

# TITLE : BP101WX7-100-3940

# **Product Specification**

# Rev. P0

# HEFEI BOE OPTOELECTRONICS TECHNOLOGY



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TFT LCD PRODUCT

P0

ISSUE DATE

2014. 01. 08.

# **REVISION HISTORY**

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REV.	ECN NO.	DESCRIPTION OF CHANGES	DATE	PREPARED
P0	-	Initial Release	2014.01.05	Xia Long
	C. NUMBER	SPEC TITLE		PAGE
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A4(210 X 297)



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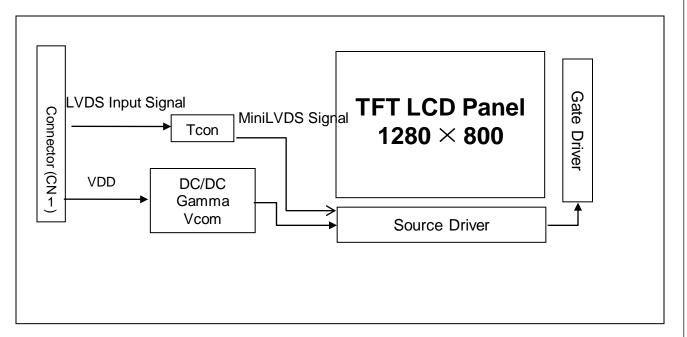
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# **1.0 GENERAL DESCRIPTION**

### **1.1 Introduction**

10.1WXGA is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 10.1 inch diagonally measured active area with WXGA resolutions (1280 horizontal by 800 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display 16777216 colors. The TFT-LCD panel used for this FOB is adapted for a low reflection and higher color type.



### 1.2 Features

- 1 Channel LVDS Interface with 1 pixel / clock
- Thin and light weight
- Display 16777216 colors
- High luminance and contrast ratio, low reflection and wide viewing angle
- DE (Data Enable) signal mode
- 3.3V for Logic Power
- RoHS Compliant

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### **1.3 Application**

• Tablet & Application Mini-PC (Wide Type)

## **1.4 General Specification**

# < Table 1. General Specifications >

Parameter	Specification	Unit	Remarks
Active area	216.96(H) x 139.6(V)	mm	
Number of pixels	1280(H) ×800(V)	pixels	
Pixel pitch	0.1695 (H) X0.1695 (V)×RGB	mm	
Pixel arrangement	Pixels RGB stripe arrangement		
Display colors	16777216(8bits)	colors	
Display mode	Transmission mode, Normally Black		
Outline Dimension	224.81(H)*144.25(V)*0.5 (D) typ.	mm	
Weight	70 (max)	gram	
Surface Treatment	Hard Coating, 3H, (Front Polarizer)		

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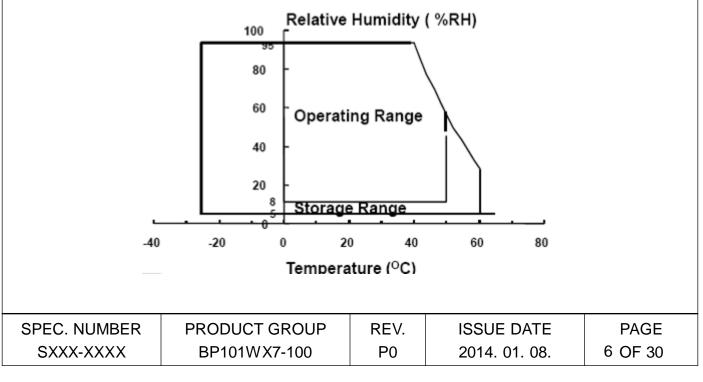
# 2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

< Table 2. LCD Module Electrical Specifications >

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remarks
Power Supply Voltage (LCD Module)	V <sub>DD</sub>	3	3.3	3.6	V	
Operating Temperature	T <sub>OP</sub>	-20		+65	°C	
Storage Temperature	Τ <sub>st</sub>	-40		+85	°C	

Note : 1) Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be 39  $^\circ$ C max. and no condensation of water.



[Ta =25±2 ℃]



# 3.0 ELECTRICAL SPECIFICATIONS

### 3.1 Electrical Specifications

< Table 3. LCD Module Electrical Specifications >	[Ta =25±2 ℃]

Parameter	Symbol		Values		Unit	Notes	
i urumotor	Cynisor	Min	Тур	Max	one	Notee	
Power Supply Input Voltage	V <sub>DD</sub>	3.0	3.3	3.6	V		
Power Supply Current	I <sub>DD</sub>	-	-	260	mA	-	
Positive-going Input Threshold Voltage	V <sub>IT+</sub>	-	-	+100	mV	Vcom = 1.2V	
Negative-going Input Threshold Voltage	V <sub>IT-</sub>	-100	-	-	mV	typ.	
Differential input common mode voltage	V <sub>com</sub>	-	1.2	-	V	V <sub>IH</sub> =100mV, V <sub>IL</sub> =-100mV	
Power Consumption	P <sub>D</sub>	-	-	0.85	W	Note 1	

Notes : 1. The supply voltage is measured and specified at the interface connector of LCM. The current draw and power consumption specified is for 3.3V at  $25^{\circ}$ C.

- b) Typ. : Color Bar Pattern
- a) Max. : White(L255) Pattern

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# 4.0 OPTICAL SPECIFICATION

### 4.1 Overview

The test of view angle range shall be measured in a dark room (ambient luminance  $\leq$  1lux and temperature =  $25\pm2^{\circ}$ C) with the equipment of Luminance meter system (Goniometer system and TOPCON BM-5A) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of  $\theta$  and  $\Phi$  equal to 0°. We refer to  $\theta \emptyset = 0$  (= $\theta 3$ ) as the 3 o'clock direction (the "right"),  $\theta \emptyset = 90$  (=  $\theta 12$ ) as the 12 o'clock direction ("upward"),  $\theta \emptyset = 180$  (=  $\theta 9$ ) as the 9 o'clock direction ("left") and  $\theta \emptyset = 270$ (=  $\theta 6$ ) as the 6 o'clock direction ("bottom"). While scanning  $\theta$ and/or  $\emptyset$ , the center of the measuring spot on the Display surface shall stay fixed. The luminance, color and uniformity should be tested by CA210. The backlight should be operating for 30 minutes prior to measurement. VDD shall be 3.3  $\pm$  0.5V at 25°C. Optimum viewing angle direction is 6 'clock.

### 4.2 Optical Specifications

Parame	eter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark																
	Horizontal	$\Theta_3$		80	80	-	Deg.																	
Viewing Angle	TIONZONIA	Θ,9	CR > 10	80	80	-	Deg.	Note 1																
range	Vertical	Θ <sub>12</sub>		80	80	-	Deg.																	
	vertical	$\Theta_6$		80	80	-	Deg.																	
Col	or Gamut	_		-	50	-	%																	
Luminance Co	ntrast ratio	CR	Θ = 0°	700	900			Note 2																
	White	Wx			0.304																			
	write	Wy	$ \frac{R_{x}}{R_{y}} \qquad \Theta = 0^{\circ} $		0.333																			
	Red	R <sub>x</sub>		$\frac{R_y}{G_x} \qquad \Theta = 0^\circ$		0.600																		
Reproduction	Reu	R <sub>v</sub>			Θ = 0°	$\mathbf{O} = \mathbf{O}^{\circ}$	$\mathbf{O} = \mathbf{O}$				$\circ - \circ$	$\circ - \circ$	$\circ - \circ$	$\circ - \circ$	$\Omega = 0^{\circ}$	Тур.	0.325	Тур.						
of color	Green	Ğ <sub>×</sub>								-0.03	0.282	+0.03												
	Green	G				0.536																		
	Blue	₿,́			0.143																			
		B <sub>v</sub>			0.151																			
Response (Rising + F		T <sub>RT</sub>	Ta= 25° C Θ = 0°	-	30	-	ms	Note 3																
Cross	Talk	СТ	<b>Θ</b> = 0°	-	-	2.0	%	Note 4																

<table 4.="" opti<="" th=""><th>cal Specifications&gt;</th></table>	cal Specifications>
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- Notes : 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see FIGURE 1).
  - Contrast measurements shall be made at viewing angle of Θ= 0 and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state . (see FIGURE 1) Luminance Contrast Ratio (CR) is defined mathematically.

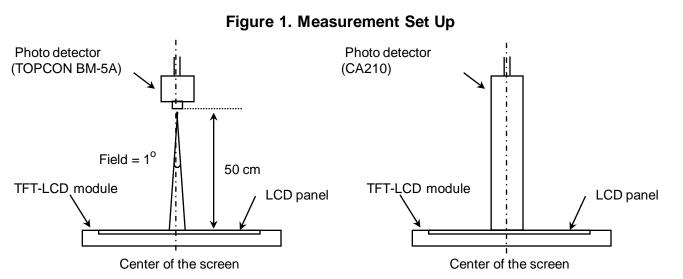
CR = Luminance when displaying a white raster Luminance when displaying a black raster

- 3. The electro-optical response time measurements shall be made as FIGURE 3 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Tr, and 90% to 10% is Td.
- 4. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark. (See FIGURE 4).

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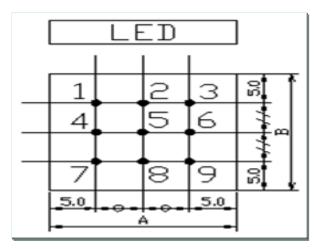


### 4.3 Optical measurements



View angel range measurement setup Luminance , uniformity and color measurement setup

Figure 2. White Luminance and Uniformity Measurement Locations (9points)

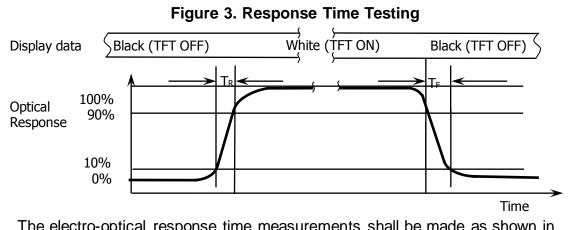


Center Luminance of white is defined as luminance values of center 9points across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.

The White luminance uniformity on LCD surface is then expressed as :  $\Delta Y9 =$  Minimum Luminance of 9 points / Maximum Luminance of 9 points (see FIGURE 2).

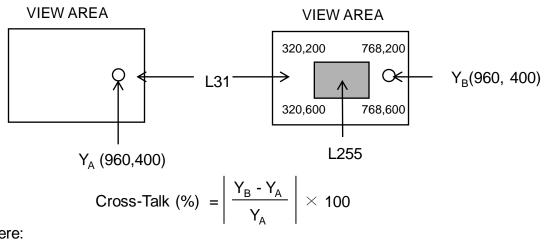
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The electro-optical response time measurements shall be made as shown in FIGURE 3 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Tr and 90% to 10% is Td.





Where:

 $Y_A$  = Initial luminance of measured area (cd/m<sup>2</sup>)  $Y_B$  = Subsequent luminance of measured area (cd/m<sup>2</sup>)

The location measured will be exactly the same in both patterns

Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark (Refer to FIGURE 4).

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## **5.0 INTERFACE CONNECTION.**

**5.1 Electrical Interface Connection** 

The electronics interface connector is PF030-B45B-N09

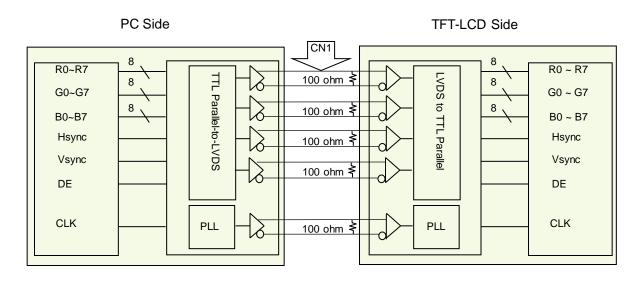
The connector interface pin assignments are listed in Table 5.

<Table 5. Pin Assignments for the Interface Connector>

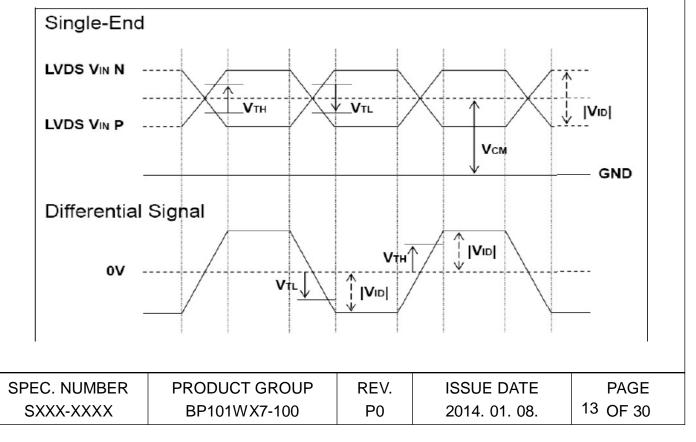
Pin	Symbol	Functions	Pin	Symbol	Func	ctions		
1	GND1	Ground	24	RXin1N		erential data 5, B0-B1)		
2	ID_CHK	ID_CHK	25	RXin1P		erential data 5, B0-B1)		
3	NC1	No connection	26	GND8	Gro	bund		
4	3.3V	Logic power 3.3V	27	RXin0N		erential data 85, G0)		
5	3.3V	Logic power 3.3V	28	RXin0P		erential data 85, G0)		
6	3.3V	Logic power 3.3V	29	GND9	Gro	bund		
7	3.3V	Logic power 3.3V	30	GND10	Gro	bund		
8	3.3V	Logic power 3.3V	31	NC2	No cor	nnection		
9	WPN	No connection	32	FB1	LED	FB1		
10	SCL	No connection	33	FB2	LED	FB2		
11	SDA	No connection	FB3					
12	GND2	Ground	LEC	LED FB4				
13	GND3	Ground	36	FB5	No connection			
14	GND4	Ground	37	FB6	No cor	nnection		
15	RXin3N	-LVDS differential data (R6,R7,G6,G6,B6,B7)	38	NC3	No cor	nnection		
16	RXin3P	+LVDS differential data (R6,R7,G6,G6,B6,B7)	39	VLED1	LED Power supply Voltag			
17	GND5	Ground	40	VLED2	LED Power s	supply Voltage		
18	LVDS_RX_N	LVDS differential clock input	41	VLED3	LED Power s	supply Voltage		
19	LVDS_RX_F	+ LVDS differential clock input	42	VLED4	LED Power s	supply Voltage		
20	GND6	Ground	43	VLED5	LED Power s	supply Voltage		
21	RXin2N	-LVDS differential data (B2-B5, HS, VS, DE)	44	NC4	No cor	nnection		
22	RXin2P	+LVDS differential data (B2-B5, HS, VS, DE)	45	GND11	Ground			
23	GND7	Ground						
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### 5.2 LVDS Interface

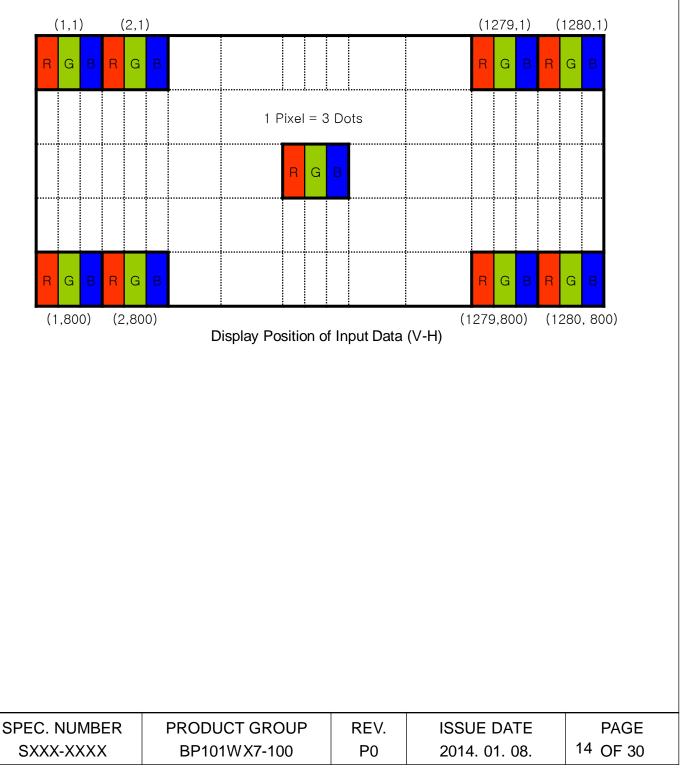


### 5.3 LVDS Input signal





## 5.4 Data Input Format

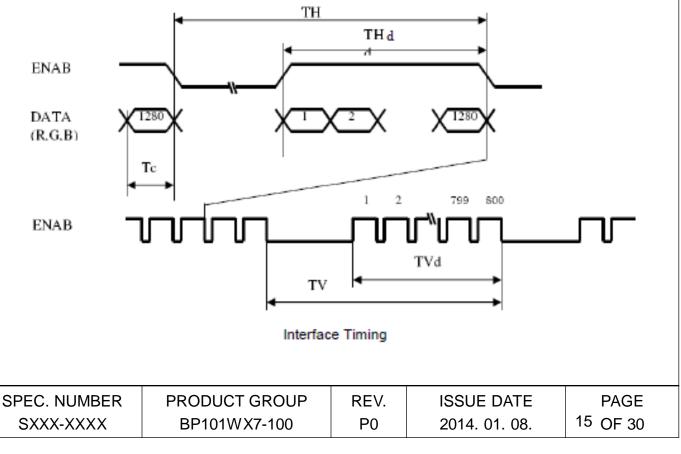




# 6.0 SIGNAL TIMING SPECIFICATION

# 6.1 The BP101WX4-300 is operated by the DE mode.

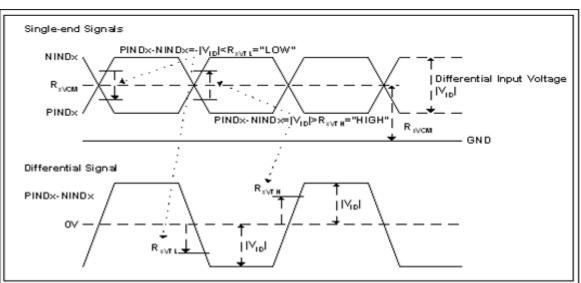
Signal	Item	Symbol	Min	Туре	Max	Unit
DCLK	Frequency	1/TC	60	65	70	MHz
DOLK	Cycle	Тс	16.66	15.38	14.3	ns
	Horizontal Period	THd	1280	1280	1280	Тс
		TH	1310	1330	1560	Тс
DE	Horizontal Cycle	TH_time	19.5	20.46	21.83	ns
	Vertical Period	TVd	800	800	800	Тс
	Vertical Cycle	ΤV	-	812	-	Тс





### 6.2 LVDS Rx Interface Timing Parameter

The specification of the LVDS Rx interface timing parameter is shown in Table 6.





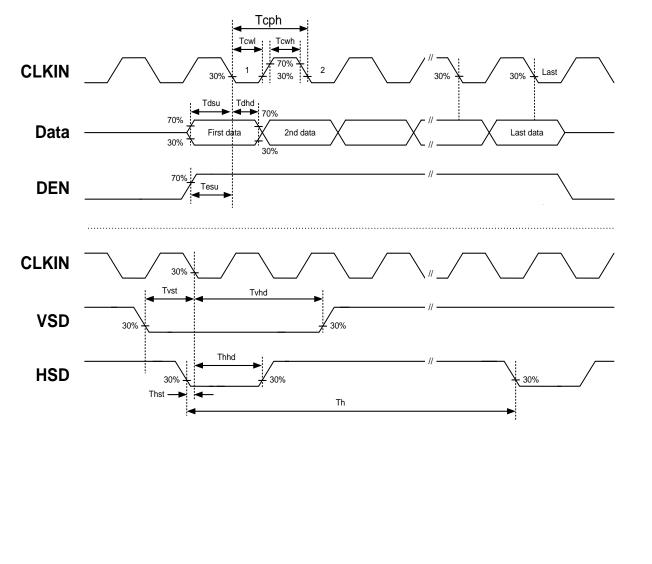
\* Vdiff = (RXO/Ez+)-(RXO/Ez-),....,(RXO/ECLK+)-(RXO/ECLK-)

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# 7.0 SIGNAL TIMING WAVEFORMS OF INTERFACE SIGNAL

## 7.1 Input Clock and Data Timing Diagram



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# 8.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

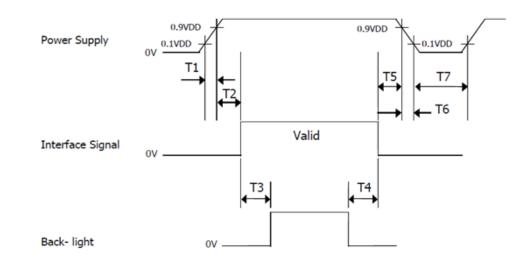
Color & G									Inj	put	Da	ta S	Sigi	nal											
	riay Scale	<b>P</b> 7	R6	D2	P/	D3	D)	D 1	RU	G7	C6	G5	G4	G3	G2	G1	GO	B7	R6	R5	B/	B3	B)	R1	BO
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	$0^{2}$	0	0
·	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
D · C I	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Basic Colors	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	$\bigtriangleup$	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale	$\bigtriangleup$				,	1								↑								1			
of Red	$\bigtriangledown$					Ļ								Ļ								Ļ			
	Brighter	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	$\bigtriangledown$	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	$\bigtriangleup$	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
Gray Scale	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
of Green					,	1								1								<u> </u>			
of Green	$\bigtriangledown$				,	<u> </u>	_							↓								<u> </u>	-		
	Brighter	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	$\bigtriangledown$	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Gray Scale	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	I	0
· · ·	$\overline{\Delta}$					<u>[</u>								<u> </u>								<u>î</u>			
of Blue	÷			0	,		0		0	0					0	0	0	1	1	1	1		1	0	1
·	Brighter	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1		1	0	
·		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1		1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1		1	1	1
-	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	 Darker	0		0		0	$\frac{0}{0}$	0	$\frac{1}{0}$	0	0	0	0	0	0	1	$\frac{1}{0}$	0	0	0	$\begin{bmatrix} 0\\ 0 \end{bmatrix}$	0	$\frac{0}{0}$	1	$\frac{1}{0}$
Gray Scale		0	0	0	0	<u>  ∪</u> ↑	0	1	0	0	0	0	0	<u>  ∪</u> ↑	0	1	0	0	0	0		<u>  ∪</u> ↑	0	1	0
of White	$\overline{\Delta}$					I								 								<u> </u>			
ŀ	Brighter	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1
		1	1	1	1	1	1	1	$\frac{1}{0}$	1	1	1	1	1	1	1	$\frac{1}{0}$	1	1	1	1	1	1	1	$\frac{1}{0}$
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	w me	1	1	1	1	1	1	1	1	1		1		1	1	1	1	1	1	1			1	1	1
SPEC. NUM	BER   F	PRC	DU	JC	ТС	GR	ЭU	Ρ		F	RE	V.			IS	SU	ΕI	DA	ΤE				P	٩G	Е
SXXX-XXX	(X	RF	P10	)1V	VX.	7-1	00				P	)			20	14	0	1. (	າຄ			18	$\cap$	F 3	0
0////-////			10		v A	1 1	00				. (	,			20		. 0	1. (	<i>.</i>				0		



# 9.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below

### Power-On/Off Timing Sequence:



Parameter		Units		
rarameter	Min	Тур	Max	Units
T1	0	-	10	ms
T2	0	-	50	ms
Т3	200	-	-	ms
T4	200	-	-	ms
Т5	0.5	-	50	ms
Т6	0	-	10	ms
Τ7	500	-	-	ms

### Notes:

1. When the power supply VDD is 0V, keep the level of input signals on the low or keep high impedance.

2. Do not keep the interface signal high impedance when power is on. Back Light must be turn on after power for logic and interface signal are valid.

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# **10.0 Connector Description**

Physical interface is described as for the connector on LCM. These connectors are capable of accommodating the following signals and will be following components.

### 10.1 TFT LCD Module

Connector Name /Description	For Signal Connector						
Manufacturer	UJU						
Type/ Part Number	PF030-B45B-N09						

### 10.2 LED Connector

Pin No.	Symbol		For Sig	nal Connector	
1	VLEDN1		LED Catho	de Power Supply	
2	VLEDN2		LED Catho	de Power Supply	
3	VLEDN3		LED Catho	de Power Supply	
4	VLEDN4		LED Catho	de Power Supply	
5	NC		No (	Connection	
6	NC		No (	Connection	
7	VLED		LED Anoc	le Power Supply	
8	VLED		LED Anoc	le Power Supply	
9	VLED		LED Anoc	le Power Supply	
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# **11.0 MECHANICAL CHARACTERISTICS**

## **11.1 Dimensional Requirements**

FIGURE 5 shows mechanical outlines for the model BP101WX4-300 Other parameters are shown in Table 7.

Parameter	Specification	Unit
Active Area	216.96 (H) ×135.6 (V)	
Number of pixels	1280(H) X800 (V) (1 pixel = R + G + B dots)	
Pixel pitch	0.1695 (H) X0.1695 (V)	
Pixel arrangement	RGB Vertical stripe	
Display colors	16777216	
Display mode	Normally Black	
Dimensional outline	224.81(H)*144.25(V)*0.5 (D) typ.	mm
Weight	70(Max)	gram

### <Table 7. Dimensional Parameters>

# 11.2 Mounting

See FIGURE 6.

## 11.3 Glare and Polarizer Hardness.

The surface of the LCD has an low reflection coating and hard coating to reduce scratching.

## 11.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 150lux.

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# **12.0 RELIABILITY TEST**

The Reliability test items and its conditions are shown in below.

No	Test Items	Conditions
1	High temperature storage test	Ta = 80 ℃, 240 hrs
2	Low temperature storage test	Ta = -20 ℃, 240 hrs
3	High temperature & high humidity operation test	Ta = 60 ℃, 90%RH, 240 hrs
4	High temperature operation test	Ta = 60 ℃, 240 hrs
5	Low temperature operation test	Ta = -20 ℃, 240hrs
6	Thermal shock	Ta = -20 $^\circ C \leftrightarrow$ 70 $^\circ C$ (30min), 100 cycle

### <Table 8. Reliability test>

# **13.0 HANDLING & CAUTIONS**

- (1) Cautions when taking out the panel
  - Pick the pouch only, when taking out panel from a shipping package.
- (2) Cautions for handling the module
  - As the electrostatic discharges may break the LCD panel, handle the LCD panel with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
  - As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
  - Put the panel display side down on a flat horizontal plane.
  - Handle connectors and cables with care.
- (3) Cautions for the atmosphere
  - Dew drop atmosphere should be avoided.
  - Do not store and/or operate the LCD panel in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
- (4) Cautions for the panel characteristics
  - Do not apply fixed pattern data signal to the LCD module at product aging.
  - Applying fixed pattern for a long time may cause image sticking.

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# 14.0 LABEL



# Remark: Product ID编码规则

序 列 号	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
代 码	4	F	Ρ	3	1	2	7	3	8	3	0	0	0	1	Е	E	J
描 述	GBI 码	N代	等 级	В3	年	份	月		FG Coc	e后四·	位		-	序列	训号		
	-						_										
				C	ode	Desc	ription		Coc	е		Descri	ption				
					L	L	СМ		1			1月	]				
					н	HY	'DIS		2			2月	J				
					A	BO	EOT					•••					
					В	BO	EOT		Х			10	月		1		
					с	во	EOT		Y			11)	月				
					3	во	EHF		Z			12	月				
SPE	C. NI	JMBE	R	PF	RODL		ROL	JΡ	RE	EV.	I	SSUE	E DAT	ГЕ		PAG	Е
S>	XXX-X	XXX			BP10	1WX7	7-100		F	0		2014.	01. 0	8.	23	OF 3	30



(3) Box label

Label Size: 110 mm (L)  $\times$  56 mm (W) Contents Model: BP101WX7-100 Q`ty: Module Q`ty in one box Serial No.: Box Serial No. See next figure for detail description. Date: Packing Date Internal use of Product

MODEL: BP101WX7-100 (1) QTY: 30 (2)
SERIAL NO: XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX

Remark :

1.FG-CODE

2.Box 产品数量

3.Box ID, 编码规则如下

4.Box Packing 日期

序列 号	1	2	3	4	5	6	7	8	9	10	11	12	13
代码	х	х	x	3	х	х	x	x	x	x	х	х	х
描述	GBN	代码	等级	B3	年	份	月	Rev			序列号		

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# **15.0 PACKING INFORMATION**

### **15.1 Packing Description**

Packing Condition	Contents
Packing type	PET + Antistatic Backing packing type
PET material model	PET (10 <sup>6</sup> ~10 <sup>11</sup> Ω/ sq)
PET packing type	
Number of panels per PET	2 pieces
Number of PET per inner box	16units (15units + 1 unit empty)
Number of inner box per out box	16 pcs
Number of panels per inner box	30 pieces
Number of panels per out box	480 pieces

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15.2 Packing o	order	
	2ea Panels per Tray	step2
step	Panel	
step4	PET Tray Paper Corner PET Strap	Shielding Bag EPE Board
		3
	Protective film	step U
Pallet	4 layers per Pallet, 16inner boxes per layer Pallet outer package : Protective film & Paper Corne 480pcs Open Cells per Pallet	Inner Box
Pallet No.	4 layers per Pallet, 16inner boxes per layer Pallet outer package : Protective film & Paper Corne	2EA Cushion -EPE Board per Inner Box
	4 layers per Pallet, 16inner boxes per layer Pallet outer package : Protective film & Paper Corne 480pcs Open Cells per Pallet	Pr 2EA Cushion -EPE Board per Inner Box 30pcs Open Cells per Inner Box
No.	4 layers per Pallet, 16inner boxes per layer Pallet outer package : Protective film & Paper Corne 480pcs Open Cells per Pallet Description	Pr 2EA Cushion -EPE Board per Inner Box 30pcs Open Cells per Inner Box Quantity
<b>No.</b>	4 layers per Pallet, 16inner boxes per layer Pallet outer package : Protective film & Paper Corne 480pcs Open Cells per Pallet Description TFT-LCD	er 2EA Cushion -EPE Board per Inner Box 30pcs Open Cells per Inner Box Quantity 480pcs/Pallet
No. 1 2	4 layers per Pallet, 16inner boxes per layer Pallet outer package : Protective film & Paper Corne 480pcs Open Cells per Pallet Description TFT-LCD Module/PET Tray	Pr 2EA Cushion -EPE Board per Inner Box 30pcs Open Cells per Inner Box 480pcs/Pallet 2pcs
No. 1 2 3	4 layers per Pallet, 16inner boxes per layer Pallet outer package : Protective film & Paper Corne 480pcs Open Cells per Pallet Description TFT-LCD Module/PET Tray PET Tray	Pr 2EA Cushion -EPE Board per Inner Box 30pcs Open Cells per Inner Box 480pcs/Pallet 2pcs 16 ea (1ea : empty) / Inner Box
No. 1 2 3 4	4 layers per Pallet, 16inner boxes per layer Pallet outer package : Protective film & Paper Corner 480pcs Open Cells per Pallet Description TFT-LCD Module/PET Tray PET Tray Inner Box	Pr 2EA Cushion -EPE Board per Inner Box 30pcs Open Cells per Inner Box <b>Quantity</b> 480pcs/Pallet 2pcs 16 ea (1ea : empty) / Inner Box 16ea/Pallet
No. 1 2 3 4 5	4 layers per Pallet, 16inner boxes per layer         Pallet outer package : Protective film & Paper Corner         480pcs Open Cells per Pallet         Description         TFT-LCD         Module/PET Tray         PET Tray         Inner Box         PE Bag	Pr 2EA Cushion -EPE Board per Inner Box 30pcs Open Cells per Inner Box <b>Quantity</b> 480pcs/Pallet 2pcs 16 ea (1ea : empty) / Inner Box 16ea/Pallet 16ea/Pallet
No. 1 2 3 4 5 6	4 layers per Pallet, 16inner boxes per layer         Pallet outer package : Protective film & Paper Corner         480pcs Open Cells per Pallet         Description         TFT-LCD         Module/PET Tray         PET Tray         Inner Box         PE Bag         Paper Conner	Pr 2EA Cushion -EPE Board per Inner Box 30pcs Open Cells per Inner Box <b>Quantity</b> 480pcs/Pallet 2pcs 16 ea (1ea : empty) / Inner Box 16ea/Pallet 16ea/Pallet 6ea/Pallet

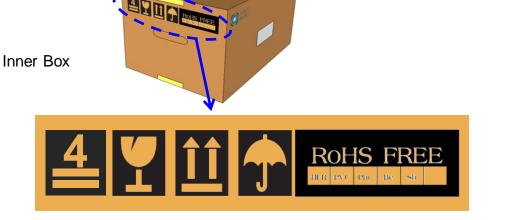
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A4(210 X 297)



### 15.3 Description of packing procedure (picture)



Inner Box On Pallet

Protective film

& Paper Corner

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# 16.0 HS XRF Control Standard

### HS XRF 管控标准

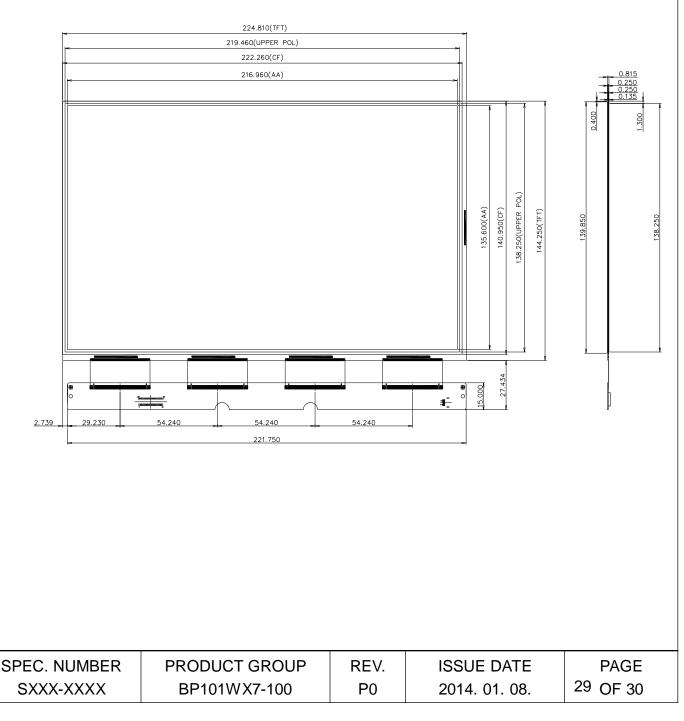
限制物质和最大容许含量	RoHS 标准	BOE HF标准	XRF管控标准	
镉 (Cd)	100PPM	5PPM	P =ND <x<15ppm≦f< td=""></x<15ppm≦f<>	
铅 (Pb)	1000PPM	100PPM	P ≤ 70ppm < X < 130ppm ≤ F	
汞 (Hg)	1000PPM	ND	$P = ND < X < 10ppm \le F$	
<sup>2</sup> <del>K</del> (Fig)		(CCFL: < 3.5mg)	-	
	1000PPM	金属部品ND	P = ND < X	
铬(Cr)		非金属部品 <500ppm	P ≤350 < X	
多溴联苯PBB	1000PPM	ND	-	
(Poly Brominated Biphenyls)	TUUUFFIVI			
多溴二苯醚PBDE	1000PPM	ND		
(Poly brominated Di-phenyl Ethers)			-	
氯及氯化合物	-	900PPM	P ≤630 < X < 1170ppm ≤ F	
溴及溴化合物	-	900PPM	P ≤630 < X < 1170ppm ≤ F	
氯及氯化合物+溴及溴化合物	-	1500PPM	P ≤1050 < X < 1950ppm ≤ F	
锑 (Sb)	-	700ppm	P ≤490 < X < 910ppm ≤ F	

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# **17.0 MECHANICAL OUTLINE DIMENSION**

Figure 5. FOB Outline Dimension (Front View)





## Figure 6. TFT-LCD Panel Outline Dimensions (Rear view)

