

## **Aluminum electrolytic capacitors**

Hybrid polymer aluminum electrolytic capacitors,  
very high ripple current - up to 150 °C

**Series/Type:**            **B40910**

**Date:**                    July 2024

## SMD capacitors

### Applications

- Automotive electronics
- Industrial electronics

### Features

- Miniaturized dimensions
- Useful life, 4000 h at 135 °C
- High operating temperature capability up to 150 °C
- Very high ripple current capability
- Low ESR across temperature range
- Standard and vibration resistant designs available
- Suitable for reflow soldering
- RoHS-compatible



### Construction

- Surface mount type
- Coated aluminum case
- Minus pole marking on the case
- Case with pressure relief vent

### Delivery mode

- Taped on reel

**Specifications and characteristics in brief**

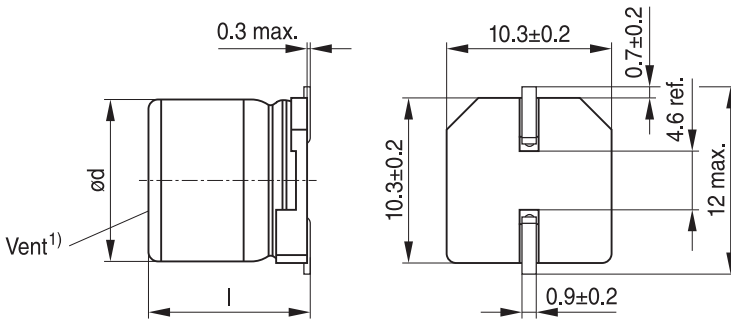
Rated voltage $V_R$ Surge voltage $V_S$	25 ... 63 V DC $1.15 \cdot V_R$			
Rated capacitance $C_R$ Capacitance tolerance	82 ... 470 $\mu$ F $\pm 20\% \triangleq M$			
Dissipation factor $\tan \delta$ (20 °C, 120 Hz)	$V_R$ (V DC)	25	35	63
	$\tan \delta$ (max.)	0.14	0.12	0.08
Leakage current $I_{leak}$ (20 °C, 2 min)	$I_{leak} \leq 0.01 \mu A \cdot \left( \frac{C_R}{\mu F} \cdot \frac{V_R}{V} \right)$ or 3 $\mu A$ , whichever is greater			
Useful life <sup>1)</sup> 125 °C; $V_R$ ; $I_{AC,R}$ 135 °C; $V_R$ ; $I_{AC,max}$	> 4000 h	Requirements: $ \Delta C/C  \leq 30\%$ of initial value ESR $\leq 2$ times initial specified limit <sup>2)</sup> $I_{leak} \leq$ initial specified limit		
	> 4000 h			
Voltage endurance test 125 °C; $V_R$	1000 h	Post test requirements: $ \Delta C/C  \leq 15\%$ of initial value $\tan \delta \leq 1.5$ times initial specified limit $I_{leak} \leq$ initial specified limit		
Shelf life <sup>3)</sup> 125 °C, 0 V	1000 h	Requirements: $ \Delta C/C  \leq 30\%$ of initial value $\tan \delta \leq 2$ times initial specified limit $I_{leak} \leq$ initial specified limit		
Biased humidity test 85 °C, 85% RH, $V_R$	2000 h	Requirements: $ \Delta C/C  \leq 30\%$ of initial value $\tan \delta \leq 2$ times initial specified limit $I_{leak} \leq$ initial specified limit		
Vibration resistance test	To AEC-Q200 REV E (MIL-STD-202, Method 204): Frequency range 10 Hz ... 2 kHz, displacement amplitude max. 1.5 mm, duration 3 x 20 min, 12 cycles. Capacitor soldered on standard TDK PCB.  Standard design: acceleration max. 5 g Vibration resistant design: acceleration max. 30 g			
IEC climatic category	To IEC 60068-1:2013: 55/125/56 (-55 °C/+125 °C/56 days damp heat test)			
Reference standard	AEC-Q200 REV E <sup>4)</sup>			

1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

2)  $ESR_{max}$  at 100 kHz, 20 °C

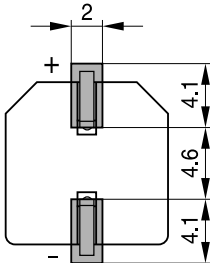
3) Before the measurement, the capacitor shall be preconditioned by the application of the rated voltage for 1 hour. The voltage shall be applied to the capacitor through a resistor, the value of which shall be approximately 100  $\Omega$ .

4) Refer to chapter "General technical information, 2 Standards and specifications" for further details.

**Standard design**
**Dimensional drawing**


<sup>1)</sup> Supplied components may have different vent designs.  
They all offer the same functionality of pressure relief.

KAL1953-T-E

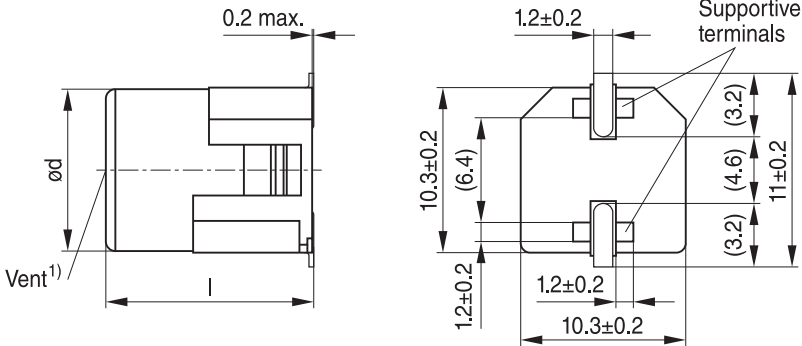
**Layout recommendation**


■ Land space

KAL1778-9-E

**Dimensions and weights**

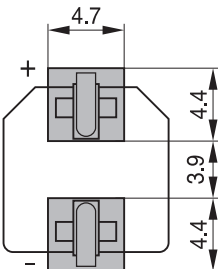
Dimensions (mm)		Approx. weight g
d ±0.5	l ±0.3	
10	10.2	1.4
10	12.5	1.6

**Vibration resistant design**
**Dimensional drawing**


¹) Supplied components may have different vent designs. They all offer the same functionality of pressure relief.

( ) Reference value

KAL1979-5-E

**Layout recommendation**


■ Land space

KAL1980-6-E

Recommended thickness of solder paste: 0.2 mm

**Dimensions and weights**

Dimensions (mm)		Approx. weight g
d ±0.5	l ±0.3	
10	10.5	1.5
10	12.8	1.7

**Overview of available types**

Other voltage and capacitance ratings are available upon request.

$V_R$ (V DC)	25	35	63
	Case dimensions d x l (mm) <sup>1)</sup>		
$C_R$ (μF)			
82			10 x 10.2   10 x 10.5
100			10 x 10.2   10 x 10.5 10 x 12.5   10 x 12.8
120			10 x 12.5   10 x 12.8
270		10 x 10.2   10 x 10.5	
330	10 x 10.2   10 x 10.5	10 x 12.5   10 x 12.8	
360		10 x 12.5   10 x 12.8	
470	10 x 12.5   10 x 12.8		

**Technical data and ordering codes**

$C_R$ 120 Hz 20 °C μF	Case dimensions <sup>1)</sup> d x l mm	$ESR_{max}$ 100 kHz 20 °C Ω	$I_{AC,R}$ 100 kHz 125 °C A	$I_{AC,max}$ 100 kHz 135 °C A	Ordering code (composition see below)
$V_R = 25$ V DC					
330	10 x 10.2   10 x 10.5	0.016	4.6	3.3	B40910A5337M***
470	10 x 12.5   10 x 12.8	0.014	5.1	3.6	B40910A5477M***
$V_R = 35$ V DC					
270	10 x 10.2   10 x 10.5	0.016	4.6	3.3	B40910A7277M***
330	10 x 12.5   10 x 12.8	0.015	5.1	3.6	B40910A7337M***
360	10 x 12.5   10 x 12.8	0.015	5.1	3.6	B40910A7367M***
$V_R = 63$ V DC					
82	10 x 10.2   10 x 10.5	0.022	4.0	2.8	B40910A8826M***
100	10 x 10.2   10 x 10.5	0.022	4.0	2.8	B40910A8107M***
100	10 x 12.5   10 x 12.8	0.017	4.6	3.2	B40910B8107M***
120	10 x 12.5   10 x 12.8	0.017	4.6	3.2	B40910A8127M***

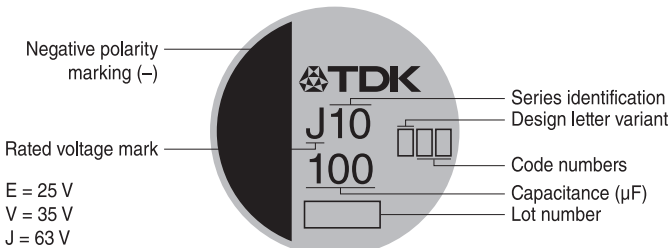
**Composition of ordering code**

\*\*\* = Version

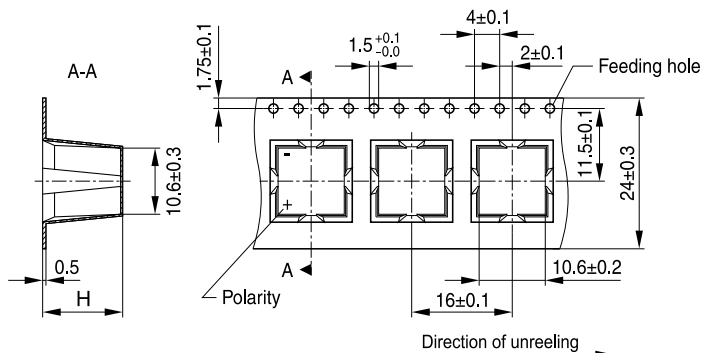
000 = for standard design

100 = for vibration resistant design

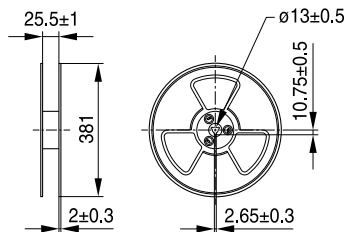
1) Case dimensions d x l (mm): Standard design | Vibration resistant design.

**Marking**


KAL1981-Z-E

**Package details**


KAL1814-9-E



KAL1754-W

The image of the packaging reel is for illustrative purpose only. Supplied reels may have a different appearance.

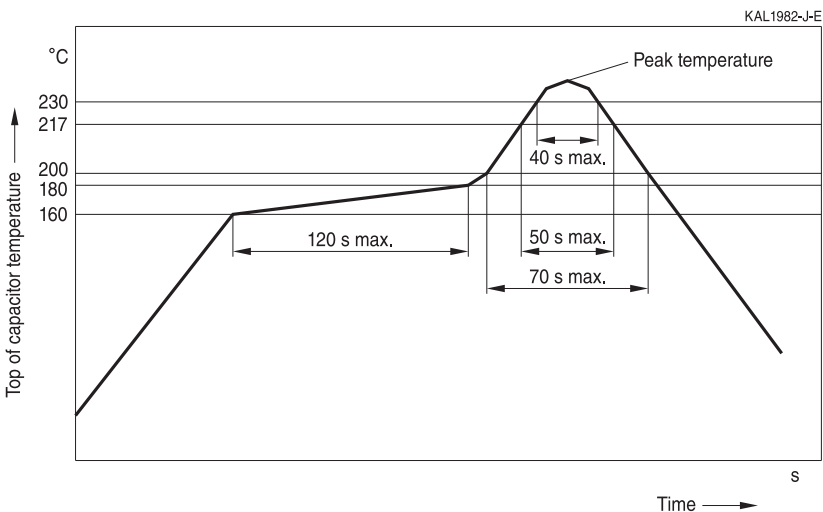
**Dimensions, weights and packing units**

Case size d x l (mm)	H ±0.2 (mm)	Parts per reel	Reels per box	Box dimensions (mm)
10 x 10.2   10 x 10.5	11.2	500	5	400 x 405 x 230
10 x 12.5   10 x 12.8	13.8	400	5	400 x 405 x 230

### Soldering profile

Recommended reflow soldering conditions

	Pre-heat	Time maintained ≥ 200 °C	Time maintained ≥ 217 °C	Time maintained ≥ 230 °C	Peak temperature	Time maintained close to peak temperature	Reflow cycles allowed
Condition 1	160 ... 180 °C 120 s max.	70 s max.	50 s max.	40 s max.	260 °C	≥ 250 °C 5 s max.	1
Condition 2					245 °C	≥ 240 °C 5 s max.	2



### Useful life<sup>1)</sup>

Calculations of useful life are performed on request, based on operational conditions stated by the customer.

1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.



## Cautions and warnings

### Personal safety

The electrolytes used have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC). Furthermore, some of the high-voltage electrolytes used are self-extinguishing.

As far as possible, we do not use any dangerous chemicals or compounds to produce operating electrolytes, although in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known.

We do, however, restrict the amount of dangerous materials used in our products to an absolute minimum.

Materials and chemicals used in our aluminum electrolytic capacitors are continuously adapted in compliance with the TDK Electronics Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on our website for all types listed in the data book. MDS for customer specific capacitors are available upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.

**Product safety**

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of separate file chapter "General technical information".

Topic	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages of opposite polarity should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Mounting position of capacitors with screw or multi-pin terminals	Multi-pin capacitors with pressure relief vent on the can base must not be mounted with terminals facing up unless otherwise specified.	11.1 "Mounting positions of capacitors with screw or multi-pin terminals"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm	11.2 "Mounting torques"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.3 "Mounting considerations for single-ended capacitors"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Upper category temperature	Do not exceed the upper category temperature.	7.2 "Maximum permissible operating temperature"
Passive flammability	Avoid external energy, e.g. fire.	8.1 "Passive flammability"

Topic	Safety information	Reference chapter "General technical information"
Active flammability	Avoid overload of the capacitors.	8.2 "Active flammability"
Maintenance	Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the capacitors. Do not apply excessive mechanical stress to the capacitor terminals when mounting.	10 "Maintenance"
Storage	Do not store capacitors at high temperatures or high humidity. Capacitors should be stored at +5 to +35 °C and a relative humidity of $\leq 75\%$ .	7.3 "Shelf life and storage conditions"
		Reference chapter "Capacitors with screw terminals"
Breakdown strength of insulating sleeves	Do not damage the insulating sleeve, especially when ring clips are used for mounting.	"Screw terminals – accessories"

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Detailed information can be found on the Internet under [www.tdk-electronics.tdk.com/orderingcodes](http://www.tdk-electronics.tdk.com/orderingcodes).

**Symbols and terms**

Symbol	English	German
C	Capacitance	Kapazität
$C_R$	Rated capacitance	Nennkapazität
$C_S$	Series capacitance	Serienkapazität
$C_{S,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
$C_f$	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
$d_{max}$	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
$ESR_f$	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
$ESR_T$	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
$I_{AC}$	Alternating current (ripple current)	Wechselstrom
$I_{AC,RMS}$	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
$I_{AC,f}$	Ripple current at frequency f	Wechselstrom bei Frequenz f
$I_{AC,max}$	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
$I_{AC,R}$	Rated ripple current	Nennwechselstrom
$I_{leak}$	Leakage current	Reststrom
$I_{leak,op}$	Operating leakage current	Betriebsreststrom
l	Case length, nominal dimension	Gehäuselänge, Nennmaß
$l_{max}$	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
$R_{ins}$	Insulation resistance	Isolationswiderstand
$R_{symm}$	Balancing resistance	Symmetrierwiderstand
T	Temperature	Temperatur
$\Delta T$	Temperature difference	Temperaturdifferenz
$T_A$	Ambient temperature	Umgebungstemperatur
$T_B$	Capacitor base temperature	Temperatur des Gehäusebodens
$T_C$	Case temperature	Gehäusetemperatur
t	Time	Zeit
$\Delta t$	Period	Zeitraum
$t_b$	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)
V	Voltage	Spannung
$V_F$	Forming voltage	Formierspannung
$V_{op}$	Operating voltage	Betriebsspannung
$V_R$	Rated voltage, DC voltage	Nennspannung, Gleichspannung
$V_S$	Surge voltage	Spitzenspannung
$X_C$	Capacitive reactance	Kapazitiver Blindwiderstand

Symbol	English	German
$X_L$	Inductive reactance	Induktiver Blindwiderstand
$Z$	Impedance	Scheinwiderstand
$Z_T$	Impedance at temperature T	Scheinwiderstand bei Temperatur T
$\tan \delta$	Dissipation factor	Verlustfaktor
$\lambda$	Failure rate	Ausfallrate
$\epsilon_0$	Absolute permittivity	Elektrische Feldkonstante
$\epsilon_r$	Relative permittivity	Dielektrizitätszahl
$\omega$	Angular frequency; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

**Note:**

All dimensions are given in mm.

## Important notes

The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
2. We also point out that **in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified**. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
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