

AZEV180H

80 AMP POWER RELAY

FEATURES

- Up to 80 Amp switching capability
- Wide contact gap of ≥ 3.6 mm
- Clearance and creepage of ≥ 10 mm
- 5 kV dielectric strength, 10 kV surge withstand voltage
- UL Class F insulation (155°C)
- UL: E365652



CONTACTS

Arrangement	SPST-N.O. (1 Form A)
Ratings (max.)	
standard version	(resistive load)
switched power	19200VA
switched current	80 A
switched voltage	240 VAC
Rated Loads UL/CUR	80A at 240 VAC, resistive, 85°C, 10k cycles
Contact material	AgSnO ₂ In ₂ O ₃ (silver tin oxide)
Contact gap	≥ 3.6 mm
Contact resistance	(load contact)
Initial	≤ 100 mΩ (at 6V, 1A, voltage drop method)
typical	< 3 mΩ (at 6V, 1A, voltage drop method)

GENERAL DATA

Life Expectancy	(minimum operations) mechanical 1×10^5 electrical see UL/CUR ratings
Operate Time	40 ms (max.) at nominal coil voltage
Release Time	10 ms (max.) at nominal coil voltage, without coil suppression
Dielectric Strength	(at sea level for 1 min.) coil to load contacts open load contacts 5000 V _{RMS} 2500 V _{RMS}
Surge Voltage	coil to contacts 10kV (at 1.2 x 50μs)
Insulation Resistance	1000 MΩ (min.) at 23°C, 500 VDC, 50% RH
Creepage	coil to contact ≥ 10.0 mm
Clearance	coil to contact ≥ 10.0 mm
Temperature Range	(at nominal coil voltage) operating -40°C (-40°F) to 85°C (185°F)
Vibration resistance	0.062" (1.5 mm) DA at 10–55 Hz
Shock	10 g
Enclosure	RT II, flux proof protection category material group flammability IIIa UL94 V-0
Terminals	Tinned copper alloy, P. C.
Soldering	max. temperature max. time 270 °C (518°F) 5 seconds
Dimensions	length width height 41.0 mm (1.61") 36.0 mm (1.42") 43.0 mm (1.69")
Weight	95 grams (approx.)
Compliance	UL 508, IEC 61810-1, RoHS, REACH
Packing unit in pcs	10 per plastic tube / 60 per carton box

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COIL VOLTAGE SPECIFICATIONS

Nominal Coil VDC	Must Operate VDC	Min. Holding VDC	Max. Cont. VDC	Resistance Ohm $\pm 10\%$
6	4.5	2.4	6.6	12
9	6.75	3.6	9.9	26
12	9	4.8	13.2	46
24	18	9.6	26.4	186

Note: All values at 23°C (73°F), upright position, terminals downward.

ORDERING DATA

AZEV180H-1AE-□□D



Nominal coil voltage

See coil voltage specifications table

Contact material

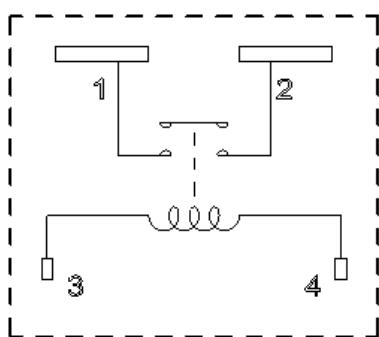
E: silver tin oxide

Example ordering data

AZEV180H-1AE-12D Contact material: silver tin oxide, 12 VDC nominal coil voltage

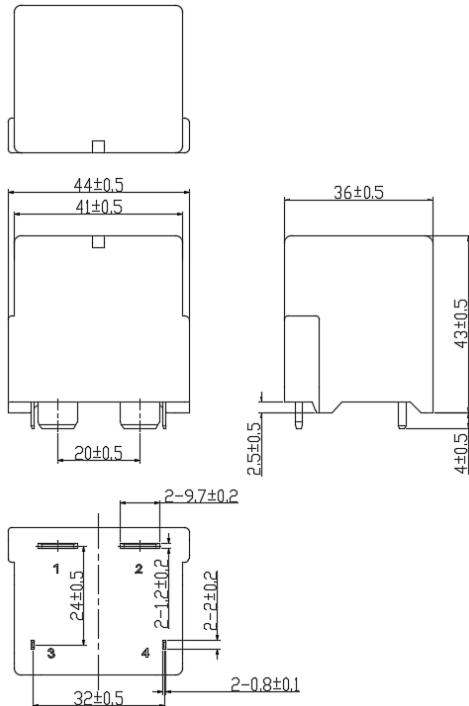
WIRING DIAGRAMS

Viewed towards terminals.



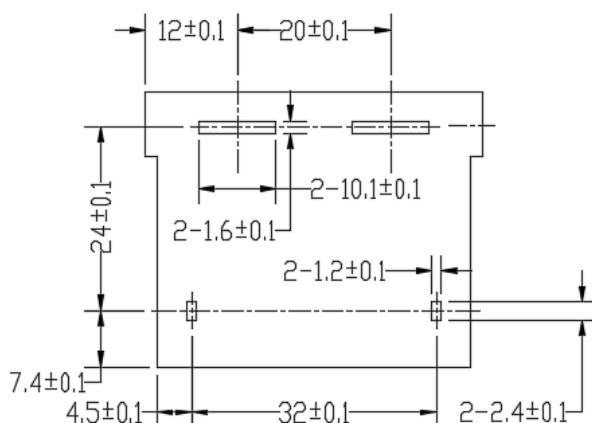
MECHANICAL DATA

Dimensions in mm. Tolerance: $\pm 0.5\text{mm}$



PC BOARD LAYOUT

Dimensions in mm. Tolerance: $\pm 0.1\text{mm}$ unless otherwise stated
Viewed towards terminals.



NOTES

1. Specifications subject to change without notice.
2. All values at 20°C (68°F) unless otherwise stated.
3. Relay may pull in with less than "Must Operate" value.
4. Recommended wire cross section according to IEC 61810-1 at 80A: 25mm²
5. Coil suppression circuits such as diodes, etc. in parallel to the coil will lengthen the release time.

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DISCLAIMER

This product specification is to be used in conjunction with the application notes which can be downloaded from the regional ZETTLER relay websites. The specification provides an overview of the most significant part features. Any individual applications and operating conditions are not taken into consideration. It is recommended to test the product under application conditions. Responsibility for the application remains with the customer. Proper operation and service life cannot be guaranteed if the part is operated outside the specified limits.

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