

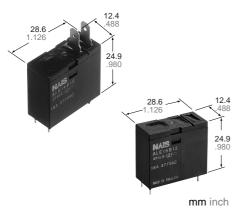






16A Power Relay For Micro wave oven

LE-RELAYS



FEATURES

- 1. Ideal for magnetron and heater loads
- 2. Excellent heat resistance
- This satisfies UL coil insulation class B
- 3. High insulation resistance
- Creepage distance and clearances between contact and coil: Min. 8 mm .315
- Surge withstand voltage: Min. 10,000V
- 4. Low operating power
- Nominal operating power: 400mW

5. A wide variety of types

- Product line consists of 4 types with different shapes and pins
- 6. Conforms to the various safety standards:
- UL/CSA, TÜV, VDE approved and SEMKO available

SPECIFICATIONS

Contact

Arrangement		1 Form A	
Initial contact resistance, max. (By voltage drop 6 V DC 1 A)		100 mΩ	
Contact material		Silver alloy	
Rating (resistive load)	Nominal switch- ing capacity	16 A 277 V AC	
	Max. switching power	4,432 V A DataSheet4	
	Max. switching voltage	277 V AC	
	Max. switching current	16 A	
Fun acted life	Mechanical (at 180 cpm)	2 × 10 ⁶	
Expected life (min. operations)	Electrical (at 20 cpm) (Resistive load)	105	

- * Specifications will vary with foreign standards certification ratings.
- Measurement at same location as "Initial breakdown voltage" section.
- *2 Detection current: 10mA

Nominal operating power

 \star_3 Wave is standard shock voltage of $\pm 1.2 \times 50 \mu s$ according to JEC-212-1981

400 mW

- *4 Excluding contact bounce time.
- *5 Half-wave pulse of sine wave: 11 ms; detection time: 10 μs
- *6 Half-wave pulse of sine wave: 6 ms
- *7 Detection time: 10 μs
- *8 Refer to 5. Conditions for operation, transport and storage mentioned in AMBIENT ENVIRONMENT (Page 24).

Characteristics

Max. operating spe (at rated load)	eed	20 cpm		
Initial insulation resistance*1		Min. 1,000 MΩ (at 500 V DC)		
Initial breakdown	Between open contacts	1,000 Vrms for 1 min.		
voltage*2	Between con- tacts and coil	4,000 Vrms for 1 min.		
Initial surge voltage between contact and coil*3		Min. 10,000 V Data		
Operate time*4 (at nominal voltage)		Max. 20ms (at 20°C 68°F)		
Release time (with diode)*4 (at nominal voltage)		Max. 20ms (at 20°C 68°F)		
Temperature rise (at nominal voltage)		Max. 55°C (resistance method, contact current 16 A, 20°C 68°F)		
Shock resistance	Functional*5	Min. 200 m/s ² {20 G}		
SHOCK TESISTATICE	Destructive*6	Min. 1,000 m/s ² {100 G}		
Vibration	Functional*7	10 to 55Hz at double amplitude of 1.5mn		
resistance	Destructive	10 to 55Hz at double amplitude of 1.5mm		
Conditions for operation, transport and storage*8	Ambient temp.	-40°C to +85°C -40°F to +185°F		
(Not freezing and condensing at low temperature)	Humidity	5 to 85% R.H.		
Unit weight		Approx. 17 g .60 oz		

TYPICAL APPLICATIONS ORDERING INFORMATION

- Microwave ovens
- Refrigerators
- OA equipment

Ex	a. A LE	1 2	B 1	2
Product name (Contact arrangement	Terminal shape	Coil insulation class	Coil voltage, V DC
LE	1: 1 Form A	2: TMP type/PCB side three termin (includes one dummy terminal) 3: TMP type/PCB side three termin 4: TMP type/PCB side four terminal 5: PCB type (No tab terminals)	als	05: 5 18: 18 06: 6 24: 24 09: 9 48: 48 12: 12

UL/CSA, TÜV, VDE approved type is standard.

Note: Standard packing; Carton: 100 pcs. Case 500 pcs.

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TYPES

Contact arrangement	Coil voltage, V DC	TMP type/PCB side three terminals (includes one dummy terminal) TMP type/PCB side three terminals		TMP type/PCB side four terminals	PCB type (No tab terminals)	
		Part No.	Part No.	Part No.	Part No.	
1 Form A	5	ALE12B05	ALE13B05	ALE14B05	ALE15B05	
	6	ALE12B06	ALE13B06	ALE14B06	ALE15B06	
	9	ALE12B09	ALE13B09	ALE14B09	ALE15B09	
	12	ALE12B12	ALE13B12	ALE14B12	ALE15B12	
	18	ALE12B18	ALE13B18	ALE14B18	ALE15B18	
	24	ALE12B24	ALE13B24	ALE14B24	ALE15B24	
	48	ALE12B48	ALE13B48	ALE14B48	ALE15B48	

COIL DATA (at 20°C 68°F)

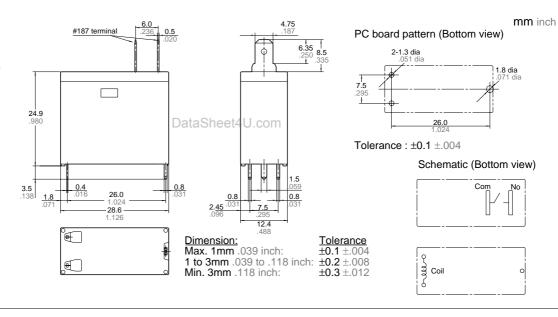
Nominal voltage, V DC	Pick-up voltage, V DC (max.)	Drop-out voltage, V DC (min.)	Coil resistance, Ω(±10%)	Nominal operating current, mA (±10%)	Nominal operating power, W	Maximum allow- able voltage, V DC
5	3.75	0.25	63	80		7.25
6	4.5	0.3	90	66.7		8.7
9	6.75	0.45	203	44.4		13.05
12	9	0.6	360	33.3	0.4	17.4
18	13.5	0.9	810	22.2		26.1
24	18	1.2	1,440	16.7		34.8
48	36	2.4	5,760	8.3		69.6

DIMENSIONS

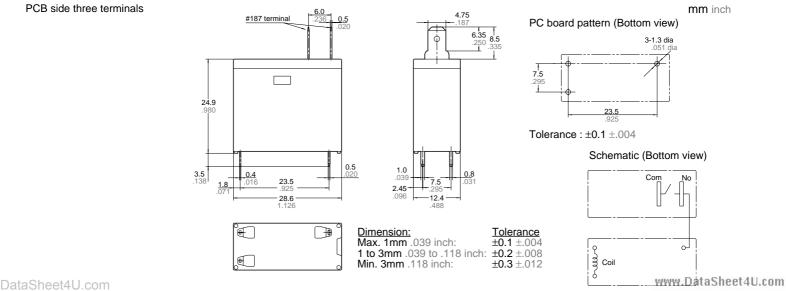
1. TMP type

PCB side three terminals (includes one dummy terminal)

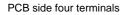




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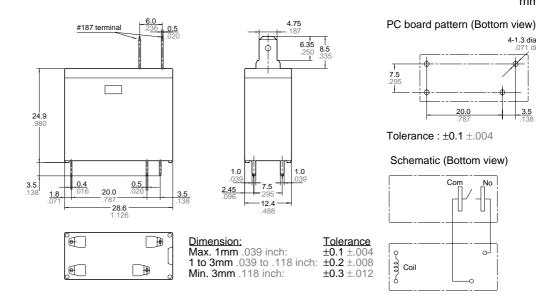


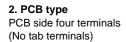
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4-1.3 dia .071 dia

3.5

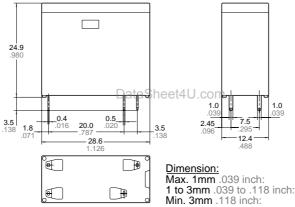








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Tolerance ±0.1 ±.004 ±0.2 ±.008 ±0.3 ±.012 PC board pattern (Bottom view) **4-1.3 dia** .071 dia 20.0 3.5 .138DataShe

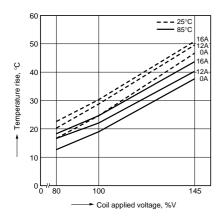
Tolerance: $\pm 0.1 \pm .004$

Schematic (Bottom view)

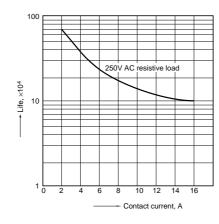


REFERENCE DATA

1. Coil temperature rise Sample: ALE15B12, 6 pcs. Point measured: coil inside Ambient temperature: 25°C 77°F, 85°C 185°F



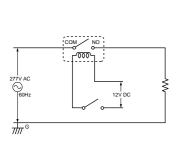
2. Life curve

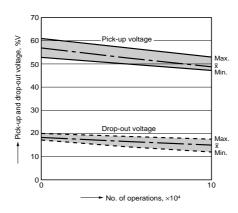


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3. Electrical life test (16 A 277 V AC, resistive load) Sample: ALE15B12, 6 pcs. Operation frequency: 20 times/min. (ON/OFF = 1.5s: 1.5s) Ambient temperature: Room temperature Circuit:





For Cautions for Use, see Relay Technical Information (Page 11 to 39).

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