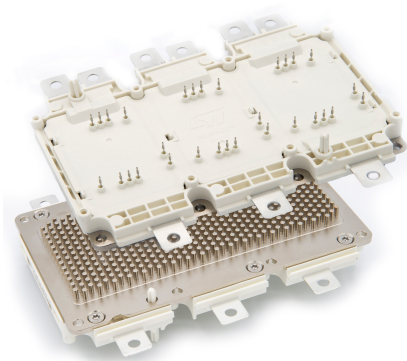
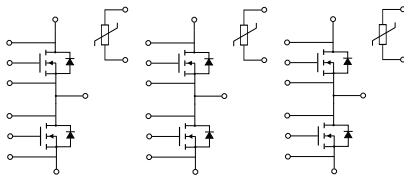



## Automotive-grade ACEPACK DRIVE power module, sixpack topology 1200 V, 2.55 mΩ typ. SiC MOSFET gen.3 based


**ACEPACK DRIVE**


### Features

- AQG 324 qualified 
- 1200 V blocking voltage
- 2.55 mΩ of typical  $R_{DS(on)}$
- Maximum operating junction temperature  $T_J = 175\text{ °C}$
- Very low switching energy
- Low inductive compact design for an higher power density
- $Si_3N_4$  AMB substrate to improve thermal performance
- SiC Power MOSFET chip sintered to substrate for improved lifetime
- 4.2 kV DC 1 s insulation
- Directly liquid cooled base plate with pin-fins
- Three integrated NTC temperature sensors

### Application

- Main inverter (electric traction)

### Description

The ACEPACK DRIVE is a compact sixpack module optimized for hybrid and electric vehicles traction inverter. This power module features switches based on silicon carbide Power MOSFET 3<sup>rd</sup> generation, are characterized by very low  $R_{DS(on)}$ , very limited switching losses and outstanding performances in synchronous rectification working mode. This will ensure superb efficiency in final application, saving battery recharging cycles.

A copper base plate with pin-fin base structure make direct fluid cooling available for this power module minimizing thermal resistance.

A dedicated pin-out has been developed to get the best switching performances and press-fit pins will ensure optimal connection with driving board.



#### Product status link

[ADP360120W3](#)

#### Product summary

|                   |               |
|-------------------|---------------|
| <b>Order code</b> | ADP360120W3   |
| <b>Marking</b>    | ADP360120W3   |
| <b>Package</b>    | ACEPACK DRIVE |
| <b>Leads type</b> | Press-fit     |
| <b>Packing</b>    | Tray          |

# 1 Electrical ratings

**Table 1. Absolute maximum ratings of each switch**

| Symbol         | Parameter  | Value                     | Unit |
|----------------|--|---------------------------|------|
| $V_{(BR)DSS}$  | Drain-source breakdown voltage   | 1200                      | V    |
| $V_{GS}$       | Gate-source voltage  | -10 to 22                 | V    |
|                | Gate-source voltage (recommended operating values)   | -5 to 18                  |      |
| $I_D^{(1)}$    | Continuous drain current at $T_F = 75\text{ °C}$<br>(refer to $T_J \text{ max} = 175\text{ °C}$ , $V_{GS} = 18\text{ V}$ ) | 379                       | A    |
| $I_{DM}^{(2)}$ | Repetitive peak drain current  | 800                       | A    |
| $P_{TOT}$      | Total power dissipation at $T_F = 75\text{ °C}$<br>(refer to $T_J \text{ max} = 175\text{ °C}$ , $V_{GS} = 18\text{ V}$ )  | 704                       | W    |
| $T_J$          | Operative junction temperature range under switching conditions  | -40 to 175 <sup>(3)</sup> | °C   |

1. Specified by design, not tested in production.
2. Pulse width limited by maximum junction temperature.
3. Maximum baseplate temperature has to be always limited to 125 °C.

**Table 2. Thermal data of each switch**

| Symbol           | Parameter   | Min. | Typ.  | Max. | Unit |
|------------------|---|------|-------|------|------|
| $R_{thJF}^{(1)}$ | Thermal resistance, junction-to-fluid<br>(flow rate = 10 LPM, $T_F = 75\text{ °C}$ , single switch) | -    | 0.129 | -    | °C/W |

1. Simulated value considering 50% water/ 50% ethylene glycol cooling fluid. Refer to TN1412 "ACEPACK DRIVE assembly instructions" for water jacket design.

## 2 Electrical characteristics

$T_J = 25\text{ }^\circ\text{C}$ , unless otherwise specified.

**Table 3. Electrical characteristics of each switch**

| Symbol             | Parameter                         | Test conditions   | Min. | Typ.  | Max. | Unit          |
|--------------------|-----------------------------------|---|------|-------|------|---------------|
| $R_{DS(on)}^{(1)}$ | Static drain-source on-resistance | $V_{GS} = 18\text{ V}, I_D = 360\text{ A}$  |      | 2.55  | 3.45 | m $\Omega$    |
|                    |                                   | $V_{GS} = 18\text{ V}, I_D = 360\text{ A}, T_J = 175\text{ }^\circ\text{C}$           |      | 4.25  |      |               |
|                    |                                   | $V_{GS} = 18\text{ V}, I_D = -360\text{ A}$   |      | 2.4   |      |               |
|                    |                                   | $V_{GS} = 18\text{ V}, I_D = -360\text{ A}, T_J = 175\text{ }^\circ\text{C}$          |      | 4.2   |      |               |
| $V_{GS(th)}$       | Gate threshold voltage            | $V_{DS} = V_{GS}, I_D = 40\text{ mA}$   | 1.9  | 3.1   | 4.4  | V             |
| $I_{DSS}$          | Zero gate voltage drain current   | $V_{GS} = 0\text{ V}, V_{DS} = 1200\text{ V}$   |      |       | 100  | $\mu\text{A}$ |
|                    |                                   | $V_{GS} = 0\text{ V}, V_{DS} = 1200\text{ V}, T_J = 150\text{ }^\circ\text{C}^{(2)}$  |      |       | 2    | mA            |
| $I_{GSS}$          | Gate-body leakage current         | $V_{DS} = 0\text{ V}, V_{GS} = -10\text{ to }22\text{ V}$                             |      |       | 2    | $\mu\text{A}$ |
| $C_{iss}$          | Input capacitance                 | $V_{DS} = 800\text{ V}, f = 1\text{ MHz}, V_{GS} = 0\text{ V}$                        |      | 28.07 |      | nF            |
| $C_{oss}$          | Output capacitance                |   |      | 1.07  |      |               |
| $C_{riss}$         | Reverse transfer capacitance      |   |      | 0.09  |      |               |
| $Q_g$              | Total gate charge                 | $V_{DS} = 800\text{ V}, I_D = 360\text{ A},$<br>$V_{GS} = -5\text{ V to }18\text{ V}$ |      | 944   |      | nC            |
| $Q_{gs}$           | Gate-source charge                |   |      | 323   |      |               |
| $Q_{gd}$           | Gate-drain charge                 |   |      | 302   |      |               |

- $R_{DS(on)}$  is referred to switch level.
- Specified by design, not tested in production.

**Table 4. Switching energy of each switch**

| Symbol         | Parameter                 | Test conditions  | Min. | Typ. | Max. | Unit |
|----------------|---------------------------|--|------|------|------|------|
| $E_{on}^{(1)}$ | Turn-on switching energy  | $V_{DD} = 800\text{ V}, V_{GS} = -5\text{ to }18\text{ V},$<br>$di/dt_{on} = 4.3\text{ A/ns}, R_{G-ON} = 10\text{ }\Omega,$<br>$R_{G-OFF} = 6.8\text{ }\Omega, I_D = 360\text{ A}$                                   | -    | 24.7 | -    | mJ   |
|                |                           | $V_{DD} = 800\text{ V}, V_{GS} = -5\text{ to }18\text{ V},$<br>$di/dt_{on} = 5.1\text{ A/ns}, R_{G-ON} = 10\text{ }\Omega,$<br>$R_{G-OFF} = 6.8\text{ }\Omega, I_D = 360\text{ A}, T_J = 175\text{ }^\circ\text{C}$  | -    | 21.3 | -    |      |
| $E_{off}$      | Turn-off switching energy | $V_{DD} = 800\text{ V}, V_{GS} = -5\text{ to }18\text{ V},$<br>$dv/dt_{off} = 8.3\text{ V/ns}, R_{G-ON} = 10\text{ }\Omega,$<br>$R_{G-OFF} = 6.8\text{ }\Omega, I_D = 360\text{ A}$                                  | -    | 18.1 | -    | mJ   |
|                |                           | $V_{DD} = 800\text{ V}, V_{GS} = -5\text{ to }18\text{ V},$<br>$dv/dt_{off} = 9.4\text{ V/ns}, R_{G-ON} = 10\text{ }\Omega,$<br>$R_{G-OFF} = 6.8\text{ }\Omega, I_D = 360\text{ A}, T_J = 175\text{ }^\circ\text{C}$ | -    | 18.7 | -    |      |

- Using active Miller clamp circuit.

**Table 5. Source-drain diode characteristics of each switch**

| Symbol    | Parameter                | Test conditions  | Min.  | Typ. | Max. | Unit          |
|-----------|--------------------------|--|---|------|------|---------------|
| $V_{SD}$  | Forward on voltage drop  | $V_{GS} = -5\text{ V}$ , $I_{SD} = 360\text{ A}$   | -   | 4.3  | -    | V             |
| $t_{rr}$  | Reverse recovery time    | $V_{DD} = 800\text{ V}$ , $V_{GS} = -5\text{ to }18\text{ V}$ ,<br>$R_{G-ON} = 10\ \Omega$ , $R_{G-OFF} = 6.8\ \Omega$ ,<br>$di/dt_{on} = 4.3\text{ A/ns}$ , $I_{SD} = 360\text{ A}$ | -   | 33.4 | -    | ns            |
| $Q_{rr}$  | Reverse recovery charge  |  | -   | 1.97 | -    | $\mu\text{C}$ |
| $I_{RRM}$ | Reverse recovery current |  | -   | 102  | -    | A             |
| $E_{rec}$ | Reverse recovery energy  |  | -   | 0.36 | -    | mJ            |
| $t_{rr}$  | Reverse recovery time    |  | $V_{DD} = 800\text{ V}$ , $V_{GS} = -5\text{ to }18\text{ V}$ , | -    | 57   | -             |
| $Q_{rr}$  | Reverse recovery charge  | $R_{G-ON} = 10\ \Omega$ , $R_{G-OFF} = 6.8\ \Omega$ ,  | -   | 5.5  | -    | $\mu\text{C}$ |
| $I_{RRM}$ | Reverse recovery current | $di/dt_{on} = 5.1\text{ A/ns}$ , $I_{SD} = 360\text{ A}$ ,   | -   | 164  | -    | A             |
| $E_{rec}$ | Reverse recovery energy  | $T_J = 175\text{ }^\circ\text{C}$  | -   | 1.54 | -    | mJ            |

Note: Values are calculated taking in account an active Miller clamp circuit.



### 3 NTC

**Table 6. Absolute maximum ratings for NTC temperature sensor, considered as stand-alone**

| Symbol             | Parameter                     | Test condition | Min. | Typ. | Max. | Unit |
|--------------------|-------------------------------|----------------|------|------|------|------|
| R <sub>25</sub>    | Resistance                    | T = 25 °C      |      | 5.0  |      | kΩ   |
| R <sub>100</sub>   | Resistance                    | T = 100 °C     |      | 493  |      | Ω    |
| ΔR/R               | Deviation of R <sub>100</sub> |                | -5   |      | +5   | %    |
| B <sub>25/50</sub> | B-constant                    |                |      | 3375 |      | K    |
| B <sub>25/80</sub> |                               |                |      | 3411 |      |      |

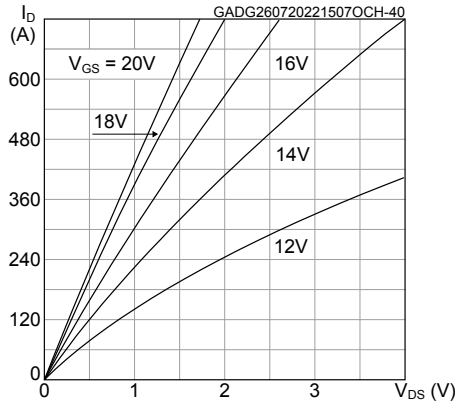
## 4 ACEPACK DRIVE power module details

**Table 7. Ratings for module**

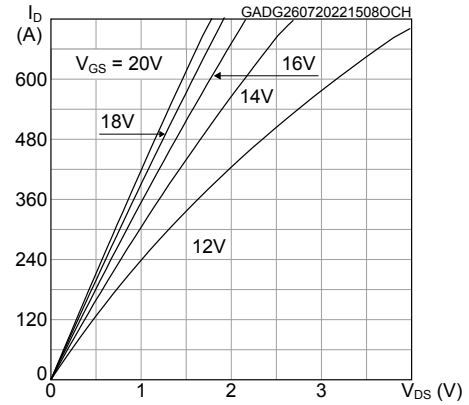
| Symbol      | Parameter  |                       | Value                   | Unit        |
|-------------|--|-----------------------|-------------------------|-------------|
| $V_{ISO}$   | Isolation voltage (f = 0 Hz, t = 1 s)                |                       | 4.2                     | kV          |
|             | Internal isolation (class 1, IEC 61140)              |                       | $Si_3N_4$               |             |
|             | Baseplate module material                            |                       | Ni plated, Cu baseplate |             |
| $d_{creep}$ | Creepage distance                                    | Terminal to heat sink | 9.0                     | mm          |
|             |  | Terminal to terminal  | 9.0                     |             |
| $d_{clear}$ | Clearance distance                                   | Terminal to heat sink | 4.5                     | mm          |
|             |  | Terminal to terminal  | 4.5                     |             |
| CTI         | Comparative tracking index                           |                       | >200                    |             |
| $L_s$       | Typical stray inductance drain to source module loop |                       | 10                      | nH          |
| $R_s$       | Typical module lead resistance, terminals to chip    |                       | 0.5                     | m $\Omega$  |
| $T_{stg}$   | Storage temperature range                            |                       | -40 to 125              | $^{\circ}C$ |

## 5 Electrical characteristics (curves)

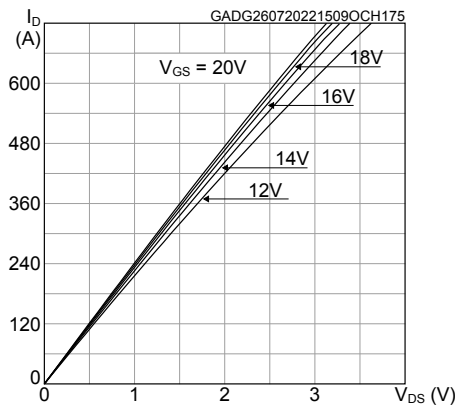
**Figure 1. Typical output characteristics ( $T_J = -40^\circ\text{C}$ )**



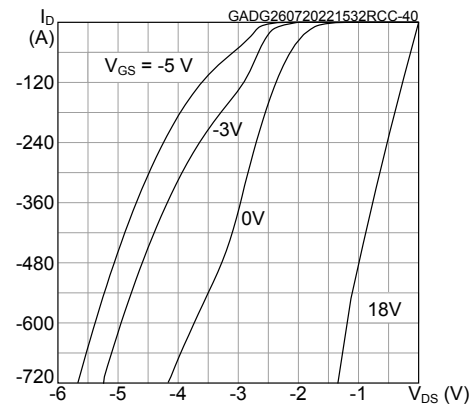
**Figure 2. Typical output characteristics ( $T_J = 25^\circ\text{C}$ )**



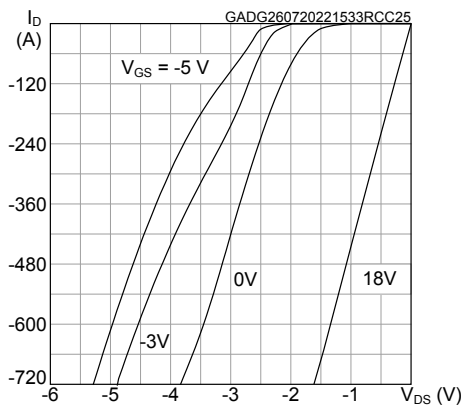
**Figure 3. Typical output characteristics ( $T_J = 175^\circ\text{C}$ )**



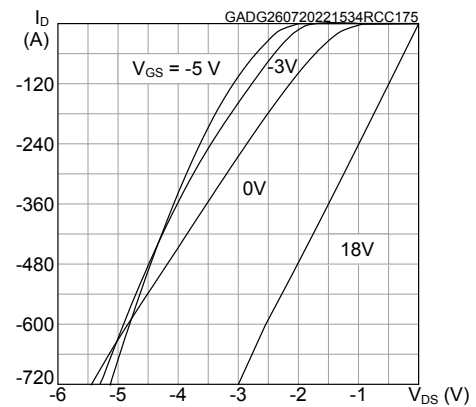
**Figure 4. Typical reverse conduction characteristics ( $T_J = -40^\circ\text{C}$ )**



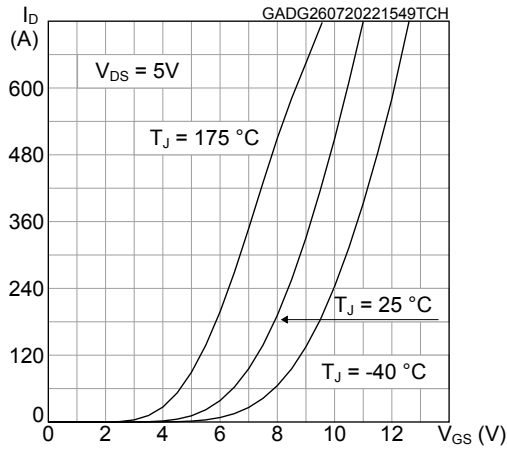
**Figure 5. Typical reverse conduction characteristics ( $T_J = 25^\circ\text{C}$ )**



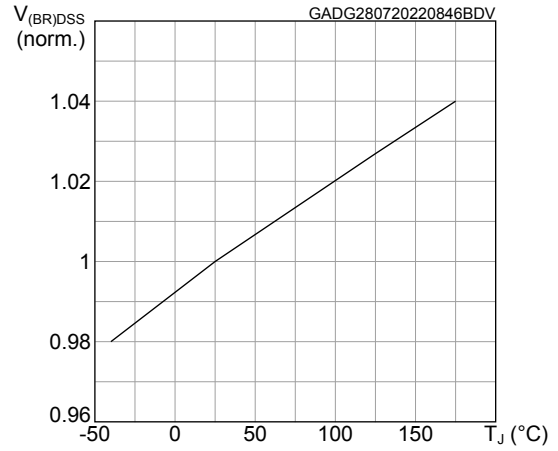
**Figure 6. Typical reverse conduction characteristics ( $T_J = 175^\circ\text{C}$ )**



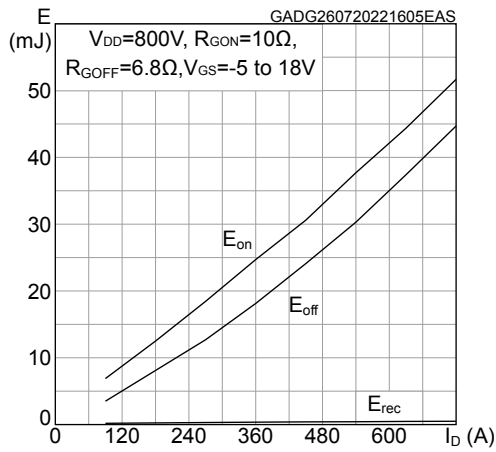
**Figure 7. Typical transfer characteristics**



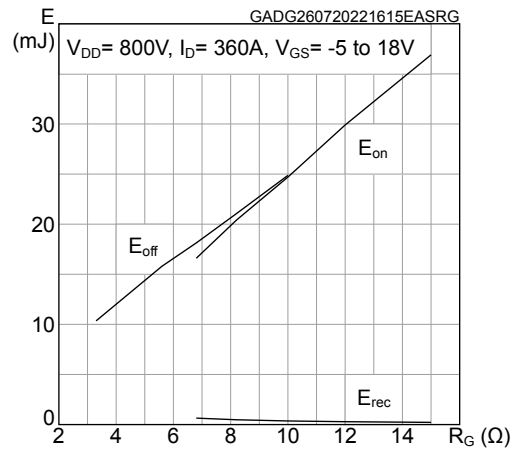
**Figure 8. Normalized breakdown voltage vs temperature**



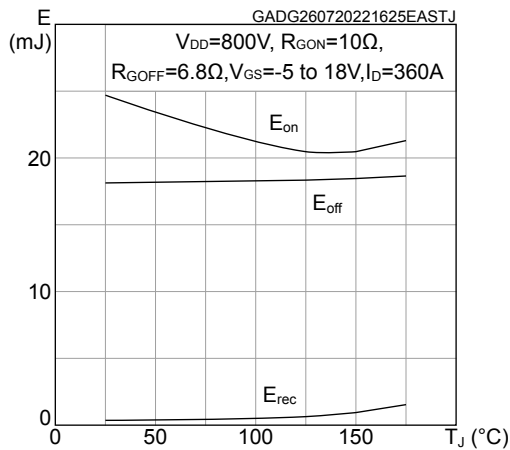
**Figure 9. Typical switching energy vs drain current**



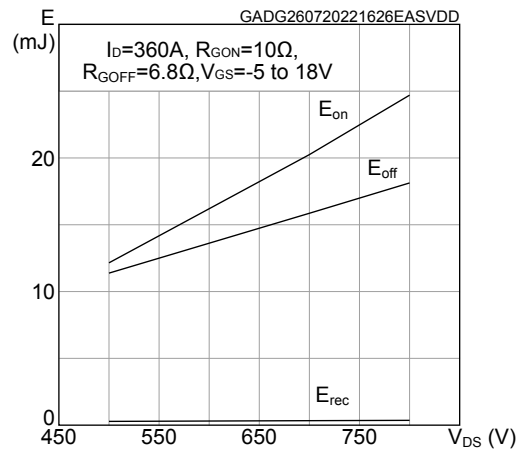
**Figure 10. Typical switching energy vs gate resistance**



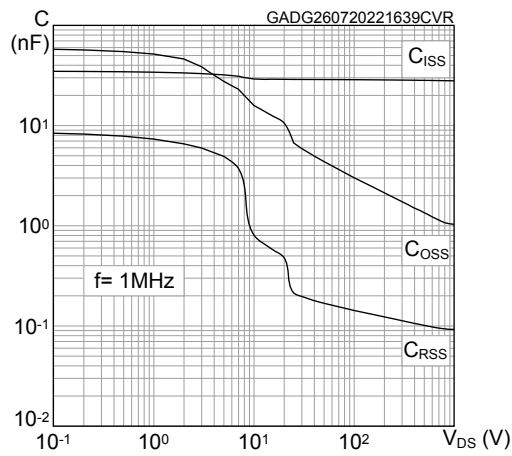
**Figure 11. Typical switching energy vs temperature**



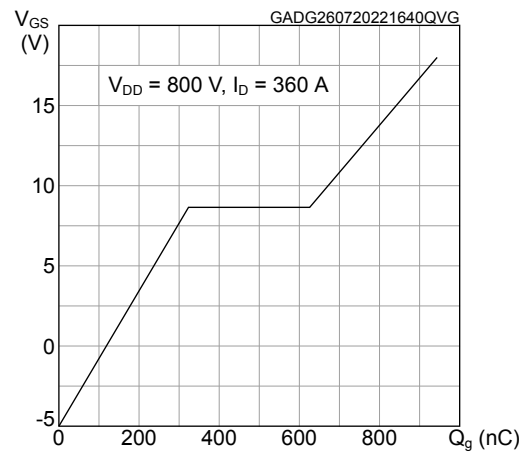
**Figure 12. Typical switching energy vs bus voltage**



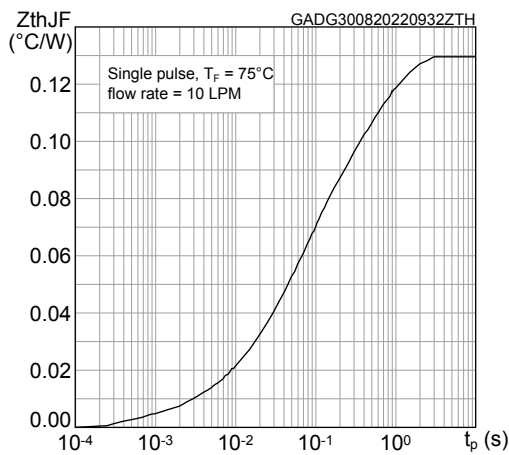
**Figure 13. Typical capacitance characteristics**



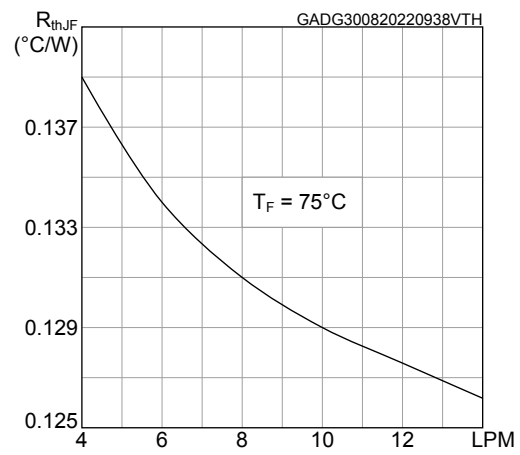
**Figure 14. Typical gate charge characteristics**



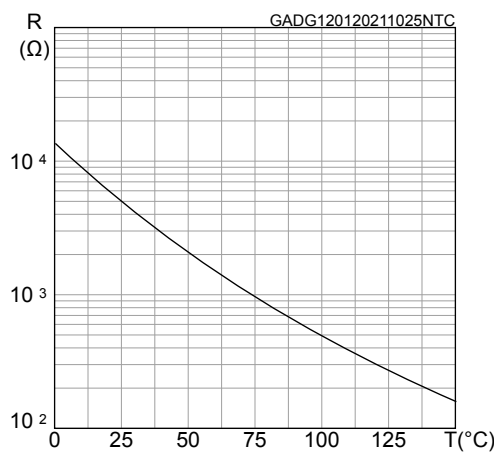
**Figure 15. Typical transient thermal impedance**



**Figure 16. Typical thermal resistance vs flow rate**



**Figure 17. Typical NTC resistance vs temperature**



## 6 Topology, pin description and positioning

Figure 18. Topology, pin description and positioning

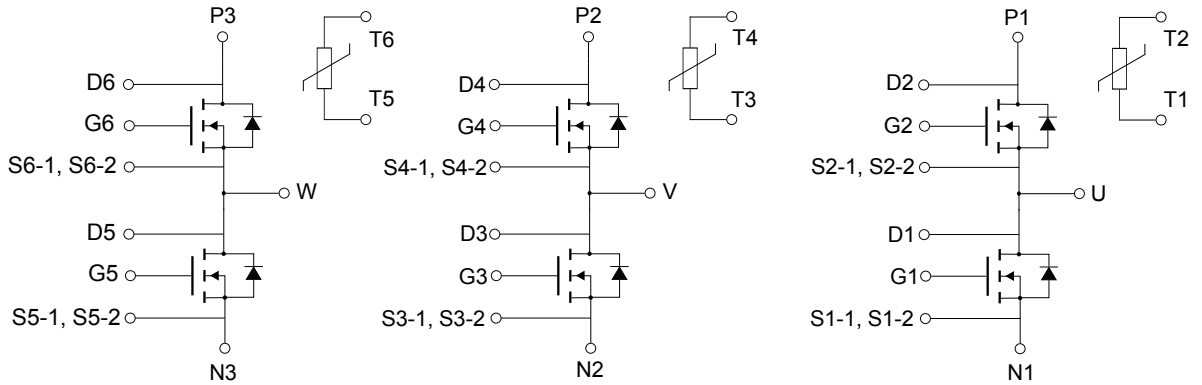
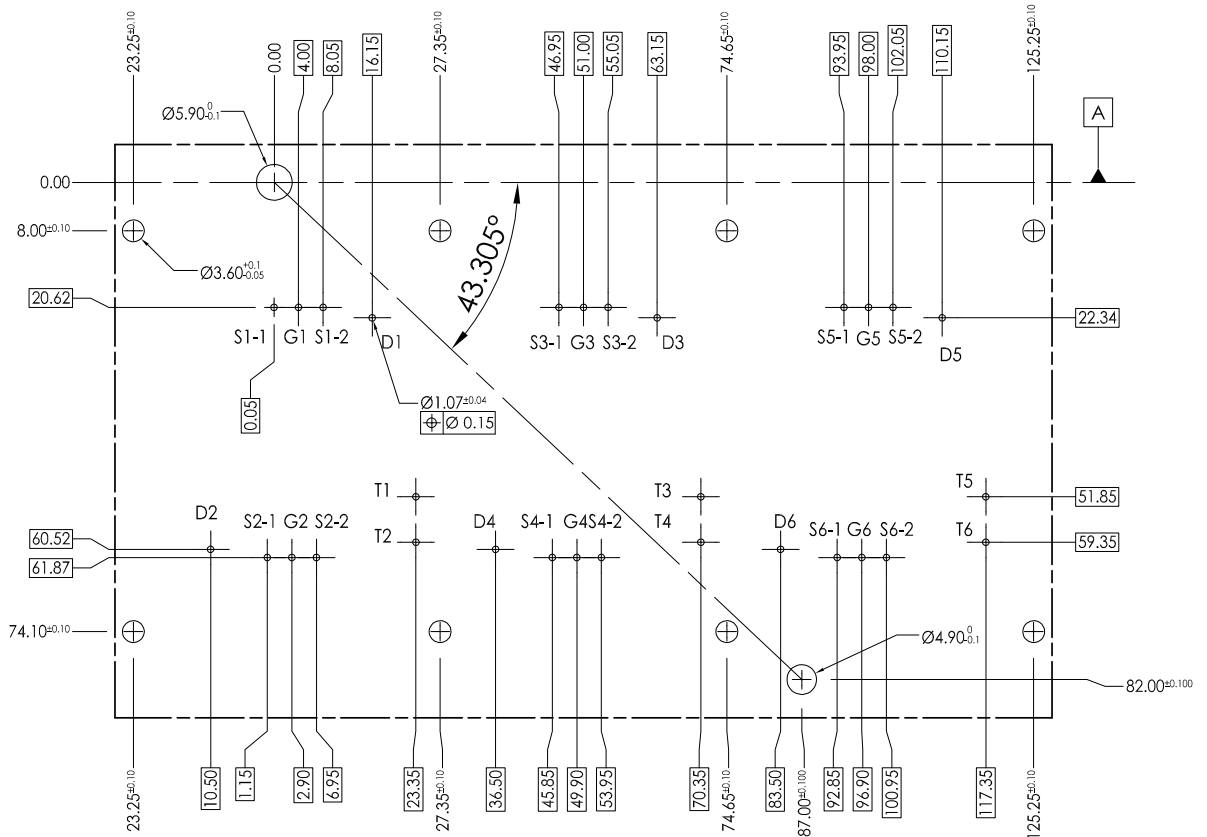


Figure 19. ACEPACK DRIVE PCB drawing (dimensions are in mm.)



PCB thickness 1.60 mm +/-0.16

DM00518615\_PCB\_Rev5

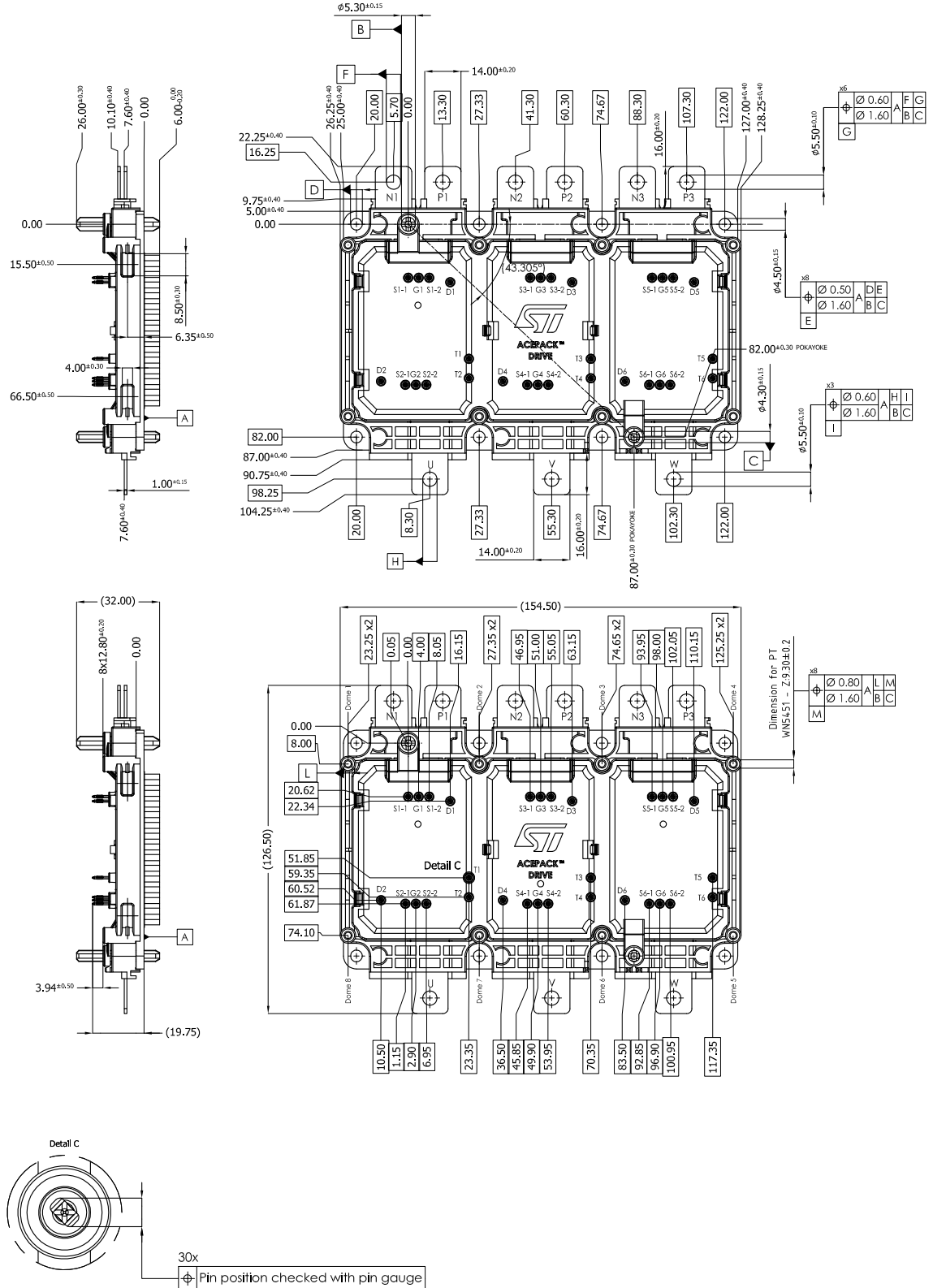
## **7** Package information

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In order to meet environmental requirements, ST offers these devices in different grades of **ECOPACK** packages, depending on their level of environmental compliance. ECOPACK specifications, grade definitions and product status are available at: [www.st.com](http://www.st.com). ECOPACK is an ST trademark.

## 7.1 ACEPACK DRIVE package information

Figure 20. ACEPACK DRIVE short tab package outline (dimensions are in mm.)





## Revision history

**Table 8. Document revision history**

| Date        | Revision | Changes   |
|-------------|----------|---|
| 06-Sep-2021 | 1        | First release.  |
| 02-Aug-2022 | 2        | <p>Removed <i>Section 1.1 Inverter switch</i>, inserted and updated <i>Table 1. Absolute maximum ratings of each switch</i>, added <i>Table 2. Thermal data of each switch</i> under the <i>Section 1 Electrical ratings</i>.</p> <p>Inserted and updated <i>Table 3. Electrical characteristics of each switch</i>, added <i>Table 4. Switching energy of each switch</i> and updated <i>Table 5. Source-drain diode characteristics of each switch</i> under <i>Section 2 Electrical characteristics</i>.</p> <p>Updated <i>Table 6. Absolute maximum ratings for NTC temperature sensor, considered as stand-alone</i>.</p> <p>Updated <i>Figure 20. ACEPACK DRIVE short tab package outline (dimensions are in mm.)</i>.</p> <p>Inserted <i>Section 5 Electrical characteristics (curves)</i>.</p> <p>Minor text changes.</p> |
| 06-Sep-2022 | 3        | <p>Updated <i>Section 1 Electrical ratings</i>, <i>Section 5 Electrical characteristics (curves)</i> and <i>Section 7.1 ACEPACK DRIVE package information</i>.</p> <p>Minor text changes.</p>   |
| 19-Oct-2022 | 4        | Updated <i>Table 2. Thermal data of each switch</i> .   |

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| <b>2</b> | <b>Electrical characteristics</b> .....                | <b>3</b>  |
| <b>3</b> | <b>NTC</b> .....                                       | <b>5</b>  |
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