



Product Specification

AU OPTRONICS CORPORATION

() Preliminary Specification

(V) Final Specification

Module	14.0" (13.97") HD 16:9 Color TFT-LCD with LED Backlight design
Model Name	B140XTN03.6 (H/W:1A)
Note ()	<i>LED Backlight with driving circuit design</i>

Customer	Date
Checked & Approved by	Date
Note: This Specification is subject to change without notice.	

Approved by	Date
<u>Jonken Fan</u>	<u>12/13/2013</u>
Prepared by	Date
<u>Hung-Wei Chen</u>	<u>12/13/2013</u>
NBBU Marketing Division AU Optronics corporation	

2. General Description

B140XTN03.6 is a Color Active Matrix Liquid Crystal Display composed of a TFT LCD panel, a driver circuit, and LED backlight system. The screen format is intended to support the 16:9 HD, 1366(H) x 768(V) screen and 262k colors (RGB 6-bits data driver) with LED backlight driving circuit. All input signals are LVDS interface compatible.

B140XTN03.6 is designed for a display unit of notebook style personal computer and industrial machine.

2.1 General Specification

The following items are characteristics summary on the table at 25 °C condition:

Items	Unit	Specifications			
Screen Diagonal	[mm]	354, 14.0"(13.97")			
Active Area	[mm]	309.399 x 173.952			
Pixels H x V		1366 x 3(RGB) x 768			
Pixel Pitch	[mm]	0.2265 x 0.2265			
Pixel Format		B.G.R. Vertical Stripe			
Display Mode		Normally White			
White Luminance (I _{LED} =20mA) (Note: I _{LED} is LED current)	[cd/m ²]	220 typ. (5 points average) 187 min. (5 points average)			
Luminance Uniformity		1.25 max. (5 points)			
Contrast Ratio		500 typ			
Response Time	[ms]	8 typ / 16 Max			
Nominal Input Voltage VDD	[Volt]	+3.3 typ.			
Power Consumption	[Watt]	2.9 max. (Include Logic and Blu power)			
Weight	[Grams]	320 max.			
Physical Size Include bracket	[mm]		Min.	Typ.	Max.
		Length	319.9	320.4	320.9
		Width	204.6	205.1	205.6
		Thickness	-	-	3.6
Electrical Interface		1 channel LVDS			
Glass Thickness	[mm]	0.5			
Surface Treatment		Glare, Hardness 3H,			
Support Color		262K colors (RGB 6-bit)			



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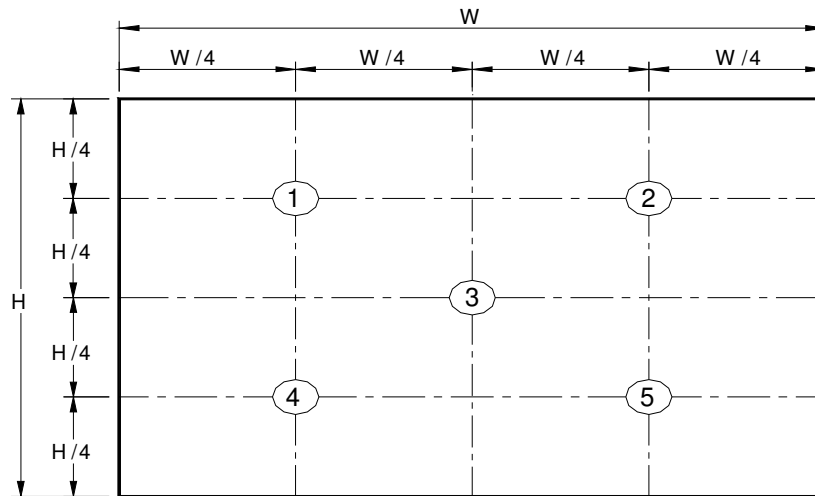
Temperature Range Operating Storage (Non-Operating)	[°C] [°C]	0 to +50 -20 to +60
RoHS Compliance		RoHS Compliance

2.2 Optical Characteristics

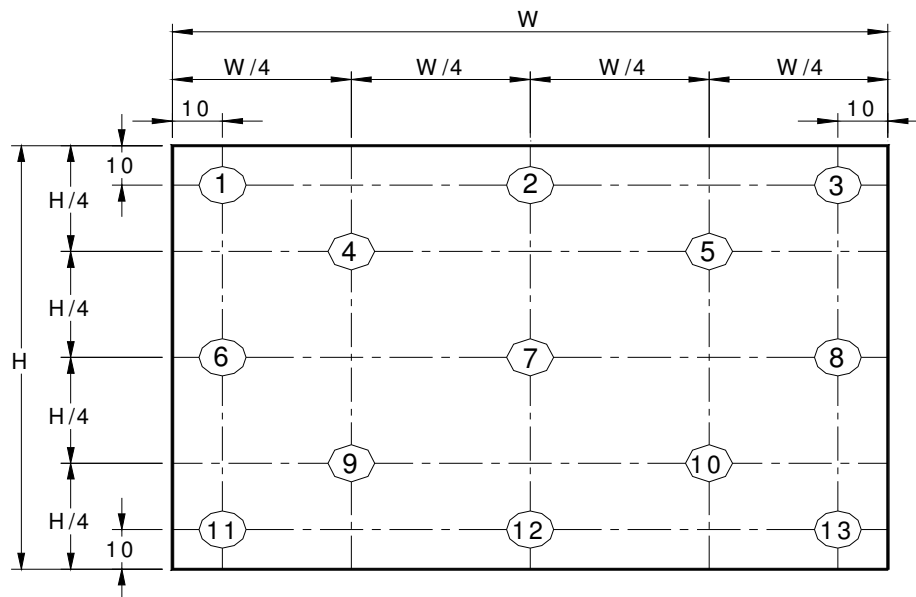
The optical characteristics are measured under stable conditions at 25°C (Room Temperature) :

Item		Symbol	Conditions	Min.	Typ.	Max.	Unit	Note
White Luminnce I _{LED} =20mA			5 points average	187	220	-	cd/m ²	1, 4, 5.
Viewing Angle		θ_R	Horizontal (Right) CR = 10 (Left)	40	45	-	degree	4, 9
		θ_L		40	45	-		
		ϕ_H	Vertical (Upper) CR = 10 (Lower)	10	15	-		
		ϕ_L		30	35	-		
Luminance Uniformity		δ_{5P}	5 Points	-	-	1.25		1, 3, 4
Luminance Uniformity		δ_{13P}	13 Points	-	-	1.60		2, 3, 4
Contrast Ratio		CR		400	500	-		4, 6
Cross talk		%		-	-	4		4, 7
Response Time		T _r	Rising	-	2	-	msec	4, 8
		T _f	Falling	-	6	-		
		T _{RT}	Rising + Falling	-	8	16		
Color / Chromaticity Coodinates	Red	R _x	CIE 1931	0.550	0.580	0.610		4
		R _y		0.305	0.335	0.365		
	Green	G _x		0.300	0.330	0.360		
		G _y		0.535	0.565	0.595		
	Blue	B _x		0.125	0.155	0.185		
		B _y		0.110	0.140	0.170		
	White	W _x		0.283	0.313	0.343		
		W _y		0.299	0.329	0.359		
	NTSC			%		42		

Note 1: 5 points position (Ref: Active area)



Note 2: 13 points position (Ref: Active area)



Note 3: The luminance uniformity of 5 or 13 points is defined by dividing the maximum luminance values by the minimum test point luminance

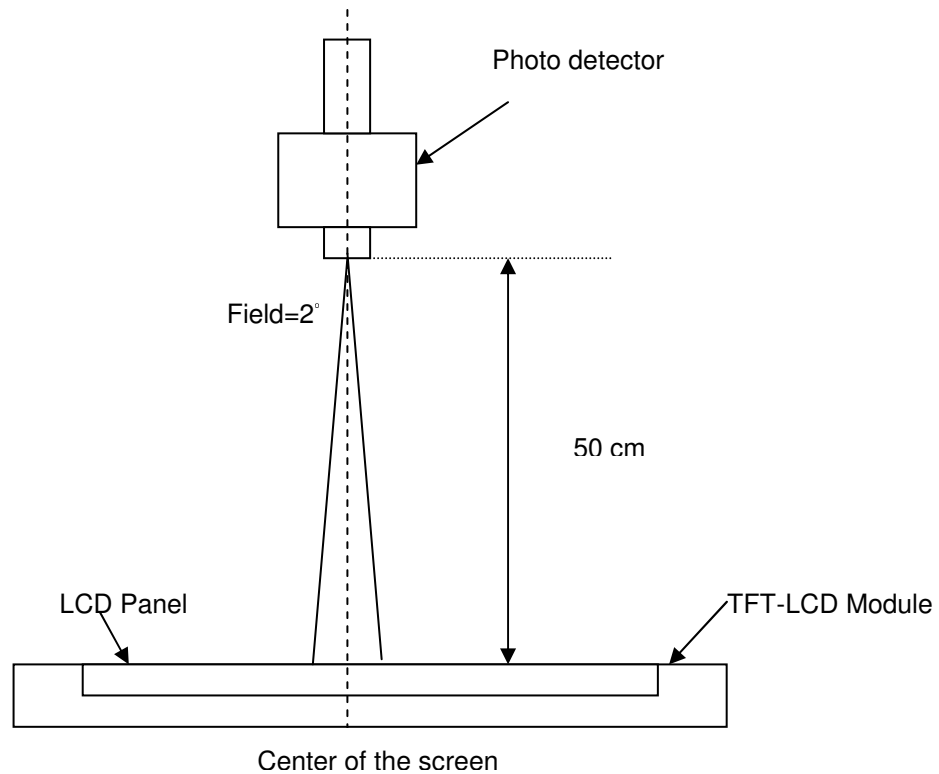
$$\delta_{W5} = \frac{\text{Maximum Brightness of five points}}{\text{Minimum Brightness of five points}}$$

$$\delta_{W13} = \frac{\text{Maximum Brightness of thirteen points}}{\text{Minimum Brightness of thirteen points}}$$

Note 4: Measurement method

The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting

Backlight for 30 minutes in a stable, windless and dark room, and it should be measured in the center of screen.



Note 5 : Definition of Average Luminance of White (Y_L):

Measure the luminance of gray level 63 at 5 points , $Y_L = [L(1) + L(2) + L(3) + L(4) + L(5)] / 5$

$L(x)$ is corresponding to the luminance of the point X at Figure in Note (1).

Note 6 : Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

$$\text{Contrast ratio (CR)} = \frac{\text{Brightness on the "White" state}}{\text{Brightness on the "Black" state}}$$

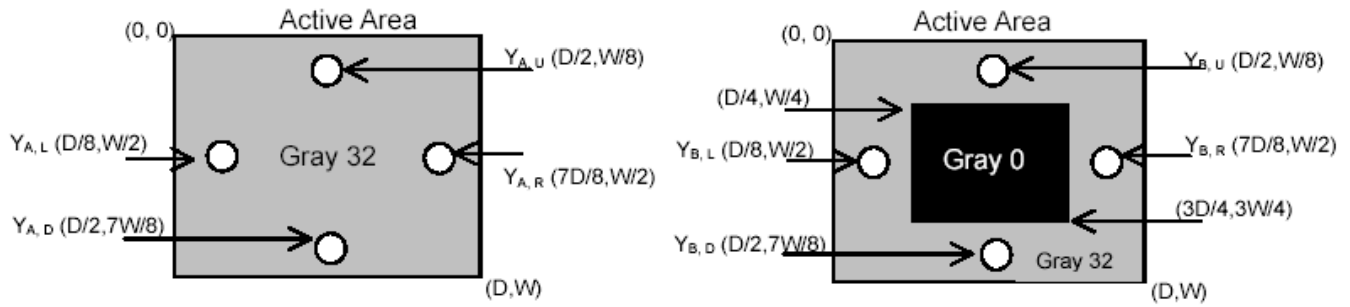
Note 7 : Definition of Cross Talk (CT)

$$CT = |Y_B - Y_A| / Y_A \times 100 (\%)$$

Where

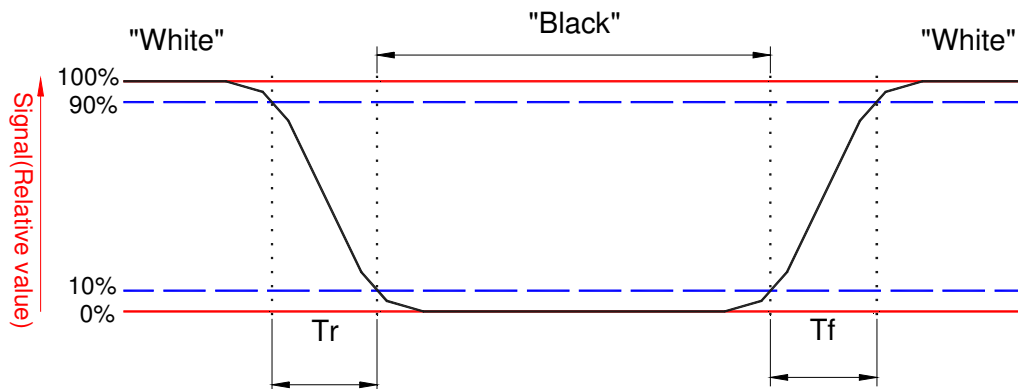
Y_A = Luminance of measured location without gray level 0 pattern (cd/m²)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m²)



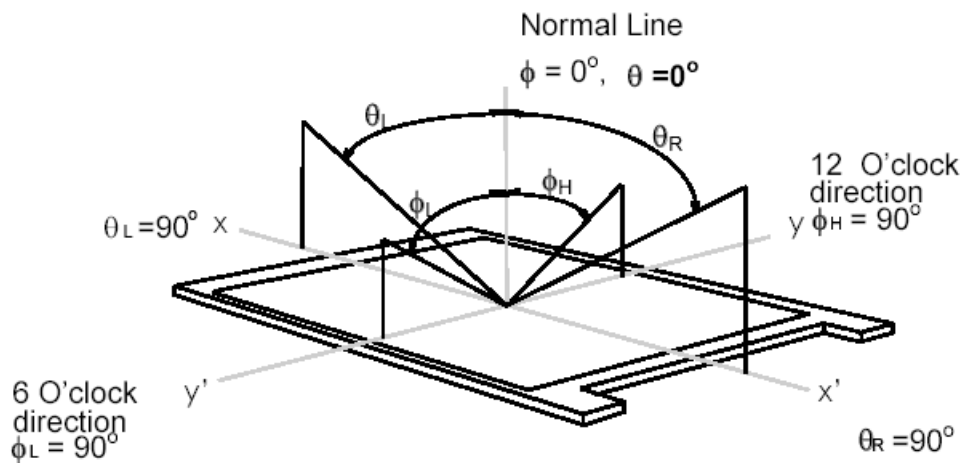
Note 8: Definition of response time:

The output signals of BM-7 or equivalent are measured when the input signals are changed from “Black” to “White” (falling time) and from “White” to “Black” (rising time), respectively. The response time interval between the 10% and 90% of amplitudes. Refer to figure as below.



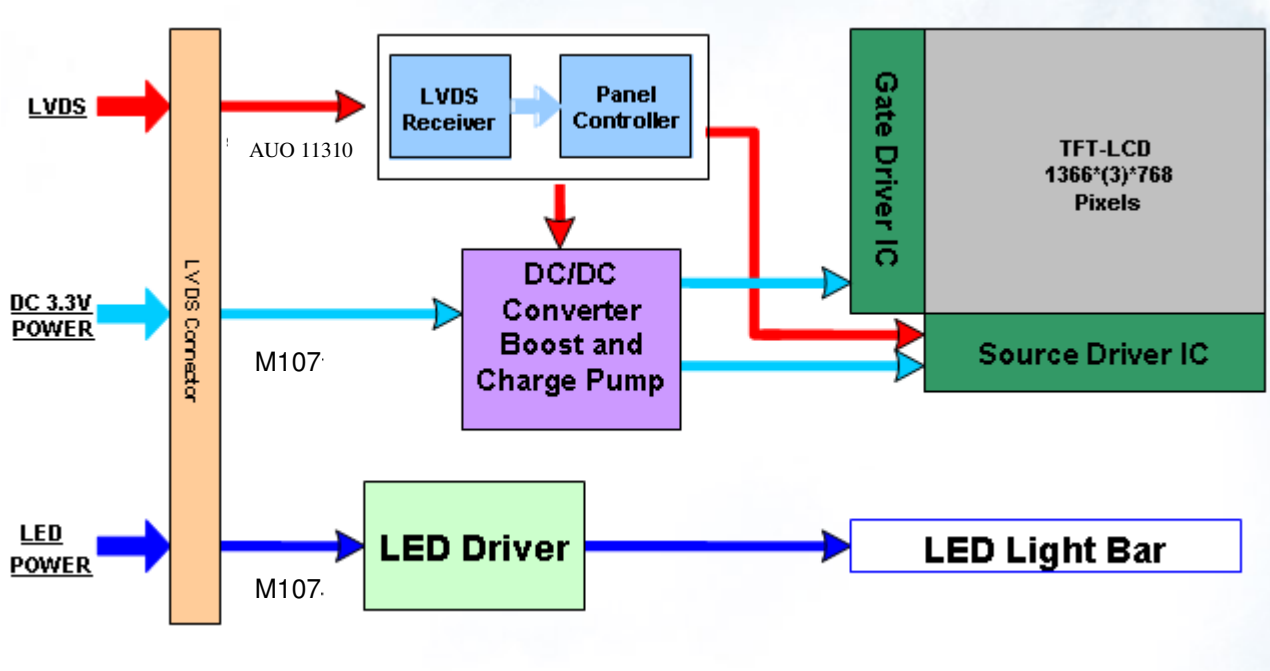
Note 9. Definition of viewing angle

Viewing angle is the measurement of contrast ratio ≥ 10 , at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as follows; 90° (θ) horizontal left and right and 90° (ϕ) vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.



3. Functional Block Diagram

The following diagram shows the functional block of the 14.0 inches wide Color TFT/LCD 40 Pin one channel Module



4. Absolute Maximum Ratings

An absolute maximum rating of the module is as following:

4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	Vin	-0.3	+4.0	[Volt]	Note 1,2

4.2 Absolute Ratings of Environment

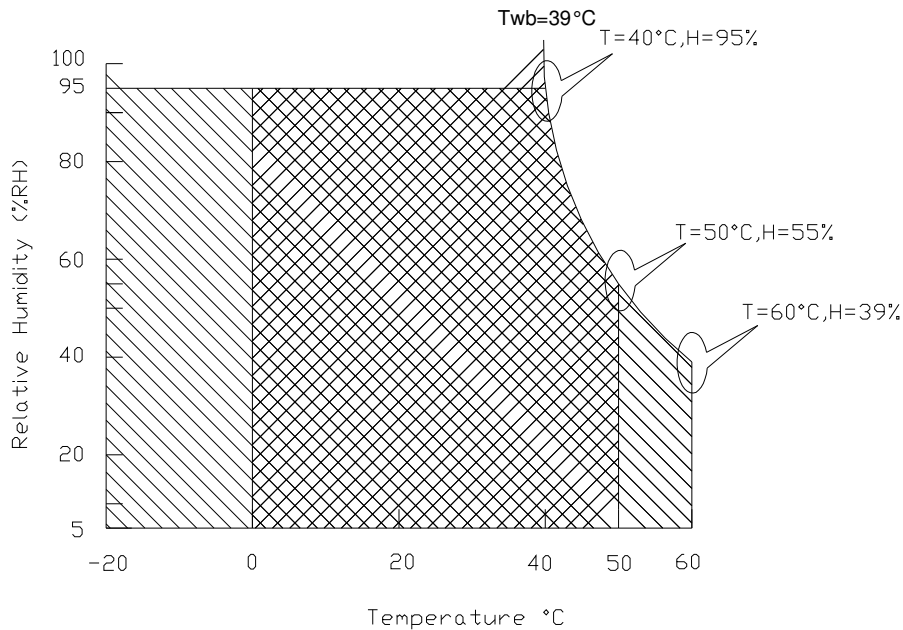
Item	Symbol	Min	Max	Unit	Conditions
Operating Temperature	TOP	0	+50	[°C]	Note 4
Operation Humidity	HOP	5	95	[%RH]	Note 4
Storage Temperature	TST	-20	+60	[°C]	Note 4
Storage Humidity	HST	5	95	[%RH]	Note 4

Note 1: At Ta (25°C)

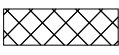
Note 2: Permanent damage to the device may occur if exceed maximum values

Note 3: LED specification refer to section 5.2

Note 4: For quality performance, please refer to AUO IIS (Incoming Inspection Standard).



Operating Range 

Storage Range  + 

5. Electrical Characteristics

5.1 TFT LCD Module

5.1.1 Power Specification

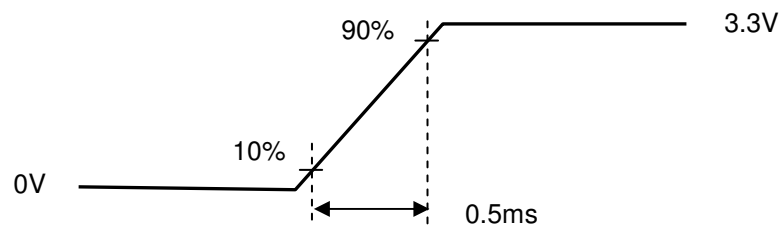
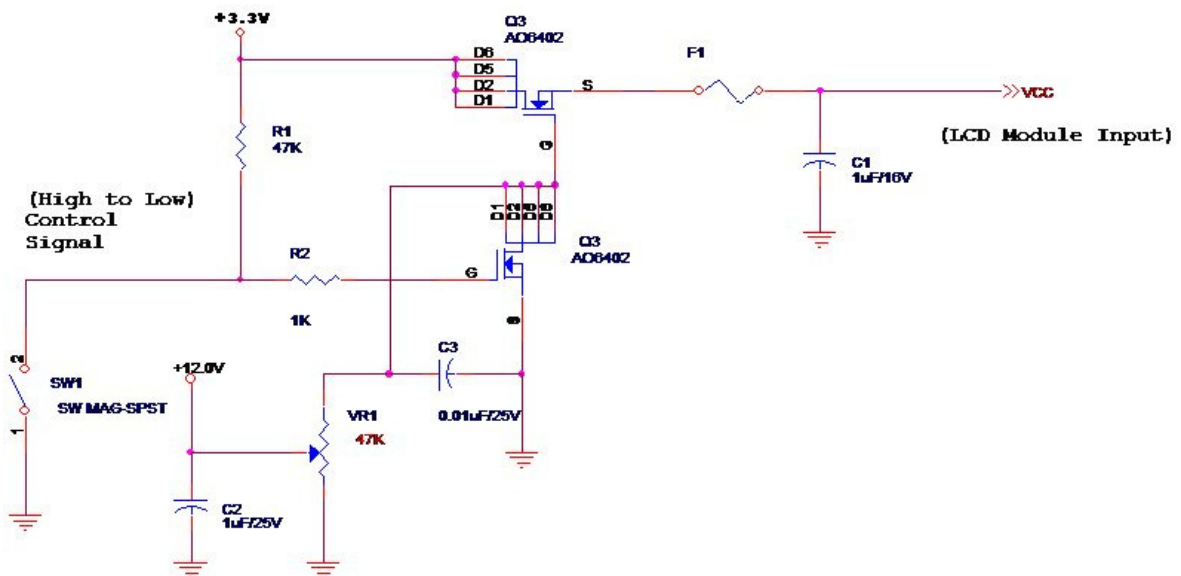
Input power specifications are as follows;

The power specification are measured under 25°C and frame frequency under 60Hz

Symble	Parameter	Min	Typ	Max	Units	Note
VDD	Logic/LCD Drive Voltage	3.0	3.3	3.6	[Volt]	
PDD	VDD Power	-	-	0.7	[Watt]	Note 1
IDD	IDD Current	-	-	250	[mA]	Note 1
IRush	Inrush Current	-	-	2000	[mA]	Note 2
VDDrp	Allowable Logic/LCD Drive Ripple Voltage	-	-	100	[mV] p-p	

Note 1 : Maximum Measurement Condition : Black Pattern at 3.3V driving voltage. ($P_{max} = V_{3.3} \times I_{black}$)

Note 2 : Measure Condition



Vin rising time

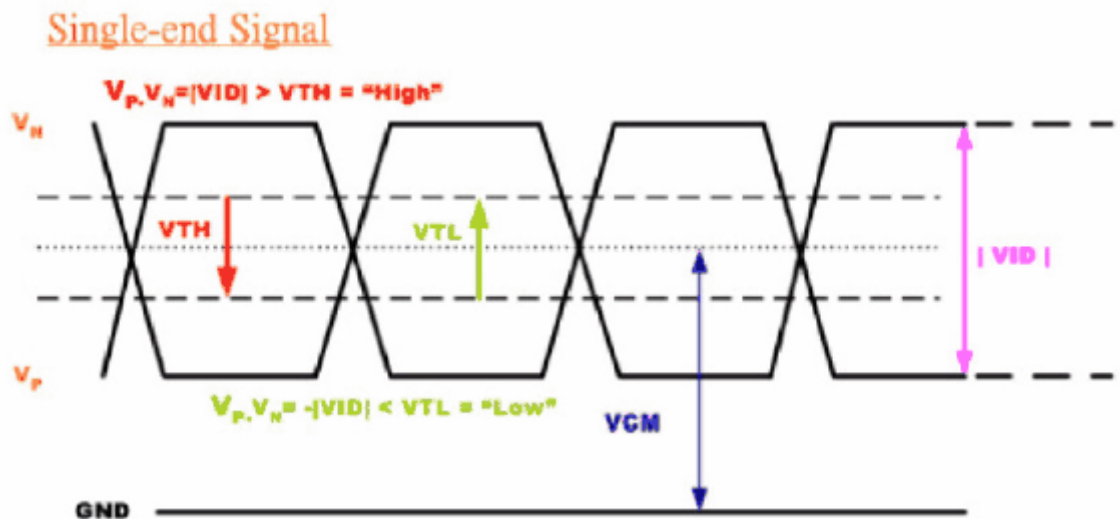
5.1.2 Signal Electrical Characteristics

Input signals shall be low or High-impedance state when VDD is off.

Signal electrical characteristics are as follows;

Parameter	Condition	Min	Max	Unit
V_{th}	Differential Input High Threshold ($V_{cm}=+1.2V$)	-	100	[mV]
V_{tl}	Differential Input Low Threshold ($V_{cm}=+1.2V$)	-100	-	[mV]
V_{ID}	Differential Input Voltage	100	600	[mV]
V_{cm}	Differential Input Common Mode Voltage	1.125	1.375	[V]

Note: LVDS Signal Waveform





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5.2 Backlight Unit

5.2.1 LED characteristics

Parameter	Symbol	Min	Typ	Max	Units	Condition
Backlight Power Consumption	PLED	-	-	2.2	[Watt]	(Ta=25°C), Note 1 Vin =12V
LED Life-Time	N/A	15,000	-	-	Hour	(Ta=25°C), Note 2 If=20 mA

Note 1: Calculator value for reference $P_{LED} = V_F$ (Normal Distribution) * I_F (Normal Distribution) / Efficiency

Note 2: The LED life-time define as the estimated time to 50% degradation of initial luminous.

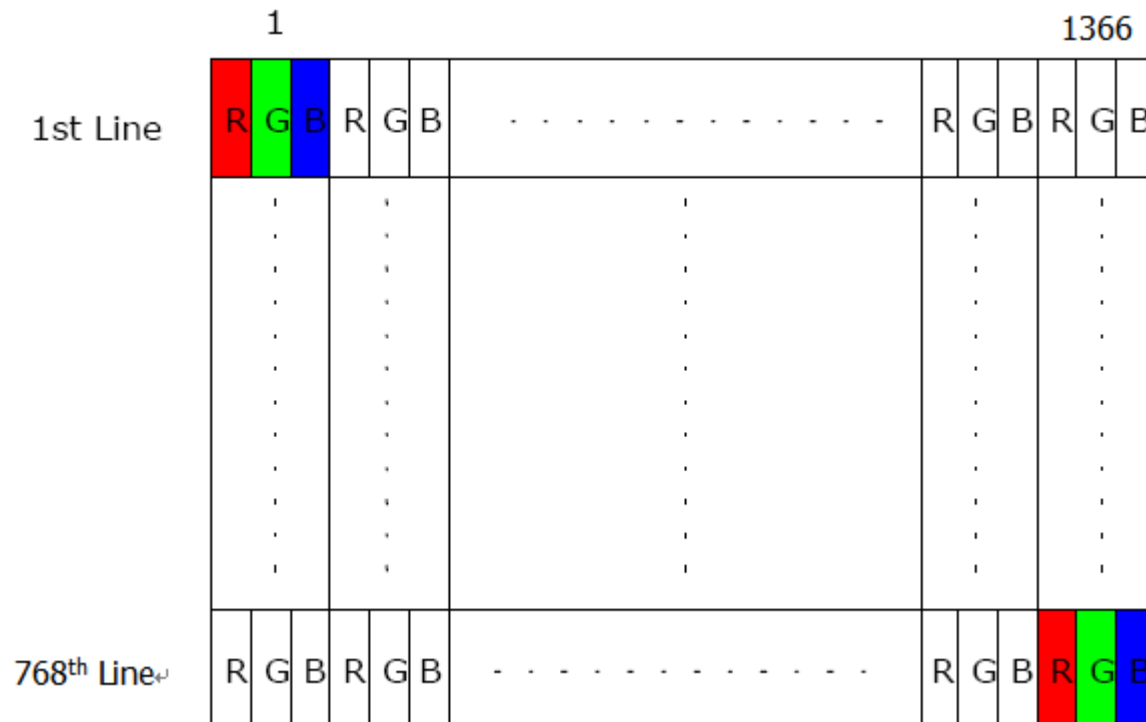
5.2.2 Backlight input signal characteristics

Parameter	Symbol	Min	Typ	Max	Units	Remark
LED Power Supply	VLED	6.0	12.0	21.0	[Volt]	Define as Connector Interface (Ta=25°C)
LED Enable Input High Level	VLED_EN	2.5	-	5.5	[Volt]	
LED Enable Input Low Level		-	-	0.8	[Volt]	
PWM Logic Input High Level	VPWM_EN	2.5	-	5.0	[Volt]	
PWM Logic Input Low Level		-	-	0.8	[Volt]	
PWM Input Frequency	FPWM	700	1k	2K	Hz	
PWM Duty Ratio	Duty	5	--	100	%	

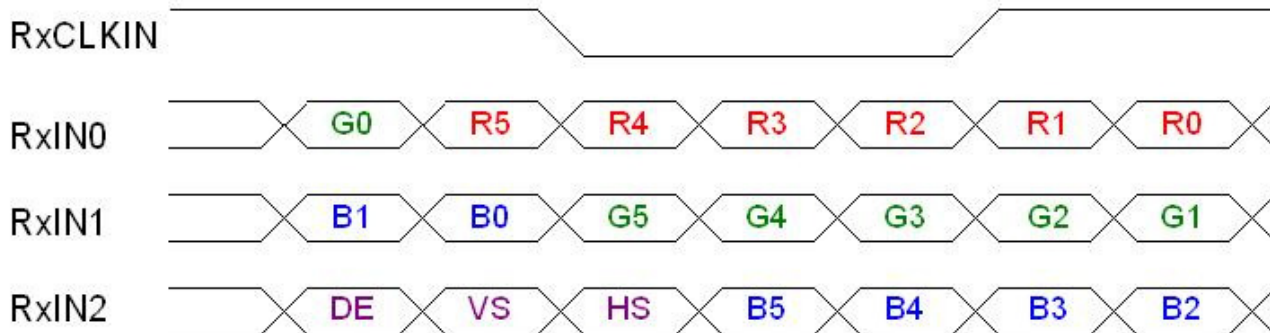
6. Signal Interface Characteristic

6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.



6.2 The Input Data Format



Signal Name	Description	
R5 R4 R3 R2 R1 R0	Red Data 5 (MSB) Red Data 4 Red Data 3 Red Data 2 Red Data 1 Red Data 0 (LSB)	Red-pixel Data Each red pixel's brightness data consists of these 6 bits pixel data.
G5 G4 G3 G2 G1 G0	Green Data 5 (MSB) Green Data 4 Green Data 3 Green Data 2 Green Data 1 Green Data 0 (LSB)	Green-pixel Data Each green pixel's brightness data consists of these 6 bits pixel data.
B5 B4 B3 B2 B1 B0	Blue Data 5 (MSB) Blue Data 4 Blue Data 3 Blue Data 2 Blue Data 1 Blue Data 0 (LSB)	Blue-pixel Data Each blue pixel's brightness data consists of these 6 bits pixel data.
RxCLKIN	Data Clock	The signal is used to strobe the pixel data and DE signals. All pixel data shall be valid at the falling edge when the DE signal is high.
DE	Display Timing	This signal is strobed at the falling edge of RxCLKIN. When the signal is high, the pixel data shall be valid to be displayed.
VS	Vertical Sync	The signal is synchronized to RxCLKIN .
HS	Horizontal Sync	The signal is synchronized to RxCLKIN .

Note: Output signals from any system shall be low or High-impedance state when VDD is off.

6.3 Integration Interface Requirement

6.3.1 Connector Description

Physical interface is described as for the connector on module.

These connectors are capable of accommodating the following signals and will be following components.

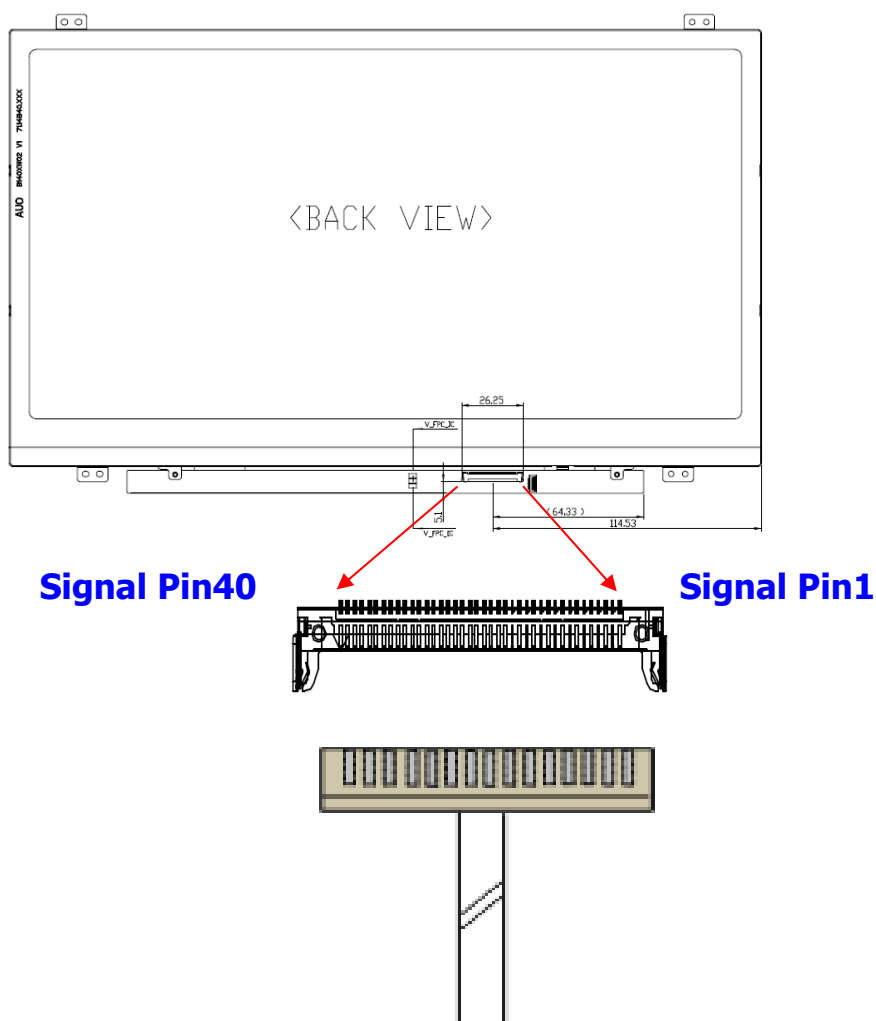
Connector Name / Designation	For Signal Connector
Manufacturer	IPEX
Type / Part Number	IPEX 20455-040E-12R
Mating Housing/Part Number	IPEX 20453-040T-11

6.3.2 Pin Assignment

LVDS is a differential signal technology for LCD interface and high speed data transfer device.

B140XTN03.6		
Pin	Signal	Description
1	NC	No Connection (Reserve)
2	VDD	PowerSupply,3.3V(typical)
3	VDD	PowerSupply,3.3V(typical)
4	DVDD	DDC 3.3Vpower
5	NC	No Connection (Reserve)
6	SCL	DDC Clock
7	SDA	DDC Data
8	Rin0-	-LVDS differential data input(R0-R5,G0)
9	Rin0+	+LVDS differential data input(R0-R5,G0)
10	GND	Ground
11	Rin1-	-LVDS differential data input(G1-G5,B0-B1)
12	Rin1+	+LVDS differential data input(G1-G5,B0-B1)
13	GND	Ground
14	Rin2-	-LVDS differential data input(B2-B5,HS,VS,DE)
15	Rin2+	+LVDS differential data input(B2-B5,HS,VS,DE)
16	GND	Ground
17	ClkIN-	-LVDS differential clock input
18	ClkIN+	+LVDS differential clock input
19	CE_EN	Color Engine Control
20	NC	No Connection (Reserve)
21	NC	No Connection (Reserve)
22	GND	Ground
23	NC	No Connection (Reserve)

24	NC	No Connection (Reserve)
25	GND	Ground-Shield
26	NC	No Connection (Reserve)
27	NC	No Connection (Reserve)
28	GND	Ground-Shield
29	NC	No Connection (Reserve)
30	NC	No Connection (Reserve)
31	VLED_GND	LED Ground
32	VLED_GND	LED Ground
33	VLED_GND	LED Ground
34	NC	No Connection (Reserve)
35	PWM	System PWM Signal Input
36	LED_EN	LED enable pin(+3V Input)
37	ECR_EN	Dynamic Backlight Control (High Enable)
38	VLED	LED Power Supply 7V-21V
39	VLED	LED Power Supply 7V-21V
40	VLED	LED Power Supply 7V-21V



Note1: Input signals shall be low or High-impedance state when VDD is off.

6.4 Interface Timing

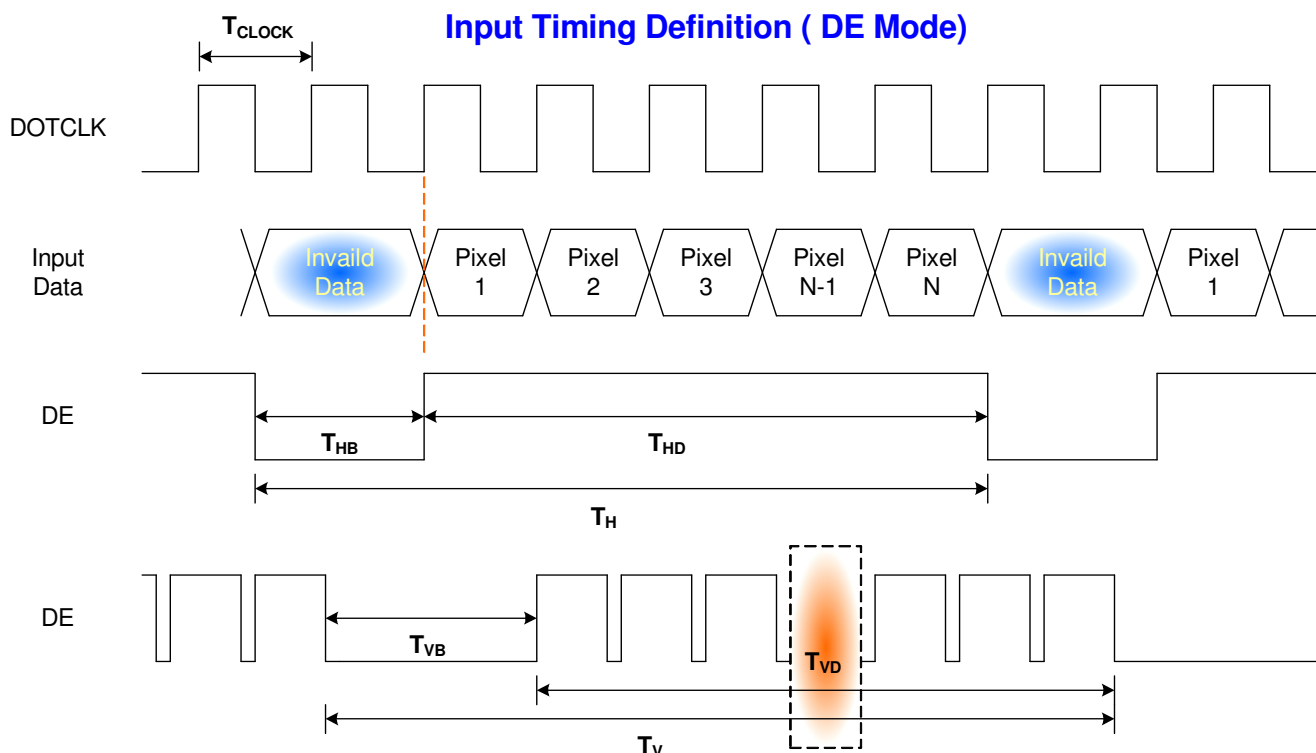
6.4.1 Timing Characteristics

Basically, interface timings should match the 1366x768 /60Hz manufacturing guide line timing.

Parameter		Symbol	Min.	Typ.	Max.	Unit
Frame Rate		-	-	60	-	Hz
Clock frequency		1/ T _{Clock}	-	72	-	MHz
Vertical Section	Period	T _V	776	808	1023	T _{Line}
	Active	T _{VD}	768			
	Blanking	T _{VB}	8	40	255	
Horizontal Section	Period	T _H	1396	1606	2047	T _{Clock}
	Active	T _{HD}	1366			
	Blanking	T _{HB}	30	240	681	

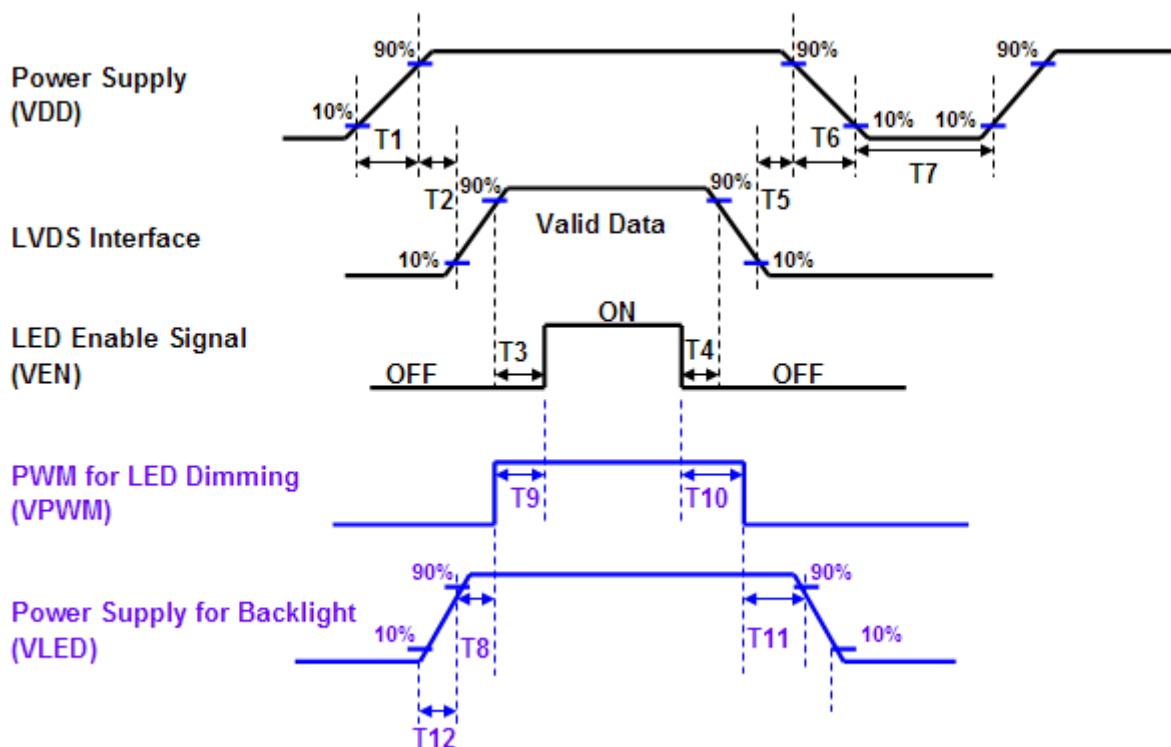
Note : DE mode only

6.4.2 Timing diagram



6.5 Power ON/OFF Sequence

Power on/off sequence is as follows. Interface signals and LED on/off sequence are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off



Power Sequence Timing				
Parameter	Value			Units
	Min.	Typ.	Max.	
T1	0.5	-	10	ms
T2	0	-	50	
T3	200	-	-	
T4	200	-	-	
T5	0	-	50	
T6	0	-	10	
T7	500	-	-	
T8	10	-	-	
T9	10	-	180	
T10	10	-	180	
T11	10	-	-	
T12	0.5	-	10	

Note: If T3, T5, T6 couldn't match above specifications, must request $T3 + T5 + T6 > 300\text{ms}$ at least

7. Panel Reliability Test

7.1 Vibration Test

Test Spec:

- Test method: Non-Operation
- Acceleration: 1.5 G
- Frequency: 10 - 500Hz Random
- Sweep: 30 Minutes each Axis (X, Y, Z)

7.2 Shock Test

Test Spec:

- Test method: Non-Operation
- Acceleration: 220 G , Half sine wave
- Active time: 2 ms
- Pulse: X,Y,Z .one time for each side

7.3 Reliability Test

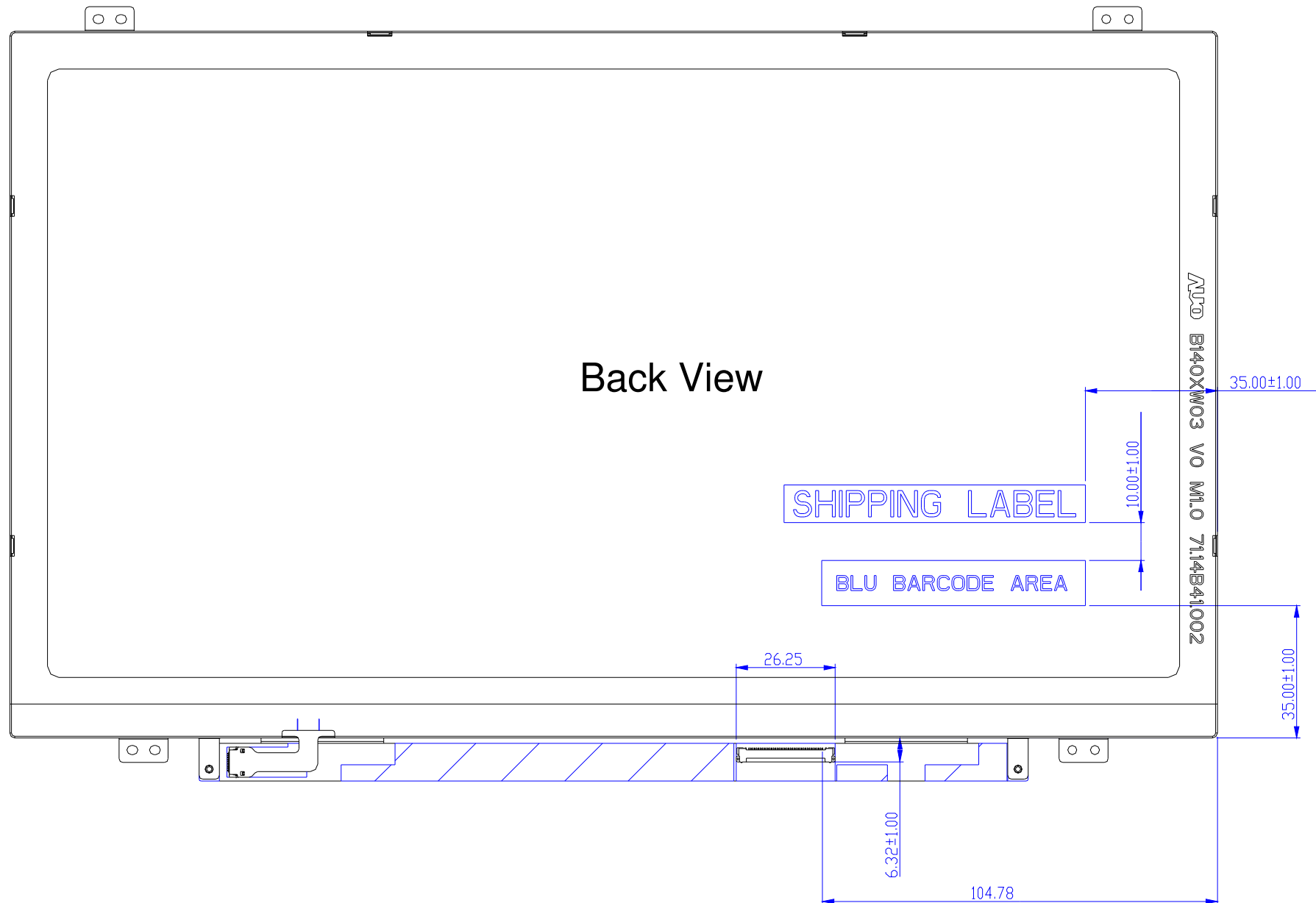
Items	Required Condition	Note
Temperature Humidity Bias	Ta= 40°C, 90%RH, 300h	
High Temperature Operation	Ta= 50°C, Dry, 300h	
Low Temperature Operation	Ta= 0°C, 300h	
High Temperature Storage	Ta= 60°C , 300h	
Low Temperature Storage	Ta= -20°C, 250h	
Thermal Shock Test	Ta=-20°C to 60°C, Duration at 30 min, 100 cycles	
ESD	Contact : ±8 KV Air : ±15 KV	Note 1

Note1: According to EN 61000-4-2 , ESD class B: Some performance degradation allowed. No data lost
 . Self-recoverable. No hardware failures.

Remark: MTBF (Excluding the LED): 30,000 hours with a confidence level 90%

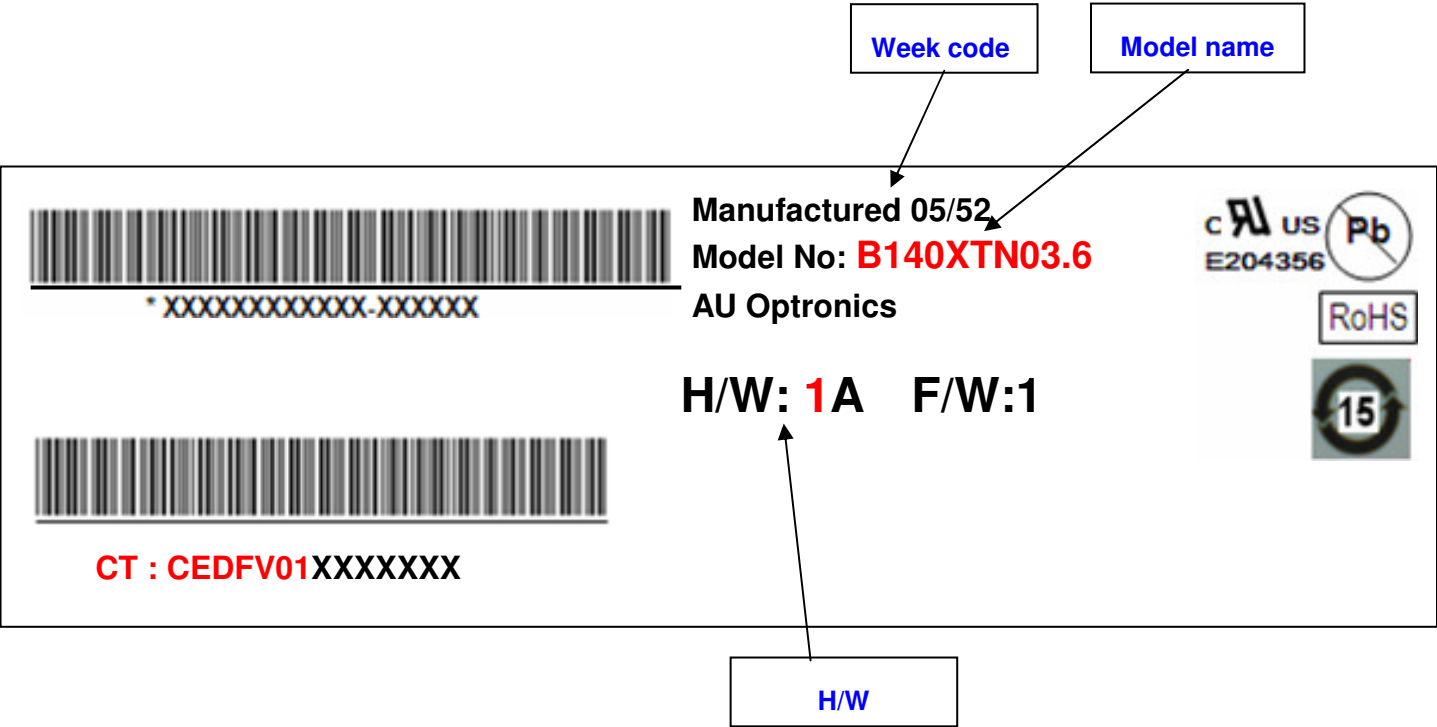
8.1 LCM Outline Dimension





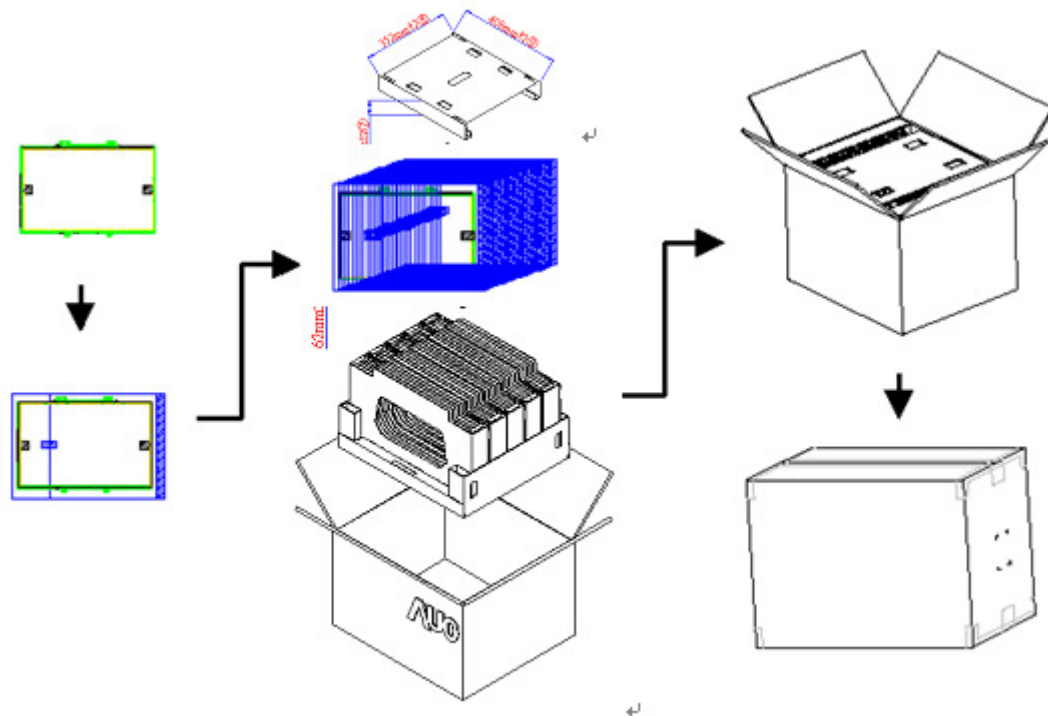
9. Shipping and Package

9.1 Shipping Label Format (TBD)

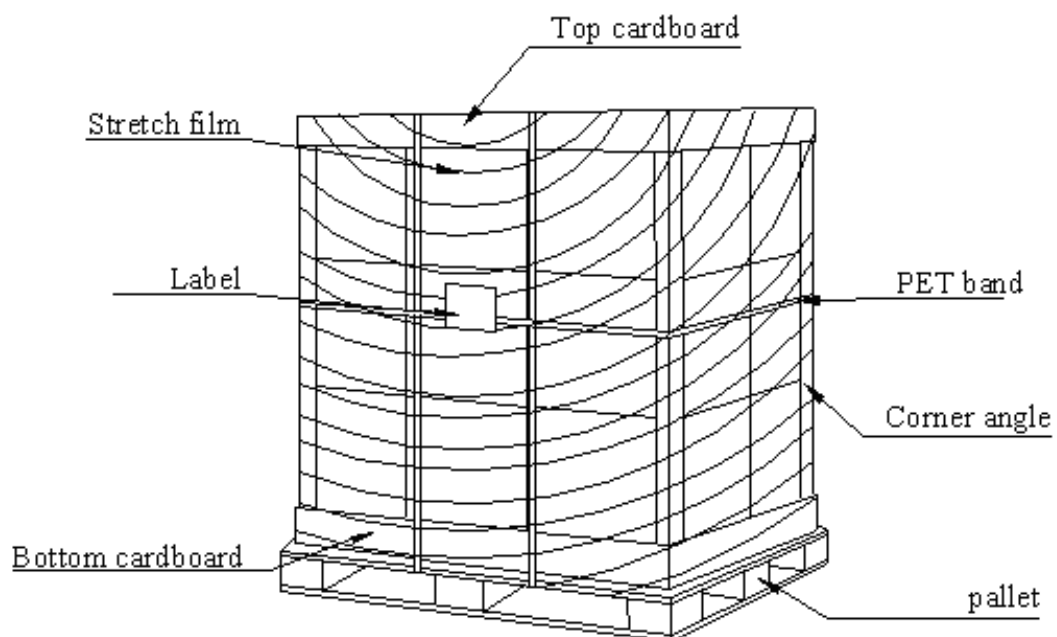


9.2 Carton Package

The outside dimension of carton is 455 (L)mm x 380 (W)mm x 355 (H)mm



9.3 Shipping Package of Palletizing Sequence



10. Appendix: EDID Description

Address	FUNCTION	Value	Value	Value
HEX		HEX	BIN	DEC
00	Header	00	00000000	0
01		FF	11111111	255
02		FF	11111111	255
03		FF	11111111	255
04		FF	11111111	255
05		FF	11111111	255
06		FF	11111111	255
07		00	00000000	0
08	EISA Manuf. Code LSB	06	00000110	6
09	Compressed ASCII	AF	10101111	175
0A	Product Code	3C	00111100	60
0B	hex, LSB first	36	00110110	54
0C	32-bit ser #	00	00000000	0
0D		00	00000000	0
0E		00	00000000	0
0F		00	00000000	0
10	Week of manufacture	0D	00001101	13
11	Year of manufacture	17	00010111	23
12	EDID Structure Ver.	01	00000001	1
13	EDID revision #	04	00000100	4
14	Video input def. (<i>digital I/P, non-TMDS, CRGB</i>)	90	10010000	144
15	Max H image size (<i>rounded to cm</i>)	1F	00011111	31
16	Max V image size (<i>rounded to cm</i>)	11	00010001	17
17	Display Gamma (<i>=(gamma*100)-100</i>)	78	01111000	120
18	Feature support (<i>no DPMS, Active OFF, RGB, tmg Blk#1</i>)	02	00000010	2
19	Red/green low bits (Lower 2:2:2:2 bits)	BB	10111011	187
1A	Blue/white low bits (Lower 2:2:2:2 bits)	F5	11110101	245
1B	Red x (Upper 8 bits)	94	10010100	148
1C	Red y/ highER 8 bits	55	01010101	85
1D	Green x	54	01010100	84
1E	Green y	90	10010000	144
1F	Blue x	27	00100111	39
20	Blue y	23	00100011	35
21	White x	50	01010000	80
22	White y	54	01010100	84
23	Established timing 1	00	00000000	0
24	Established timing 2	00	00000000	0
25	Established timing 3	00	00000000	0
26	Standard timing #1	01	00000001	1
27		01	00000001	1
28	Standard timing #2	01	00000001	1
29		01	00000001	1
2A	Standard timing #3	01	00000001	1
2B		01	00000001	1
2C	Standard timing #4	01	00000001	1

2D		01	00000001	1
2E	Standard timing #5	01	00000001	1
2F		01	00000001	1
30	Standard timing #6	01	00000001	1
31		01	00000001	1
32	Standard timing #7	01	00000001	1
33		01	00000001	1
34	Standard timing #8	01	00000001	1
35		01	00000001	1
36	Pixel Clock/10000 LSB	CE	11001110	206
37	Pixel Clock/10000 USB	1D	00011101	29
38	Horz active Lower 8bits	56	01010110	86
39	Horz blanking Lower 8bits	E2	11100010	226
3A	HorzAct:HorzBlnk Upper 4:4 bits	50	01010000	80
3B	Vertical Active Lower 8bits	00	00000000	0
3C	Vertical Blanking Lower 8bits	1E	00011110	30
3D	Vert Act : Vertical Blanking (upper 4:4 bit)	30	00110000	48
3E	HorzSync. Offset	26	00100110	38
3F	HorzSync.Width	16	00010110	22
40	VertSync.Offset : VertSync.Width	36	00110110	54
41	Horz&Vert Sync Offset/Width Upper 2bits	00	00000000	0
42	Horizontal Image Size Lower 8bits	35	00110101	53
43	Vertical Image Size Lower 8bits	AD	10101101	173
44	Horizontal & Vertical Image Size (upper 4:4 bits)	10	00010000	16
45	Horizontal Border <i>(zero for internal LCD)</i>	00	00000000	0
46	Vertical Border <i>(zero for internal LCD)</i>	00	00000000	0
47	Signal <i>(non-intr, norm, no stero, sep sync, neg pol)</i>	18	00011000	24
48	Pixel Clock/10,000 (LSB)	DF	11011111	223
49	Pixel Clock/10,000 (MSB)	13	00010011	19
4A	Horizontal Addressable Pixels, lower 8 bits	56	01010110	86
4B	Horizontal Blanking Pixels, lower 8 bits	E2	11100010	226
4C	H Pixels, upper nibble : H Blanking, upper nibble	50	01010000	80
4D	Vertical Addressable Lines, lower 8 bits	00	00000000	0
4E	Vertical Blanking Lines, lower 8 bits	1E	00011110	30
4F	V lines, upper nibble : V blanking, upper nibble	30	00110000	48
50	Horizontal Front Porch, lower 8 bits	26	00100110	38
51	Horizontal Sync Pulse, lower 8 bits	16	00010110	22
52	V Front Porch, lower nibble : V Sync Pulse, lower nibble	36	00110110	54
53	VFP, 2 bits: VSP 2 bits: HFP 2 bits: HFP 2 bits	00	00000000	0
54	Horizontal Image Size in mm, lower 8 bits	35	00110101	53
55	Vertical Image Size in mm, lower 8 bits	AD	10101101	173
56	H Image Size, upper nibble : V Image Size, upper nibble	10	00010000	16
57	Horizontal Border	00	00000000	0
58	Vertical Border	00	00000000	0
59	Bit Encode Sync Information	18	00011000	24
5A	DC	00	00000000	0
5B	HTOTAL	00	00000000	0
5C	HA	00	00000000	0
5D	HBL	00	00000000	0

5E	HFP	00	00000000	0
5F	HFPe	00	00000000	0
60	HBP	00	00000000	0
61	HB	00	00000000	0
62	HSO	00	00000000	0
63	HS	00	00000000	0
64	VTOTAL	00	00000000	0
65	VA	00	00000000	0
66	VBL	00	00000000	0
67	VFP	00	00000000	0
68	VBP	00	00000000	0
69	VB	00	00000000	0
6A	VSO	00	00000000	0
6B	VS	00	00000000	0
6C	Detail Timing Description #4	00	00000000	0
6D	Flag	00	00000000	0
6E	Reserved	00	00000000	0
6F	For Brightness Table and Power Consumption	02	00000010	2
70	Flag	00	00000000	0
71	PWM % [7:0] @ Step 0	10	00010000	16
72	PWM % [7:0] @ Step 5	4C	01001100	76
73	PWM % [7:0] @ Step 10	FF	11111111	255
74	Nits [7:0] @ Step 0	0E	00001110	14
75	Nits [7:0] @ Step 5	3C	00111100	60
76	Nits [7:0] @ Step 10	64	01100100	100
77	Panel Electronics Power @ 32x32 Chess Pattern =	10	00010000	16
78	Backlight Power @ 60 nits =	0E	00001110	14
79	Backlight Power @ Step 10 =	1A	00011010	26
7A	Nits @ 100% PWM Duty =	69	01101001	105
7B	Flag	20	00100000	32
7C	Flag	20	00100000	32
7D	Flag	20	00100000	32
7E	Extension Flag	00	00000000	0
7F	Checksum	74	01110100	116