

SILICON BRIDGE RECTIFIERS

Ready-for-use mains full-wave bridges, each consisting of four double-diffused silicon diodes, in a plastic encapsulation. The bridges are intended for use in equipment supplied from mains with r.m.s. voltages up to 280 V and are capable of delivering up to 1000 W into capacitive loads. They may be used in free air or clipped to a heatsink.

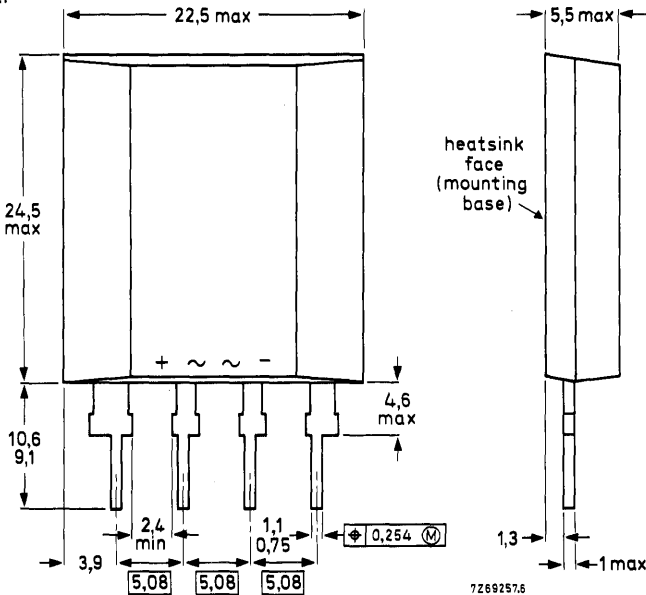
QUICK REFERENCE DATA

Input		BY224-400	600 V
R.M.S. voltage	V_I (RMS)	max. 220	280 V
Repetitive peak voltage	V_{IRM}	max. 400	600 V
Non-repetitive peak current	I_{ISM}	max.	100 A
Peak inrush current	I_{IIM}	max.	200 A
Output			
Average current	I_O (AV)	max.	4,8 A

MECHANICAL DATA (see also Fig. 1a)

Dimensions in mm

Fig. 1 SOT-112.



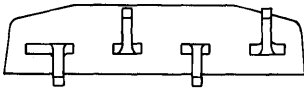
Net mass: 6,8 g

Accessories supplied on request: 56366 (clip); for mounting instructions see data 56366.

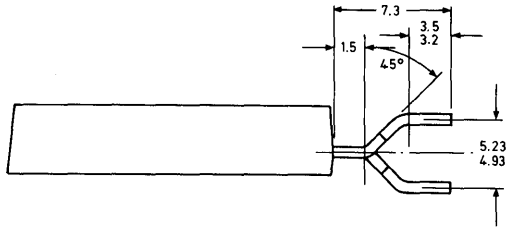
The sealing of the plastic withstands the accelerated damp heat test of IEC recommendation 68-2 (test D, severity IV, 6 cycles).

MECHANICAL DATA (continued)

→ Fig. 1a



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A version with cranked pins (as shown in figure 1a) is available on request.

RATINGS

Limiting values in accordance with the Absolute Maximum System (IEC 134)

Input

Non-repetitive peak voltage ($t \leq 10$ ms)

	BY224-400	600
V_{ISM}	max. 400	600 V
Repetitive peak voltage	V_{IRM} max. 400	600 V
Crest working voltage	V_{IWM} max. 350	400 V
R.M.S. voltage (sine-wave)	$V_I(RMS)$ max. 220	280 V
Non-repetitive peak current		
half sine-wave; $t = 20$ ms; with reapplied V_{IWMmax}		
$T_j = 25$ °C prior to surge	I_{ISM} max.	100 A
→ $T_j = 150$ °C prior to surge	I_{ISM} max.	85 A
Peak inrush current (see Fig. 6)	I_{IIM} max.	200 A

Repetitive peak voltage

Crest working voltage

R.M.S. voltage (sine-wave)

Non-repetitive peak current

half sine-wave; $t = 20$ ms; with reapplied V_{IWMmax}

$T_j = 25$ °C prior to surge

→ $T_j = 150$ °C prior to surge

Peak inrush current (see Fig. 6)

Output

Average current (averaged over any 20 ms period; see Figs 2 and 3)

heatsink operation up to $T_{mb} = 90$ °C

$I_{O(AV)}$	max.	4,8 A
free-air operation at $T_{amb} = 45$ °C; (mounting method 1a)	$I_{O(AV)}$ max.	2,5 A
Repetitive peak current	I_{ORM} max.	50 A

free-air operation at $T_{amb} = 45$ °C; (mounting method 1a)

Repetitive peak current

→ Temperatures

Storage temperature

T_{stg}		-40 to +150 °C
Junction temperature	T_j max.	150 °C

Junction temperature

THERMAL RESISTANCE

From junction to mounting base

$$R_{th\ j-mb} = 4,0\ ^\circ C/W$$

Influence of mounting method

1. Free-air operation

The quoted values of $R_{th\ j-a}$ should be used only when no loads of other dissipating components run to the same tie-point (see Fig. 3).

Thermal resistance from junction to ambient in free air

a. Mounted on a printed-circuit board with 4 cm² of copper laminate to + and - leads

$$R_{th\ j-a} = 19,5\ ^\circ C/W$$

b. Mounted on a printed-circuit board with minimal copper laminate

$$R_{th\ j-a} = 25\ ^\circ C/W$$

2. Heatsink mounted with clip (see mounting instructions)

Thermal resistance from mounting base to heatsink

a. With zinc-oxide heatsink compound

$$R_{th\ mb-h} = 1,0\ ^\circ C/W$$

b. Without heatsink compound

$$R_{th\ mb-h} = 2,0\ ^\circ C/W$$

MOUNTING INSTRUCTIONS

1. Soldered joints must be at least 4 mm from the seal.
2. The maximum permissible temperature of the soldering iron or bath is 270 °C; contact with the joint must not exceed 3 seconds.
3. Avoid hot spots due to handling or mounting; the body of the device must not come into contact with or be exposed to a temperature higher than 150 °C. ←
4. Leads should not be bent less than 4 mm from the seal. Exert no axial pull when bending.
5. Recommended force of clip on device is 120 N (12 kgf).
6. The heatsink should be in contact with the entire mounting base of the device and heatsink compound should be used.

CHARACTERISTICS

Forward voltage (2 diodes in series)

$$I_F = 10\ A; T_j = 25\ ^\circ C$$

$$V_F < 2,3\ V^*$$

Reverse current (2 diodes in parallel)

$$V_R = V_{IWMmax}; T_j = 25\ ^\circ C$$

$$I_R < 200\ \mu A$$

* Measured under pulse conditions to avoid excessive dissipation.

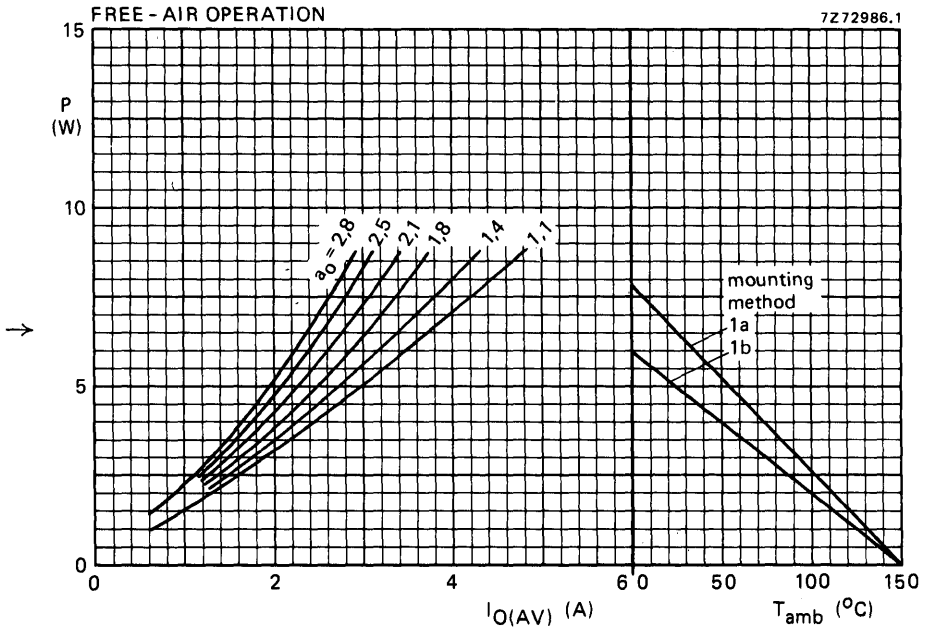


Fig. 2 The right-hand part shows the interrelationship between the power (derived from the left-hand graph) and the maximum permissible ambient temperature.

Output form factor $a_o = I_{O(RMS)}/I_{O(AV)} = 0,707 \times I_{F(RMS)}/I_{F(AV)}$ per diode.

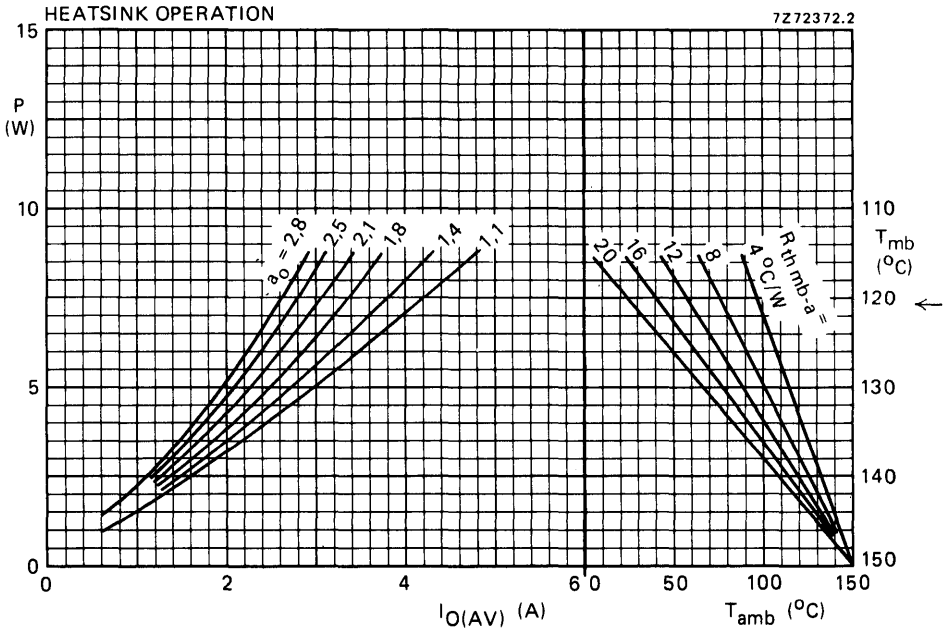


Fig. 3 The right-hand part shows the interrelationship between the power (derived from the left-hand graph) and the maximum permissible temperatures.

Output form factor $a_o = I_O(RMS)/I_O(AV) = 0,707 \times I_F(RMS)/I_F(AV)$ per diode.

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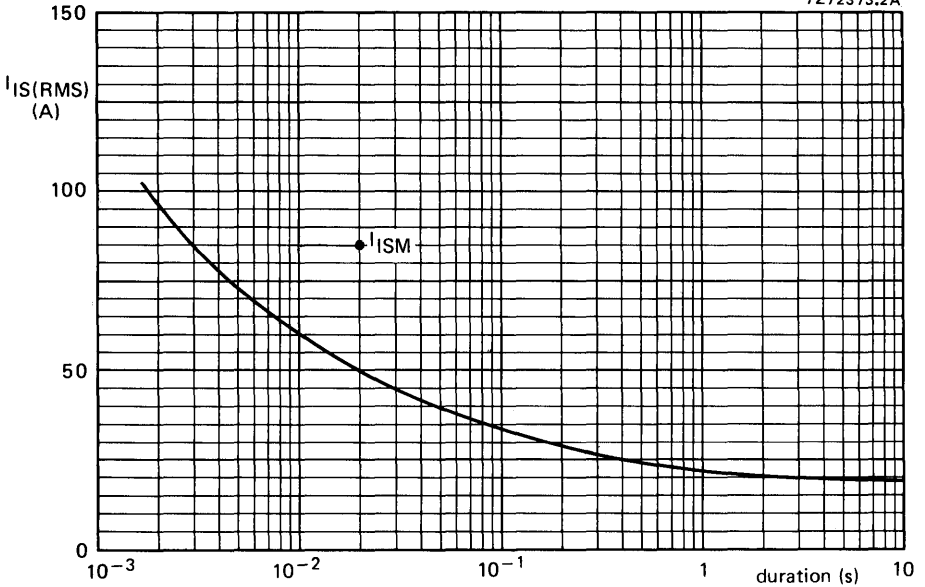


Fig.4 Maximum permissible non-repetitive r.m.s. input current based on sinusoidal currents ($f = 50$ Hz); $\rightarrow T_j = 150^\circ\text{C}$ prior to surge; with reapplied V_{IWMmax} .

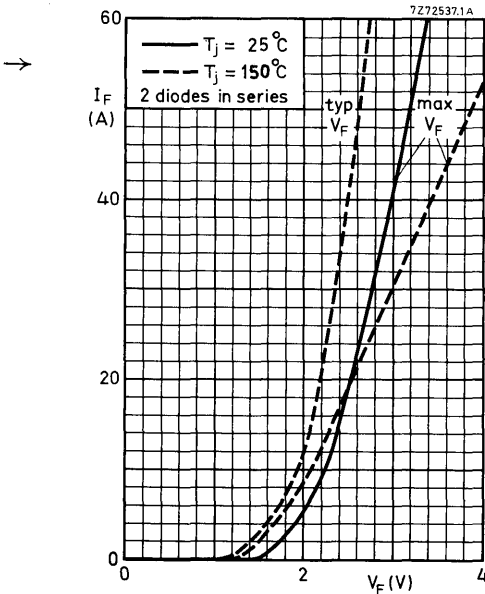
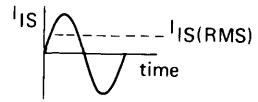
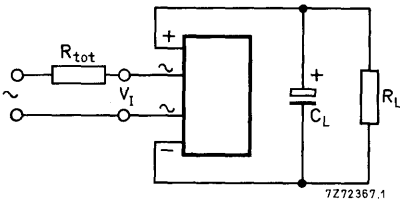
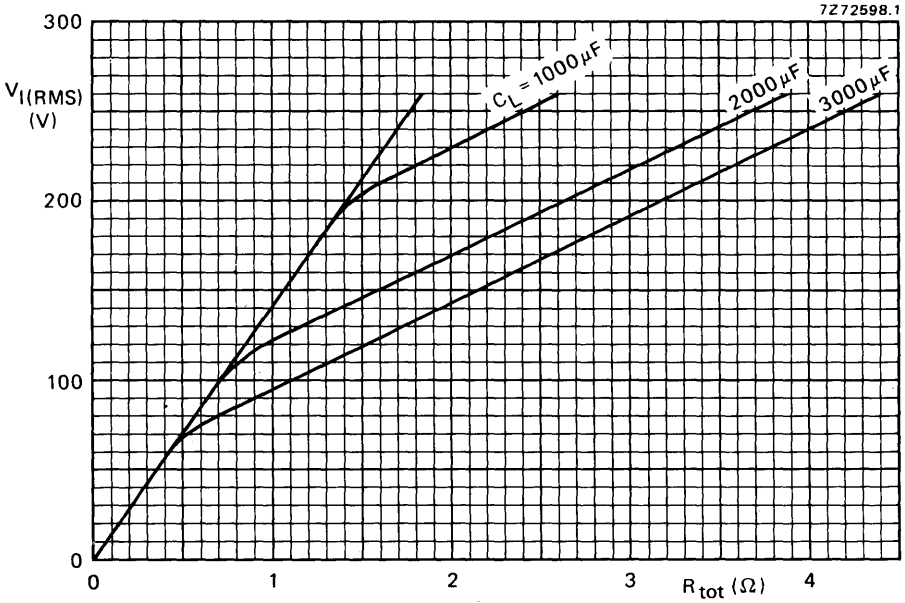


Fig.5

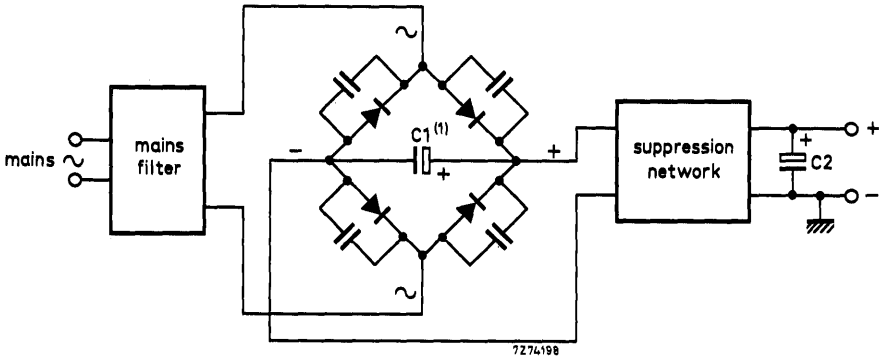


The graph takes the possibility of the following spreads into account:

- mains voltage +10%
- capacitance +50%
- resistance -10%

Fig. 6 Minimum value of the total series resistance R_{tot} (including the transformer resistance) required to limit the peak inrush current.

APPLICATION INFORMATION



(1) External capacitor.

Fig. 7 Because smoothing capacitor C2 is not always connected directly across the bridge (a suppression network may be sited between capacitor and bridge as shown), it is necessary to connect a capacitor of about $1 \mu\text{F}$, C1, between the + and - terminals of the bridge. This capacitor should be as close to the bridge as possible, to give optimum suppression of mains transients.

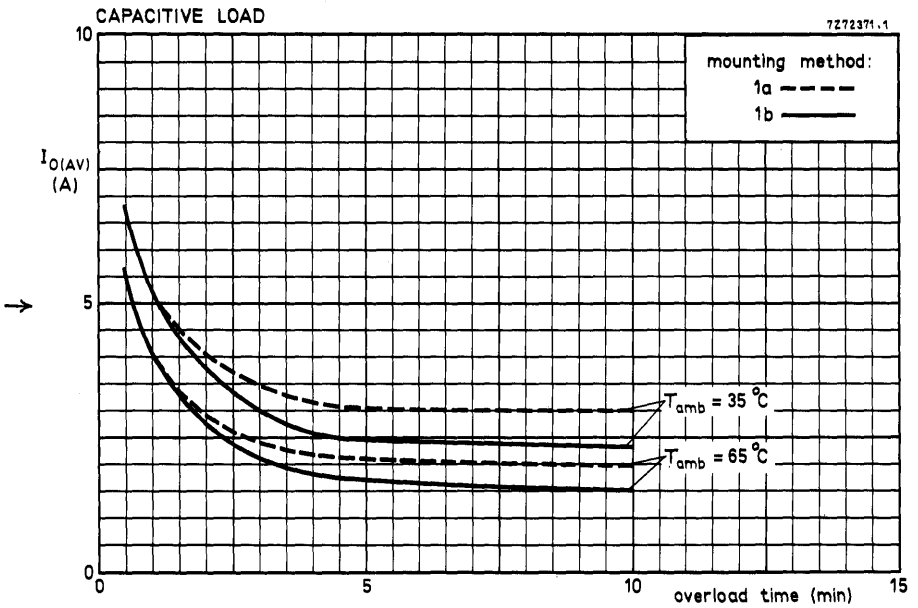


Fig.8