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SPECIFICATION
FOR
LCM MODULE

MODULE NO.: AMG240128CR-M-B6NTFW-NV
DOC.REVISION: 00

Customer Approval:

	SIGNATURE	DATE
PREPARED BY (RD ENGINEER)		MAY-22-2008
PREPARED BY (QA ENGINEER)		
CHECKED BY		
APPROVED BY		

DOCUMENT REVISION HISTORY

Version	DATE	DESCRIPTION	CHANGED BY
00	MAY-22-2008	First issue	

CONTENTS

1. FUNCTIONS & FEATURES

1.1. Format	: 240x128 Dots
1.2. LCD mode	: STN / Negative Transmissive mode / Blue
1.3. Viewing direction	: 6 o'clock
1.4. Driving scheme	: 1/128 Duty cycle, 1/12.3 Bias
1.5. Power supply voltage (V_{DD})	: 5.0V
1.6. LCD driving voltage	: 17.5V
1.7. Operation temp	: 0~50℃
1.8. Storage temp	: -20~70℃
1.9. Backlight color	: CCFL

2. MECHANICAL SPECIFICATIONS

2.1. Module size	: 114.0mm(L)*82.0mm(W)* Max15.0(H)mm
2.2. Viewing area	: 94.5mm(L)*54.5mm(W)
2.3. Dot pitch	: 0.38mm(L)*0.38mm(W)
2.4. Dot size	: 0.35mm(L)*0.35mm(W)
2.5. Weight	: Approx.

3. BLOCK DIAGRAM

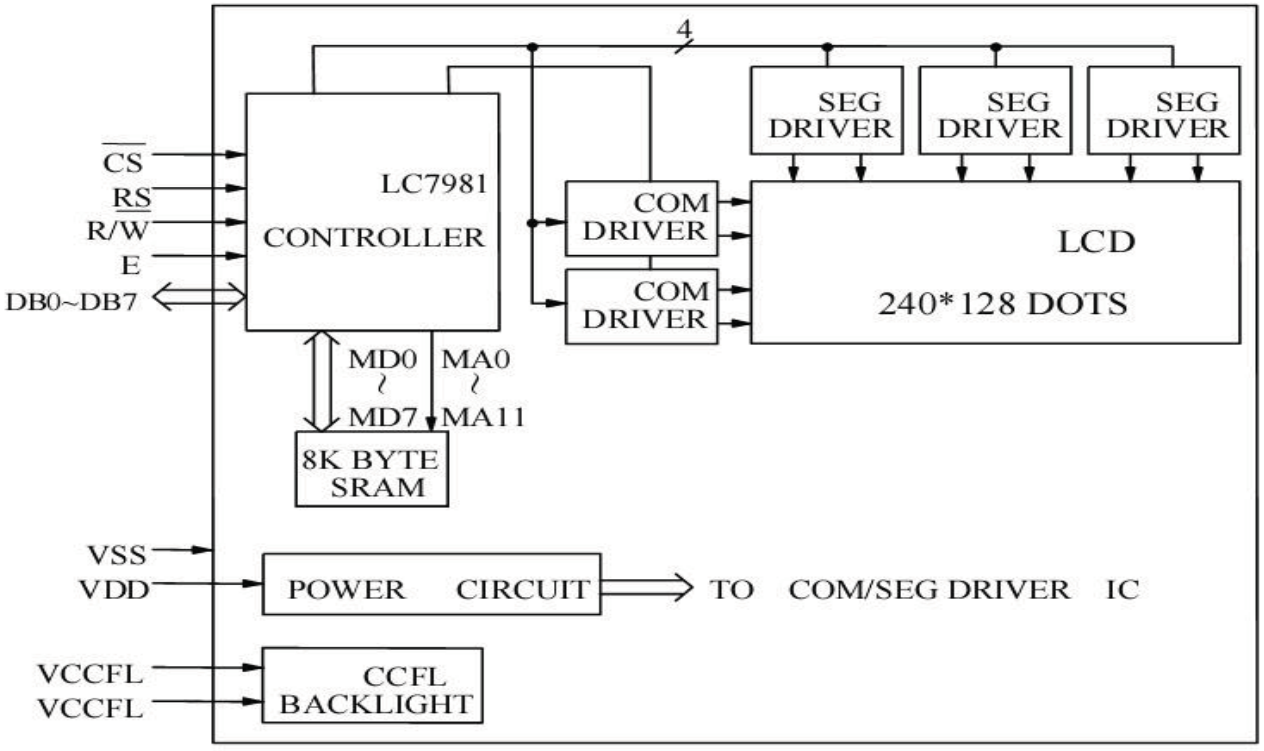
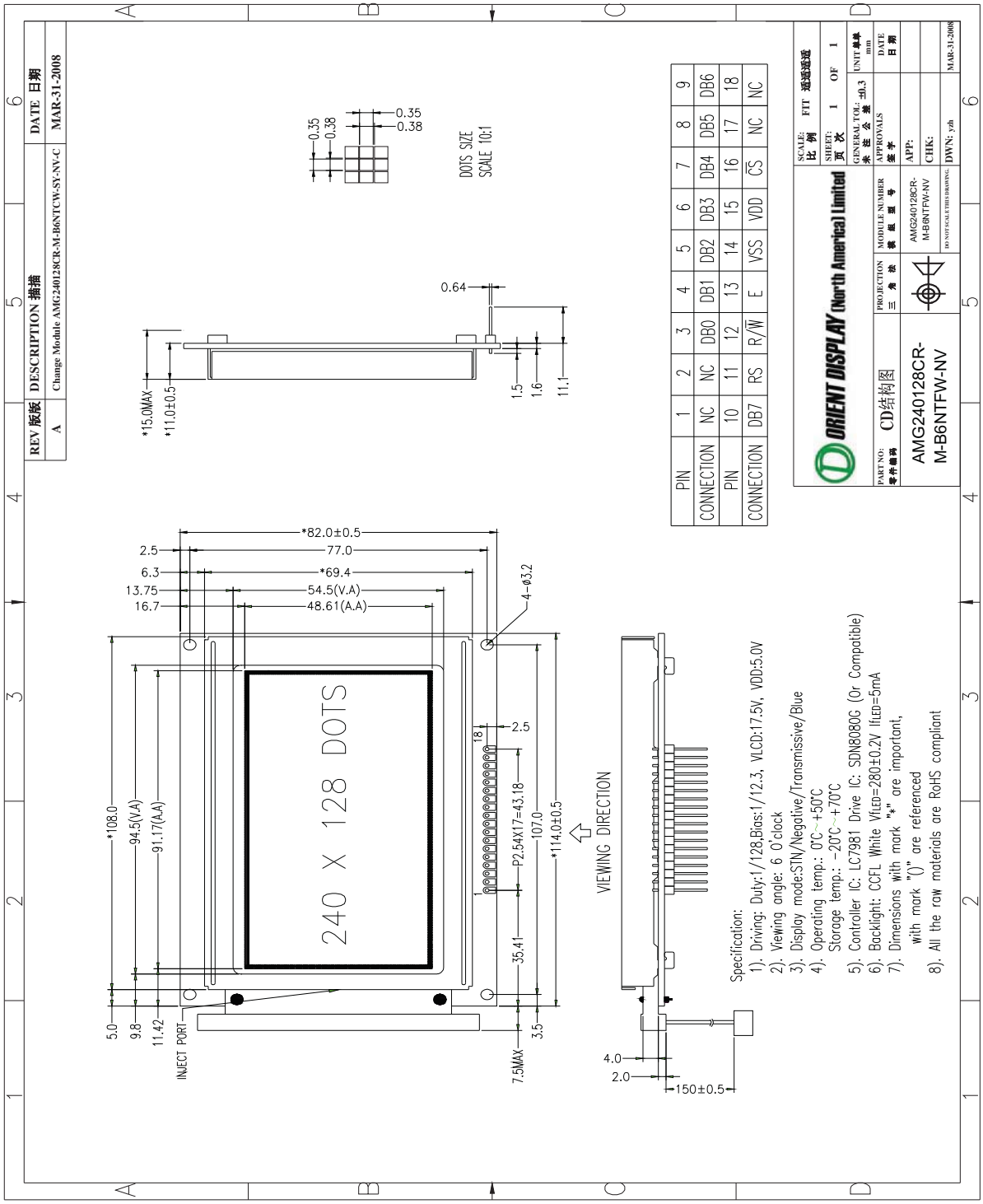


Figure 1. Block diagram

4.DIMENSIONALOUTLIN



PIN	1	2	3	4	5	6	7	8	9
CONNECTION	NC	NC	DB0	DB1	DB2	DB3	DB4	DB5	DB6
PIN	10	11	12	13	14	15	16	17	18
CONNECTION	DB7	RS	R/W	E	VSS	VDD	CS	NC	NC

Figure 2. Dimensional outline

5. PIN DESCRIPTION

No.	Symbol	Level	Function
1-2	NC	-	
3-10	DB0-DB7	H/L	Data bus line
11	RS	H/L	H: Instruction register L: Data register
12	R/W	H/L	Read/write selection
13	E	H→L	Enable signal
14	VSS	-	Ground
15	VDD	-	Power supply for logic circuit
16	/CS	L	Chip selection
17	NC	-	
18	NC	-	

CCFL PIN ASSIGNMENT

No.	Symbol	Level	Function
1	VFL	-	Power Supply For CCFL Driving
2-3	NC	-	Non connection
4	VFL	-	Power Supply For CCFL Driving

6. MAXIMUM ABSOUTE LIMIT

Item	Symbol	Min	Max	Unit
Input Voltage	V_I	-0.3	VDD+0.3	V
Supply Voltage For Logic	VDD-V_{SS}	-0.3	7.0	V
Operating Temperature	Top	0	50	℃
Storage Temperature	Tstr	-20	70	℃

7. ELECTRICAL CHARACTERISTICS

Item	Symbol	Condition	Min	Typ	Max	Unit
Supply Voltage For Logic	V_{DD}-V_{SS}	Ta=25℃	4.5	5.0	5.5	V
Supply Voltage For LCD	V_{DD}-V_0	Ta=25℃	17.0	17.5	18.0	V
Input High Volt.	V_{IH}	Ta=25℃	0.7 V_{DD}	—	V_{DD}	V
Input Low Volt.	V_{IL}	Ta=25℃	V_{SS}	—	0.3 V_{DD}	V
Supply Current	I_{DD}	V_{DD}=5V	—	—	50.0	mA
Supply Voltage of White backlight	V_{FL}	Forward current =5 mA&45HZ	—	280	—	V

8. BACK LIGHT CHARACTERISTICS

Ta = 25°C

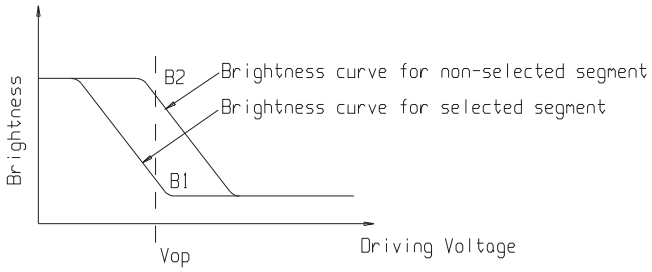
Item	Symbol	Condition	Min	Typ	Max	Unit
Forward Voltage	VF	IF=5mA	---	280	---	V
Luminous Intensity (With LCD dots off)	IV	IF=5mA	550	650	---	Cd/m^2
Color Coordinate (Without LCD)	X	IF=5mA	0.28	---	0.32	
	Y		0.29	---	0.33	
Color	White					

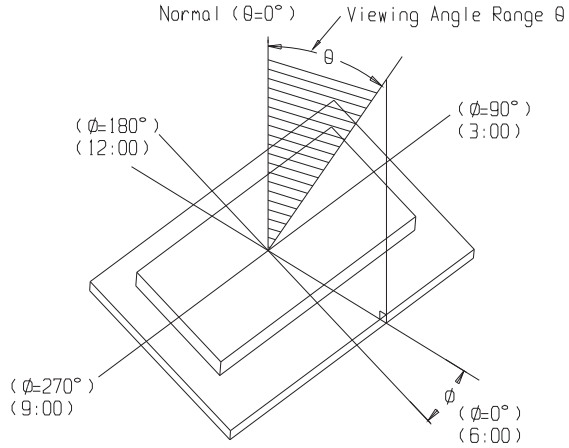
9. ELECTRO-OPTICAL CHARACTERISTICS

(V_{OP} =14.5V, Ta = 25°C)

Item	Symbol	Condition	Min	Typ	Max	Unit
Operating Voltage	Vop	Ta = -20°C	17.7	18.0	18.3	V
		Ta = 25°C	17.2	17.5	17.8	
		Ta = 70°C	16.7	17.0	17.3	
Response time	Tr	Ta = 25°C	---	185	---	ms
	Tf		---	200	---	ms
Contrast	Cr	Ta = 25°C	---	4	---	---
Viewing angle range	θ	Cr≥2	-20	---	+35	deg
	Φ		-30	---	+30	deg

$$Cr = \frac{\text{Brightness of non-selected segment(B2)}}{\text{Brightness of selected segment(B1)}}$$

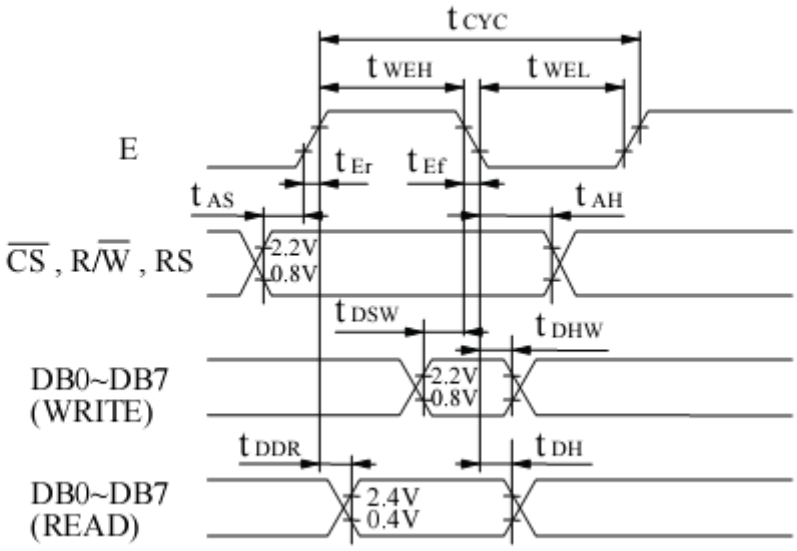




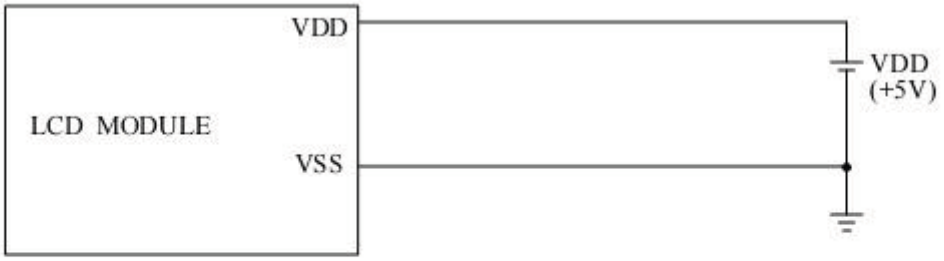
10. TIMING CHARACTERISTICS

VDD = 5 . 0 V

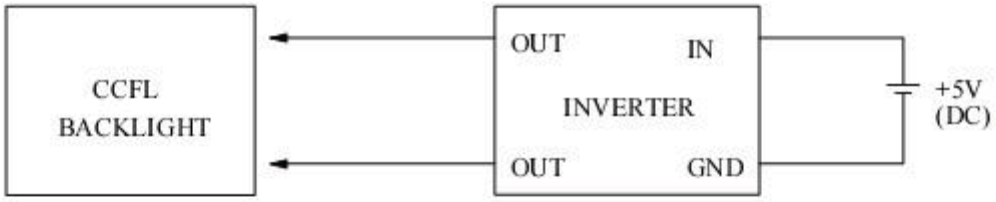
ITEM		SYMBOL	MIN	TYP	MAX	UNIT
Enable cycle time		tCYC	1.0	—	—	uS
Enable pulse width	H LEVEL	tWEH	0.45	—	—	uS
	L LEVEL	tWEL	0.45	—	—	uS
Enable rise time		tEr	—	—	25	nS
Enable fall time		tEf	—	—	25	nS
Setup time		tAS	140	—	—	nS
Data setup time		tDSW	220	—	—	nS
Data delay time		tDDR	—	—	140	nS
Data hold tine		tDHW	20	—	—	nS
Address hold time		tAH	10	—	—	nS
Data hold time		tDH	20	—	—	nS



11. POWER SUPPLY

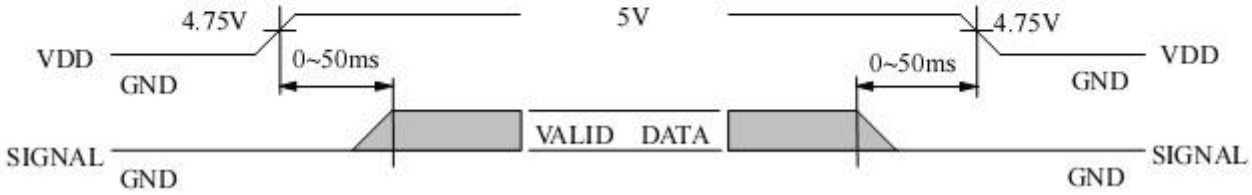


11.2 POWER SUPPLY FOR CCFL BACK - LIGHT



RECOMMENDED INVERTER : IA-EM02A

11.3 TIMING OF POWER SUPPLY AND INTERFACE SIGNAL

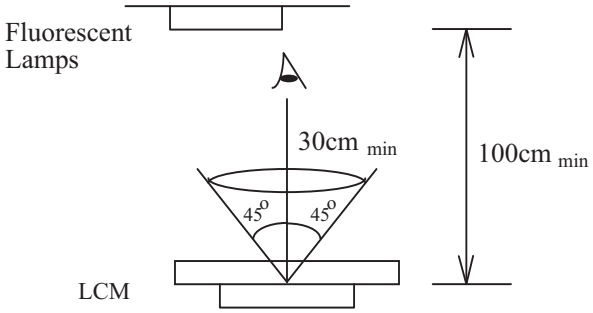


12.QUALITY SPECIFICATIONS

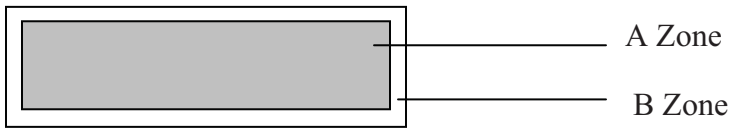
12.1 Standard of the product appearance test

Manner of appearance test: The inspection should be performed in using 20W x 2 fluorescent lamps. Distance between LCM and fluorescent lamps should be 100 cm or more. Distance between LCM and inspector eyes should be 30 cm or more.

Viewing direction for inspection is 45° from vertical against LCM.



Definition of zone:



A Zone: Active display area (minimum viewing area).
B Zone: Non-active display area (outside viewing area).

12.2 Specification of quality assurance

AQL inspection standard

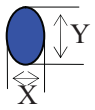
Sampling method: MIL-STD-105E, Level II, single sampling

Defect classification **(Note: * is not including)**

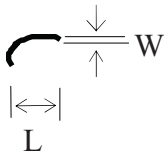
Classify	Item		Note	AQL
Major	Display state	Short or open circuit	1	0.65
		LC leakage		
		Flickering		
		No display		
		Wrong viewing direction		
		Contrast defect (dim, ghost)	2	
		Back-light	1,8	
	Non-display	Flat cable or pin reverse	10	
		Wrong or missing component	11	
Minor	Display state	Background color deviation	2	1.0
		Black spot and dust	3	
		Line defect, Scratch	4	
		Rainbow	5	
		Chip	6	
		Pin hole	7	
	Polarizer	Protruded	12	
		Bubble and foreign material	3	
	Soldering	Poor connection	9	
	Wire	Poor connection	10	
	TAB	Position, Bonding strength	13	

Note on defect classification

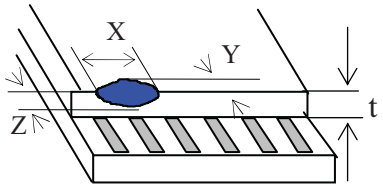
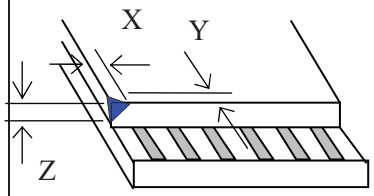
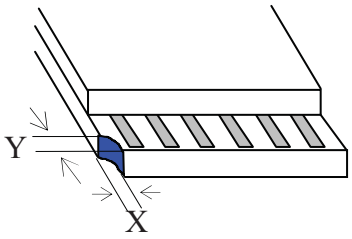
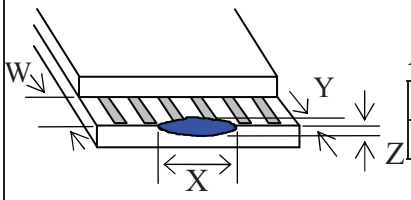
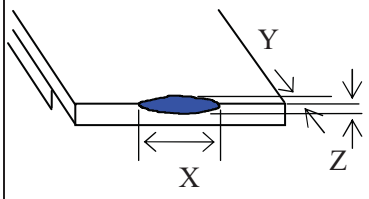
<table>
<tr><th>No.</th><th>Item</th><th>Criterion</th></tr>
<tr><td>1</td><td>Short or open circuit</td><td rowspan="6">Not allow</td></tr>
<tr><td></td><td>LC leakage</td></tr>
<tr><td></td><td>Flickering</td></tr>
<tr><td></td><td>No display</td></tr>
<tr><td></td><td>Wrong viewing direction</td></tr>
<tr><td></td><td>Wrong Back-light</td></tr>
<tr><td>2</td><td>Contrast defect</td><td rowspan="2">Refer to approval sample</td></tr>
<tr><td></td><td>Background color deviation</td></tr>
<tr><td>3</td><td>Point defect,
Black spot, dust
(including Polarizer)

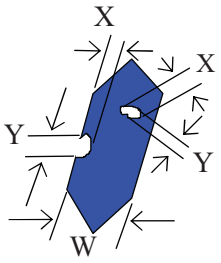
$\phi = (X+Y)/2$</td><td> 

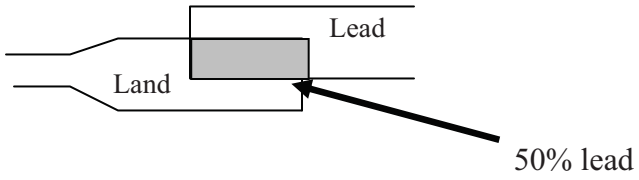
<table>
<tr><th>Point
Size</th><th>Acceptable Qty.</th></tr>
<tr><td>$\phi \leq 0.10$</td><td>Disregard</td></tr>
<tr><td>$0.10 < \phi \leq 0.20$</td><td>3</td></tr>
<tr><td>$0.20 < \phi \leq 0.25$</td><td>2</td></tr>
<tr><td>$0.25 < \phi \leq 0.30$</td><td>1</td></tr>
<tr><td>$\phi > 0.30$</td><td>0</td></tr>
</table>
Unit：mm</td></tr>
<tr><td>4</td><td>Line defect,

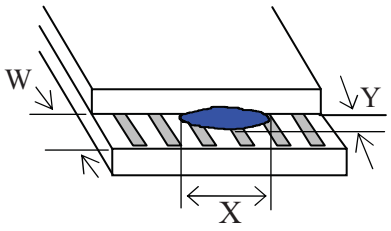
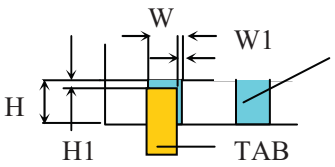
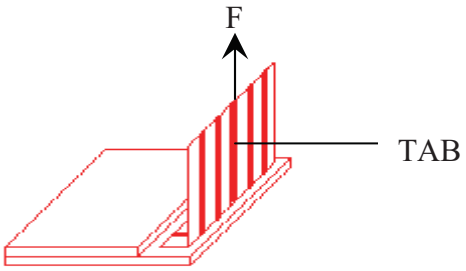
Scratch</td><td> 

<table>
<tr><th colspan="2">Line</th><th>Acceptable Qty.</th></tr>
<tr><td>L</td><td>W</td><td></td></tr>
<tr><td>---</td><td>0.015≥W</td><td>Disregard</td></tr>
<tr><td>3.0≥L</td><td>0.03≥W</td><td rowspan="2">2</td></tr>
<tr><td>2.0≥L</td><td>0.05≥W</td></tr>
<tr><td>1.0≥L</td><td>0.1＞W</td><td>1</td></tr>
<tr><td>---</td><td>0.05<W</td><td>Applied as point defect</td></tr>
</table>
Unit: mm</td></tr>
<tr><td>5</td><td>Rainbow</td><td>Not more than two color changes across the viewing area.</td></tr>
</table>

No	Item	Criterion
6	Chip Remark: X: Length direction Y: Short direction Z: Thickness direction t: Glass thickness W: Terminal Width	 Acceptable criterion X: ≤2 | Y: 0.5mm | Z: ≤t/2  Acceptable criterion X: ≤2 | Y: 0.5mm | Z: ≤t  Acceptable criterion X: ≤3 | Y: ≤2 | Z: ≤t shall not reach to ITO  Acceptable criterion X: Disregard | Y: ≤0.2 | Z: ≤t  Acceptable criterion X: ≤5 | Y: ≤2 | Z: ≤t/3

<table>
<tr><th>No.</th><th>Item</th><th>Criterion</th></tr>
<tr><td>7</td><td>Segment
pattern
W = Segment width
ϕ = (X+Y)/2</td><td>(1) Pin hole
ϕ < 0.10mm is acceptable.
 

<table>
<tr><th>Point Size</th><th>Acceptable Qty</th></tr>
<tr><td>ϕ≤1/4W</td><td>Disregard</td></tr>
<tr><td>1/4W< ϕ≤1/2W</td><td>1</td></tr>
<tr><td>ϕ>1/2W</td><td>0</td></tr>
</table>
Unit: mm</td></tr>
<tr><td>8</td><td>Back-light</td><td>(1) The color of backlight should correspond its specification.
(2) Not allow flickering</td></tr>
<tr><td>9</td><td>Soldering</td><td>(1) Not allow heavy dirty and solder ball on PCB.
(The size of dirty refer to point and dust defect)
(2) Over 50% of lead should be soldered on Land.
 
</td></tr>
<tr><td>10</td><td>Wire</td><td>(1) Copper wire should not be rusted
(2) Not allow crack on copper wire connection.
(3) Not allow reversing the position of the flat cable.
(4) Not allow exposed copper wire inside the flat cable.</td></tr>
<tr><td>11*</td><td>PCB</td><td>(1) Not allow screw rust or damage.
(2) Not allow missing or wrong putting of component.</td></tr>
</table>

No	Item	Criterion
12	Protruded W: Terminal Width	 Acceptable criteria: Y ≤ 0.4
13	TAB	1. Position  W1≤1/3W H1≤1/3H 2 TAB bonding strength test  P (=F/TAB bonding width) ≥650gf/cm ,(speed rate: 1mm/min) 5pcs per SOA (shipment)
14	Total no. of acceptable Defect	A. Zone Maximum 2 minor non-conformities per one unit. Defect distance: each point to be separated over 10mm B. Zone It is acceptable when it is no trouble for quality and assembly in customer's end product.

12.3 Reliability of LCM

Reliability test condition:

Item	Condition	Time (hrs)	Assessment
High temp. Storage	70°C	48	No abnormalities in functions and appearance
High temp. Operating	50°C	48	
Low temp. Storage	-20°C	48	
Low temp. Operating	0°C	48	
Humidity	40°C/ 90%RH	48	
Temp. Cycle	0°C ← 25°C →50°C (30 min ← 5 min → 30min)	10cycles	

Recovery time should be 24 hours minimum. Moreover, functions, performance and appearance shall be free from remarkable deterioration within 50,000 hours under ordinary operating and storage conditions room temperature (20±8°C), normal humidity (below 65% RH), and in the area not exposed to direct sun light. The life time is not content the life time of the LED (for the life time of LED which decay only 50%,in the industry the experience value is 50000 hours, but there are not any experimentation data to support this)

12.4 Precaution for using LCD/LCM

LCD/LCM is assembled and adjusted with a high degree of precision. Do not attempt to make any alteration or modification. The followings should be noted.

General Precautions:

1. LCD panel is made of glass. Avoid excessive mechanical shock or applying strong pressure onto the surface of display area.
2. The polarizer used on the display surface is easily scratched and damaged. Extreme care should be taken when handling. To clean dust or dirt off the display surface, wipe gently with cotton, or other soft material soaked with isoproply alcohol, ethyl alcohol or trichlorotriflorothane, do not use water, ketone or aromatics and never scrub hard.
3. Do not tamper in any way with the tabs on the metal frame.
4. Do not made any modification on the PCB without consulting Orient Display.
5. When mounting a LCM, make sure that the PCB is not under any stress such as bending or twisting. Elastomer contacts are very delicate and missing pixels could result from slight dislocation of any of the elements.

6. Avoid pressing on the metal bezel, otherwise the elastomer connector could be deformed and lose contact, resulting in missing pixels and also cause rainbow on the display.
7. Be careful not to touch or swallow liquid crystal that might leak from a damaged cell. Any liquid crystal adheres to skin or clothes, wash it off immediately with soap and water.

Static Electricity Precautions:

1. CMOS-LSI is used for the module circuit; therefore operators should be grounded whenever he/she comes into contact with the module.
2. Do not touch any of the conductive parts such as the LSI pads; the copper leads on the PCB and the interface terminals with any parts of the human body.
3. Do not touch the connection terminals of the display with bare hand; it will cause disconnection or defective insulation of terminals.
4. The modules should be kept in anti-static bags or other containers resistant to static for storage.
5. Only properly grounded soldering irons should be used.
6. If an electric screwdriver is used, it should be grounded and shielded to prevent sparks.
7. The normal static prevention measures should be observed for work clothes and working benches.
8. Since dry air is inductive to static, a relative humidity of 50-60% is recommended.

Soldering Precautions:

1. Soldering should be performed only on the I/O terminals.
2. Use soldering irons with proper grounding and no leakage.
3. Soldering temperature: 280°C$\pm$10°C
4. Soldering time: 3 to 4 second.
5. Use eutectic solder with resin flux filling.
6. If flux is used, the LCD surface should be protected to avoid spattering flux.
7. Flux residue should be removed.

Operation Precautions:

1. The viewing angle can be adjusted by varying the LCD driving voltage Vo.
2. Since applied DC voltage causes electro-chemical reactions, which deteriorate the display, the applied pulse waveform should be a symmetric waveform such that no DC component remains. Be sure to use the specified operating voltage.
3. Driving voltage should be kept within specified range; excess voltage will shorten display life.
4. Response time increases with decrease in temperature.
5. Display color may be affected at temperatures above its operational range.
6. Keep the temperature within the specified range usage and storage. Excessive temperature and humidity could cause polarization degradation, polarizer peel-off or generate bubbles.
7. For long-term storage over 40°C is required, the relative humidity should be kept below 60%, and avoid direct sunlight.

Limited Warranty

Orient Display LCDs and modules are not consumer products, but may be incorporated by Orient Display's customers into consumer products or components thereof, Orient Display does not warrant that its LCDs and components are fit for any such particular purpose.

1. The liability of Orient Display is limited to repair or replacement on the terms set forth below. Orient Display will not be responsible for any subsequent or consequential events or injury or damage to any personnel or user including third party personnel and/or user. Unless otherwise agreed in writing between Orient Display and the customer, Orient Display will only replace or repair any of its LCD which is found defective electrically or visually when inspected in accordance with Orient Display general LCD inspection standard . (Copies available on request)
2. No warranty can be granted if any of the precautions state in handling liquid crystal display above has been disregarded. Broken glass, scratches on polarizer mechanical damages as well as defects that are caused accelerated environment tests are excluded from warranty.
3. In returning the LCD/LCM, they must be properly packaged; there should be detailed description of the failures or defect.