

# SPECIFICATION FOR LCD MODULE

# MODULE NO: AFS1024600FS-10.1-6T1V1 REVISION NO: 01

Customer's Approval:

	SIGNATURE	DATE
PREPARED BY (RD ENGINEER)		2011-8-30
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## Contents

1.	General Specifications	1
2.	Pin Assignment	2
3.	Operation Specifications	5
	3.1. Absolute Maximum Rating	5
	3.1.1. Typical Operation Conditions	5
	3.1.2. Backlight Driving Conditions	
	3.2. Power Sequence	3
	3.3. Timing Characteristics	7
	3.3.1. AC Electrical Characteristics7	7
	3.3.2. Data Input Format	3
	3.3.3. Timing	9
4.	Optical Specifications10	C
5.	Reliability Test Items	4
6.	General Precautions	5
	6.1. Safety	5
	6.2. Handling	5
	6.3. Static Electricity	5
	6.4. Storage	5
	6.5. Cleaning	5
7.	Mechanical Drawing (front side )	

# 1. General Specifications

No.	ltem	Specification	Remark
1	LCD size	10.1inch(Diagonal)	
2	Driver element	a-Si TFT active matrix	
3	Resolution	1024 $ imes$ 3(RGB) $ imes$ 600	
4	Display mode	Normally White, Transmissive	
5	Dot pitch	0.2175(H) $ imes$ 0.2088(V) mm	
6	Active area	222.72(H) $ imes$ 125.28(V) mm	
7	Module size	$235.2 \times 143.5 \times 5.2 \text{ mm}$	
8	Surface treatment	Glare / Anti-Glare	
9	Color arrangement	RGB-stripe	
10	Interface	Digital	
11	Power consumption	2.2W ( Max.)	

# 2. Pin Assignment

# **TFT LCD Panel Driving Section**

Pin No.	Symbol	I/O	Function	Remark
1	$V_{LED^+}$	Р	Power for LED backlight (Anode)	
2	$V_{LED^+}$	Р	Power for LED backlight (Anode)	
3	$V_{LED}$	Р	Power for LED backlight (Cathode)	
4	V <sub>LED-</sub>	Р	Power for LED backlight (Cathode)	
5	GND	Р	Power ground	
6	NC	-	No connection	
7		Р	Power for Digital Circuit	
8	MODE	I	DE/SYNC mode select	Note 1
9	DE	I	Data Input Enable	
10	VS	I	Vertical Sync Input	
11	HS	I	Horizontal Sync Input	
12	B7	I	Blue data(MSB)	
13	B6	I	Blue data	
14	B5	I	Blue data	
15	B4	I	Blue data	
16	B3	I	Blue data	
17	B2	I	Blue data	
18	B1	I	Blue data	Note 2
19	B0	I	Blue data(LSB)	Note 2
20	G7	I	Green data(MSB)	
21	G6	I	Green data	
22	G5	Ι	Green data	
23	G4	I	Green data	
24	G3	I	Green data	
25	G2	I	Green data	

	1	I	1	Page:3/17
26	G1	I	Green data	Note 2
27	G0	I	Green data(LSB)	Note 2
28	R7	I	Red data(MSB)	
29	R6	I	Red data	
30	R5	I	Red data	
31	R4	I	Red data	
32	R3	I	Red data	
33	R2	I	Red data	
34	R1	I	Red data	Note 2
35	R0	I	Red data(LSB)	Note 2
36	GND	Р	Power Ground	
37	DCLK	I	Sample clock	Note 3
38	GND	Р	Power Ground	
39	L/R	I	Left / right selection	Note 4,5
40	U/D	I	Up/down selection	Note 4,5
41	NC	-	No connection	
42	NC	-	No connection	
43	NC	-	No connection	
44	RESET	I	Global reset pin.	Note 6
45	NC	-	No connection	
46	NC	-	No connection	
47	DITHB	I	Dithering function	Note 7
48	GND	Р	Power Ground	
49	NC	-	No connection	
50	NC	-	No connection	

I: input, O: output, P: Power

Note 1: DE/SYNC mode select. Normally pull high.

When select DE mode, MODE="1", VS and HS must pull high.

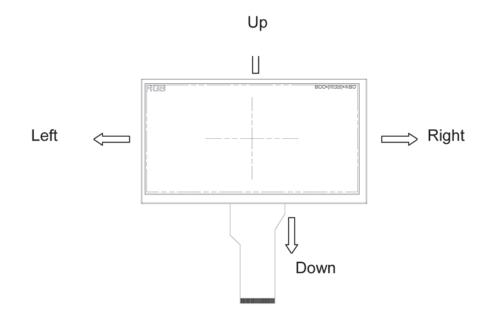
When select SYNC mode, MODE= "0", DE must be grounded.

- Note 2: When input 18 bits RGB data, the two low bits of R,G and B data must be grounded.
- Note 3: Data shall be latched at the falling edge of DCLK.

Note 4: Selection of scanning mode

Setting of scan control input		Scapping direction		
U/D	L/R	Scanning direction		
GND	DV <sub>DD</sub>	Up to down, left to right		
DV <sub>DD</sub>	GND	Down to up, right to left		
GND	GND	Up to down, right to left		
		Down to up, left to right		

Note 5: Definition of scanning direction. Refer to the figure as below:



- Note 6: Global reset pin. Active low to enter reset state. Suggest to connect with an RC reset circuit for stability. Normally pull high.
- Note 7: Dithering function enable control, normally pull high. When DITHB="1",Disable internal dithering function, When DITHB="0",Enable internal dithering function,

## 3. Operation Specifications

Item	Symbol	Values			Remark
nem	Symbol	Min.	Max.	Unit	Remark
Operation Temperature	T <sub>OP</sub>	0	50	°C	
Storage Temperature	T <sub>ST</sub>	-20	60	°C	
Power Voltage		-0.5	5.0	V	

### 3.1. Absolute Maximum Ratings (Note 1)

Note 1: The absolute maximum rating values of this product are not allowed to be exceeded at any times. Should a module be used with any of the absolute maximum ratings exceeded, the characteristics of the module may not be recovered, or in an extreme case, the module may be permanently destroyed.

#### 3.1.1. Typical Operation Conditions (Note 1)

ltem	Symbol		Unit	Remark			
nem	Symbol	Min.	Тур.	Max.	Unit	Remark	
Power Voltage	DV <sub>DD</sub>	3.0	3.3	3.6	V	Note 2	
Input logic high voltage	V <sub>IH</sub>	$0.7 \text{ DV}_{\text{DD}}$	-		V	Note 3	
Input logic low voltage	V <sub>IL</sub>	0	-	$0.3 \text{ DV}_{\text{DD}}$	V	NOLE 3	

Note 1: Be sure to apply  $DV_{DD}$  and  $V_{GL}$  to the LCD first, and then apply  $V_{GH}$ .

Note 2: DV<sub>DD</sub> setting should match the signals output voltage (refer to Note 3) of customer's system board.

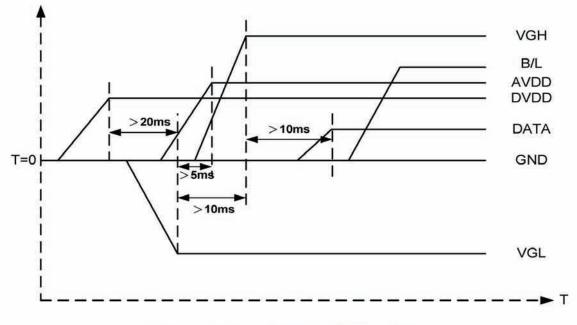
Note 3: DCLK,HS,VS,RESET,U/D, L/R,DE,R0~R7,G0~G7,B0~B7,MODE,DITHB.

Item	Symbol		Values		Unit	Remark
nem	Symbol	Min.	Тур.	Max.	Omt	Kelliark
Voltage for LED backlight	VL	9.0	9.5	9.9	V	
Current for LED backlight	١L	180	200	220	mA	
LED life time	-	20,000	-	-	Hr	

#### 3.1.2. Backlight Driving Conditions

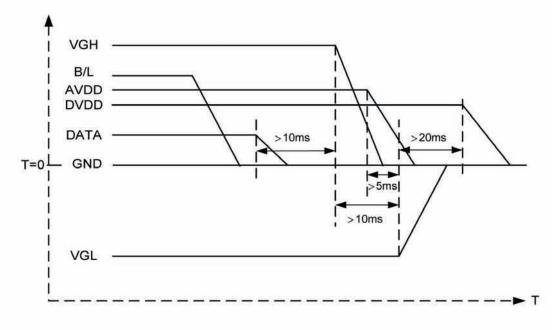
### 3.2. Power Sequence

#### a. Power on:



 $DV_{DD} \rightarrow VGL \rightarrow VGH \rightarrow Data \rightarrow B/L$ 

b. Power off:



### $B/L \rightarrow Data \rightarrow VGH \rightarrow VGL \rightarrow DV_{DD}$

Note: Data include R0~R7, B0~B7, GO~G7, U/D, L/R, DCLK, HS,VS,DE.

Page:7/17

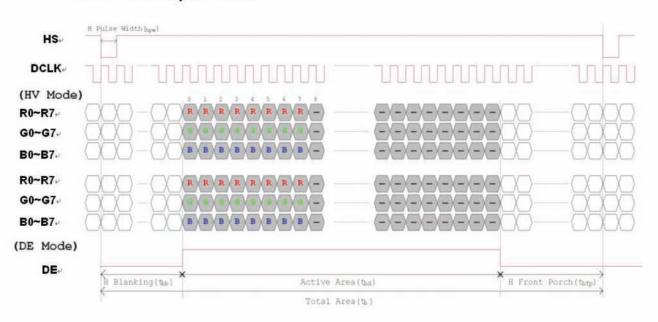
# 3.3. Timing Characteristics

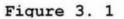
#### 3.3.1. AC Electrical Characteristics

Item	Symbol		Values		Unit	Remark
nem	Symbol	Min.	Тур.	Max.	Onit	Kelliark
HS setup time	Thst	8	-	-	ns	
HS hold time	Thhd	8	-	-	ns	
VS setup time	Tvst	8	-	-	ns	
VS hold time	Tvhd	8	-	-	ns	
Data setup time	Tdsu	8	-	-	ns	
Data hole time	Tdhd	8	-	-	ns	
DE setup time	Tesu	8	-	-	ns	
DE hole time	Tehd	8	-	-	ns	
DV <sub>DD</sub> Power On Slew rate	Tpor	-	-	20	ms	From 0 to 90% DV <sub>DD</sub>
RESET pulse width	TRst	1	-	-	ms	
DCLK cycle time	Tcoh	20	-	-	ns	
DCLK pulse duty	Tcwh	45	50	55	%	

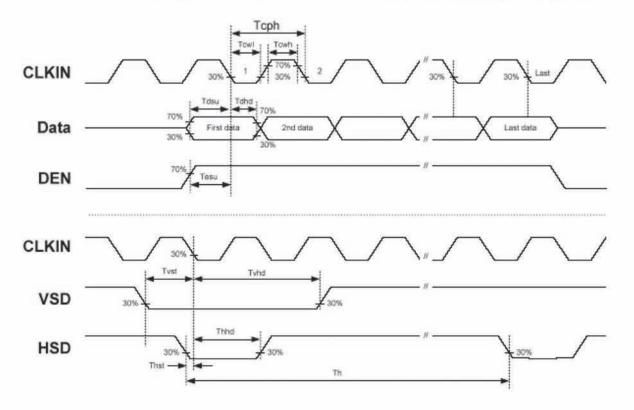
Page:8/17

#### 3.3.2. Data Input Format





input timing diagram.



#### 3.3.3. Timing

Item	Values   Symbol			Unit	Remark	
item	Symbol	Min.	Тур.	Max.	Onit	Remark
Horizontal Display Area	thd	-	800	-	DCLK	
DCLK Frequency	fclk			50	MHz	
One Horizontal Line	th	862	1056	1200	DCLK	
HS pulse width	thpw	1	-	40	DCLK	
HS Blanking	thb	46	46	46	DCLK	
HS Front Porch	thfp	16	210	354	DCLK	

Item	Symbol	Values			Unit	Remark
		Min.	Тур.	Max.	Onit	Kennark
Vertical Display Area	tvd	-	480	-	TH	
VS period time	tv	510	525	650	TH	
VS pulse width	tvpw	1	-	20	TH	
VS Blanking	tvb	23	23	23	ΤН	
VS Front Porch	tvfp	7	22	147	ΤН	

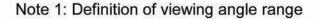
Page:10/17

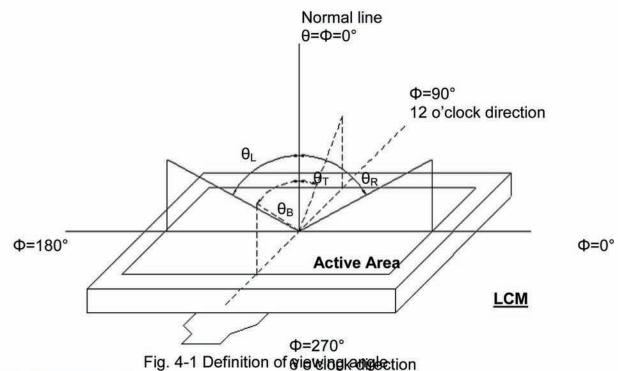
# 4. Optical Specifications

ltem Symbol		Condition	Values			Unit	Remark
nem	Symbol	Condition	Min.	Тур.	Max.	Onit	Relliark
	θι	Φ=180°(9 o'clock)	70	80	-		Note 1
Viewing angle (CR≥ 10)	$\theta_{R}$	Φ=0°(3 o'clock)	70	80	-	dograa	
	θτ	Φ=90°(12 o'clock)	30	35	-	degree	
	θΒ	Φ=270°(6 o'clock)	15	20	-		
Response time –	T <sub>ON</sub>		-	10	20	msec	Note 3
	T <sub>OFF</sub>		-	15	30	msec	Note 3
Contrast ratio	CR		400	500	-	-	Note 4
Color chromaticity	W <sub>x</sub>	Normal θ=Φ=0°		TBD		-	Note 2
	W <sub>Y</sub>			TBD		-	Note 5 Note 6
Luminance	L		180	200	-	cd/m²	Note 6
Luminance uniformity	Υ <sub>U</sub>		70	75	-	%	Note 7

Test Conditions:

- 1.  $DV_{DD}$ =3.3V, I<sub>L</sub>= 200mA (Backlight current), the ambient temperature is25°C.
- 2. The test systems refer to Note 2.





Note 2: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 30 minutes operation, the optical properties are measured at the center point of the LCD screen. (Response time is measured by Photo detector TOPCON BM-7, other items are measured by BM-5A/Field of view: 1° /Height: 500mm.)

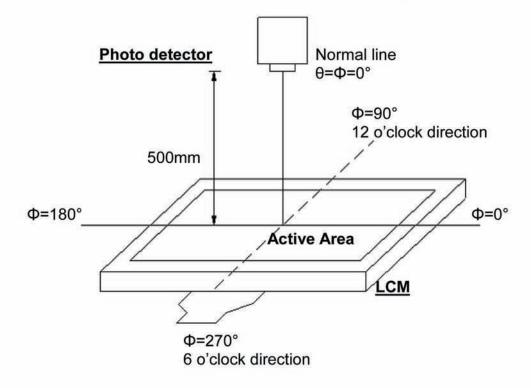


Fig. 4-2 Optical measurement system setup

#### Note 3: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time ( $T_{ON}$ ) is the time between photo detector output intensity changed from 90% to 10%. And fall time ( $T_{OFF}$ ) is the time between photo detector output intensity changed from 10% to 90%.

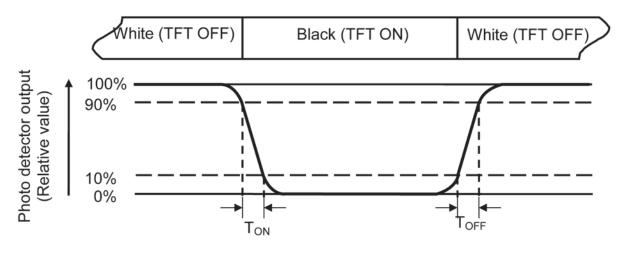


Fig. 4-3 Definition of response time

Note 4: Definition of contrast ratio

 $Contrast ratio (CR) = \frac{Luminance measured when LCD on the "White" state}{Luminance measured when LCD on the "Black" state}$ 

- Note 5: Definition of color chromaticity (CIE1931) Color coordinates measured at center point of LCD.
- Note 6: All input terminals LCD panel must be ground while measuring the center area of the panel. The LED driving condition is  $I_L$ =200mA.

Note 7: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer to Fig. 4-4 ). Every measuring point is placed at the center of each measuring area.

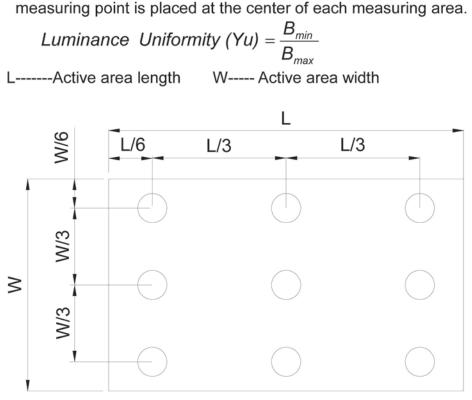


Fig. 4-4 Definition of measuring points

 $\mathbf{B}_{max}$ : The measured maximum luminance of all measurement position.  $\mathbf{B}_{min}$ : The measured minimum luminance of all measurement position.

# 5. Reliability Test Items

(Note3)					
Item	Test Conditions	Remark			
High Temperature Storage	Ta = 60°C	Note 1, Note 4			
Low Temperature Storage	Ta = -20℃	Note 1, Note 4			
High Temperature Operation	Ts = 50℃	Note 2, Note 4			
Low Temperature Operation	Ta = 0°C	Note 1, Note 4			
Operate at High Temperature and Humidity	+60℃, 80%RH	Note 4			

Note 1: Ta is the ambient temperature of samples.

Note 2: Ts is the temperature of panel's surface.

Note 3: In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product only guarantees operation, but don't guarantee all of the cosmetic specification.

Note 4: Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.

Page:15/20

# 6. General Precautions

### 6.1. Safety

Liquid crystal is poisonous. Do not put it in your mouth. If liquid crystal touches your skin or clothes, wash it off immediately by using soap and water.

## 6.2. Handling

1. The LCD panel is plate glass. Do not subject the panel to mechanical shock or to excessive force on its surface.

2. The polarizer attached to the display is easily damaged. Please handle it carefully to avoid scratch or other damages.

3. To avoid contamination on the display surface, do not touch the module surface with bare hands.

4. Keep a space so that the LCD panels do not touch other components.

5. Put cover board such as acrylic board on the surface of LCD panel to protect panel from damages.

6. Transparent electrodes may be disconnected if you use the LCD panel under environmental conditions where the condensation of dew occurs.

7. Do not leave module in direct sunlight to avoid malfunction of the ICs.

### 6.3. Static Electricity

1. Be sure to ground module before turning on power or operating module.

2. Do not apply voltage which exceeds the absolute maximum rating value.

### 6.4. Storage

1. Store the module in a dark room where must keep at  $25\pm10^\circ$ C and 65%RH or less.

2. Do not store the module in surroundings containing organic solvent or corrosive

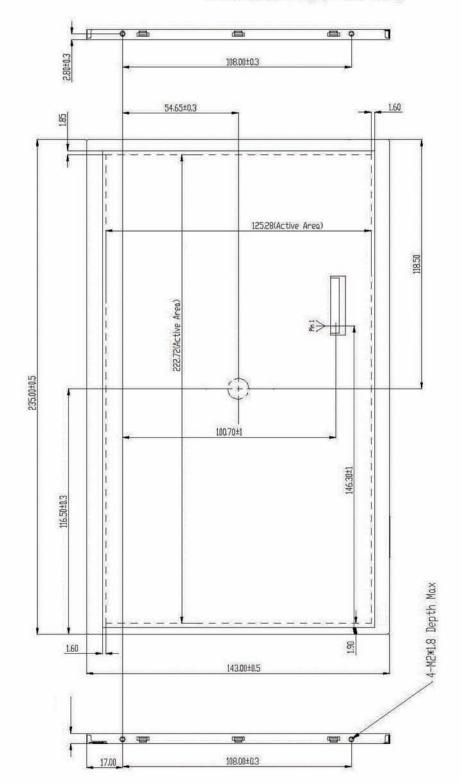
gas.

3. Store the module in an anti-electrostatic container or bag.

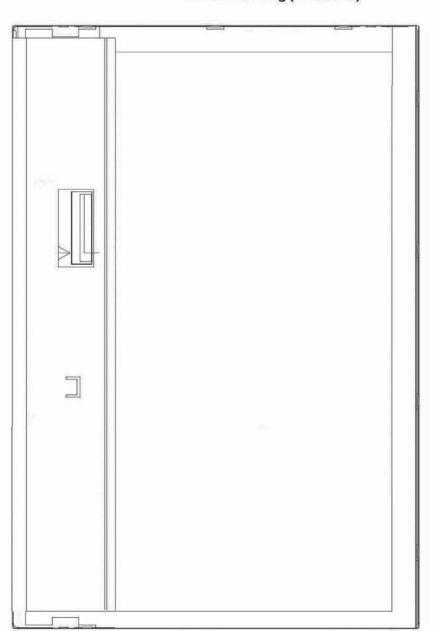
## 6.5. Cleaning

- 1. Do not wipe the polarizer with dry cloth. It might cause scratch.
- 2. Only use a soft sloth with IPA to wipe the polarizer, other chemicals might permanent damage to the polarizer.

## 7. Mechanical Characteristics



#### **Outline Drawing (Front Side)**



Outline Drawing (Back Side)

Page:17/17