

Preliminary Specifications Final Specifications

Module	15.6"HD 16:9 Color TFT-LCD with LED Backlight design
Model Name	B156XTN02.1 (H/W:0A)
Note ()	<i>LED Backlight with driving circuit design</i>

Customer	Date
_____	_____
Checked & Approved by	Date
_____	_____
Note: This Specification is subject to change without notice.	

Approved by	Date
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Prepared by	Date
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2. General Description

B156XTN02.1 is a Color Active Matrix Liquid Crystal Display composed of a TFT LCD panel, a driver circuit, and LED backlight system. The screen format is intended to support the 16:9 HD, 1366(H) x768(V) screen and 262k colors (RGB 6-bits data driver) with LED backlight driving circuit. All input signals are LVDS interface compatible.

B156XTN02.1 is designed for a display unit of notebook style personal computer and industrial machine.

2.1 General Specification

The following items are characteristics summary on the table at 25 °C condition:

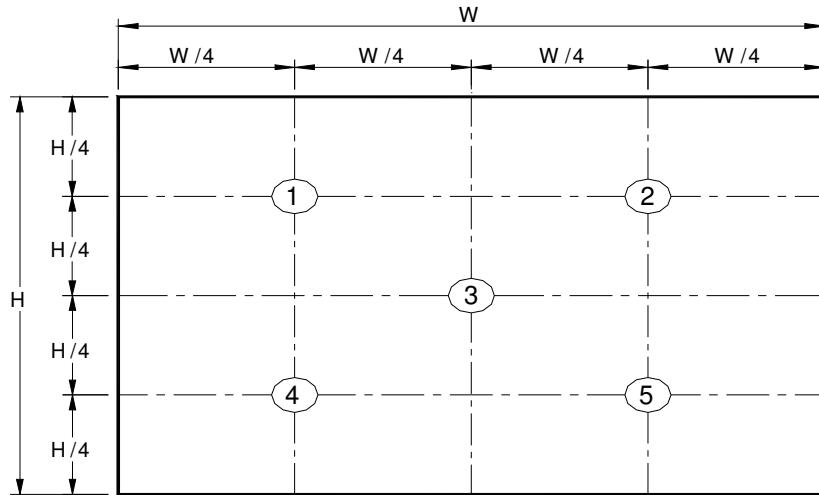
Items	Unit	Specifications		
Screen Diagonal	[mm]	394.91		
Active Area	[mm]	344.23 X193.54		
Pixels H x V		1366x3(RGB) x 768		
Pixel Pitch	[mm]	0.252X0.252		
Pixel Format		R.G.B. Vertical Stripe		
Display Mode		Normally White		
White Luminance ($I_{LED}=25mA$) (Note: I_{LED} is LED current)	[cd/m ²]	220 typ. (5 points average) 187 min. (5 points average)		
Luminance Uniformity		1.25 max. (5 points)		
Contrast Ratio		400 typ		
Response Time	[ms]	16 Max		
Nominal Input Voltage VDD	[Volt]	+3.3 typ.		
Power Consumption	[Watt]	5.0 max. (Include Logic and Blu power)		
Weight	[Grams]	450 max.		
Physical Size Include bracket	[mm]		Min.	Typ.
		Length	-	359.3
		Width	-	209.5
		Thickne	-	5.5
Electrical Interface		1 channel LVDS		
Glass Thickness	[mm]	0.5		
Surface Treatment		Anti Glare, Hardness 3H,		
Support Color		262K colors (RGB 6-bit)		
Temperature Range Operating Storage (Non-Operating)	[°C] [°C]	0 to +50 -20 to +60		
RoHS Compliance		RoHS Compliance		

2.2 Optical Characteristics

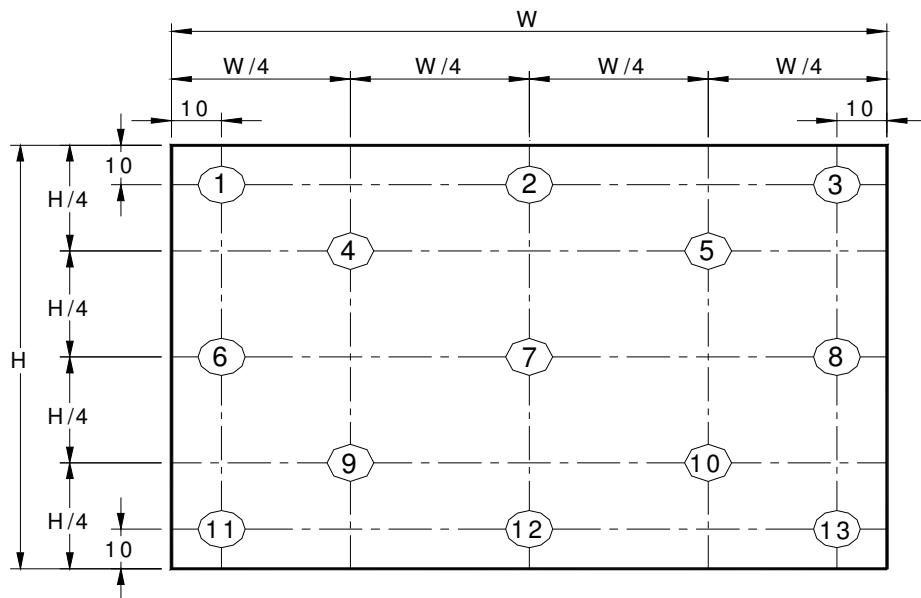
The optical characteristics are measured under stable conditions at 25°C (Room Temperature) :

Item	Symbol	Conditions	Min.	Typ.	Max.	Unit	Note
White Luminance $I_{LED}=25mA$		5 points average	187	220	-	cd/m ²	1, 4, 5.
Viewing Angle	θ_R	Horizontal (Right) CR = 10	40	45	-	degree	4, 9
	θ_L	(Left)	40	45	-		
Luminance Uniformity	Ψ_H	Vertical (Upper) CR = 10	10	15	-		
	Ψ_L	(Lower)	30	35	-		
Luminance Uniformity	δ_{5P}	5 Points	-	-	1.25		1, 3, 4
Luminance Uniformity	δ_{13P}	13 Points	-	-	1.50		2, 3, 4
Contrast Ratio	CR		-	400	-		4, 6
Cross talk	%				4		4, 7
Response Time	T_r	Rising	-	6	-	msec	4, 8
	T_f	Falling	-	2	-		
	T_{RT}	Rising + Falling	-	8	16		
Color / Chromaticity Coordinates	Red	Rx		TBD	TBD	TBD	4
		Ry		TBD	TBD	TBD	
	Green	Gx		TBD	TBD	TBD	
		Gy		TBD	TBD	TBD	
	Blue	Bx		TBD	TBD	TBD	
		By		TBD	TBD	TBD	
	White	Wx	0.283	0.313	0.343		
		Wy	0.299	0.329	0.359		
NTSC	%		-	60	-		

Note 1: 5 points position (Ref: Active area)



Note 2: 13 points position (Ref: Active area)



Note 3: The luminance uniformity of 5 or 13 points is defined by dividing the maximum luminance values by the minimum test point luminance

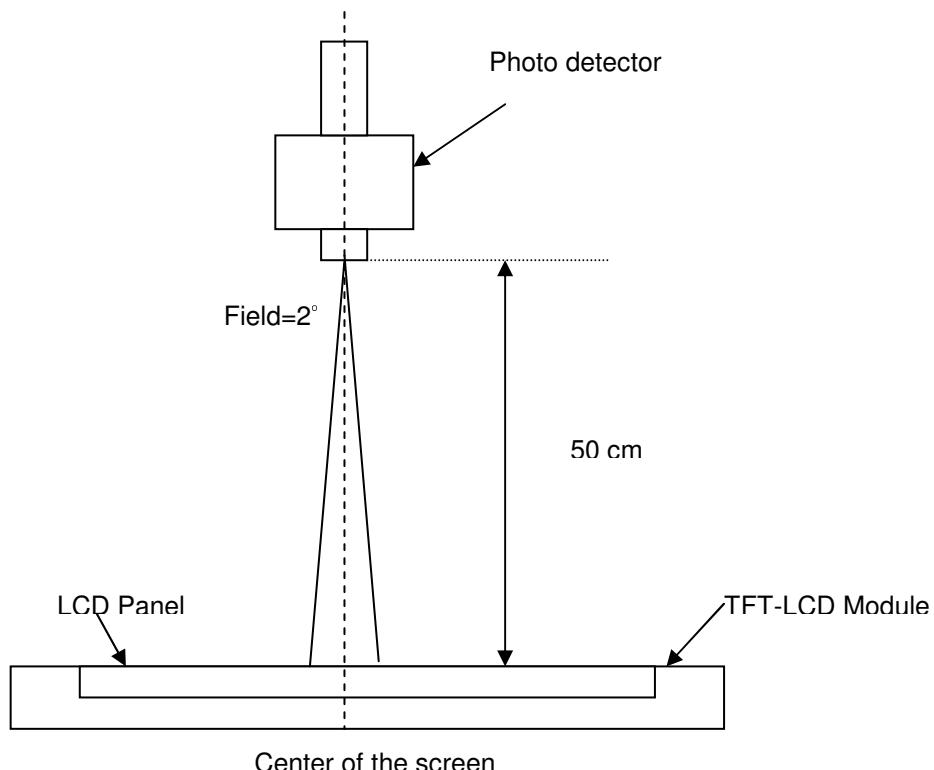
$$\delta_{W5} = \frac{\text{Maximum Brightness of five points}}{\text{Minimum Brightness of five points}}$$

$$\delta_{W13} = \frac{\text{Maximum Brightness of thirteen points}}{\text{Minimum Brightness of thirteen points}}$$

Note 4: Measurement method

The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after

lighting Backlight for 30 minutes in a stable, windless and dark room, and it should be measured in the center of screen.



Note 5 : Definition of Average Luminance of White (Y_L):

Measure the luminance of gray level 63 at 5 points , $Y_L = [L(1)+L(2)+L(3)+L(4)+L(5)] / 5$
 $L(x)$ is corresponding to the luminance of the point X at Figure in Note (1).

Note 6 : Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

$$\text{Contrast ratio (CR)} = \frac{\text{Brightness on the "White" state}}{\text{Brightness on the "Black" state}}$$

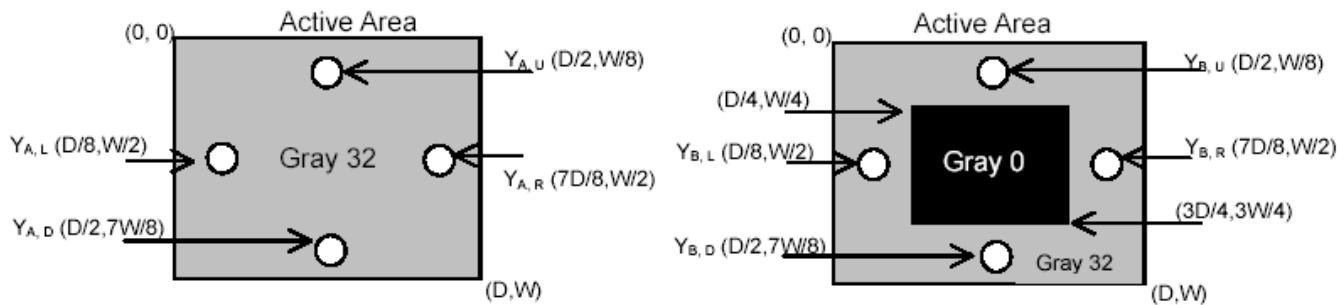
Note 7 : Definition of Cross Talk (CT)

$$CT = | Y_B - Y_A | / Y_A \times 100 \%$$

Where

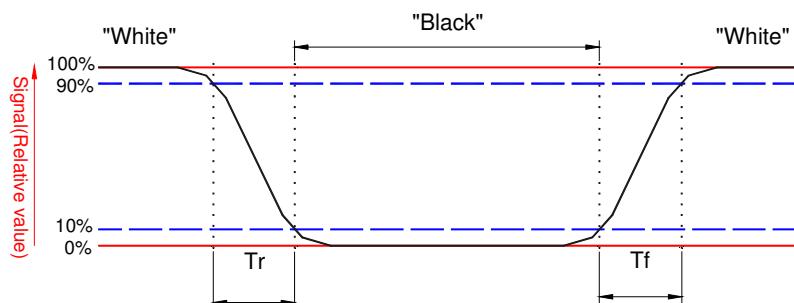
Y_A = Luminance of measured location without gray level 0 pattern (cd/m^2)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m^2)



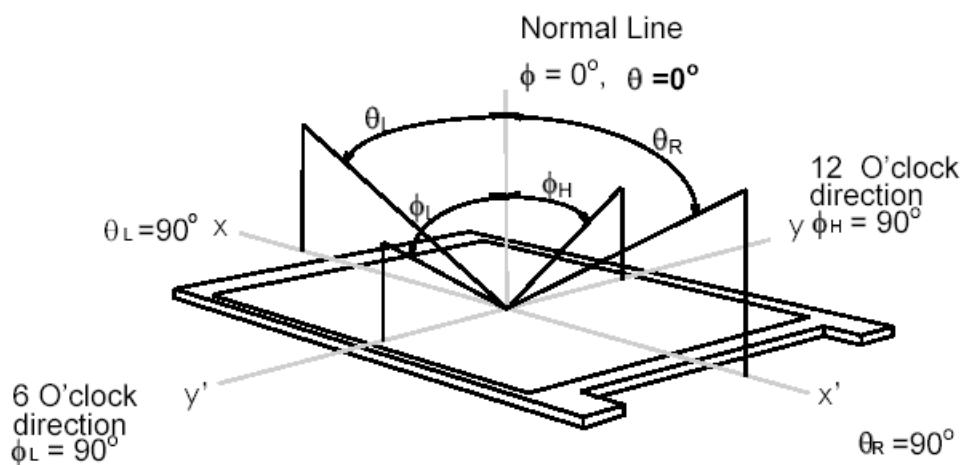
Note 8: Definition of response time:

The output signals of BM-7 or equivalent are measured when the input signals are changed from "Black" to "White" (falling time) and from "White" to "Black" (rising time), respectively. The response time interval between the 10% and 90% of amplitudes. Refer to figure as below.



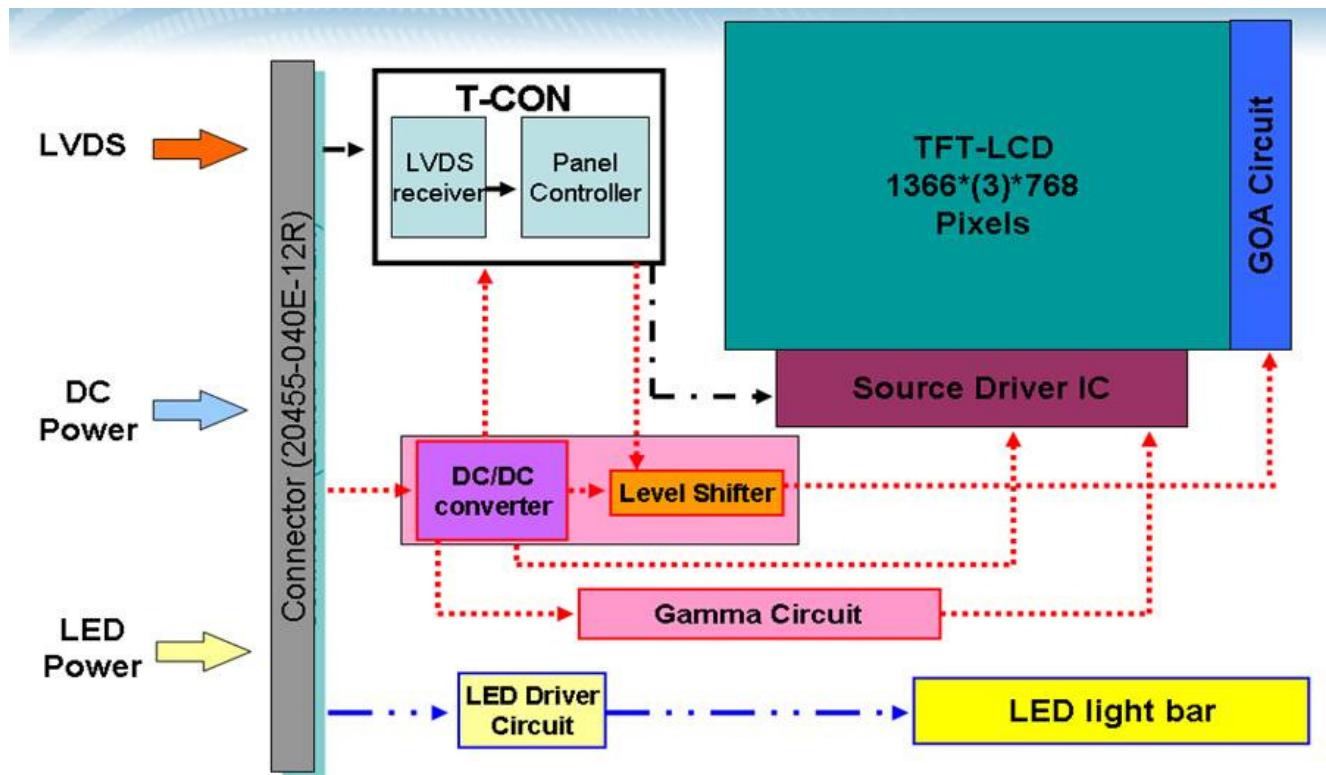
Note 9. Definition of viewing angle

Viewing angle is the measurement of contrast ratio ≥ 10 , at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as follows; 90° (θ) horizontal left and right and 90° (ϕ) vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.



3. Functional Block Diagram

The following diagram shows the functional block of the 15.6 inches wide Color TFT/LCD 40 Pin one channel Module



4. Absolute Maximum Ratings

An absolute maximum rating of the module is as following:

4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive	V _{in}	-0.3	+4.0	[Volt]	Note 1,2

4.2 Absolute Ratings of Environment

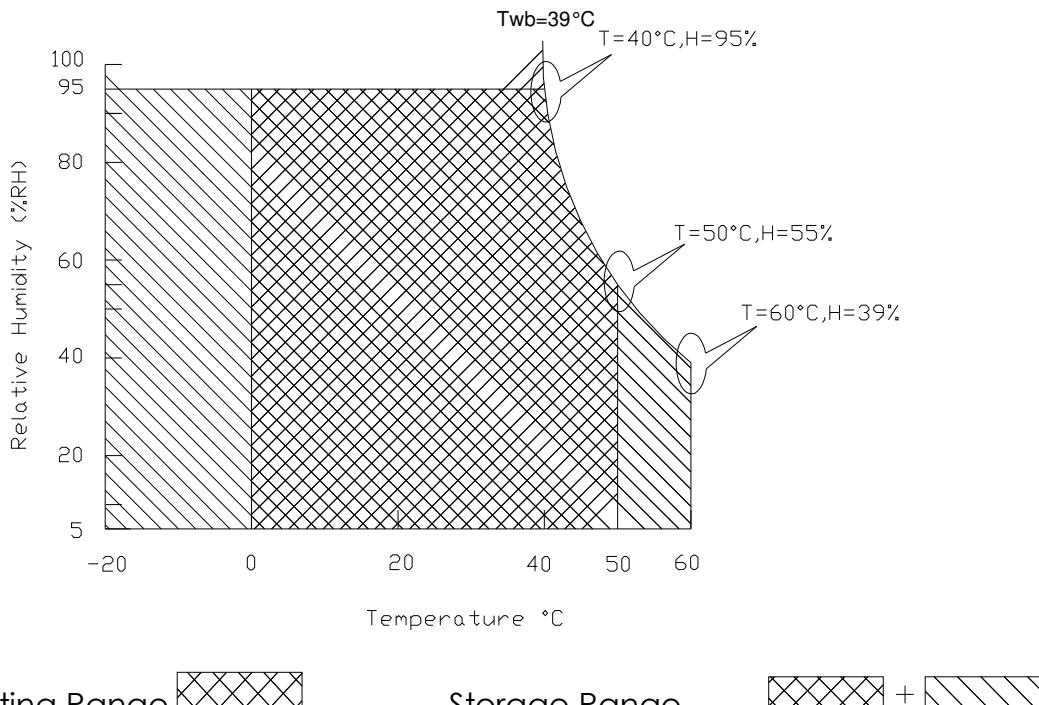
Item	Symbol	Min	Max	Unit	Conditions
Operating	TOP	0	+50	[°C]	Note 4
Operation Humidity	HOP	5	95	[%RH]	Note 4
Storage Temperature	TST	-20	+60	[°C]	Note 4
Storage Humidity	HST	5	95	[%RH]	Note 4

Note 1: At T_a (25°C)

Note 2: Permanent damage to the device may occur if exceed maximum values

Note 3: LED specification refer to section 5.2

Note 4: For quality performance, please refer to AUO IIS (Incoming Inspection Standard).



5. Electrical Characteristics

5.1 TFT LCD Module

5.1.1 Power Specification

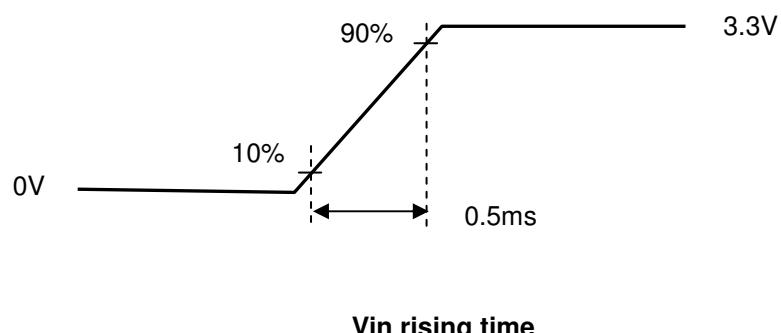
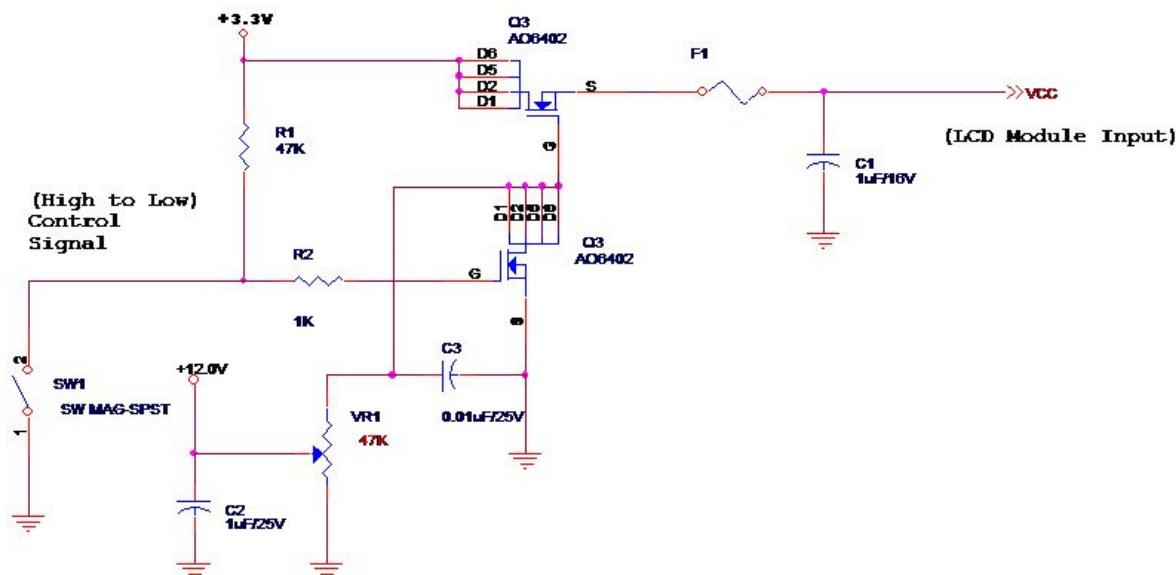
Input power specifications are as follows;

The power specification are measured under 25°C and frame frequency under 60Hz

Symbol	Parameter	Min	Typ	Max	Units	Note
VDD	Logic/LCD Drive Voltage	3.0	3.3	3.6	[Volt]	
PDD	VDD Power	-	-	1.3	[Watt]	Note 1
IDD	IDD Current	-	250	400	[mA]	Note 1
IRush	Inrush Current	-	-	1500	[mA]	Note 2
VDDrp	Allowable Logic/LCD Drive Ripple Voltage	-	-	100	[mV] p-p	

Note 1 : Maximum Measurement Condition : Black Pattern at 3.3V driving voltage. ($P_{max} = V_{3.3} \times I_{black}$)

Note 2 : Measure Condition



5.1.2 Signal Electrical Characteristics

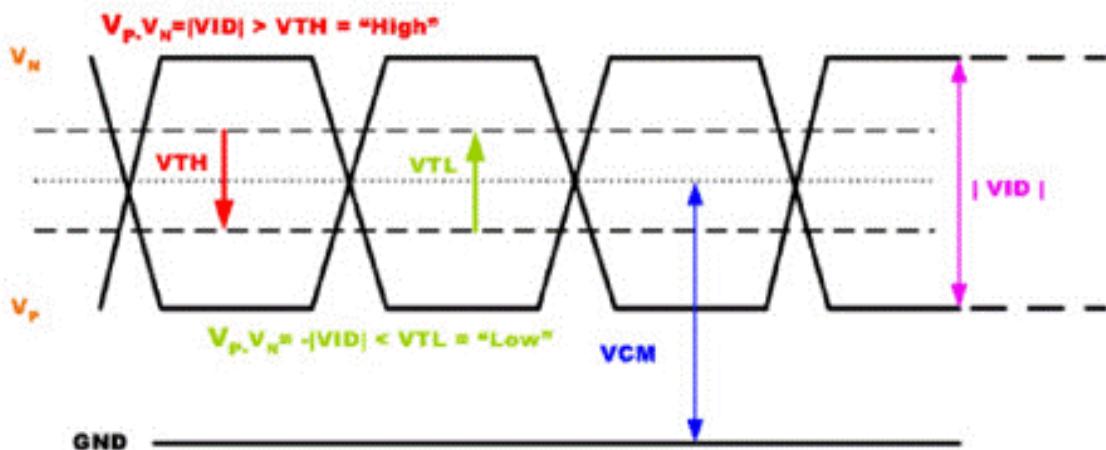
Input signals shall be low or High-impedance state when VDD is off.

Signal electrical characteristics are as follows;

Parameter	Condition	Min	Max	Unit
V_{TH}	Differential Input High Threshold ($V_{CM} = +1.2V$)		100	[mV]
V_{TL}	Differential Input Low Threshold ($V_{CM} = +1.2V$)	-100	-	[mV]
$ V_{ID} $	Differential Input Voltage	100	600	[mV]
V_{CM}	Differential Input Common Mode Voltage	1.125	1.375	[V]

Note: LVDS Signal Waveform

Single-end Signal





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5.2 Backlight Unit

5.2.1 LED characteristics

Parameter	Symbol	Min	Typ	Max	Units	Condition
Backlight Power Consumption	P _{LED}	-	3.05	3.7	[Watt]	(Ta=25°C), Note 1 Vin =12V
LED Life-Time	N/A	12,000	-	-	Hour	(Ta=25°C), Note 2 I _F =20 mA

Note 1: Calculator value for reference $P_{LED} = V_F \text{ (Normal Distribution)} * I_F \text{ (Normal Distribution)} / \text{Efficiency}$

Note 2: The LED life-time define as the estimated time to 50% degradation of initial luminous.

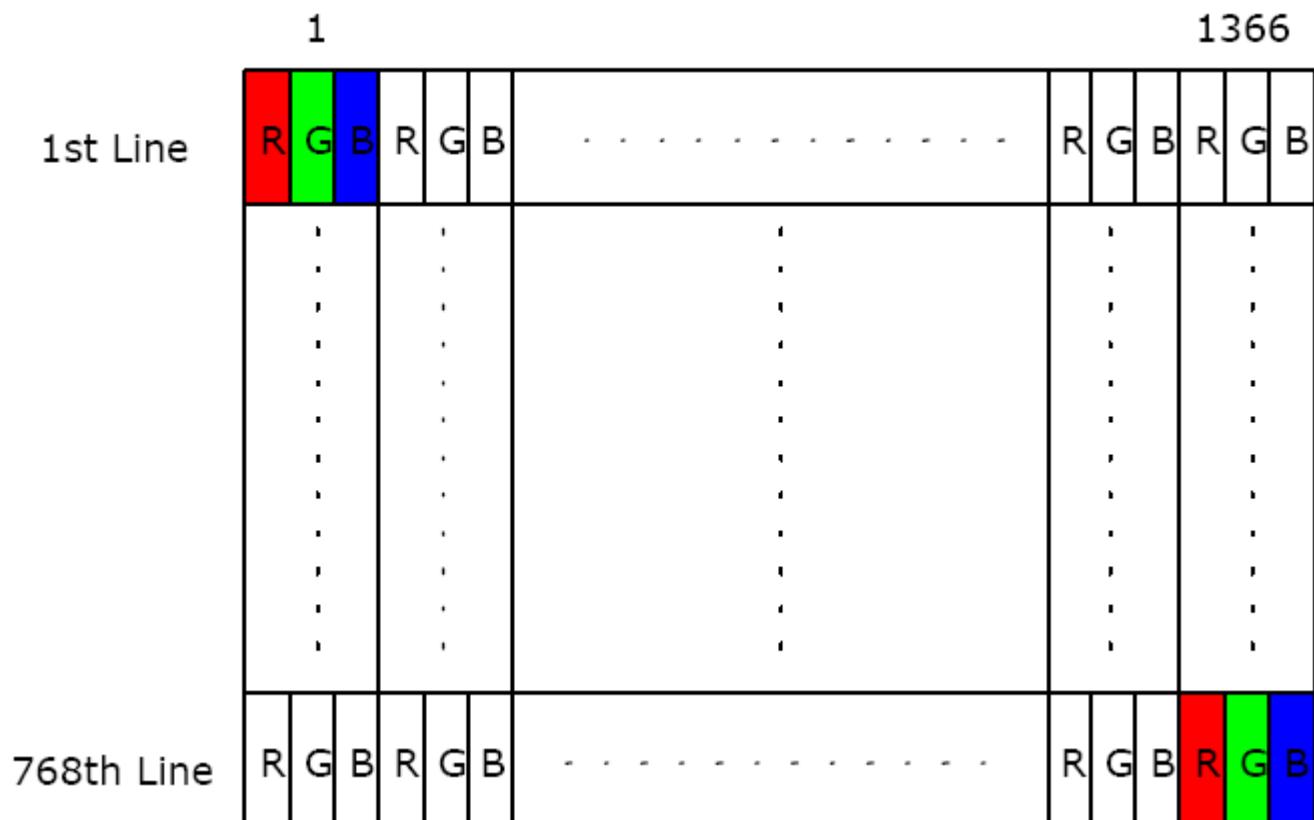
5.2.2 Backlight input signal characteristics

Parameter	Symbol	Min	Typ	Max	Units	Remark
LED Power Supply	V _{LED}	6.0	12.0	21.0	[Volt]	
LED Enable Input High Level		2.5	-	5.5	[Volt]	
LED Enable Input Low Level	V _{LED_EN}	-	-	0.8	[Volt]	
PWM Logic Input High Level		2.5	-	5.5	[Volt]	
PWM Logic Input Low Level	V _{PWM_EN}	-	-	0.8	[Volt]	Define as Connector Interface (Ta=25°C)
PWM Input Frequency	F _{PWM}	100	-	20K	Hz	
PWM Duty Ratio	Duty	5	--	100	%	

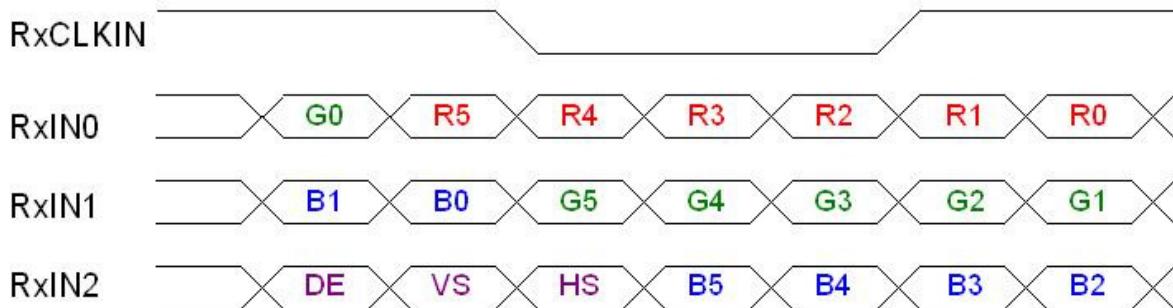
6. Signal Interface Characteristic

6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.



6.2 The Input Data Format



Signal Name	Description	
R5 R4 R3 R2 R1 R0	Red Data 5 (MSB) Red Data 4 Red Data 3 Red Data 2 Red Data 1 Red Data 0 (LSB)	Red-pixel Data Each red pixel's brightness data consists of these 6 bits pixel data.
G5 G4 G3 G2 G1 G0	Green Data 5 (MSB) Green Data 4 Green Data 3 Green Data 2 Green Data 1 Green Data 0 (LSB)	Green-pixel Data Each green pixel's brightness data consists of these 6 bits pixel data.
B5 B4 B3 B2 B1 B0	Blue Data 5 (MSB) Blue Data 4 Blue Data 3 Blue Data 2 Blue Data 1 Blue Data 0 (LSB)	Blue-pixel Data Each blue pixel's brightness data consists of these 6 bits pixel data.
RxCLKIN	Data Clock	The signal is used to strobe the pixel data and DE signals. All pixel data shall be valid at the falling edge when the DE signal is high.
DE	Display Timing	This signal is strobed at the falling edge of RxCLKIN. When the signal is high, the pixel data shall be valid to be displayed.
VS	Vertical Sync	The signal is synchronized to RxCLKIN.
HS	Horizontal Sync	The signal is synchronized to RxCLKIN.

Note: Output signals from any system shall be low or High-impedance state when VDD is off.



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6.3 Integration Interface Requirement

6.3.1 Connector Description

Physical interface is described as for the connector on module.

These connectors are capable of accommodating the following signals and will be following components.

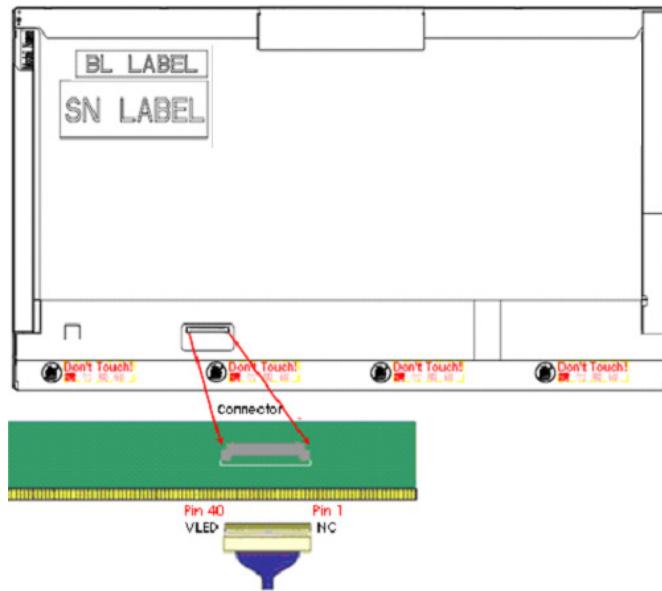
Connector Name / Designation	For Signal Connector
Manufacturer	IPEX or compatible
Type / Part Number	IPEX 20455-040E-12R
Mating Housing/Part Number	IPEX 20353-040T-11

6.3.2 Pin Assignment

LVDS is a differential signal technology for LCD interface and high speed data transfer device.

PIN#	Signal Name	Description
1	NC	Connect to pin34
2	VDD	Power Supply +3.3V (typical)
3	VDD	Power Supply +3.3V (typical)
4	V_EDID	DDC +3.3V Power
5	AGING	Aging
6	EDID_CLK	EDID_Clock
7	EDID_DATA	EDID_Data
8	RIN0-	-LVDS Differential Data INPUT (R0-R5,G0)
9	RIN0+	+LVDS Differential Data INPUT (R0-R5,G0)
10	GND	Ground
11	RIN1-	-LVDS Differential Data INPUT (G1-G5,B0-B1)
12	RIN1+	+LVDS Differential Data INPUT (G1-G5,B0-B1)
13	GND	Ground
14	RIN2-	-LVDS Differential Data INPUT (B2-B5,HS,VS,DE)
15	RIN2+	+LVDS Differential Data INPUT (B2-B5,HS,VS,DE)
16	GND	Ground
17	CIKIN-	-LVDS Differential Clock INPUT
18	CIKIN+	-LVDS Differential Clock INPUT
19	CM_EN	CM_EN (Color Matrix)
20	NC	No connection
21	NC	No connection

22	GND	Ground
23	NC	No connection
24	NC	No connection
25	GND	Ground
26	NC	No connection
27	NC	No connection
28	GND	Ground
29	NC	No connection
30	NC	No connection
31	VLED_GND	LED Ground
32	VLED_GND	LED Ground
33	VLED_GND	LED Ground
34	NC	Connect to pin1
35	BL_PWM	System PWM Signal input (+3.3V input)
36	BL_EN	LED enable pin (+3.3V input)
37	DCR_EN	DCR_EN
38	VLED	LED Power Supply 6-21V
39	VLED	LED Power Supply 6-21V
40	VLED	LED Power Supply 6-21V



Note1: Input signals shall be low or High-impedance state when VDD is off.

6.4 Interface Timing

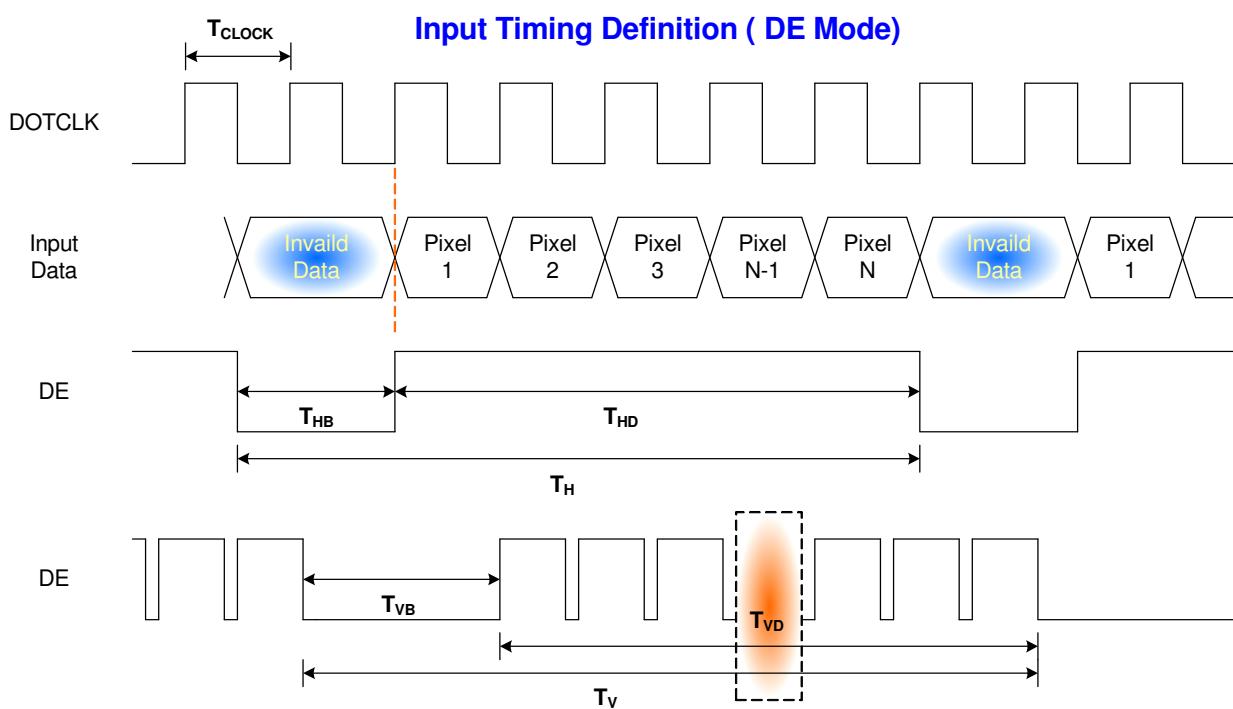
6.4.1 Timing Characteristics

Basically, interface timings should match the 1366x768 /60Hz manufacturing guide line timing.

Parameter	Symbol	Min.	Typ.	Max.	Unit
Frame Rate	-	50	60	TBD	Hz
Clock frequency	$1 / T_{Clock}$	65	69.3	72	MHz
Vertical Section	Period	T_V	776	808	1023
	Active	T_{VD}	768		
	Blanking	T_{VB}	8	40	255
Horizontal Section	Period	T_H	1396	1606	2047
	Active	T_{HD}	1366		
	Blanking	T_{HB}	30	240	681

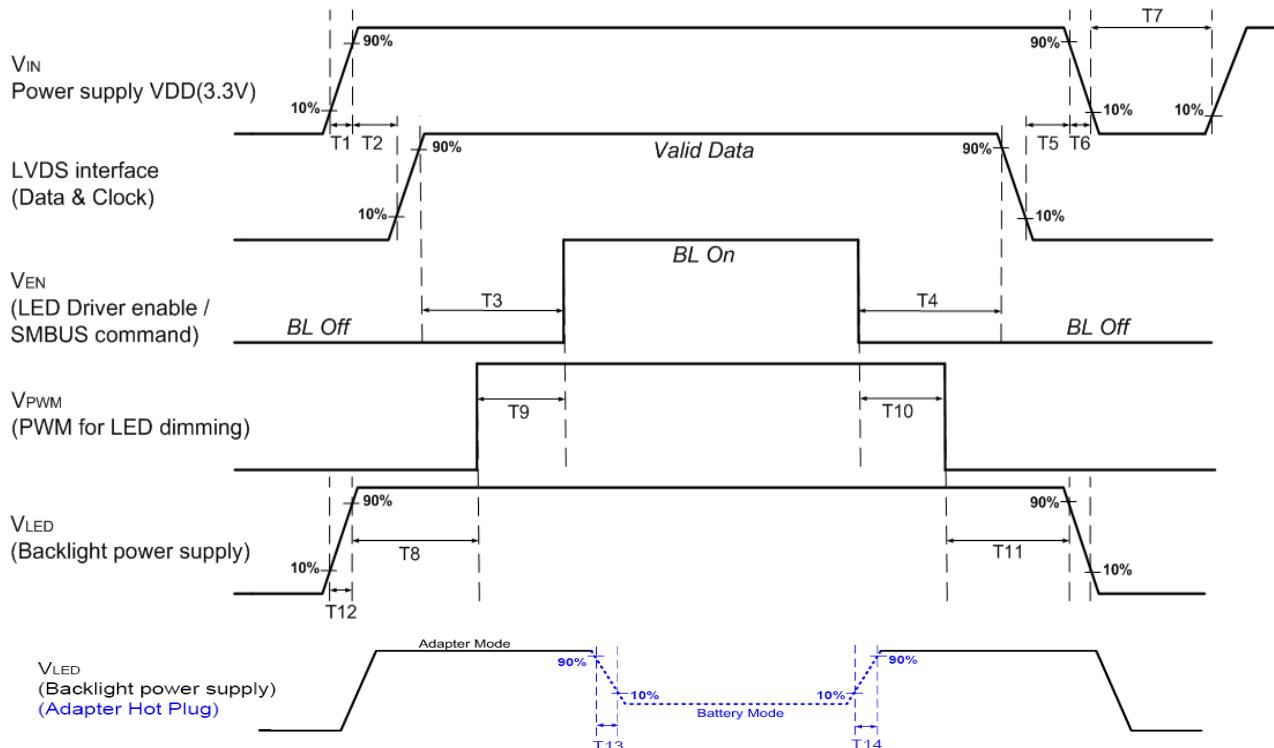
Note : DE mode only

6.4.2 Timing diagram



6.5 Power ON/OFF Sequence

Power on/off sequence is as follows. Interface signals and LED on/off sequence are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off



Parameter	Value	
	Min.(ms)	Max.(ms)
T1	0.5	10
T2	0	50
T3	200	-
T4	200	-
T5	0	50
T6	0	10
T7	500	-
T8	10	-
T9	10	-
T10	10	-
T11	10	-
T12	0.5	10
T13	1	-
T14	1	-

Note: If T3, T5, T6 couldn't match above specifications, must request T3+T5+T6 > 200ms at least

7. Panel Reliability Test

7.1 Vibration Test

Test Spec:

- Test method: Non-Operation
- Acceleration: 1.5 G
- Frequency: 10 - 500Hz Random
- Sweep: 30 Minutes each Axis (X, Y, Z)

7.2 Shock Test

Test Spec:

- Test method: Non-Operation
- Acceleration: 220 G , Half sine wave
- Active time: 2 ms
- Pulse: X,Y,Z .one time for each side

7.3 Reliability Test

Items	Required Condition	Note
Temperature Humidity Bias	Ta= 40°C, 90%RH, 300h	
High Temperature Operation	Ta= 50°C, Dry, 300h	
Low Temperature Operation	Ta= 0°C, 300h	
High Temperature Storage	Ta= 60°C, 35%RH, 300h	
Low Temperature Storage	Ta= -20°C, 50%RH, 250h	
Thermal Shock Test	Ta=-20°C to 60°C, Duration at 30 min, 100 cycles	
ESD	Contact : ± 8 KV Air : ± 15 KV	Note 1

Note1: According to EN 61000-4-2 , ESD class B: Some performance degradation allowed.

Self-recoverable.

No data lost, No hardware failures.

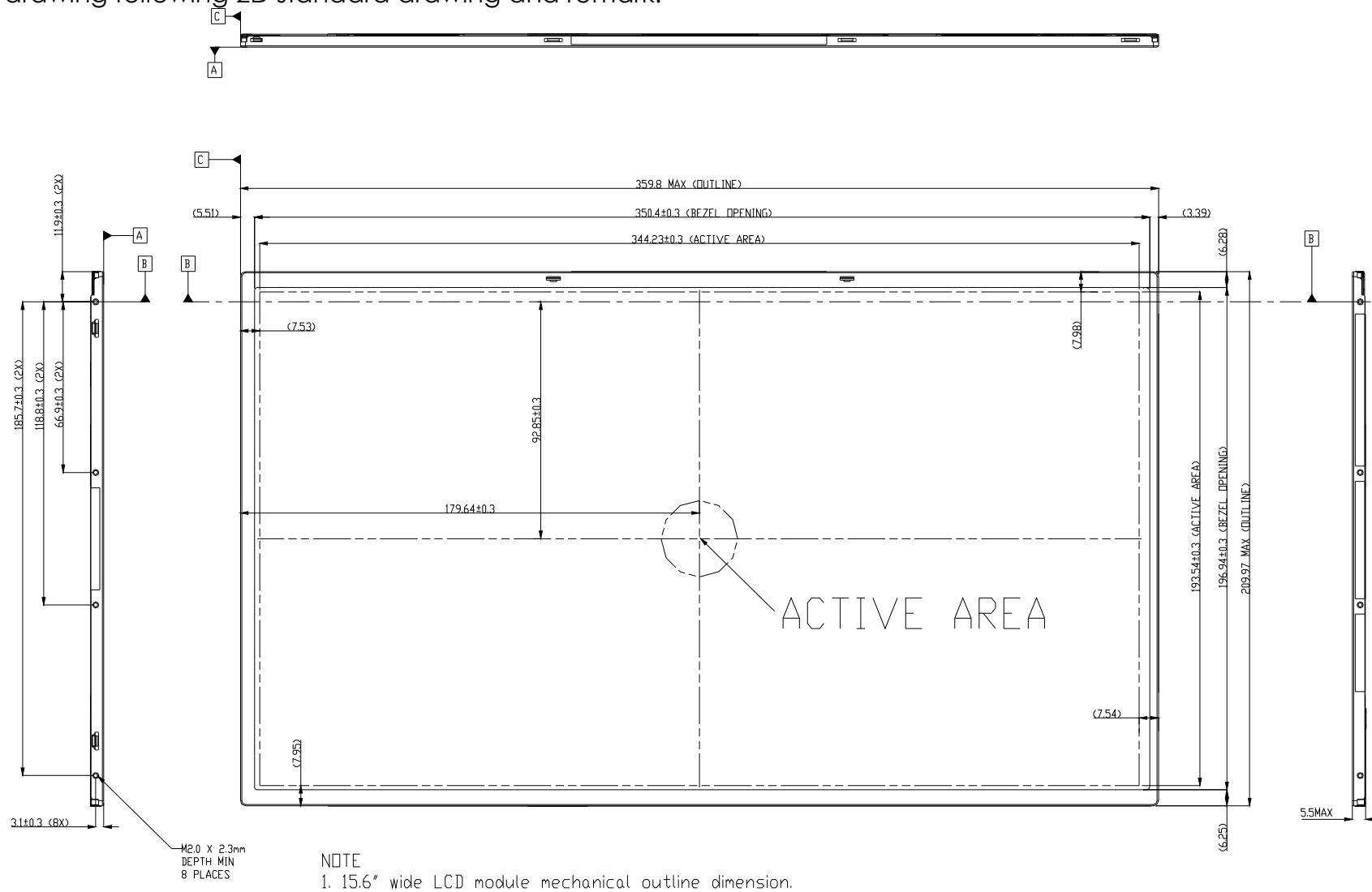
Remark: MTBF (Excluding the LED): 30,000 hours with a confidence level 90%

8. Mechanical Characteristics

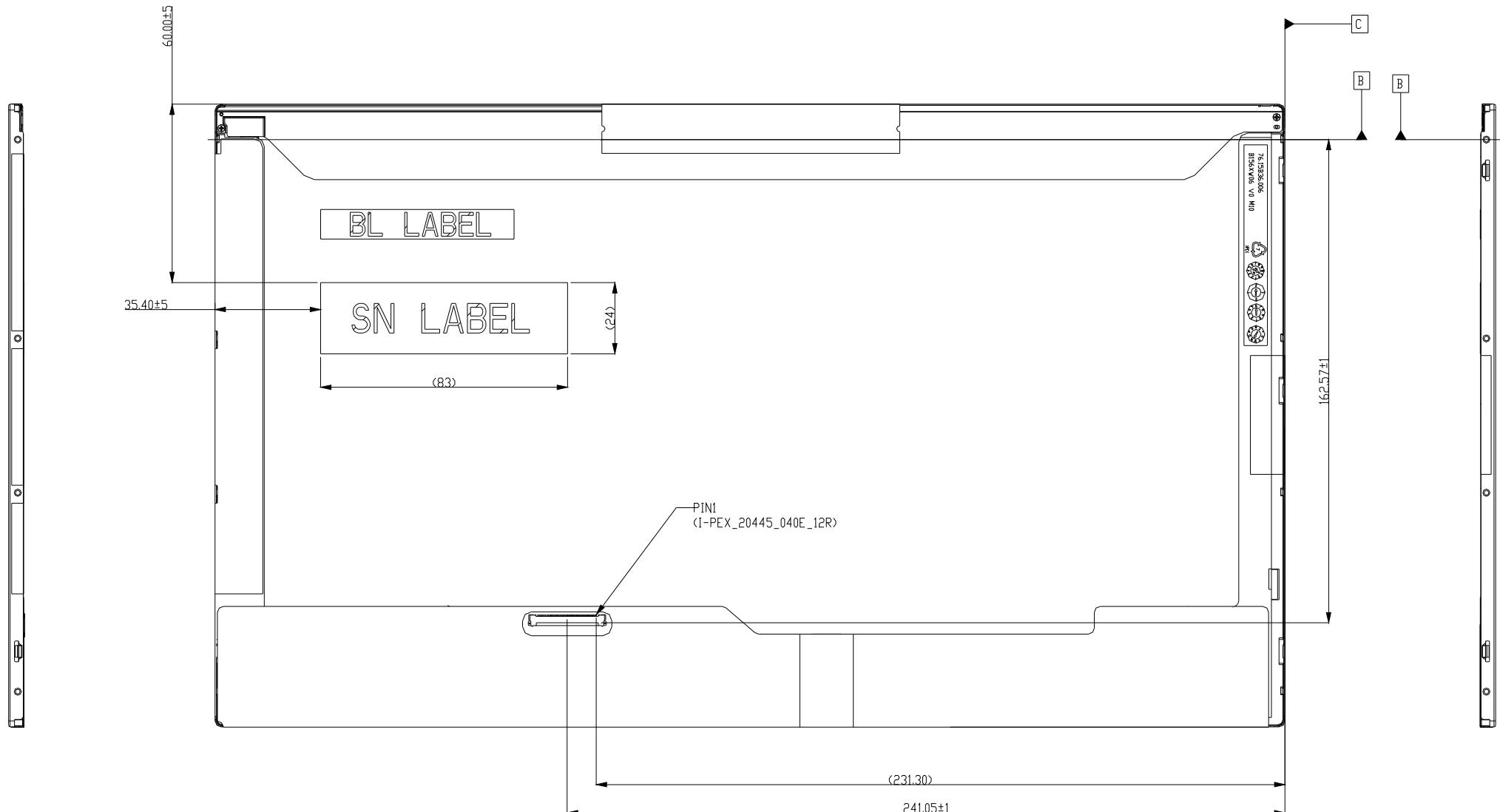
8.1 LCM Outline Dimension

8.1.1 Standard Front View

The drawing following 2D standard drawing and remark.



8.1.2 Standard Rear View

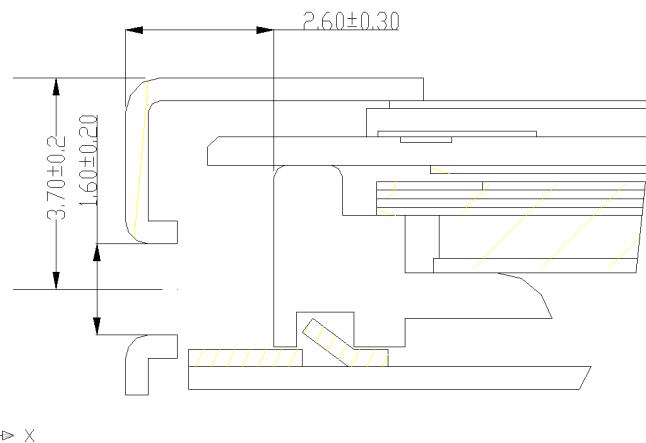


8.2 Screw Hole Depth and Center Position

Maximum Screw penetration from side surface is 2.3 mm

The center of screw hole center location is 3.7 ± 0.2 mm from front surface

Screw Torque: Maximum 2.5 kgf-cm



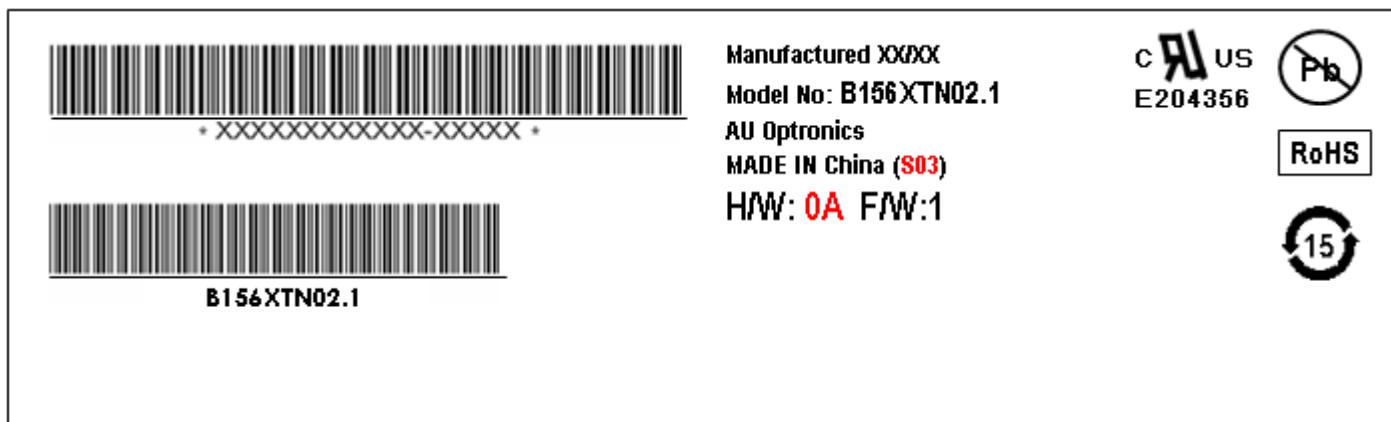


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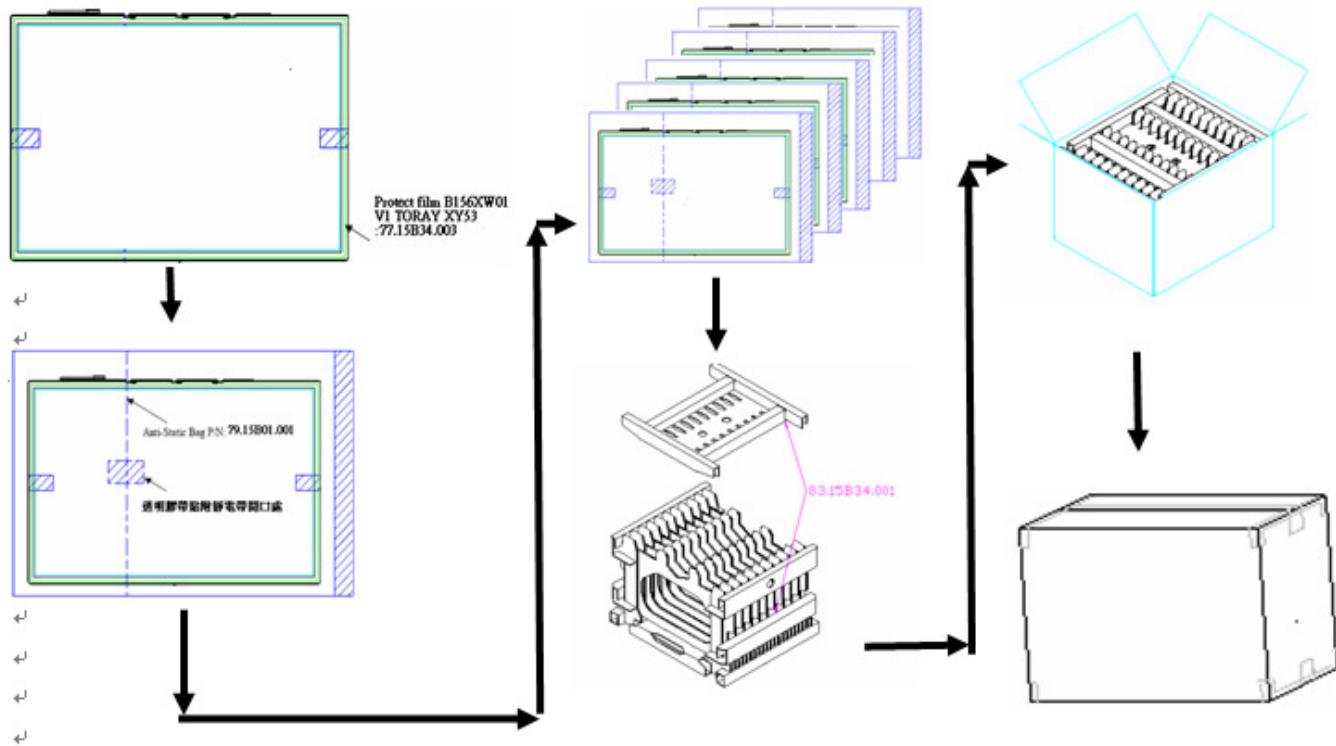
9. Shipping and Package

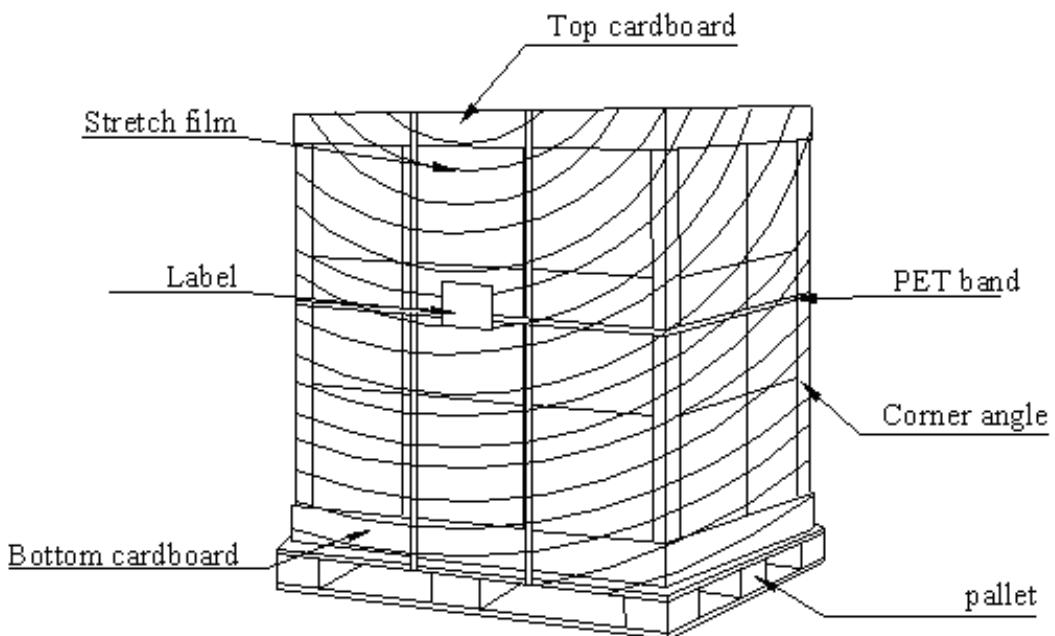
9.1 Shipping Label Format



9.2 Carton Package

The outside dimension of carton is 437 (L)mm x 369 (W)mm x 313 (H)mm



9.3 Shipping Package of Palletizing Sequence**10. Appendix: EDID Description**

TBD