

#### Middle Power Class-D Speaker Amplifiers

# **Analog Input / BTL Output Class-D Speaker Amplifier**



**BD5423MUV** No.10075EBT03

#### Description

BD5423MUV is a 17W + 17W stereo class-D power amplifier IC, developed for space-saving and low heat-generation applications such as low-profile TV sets. The IC employs state-of-the-art Bipolar, CMOS, and DMOS (BCD) process technology that eliminates turn-on resistance in the output power stage and internal loss due to line resistances up to an ultimate level. With this technology, the IC has achieved high efficiency of 90% (10W + 10W output with 8 $\Omega$  load), which is the top class in the industry. The IC, in addition, employs a compact back-surface heat radiation type power package to achieve low power consumption and low heat generation and eliminates necessity of installing an external radiator, up to a total output of 34W. This product satisfies both needs for drastic downsizing, low-profile structures and powerful, high-quality playback of the sound system.

#### ● Features

- 1) A high efficiency of 90% (10W + 10W output with  $8\Omega$  load), which is the highest grade in the industry and low heat-generation.
- 2) An output of 17W + 17W (12V, with  $4\Omega$  load) is allowed without an external heat radiator.
- 3) Driving a lowest rating load of  $4\Omega$  is allowed.
- 4) Pop noise upon turning power on/off and power interruption has been reduced.
- 5) High-quality audio muting is implemented by soft-switching technology.
- 6) An output power limiter function limits excessive output to speakers.
- High-reliability design provided with built-in protection circuits against high temperatures, against VCC shorting and GND shorting, against reduced-voltage, and against applying DC voltage to speaker.
- 8) A master/slave function allowing synchronization of multiple devices reduces beat noises.
- 9) Adjustment of internal PWM sampling clock frequencies (250kHz to 400kHz) allows easy protective measures against unwanted radio emission to AM radio band.
- 10) A compact back-surface heat radiation type power package is employed. VQFN048V7070 7.0mm × 7.0mm × 1.0mm, pitch 0.5mm

#### Absolute maximum ratings

A circuit must be designed and evaluated not to exceed absolute maximum rating in any cases and even momentarily, to prevent reduction in functional performances and thermal destruction of a semiconductor product and secure useful life and reliability.

The following values assume Ta =25°C. For latest values, refer to delivery specifications.

Parameter	Symbol	Ratings	Unit	Conditions
Supply voltage	Vcc	+20	V	Pin 2, 14, 15, 22, 23, 38, 39, 46, 47 (Note 1, 2)
Dower discination	Da	3.28	W	(Note 3)
Power dissipation	Pd	4.8	W	(Note 4)
Input voltage for signal pin	VIN	-0.2 ~ +7.2	٧	Pin 6, 7 (Note 1)
Input voltage for control pin	VCONT	-0.2 ~ Vcc+0.2	٧	Pin 28, 32 (Note 1)
Input voltage for clock pin	Vosc	-0.2 ~ +7.2	٧	Pin 31 (Note 1)
Operating temperature range	Topr	-40 <b>~</b> +85	°C	
Storage temperature range	Tstg	-55 <b>~</b> +150	°C	
Maximum junction temperature	Tjmax	+150	°C	

<sup>(</sup>Note 1) A voltage that can be applied with reference to GND (pins 5, 18, 19, 42, and 43)

<sup>(</sup>Note 2) Pd and Tjmax=150°C must not be exceeded.

<sup>(</sup>Note 3) 114.3mm × 76.2mm × 1.6mm FR4 2-layer glass epoxy board (Copper Area 5505mm2) installed.

If used under Ta=25°C or higher, reduce 26.2mW for increase of every 1°C. The board is provided with thermal via.

<sup>(</sup>Note 4) 114.3mm × 76.2mm × 1.6mm FR4 4-layer glass epoxy board (Copper Area 5505mm2) installed.

If used under Ta=25°C or higher, reduce 38.4mW for increase of every 1°C. The board is provided with thermal via.

#### Operating conditions

The following values assume Ta =25°C. Check for latest values in delivery specifications.

Parameter	Symbol	Ratings	Unit	Conditions
Supply voltage	Vcc	+10~+16.5	V	Pin 2, 14, 15, 22, 23, 38, 39, 46, 47
Load resistance	RL	4 ~ 16	Ω	(Note 5)

<sup>(</sup>Note 5) Pd should not be exceeded.

#### Electrical characteristics

Except otherwise specified Ta = 25°C, Vcc = 12V, fin = 1kHz, Rg =  $0\Omega$ , RL =  $8\Omega$ , MUTEX="H", MS="L" For latest values, refer to delivery specifications.

Parameter	Symbol	Limits	Unit	Conditions
Whole circuit				
Circuit current 1 (Sampling mode)	ICC1	25	mA	With no signal
Circuit current 2 (Muting mode)	ICC2	10	mA	MUTEX = "L"
Control circuit	I		1	
"H" level input voltage	ViH	2.3~12	V	MUTEX, MS
"L" level input voltage	VIL	0~0.8	V	MUTEX, MS
Audio circuit	1		ı	
Voltage gain	Gv	28	dB	Po = 1W
Maximum output power 1 (Note 6)	P01	10	W	THD+N = 10%, RL = 8Ω
Maximum output power 2 (Note 6)	Po <sub>2</sub>	17	W	THD+N = 10%, RL = 4Ω
Total harmonic distortion (Note 6)	THD	0.1	%	Po = 1W, BW=20Hz~20kHz
Crosstalk	СТ	85	dB	Po = 1W, Rg = 0Ω, BW = IHF-A
Output noise voltage (Sampling mode)	Vno	80	μVrms	Rg = $0\Omega$ , BW = IHF-A
Residual noise voltage (Muting mode)	Vnom	1	μVrms	Rg = $0\Omega$ , BW = IHF-A, MUTEX = "L"
Internal sampling clock frequency	Fosc	250	kHz	MS = "L" (In master operation)

<sup>(</sup>Note 6) The rated values of items above indicate average performances of the device, which largely depend on circuit layouts, components, and power supplies. The reference values are those applicable to the device and components directly installed on a board specified by us.

### ●Electrical characteristic curves (Reference data)

(1) Under Stereo Operation(RL=8Ω)

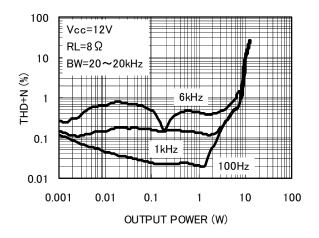


Fig. 1 THD+N — Output power

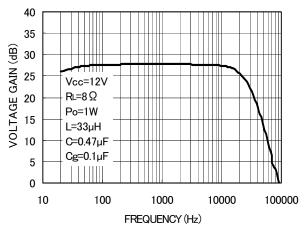


Fig. 3 Voltage gain - Frequency

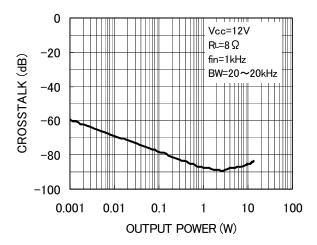


Fig. 5 Crosstalk - Output power

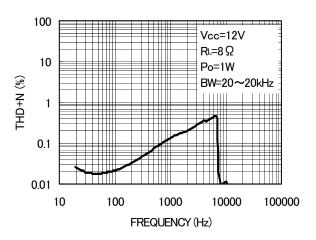


Fig. 2 THD+N - Frequency

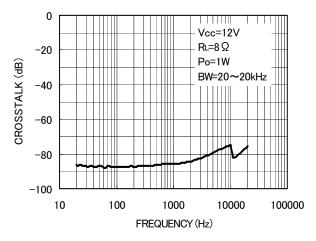


Fig. 4 Crosstalk - Frequency

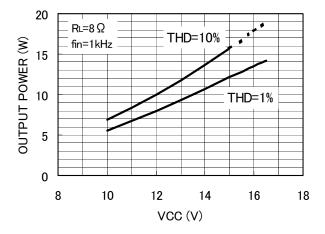


Fig. 6 Output power - Power supply voltage

#### ● Electrical characteristic curves (Reference data) - Continued

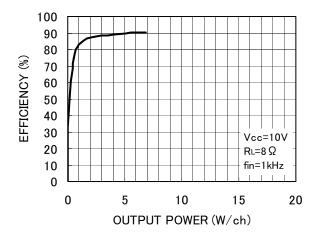


Fig. 7 Efficiency - Output power

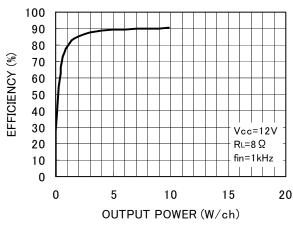


Fig. 8 Efficiency - Output power

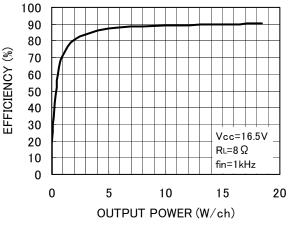


Fig. 9 Efficiency - Output power

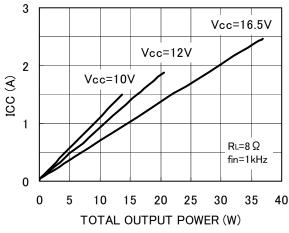


Fig. 10 Current consumption - Output power

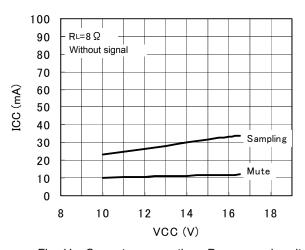


Fig. 11 Current consumption - Power supply voltage

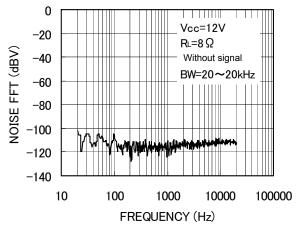


Fig. 12 FFT of Output Noise Voltage

#### ●Electrical characteristic curves (Reference data) - Continued

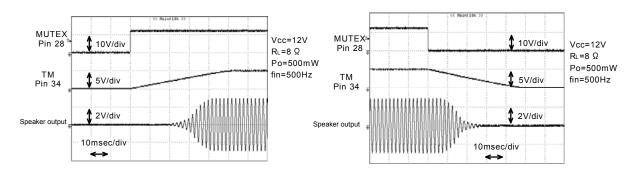


Fig. 13 Wave form when Releasing Soft-mute

Fig. 14 Wave form when Activating Soft-mute

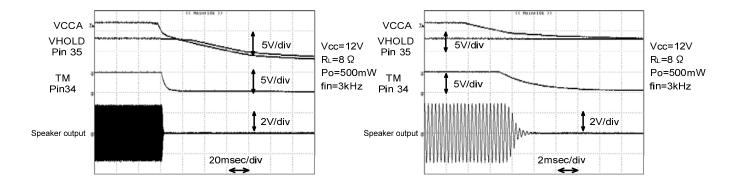


Fig. 15 Wave form on Instantaneous Power Interruption (20msec / div)

Fig. 16 Wave form on Instantaneous Power Interruption (2msec / div)

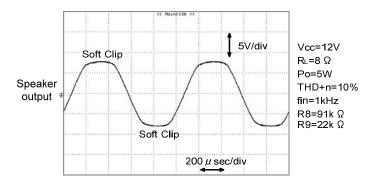


Fig. 17 Wave form on Output Power Limiter function (Po = 5W)

#### ●Electrical characteristic curves (Reference data) - Continued

(2) Under Stereo Operation(RL= $6\Omega$ )

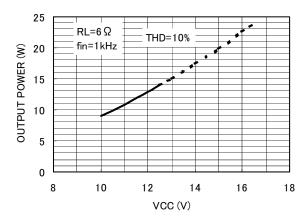


Fig. 18 Output power - Power supply voltage

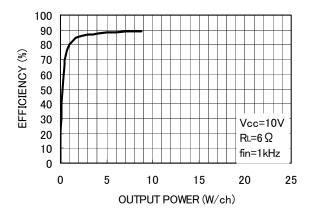


Fig. 19 Efficiency - Output power

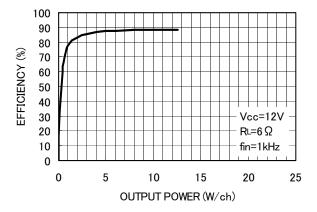


Fig. 20 Efficiency - Output power

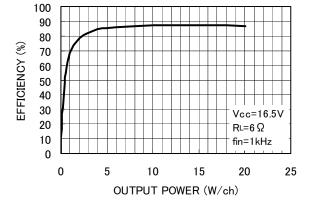


Fig. 21 Efficiency - Output power

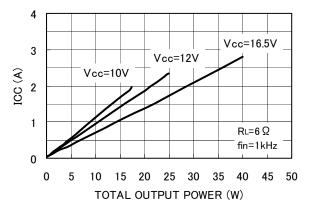


Fig. 22 Current consumption - Output power

Dotted lines of the graphs indicate continuous output power to be obtained on musical signal source or by installing additional heat sinks.

#### ● Electrical characteristic curves (Reference data) - Continued

#### (3) Under Stereo Operation(RL= $4\Omega$ )

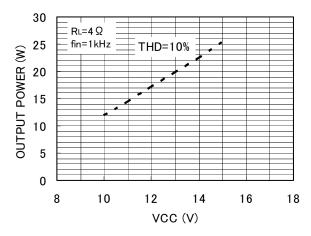


Fig. 23 Output power - Power supply voltage

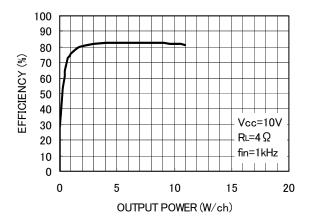


Fig. 24 Efficiency - Output power

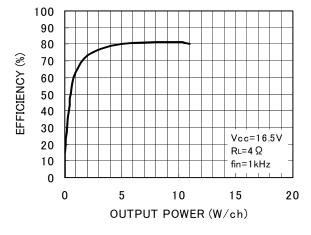


Fig. 26 Efficiency - Output power

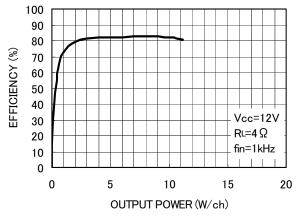


Fig. 25 Efficiency - Output power

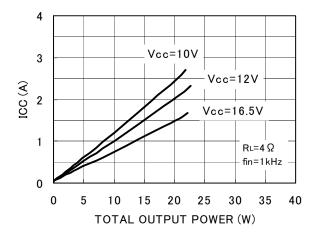


Fig. 27 Current consumption - Output power

Dotted lines of the graphs indicate continuous output power to be obtained on musical signal source or by installing additional heat sinks.

#### ●Pin Assignment

#### Top View IN2 12 11 8 6 2 10 9 7 5 4 3 Power Limit N.C. 13 N.C. N.C. 48 N.C. VCCP1P 14 VCCP2P VCCP1P PWM1 PWM2 VCCP2P 46 OUT1P 16 OUT2P 45 DRIVER DRIVER 1P 2P OUT1P 17 44 OUT2P GNDP1 18 43 GNDP2 GNDP1 19 42 GNDP2 OUT1N 20 41 OUT2N DRIVER DRIVER 1N 2N OUT1N 21 40 OUT2N Under Voltage Protection VCCP1N 22 39 VCCP2N Output Short Protection Output DC Voltage Protection VCCP1N 23 38 VCCP2N WARNING Mute Control N.C. 24 N.C. N.C. 37 N.C. 26 28 25 27 29 30 31 32 33 34 35 36 BSP1N ERROR WARNING VHOLD ROSC BSP2N MUTEX osc ΒS

Fig. 28 Pin Assignment Diagram

#### Outer Dimensions and Inscriptions

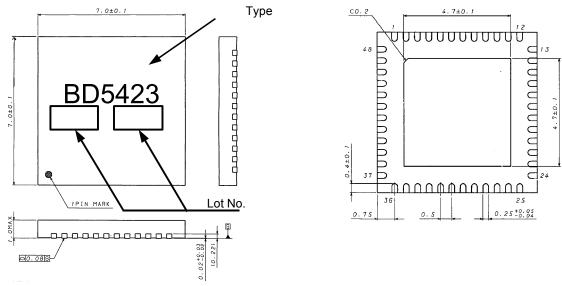


Fig. 29 Outer Dimensions and Inscriptions of VQFN048V7070 Package

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● Explanation of Pin Functions (Provided pin voltages are typical values.)

No.	Symbol	Pin voltage	ed pin voltages are typical values.)  Pin description	Internal equalizing circuit
2	VCCA	Vcc	Analog system power pin	
3	FILP	<u>Vcc+35</u> 12	PWM system bias pin Connect a capacitor.	3
4	FILA	3.5V	Analog signal system bias pin  Connect a capacitor.	2 4 4 5
5	GNDA	0V	Analog system GND pin	
6 7	IN2 IN1	3.5V	ch2 Analog signal input pin ch1 Analog signal input pin Input audio signal via a capacitor.	20k 6/7 20k
8	PLMT1	3.5V	Voltage-to-current conversion pin for output power limiter function  Connect a register.	8
9	PLMT2	-	Current-to-voltage conversion pin for output power limiter function  Connect a register.	9

#### ● Explanation of Pin Functions - Continued

Explanation of Pin Functions - Continued								
No.	Symbol	Pin voltage	Pin description	Internal equalizing circuit				
10	PLMT3	-	Current-to-voltage conversion pin for output power limiter function  Connect a register.	2 10 5				
11	PLMT4	3.5V	Bias pin for output power limiter function  Connect a register and a capacitor.	2 11 5				
12	BSP1P	-	ch1 positive bootstrap pin Connect a capacitor.	(14,15)				
14, 15	VCCP1P	Vcc	ch1 positive power system power supply pin					
16, 17	OUT1P	Vcc~0V	ch1 positive PWM signal output pin Connect with output LPF.	(16,17)				
18, 19	GNDP1	0V	ch1 power system GND pin	18,19				
20, 21	OUT1N	Vcc~0V	ch1 negative PWM signal output pin Connect with output LPF.	(22,23)				
22, 23	VCCP1N	Vcc	ch1 negative power system power supply pin	20,21				
25	BSP1N	-	ch1 negative bootstrap pin Connect a capacitor	18,19				

#### ● Explanation of Pin Functions - Continued

No.	Symbol	ctions - Contin Pin voltage	Pin description	Internal equalizing circuit
26	WARNING	H: 5V L: 0V	Warning output pin  Pin to notify operation warning.  H: Under warning  L: Normal operation  Connect a resister.	2 2 28 28 5
27	ERROR	H: 5V L: 0V	Error output pin  A pin for notifying operation errors. H: Error L: Normal operation  Connect a resister.	27 - 2k - 3 - 3 - 3 - 3 - 3 - 3 - 3 - 3 - 3 -
28	MUTEX	-	Audio mute control pin H: Mute off L: Mute on	28 120k 5 5 5
13, 24 29, 30 37,48	N.C.	-	N.C. pin Nothing is connected with IC internal circuit.	
31	OSC	-	Sampling clock signal input/output pin When using two or more sampling clocks, connect via a capacitor.	31
32	MS	-	Master/Slave switching pin  Switching of master/slave functions on a sampling clock signal.  H: Slave operation  L: Master operation	2 32 120k 5

● Explanation of Pin Functions - Continued

Explanation of Pin Functions - Continued								
No.	Symbol	Pin voltage	Pin description	Internal equalizing circuit				
33	ROSC	5.6V	Internal PWM sampling clock frequency setting pin Usually the pin is used open. To adjust an internal sampling clock frequency, connect a resister.	33 XX				
34	ТМ	0~5V	Audio muting constant setting pin  Connect a capacitor.	34				
35	VHOLD	0.68×Vcc	Instantaneous power interruption detecting voltage setting pin  Connect a capacitor.  To adjust a detecting voltage, connect a resister.	35 NOSE NOSE NOSE NOSE NOSE NOSE NOSE NOSE				
36	BSP2N	-	ch2 negative bootstrap pin Connect a capacitor.	38,39				
38, 39	VCCP2N	Vcc	ch2 negative power system power supply pin	40,41				
40, 41	OUT2N	Vcc~0V	ch2 negative PWM signal output pin Connect an output LPF.	42,43				
42, 43	GNDP2	0V	cch2 power system GND pin	46,47				
44, 45	OUT2P	Vcc~0V	ch2 positive PWM signal output pin Connect an output LPF.	1 44,45				
46, 47	VCCP2P	Vcc	ch2 positive power system power supply pin					
1	BSP2P	-	ch2 positive bootstrap pin Connect a capacitor.	42,43				

**Technical Note** 

**BD5423MUV** 

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#### ● Application Circuit Diagram (under stereo operation)

· Vcc=10V~16.5V

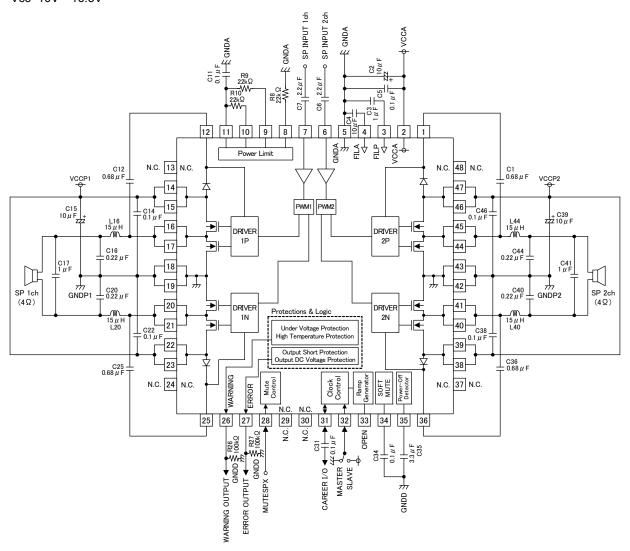


Fig. 30 Circuit Diagram of Stereo Operation with  $4\Omega$  Load

Table 1 BOM List of Stereo Operation with  $4\Omega$  Load

	Table 1 BOM List of Stereo Operation with 4Ω Load										
No.	No. Item Part Nur	Part Number	Vendor	Configuration Value		Rated	Tolerance	Temperature characteristics	Quantity	Reference	
				mm	inch		voltage	voltage	characteristics	,	
1	IC	BD5423MUV	ROHM	VQFN04	18V7070	-	-	-	-	1	IC1
2	С	GRM219B31E684KA88	MURATA	2012	0805	0.68µF	25V	±10%	±10%	4	C1, C12, C25, C36
3	С	GRM188R11H104KA93	MURATA	1608	0603	0.1µF	50V	±10%	±15%	5	C5, C14, C22, C38, C46
4	С	GRM31MB11H224KA01	MURATA	3216	1206	0.22µF	50V	±10%	±10%	4	C16, C20, C40, C44
5	С	25ST225M3216	Rubycon	3225	1210	2.2µF	25V	±20%	±5%	2	C6, C7
6	С	50ST105M3225	Rubycon	3225	1210	1µF	50V	±20%	±5%	2	C17, C41
7	С	GRM21BB31E335KA75	MURATA	2012	0805	3.3µF	25V	±10%	±10%	1	C35
8	С	GRM188B11E104KA01	MURATA	1608	0603	0.1µF	25V	±10%	±10%	3	C11, C31, C34
9	С	GRM21BB11C105KA01	MURATA	2012	0805	1µF	16V	±10%	±10%	1	C3
10	С	GRM21BB31C106KE15	MURATA	2012	0805	10μF	16V	±10%	±10%	1	C4
11	С	25SVPD10M	SANYO	6666	2626	10μF	25V	±20%	±25%	3	C2, C15, C39
12	R	MCR01MZPF2202	ROHM	1005	0402	22kΩ	50V	±1%	±200ppm/°C	3	R8, R9, R10
13	R	MCR01MZPF1003	ROHM	1005	0402	100kΩ	50V	±1%	±200ppm/°C	2	R26, R27
			T	Т			T	T		1 1	
No.	Item	Part Number	Vendor	_	uration m	Value	Tolerance	DC Resistance	Rated DC Current	Quantity	Reference
14	L	7G09B-150M	SAGAMI	10×9	9×10	15μH×2	±20%	44mΩmax.	4.1A max.	2	L16, L20, L40, L44

BD5423MUV Technical Note

#### Notes for use Notes for use

1. About absolute maximum ratings

If an applied voltage or an operating temperature exceeds an absolute maximum rating, it may cause destruction of a device. A result of destruction, whether it is short mode or open mode, is not predictable. Therefore, provide a physical safety measure such as fuse, against a special mode that may violate conditions of absolute maximum ratings.

#### 2. About power supply line

As return of current regenerated by back EMF of output coil happens, take steps such as putting capacitor between power supply and GND as a electric pathway for the regenerated current. Be sure that there is no problem with each property such as emptied capacity at lower temperature regarding electrolytic capacitor to decide capacity value. If the connected power supply does not have sufficient current absorption capacity, regenerative current will cause the voltage on the power supply line to rise, which combined with the product and its peripheral circuitry may exceed the absolute maximum ratings. It is recommended to implement a physical safety measure such as the insertion of a voltage clamp diode between the power supply and GND pins.

3. Potential of GND (5, 18, 39, 42, and 43 pins)

Potential of the GND terminal must be the lowest under any operating conditions.

4. About thermal design

Perform thermal design with sufficient margins, in consideration of maximum power dissipation Pd under actual operating conditions. This product has an exposed frame on the back of the package, and it is assumed that the frame is used with measures to improve efficiency of heat dissipation. In addition to front surface of board, provide a heat dissipation pattern as widely as possible on the back also.

A class-D power amplifier has heat dissipation efficiency far higher than that of conventional analog power amplifier and generates less heat. However, extra attention must be paid in thermal design so that a power dissipation Pdiss should not exceed the maximum power dissipation Pd.

Maximum power dissipation

$$Pd = \frac{T_{jmax} - Ta}{\theta_{ja}} \qquad (W)$$

Tjmax: Maximum temperature junction = 150[°C]

 $P_{diss} = Po \left( \frac{1}{\eta} - 1 \right) [W]$ Power dissipation

Ta: Operating ambient temperature [°C] θia: Package thermal resistance [°C/W]

Po: Output power [W] n: Efficiency

5. About operations in strong electric field

Note that the device may malfunction in a strong electric field.

6. Thermal shutdown (TSD) circuit

This product is provided with a built-in thermal shutdown circuit. When the thermal shutdown circuit operates, the output transistors are placed under open status. The thermal shutdown circuit is primarily intended to shut down the IC avoiding thermal runaway under abnormal conditions with a chip temperature exceeding Tjmax = 150°C, and is not intended to protect and secure an electrical appliance. Accordingly, do not use this circuit function to protect a customer's electrical appliance.

7. About shorting between pins and installation failure

Be careful about direction and displacement of an LSI when installing it onto the board. Faulty installation may destroy the LSI when the device is energized. In addition, a foreign matter getting in between LSI pins, pins and power supply, and pins and GND may cause shorting and destruction of the LSI.

8. About power supply startup and shutdown

When starting up a power supply, be sure to place the MUTEX pin (pin 28) at "L" level. When shutting down a power supply also, be sure to place the pin at "L" level. Those processes reduce pop noises generated upon turning on and off the power supply. In addition, all power supply pins must be started up and shut down at the same time.

9. About WARNING output pin (pin 26) and ERROR output pin (pin 27)

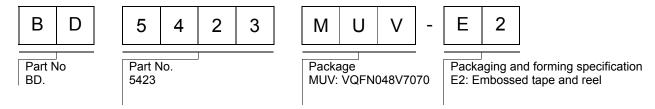
A WARNING flag is output from the WARNING output pin upon operation of the high-temperature protection function and under-voltage protection function. And an ERROR flag is output from the ERROR output pin upon operation of VCC/GND shorting protection function and speaker DC voltage applying protection function. These flags are the function which the condition of this product is shown in. The use which aimed at the protection except for this product is prohibition.

10. About N.C. pins (pins 13, 24, 29, 30, 37, and 48)

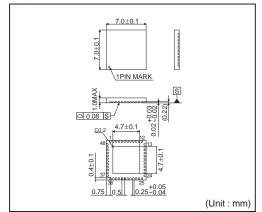
The N.C. (Non connection) pins are not connected with an internal circuit. Leave the pins open or connect them to GND.

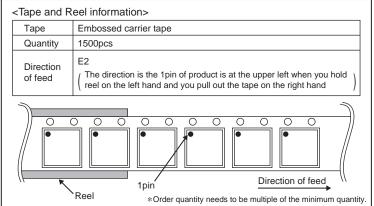
**BD5423MUV Technical Note** 

#### Ordering part number



#### VQFN048V7070





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Please be sure to implement in your equipment using the Products safety measures to guard against the possibility of physical injury, fire or any other damage caused in the event of the failure of any Product, such as derating, redundancy, fire control and fail-safe designs. ROHM shall bear no responsibility whatsoever for your use of any Product outside of the prescribed scope or not in accordance with the instruction manual.

The Products are not designed or manufactured to be used with any equipment, device or system which requires an extremely high level of reliability the failure or malfunction of which may result in a direct threat to human life or create a risk of human injury (such as a medical instrument, transportation equipment, aerospace machinery, nuclear-reactor controller, fuel-controller or other safety device). ROHM shall bear no responsibility in any way for use of any of the Products for the above special purposes. If a Product is intended to be used for any such special purpose, please contact a ROHM sales representative before purchasing.

If you intend to export or ship overseas any Product or technology specified herein that may be controlled under the Foreign Exchange and the Foreign Trade Law, you will be required to obtain a license or permit under the Law.



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## ROHM Customer Support System

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