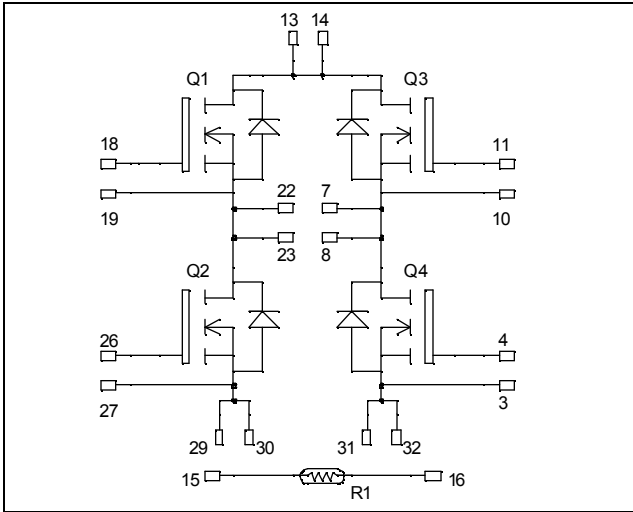


**Full - Bridge  
MOSFET Power Module**

**$V_{DSS} = 500V$   
 $R_{DSon} = 75m\Omega \text{ max @ } T_j = 25^\circ C$   
 $I_D = 46A \text{ @ } T_c = 25^\circ C$**

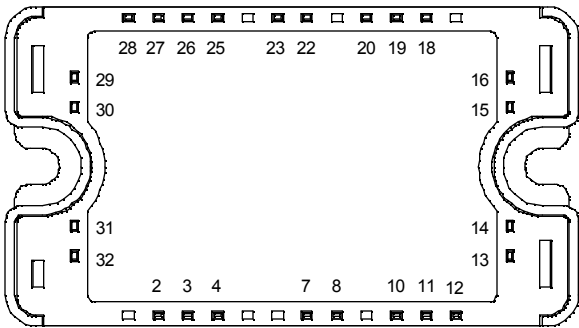


**Application**

- Welding converters
- Switched Mode Power Supplies
- Uninterruptible Power Supplies

**Features**

- Power MOS 7® FREDFETs
  - Low  $R_{DSon}$
  - Low input and Miller capacitance
  - Low gate charge
  - Fast intrinsic reverse diode
  - Avalanche energy rated
  - Very rugged
- Kelvin source for easy drive
- Very low stray inductance
  - Symmetrical design
- Internal thermistor for temperature monitoring
- High level of integration



**Benefits**

- Outstanding performance at high frequency operation
- Direct mounting to heatsink (isolated package)
- Low junction to case thermal resistance
- Solderable terminals both for power and signal for easy PCB mounting
- Low profile
- Each leg can be easily paralleled to achieve a phase leg of twice the current capability

All multiple inputs and outputs must be shorted together  
Example: 13/14 ; 29/30 ; 22/23 ...

**Absolute maximum ratings**

| Symbol     | Parameter   | Max ratings        | Unit      |
|------------|---|--------------------|-----------|
| $V_{DSS}$  | Drain - Source Breakdown Voltage                  | 500                | V         |
| $I_D$      | Continuous Drain Current                          | $T_c = 25^\circ C$ | 46        |
|            |   | $T_c = 80^\circ C$ | 34        |
| $I_{DM}$   | Pulsed Drain current                              | 184                | A         |
| $V_{GS}$   | Gate - Source Voltage                             | $\pm 30$           | V         |
| $R_{DSon}$ | Drain - Source ON Resistance                      | 75                 | $m\Omega$ |
| $P_D$      | Maximum Power Dissipation                         | $T_c = 25^\circ C$ | 357       |
| $I_{AR}$   | Avalanche current (repetitive and non repetitive) | 46                 | A         |
| $E_{AR}$   | Repetitive Avalanche Energy                       | 50                 | mJ        |
| $E_{AS}$   | Single Pulse Avalanche Energy                     | 2500               |           |

**CAUTION:** These Devices are sensitive to Electrostatic Discharge. Proper Handling Procedures Should Be Followed.

All ratings @  $T_j = 25^\circ\text{C}$  unless otherwise specified

## Electrical Characteristics

| Symbol       | Characteristic                   | Test Conditions                                       | Min | Typ | Max       | Unit      |
|--------------|----------------------------------|---|-----|-----|-----------|-----------|
| $BV_{DSS}$   | Drain - Source Breakdown Voltage | $V_{GS} = 0V, I_D = 250\mu A$                         | 500 |     |           | V         |
| $I_{DSS}$    | Zero Gate Voltage Drain Current  | $V_{GS} = 0V, V_{DS} = 500V, T_j = 25^\circ\text{C}$  |     |     | 250       | $\mu A$   |
|              |                                  | $V_{GS} = 0V, V_{DS} = 400V, T_j = 125^\circ\text{C}$ |     |     | 1000      |           |
| $R_{DS(on)}$ | Drain - Source on Resistance     | $V_{GS} = 10V, I_D = 23A$                             |     |     | 75        | $m\Omega$ |
| $V_{GS(th)}$ | Gate Threshold Voltage           | $V_{GS} = V_{DS}, I_D = 2.5mA$                        | 3   |     | 5         | V         |
| $I_{GSS}$    | Gate - Source Leakage Current    | $V_{GS} = \pm 30V, V_{DS} = 0V$                       |     |     | $\pm 100$ | nA        |

## Dynamic Characteristics

| Symbol       | Characteristic               | Test Conditions   | Min | Typ  | Max | Unit    |
|--------------|------------------------------|---|-----|------|-----|---------|
| $C_{iss}$    | Input Capacitance            | $V_{GS} = 0V$<br>$V_{DS} = 25V$<br>$f = 1MHz$   |     | 5600 |     | pF      |
| $C_{oss}$    | Output Capacitance           |   |     | 1200 |     |         |
| $C_{rss}$    | Reverse Transfer Capacitance |   |     | 90   |     |         |
| $Q_g$        | Total gate Charge            | $V_{GS} = 10V$<br>$V_{Bus} = 250V$<br>$I_D = 46A$   |     | 123  |     | nC      |
| $Q_{gs}$     | Gate - Source Charge         |   |     | 33   |     |         |
| $Q_{gd}$     | Gate - Drain Charge          |   |     | 65   |     |         |
| $T_{d(on)}$  | Turn-on Delay Time           | <b>Inductive switching @ <math>125^\circ\text{C}</math></b><br>$V_{GS} = 15V$<br>$V_{Bus} = 333V$<br>$I_D = 46A$<br>$R_G = 5\Omega$ |     | 18   |     | ns      |
| $T_r$        | Rise Time                    |   |     | 35   |     |         |
| $T_{d(off)}$ | Turn-off Delay Time          |   |     | 87   |     |         |
| $T_f$        | Fall Time                    |   |     | 77   |     |         |
| $E_{on}$     | Turn-on Switching Energy ❶   | <b>Inductive switching @ <math>25^\circ\text{C}</math></b><br>$V_{GS} = 15V, V_{Bus} = 333V$<br>$I_D = 46A, R_G = 5\Omega$          |     | 755  |     | $\mu J$ |
| $E_{off}$    | Turn-off Switching Energy ❷  |   |     | 726  |     |         |
| $E_{on}$     | Turn-on Switching Energy ❶   | <b>Inductive switching @ <math>125^\circ\text{C}</math></b><br>$V_{GS} = 15V, V_{Bus} = 333V$<br>$I_D = 46A, R_G = 5\Omega$         |     | 1241 |     | $\mu J$ |
| $E_{off}$    | Turn-off Switching Energy ❷  |   |     | 846  |     |         |

## Source - Drain diode ratings and characteristics

| Symbol   | Characteristic                         | Test Conditions                                      | Min                       | Typ | Max | Unit    |
|----------|--|--|---------------------------|-----|-----|---------|
| $I_S$    | Continuous Source current (Body diode) | $T_c = 25^\circ\text{C}$                             |                           |     | 46  | A       |
|          |  | $T_c = 80^\circ\text{C}$                             |                           |     | 34  |         |
| $V_{SD}$ | Diode Forward Voltage                  | $V_{GS} = 0V, I_S = -46A$                            |                           |     | 1.3 | V       |
| $dv/dt$  | Peak Diode Recovery ❸                  |  |                           |     | 15  | V/ns    |
| $t_{rr}$ | Reverse Recovery Time                  | $I_S = -46A$<br>$V_R = 250V$<br>$di/dt = 100A/\mu s$ | $T_j = 25^\circ\text{C}$  |     | 233 | ns      |
|          |  |  | $T_j = 125^\circ\text{C}$ |     | 499 |         |
| $Q_{rr}$ | Reverse Recovery Charge                | $I_S = -46A$<br>$V_R = 250V$<br>$di/dt = 100A/\mu s$ | $T_j = 25^\circ\text{C}$  |     | 1.9 | $\mu C$ |
|          |  |  | $T_j = 125^\circ\text{C}$ |     | 5.7 |         |

❶  $E_{on}$  includes diode reverse recovery.

❷ In accordance with JEDEC standard JESD24-1.

❸  $dv/dt$  numbers reflect the limitations of the circuit rather than the device itself.

$$I_S \leq -46A \quad di/dt \leq 700A/\mu s \quad V_R \leq V_{DSS} \quad T_j \leq 150^\circ\text{C}$$

**Thermal and package characteristics**

| Symbol            | Characteristic   | Min  | Typ         | Max  | Unit |     |
|-------------------|--|------|-------------|------|------|-----|
| R <sub>thJC</sub> | Junction to Case   |      |             | 0.35 | °C/W |     |
| V <sub>ISOL</sub> | RMS Isolation Voltage, any terminal to case t=1 min, I <sub>isol</sub> <1mA, 50/60Hz | 2500 |             |      | V    |     |
| T <sub>J</sub>    | Operating junction temperature range   | -40  |             | 150  | °C   |     |
| T <sub>STG</sub>  | Storage Temperature Range  | -40  |             | 125  |      |     |
| T <sub>C</sub>    | Operating Case Temperature   | -40  |             | 100  |      |     |
| Torque            | Mounting torque  |      | To heatsink | M4   | 4.7  | N.m |
| Wt                | Package Weight   |      |             |      | 110  | g   |

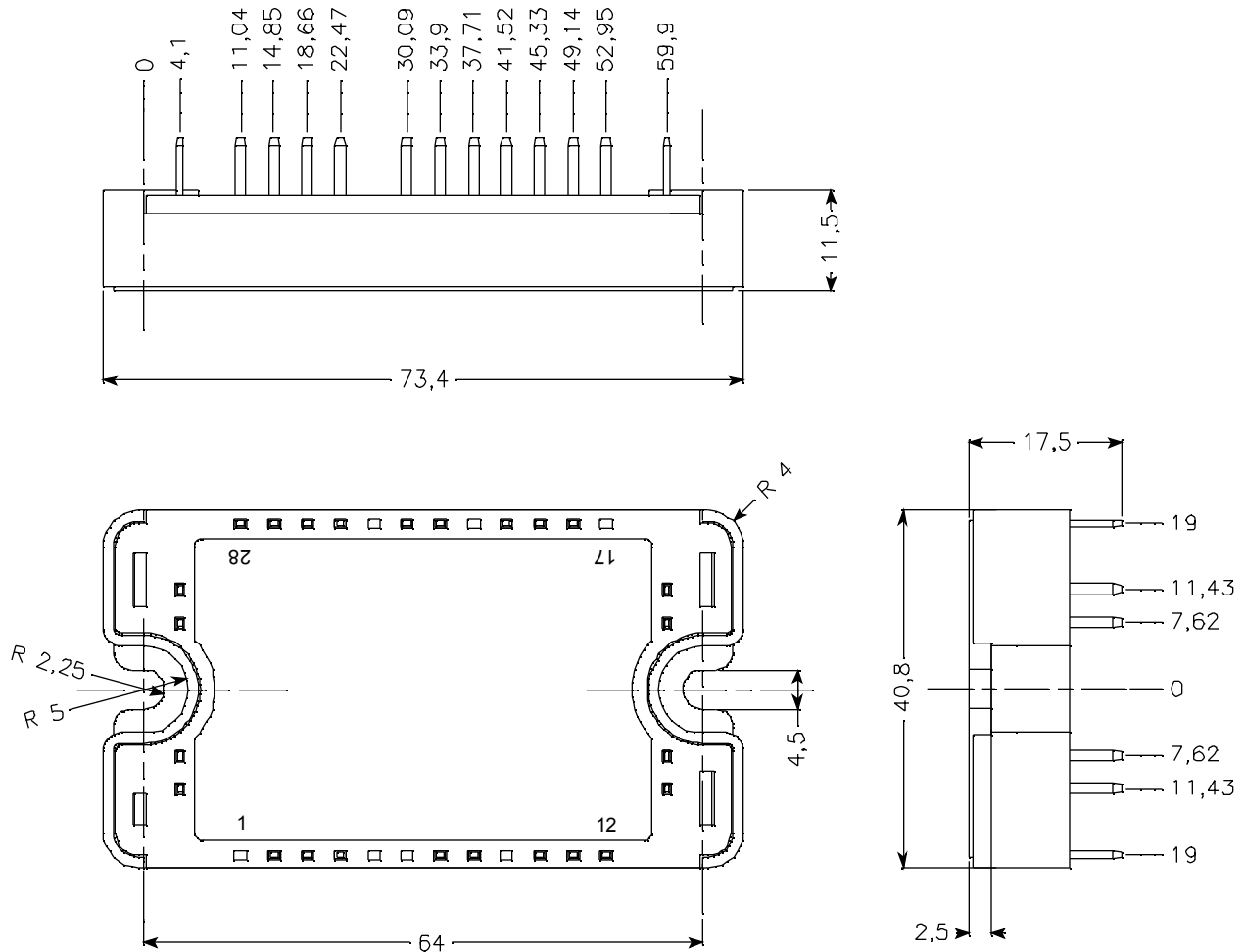
**Temperature sensor NTC**

| Symbol             | Characteristic             | Min | Typ  | Max | Unit |
|--------------------|----------------------------|-----|------|-----|------|
| R <sub>25</sub>    | Resistance @ 25°C          |     | 68   |     | kΩ   |
| B <sub>25/85</sub> | T <sub>25</sub> = 298.16 K |     | 4080 |     | K    |

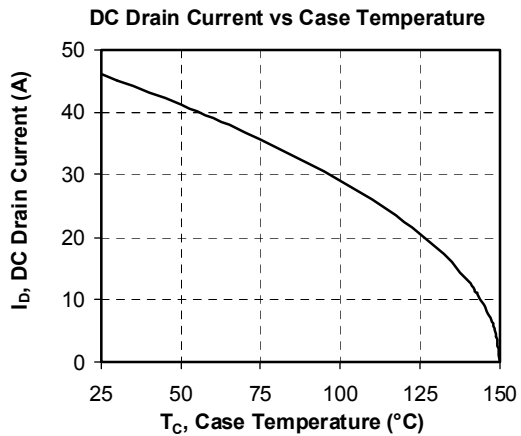
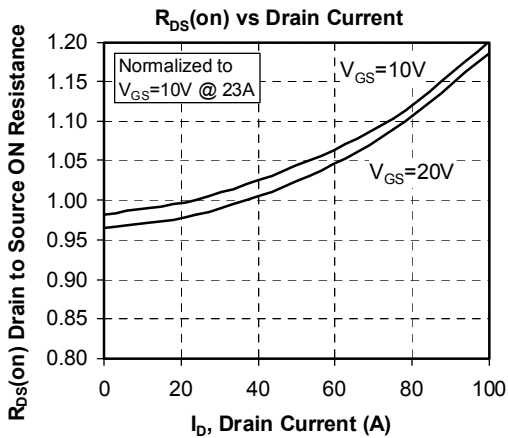
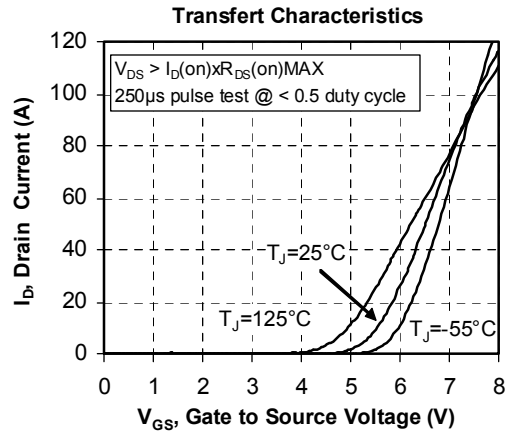
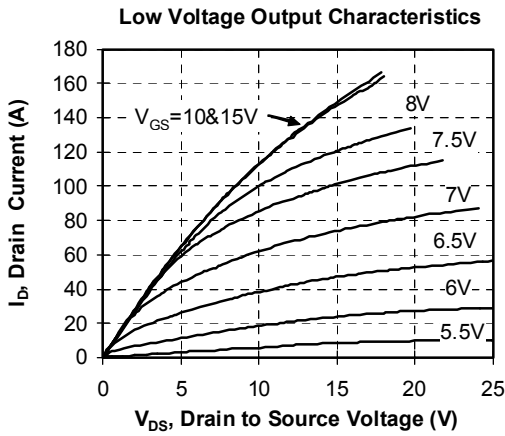
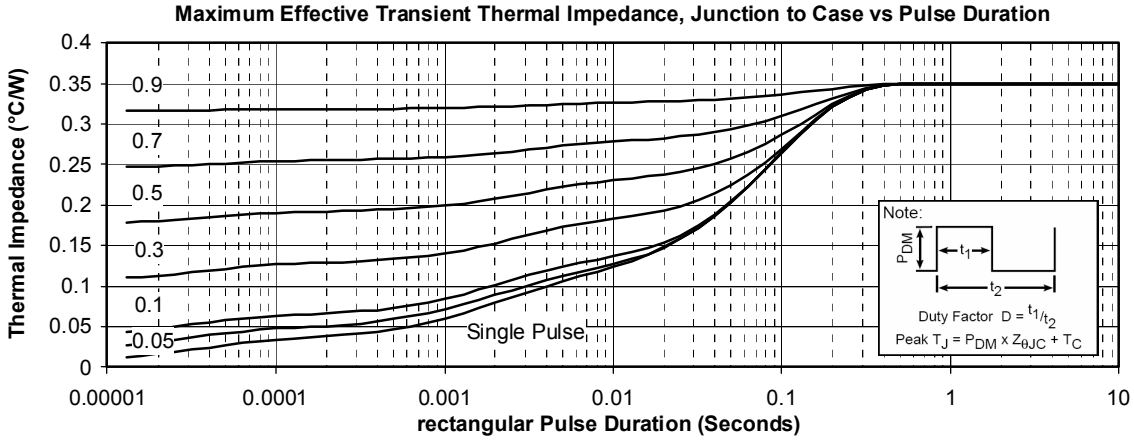
$$R_T = \frac{R_{25}}{\exp \left[ B_{25/85} \left( \frac{1}{T_{25}} - \frac{1}{T} \right) \right]}$$

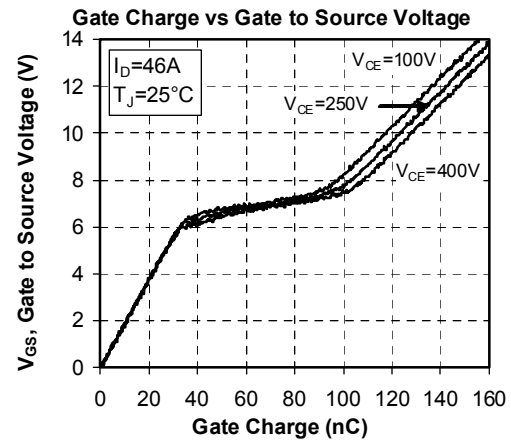
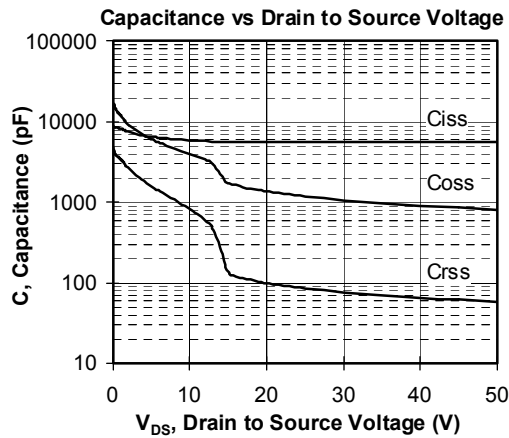
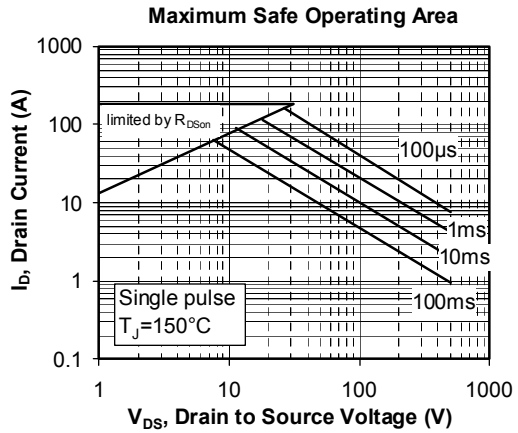
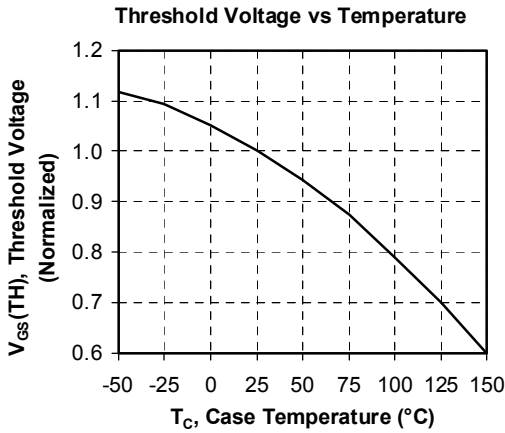
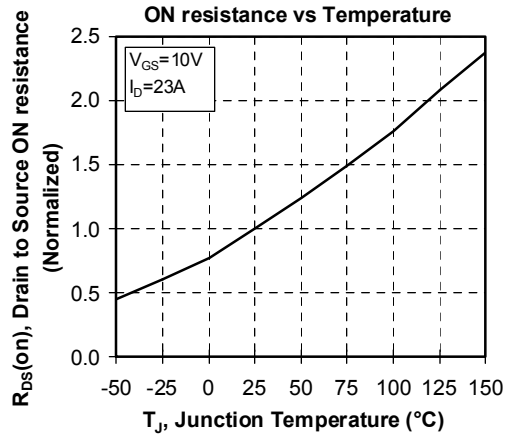
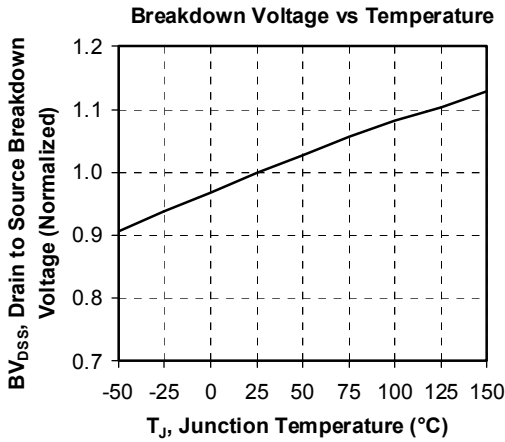
T: Thermistor temperature  
R<sub>T</sub>: Thermistor value at T

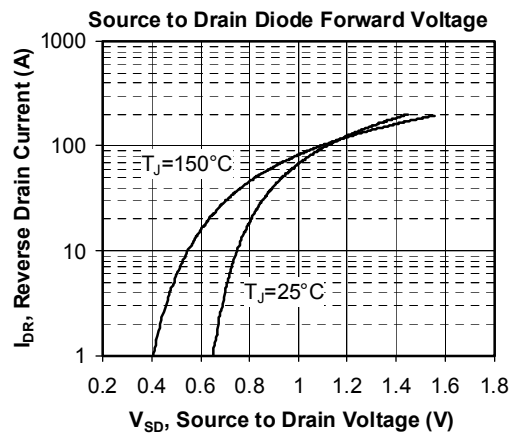
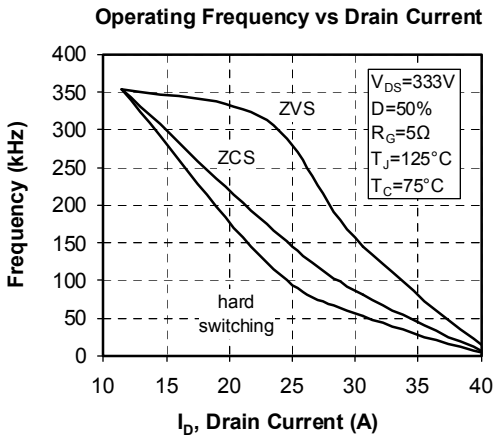
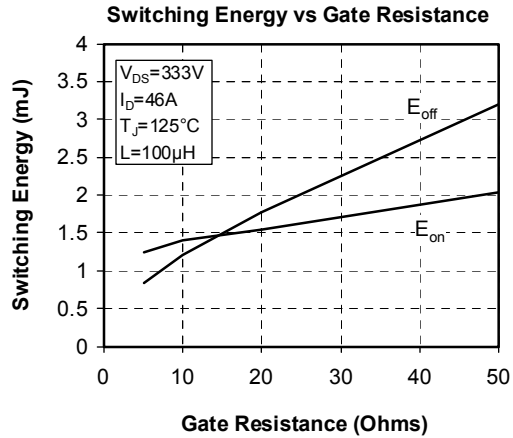
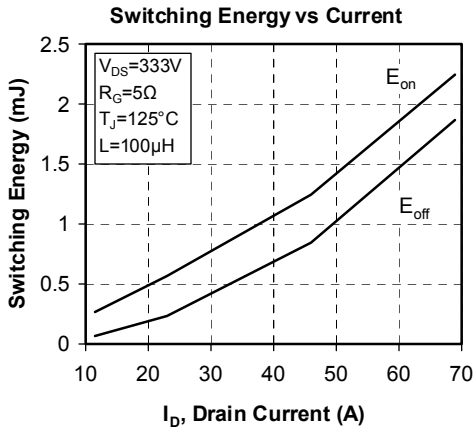
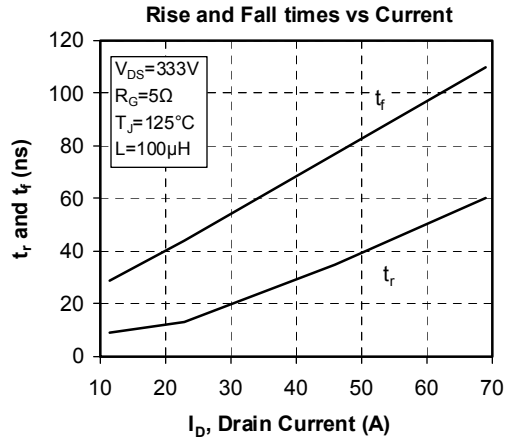
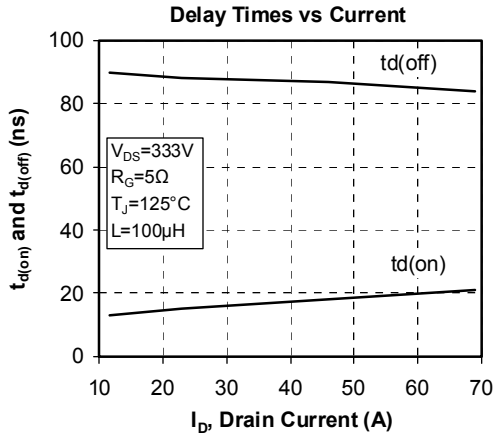
**Package outline**



**Typical Performance Curve**







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