

Specification for Approval

Customer: _____

Model Name: _____

Supplier Approval			Customer approval
R&D Designed	R&D Approved	QC Approved	
<i>Peter</i>	<i>Peng Jun</i>		



Revision Record

REV NO.	REV DATE	CONTENTS	Note
A	2013-06-17	NEW ISSUE	

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1. Scope

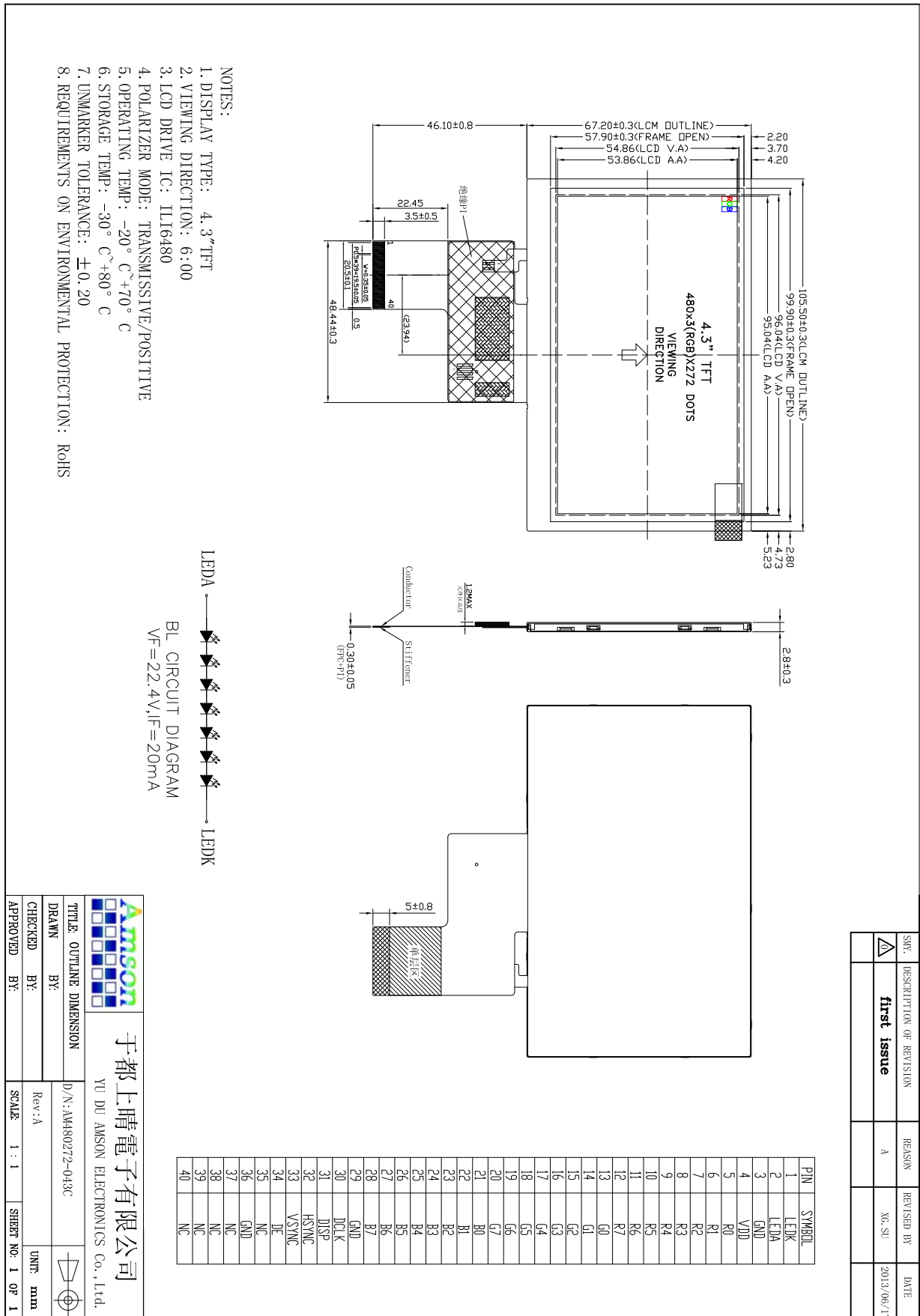
This specification defines general provisions as well as inspection standards for TFT module supplied by AMSON electronics.

If the event of unforeseen problem or unspecified items may occur, naturally shall negotiate and agree to solution.

2. General Information

ITEM	STANDARD VALUES	UNITS
LCD type	4.3" TFT	--
Dot arrangement	480(RGB)×272	dots
Color filter array	RGB vertical stripe	--
Display mode	TN / Transmission / Normally White	--
Viewing Direction	6 o'clock(Gray scale inversion)	--
Driver IC	ILI6480	--
Module size	105.5(W)×67.2(H)×2.8(T)	mm
Active area	95.04(W)×53.86(H)	mm
Dot pitch	0.198 (W)×0.198 (H)	mm
Interface	24-bit Parallel RGB Interface	--
Operating temperature	-20 ~ +70	°C
Storage temperature	-30 ~ +80	°C
Back Light	7 White LED	--
Weight	TBD	g

3. External Dimensions



REV.	DESCRIPTION OF REVISION	REASON	REVISED BY	DATE
1	first issue	A	XL.SU	2013/06/17

4. Interface Description

Pin	Symbol	Description.
1	LEDK	LED backlight (Cathode).
2	LEDA	LED backlight (Anode).
3	GND	Ground.
4	VDD	Power supply.
5~12	R0~R7	Red Data.
13~20	G0~G7	Green Data.
21~28	B0~B7	Blue Data.
29	GND	Ground.
30	DCLK	Clock.
31	DISP	Display on/off.
32	HSYNC	Horizontal sync input in RGB mode.
33	VSYNC	Vertical sync input in RGB mode.
34	DE	Data input Enable.
35	NC	No connection.
36	GND	Ground.
37	NC	No connection.
38	NC	No connection.
39	NC	No connection.
40	NC	No connection.

5. Absolute Maximum Ratings

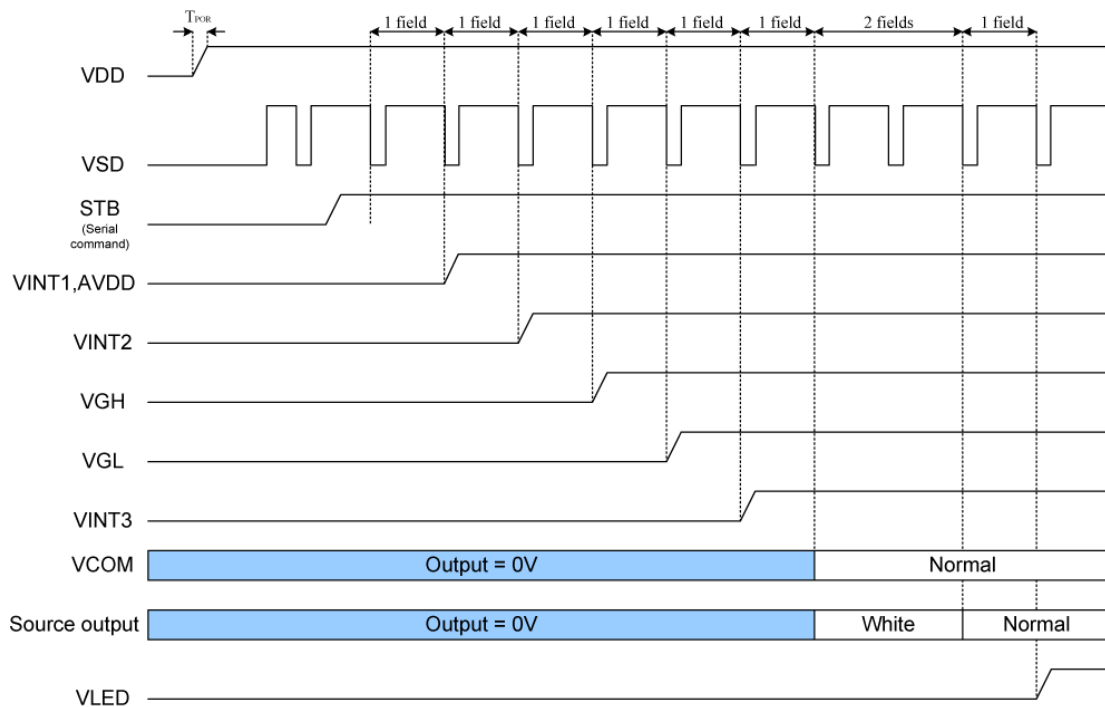
Item	Symbol	Min.	Max.	Unit
Logic Supply Voltage	VDD	-0.5	5	V
Input Voltage	VIN	0	VDD	V
Operating Temperature	TOP	-20	70	°C
Storage Temperature	TST	-30	80	°C
Storage Humidity	HD	--	90	%RH

6. DC Characteristics

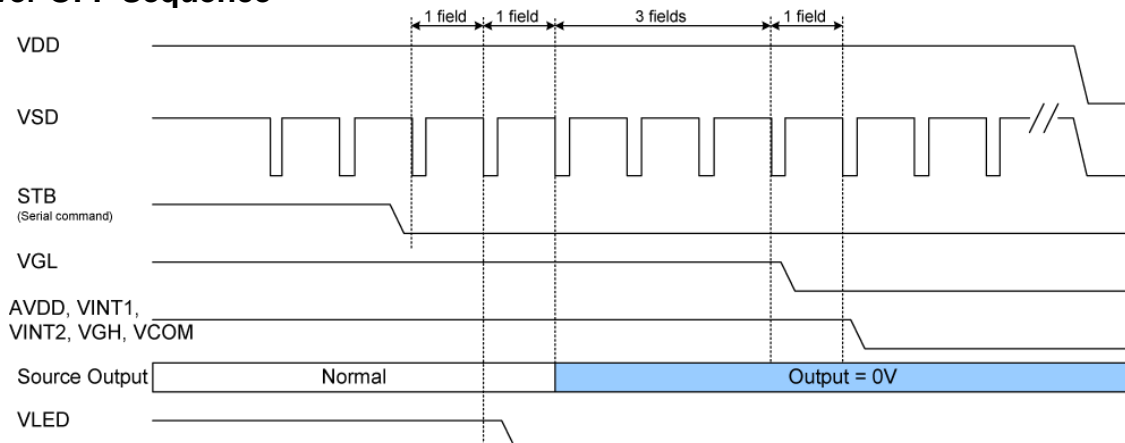
Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Power Supply Voltage	VDD	3.0	3.3	3.6	V	-
Input High Voltage	V _{IH}	0.7VDD	--	VDD	V	Digital input pins
Input Low Voltage	V _{IL}	GND	--	0.3VDD	V	Digital input pins
Output High Voltage	V _{OH}	VDD-0.4	--	VDD	V	Digital output pins
Output Low Voltage	V _{OL}	GND	--	GND+0.4	V	Digital output pins
I/O Leak Current	I _{LI}	--	--	± 1.0	uA	-

7. Timing Characteristics

7.1 Power ON Sequence



7.2 Power OFF Sequence



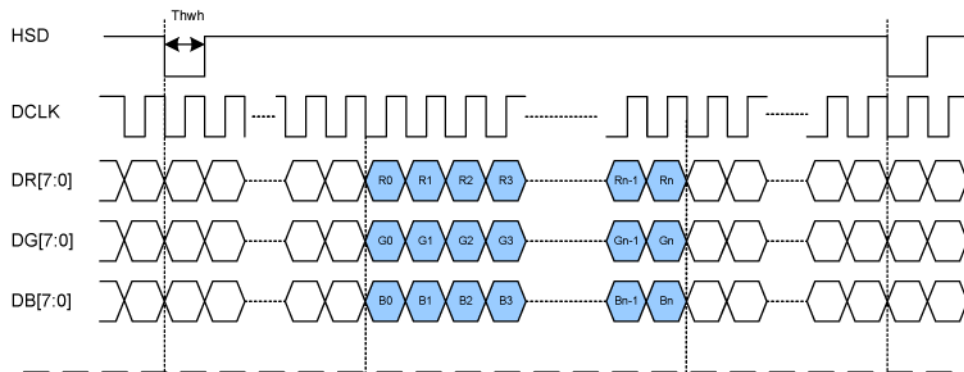
7.3 Parallel RGB Data Format

7.3.1 Parallel RGB Input Timing Table

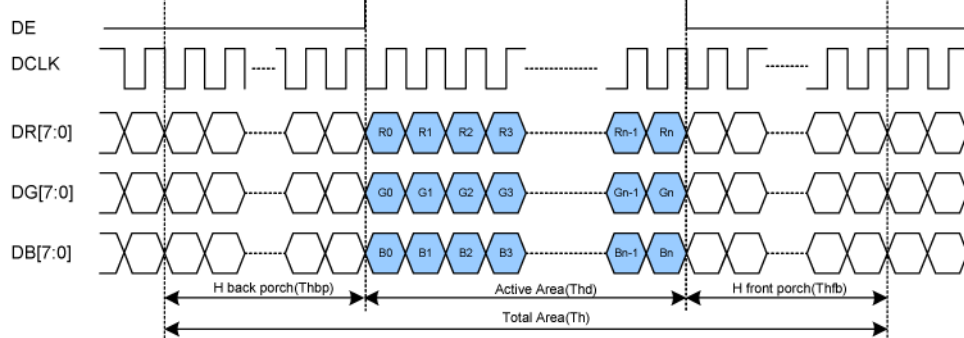
Parameter	Symbol	Value			Unit
		Min.	Typ.	Max.	
DCLK frequency	fclk	5	9	12	MHz
VSD period time	Tv	277	288	400	H
VSD display area	Tvd	272			H
VSD back porch	Tvb	3	8	31	H
VSD front porch	Tvfp	2	8	93	H
HSD period time	Th	520	525	800	DCLK
HSD display area	Thd	480			DCLK
HSD back porch	Thbp	36	40	255	DCLK
HSD front porch	Thfp	4	5	65	DCLK

7.3.2 HV Mode and DE Mode Timing Diagram

(HV Mode)



(DE Mode)



8. Backlight Characteristics



BL CIRCUIT DIAGRAM
 $V_F = 22.4V, I_F = 20mA$

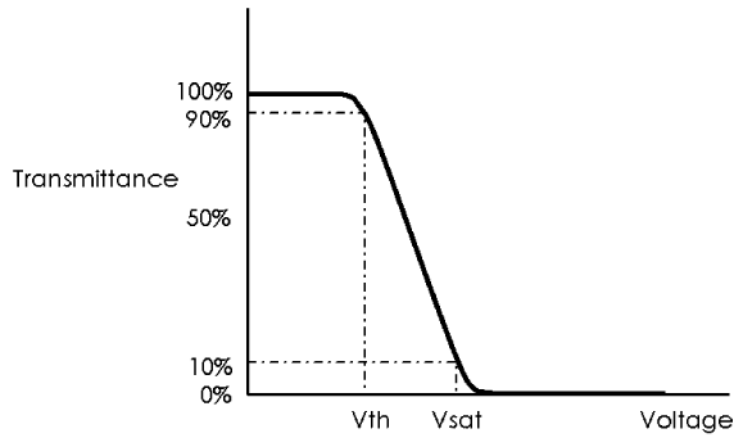
Item	Symbol	MIN	TYP	MAX	UNIT	Test Condition
Supply Voltage	Vf	20.3	22.4	25.2	V	If=20mA
Supply Current	If	--	20	25	mA	--
Luminous Intensity for LCM	--	400	500	--	Cd/m ²	If=20mA
Uniformity for LCM	--	80	--	--	%	If=20mA
Life Time	--	50000	--	--	Hr	If=20mA
Backlight Color	White					

9. Optical Characteristics

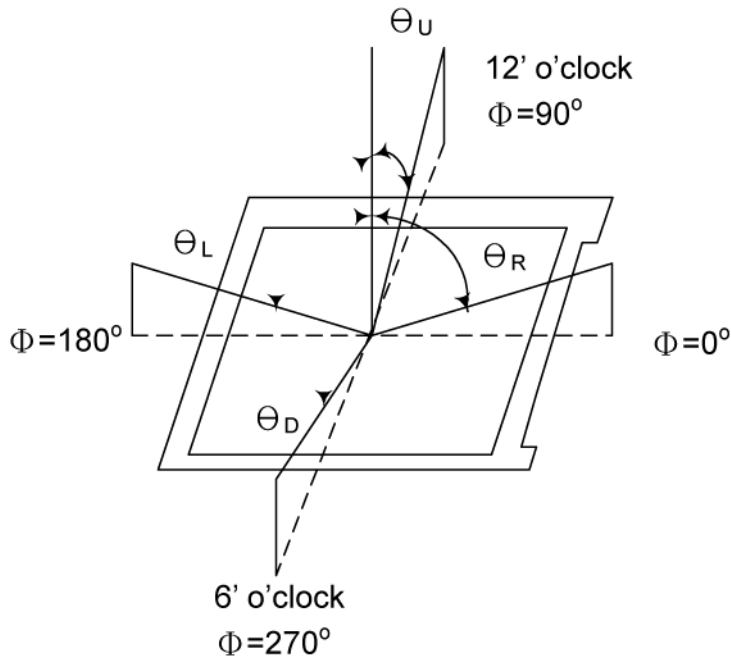
Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Threshold voltage		Vsat		—	2.4	—		(1)
		Vth		—	1.4	—		(1)
Transmittance (Without PZ)		T		—	19.1	—	%	
Contrast		CR		480	600	—		(2)(3)
Response time	Rising	T _R	$\theta = 0$ Normal viewing angle	—	3	6	msec	(2)(4)
	Falling	T _F		—	7	14		
Color gamut		S		—	50	—	%	C light
Color chromaticity (CIE1931)	White	W _x		0.292	0.307	0.322		(2)(5) CF Glass C light
		W _y		0.333	0.348	0.363		
	Red	R _x		0.616	0.631	0.646		
		R _y		0.327	0.342	0.357		
	Green	G _x		0.306	0.321	0.336		
		G _y		0.538	0.553	0.568		
	Blue	B _x		0.134	0.149	0.164		
		B _y	0.168	0.183	0.198			
Viewing angle (With EWV PZ)	Hor.	θ_L	CR>10	65	75	—		
		θ_R		65	75	—		
	Ver.	θ_U		50	60	—		
		θ_D		60	70	—		
Optima View Direction		6 O' clock						(6)

- Measuring Condition
 - a). Measuring surrounding: dark room
 - b). Ambient temperature: 25±2°C
 - c). 15 min. Warm-up time
- Measuring Equipment
 - a). FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.
 - b). Measuring spot size: 20~21 mm

Note (1) Definition of V_{th} and V_{sat} (at 20°C)



Note (2) Definition of Viewing Angle:

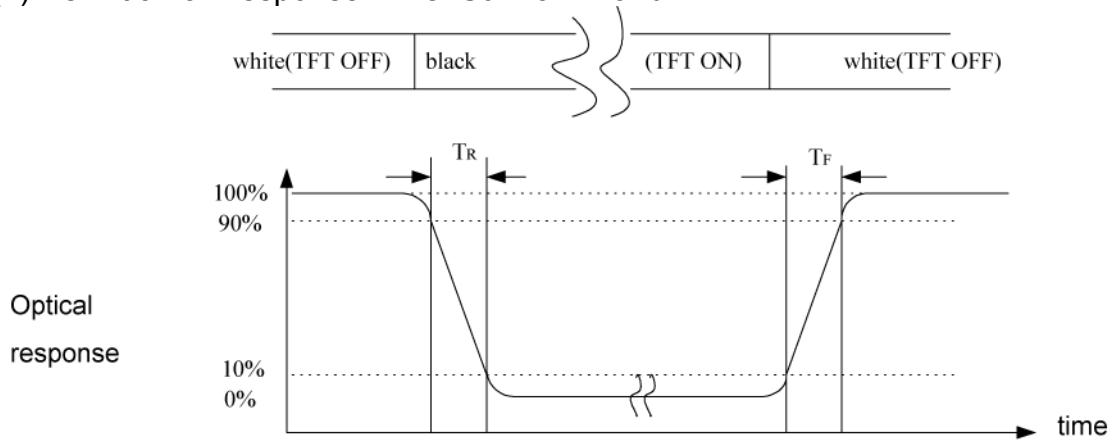


Note (3) Definition of Contrast Ratio (CR)

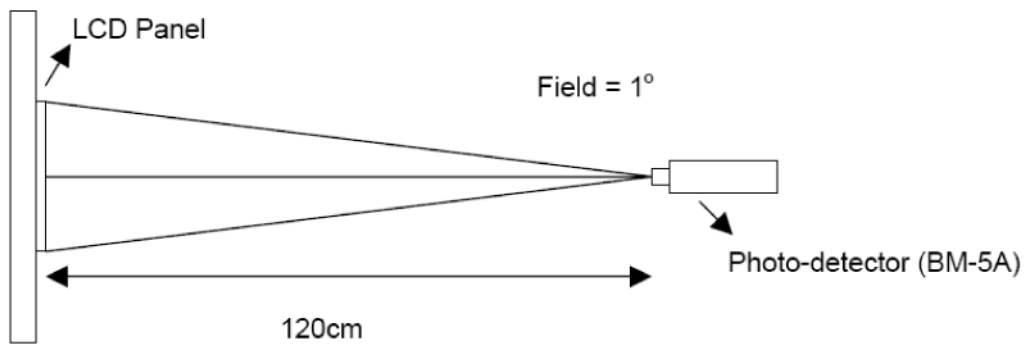
Measured at the center point of panel

$$CR = \text{White Luminance (ON)} / \text{Black Luminance (OFF)}$$

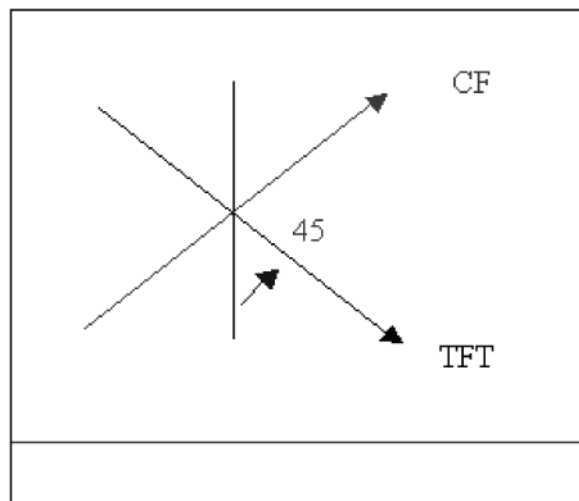
Note (4) Definition of Response Time: Sum of T_R and T_F



Note (5) Definition of optical measurement setup:



Note (6) Rubbing Direction (The different Rubbing Direction will cause the different optima view direction).



(Alignment Direction)

10. Reliability Test Conditions and Methods

NO.	TEST ITEMS	TEST CONDITION	INSPECTION AFTER TEST
<input type="checkbox"/>	High Temperature Storage	$80^{\circ}\text{C}\pm 2^{\circ}\text{C}\times 200\text{Hours}$	Inspection after 2~4hours storage at room temperature, the samples should be free from defects: 1, Air bubble in the LCD. 2, Seal leak. 3, Non-display. 4, Missing segments. 5, Glass crack. 6, Current IDD is twice higher than initial value. 7, The surface shall be free from damage. 8, The electric characteristic requirements shall be satisfied.
<input type="checkbox"/>	Low Temperature Storage	$-30^{\circ}\text{C}\pm 2^{\circ}\text{C}\times 200\text{Hours}$	
<input type="checkbox"/>	High Temperature Operating	$70^{\circ}\text{C}\pm 2^{\circ}\text{C}\times 120\text{Hours}$	
<input type="checkbox"/>	Low Temperature Operating	$-20^{\circ}\text{C}\pm 2^{\circ}\text{C}\times 120\text{Hours}$	
<input type="checkbox"/>	Temperature Cycle(Storage)	$-20^{\circ}\text{C} \begin{matrix} \longleftrightarrow \\ (30\text{min}) \end{matrix} 25^{\circ}\text{C} \begin{matrix} \longleftrightarrow \\ (5\text{min}) \end{matrix} 70^{\circ}\text{C} \begin{matrix} \longleftrightarrow \\ (30\text{min}) \end{matrix}$ 1cycle Total 10cycle	
<input type="checkbox"/>	Damp Proof Test (Storage)	$50^{\circ}\text{C}\pm 5^{\circ}\text{C}\times 90\%\text{RH}\times 120\text{Hours}$	
<input type="checkbox"/>	Vibration Test	Frequency:10Hz~55Hz~10Hz Amplitude:1.5M X,Y,Z direction for total 3hours (Packing Condition)	
<input type="checkbox"/>	Drooping Test	Drop to the ground from 1M height one time every side of carton. (Packing Condition)	
<input type="checkbox"/>	ESD Test	Voltage: $\pm 8\text{KV}$,R:330 Ω ,C:150PF,Air Mode,10times	

REMARK:

- 1, The Test samples should be applied to only one test item.
- 2, Sample side for each test item is 5~10pcs.
- 3,For Damp Proof Test, Pure water(Resistance > 10M Ω)should be used.
- 4,In case of malfunction defect caused by ESD damage, if it would be recovered to normal state after resetting, it would be judge as a good part.
- 5, EL evaluation should be accepted from reliability test with humidity and temperature: Some defects such as black spot/blemish can happen by natural chemical reaction with humidity and Fluorescence EL has.
- 6, Failure Judgment Criterion: Basic Specification Electrical Characteristic, Mechanical Characteristic, Optical Characteristic.

11. Inspection Standard

This standard apply to C-STN/TFT module

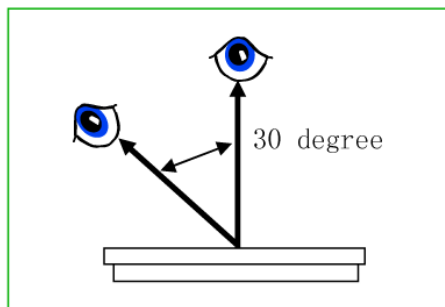
1. Spot check plan:

According to spot check level II ,MIL-STD-105D Level II ,the rank of accept or reject is below:

3A、 2A : major non-conformance : AQL 0.25 minor non-conformance : AQL 0.4

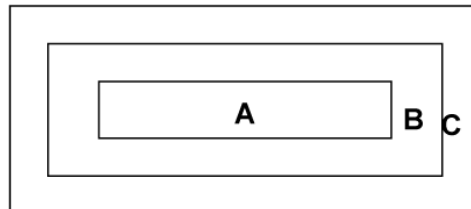
1A : major non-conformance : AQL 0.65 minor non-conformance : AQL 1.

2. Inspection condition:



Under daylight lamp 20~40W, product distance inspector 'eye 30cm,incline degree 30°.

3. LCD area define:



Area A: display area

Area B: VA area

Area C: out of VA area, not in sight after assembly

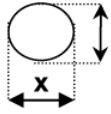
Remark: non-conformance at area C, but is OK that isn't influence reliability of product & assembly by customer.

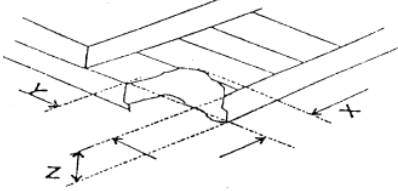
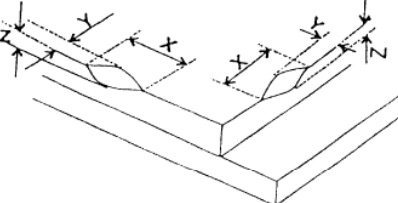
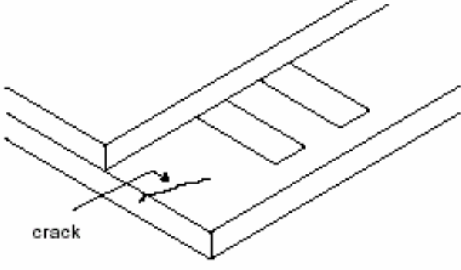
4. Inspection standard

4.1 Major non-conformance

NO.	Item	Inspection standard	Rate
4.1.1	Function non-conformance	1) No display, display abnormally 2) Miss line, short 3) B/L no function or function abnormally 4) TP no function	major
4.1.2	miss	No matter miss what component	
4.1.3	Out of size	Module dimension out of spec	

4.2 Appearance non-conformance

NO.	Item	Inspection standard	Rate																														
4.2.1	Black or white spot (power on)	dot non-conformance define Φ <div style="display: flex; align-items: center; justify-content: center; margin-top: 10px;"> $\Phi = \frac{+y}{2} \times x$  </div>	Minor																														
		A grade <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr> <th rowspan="2" style="text-align: center;">area size (mm)</th> <th colspan="3" style="text-align: center;">Most approve q'ty</th> </tr> <tr> <th style="text-align: center;">A</th> <th style="text-align: center;">B</th> <th style="text-align: center;">C</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">$\Phi \leq 0.10$</td> <td colspan="3" style="text-align: center;">ignore</td> </tr> <tr> <td style="text-align: center;">$0.10 < \Phi \leq 0.15$</td> <td style="text-align: center;">4</td> <td colspan="2" rowspan="3" style="text-align: center;">ignore</td> </tr> <tr> <td style="text-align: center;">$0.15 < \Phi \leq 0.20$</td> <td style="text-align: center;">2</td> </tr> <tr> <td style="text-align: center;">$0.20 < \Phi \leq 0.25$</td> <td style="text-align: center;">1</td> </tr> <tr> <td style="text-align: center;">$0.25 < \Phi$</td> <td style="text-align: center;">0</td> <td colspan="2"></td> </tr> </tbody> </table> <p style="margin-top: 10px;">Most approve 4 damages, dot to dot $\geq 10\text{mm}$</p>		area size (mm)	Most approve q'ty			A	B	C	$\Phi \leq 0.10$	ignore			$0.10 < \Phi \leq 0.15$	4	ignore		$0.15 < \Phi \leq 0.20$	2	$0.20 < \Phi \leq 0.25$	1	$0.25 < \Phi$	0									
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$0.20 < \Phi \leq 0.25$	1																																
$0.25 < \Phi$	0																																
4.2.2	Black or white line (power on)	A grade <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr> <th colspan="2" style="text-align: center;">Size(mm)</th> <th colspan="3" style="text-align: center;">Most approve q'ty</th> </tr> <tr> <th style="text-align: center;">L(length)</th> <th style="text-align: center;">W(width)</th> <th style="text-align: center;">A</th> <th style="text-align: center;">B</th> <th style="text-align: center;">C</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">ignore</td> <td style="text-align: center;">$W \leq 0.03$</td> <td colspan="3" style="text-align: center;">ignore</td> </tr> <tr> <td style="text-align: center;">$L \leq 5.0$</td> <td style="text-align: center;">$0.03 < W \leq 0.05$</td> <td colspan="3" style="text-align: center;">3</td> </tr> <tr> <td style="text-align: center;">$L \leq 3.0$</td> <td style="text-align: center;">$0.05 < W \leq 0.07$</td> <td colspan="3" style="text-align: center;">2</td> </tr> <tr> <td></td> <td style="text-align: center;">$0.07 < W$</td> <td colspan="3" style="text-align: center;">Treat with dot non-conformance</td> </tr> </tbody> </table> <p style="margin-top: 10px;">Most approve 3 damages, line to line $\geq 10\text{mm}$</p>	Size(mm)		Most approve q'ty			L(length)	W(width)	A	B	C	ignore	$W \leq 0.03$	ignore			$L \leq 5.0$	$0.03 < W \leq 0.05$	3			$L \leq 3.0$	$0.05 < W \leq 0.07$	2				$0.07 < W$	Treat with dot non-conformance			Minor
Size(mm)		Most approve q'ty																															
L(length)	W(width)	A	B	C																													
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	$0.07 < W$	Treat with dot non-conformance																															

4.2.3	Polarizer position	1) Polarizer attach meet drawing, disallow out of LCD. 2) Polarizer must cover display area (special require unless)	Minor												
4.2.4	LCD non-conformance	<p>(i) crash at side (remark: S=ITO length)</p>  <table border="1" data-bbox="609 672 1179 788"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>≤3.0</td> <td>≤S</td> <td>ignore</td> </tr> </tbody> </table> <p>Crash disallow extend to ITO or seal.</p> <p>(ii) commonly surface scathe</p>  <table border="1" data-bbox="588 1131 1198 1247"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>≤2.0</td> <td><frame edge</td> <td>ignore</td> </tr> </tbody> </table> <p>(iii) crack</p> <p>Disallow extend crack</p> 	X	Y	Z	≤3.0	≤S	ignore	X	Y	Z	≤2.0	<frame edge	ignore	Minor
X	Y	Z													
≤3.0	≤S	ignore													
X	Y	Z													
≤2.0	<frame edge	ignore													
4.2.5	Contrast voltage warp	VOP/Vlcd voltage of confirmed sample ±0.15V	Minor												
4.2.6	color	Color & luminance of module scope reference spec	Minor												
4.2.7	Cross talk	Reference confirmed limit sample	Minor												

12. Handling Precautions

12.1 Mounting method

The LCD panel of AMSON TFT module consists of two thin glass plates with polarizers which easily be damaged. And since the module is so constructed as to be fixed by utilizing fitting holes in the printed circuit board.

Extreme care should be needed when handling the LCD modules.

12.2 Caution of LCD handling and cleaning

When cleaning the display surface, Use soft cloth with solvent

[Recommended below] and wipe lightly

- Isopropyl alcohol
- Ethyl alcohol

Do not wipe the display surface with dry or hard materials that will damage the polarizer surface.

Do not use the following solvent:

- Water
- Aromatics

Do not wipe ITO pad area with the dry or hard materials that will damage the ITO patterns

Do not use the following solvent on the pad or prevent it from being contaminated:

- Soldering flux
- Chlorine (Cl) , Sulfur (S)

If goods were sent without being silicon coated on the pad, ITO patterns could be damaged due to the corrosion as time goes on.

If ITO corrosion happens by miss-handling or using some materials such as Chlorine (Cl), Sulfur (S) from customer, Responsibility is on customer.

12.3 Caution against static charge

The LCD module uses C-MOS LSI drivers, so we recommend that you:

Connect any unused input terminal to VDD or GND, do not input any signals before power is turned on, and ground your body, work/assembly areas, and assembly equipment to protect against static electricity.

12.4 packing

- Module employs LCD elements and must be treated as such.
- Avoid intense shock and falls from a height.
- To prevent modules from degradation, do not operate or store them exposed direct to sunshine or high temperature/humidity

12.5 Caution for operation

- It is an indispensable condition to drive LCD's within the specified voltage limit since the higher voltage than the limit causes the shorter LCD life.
- An electrochemical reaction due to direct current causes LCD's undesirable deterioration, so that the use of direct current drive should be avoided.
- Response time will be extremely delayed at lower temperature than the operating temperature range and on the other hand at higher temperature LCD's show dark color in them. However those phenomena do not mean malfunction or out of order with LCD's, which will come back in the specified operation temperature.
- If the display area is pushed hard during operation, some font will be abnormally displayed but it resumes normal condition after turning off once.
- Slight dew depositing on terminals is a cause for electro-chemical reaction resulting in terminal open circuit.

Usage under the maximum operating temperature, 50%Rh or less is required.

12.6 storing

In the case of storing for a long period of time for instance, for years for the purpose or replacement use, the following ways are recommended.

- Storage in a polyethylene bag with the opening sealed so as not to enter fresh air outside in it. And with no desiccant.
- Placing in a dark place where neither exposure to direct sunlight nor light's keeping the storage temperature range.
- Storing with no touch on polarizer surface by the anything else.
[It is recommended to store them as they have been contained in the inner container at the time of delivery from us.]

12.7 Safety

- It is recommendable to crash damaged or unnecessary LCD's into pieces and wash off liquid crystal by either of solvents such as acetone and ethanol, which should be burned up later.
- When any liquid leaked out of a damaged glass cell comes in contact with your hands, please wash it off well with soap and water.

13. Precaution for Use

13.1

A limit sample should be provided by the both parties on an occasion when the both parties agreed its necessity. Judgment by a limit sample shall take effect after the limit sample has been established and confirmed by the both parties.

13.2

On the following occasions, the handing of problem should be decided through discussion and agreement between responsible of the both parties.

- When a question is arisen in this specification.
- When a new problem is arisen this is not specified in this specification.
- When an inspection specifications change or operating condition change in customer is reported to AMSON TFT and some problem is arisen in this specification due to the change.
- When a new problem is arisen at the customer's operating set for sample evaluation in the customer site.

14. Packing Method

