

Low Duty LCD Segment Driver **For Automotive COG Application**

Max 176 segments (SEG44 x COM4) BU91R63CH-M3BW

General Description

BU91R63CH-M3BW is a 1/4, 1/3, 1/2 duty or Static COG type LCD driver that can be used for automotive applications and can drive up to 176 LCD segments.

It can support operating temperature of up to +105°C and compliant for AEC-Q100, as required for Automotive Application. It has integrated display RAM for reducing CPU load. Also, it is designed with low power consumption and no external component needed. It includes read function for display RAM and command register, wherein it is possible to detect malfunction due to noise. Also a defective mounting of COG can easily be controlled by using pins to measure ITO resistance.

Features

- AEC-Q100 compliant (Note1)
- 1/4, 1/3, 1/2 duty or Static setting selectable 1/4 duty drive: Max 176 segments 1/3 duty drive: Max 132 segments 1/2 duty drive: Max 88 segments Static drive: Max 44 segments
- Integrated Buffer AMP for LCD driving
- Support Read Register and Display RAM Function
- Support ITO Resistance Measurement
- Integrated Oscillator Circuit
- Integrated EVR function to adjust LCD contrast
- Integrated Power-on Reset Circuit
- No External Components
- Low Power Consumption Design

(Note1) Quality Information:

There is data when LSI was put on a temporary package. Please use it as reference data.

[LCD module]

Typical Application Circuit

Key Specifications

Supply Voltage Range:		+2.7V to +6.0V
LCD Drive Power Supply F	ange:	+2.7V to +6.0V
Operating Temperature Ra	nge: -4	40°C to +105°C
Max Segments:		176 Segments
Display Duty:	1/4, 1/3, 1/2, 5	static selectable
■ Bias:	1/2,	1/3 selectable

Interface: 2 wire serial interface

Special Characteristics

ESD(HBM): ±2000V ■ Latch-up current: ±100mA

Applications

- Instrument Clusters
- **Climate Controls**
- Car Audios / Radios
- Metering
- White Goods
- Healthcare Products
- Battery Operated Applications

etc.

Package

Au BUMP chip

(Note) SDA of BU91R63CH-M3BW needs pull-up resistor due to open-drain output. In case that SCL of MCU has open-drain structure, it also needs pull-up resistor.

Figure 1. Typical Application Circuit

SCL SDA

OProduct structure : Silicon monolithic integrated circuit OThis product has no designed protection against radioactive rays

COM

VICD VSS

VLCD VSS

14 x 4 dots (Top view)

VDD

VDD

мси

SEG BU91R63CH-M3BW (Bottom view)

Block Diagram / Pin Description

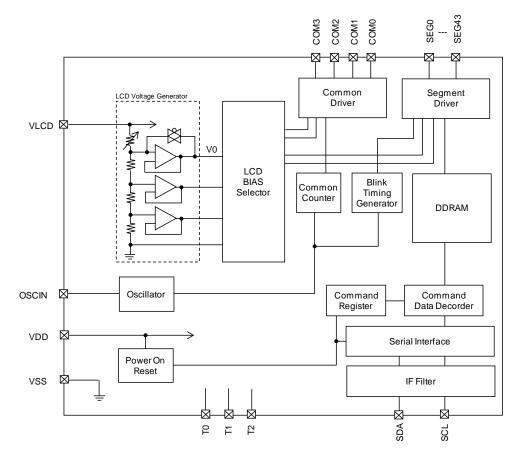


Figure 2. Block Diagram

Terminal name	I/O	Function	Handling when unused
то	I	POR enable setting VDD: POR disable ^(Note) VSS: POR enable	VSS
T1	Ι	Test input (ROHM use only) Must be connected to VSS.	VSS
T2	Ι	Test input (ROHM use only) Must be connected to VSS.	VSS
DUMMY	-	Open	OPEN
DUMMY1, 2	-	Can be used for COG resistance measurement.	OPEN
OSCIN	I	External clock input External clock and Internal clock can be selected by command Must be connected to VSS when using internal oscillator	VSS
SDA	I/O	Serial data in-out terminal	-
SCL	I	Serial clock terminal	-
VSS	I	GND	-
VDD	I	Power supply for logic	-
VLCD		Power supply for LCD driving circuit	-
SEG0 to 43	0	SEGMENT output for LCD driving	OPEN
COM0 to 3	0	COMMON output for LCD driving	OPEN

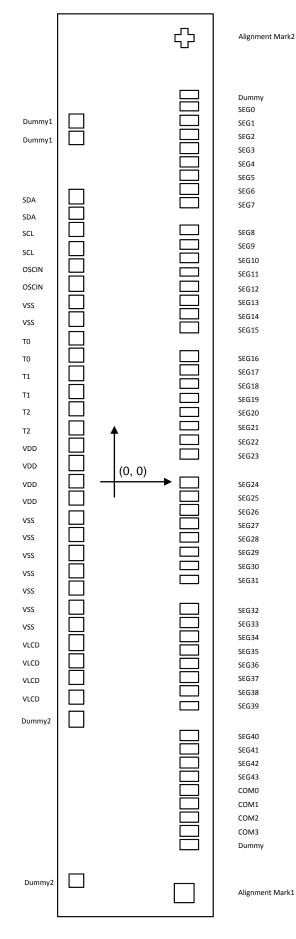
Table 1	I. Pin	Descri	ption
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(Note) This function is guaranteed by design, not tested in production process. Software Reset is necessary to initialize IC in case of T0=VDD.

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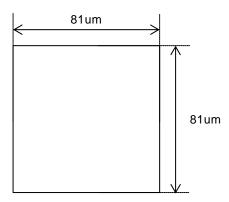
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PAD Arrangement (Top view)



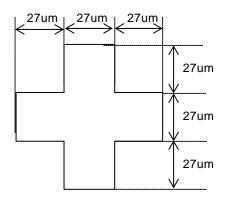
ltom	Si	ze	Unit
Item	Х	Y	Unit
Chip size	650	3560	μm
Chip thickness	23	30	μm
Bump height	15	±3	μm
Bump hardness	50 =	± 20	Hv

Alignment Mark 1



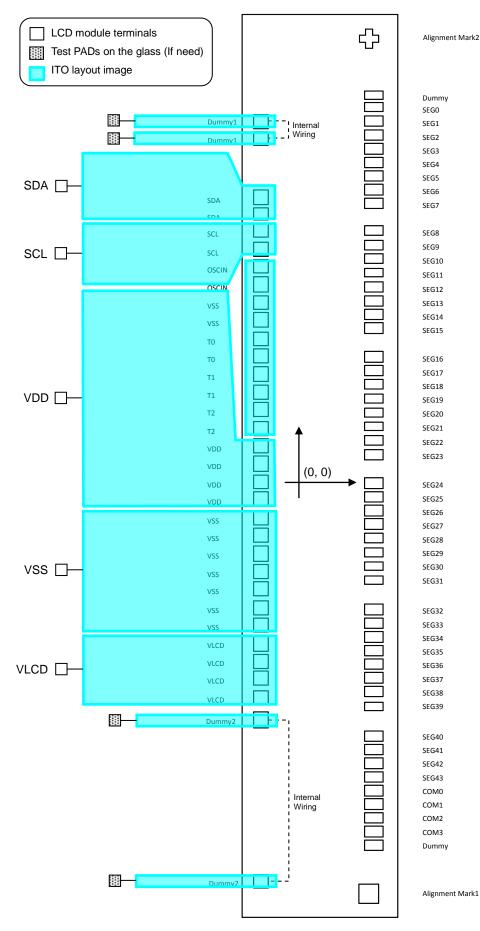
Mark center coodinates (X, Y) = (206.6, -1685.0)

Alignment Mark 2



Mark center coodinates (X, Y) = (206.6, 1685.0)

Recommended ITO Layout (Top view)



(Note) Design ITO layout to minimize its resistance.

BU91R63CH-M3BW Max 176 segments (SEG44 x COM4)

PAD Coordinates

BUMP Center **BUMP Size** No Terminal Name Х Y Х Y Dummy1 -248.00 1340.00 60 55 1 Dummy1 -248.00 1270.00 60 55 2 3 SDA -248.00 1045.00 60 55 4 SDA -248.00 975.00 60 55 5 SCL -248.00 905.00 60 55 6 SCL -248.00 835.00 60 55 OSCIN -248.00 765.00 60 55 7 8 OSCIN -248.00 695.00 60 55 9 VSS -248.00 625.00 60 55 10 VSS -248.00555.00 60 55 11 T0 -248 00 485 00 60 55 TO 12 -248 00 415 00 60 55 T1 -248.00 13 345.00 55 60 T1 14 -248.00 275.00 60 55 15 T2 -248.00 205.00 60 55 16 Τ2 -248.00 135.00 60 55 17 VDD -248.00 65.00 60 55 18 VDD -248.00 -5.00 60 55 19 VDD -248.00 -75.00 55 60 20 VDD -248.00 -145.00 60 55 VSS -248.00 -215.00 60 55 21 22 VSS -248.00 -285.00 60 55 VSS -248.00 -355.00 55 23 60 24 VSS -248.00 -425.00 60 55 25 VSS -248.00 -495.00 60 55 26 VSS -248.00 -565.00 60 55 27 VSS -248.00 -635.00 60 55 28 VLCD -248.00 -705.00 60 55 29 VI CD -248.00 -775.00 60 55 30 VLCD -248.00 -845.00 60 55 31 VLCD -248.00 -915.00 60 55 32 Dummy2 -248.00 -1005.00 60 55 33 Dummy2 -248.00 -1636.00 60 55 34 Dummy 227.00 -1496.55 75 39 227.00 35 COM3 -1442.55 75 39 COM₂ 227.00 -1388.55 36 75 39 COM1 37 227.00 -1334.5575 39 38 COM0 227.00 -1280.55 75 39 39 SEG43 227.00 -1226.55 75 39 75 40 SEG42 227.00 -1172.55 39 41 SEG41 227.00 -1118 55 75 39 42 SEG40 227.00 -1064.55 75 39 SEG39 43 227.00 -950.90 75 39 44 SEG38 227.00 -896.90 75 39 45 SEG37 227.00 -842.90 75 39 46 SEG36 227.00 -788.90 75 39 47 SEG35 227.00 -734.90 75 39 48 SEG34 227.00 -680.90 75 39 49 SEG33 227.00 -626.90 39 75 50 SEG32 227.00 -572.90 75 39 51 SEG31 227.00 -458.85 75 39 52 SEG30 227.00 -404.85 75 39 53 SEG29 227.00 -350.85 75 39 54 SEG28 227.00 -296.85 75 39 55 SEG27 227.00 -242 85 75 39 56 SEG26 227 00 -188 85 75 39 57 SFG25 227 00 -134 85 75 39 58 SEG24 227.00 -80.85 75 39 59 227.00 39 SEG23 33.20 75 60 SEG22 227.00 87.20 75 39 61 SEG21 227.00 141.20 75 39 SEG20 227.00 195.20 75 39 62 249.20 63 SEG19 227.00 75 39 SEG18 64 227.00 303.20 75 39 39 65 SEG17 227.00 357.20 75 66 SEG16 227.00 411.20 75 39 67 SEG15 227.00 525.25 75 39 SEG14 579.25 68 227.00 75 39 39 69 SEG13 227.00 633.25 75 70 SEG12 227.00 687.25 75 39 71 SEG11 227.00 741.25 75 39 72 SEG10 227.00 795.25 75 39 73 SEG9 227.00 849.25 75 39 74 SEG8 227.00 903.25 39 75 75 SEG7 227.00 1017.30 75 39 76 SEG6 227.00 1071.30 75 39 77 SEG5 227.00 1125.30 75 39 78 SEG4 227.00 1179.30 75 39 79 SEG3 227.00 1233.30 75 39 80 SEG2 227.00 1287.30 75 39 81 SFG1 227 00 1341.30 75 39 227 00 82 SEG0 1395 30 75 39 83 Dummy 227.00 75 39 1449.30

Absolute Maximum Ratings (VSS = 0 V)

Deremeter	Sumbol		Ratings		Unit	Remarks
Parameter	Symbol	MIN	TYP	MAX	Unit	Remarks
Maximum Voltage1	VDD	-0.5	-	+7.0	V	Power Supply
Maximum Voltage2	VLCD	-0.5	-	+7.0	V	LCD Drive Voltage
Input Voltage Range	VIN	-0.5	-	+7.0	V	
Human Body Model (HBM) ^{(Note1), (Note2)}	VESD	-	±2000	-	V	
Latch-up current ^{(Note1), (note3)}	ILU	-	±100	-	mA	
Operational Temperature Range	Topr	-40	-	+105	°C	
Storage Temperature Range	Tstg	-55	-	+125	°C	

(Note1) Please use as reference data.

(Note2) Testing standards: JESD22-A114E

(Note3) Testing standards: JESD78

Caution: Operating the IC over the absolute maximum ratings may damage the IC. The damage can either be a short circuit between pins or an open circuit between pins and the internal circuitry. Therefore, it is important to consider circuit protection measures, such as adding a fuse, in case the IC is operated over the absolute maximum ratings.

Recommend Operating Conditions (Ta = -40°C to 105°C, VSS = 0 V)

Demonster	Question		Ratings	,	1.1	Demender			
Parameter	Symbol	MIN	TYP	MAX	Unit	Remarks			
Power Supply Voltage 1	VDD	2.7	-	6.0	V	Power Supply			
Power Supply Voltage 2	VLCD	2.7	-	6.0	V	LCD Drive Voltage			

Electrical Characteristics

DC Characteristics (Ta = -40°C to 105°C, VDD = 2.7V to 6.0V, VSS = 0.0V, unless otherwise specified)

"L" Level Input Voltage "H" Level Input Currer "L" Level Input Currer SDA "L" Level Output LCD Driver On Resistance		Symbol		Limits		Unit	Condition			
"H" Level Input Voltage "L" Level Input Voltage "H" Level Input Curren "L" Level Input Curren SDA "L" Level Output LCD Driver On Resistance Standby Current		Symbol	MIN	TYP	MAX	Offic	Condition			
H" Level Input Voltage L" Level Input Voltage H" Level Input Curren L" Level Input Current SDA "L" Level Output V CD Driver On Resistance	e	VIH	0.7VDD	-	VDD	V	SDA, SCL, OSCIN			
"L" Level Input Voltage	e	VIL	VSS	-	0.3VDD	V	SDA, SCL, OSCIN			
"H" Level Input Currer	nt	IIH	-	-	1	μA	SDA, SCL, OSCIN, T0, T1, T2			
'H" Level Input Voltag 'L" Level Input Voltag 'H" Level Input Currer 'L" Level Input Currer SDA "L" Level Output LCD Driver On Resistance Standby Current	t	IIL	-1	-	-	μA	SDA, SCL, OSCIN, T0, T1, T2			
SDA "L" Level Output Vo	Voltage	VOLSDA	0	-	0.4	V	Iload=-3mA			
LCD Driver	SEG	RON	-	3	-	kΩ	lload=±10uA			
LCD Driver	COM	RON	-	3	-	kΩ	Iloau=±100A			
On Resistance		IVDD1	-	-	5	μA	Display off, Oscillation off			
SDA "L" Level Output LCD Driver On Resistance		IVLCD1	-	-	5	μA	Display on, Oscillation on			
		IVDD2	-	2.0	10	μΑ	VDD = 3.3V, VLCD = 3.3V, Ta = 25°C, Power save mode1,			
LCD Driver On Resistance		IVLCD2	-	5.5	20	μA	1/3 bias, Frame inversion Frame Frequency = 80Hz setting			

Electrical Characteristics – continued

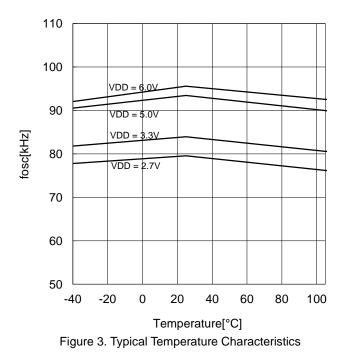
Oscillation Characteristics (Ta = -40°C to 105°C, VDD = 2.7V to 6.0V, VSS = 0 V, unless otherwise specified)

Deveryor	Cumhal		Limits		1.1	Condition			
Parameter	Symbol	MIN	TYP	MAX	Unit	Condition			
Frama Fraguanay 1	fCLK1	56	80	104	Hz	FR = 80Hz setting,			
Frame Frequency 1	ICLKI	50	00	104	ΠΖ	VDD=2.7V to 6.0V, Ta=-40°C to +105°C			
		72	80	88		FR = 80Hz setting,			
Frame Frequency 2	fCLK2	12	80	00	Hz	VDD=3.5V, Ta=-40°C to +105°C			
External Clock Rise Time	trCLK	-	-	0.3	μs				
External Clock Fall Time	tfCLK	-	-	0.3	μs	External Clock Setting ^(Note)			
External Clock Frequency	fCLK3	30	-	300	kHz	External Clock Setting			
External Clock Duty	Tdty	30	50	70	%]			

(Note) <Frame frequency calculation at external clock mode>

DISCTL 80HZ setting: Frame frequency [Hz] = external clock [Hz] / 512 DISCTL 130HZ setting: Frame frequency [Hz] = external clock [Hz] / 315 DISCTL 64HZ setting: Frame frequency [Hz] = external clock [Hz] / 648 DISCTL 200HZ setting: Frame frequency [Hz] = external clock [Hz] / 205

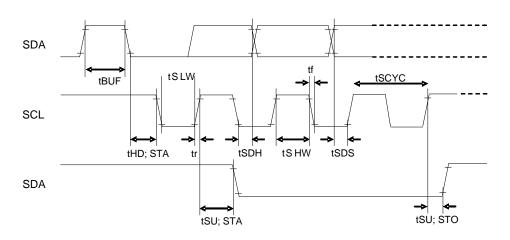
[Reference Data]



Electrical Characteristics - continued

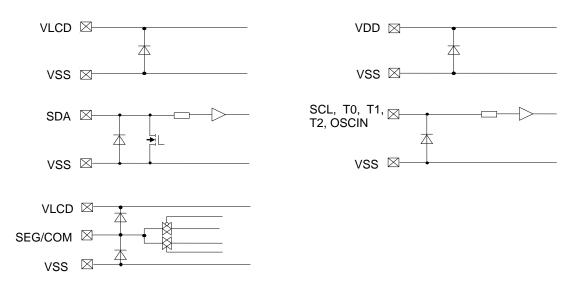
MPU Interface Characteristics (Ta = -40°C to 105°C, VDD = 2.7V to 6.0V, VSS = 0V, unless otherwise specified)

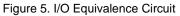
Devementer	Currents et		Limits		l la it	Condition
Parameter	Symbol	MIN	TYP	MAX	Unit	Condition
Input Rise Time	tr	-	-	0.3	μs	
Input Fall Time	tf	-	-	0.3	μs	
SCL Cycle Time	tCYC	2.5	-	-	μs	
"H" Level SCL Pulse Width	tHW	0.6	-	-	μs	
"L" Level SCL Pulse Width	tLW	1.3	-	-	μs	
SDA Setup Time	tSDS	100	-	-	ns	
SDA Hold Time	tSDH	100	-	-	ns	
Bus Free Time	tBUF	1.3	-	-	μs	
START Condition Hold Time	tHD;STA	0.6	-	-	μs	
TART Condition Setup Time tSU;STA		0.6	-	-	μs	
STOP Condition Setup Time	tSU;STO	0.6	-	-	μs	





I/O Terminal Equivalence Circuit Diagrams





Functional Descriptions Command / Data Transfer Method

BU91R63CH-M3BW is controlled by 2-wire signal (SDA, SCL).

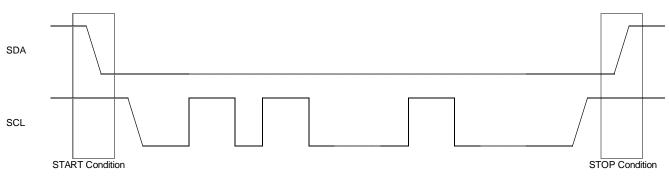


Figure 6. 2 wire Command/Data Transfer Format

It is necessary to generate START and STOP condition when sending command or display data through the 2 wire serial interface.

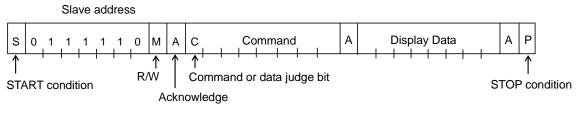


Figure 7. Interface Protcol

The following procedure shows how to transfer command and display data.

- (1) Generate "START condition".
- (2) Issue Slave address.
- (3) Transfer command and display data.
- (4) Generate "STOP condition"

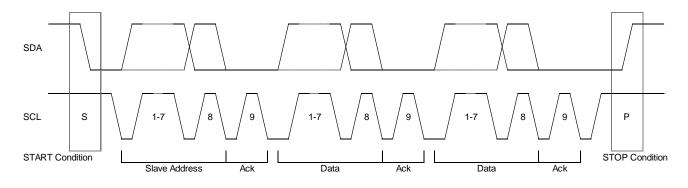
Acknowledge (ACK)

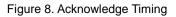
Data format is comprised of 8 bits, Acknowledge bit is returned after sending 8-bit data.

After the transfer of 8-bit data (Slave Address, Command, Display Data), release the SDA line at the falling edge of the 8th clock. The SDA line is then pulled "Low" until the falling edge of the 9th clock SCL.

(Output cannot be pulled "High" because of open drain NMOS).

If acknowledge function is not required, keep SDA line at "Low" level from 8th falling edge to 9th falling edge of SCL.





Command Transfer Method

Issue Slave Address ("01111100") after generating "START condition".

The 1st byte after Slave Address always becomes command input.

MSB ("command or data judge bit") of command decide to next data is command or display data.

When set "command or data judge bit"='1', next byte will be command.

When set "command or data judge bit"='0', next byte data is display data.

|--|

It cannot accept input command once it enters into display data transfer state.

In order to input command again it is necessary to generate "START condition".

If "START condition" or "STOP condition" is sent in the middle of command transmission, command will be cancelled.

If Slave address is continuously sent following "START condition", it remains in command input state. "Slave address" must be sent right after the "START condition".

When Slave Address cannot be recognized in the first data transmission, no Acknowledge bit is generated and next transmission will be invalid. When data is invalid status, if "START condition" is transmitted again, it will return to valid status.

Consider the MPU interface characteristic such as Input rise time and Setup/Hold time when transferring command and data (Refer to MPU Interface).

Write Display Data and Transfer Method

For Write Mode set R/W bit to "0".

BU91R63CH-M3BW has Display Data RAM (DDRAM) of 44×4=176bit.

The relationship between data input and display data, DDRAM data and address are as follows.

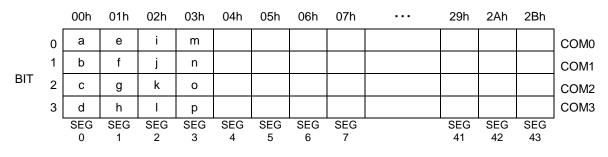
	Slave addres	SS			Command			Command																				
S 0111110 0 A 1 1101000 A 0 0000000						А	а	b	с	d	е	f	g	h	А	i	j	k	I	m	n	0	р	A	 Р			
									(Do	ta						1		1	i									
R/W=0 (Write Mode)									→ Display Data																			

8-bit data is stored in DDRAM. ADSET command specifies the address to be written, and address is automatically incremented in every 4-bit data.

Data can be continuously written in DDRAM by transmitting data continuously.

When RAM data is written successively, after writing RAM data to 2Bh (SEG43), the address is returned to 00h (SEG0) by the auto-increment function

DDRAM address



Display data is written to DDRAM every 4-bit data. No need to wait for ACK bit to complete data transfer.

Read Display and Transfer Method

For Read Mode set R/W bit to '1'.

The display data and command register value can be read during Read Mode.

The Read Mode sequence is shown below.

	Slave addres	S		(Command			Command		S	lave addres	s						
S	S 0111110 0 A 1 1101000 A 1		1	0000000	А	S	0111110	1	А	Data	А	 Data	A	Р				
R/W(Write Mode)										≜ R/\	N(R	ead Mode)						

During Read Mode, the display data can be read from the DDRAM through the SDA line.

The data will output synchronously to SCL clock input.

First set address by Write Mode ADSET command to read display data.

If DDRAM address is not specified before DDRAM read, the read address will start from the current DDRAM address.

Address will increment automatically by +2 addresses after 8bit data output.

Master side should output ACK signal after each 8bit data output.

BU91R63CH-M3BW is kept at Read Mode and address increment after receiving ACK signal from master side. If there is no ACK response, BU91R63CH-M3BW will not keep above read operation, transmit "STOP condition".

Read Mode will be stopped by sending "STOP condition".

Address will be set to 00h automatically after 2Bh. (It does not increment to 2Ch or 2Dh address)

Shown below is an example of the display data read sequence.

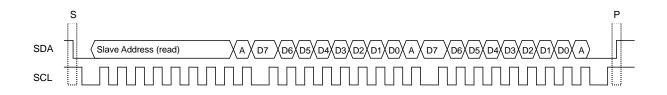
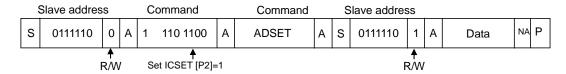


Figure 9. Read Sequence

Read Command Register and Transfer Method

The command registers can be read during Read Mode. The sequence for the command register read is shown below and is similar to the display data read sequence.



Regarding address setting, refer to ADSET command.

The following register settings can be read in this mode by setting address to 2Ch, 2Dh, and 2Eh. Address does not increment automatically after command register value read.

Register	D7	D6	D5	D4	D3	D2	D1	D0	Address
REG1	P7	P6	P5	P4	P3	P2	P1	P0	2Ch
REG2	P7	P6	P5	P4	P3	P2	P1	P0	2Dh
REG3	0	0	0	0	P3	P2	P1	P0	2Eh

REG1: P7 = Duty setting

P6 =	Duty setting
------	--------------

- P5 = 1/2Bias/1/3Bias setting
- P4 = Internal/External clock setting
- P3 = Software Reset setting

P2 to P0 = Blink setting

REG2: P7 to P6 = Frame Frequency setting

P5 to P4 = Power Save Mode setting

- P3 = Frame/Line inversion setting
- P2 = Display ON/OFF setting
- P1 = All Pixels ON setting
- P0 = All Pixels OFF setting
- REG3: P3 = Contrast setting
 - P2 = Contrast setting
 - P1 = Contrast setting
 - P0 = Contrast Setting

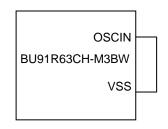
The ADSET and ICSET setting address map is shown below.

Write Mode			1	ADSET				IC	CSET			
RAM Address	D7	D6	D5	D[4:0]	P7	P6	P5	P4	P3	P2 ^(Note)	P1	<i>P0</i>
0000 0000 to 0001 1111	0	0	0	0 0000 to 1 1111	1	1	1	0	1	0	0	0
0010 0000 to 0010 1011	0	0	0	0 0000 to 0 1011	1	1	1	0	1	1	0	0
Read Mode			1	ADSET	ICSET							
RAM Address	D7	D6	D5	D[4:0]	P7	P6	P5	P4	P3	P2 ^(Note)	P1	P0
0000 0000 to 0001 1111	1	0	0	0 0000 to 1 1111	1	1	1	0	1	0	0	0
0010 0000 to 0010 1110	1	0	0	0 0000 to 0 1110	1	1	1	0	1	1	0	0

(Note) Please take care of ICSET [P2] setting.

Oscillator

The clock signals for logic and analog circuit can be generated from internal oscillator or external clock. If internal oscillator circuit is used, OSCIN must be connected to VSS level. When using external clock mode, input external clock from OSCIN terminal after ICSET command setting.



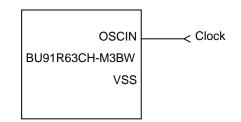


Figure 10. Internal Clock Mode



LCD Driver Bias Circuit

BU91R63CH-M3BW generates LCD driving voltage with on-chip Buffer AMP. And it can drive LCD at low power consumption. 1/3 or 1/2 Bias can be set by MODESET command. Line or frame inversion can be set by DISCTL command. Refer to the "LCD driving waveform" for each LCD bias setting.

Blinker Timing Generator

BU91R63CH-M3BW has Blink function.

Blink mode is asserted by BLKCTL command.

The Blink frequency varies depending on fCLK characteristics at internal clock mode. Refer to Oscillation Characteristics for fCLK.

Reset Initialize Condition

Initial condition after executing Software Reset is as follows.

· Display is OFF.

· DDRAM address is initialized (DDRAM Data is not initialized).

Refer to Command Description for initial value of registers.

Command / Function List

Description List of Command / Function

No.	Command	Function
1	Set IC Operation (ICSET)	Software reset, internal/external clock setting (P2 is MSB data of DDRAM address)
2	Display Control (DISCTL)	Frame Frequency, Power Save Mode setting
3	Address Set (ADSET)	DRAM address setting Register address setting
4	Mode Set (MODESET)	Display ON/OFF, Bias, Duty
5	Blink Control (BLKCTL)	Blink off/0.5s/1s/2s/0.3s/0.2s blink setting
6	All Pixels Control (APCTL)	All Pixels ON/OFF during DISPON
7	Contrast Setting (EVRSET)	Contrast Setting

Detailed Command Description

D7 (MSB) is a command or data judgment bit. Refer to Command and data transfer method.

C: 0: Next byte is RAM write data. 1: Next byte is command.

Set IC Operation (ICSET)

MSB							LSB	
D7	D6	D5	D4	D3	D2	D1	D0	
С	1	1	0	1	P2	P1	P0	

P2: MSB data of DDRAM address. Please refer to "ADSET" command.

Set software reset execution.

Setup	P1
No operation	0
Software Reset Execute	1

When "Software Reset" is executed, BU91R63CH-M3BW is reset to initial condition.

(Refer to Reset initialize condition)

Don't set Software Reset (P1) with P2, P0 at the same time.

Set oscillator mode

Setup	P0	Reset initialize condition
Internal clock	0	0
External clock	1	

Internal clock mode: OSCIN must be connected to VSS level.

External clock mode: Input external clock from OSCIN terminal.

<Frame frequency Calculation at external clock mode>

DISCTL 80Hz setting:Frame frequency [Hz] = external clock [Hz] / 512DISCTL 130Hz setting:Frame frequency [Hz] = external clock [Hz] / 315DISCTL 64Hz setting:Frame frequency [Hz] = external clock [Hz] / 648DISCTL 200Hz setting:Frame frequency [Hz] = external clock [Hz] / 205

Command		
OSCIN_EN (Internal signal)	Internal Clock Mode	External Clock Mode
Internal oscillation (Internal signal)		
External clock (OSCIN)		

Figure 12. OSC MODE Switch Timing

Display Control (DISCTL)

MSB							LSB
D7	D6	D5	D4	D3	D2	D1	D0
С	0	1	P4	P3	P2	P1	P0

Set Frame Frequency.

Setup	P4	P3	Reset initialize condition
80Hz	0	0	0
130Hz	0	1	
64Hz	1	0	
200Hz	1	1	

Set LCD Drive Waveform.

Setup	P2	Reset initialize condition
Line Inversion Mode	0	0
Frame Inversion Mode	1	

Power consumption is reduced in the following order:

Line inversion > Frame inversion

Typically, when driving large capacitance LCD, Line inversion is more susceptible to influence of crosstalk. Regarding driving waveform, refer to LCD driving waveform.

Set Power Save Mode

Setup	P1	P0	Reset initialize condition
Power Save Mode 1	0	0	
Power Save Mode 2	0	1	
Normal Mode	1	0	0
High Power Mode	1	1	

Power consumption is increased in the following order:

Power Save Mode 1 < Power Save Mode 2 < Normal Mode < High Power Mode

Address Set (ADSET)

MSB							LSB	
D7	D6	D5	D4	D3	D2	D1	D0	
С	0	0	P4	P3	P2	P1	P0	
T	(1.1	· (1)	A/ '4 BA	1		000	0001

The range of address in the Write Mode can be set from 000000 to 101011(bin). The range of address in the Read Mode can be set from 000000 to 101110(bin).

MSB

LSB

Internal	Address	Address	Address	Address	Address	Address
Register	[5]	[4]	[3]	[2]	[1]	[0]
Command	ICSET	ADSET	ADSET	ADSET	ADSET	ADSET
	P2	P4	P3	P2	P1	P0

Address [5:0]: MSB bit is specified in ICSET P2 and [4:0] are specified as ADSET P4 - P0. Don't set out of range address, otherwise address will be set to 000000.

Mode Set (MODE SET)

MSB							LSB
D7	D6	D5	D4	D3	D2	D1	D0
С	1	0	0	P3	P2	P1	P0

Set display ON and OFF

Setup	P3	Reset initialize condition
Display OFF (DISPOFF)	0	0
Display ON (DISPON)	1	

Display OFF : Regardless of DDRAM data, all SEGMENT and COMMON output will be stopped after 1frame of data write. Display OFF mode will be disabled after Display ON command.

Display ON : SEGMENT and COMMON output will be active and start to read the display data from DDRAM.

Set Bias Level

Setup	P2	Reset initialize condition
1/3 Bias	0	0
1/2 Bias	1	
		(050 10011 1 1 1

Please refer to LCD drive waveform, for example of SEG and COM output waveform

Set Duty

Setup	P1	P0	Reset initialize condition
1/4 Duty	0	0	0
1/3 Duty	0	1	
1/2 Duty	1	0	
Static	1	1	

Blink Control (BLKCTL)

MSB							LSB
D7	D6	D5	D4	D3	D2	D1	D0
С	1	1	1	0	P2	P1	P0

Set Blink condition.

Blink mode (Hz)	P2	P1	P0	Reset initialize condition
OFF	0	0	0	0
0.5	0	0	1	
1	0	1	0	
2	0	1	1	
0.3	1	0	0	
0.2	1	0	1	

The Blink frequency varies depending on fCLK characteristics at internal clock mode. Refer to Oscillation Characteristics for fCLK.

All Pixels Control (APCTL)

MSB							LSB
D7	D6	D5	D4	D3	D2	D1	D0
С	1	1	1	1	P2	P1	P0

All display Set ON, OFF

Setup	P1	Reset initialize condition
Normal	0	0
All Pixels ON	1	

Setup	P0	Reset initialize condition
Normal	0	0
All Pixels OFF	1	

All Pixels ON: All pixels are ON regardless of DDRAM data. All Pixels OFF: All pixels are OFF regardless of DDRAM data.

This command is valid in Display on status. The data of DDRAM is not changed by this command. If set both P1 and P0 ="1", All Pixels OFF will be selected.

P2 is used for P3 of Contrast Setting.

Contrast Setting (EVRSET)

MSB							LSB	
D7	D6	D5	D4	D3	D2	D1	D0	
С	1	1	0	0	P2	P1	P0	

BU91R63CH-M3BW has 16-step Electrical Volume Register (EVR) that can set the best V0 voltage level (Maximum LCD driving voltage).

Electrical Volume Register (\breve{EVR}) is set to "0000" in reset initialize condition. In "0000" condition, V0 output voltage is equal to VLCD input voltage.

Keep Contrast Setting for V0 voltage more than 2.7V only.

Refer to the below table for V0 voltage.

Contrast Setting (V0 voltage)	P3 ^(Note)	P2	P1	P0	Reset initialize condition
1.000 * VLCD	0	0	0	0	0
0.975 * VLCD	0	0	0	1	
0.950 * VLCD	0	0	1	0	
0.925 * VLCD	0	0	1	1	
0.900 * VLCD	0	1	0	0	
0.875 * VLCD	0	1	0	1	
0.850 * VLCD	0	1	1	0	
0.825 * VLCD	0	1	1	1	
0.800 * VLCD	1	0	0	0	
0.775 * VLCD	1	0	0	1	
0.750 * VLCD	1	0	1	0	
0.725 * VLCD	1	0	1	1	
0.700 * VLCD	1	1	0	0	
0.675 * VLCD	1	1	0	1	
0.650 * VLCD	1	1	1	0	
0.625 * VLCD	1	1	1	1	

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(Note) P3 setting uses P2 of APCTL.

LCD Driving Waveform

(1/4duty, 1/3bias)

Line Inversion

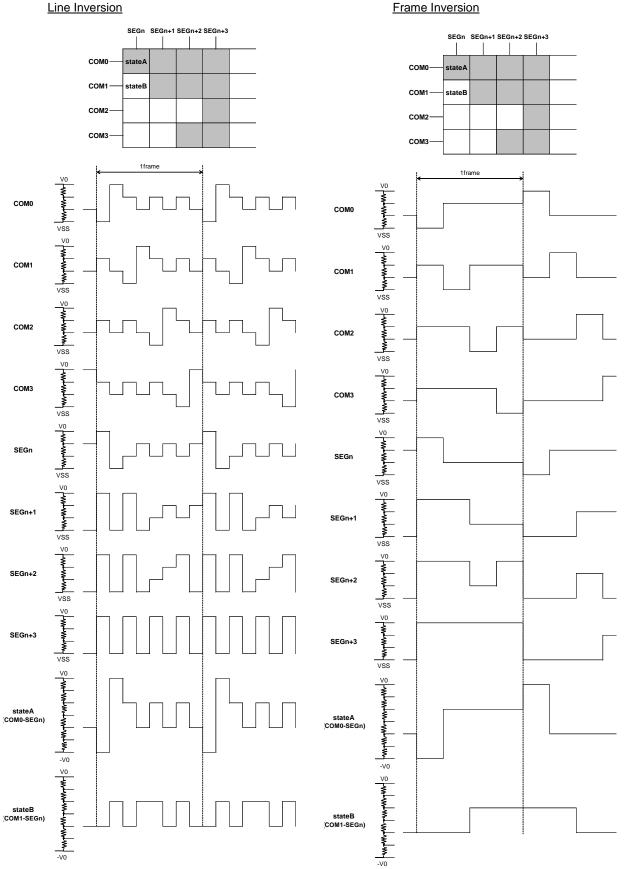
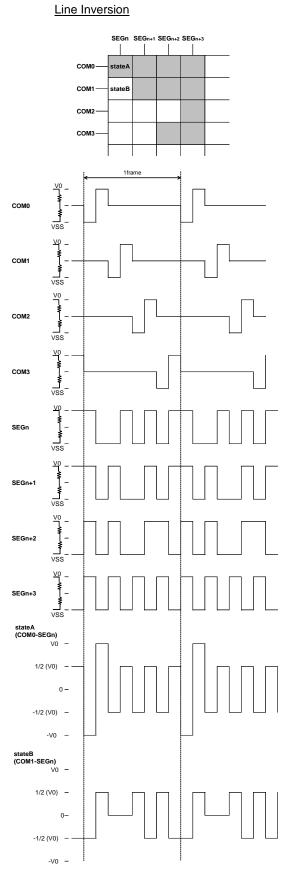


Figure 13. LCD Waveform at Line Inversion

Figure 14. LCD Waveform at Frame Inversion

(1/4duty, 1/2bias)



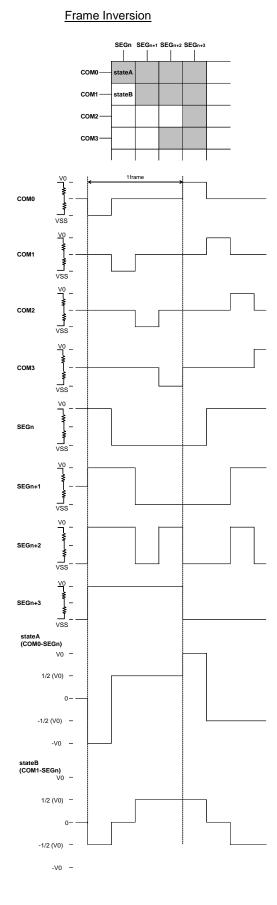


Figure 15. LCD Waveform in Line Inversion

Figure 16. LCD Waveform in Frame Inversion

(1/3duty, 1/3bias)

Line Inversion

Frame Inversion

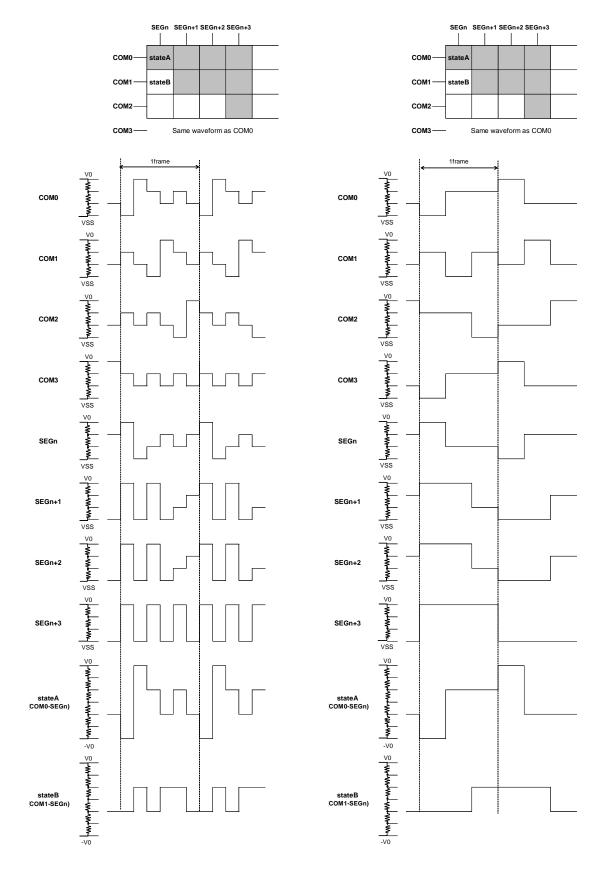
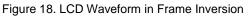
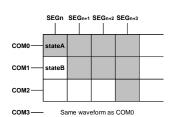


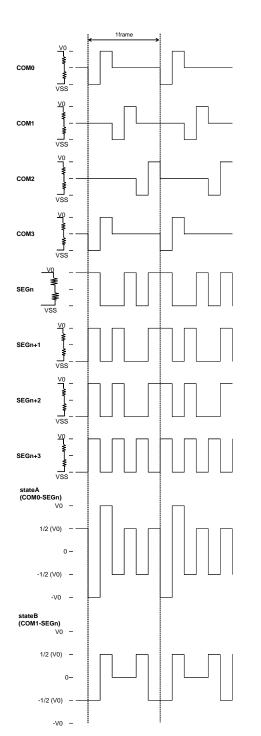
Figure 17. LCD Waveform in Line Inversion

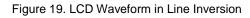


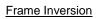
(1/3duty, 1/2bias)

Line Inversion









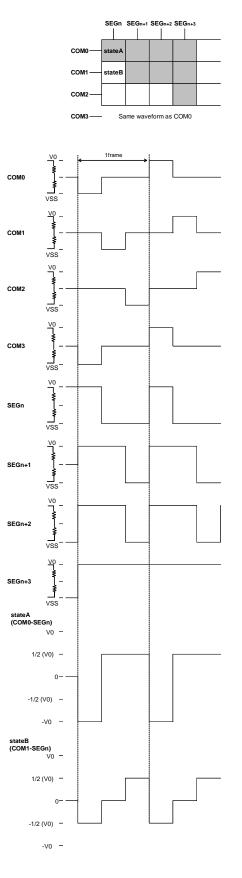
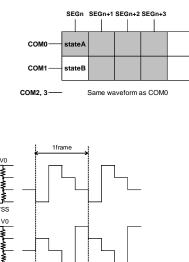
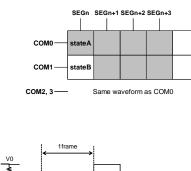


Figure 20. LCD Waveform in Frame Inversion

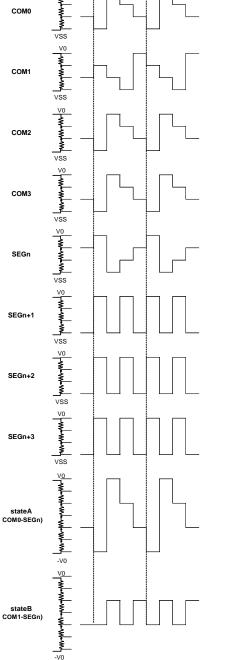
(1/2duty, 1/3bias)

Line Inversion





Frame Inversion



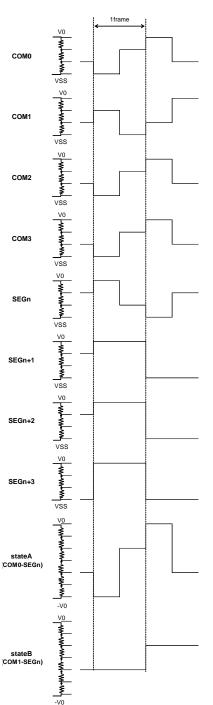
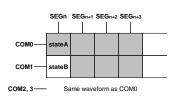


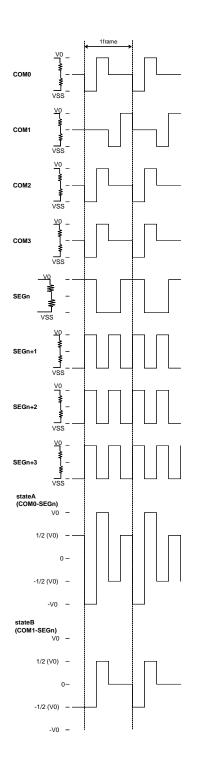
Figure 21. LCD Waveform in Line Inversion

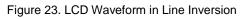
Figure 22. LCD Waveform in Frame Inversion

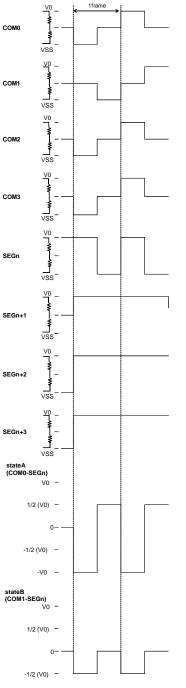
(1/2duty, 1/2bias)

Line Inversion

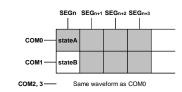








Frame Inversion



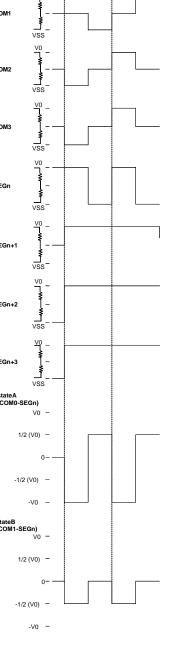
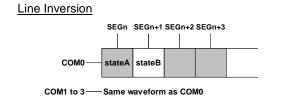


Figure 24. LCD Waveform in Frame Inversion

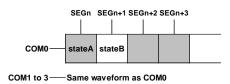
BU91R63CH-M3BW Max 176 segments (SEG44 x COM4)

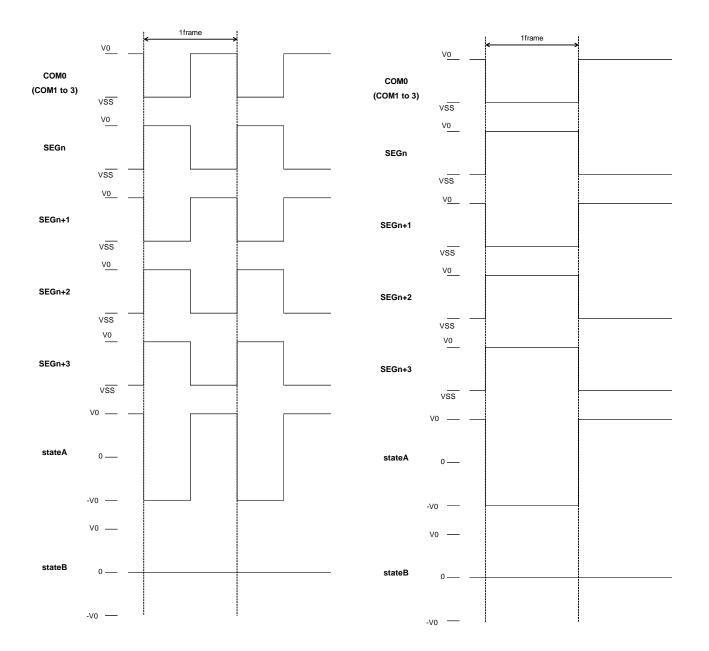
Datasheet

(Static)

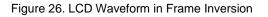


Frame Inversion









Example of Display Data

If LCD layout pattern is shown as in Figure 27 and 28 and DDRAM data is shown as in Table below, display pattern will be shown as in Figure 29.

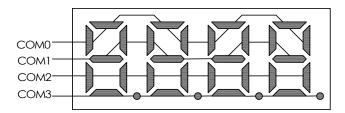


Figure 27. Example COM Line Pattern

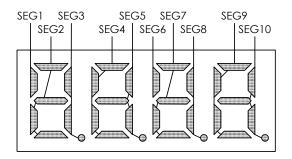


Figure 28. Example SEG Line Pattern

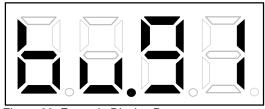


Figure 29. Example Display Pattern

		s	s	s	s	s	s	s	s	s	s	s	s	s	s	s	s	s	s	s	S
		Е	Е	Е	Е	Е	Е	Е	Е	Е	Е	Е	Е	Е	Е	Е	Е	Е	Е	Е	Е
		G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G	G
		0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
COM0	D0	0	1	0	0	0	0	1	1	0	0	1	0	0	0	0	0	0	0	0	0
COM1	D1	0	0	1	0	0	0	0	1	1	0	1	0	0	0	0	0	0	0	0	0
COM2	D2	0	0	1	1	1	1	0	0	1	1	1	0	0	0	0	0	0	0	0	0
COM3	D3	0	0	1	0	1	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
Address		00h	01h	02h	03h	04h	05h	06h	07h	08h	09h	0Ah	0Bh	0Ch	0Dh	0Eh	0Fh	10h	11h	12h	13h

<DDRAM data mapping in Figure 29 display pattern>

Initialize Sequence

Follow the Power-on sequence below to initialize condition.

Power on \downarrow STOP condition \downarrow START condition \downarrow Issue slave address \downarrow Execute Software Reset by sending ICSET command.

After Power-on and before sending initialize sequence, each register value, DDRAM address and DDRAM data are random.

Start Sequence

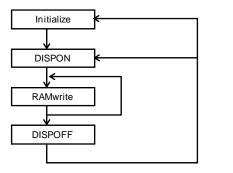
Start Sequence Example1

No.	Input	D7	D6	D5	D4	D3	D2	D1	D0	Descriptions
1	Power ON									VDD=0→3.3[V] (Tr=1[ms])
1	Fower ON									VLCD=0→5.0[V]
	\downarrow									
2	wait 100us									Initialize
	\downarrow									
3	Stop									Stop condition
	\rightarrow									
4	Start									Start condition
	\rightarrow									
5	Slave address	0	1	1	1	1	1	0	0	Issue Slave address
	\rightarrow									
6	ICSET	1	1	1	0	1	0	1	0	Software Reset
	\rightarrow									
7	BLKCTL	1	1	1	1	0	*	0	0	Blink OFF
	\downarrow									
8	DISCTL	1	0	1	0	0	0	1	0	80Hz, Line Inversion, Normal mode
	\rightarrow									
9	APCTL	1	1	1	1	1	0	0	0	Set MSB of EVRSET
	\rightarrow									
10	EVRSET	1	1	1	0	0	0	0	0	EVRSET V0=1.00*VLCD
	→									
11	ICSET	1	1	1	0	1	*	0	0	RAM MSB address set
	→									
12	ADSET	0	0	0	0	0	0	0	0	RAM address set
	J									
13	Display Data	*	*	*	*	*	*	*	*	address 00h - 01h
	Display Data	*	*	*	*	*	*	*	*	address 02h - 03h
										•
	Display Data	*	*	*	*	*	*	*	*	address 2Ah – 2Bh
	. ↓									
14	Stop	1								Stop condition
	 ↓									
15	Start									Start condition
	Ļ									
16	Slave address	0	1	1	1	1	1	0	0	Issue Slave address
	Ļ	1								
17	MODESET	1	1	0	0	1	0	0	0	Display ON, 1/4 Duty, 1/3Bias
	Ļ									
18	Stop									Stop condition
(*: don		1								· ·

(*: don't care)

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Start Sequence Example2



Initialize Sequence **DISPON Sequence** RAM write Sequence **DISPOFF** Sequence

BU91R63CH-M3BW is initialized with "Initialize Sequence", starts to display with "DISPON Sequence", updates display data with "RAM Write Sequence" and stops the display with "DISPOFF Sequence". Execute "DISPON Sequence" in order to restart display.

				D	ATA										D/	٩TΑ		,		
Input	D7	D6	D5	D4	D	3 C)2	D1	D0	Description	Input	D7	D6	D5			D2	D1	D0	Description
VDD ON											VDD, VLCD ON									
w ait 100us											w ait 100us									
STOP											STOP									
START											START									
Slave address	0	1	1	1	1		1	0	0	7C	Slave address	0	1	1	1	1	4	0	0	7C
ICSET	1	1	1	0	1		0	1	0	Execute Softw are Reset		1			1		1	0		-
VLCD ON											ICSET	1	1	1	0	1	0	1	0	Execute Software Reset
STOP											MODESET	1	1	0	0	0	0	0	0	Set Display OFF
START											ICSET	1	1	1	0	1	0	0	0	Set MSB of RAM address
Slave address	0	1	1	1	1		1	0	0	7C	ADSET	0	0	0	0	0	0	0	0	Set RAM Address
ICSET	1	1	1	0	1		0	1	0	Execute Softw are Reset	Display data	*	*	*	*	*	*	*	*	Display data
MODESET	1	1	0	0	0		0	0	0	Display OFF	:									
ICSET	1	1	1	0	1		0	0	0	Set RAM Address	STOP									
ADSET	0	0	0	0	0		0	0	0	Set RAM Address	L	-								
Display data	*	*	*	*	*		*	*	*	Display data										
STOP																				

DISPON Sequence

ADSET

STOP

Slav MOI STOP

Display Data

DISPON Sequen	се								
loput				DA	TA				Description
Input	D7	D6	D5	D4	D3	D2	D1	D0	Description
START		~							
Slave address	0	1	1	1	1	1	0	0	7C
ICSET	1	1	1	0	1	0	0	0	Set Internal OSC mode
DISCTL	1	0	1	0	0	0	1	0	Set Display Control
BLKCTL	1	1	1	1	0	0	0	0	Set BLKCTL
APCTL	1	1	1	1	1	1	0	0	Set APCTL
EVRSET	1	1	1	0	0	0	0	0	Set Contrast Setting
MODESET	1	1	0	0	1	0	0	0	Display ON
STOP									
RAM Write Seque	ence	;							
Input				DA	TA				Description
liput	D7	D6	D5	D4	D3	D2	D1	D0	Description
START									
Slave address	0	1	1	1	1	1	0	0	7C
DISCTL	1	0	1	0	0	0	1	0	Set Display Control
BLKCTL	1	1	1	1	0	0	0	0	Set BLKCTL
APCTL	1	1	1	1	1	1	0	0	Set APCTL
EVRSET	1	1	1	0	0	0	0	0	Set Contrast Setting
MODESET	1	1	0	0	1	0	0	0	Display ON
ICSET	1	1	1	0	1	0	0	0	Set MSB of RAM address

0 0 0 0

0

Set MSB of RAM address 0 1 0 0 0

RAM address set

Display data

DISPOFF Seque	DISPOFF Sequence									
lanut				DA	ΔTA				Description	
Input	D7	D6	D5	D4	D3	D2	D1	D0	Description	
START						-				
Slave address	0	1	1	1	1	1	0	0	7C	
MODESET	1	1	0	0	0	0	0	0	Display OFF	
STOP										

Abnormal operation may occur in BU91R63CH-M3BW due to the effect of noise or other external factor.

To avoid this phenomenon, it is highly recommended to input command according to sequence described above during initialization, display ON/OFF and refresh of RAM data.

0 0 0

Cautions in Power ON/OFF

Please keep Power ON/OFF sequence as below waveform. To prevent incorrect display, malfunction and abnormal current, VDD must be turned on before VLCD In power up sequence. VDD must be turned off after VLCD In power down sequence. Please satisfies t1>0ns, t2>0ns

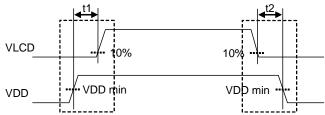
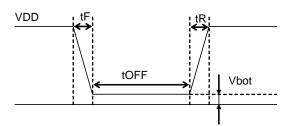


Figure 30. Recommended Power ON/OFF Sequence

BU91R63CH-M3BW has "P.O.R" (Power-On Reset) circuit and Software Reset function. Keep the following recommended Power-On conditions in order to power up properly.

Set power up conditions to meet the recommended tR, tF, tOFF, and Vbot specification below in order to ensure P.O.R operation.

Set pin T0=VSS to enable POR circuit.



Recommend	ed condition	of tR, tF, tOF	F, Vbot (Ta=2	25°C)
tR ^(Note)	tF ^(Note)	tOFF ^(Note)	Vbot ^(Note)	
1ms	1ms	Min 20ms	Less than	
to 500ms	to 500ms		0.1V	

(Note) This function is guaranteed by design, not tested in production process.

Figure 31. Power ON/OFF Waveform

If it is difficult to keep above conditions, execute the following sequence as quickly as possible after Power-On. Setting T0=VDD disables the POR circuit, in such case, execute the following sequence. Note that however it cannot accept command while supply is unstable or below the minimum supply range. Note also that software reset is not a complete alternative to POR function.

1. Generate STOP Condition

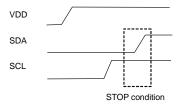


Figure 32. Stop Condition

2. Generate START Condition.

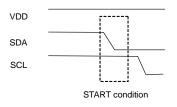


Figure 33. Start Condition

3. Issue Slave Address

4. Execute Software Reset (ICSET) Command

Operational Notes

1. Reverse Connection of Power Supply

Connecting the power supply in reverse polarity can damage the IC. Take precautions against reverse polarity when connecting the power supply, such as mounting an external diode between the power supply and the IC's power supply pins.

2. Power Supply Lines

Design the PCB layout pattern to provide low impedance supply lines. Separate the ground and supply lines of the digital and analog blocks to prevent noise in the ground and supply lines of the digital block from affecting the analog block. Furthermore, connect a capacitor to ground at all power supply pins. Consider the effect of temperature and aging on the capacitance value when using electrolytic capacitors.

3. Ground Voltage

Ensure that no pins are at a voltage below that of the ground pin at any time, even during transient condition.

4. Ground Wiring Pattern

When using both small-signal and large-current ground traces, the two ground traces should be routed separately but connected to a single ground at the reference point of the application board to avoid fluctuations in the small-signal ground caused by large currents. Also ensure that the ground traces of external components do not cause variations on the ground voltage. The ground lines must be as short and thick as possible to reduce line impedance.

5. Thermal Consideration

Should by any chance the power dissipation rating be exceeded the rise in temperature of the chip may result in deterioration of the properties of the chip. The absolute maximum rating of the Pd stated in this specification is when the IC is mounted on a 70mm x 1.6mm glass epoxy board. In case of exceeding this absolute maximum rating, increase the board size and copper area to prevent exceeding the Pd rating.

6. Recommended Operating Conditions

These conditions represent a range within which the expected characteristics of the IC can be approximately obtained. The electrical characteristics are guaranteed under the conditions of each parameter.

7. Inrush Current

When power is first supplied to the IC, it is possible that the internal logic may be unstable and inrush current may flow instantaneously due to the internal powering sequence and delays, especially if the IC has more than one power supply. Therefore, give special consideration to power coupling capacitance, power wiring, width of ground wiring, and routing of connections.

8. Operation Under Strong Electromagnetic Field

Operating the IC in the presence of a strong electromagnetic field may cause the IC to malfunction.

9. Testing on Application Boards

When testing the IC on an application board, connecting a capacitor directly to a low-impedance output pin may subject the IC to stress. Always discharge capacitors completely after each process or step. The IC's power supply should always be turned off completely before connecting or removing it from the test setup during the inspection process. To prevent damage from static discharge, ground the IC during assembly and use similar precautions during transport and storage.

10. Inter-pin Short and Mounting Errors

Ensure that the direction and position are correct when mounting the IC on the PCB. Incorrect mounting may result in damaging the IC. Avoid nearby pins being shorted to each other especially to ground, power supply and output pin. Inter-pin shorts could be due to many reasons such as metal particles, water droplets (in very humid environment) and unintentional solder bridge deposited in between pins during assembly to name a few.

Operational Notes – continued

11. Unused Input Pins

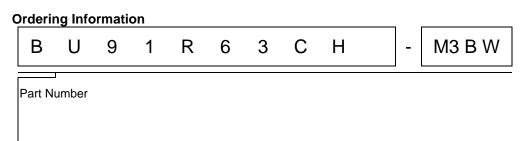
Input pins of an IC are often connected to the gate of a MOS transistor. The gate has extremely high impedance and extremely low capacitance. If left unconnected, the electric field from the outside can easily charge it. The small charge acquired in this way is enough to produce a significant effect on the conduction through the transistor and cause unexpected operation of the IC. So unless otherwise specified, unused input pins should be connected to the power supply or ground line.

12. Regarding the Input Pin of the IC

In the construction of this IC, P-N junctions are inevitably formed creating parasitic diodes or transistors. The operation of these parasitic elements can result in mutual interference among circuits, operational faults, or physical damage. Therefore, conditions which cause these parasitic elements to operate, such as applying a voltage to an input pin lower than the ground voltage should be avoided. Furthermore, do not apply a voltage to the input pins when no power supply voltage is applied to the IC. Even if the power supply voltage is applied, make sure that the input pins have voltages within the values specified in the electrical characteristics of this IC.

13. Data transmission

To refrain from data transmission is strongly recommended while power supply is rising up or falling down to prevent from the occurrence of disturbances on transmission and reception.

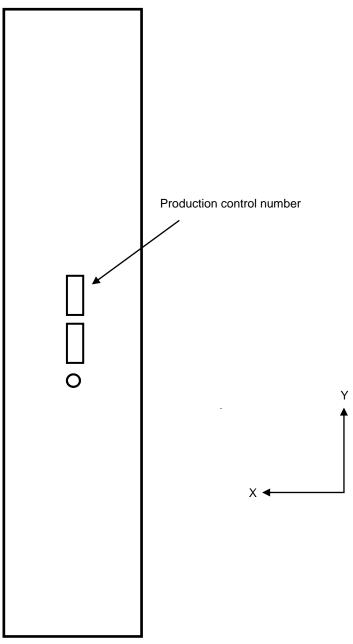


Lineup

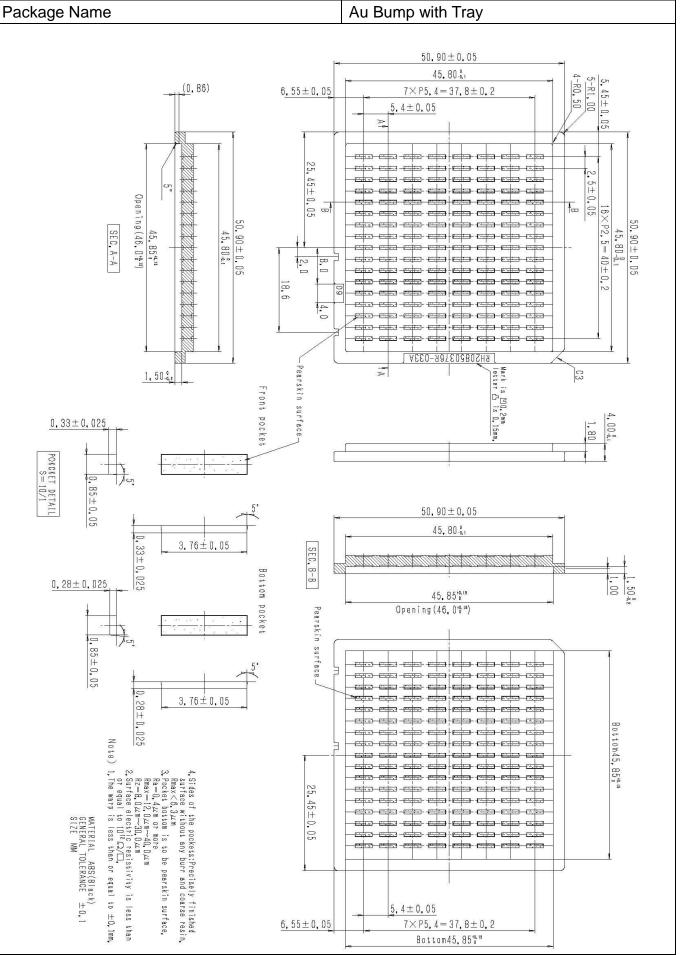
Pac	kage	Orderable Part Number
Au Bump with Tray	MOQ: 16,320pcs	BU91R63CH-M3BW

Marking Diagram

BU91R63CH-M3BW



Physical Dimension Tray Information



Revision History

110101011			
Version	Release	Page	Change
001	10 Feb. 2016	-	First Release

Notice

Precaution on using ROHM Products

1. If you intend to use our Products in devices requiring extremely high reliability (such as medical equipment ^(Note 1), aircraft/spacecraft, nuclear power controllers, etc.) and whose malfunction or failure may cause loss of human life, bodily injury or serious damage to property ("Specific Applications"), please consult with the ROHM sales representative in advance. Unless otherwise agreed in writing by ROHM in advance, ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of any ROHM's Products for Specific Applications.

JAPAN	USA	EU	CHINA
CLASSII	CLASSI	CLASS II b	CLASSⅢ
CLASSⅣ		CLASSⅢ	

2. ROHM designs and manufactures its Products subject to strict quality control system. However, semiconductor products can fail or malfunction at a certain rate. Please be sure to implement, at your own responsibilities, adequate safety measures including but not limited to fail-safe design against the physical injury, damage to any property, which a failure or malfunction of our Products may cause. The following are examples of safety measures:

[a] Installation of protection circuits or other protective devices to improve system safety

[b] Installation of redundant circuits to reduce the impact of single or multiple circuit failure

- 3. Our Products are not designed under any special or extraordinary environments or conditions, as exemplified below. Accordingly, ROHM shall not be in any way responsible or liable for any damages, expenses or losses arising from the use of any ROHM's Products under any special or extraordinary environments or conditions. If you intend to use our Products under any special or extraordinary environments or conditions (as exemplified below), your independent verification and confirmation of product performance, reliability, etc, prior to use, must be necessary:
 - [a] Use of our Products in any types of liquid, including water, oils, chemicals, and organic solvents
 - [b] Use of our Products outdoors or in places where the Products are exposed to direct sunlight or dust
 - [c] Use of our Products in places where the Products are exposed to sea wind or corrosive gases, including Cl₂, H₂S, NH₃, SO₂, and NO₂
 - [d] Use of our Products in places where the Products are exposed to static electricity or electromagnetic waves
 - [e] Use of our Products in proximity to heat-producing components, plastic cords, or other flammable items
 - [f] Sealing or coating our Products with resin or other coating materials
 - [g] Use of our Products without cleaning residue of flux (even if you use no-clean type fluxes, cleaning residue of flux is recommended); or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
 - [h] Use of the Products in places subject to dew condensation
- 4. The Products are not subject to radiation-proof design.
- 5. Please verify and confirm characteristics of the final or mounted products in using the Products.
- 6. In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse. is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power; exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.
- 7. De-rate Power Dissipation depending on ambient temperature. When used in sealed area, confirm that it is the use in the range that does not exceed the maximum junction temperature.
- 8. Confirm that operation temperature is within the specified range described in the product specification.
- 9. ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

Precaution for Mounting / Circuit board design

- 1. When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.
- 2. In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

Precautions Regarding Application Examples and External Circuits

- 1. If change is made to the constant of an external circuit, please allow a sufficient margin considering variations of the characteristics of the Products and external components, including transient characteristics, as well as static characteristics.
- 2. You agree that application notes, reference designs, and associated data and information contained in this document are presented only as guidance for Products use. Therefore, in case you use such information, you are solely responsible for it and you must exercise your own independent verification and judgment in the use of such information contained in this document. ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of such information.

Precaution for Electrostatic

This Product is electrostatic sensitive product, which may be damaged due to electrostatic discharge. Please take proper caution in your manufacturing process and storage so that voltage exceeding the Products maximum rating will not be applied to Products. Please take special care under dry condition (e.g. Grounding of human body / equipment / solder iron, isolation from charged objects, setting of lonizer, friction prevention and temperature / humidity control).

Precaution for Storage / Transportation

- 1. Product performance and soldered connections may deteriorate if the Products are stored in the places where:
 - [a] the Products are exposed to sea winds or corrosive gases, including Cl2, H2S, NH3, SO2, and NO2
 - [b] the temperature or humidity exceeds those recommended by ROHM
 - [c] the Products are exposed to direct sunshine or condensation
 - [d] the Products are exposed to high Electrostatic
- 2. Even under ROHM recommended storage condition, solderability of products out of recommended storage time period may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is exceeding the recommended storage time period.
- 3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
- 4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

Precaution for Product Label

A two-dimensional barcode printed on ROHM Products label is for ROHM's internal use only.

Precaution for Disposition

When disposing Products please dispose them properly using an authorized industry waste company.

Precaution for Foreign Exchange and Foreign Trade act

Since concerned goods might be fallen under listed items of export control prescribed by Foreign exchange and Foreign trade act, please consult with ROHM in case of export.

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BU91R63CH-M3BW - Web Page

Part Number	BU91R63CH-M3BW	
Package	Au BUMP chip	
Unit Quantity	16320	
Minimum Package Quantity	16320	
Packing Type	Tray	
Constitution Materials List	inquiry	
RoHS	Yes	