

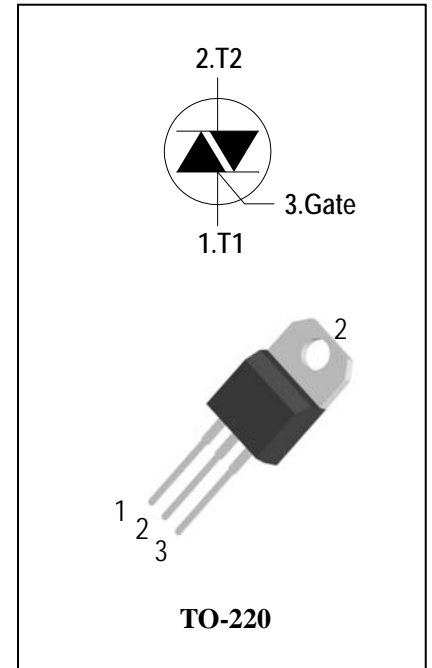
## 4 Quadrants Triacs

### General Description

High current density due to mesa technology .the ADS25D triac series is suitable for general purpose AC switching. They can be used as an ON/OFF function in applications such as static relays, heating regulation, High power motor controls e.g. washing machines and vacuum cleaners, Rectifier-fed DC inductive loads e.g. DC motors and solenoids , motor speed controllers.

### Features

- ◆ Repetitive Peak Off-State Voltage: 600V and 800V
- ◆ R.M.S On-State Current (  $I_{T(RMS)} = 25A$  )
- ◆ These Devices are Pb-Free and are RoHS Compliant



### Absolute Maximum Ratings

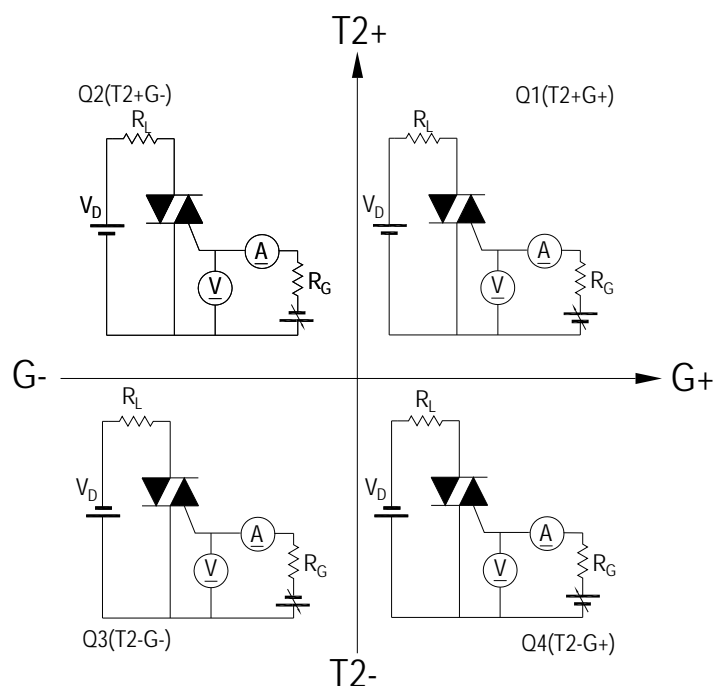
Symbol	Items	Conditions	Ratings	Unit
$V_{DRM}$ $V_{RRM}$	Repetitive Peak Off-State Voltage	$T_j = 25^\circ C$	ADS25D60 600 ADS25D80 800	V V
$I_{T(RMS)}$	R.M.S On-State Current	$T_C = 100^\circ C$	25	A
$I_{TSM}$	Surge On-State Current	$t_p = 20ms(50Hz) / t_p = 16.7ms(60Hz)$	250/260	A
$I^2t$	$I^2t$ for fusing	$t_p = 10ms$	335	$A^2s$
$di/dt$	Critical rate of rise of on-state current	$F = 120 Hz$ $T_j = 125^\circ C$ $I_G = 2 \times I_{GT}$ , $t_r \leq 100 ns$	50	$A/\mu s$
$I_{GM}$	Peak Gate Current	$t_p = 20 \mu s$ $T_j = 125^\circ C$	4	A
$P_{G(AV)}$	Average Gate Power Dissipation( $T_j = 125^\circ C$ )		1	W
$P_{GM}$	Peak Gate Power Dissipation( $t_p = 20\mu s, T_j = 125^\circ C$ )		10	W
$T_j$	Operating Junction Temperature		- 40 ~ 125	$^\circ C$
$T_{STG}$	Storage Temperature		- 40 ~ 150	$^\circ C$



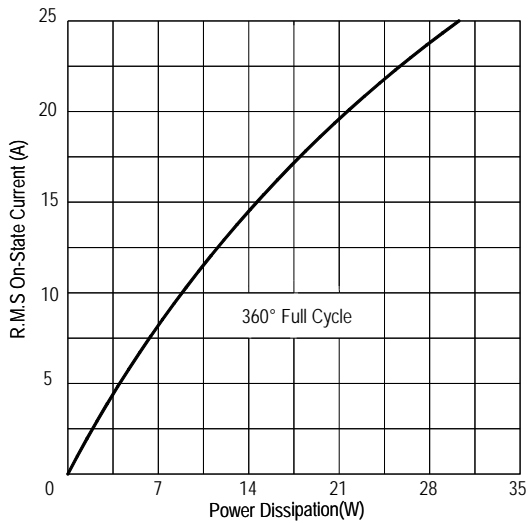
## Electrical Characteristics (T<sub>j</sub> = 25°C unless otherwise specified)

Symbol	Items	Conditions		ADS25D60/80		Unit
				Blank	B	
I <sub>DRM</sub>	Peak Forward Reverse Blocking Current	V <sub>DRM</sub> = V <sub>RRM</sub> , T <sub>j</sub> = 25°C	Max.	5		uA
I <sub>RDM</sub>		V <sub>DRM</sub> = V <sub>RRM</sub> , T <sub>j</sub> = 125°C		2		mA
V <sub>TM</sub>	Peak On-State Voltage	I <sub>TM</sub> = 35A, t <sub>p</sub> = 380 μs	Max.	1.55		V
V <sub>GD</sub>	Q1-Q2-Q3-Q4 Non – Trigger Gate Voltage	V <sub>D</sub> = V <sub>DRM</sub> R <sub>L</sub> = 3.3 kΩ T <sub>j</sub> = 125°C	Min.	0.2		V
V <sub>GT</sub>	Q1-Q2-Q3-Q4 Gate Trigger Voltage	V <sub>D</sub> = 12V , R <sub>L</sub> = 33Ω	Max.	1.3		V
I <sub>GT</sub>	Q1-Q2-Q3 Q4 Gate Trigger Current		Max.	35 70	50 100	mA
I <sub>H</sub>	Q1-Q2-Q3-Q4 Holding Current	I <sub>T</sub> = 0.1A	Max.	35	50	mA
I <sub>L</sub>	Q1-Q3-Q4 Q2 Latching Current	I <sub>G</sub> = 1.2 I <sub>GT</sub>	Max.	50 70	70 80	mA
dV/dt	Critical Rate of Rise of Off-State Voltage	V <sub>D</sub> = 2/3V <sub>DRM</sub> gate open T <sub>j</sub> = 125°C	Min.	300	500	V/μs
(dV/dt) <sub>c</sub>	Rate of Change of Commutating Current,	(dI/dt) <sub>c</sub> = -12A/ms T <sub>j</sub> = 125°C	Min.	10	11	V/μs
R <sub>th(j-c)</sub>	Junction to case (AC)		Max.	0.8		°C/W
R <sub>th(j-a)</sub>	Junction to ambient		Max.	60		°C/W

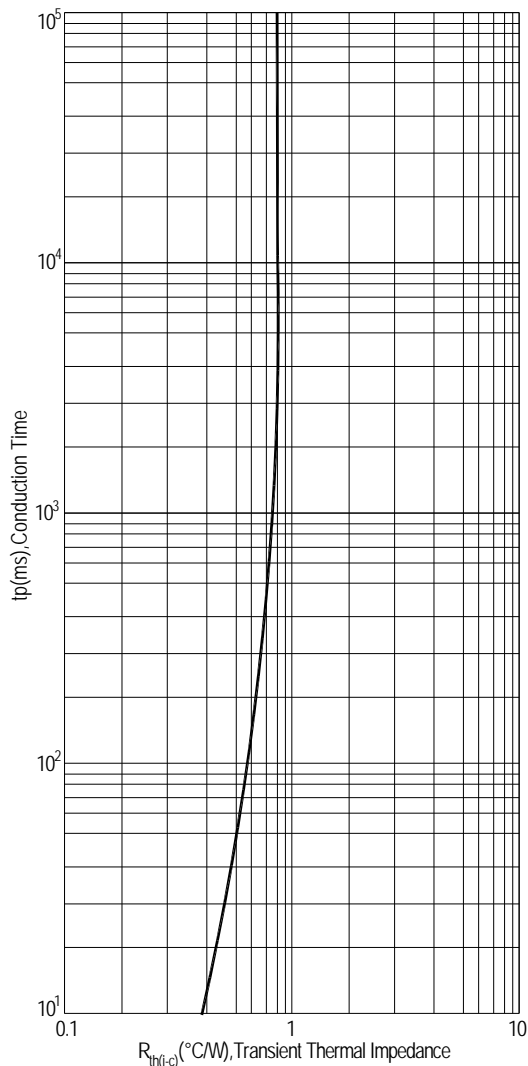
FIG.1: Triac quadrant are defined and the gate trigger test circuit



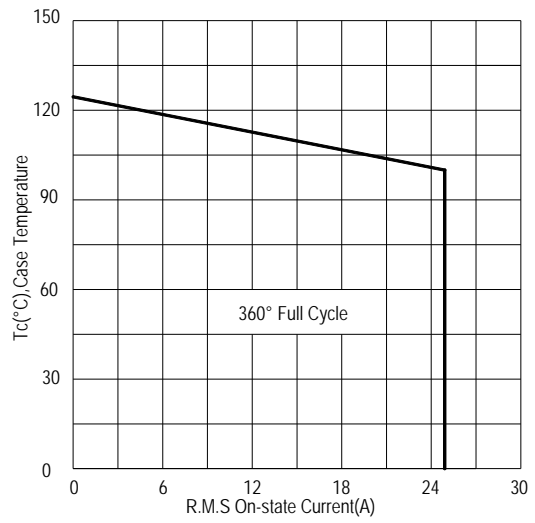
**FIG.2: Maximum on-state power dissipation**



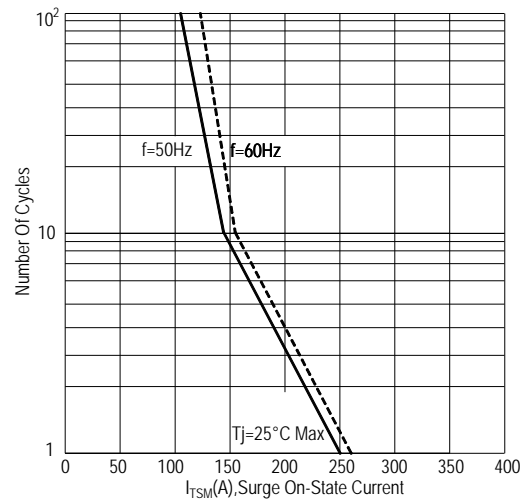
**FIG.4: Maximum transient thermal impedance**



**FIG.3: Typical RMS on-state current VS Allowable case Temperature**



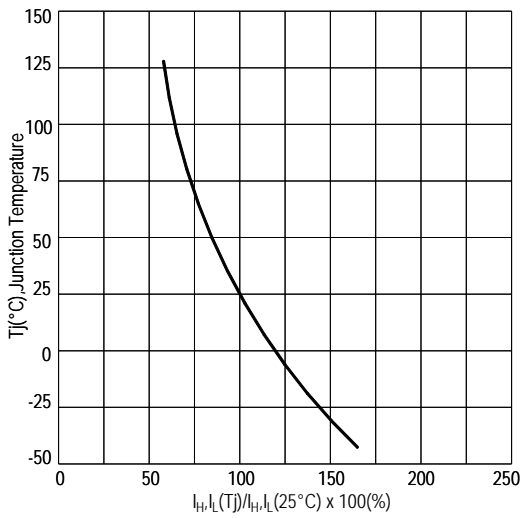
**FIG.5: Rated surge on-state current ( Non-Repetitive)**



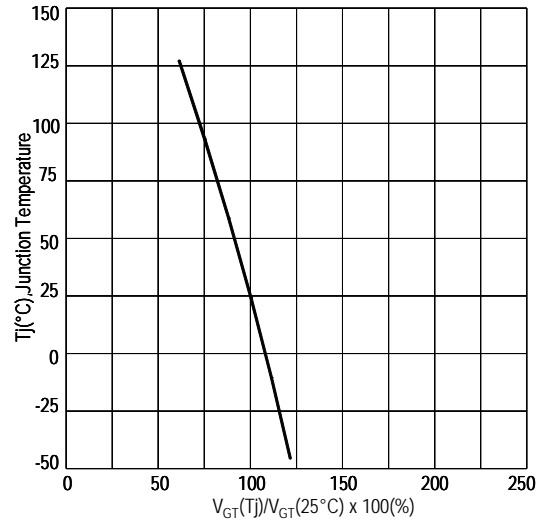
**FIG.6: Gate trigger current VS Junction temperature**



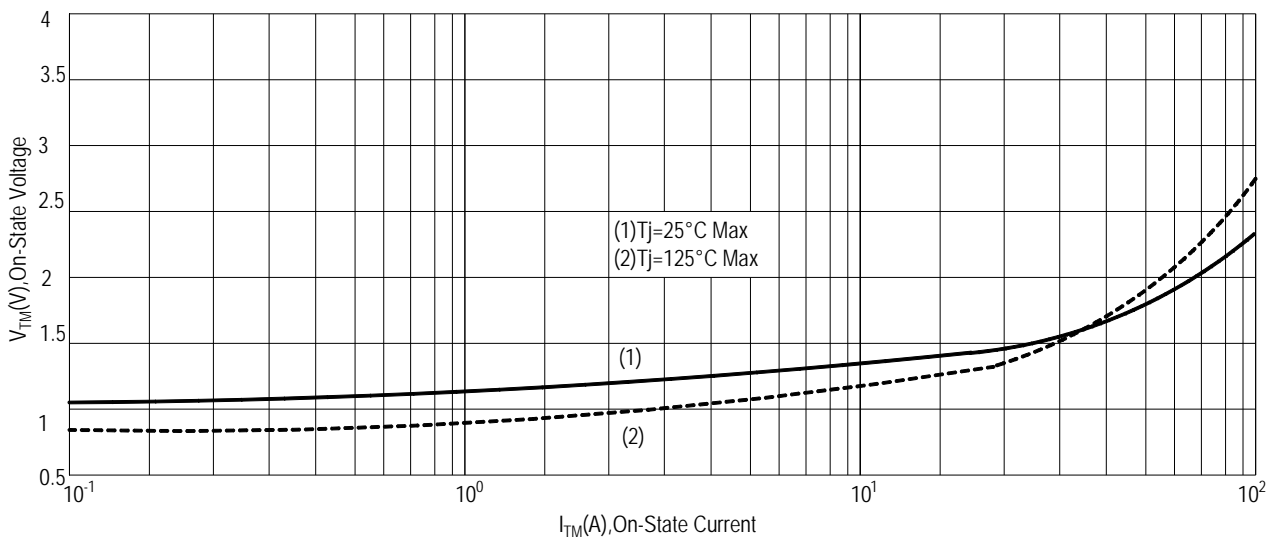
**FIG.7: Holding current and Latching current VS Junction temperature**



**FIG.8: Gate trigger voltage VS Junction temperature**

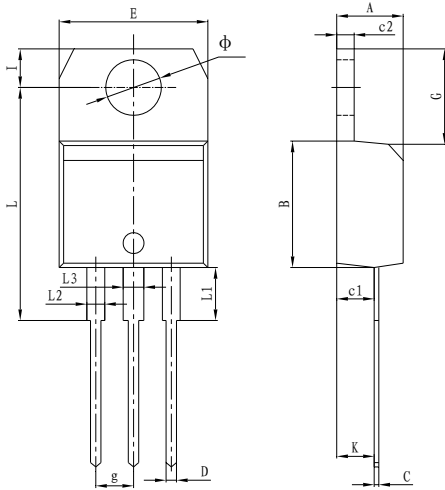


**FIG.9: On-state characteristics(Max)**



## PACKAGE MECHANICAL DATA

### TO-220 Package Dimension



Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min	Max	Min	Max
A	4.40	4.60	0.173	0.181
B	9.00	9.30	0.354	0.366
C	0.40	0.60	0.015	0.023
c1	2.00	2.60	0.078	0.102
c2	1.23	1.32	0.048	0.051
D	0.70	1.00	0.027	0.039
E	10.00	10.40	0.393	0.409
g	2.40	2.70	0.094	0.106
G	6.20	6.80	0.244	0.267
I	2.65	2.95	0.104	0.116
L	15.80	16.80	0.622	0.661
L1	3.75		0.147	
L2	1.14	1.70	0.044	0.066
L3	1.14	1.70	0.044	0.066
Φ	3.60	3.90	0.141	0.153
K	2.60TYP		0.102TYP	

## Making Diagram

**ADV** xxxx  
**ADS25D80B**  
 xxxH ○ XX

**ADV**:Logo  
**ADS25D80B**:Part number  
**X**:Internal control code  
**H**:Halogen Free

AD S 25 D 80 # T(S)(B)

<b>ADVANCED</b> Internal control code Current:25=25A Quadrant:D=4Q Voltage:60=600V 80=800V	Sensitivity and type: T=5mA S=10mA Blank=35mA B=50mA	Package explain:Blank=TO-220
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## Ordering information

Part number	Package	Marking	Packing	Quantity
ADS25D60#	TO-220	ADS25D60#	Tube	50pcs
ADS25D80#	TO-220	ADS25D80#	Tube	50pcs

Note:# = Gate Trigger Current Sensitivity and type

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