                                     |                   | ~                                       | 3                                       | 2              | 2        | 2                                       | 2        | 2        | 1       | 1        | 1        | 25°C         |
|                                     |                   | ~                                       | 5                                       | 4              | 3        | 3                                       | 3        | 2        | 2       | 2        | 2        | 20°C         |
| Body 2.1 mm                         | Level 2a          | ~                                       | ~                                       | $\infty$       | ~        | 58                                      | 30       | 22       | 3       | 2        | 1        | 35°C         |
| ≤ Thickness                         |                   | ~                                       | ~                                       | $\infty$       | ~        | 86                                      | 39       | 28       | 4       | 3        | 2        | 30°C         |
| <3.1 mm including                   |                   | ~                                       | ~                                       | ∞              | ~        | 148                                     | 51       | 37       | 6       | 4        | 3        | 25°C         |
| PLCCs (rectangular)<br>18-32 pin    | Level 3           | ~                                       | ~                                       | ∞<br>12        | ∞<br>9   | ∞<br>7                                  | 69<br>6  | 49<br>5  | 8       | 5<br>2   | 4        | 20°C<br>35°C |
| SOICs (wide body)                   | Levers            | ∞                                       | ∞                                       | 12             | 9<br>12  | 9                                       | 8        | 5        | 2       | 2        | 2        | 30°C         |
| SOICs $\geq$ 20 pins,               |                   | ∞                                       | ~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~ | 25             | 15       | 12                                      | 10       | 9        | 5       | 3        | 3        | 25°C         |
| PQFPs ≤80 pins                      |                   | ~                                       | ~                                       | 32             | 19       | 15                                      | 13       | 12       | 7       | 5        | 4        | 20°C         |
|                                     | Level 4           | ~                                       | 5                                       | 4              | 3        | 3                                       | 2        | 2        | 1       | 1        | 1        | 35°C         |
|                                     |                   | ~                                       | 7                                       | 5              | 4        | 4                                       | 3        | 3        | 2       | 2        | 1        | 30°C         |
|                                     |                   | ~                                       | 9<br>11                                 | 7<br>9         | 5<br>7   | 5                                       | 4        | 4<br>5   | 3<br>4  | 2<br>3   | 2        | 25℃<br>20℃   |
|                                     | Level 5           | ∞                                       | 3                                       | 2              | 2        | 6<br>2                                  | 6        | <u> </u> | 4       | <u> </u> | 3        |              |
|                                     | Levers            | ∞                                       | 4                                       | 2              | 2        | 2                                       | 2        | 2        | 1       | 1        | 1        | 30°C         |
|                                     |                   | ~                                       | 5                                       | 4              | 3        | 3                                       | 3        | 3        | 2       | 1        | 1        | 25°C         |
|                                     |                   | ~                                       | 6                                       | 5              | 5        | 4                                       | 4        | 4        | 3       | 3        | 2        | 20°C         |
|                                     | Level 5a          | $\infty$                                | 1                                       | 1              | 1        | 1                                       | 1        | 1        | 1       | 0.5      | 0.5      | 35°C         |
|                                     |                   | ~                                       | 2                                       | 1              | 1        | 1                                       | 1        | 1        | 1       | 0.5      | 0.5      | 30°C         |
|                                     |                   | ∞                                       | 2<br>3                                  | 2<br>2         | 2<br>2   | 2<br>2                                  | 2<br>2   | 2<br>2   | 1<br>2  | 1<br>2   | 1<br>1   | 25℃<br>20℃   |
| Body Thickness <2.1 mm              | Level 2a          | ~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~ | <u>ح</u>                                | ∠<br>∞         | ∠<br>∞   | ∠<br>∞                                  | 2<br>∞   | 17       | <br>1   | 0.5      | 0.5      |              |
| including                           | Level 2a          | ∞                                       | ∞                                       | ∞              | ∞        | ∞                                       | ~        | 28       | 1       | 0.5      | 1        | 30°C         |
| SOICs <18 pin                       |                   | ~                                       | ~                                       | $\infty$       | ~        | $\infty$                                | ~        | ∞        | 2       | 1        | 1        | 25°C         |
| All TQFPs, TSOPs                    |                   | ~                                       | ~                                       | ~              | ∞        | ~                                       | ~        | ~        | 2       | 2        | 1        | 20°C         |
| or                                  | Level 3           | ~                                       | ~                                       | ~              | ~        | ~                                       | 8        | 5        | 1       | 0.5      | 0.5      | 35°C         |
| All BGAs <1 mm body                 |                   | ~                                       | ~                                       | ~              | ~        | ~                                       | 11       | 7        | 1       | 1        | 1        | 30°C         |
| thickness                           |                   | ∞                                       | ∞<br>∞                                  | ∞              | ∞        | ~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~ | 14<br>20 | 10<br>13 | 2<br>2  | 1<br>2   | 1<br>1   | 25°C<br>20°C |
|                                     | Level 4           |   | ~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~ | ∞              | ∞<br>7   | ∞<br>4                                  | 3        | 2        | 1       | 0.5      | 0.5      | 35°C         |
|                                     | LEVEI 4           | ∞                                       | ∞                                       | ∞              | 9        | 4<br>5                                  | 5<br>4   | 2        | 1       | 0.5<br>1 | 0.5<br>1 | 30°C         |
|                                     |                   | ~                                       | ~                                       | ~              | 12       | 7                                       | 5        | 4        | 2       | 1        | 1        | 25°C         |
|                                     |                   | ~                                       | ~                                       | ~              | 17       | 9                                       | 7        | 6        | 2       | 2        | 1        | 20°C         |
|                                     | Level 5           | ~                                       | ~                                       | 7              | 3        | 2                                       | 2        | 1        | 1       | 0.5      | 0.5      | 35°C         |
|                                     |                   | ~                                       | ~                                       | 13             | 5        | 3                                       | 2        | 2        | 1       | 1        | 1        | 30°C         |
|                                     |                   | ~                                       | ∞                                       | 18<br>26       | 6        | 4                                       | 3        | 3        | 2       | 1        | 1        | 25°C         |
|                                     | Level 5a          | ∞                                       | ∞<br>7                                  | 26<br>2        | 8        | <u>6</u><br>1                           | 5        | 4        | 2       | 2 0.5    | 1<br>0.5 | 20°C<br>35°C |
|                                     | Level 3d          | ∞                                       | 7<br>10                                 | 2<br>3         | 2        | 1                                       | 1        | 1        | 1       | 0.5<br>1 | 0.5      | 35 C<br>30°C |
|                                     |                   | ~                                       | 13                                      | 5              | 3        | 2                                       | 2        | 2        | 1       | 1        | 1        | 25°C         |
|                                     |                   | ~                                       | 18                                      | 6              | 4        | 3                                       | 2        | 2        | 2       | 2        | 1        | 20°C         |

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