PART NAME : PIEZO SOUNDER

MODEL NO.: CBE1740BP-1

Signature of Approval				
Signature of Dae young				
Issued by	Check by	Approved	Date	
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REVISION

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1. Application: This specification is applicable to piezo-sounder

2. Model no.: CBE1740BP-1

3. Characteristics. (at 25 $^{\circ}\mathrm{C}$)

MODEL NO. PARAMETER	CBE1740BP-1	UNIT
Operating Temperature	-40 TO +85	$^{\circ}$ C
Sound Pressure	Min.90(at 9 Vp-p , 4KHz , 10cm)	dB
Resonant Frequency	4.0 ± 0.5	khz
Electrostatic capacitance	12,000pf [±] 30% (at 1khz)	Pf
Input voltage	Max.30	$V_{\text{p-p}}$

4. Measurements.

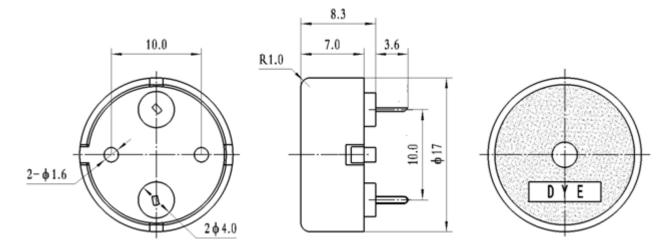
4.1 Standard test conditions.

Temperature	25 ± 3	°C
Relative humidity	50 TO 70	%

4.2 Electrostatic capacitance.

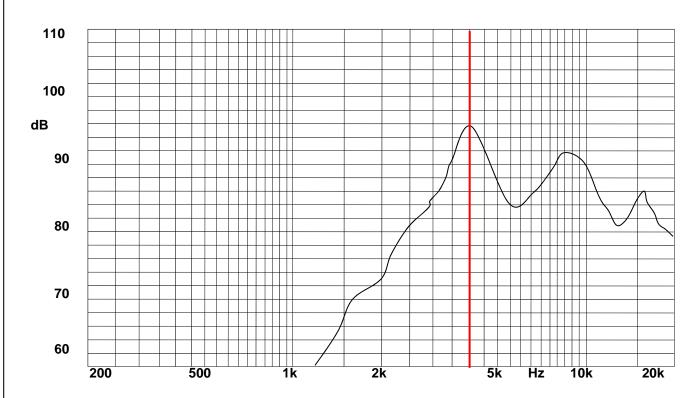
Instrument	LCR meter (hp4276A)	
Measuring conditions	1khz, 1vrms	

5. DIMENSIONS



Tolerance: ±0.5

6. STANDARD FREQUENCY RESPONSE CURVE(ONLY FOR REFERENCE)



7. Physical Characteristics.

	ltem	Test Condition	Specification
7-1	Shock	Sounder shall be measured after being applied shock(980m/s²) for each tree mutually perpendicular directions to each of 3mes by half sine wave.	
7-2	Vibration Resistant	Sounder shall be measured after being applied vibration of 1.5mm p-p with 10 to 55hz band of vibration frequency to each of 3 perpendicular directions for 2 hours.	The measured value shall meet table 1.
7-3	Solering Heat Resistance	Lead terminal are immersed up to 1.5mm from sounders body in solder bath of $+300\pm5$ °C for 3 ± 0.5 seconds or $+260\pm5$ °C for 10 ± 1 seconds, and then sounder shall be measured after being placed in natural condition for 4 hours.	
7-4	Solderability	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of +230 \pm 5 $^{\circ}\text{C}$ for 3 \pm 0.5 seconds.	90% min. lead terminals shall be wet with solder. (Except the edge of terminal)
7-5	Terminal Stength Pulling	The force 10 seconds of 9.8N is applied to each terminal in axial direction.	No visible damage and cutting off.

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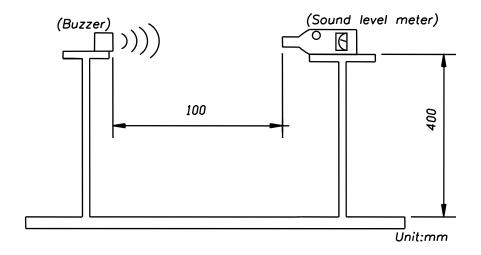
8. Environmental Characteristics.

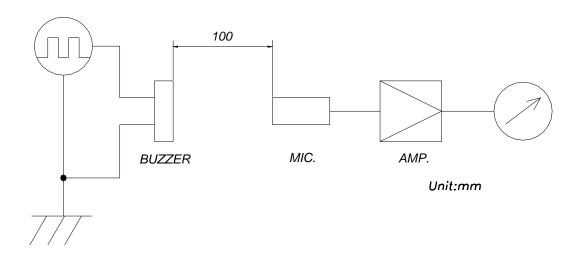
	ltem	Test Condition	Specification
8-1	Dry Heat Test (Storage)	After being placed in a chamber with +85 \pm 2 $^{\circ}$ C for 240 hours and then being placed in natural condition for 4 hours, sounder shall be measured.	
8-2	Cold Test (Storage)	After being placed in a chamber with -40 \pm 2 $^{\circ}\!$	
8-3	Humidity	After being placed in a chamber with 90 to 95%R.H. at +40 \pm 2°C for 240 hours and then being placed in natural condition for 4 hours, sounder shall be measured.	The measured value shall meet table 1.
8-4	Temperature Cycle	After being placed in a chamber at -40 \pm 2°C for 30 minutes, sounder shall be placed at room temperature(+20°C). After 15 minutes at this temperature, sounder shall be placed in a chamber at +85 \pm 2°C. After 30 minutes at this temperature, sounder shall be and returned to room temperature(+20°C) for 15 minutes. After 5 above cycles, sounder shall be measured after being placed in natural condition for 4 hours.	

SPECIFICATIONS

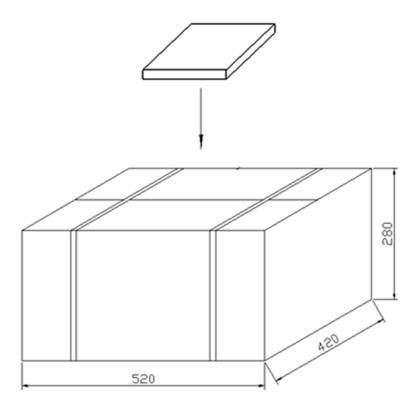
9. Measuring Method

9-1 S.P.L Measuring Circuit





10. Packing Information



NOTES:

- 1.100 PCS per tray
- 2.Total 50 trays per carton
- 3.Total 5000 PCS carton
- 4.Volume:52×42×28cm