# BP160804-ATC4

# SMD Type Blue Emitter

# Features

- Top view 0603 package
- Viewing Angle =  $\pm 60^{\circ}$
- Compatible with infrared and vapor phase reflow solder process
- High reliability
- Ultra bright Blue
- RoHS compliance

# Applications

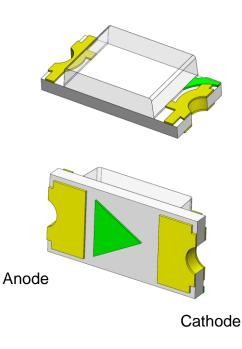
- Optical indicator.
- Switch and Symbol Display.

# Description

Schematic

The BP160804-ATC4 is an InGaN Blue LED housed in a miniature SMD package. The device has a dominant wavelength of 465nm LED.

# **Package Outline**



# Cathode Anode



# Absolute Maximum Rating at 25°C

Symbol	Parameters	Ratings	Units	Notes
lF	Continuous Forward Current	25	mA	
IFP	Peak Forward Current	60	mA	1
V <sub>R</sub>	Reverse Voltage	5	V	
T <sub>opr</sub>	Operating Temperature	-40 ~ +85	0C	
T <sub>stg</sub>	Storage Temperature	-40 ~ +100	0C	
T <sub>sol</sub>	Soldering Temperature	260	0C	2
PD	Power Dissipation at(or below) 25°C Free Air Temperature	95	mW	

### Electro-Optical Characteristics TA = 25°C (unless otherwise specified)

#### **Optical Characteristics**

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
lv	Luminous Intensity	I <sub>F</sub> =20mA	72	-	180	mcd	3
λd	Dominant Wavelength	I <sub>F</sub> =20mA	457.5	-	470	nm	4
θ1/2	Angle of Half Intensity	I <sub>F</sub> =20mA	-	±60	-	deg	

#### **Electrical Characteristics**

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
VF	Forward Voltage	I <sub>F</sub> =20mA	2.9	-	3.4	V	5
IR	Reverse Current	V <sub>R</sub> =5V	-	-	1	μA	

Notes:

- 1. IFP Conditions--Pulse Width  $\leq~100\mu s$  and Duty  $\leq~10\%.$
- 2. Soldering time  $\leq 10$  seconds.
- 3. Bin Range of Luminous Intensity

Bin Code	Min	Max	Unit	Condition
Q1	72	90		
Q2	90	112	mad	I <sub>F</sub> =20mA
R1	112	140	mcd	IF=20IIIA
R2	140	180		

Tolerance of Luminous Intensity  $\pm 10\%$ 



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Bin Code	Min	Max	Unit	Condition
B4	457.5	460.0		
B5	460.0	462.5		
B6	462.5	465.0	nm	I <sub>F</sub> =20mA
B7	465.0	467.5		
B8	467.5	470.0		

#### 4. Bin Range of Dominant Wavelength

Tolerance of Dominant Wavelength: ±1nm.

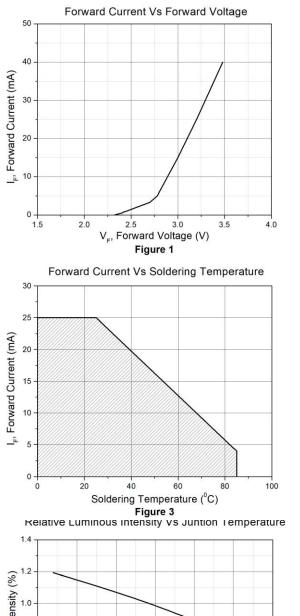
#### 5. Bin Range of Forward Voltage

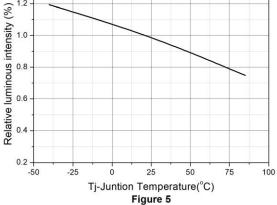
Bin Code	Min	Max	Unit	Condition
36	2.9	3.0		
37	3.0	3.1		
38	3.1	3.2	V	I⊧=20mA
39	3.2	3.3		
40	3.3	3.4		

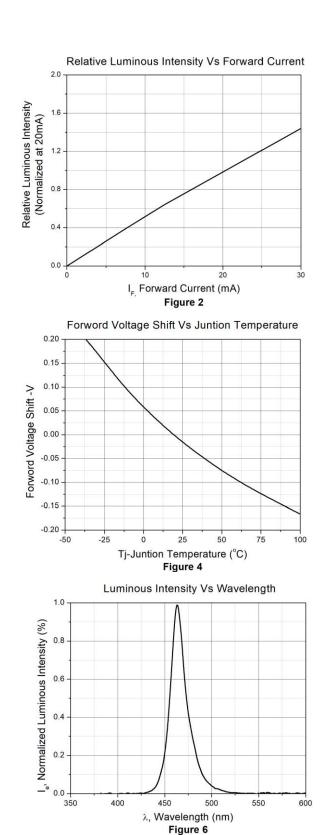
Tolerance of Forward Voltage  $\pm 0.05$ V.



# **Typical Characteristic Curves**

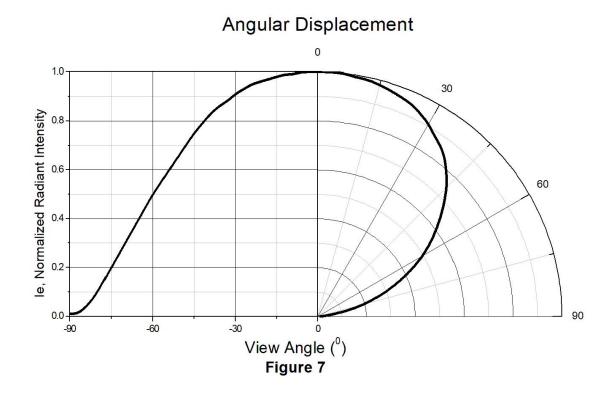




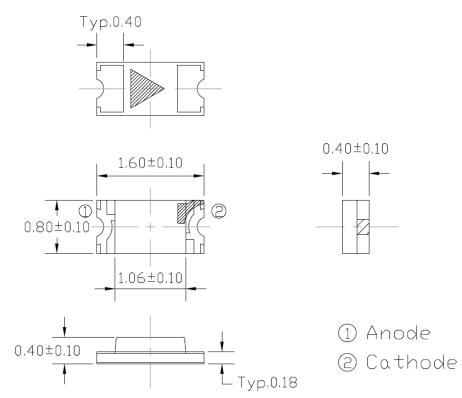




# **Typical Characteristic Curves**



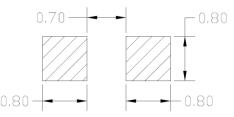




### Package Dimension All dimensions are in mm, unless otherwise stated

Note: Tolerance unless mentioned is  $\pm 0.1$ mm.

# Recommended Soldering Mask All dimensions are in mm, unless otherwise stated



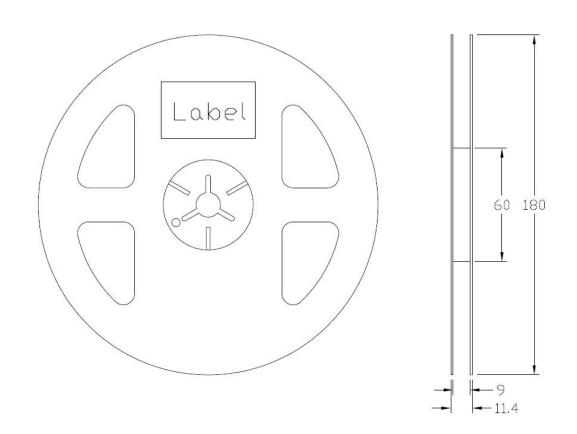
Note: Tolerance unless mentioned is ±0.1mm.

# **Ordering Information**

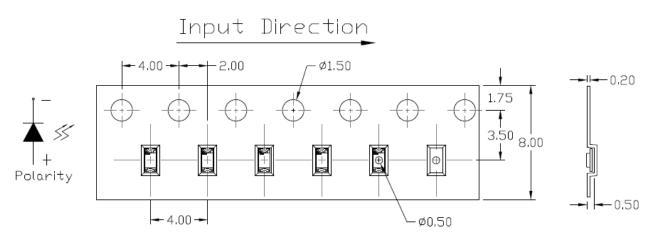
Part Number	Description	Quantity
BP160804-ATC4	Tape & Reel	4000 pcs



### Reel Dimension All dimensions are in mm, unless otherwise stated



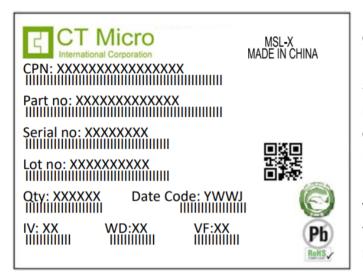
Tape Dimension All dimensions are in mm, unless otherwise stated



Note: Tolerance unless mentioned is  $\pm 0.1$ mm.



# Label Form Specification



CPN : Customer Part Number Part no: CTM Production Number Serial no: Production Number Lot no: Lot number Q'ty: Packing Quantity Date Code: Manufacture Date IV : Bin Code of Luminous Intensity WD : Bin Code of Dominant Wavelength VF : Bin Code of Forward Voltage MADE IN CHINA: Production Place

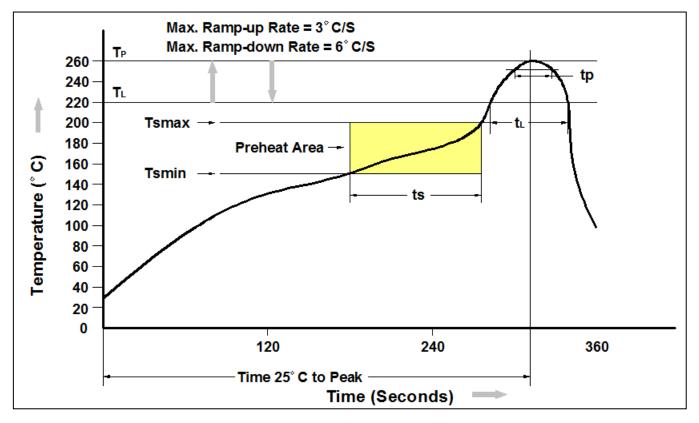
# **Storage Condition**

- 1. Do not open moisture proof bag before the products are ready to use.
- 2. The moisture barrier bag should be stored at 30°C and 90%R.H. max. before opening. Shelf life of non-opened bag is 12 months after the bag sealing date.
- 3. After opening the moisture barrier bag floor life is 1 year at 30°C/60%RH. max. Unused LEDs should be resealed into moisture barrier bag. (Refer to J-STD-020 Standard)
- 4. If the moisture absorbent material has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the J-STD-033 Standard conditions.



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# **Reflow Profile**



Profile Feature	Pb-Free Assembly Profile
Temperature Min. (Tsmin)	150°C
Temperature Max. (Tsmax)	200°C
Time (ts) from (Tsmin to Tsmax)	60-120 seconds
Ramp-up Rate (t∟ to t⊳)	3°C/second max.
Liquidous Temperature (TL)	217°C
Time (t <sub>L</sub> ) Maintained Above (T <sub>L</sub> )	60 – 150 seconds
Peak Body Package Temperature	260°C +0°C / -5°C
Time (t <sub>P</sub> ) within 5°C of 260°C	30 seconds
Ramp-down Rate $(T_P \text{ to } T_L)$	6°C/second max
Time 25°C to Peak Temperature	8 minutes max.



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