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## SPECIFICATIONS FOR LCD MODULE

|                   |            |
|-------------------|------------|
| CUSTOMER          |            |
| CUSTOMER PART NO. |            |
| ACMMI PART NO.    | AMG240128B |
| DESCRIPTION       |            |
| APPROVED BY       |            |
| DATE              |            |

| PREPARED BY | CHECKED BY | APPROVED BY |
|-------------|------------|-------------|
|             |            |             |

DOCUMENT REVISION HISTORY:

| DATE       | PAGE   | DESCRIPTION   |
|------------|--------|---------------|
| 2006-10-7. | -<br>- | First release |

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# 1. Module Classification Information

**A M C 1 6 0 2 A R - B - B 6 W T D W - S P**  
 1 2 3 4 5 6 7 8 9 10 11 12 13

|    |   |
|----|---|
| 1  | Brand : Orient Display (N.A.) Ltd.  |
| 2  | Display Type : C→ Character Type, G→ Graphic Type,<br>NONE→ Custom-made   |
| 3  | Display Font : Characters X Lines / Rows X Columns /Others  |
| 4  | Model serials no.   |
| 5  | RoHS compliant: R→YES NONE→ NO  |
| 6  | IC Package Type:<br>M→ SMT Type<br>B→ COB Type<br>T→ TAB Type<br>G→ COG Type<br>F→ COF Type<br>S→ Special   |
| 7  | LCD Mode:<br>P→TN Positive<br>N→TN Negative<br>Y→ STN Positive, Yellow Green<br>B→ STN Negative, Blue<br>G→ STN Positive, Gray<br>W→ FSTN Positive<br>T→ FSTN Negative<br>F→ FFSTN Negative<br>S→ Special |
| 8  | Viewing direction<br>6→ 6:00,12→12:00, S→Special  |
| 9  | Temperature range<br>N → Normal Temperature<br>W→ Wide Temperature<br>S→ Special  |
| 10 | LCD Polarizer Type<br>R→ Reflective<br>T→ Transmissive<br>F→ Transflective<br>S→ Special  |
| 11 | Backlight Type<br>N→ None<br>D→ LED<br>E→ EL<br>F→ CCFL<br>S→ Special   |
| 12 | Backlight Color<br>Y→ Yellow-green<br>B→ Blue<br>A→ Amber<br>W→ White<br>G→ Green<br>R→ Red<br>S→ Special   |
| 13 | Internal Code   |

## **2. Precautions in use of LCD Modules**

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2) Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3) Don't disassemble the LCM.
- (4) Don't operate it above the absolute maximum rating.
- (5) Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7) Storage: please storage in anti-static electricity container and clean environment.

## **3. General Specification**

| <b>Item</b>                       | <b>Dimension</b>                   | <b>Unit</b> |
|-----------------------------------|------------------------------------|-------------|
| Number of Dots                    | 240 x 128                          | —           |
| Module dimension(None Backlight ) | 144.0 x 104.0 x 13.0 (MAX)         | mm          |
| Module dimension(With Backlight ) | 144.0 x 104.0 x 15.0 (MAX)         | mm          |
| View area                         | 114.0 x 64.0                       | mm          |
| Active area                       | 107.95 x 57.55                     | mm          |
| Dot size                          | 0.40 x 0.40                        | mm          |
| Dot pitch                         | 0.45x 0.45                         | mm          |
| LCD type                          | STN                                |             |
| Duty                              | 1/128                              |             |
| View direction                    | 6 o'clock or 12 o'clock            |             |
| Backlight Type                    | None, YELLOW-GREEN,WHITE backlight |             |

## 4. Absolute Maximum Ratings

| Item                        |                 | Symbol                          | Min      | Max     | Unit |
|-----------------------------|-----------------|---------------------------------|----------|---------|------|
| Input Voltage               |                 | $V_I$                           | -0.3     | VDD+0.3 | V    |
| Supply Voltage For Logic    |                 | VDD-V <sub>SS</sub>             | -0.3     | 7.0     | V    |
| Supply Voltage For LCD      |                 | V <sub>DD</sub> -V <sub>0</sub> | Vdd-13.5 | 0       | V    |
| Standard<br>Temperature LCM | Operating Temp. | Top                             | 0        | 50      | °C   |
|                             | Storage Temp.   | Tstr                            | -10      | 60      | °C   |
| Wide Temperature<br>LCM     | Operating Temp. | Top                             | -20      | 70      | °C   |
|                             | Storage Temp.   | Tstr                            | -30      | 80      | °C   |

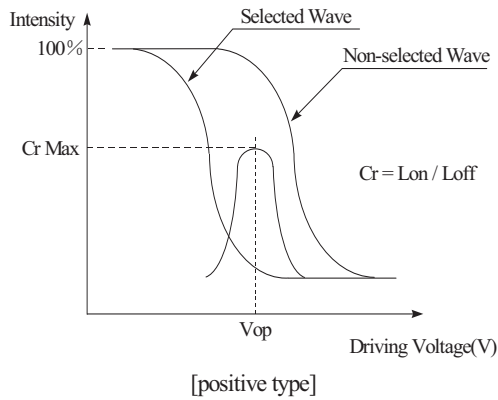
## 5. Electrical Characteristics

| Item  | Symbol                           | Condition  | Min                 | Typ  | Max                 | Unit |
|---|----------------------------------|--|---------------------|------|---------------------|------|
| Supply Voltage For Logic                    | V <sub>DD</sub> -V <sub>SS</sub> | —  | 4.5                 | 5.0  | 5.5                 | V    |
| Supply Voltage For LCD                      | V <sub>DD</sub> -V <sub>0</sub>  | Ta=25°C  | 18.0                | 18.5 | 19.0                | V    |
| Input High Volt.                            | V <sub>IH</sub>                  | —  | 0.7 V <sub>DD</sub> | —    | V <sub>DD</sub>     | V    |
| Input Low Volt.                             | V <sub>IL</sub>                  | —  | V <sub>SS</sub>     | —    | 0.3 V <sub>DD</sub> | V    |
| Supply Current                              | I <sub>DD</sub>                  | V <sub>DD</sub> =5V  | 8.5                 | 9.5  | 12.5                | mA   |
| Supply Voltage of<br>Yellow-green backlight | V <sub>LED</sub>                 | Forward<br>current<br>=720 mA<br><br>Number of<br>LED die<br>2x72= 144 | 3.8                 | 4.2  | 4.3                 | V    |
| Supply Voltage of White<br>backlight        | V <sub>LED</sub>                 | Forward<br>current<br>=90 mA   | 2.9                 | 3.1  | 3.3                 | V    |

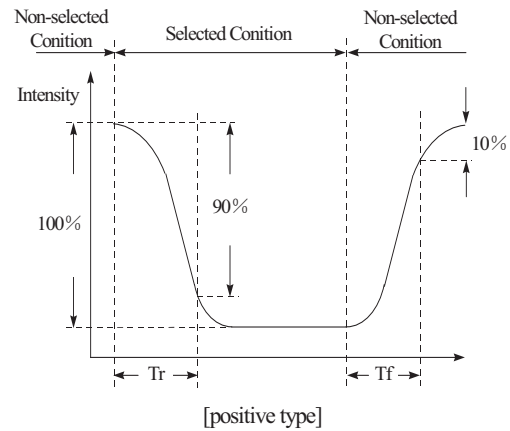
## 6. Optical Characteristics

| Item           | Symbol        | Condition   | Min | Typ | Max | Unit |
|----------------|---------------|-------------|-----|-----|-----|------|
| View Angle     | (V) $\theta$  | $CR \geq 2$ | -20 | —   | 35  | deg  |
|                | (H) $\varphi$ | $CR \geq 2$ | -30 | —   | 30  | deg  |
| Contrast Ratio | CR            | —           | —   | 3   | —   | —    |
| Response Time  | T rise        | —           | —   | —   | 250 | ms   |
|                | T fall        | —           | —   | —   | 250 | ms   |

### Definition of Operation Voltage (Vop)



### Definition of Response Time (Tr, Tf)



### Conditions :

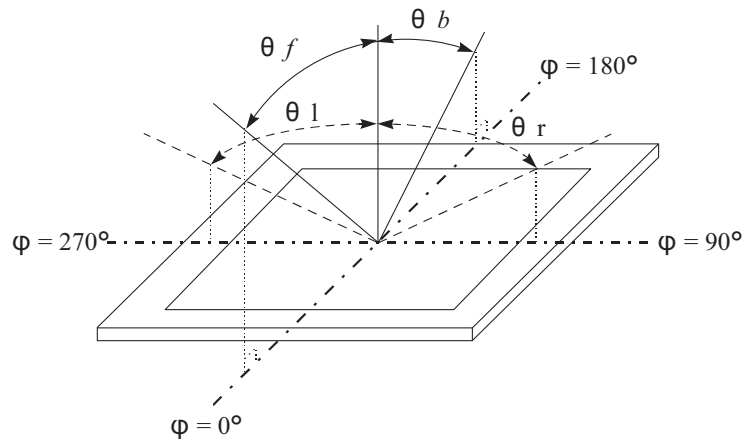
Operating Voltage : Vop

Viewing Angle( $\theta$ ,  $\varphi$ ) :  $0^\circ$ ,  $0^\circ$

Frame Frequency : 64 HZ

Driving Waveform : 1/N duty, 1/a bias

### Definition of viewing angle( $CR \geq 2$ )



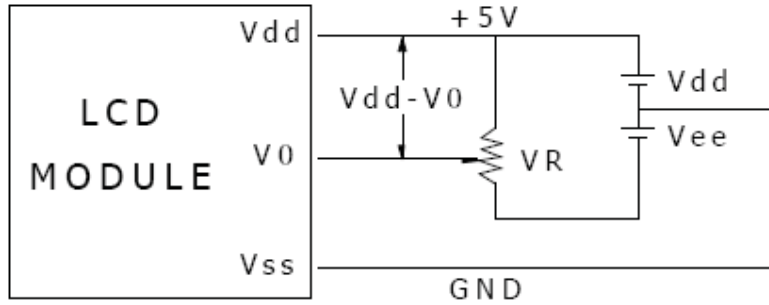
## **7. Interface Pin Function**

| <b>Pin No.</b> | <b>Symbol</b>   | <b>Level</b> | <b>Description</b>                   |
|----------------|-----------------|--------------|--------------------------------------|
| 1              | FGND            |              | Frame GND                            |
| 2              | V <sub>SS</sub> | 0V           | Ground                               |
| 3              | V <sub>DD</sub> | 5.0V         | Supply Voltage for logic             |
| 4              | V <sub>0</sub>  |              | Supply voltage for LCD               |
| 5              | /WR             | H/L          | Write Data into T6963C               |
| 6              | /RD             | H/L          | Read Data from T6963C                |
| 7              | /CS             | H/L          | Chip enable for T6963C               |
| 8              | C/D             | H/L          | Data write/read                      |
| 9              | NC              | H/L          | NC                                   |
| 10             | /RST            | H/L          | Reset signal                         |
| 11~18          | DB0~DB7         | H/L          | Data bus                             |
| 19             | FS              | H/L          | Pins for selection of font           |
| 20             | VEE             | H/L          | Data bit 3                           |
| 21/33          | LED(+)          |              | Anode of LED Backlight               |
| 22/34          | LED(-)          |              | Cathode of LED Backlight             |
| 23             | ED              |              | Data output for columns              |
| 24             | CDATA           |              | Synchronization signal for row drive |
| 25             | M               |              | Frame signal                         |
| 26             | LP              |              | Latch pulse and shift clock pulse    |
| 27             | HSCP            |              | Shift clock pulse for columns drive  |
| 28             | NC              |              | No connector                         |
| 29             | VDD             |              | Supply voltage for LCD(+)            |
| 30             | VSS             |              | Ground                               |
| 31             | VO              |              | Supply voltage for LCD(-)            |
| 32             | VEE             |              | Negative voltage output              |



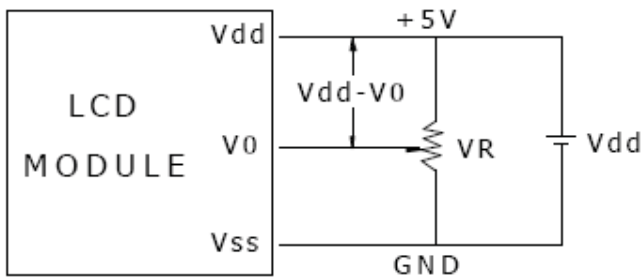
## 8. POWER SUPPLY

### Without Negative Power on PCB



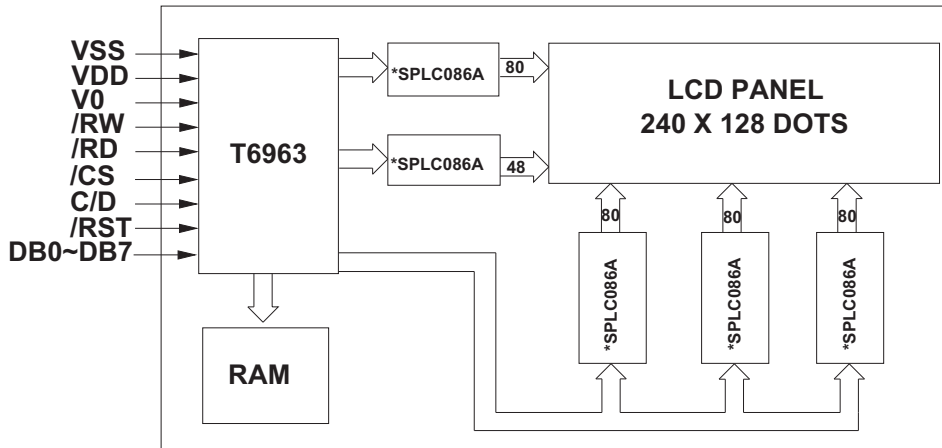
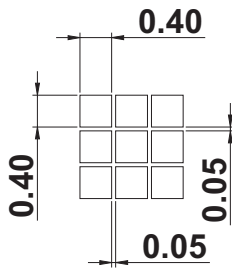
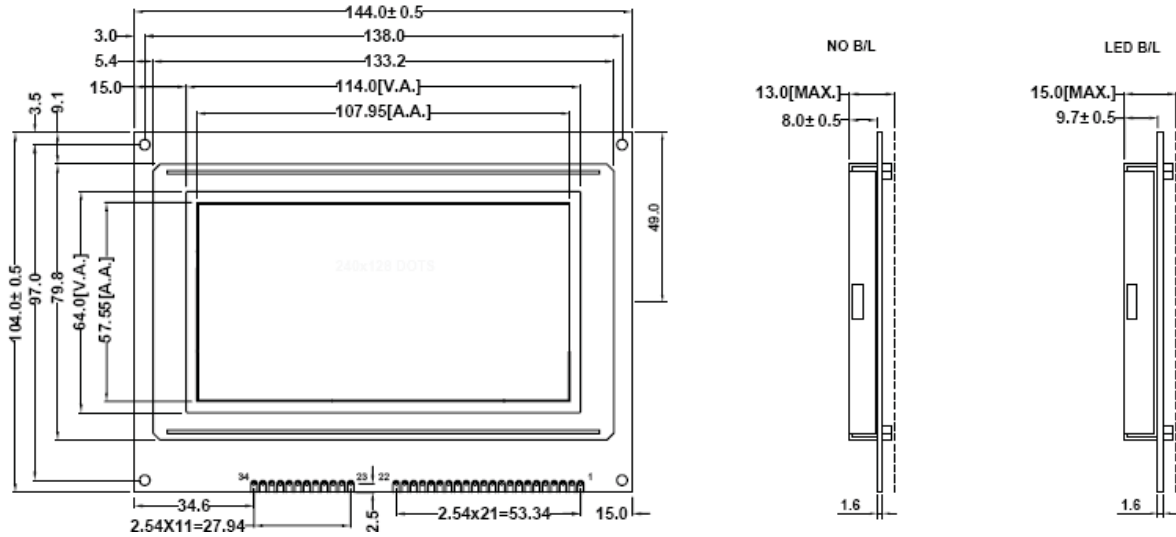
Vdd-V0: LCD Driving Voltage  
VR: 10K - 20K

### With Negative Power on PCB



Vdd-V0: LCD Driving Voltage  
VR: 10K - 20K

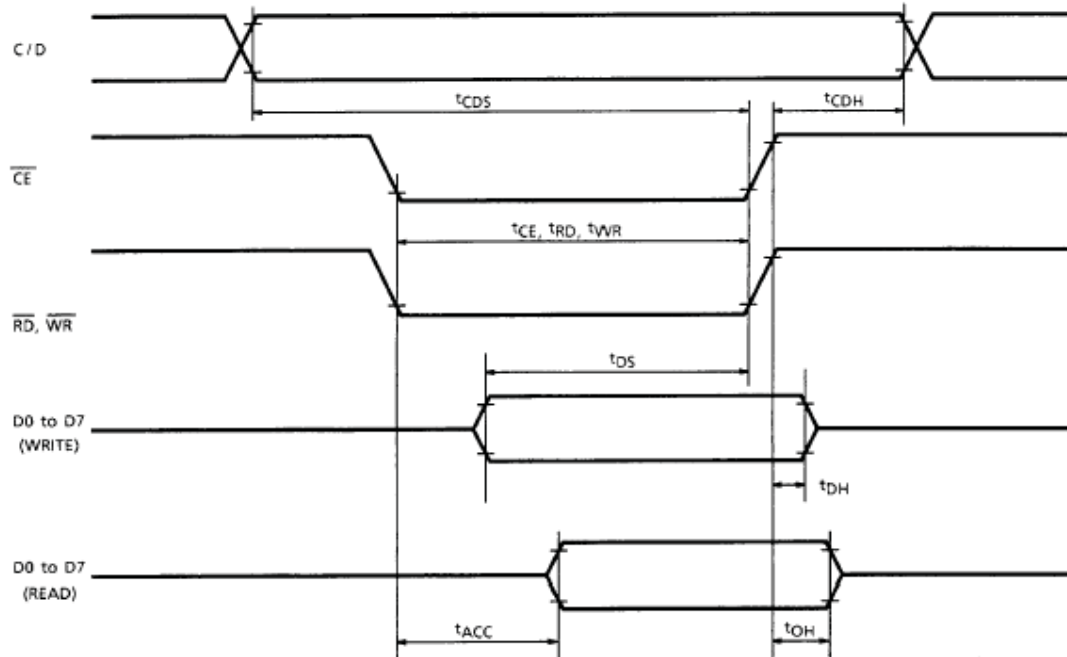
# 9. Contour Drawing & Block Diagram



\*\* OR EQUIVALENT

# 10. Timing Characteristics

## Bus Timing



TEST CONDITIONS (Unless otherwise noted,  $V_{DD} = 5.0V \pm 10\%$ ,  $V_{SS} = 0V$ ,  $T_a = -20$  to  $75^\circ C$ )

| ITEM                                 | SYMBOL                   | TEST CONDITIONS | MIN | MAX | UNIT |
|--------------------------------------|--------------------------|-----------------|-----|-----|------|
| C/D Set-up Time                      | $t_{CDS}$                | —               | 100 | —   | ns   |
| C/D Hold Time                        | $t_{CDH}$                | —               | 10  | —   | ns   |
| $\overline{CE}$ , RD, WR Pulse Width | $t_{CE}, t_{RD}, t_{WR}$ | —               | 80  | —   | ns   |
| Data Set-up Time                     | $t_{DS}$                 | —               | 80  | —   | ns   |
| Data Hold Time                       | $t_{DH}$                 | —               | 40  | —   | ns   |
| Access Time                          | $t_{ACC}$                | —               | —   | 150 | ns   |
| Output Hold Time                     | $t_{OH}$                 | —               | 10  | 50  | ns   |

# 11. Table of T6963C Commands

## COMMAND DEFINITIONS

| COMMAND                | CODE     | D1          | D2           | FUNCTION                       |
|------------------------|----------|-------------|--------------|--------------------------------|
| REGISTERS SETTING      | 00100001 | X address   | Y address    | Set Cursor Pointer             |
|                        | 00100010 | Data        | 00H          | Set Offset Register            |
|                        | 00100100 | Low address | High address | Set Address Pointer            |
| SET CONTROL WORD       | 01000000 | Low address | High address | Set Text Home Address          |
|                        | 01000001 | Columns     | 00H          | Set Text Area                  |
|                        | 01000010 | Low address | High address | Set Graphic Home Address       |
|                        | 01000011 | Columns     | 00H          | Set Graphic Area               |
| MODE SET               | 1000X000 | —           | —            | OR mode                        |
|                        | 1000X001 | —           | —            | EXOR mode                      |
|                        | 1000X011 | —           | —            | AND mode                       |
|                        | 1000X100 | —           | —            | Text Attribute mode            |
|                        | 10000XXX | —           | —            | Internal CG ROM mode           |
|                        | 10001XXX | —           | —            | External CG RAM mode           |
| DISPLAY MODE           | 10010000 | —           | —            | Display off                    |
|                        | 1001XX10 | —           | —            | Cursor on, blink off           |
|                        | 1001XX11 | —           | —            | Cursor on, blink on            |
|                        | 100101XX | —           | —            | Text on, graphic off           |
|                        | 100110XX | —           | —            | Text off, graphic on           |
|                        | 100111XX | —           | —            | Text on, graphic on            |
| CURSOR PATTERN SELECT  | 10100000 | —           | —            | 1-line cursor                  |
|                        | 10100001 | —           | —            | 2-line cursor                  |
|                        | 10100010 | —           | —            | 3-line cursor                  |
|                        | 10100011 | —           | —            | 4-line cursor                  |
|                        | 10100100 | —           | —            | 5-line cursor                  |
|                        | 10100101 | —           | —            | 6-line cursor                  |
|                        | 10100110 | —           | —            | 7-line cursor                  |
|                        | 10100111 | —           | —            | 8-line cursor                  |
| DATA AUTO READ / WRITE | 10110000 | —           | —            | Set Data Auto Write            |
|                        | 10110001 | —           | —            | Set Data Auto Read             |
|                        | 10110010 | —           | —            | Auto Reset                     |
| DATA READ / WRITE      | 11000000 | Data        | —            | Data Write and Increment ADP   |
|                        | 11000001 | —           | —            | Data Read and Increment ADP    |
|                        | 11000010 | Data        | —            | Data Write and Decrement ADP   |
|                        | 11000011 | —           | —            | Data Read and Decrement ADP    |
|                        | 11000100 | Data        | —            | Data Write and Nonvariable ADP |
|                        | 11000101 | —           | —            | Data Read and Nonvariable ADP  |
| SCREEN PEEK            | 11100000 | —           | —            | Screen Peek                    |
| SCREEN COPY            | 11101000 | —           | —            | Screen Copy                    |

X : invalid

| COMMAND         | CODE     | D1 | D2 | FUNCTION    |
|-----------------|----------|----|----|-------------|
| BIT SET / RESET | 11110XXX | —  | —  | Bit Reset   |
|                 | 11111XXX | —  | —  | Bit Set     |
|                 | 1111X000 | —  | —  | Bit 0 (LSB) |
|                 | 1111X001 | —  | —  | Bit 1       |
|                 | 1111X010 | —  | —  | Bit 2       |
|                 | 1111X011 | —  | —  | Bit 3       |
|                 | 1111X100 | —  | —  | Bit 4       |
|                 | 1111X101 | —  | —  | Bit 5       |
|                 | 1111X110 | —  | —  | Bit 6       |
|                 | 1111X111 | —  | —  | Bit 7 (MSB) |

X : invalid

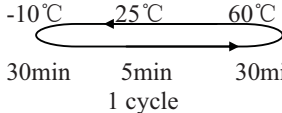
## 12. Quality Assurance

### Screen Cosmetic Criteria

| Item               | Defect                               | Judgment Criterion   | Partition         |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
|--------------------|--------------------------------------|--|-------------------|--------------------------------------|--------------|-----------|--------------------|---|--------------------|---|-----------|---|-------------------|--------------------------------------|--------------|-----------|--------------------|---|--------------------|---|-----------|---|-------|
| 1                  | Spots                                | <p>A) Clear</p> <table border="0"> <tr> <td><u>Size: d mm</u></td> <td><u>Acceptable Qty in active area</u></td> </tr> <tr> <td><math>d \leq 0.1</math></td> <td>Disregard</td> </tr> <tr> <td><math>0.1 &lt; d \leq 0.2</math></td> <td>6</td> </tr> <tr> <td><math>0.2 &lt; d \leq 0.3</math></td> <td>2</td> </tr> <tr> <td><math>0.3 &lt; d</math></td> <td>0</td> </tr> </table> <p>Note: Including pin holes and defective dots which must be within one pixel size.</p> <p>B) Unclear</p> <table border="0"> <tr> <td><u>Size: d mm</u></td> <td><u>Acceptable Qty in active area</u></td> </tr> <tr> <td><math>d \leq 0.2</math></td> <td>Disregard</td> </tr> <tr> <td><math>0.2 &lt; d \leq 0.5</math></td> <td>6</td> </tr> <tr> <td><math>0.5 &lt; d \leq 0.7</math></td> <td>2</td> </tr> <tr> <td><math>0.7 &lt; d</math></td> <td>0</td> </tr> </table> | <u>Size: d mm</u> | <u>Acceptable Qty in active area</u> | $d \leq 0.1$ | Disregard | $0.1 < d \leq 0.2$ | 6 | $0.2 < d \leq 0.3$ | 2 | $0.3 < d$ | 0 | <u>Size: d mm</u> | <u>Acceptable Qty in active area</u> | $d \leq 0.2$ | Disregard | $0.2 < d \leq 0.5$ | 6 | $0.5 < d \leq 0.7$ | 2 | $0.7 < d$ | 0 | Minor |
| <u>Size: d mm</u>  | <u>Acceptable Qty in active area</u> |  |                   |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| $d \leq 0.1$       | Disregard                            |  |                   |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| $0.1 < d \leq 0.2$ | 6                                    |  |                   |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| $0.2 < d \leq 0.3$ | 2                                    |  |                   |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| $0.3 < d$          | 0                                    |  |                   |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| <u>Size: d mm</u>  | <u>Acceptable Qty in active area</u> |  |                   |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| $d \leq 0.2$       | Disregard                            |  |                   |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| $0.2 < d \leq 0.5$ | 6                                    |  |                   |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| $0.5 < d \leq 0.7$ | 2                                    |  |                   |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| $0.7 < d$          | 0                                    |  |                   |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| 2                  | Bubbles in Polarizer                 | <table border="0"> <tr> <td><u>Size: d mm</u></td> <td><u>Acceptable Qty in active area</u></td> </tr> <tr> <td><math>d \leq 0.3</math></td> <td>Disregard</td> </tr> <tr> <td><math>0.3 &lt; d \leq 1.0</math></td> <td>3</td> </tr> <tr> <td><math>1.0 &lt; d \leq 1.5</math></td> <td>1</td> </tr> <tr> <td><math>1.5 &lt; d</math></td> <td>0</td> </tr> </table>  | <u>Size: d mm</u> | <u>Acceptable Qty in active area</u> | $d \leq 0.3$ | Disregard | $0.3 < d \leq 1.0$ | 3 | $1.0 < d \leq 1.5$ | 1 | $1.5 < d$ | 0 | Minor             |                                      |              |           |                    |   |                    |   |           |   |       |
| <u>Size: d mm</u>  | <u>Acceptable Qty in active area</u> |  |                   |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| $d \leq 0.3$       | Disregard                            |  |                   |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| $0.3 < d \leq 1.0$ | 3                                    |  |                   |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| $1.0 < d \leq 1.5$ | 1                                    |  |                   |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| $1.5 < d$          | 0                                    |  |                   |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| 3                  | Scratch                              | In accordance with spots cosmetic criteria. When the light reflects on the panel surface, the scratches are not to be remarkable.  | Minor             |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| 4                  | Allowable Density                    | Above defects should be separated more than 30mm each other.   | Minor             |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |
| 5                  | Coloration                           | Not to be noticeable coloration in the viewing area of the LCD panels.<br>Back-light type should be judged with back-light on state only.  | Minor             |                                      |              |           |                    |   |                    |   |           |   |                   |                                      |              |           |                    |   |                    |   |           |   |       |

# 13. Reliability

## Content of Reliability Test

| Environmental Test                   |  |   |                     |
|--------------------------------------|--|---|---------------------|
| Test Item                            | Content of Test  | Test Condition  | Applicable Standard |
| High Temperature storage             | Endurance test applying the high storage temperature for a long time.  | 60°C<br>96hrs   | —                   |
| Low Temperature storage              | Endurance test applying the high storage temperature for a long time.  | -10°C<br>96hrs  | —                   |
| High Temperature Operation           | Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.                             | 50°C<br>96hrs   | —                   |
| Low Temperature Operation            | Endurance test applying the electric stress under low temperature for a long time.   | 0°C<br>96hrs  | —                   |
| High Temperature/ Humidity Storage   | Endurance test applying the high temperature and high humidity storage for a long time.  | 60°C, 90%RH<br>96hrs                                    | —                   |
| High Temperature/ Humidity Operation | Endurance test applying the electric stress (Voltage & Current) and temperature / humidity stress to the element for a long time.                  | 50°C, 90%RH<br>96hrs                                    | —                   |
| Temperature Cycle                    | Endurance test applying the low and high temperature cycle.<br> | -10°C/60°C<br>10 cycles                                 | —                   |
| Mechanical Test                      |  |   |                     |
| Vibration test                       | Endurance test applying the vibration during transportation and using.   | 10~22Hz→1.5mmp-p<br>22~500Hz→1.5G<br>Total 0.5hrs       | —                   |
| Shock test                           | Constructional and mechanical endurance test applying the shock during transportation.   | 50G Half sign wave 11 msec<br>3 times of each direction | —                   |

\*\*\*Supply voltage for logic system=5V. Supply voltage for LCD system =Operating voltage at 25°C