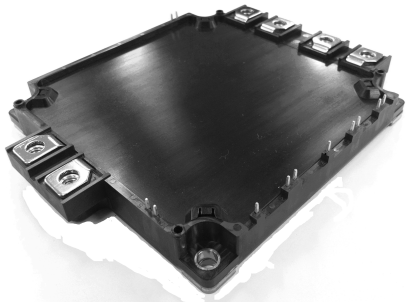
MITSUBISHI ELECTRIC

<IGBT Modules>

CM450DXL-34SA

HIGH POWER SWITCHING USE
INSULATED TYPE



dual switch (Half-Bridge)

Collector current I_C 450A
Collector-emitter voltage V_{CES} 1700V
Maximum junction temperature T_{jmax} ..... 175°C

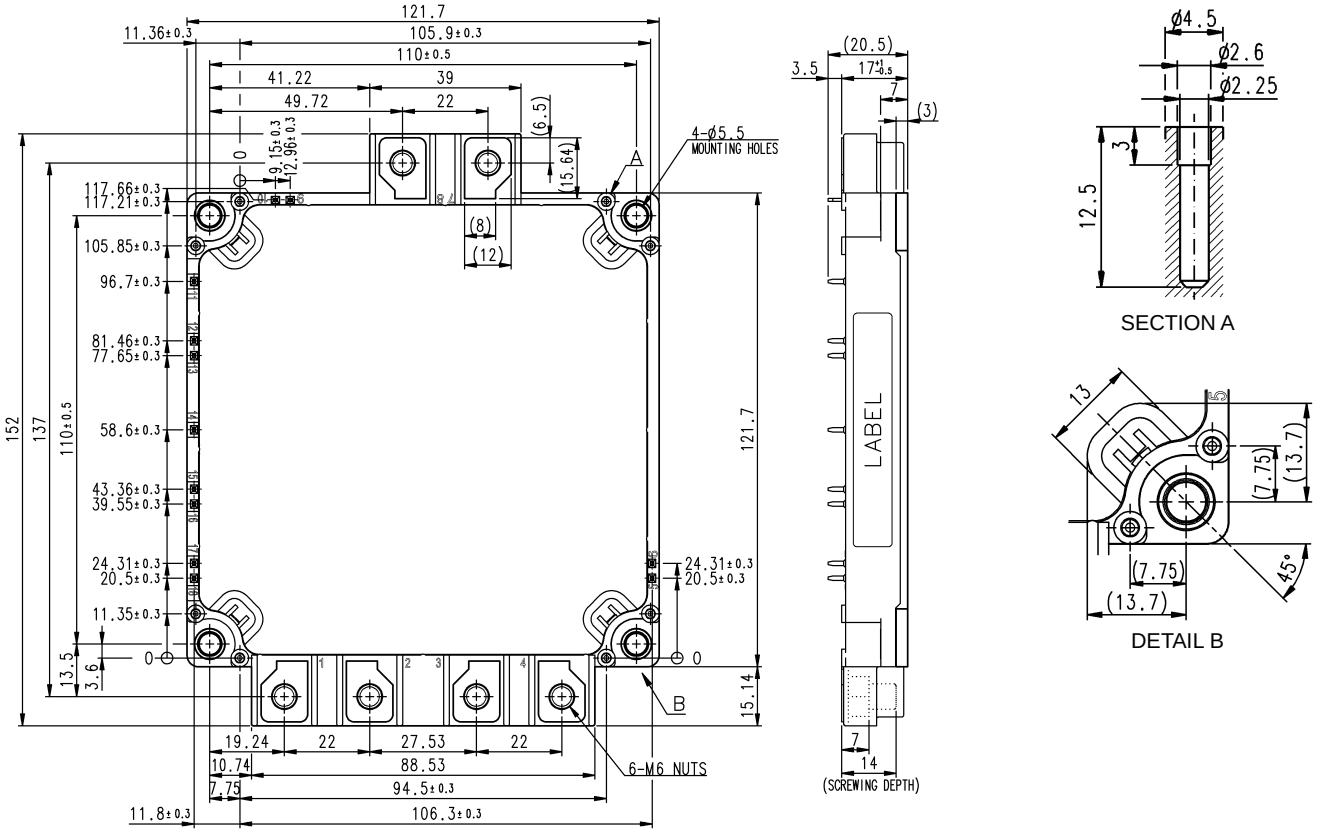
- ●Flat base Type
- ●Copper base plate (non-plating)
- ●Tin plating pin terminals
- ●RoHS Directive compliance
- ●Recognized under UL1557, File E323585

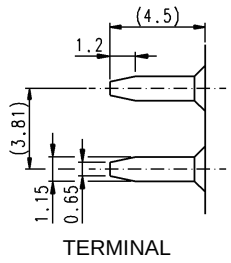
APPLICATION

Wind power, AC Motor Control, Motion/Servo Control, Power supply, etc.

OUTLINE DRAWING & INTERNAL CONNECTION

Dimension in mm



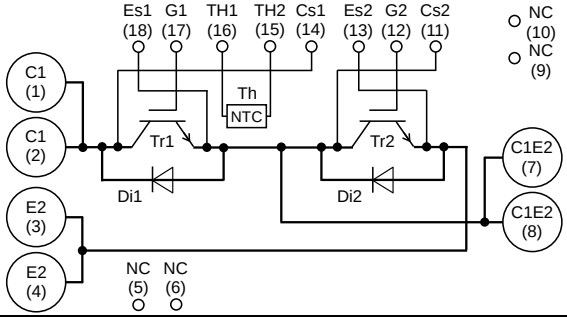


TERMINAL
t=0.8

Tolerance otherwise specified

Division of Dimension	Tolerance
0.5 to 3	±0.2
over 3 to 6	±0.3
over 6 to 30	±0.5
over 30 to 120	±0.8
over 120 to 400	±1.2

INTERNAL CONNECTION



CM450DXL-34SA

HIGH POWER SWITCHING USE
INSULATED TYPE

MAXIMUM RATINGS (T_j=25 °C, unless otherwise specified)

INVERTER PART IGBT/DIODE

Symbol	Item	Conditions	Rating	Unit
V_{CES}	Collector-emitter voltage	G-E short-circuited	1700	V
V_{GES}	Gate-emitter voltage	C-E short-circuited	± 20	V
I_C	Collector current	DC, T_C=125 °C (Note2, 4)	450	A
I_{CRM}		Pulse, Repetitive (Note3)	900	
P_{tot}	Total power dissipation	T_C=25 °C (Note2, 4)	4410	W
I_E (Note1)	Emitter current	DC (Note2)	450	A
I_{ERM} (Note1)		Pulse, Repetitive (Note3)	900	

MODULE

Symbol	Item	Conditions	Rating	Unit
V_{isol}	Isolation voltage	Terminals to base plate, RMS, f=60 Hz, AC 1 min	4000	V
T_{jmax}	Maximum junction temperature	Instantaneous event (overload)	175	°C
T_{Cmax}	Maximum case temperature	(Note4)	125	
T_{jop}	Operating junction temperature	Continuous operation (under switching)	-40 ~ +150	°C
T_{stg}	Storage temperature	-	-40 ~ +125	

ELECTRICAL CHARACTERISTICS (T_j=25 °C, unless otherwise specified)

INVERTER PART IGBT/DIODE

Symbol	Item	Conditions		Limits			Unit
				Min.	Typ.	Max.	
I_{CES}	Collector-emitter cut-off current	V_{CE}=V_{CES}, G-E short-circuited		-	-	1.0	mA
I_{GES}	Gate-emitter leakage current	V_{GE}=V_{GES}, C-E short-circuited		-	-	0.5	µA
$V_{GE(th)}$	Gate-emitter threshold voltage	I_C=45 mA, V_{CE}=10 V		5.4	6.0	6.6	V
V_{Cesat} (Terminal)	Collector-emitter saturation voltage	I_C=450 A, V_{GE}=15 V, Refer to the figure of test circuit. (Note6)	T_j=25 °C	-	2.00	2.50	V
			T_j=125 °C	-	2.20	-	
			T_j=150 °C	-	2.25	-	
V_{Cesat} (Chip)		I_C=450 A, V_{GE}=15 V, (Note6)	T_j=25 °C	-	1.90	2.40	V
			T_j=125 °C	-	2.10	-	
			T_j=150 °C	-	2.15	-	
C_{ies}	Input capacitance	V_{CE}=10 V, G-E short-circuited		-	-	119	nF
C_{oes}	Output capacitance			-	-	9.8	
C_{res}	Reverse transfer capacitance			-	-	2.2	
Q_G	Gate charge	V_{CC}=1000 V, I_C=450 A, V_{GE}=15 V		-	2480	-	nC
$t_{d(on)}$	Turn-on delay time	V_{CC}=1000 V, I_C=450 A, V_{GE}=±15 V, R_G=0 Ω, Inductive load		-	-	900	ns
t_r	Rise time			-	-	150	
$t_{d(off)}$	Turn-off delay time			-	-	900	
t_f	Fall time			-	-	400	
V_{EC} (Note1) (Terminal)	Emitter-collector voltage	I_E=450 A, G-E short-circuited, Refer to the figure of test circuit. (Note6)	T_j=25 °C	-	4.1	5.3	V
			T_j=125 °C	-	2.9	-	
			T_j=150 °C	-	2.7	-	
V_{EC} (Note1) (Chip)		I_E=450 A, G-E short-circuited, (Note6)	T_j=25 °C	-	4.0	5.2	V
			T_j=125 °C	-	2.8	-	
			T_j=150 °C	-	2.6	-	
t_{rr} (Note1)	Reverse recovery time	V_{CC}=1000 V, I_E=450 A, V_{GE}=±15 V, R_G=0 Ω, Inductive load		-	-	300	ns
Q_{rr} (Note1)	Reverse recovery charge			-	17	-	µC
E_{on}	Turn-on switching energy per pulse	V_{CC}=1000 V, I_C=I_E=450 A, V_{GE}=±15 V, R_G=0 Ω, T_j=150 °C, Inductive load		-	147	-	mJ
E_{off}	Turn-off switching energy per pulse			-	129	-	
E_{rr} (Note1)	Reverse recovery energy per pulse			-	73	-	mJ
$R_{CC'+EE'}$	Internal lead resistance	Main terminals-chip, per switch, T_C=25 °C (Note4)		-	-	0.6	mΩ
r_g	Internal gate resistance	Per switch		-	3.2	-	Ω

ELECTRICAL CHARACTERISTICS (cont.; T_j=25 °C, unless otherwise specified)

NTC THERMISTOR PART

Symbol	Item	Conditions	Limits			Unit
			Min.	Typ.	Max.	
R_{25}	Zero-power resistance	T_C=25 °C (Note4)	4.85	5.00	5.15	kΩ
ΔR/R	Deviation of resistance	R_{100}=493 Ω, T_C=100 °C (Note4)	-7.3	-	+7.8	%
$B_{(25/50)}$	B-constant	Approximate by equation (Note6)	-	3375	-	K
P_{25}	Power dissipation	T_C=25 °C (Note4)	-	-	10	mW

THERMAL RESISTANCE CHARACTERISTICS

Symbol	Item	Conditions	Limits			Unit
			Min.	Typ.	Max.	
$R_{th(j-c)Q}$	Thermal resistance	Junction to case, per IGBT (Note4)	-	-	34	K/kW
$R_{th(j-c)D}$		Junction to case, per DIODE (Note4)	-	-	52	
$R_{th(c-s)}$	Contact thermal resistance	Case to heat sink, per 1 module, Thermal grease applied (Note4, 7)	-	7	-	K/kW

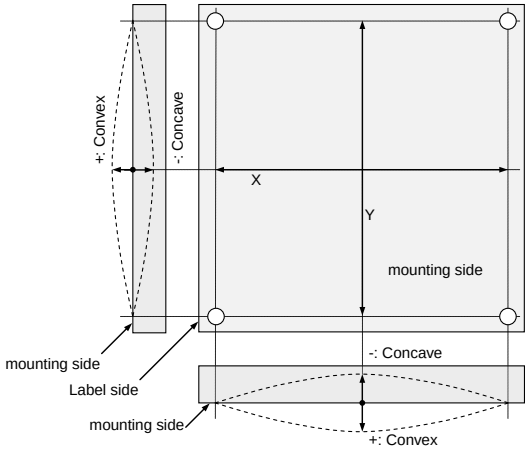
MECHANICAL CHARACTERISTICS

Symbol	Item	Conditions		Limits			Unit
				Min.	Typ.	Max.	
M_t	Mounting torque	Main terminals	M 6 screw	3.5	4.0	4.5	N·m
M_s		Mounting to heat sink	M 5 screw	2.5	3.0	3.5	
d_s	Creepage distance	Terminal to terminal		22.5	-	-	mm
		Terminal to base plate		16.8	-	-	
d_a	Clearance	Terminal to terminal		15.5	-	-	mm
		Terminal to base plate		11.3	-	-	
m	mass	-		-	690	-	g
e_c	Flatness of base plate	On the centerline X, Y (Note8)		± 0	-	+100	μm

Note1. Represent ratings and characteristics of the anti-parallel, emitter-collector free wheeling diode (DIODE).

2. Junction temperature (T_j) should not increase beyond T_{jmax} rating.
3. Pulse width and repetition rate should be such that the device junction temperature (T_j) dose not exceed T_{jmax} rating.
4. Case temperature (T_C) and heat sink temperature (T_s) are defined on the each surface (mounting side) of base plate and heat sink just under the chips. Refer to the figure of chip location.
5. Pulse width and repetition rate should be such as to cause negligible temperature rise.
6. $B_{(25/50)} = \ln(\frac{R_{25}}{R_{50}}) / (\frac{1}{T_{25}} - \frac{1}{T_{50}})$,

   R_{25}: resistance at absolute temperature T_{25} [K]; T_{25}=25 [°C]+273.15=298.15 [K]
   R_{50}: resistance at absolute temperature T_{50} [K]; T_{50}=50 [°C]+273.15=323.15 [K]
7. Typical value is measured by using thermally conductive grease of λ=0.9 W/(m·K).
8. The base plate (mounting side) flatness measurement points (X, Y) are as follows of the following figure.



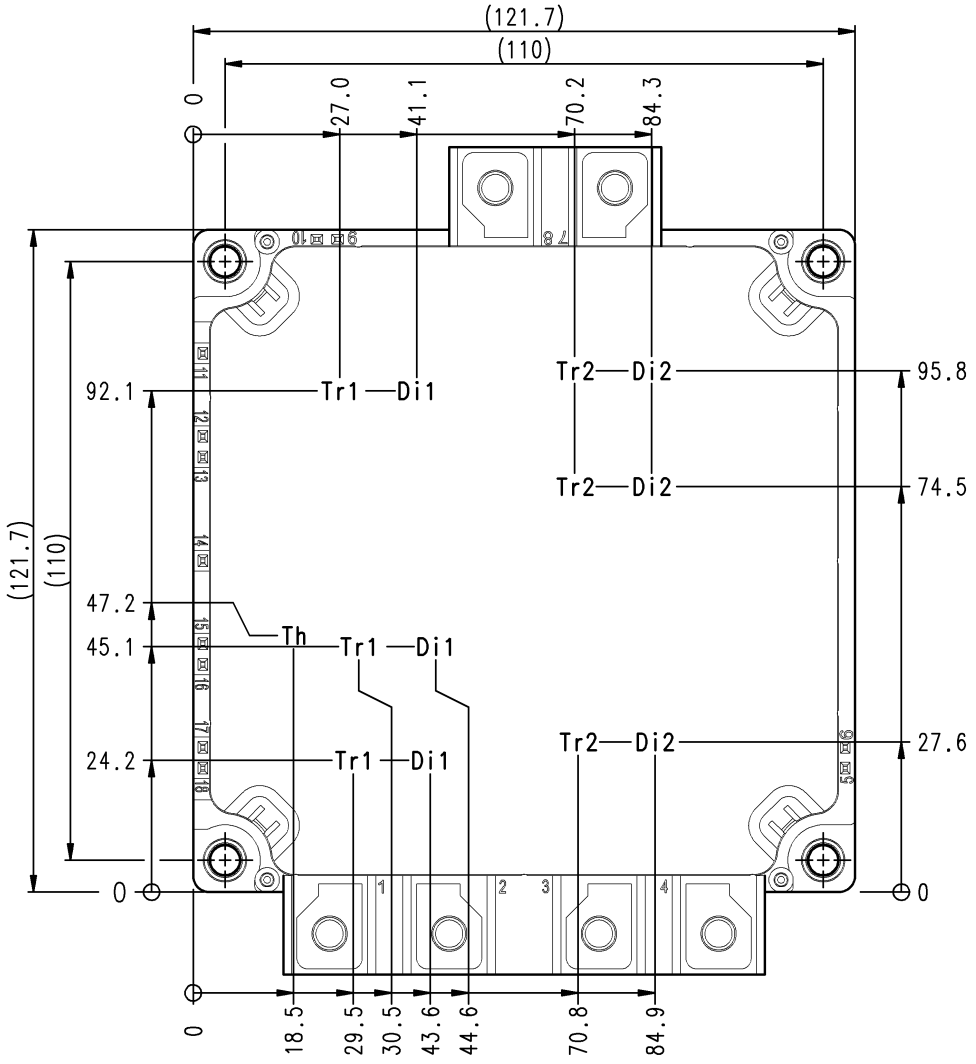
9. Use the following screws when mounting the printed circuit board (PCB) on the stand offs.
   φ2.6×10 or φ2.6×12 B1 tapping screw"
   The length of the screw depends on the thickness (t1.6~t2.0) of the PCB.

RECOMMENDED OPERATING CONDITIONS

Symbol	Item	Conditions	Limits			Unit
			Min.	Typ.	Max.	
V_{CC}	(DC) Supply voltage	Applied across C1-E2	-	1000	1200	V
V_{GEon}	Gate (-emitter drive) voltage	Applied across G1-Es1/G2-Es2	13.5	15.0	16.5	V
R_G	External gate resistance	Per switch	0	-	18	Ω

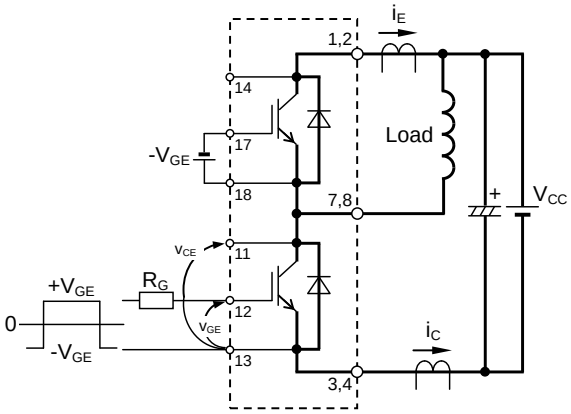
CHIP LOCATION (Top view)

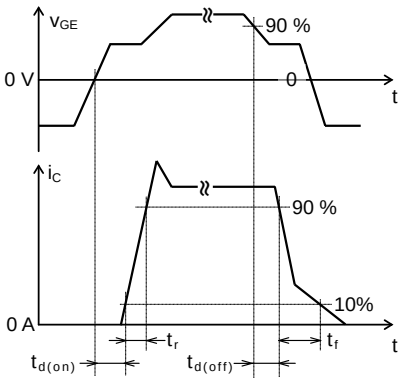
Dimension in mm, tolerance: ±1 mm



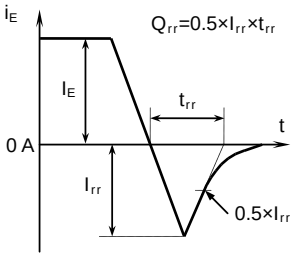
Tr1/Tr2: IGBT, Di1/Di2: DIODE, Th: NTC thermistor

TEST CIRCUIT AND WAVEFORMS

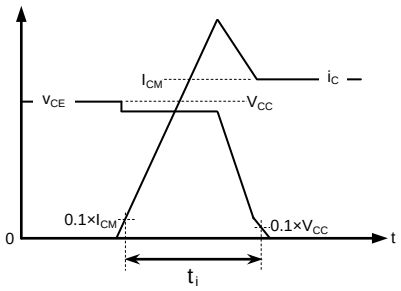




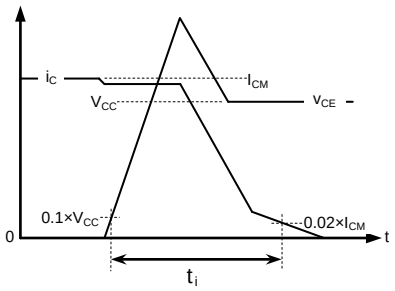
Switching characteristics test circuit and waveforms



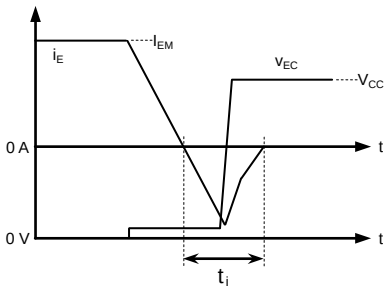
t_{rr}, Q_{rr} test waveform



IGBT Turn-on switching energy



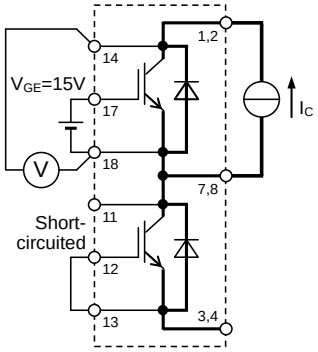
IGBT Turn-off switching energy



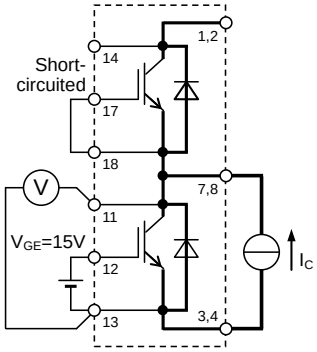
DIODE Reverse recovery energy

Turn-on / Turn-off switching energy and Reverse recovery energy test waveforms (Integral time instruction drawing)

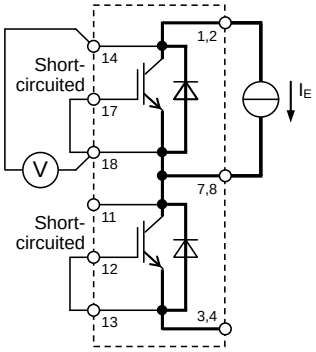
TEST CIRCUIT



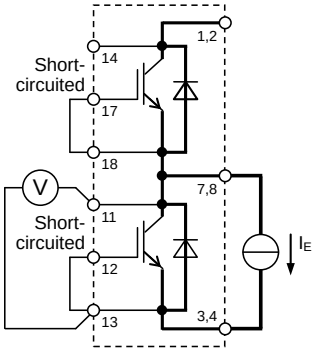
Tr1



Tr2



Di1



Di2

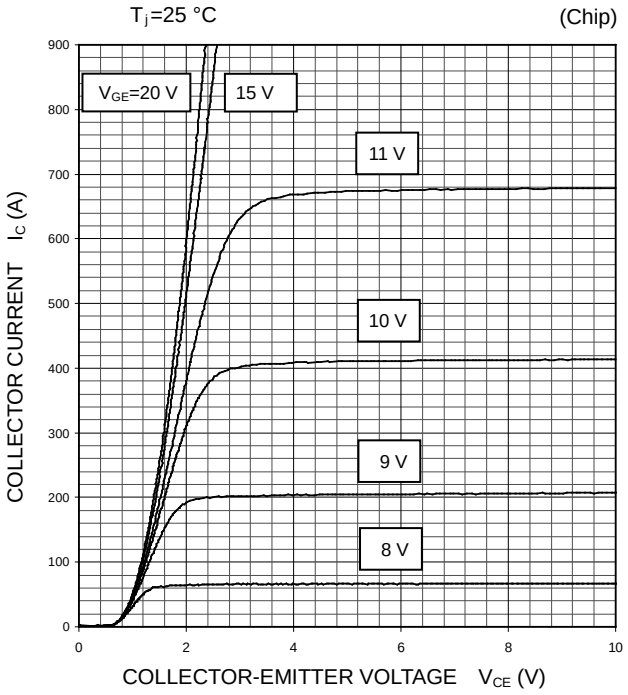
V_{CEsat} test circuit

V_{EC} test circuit

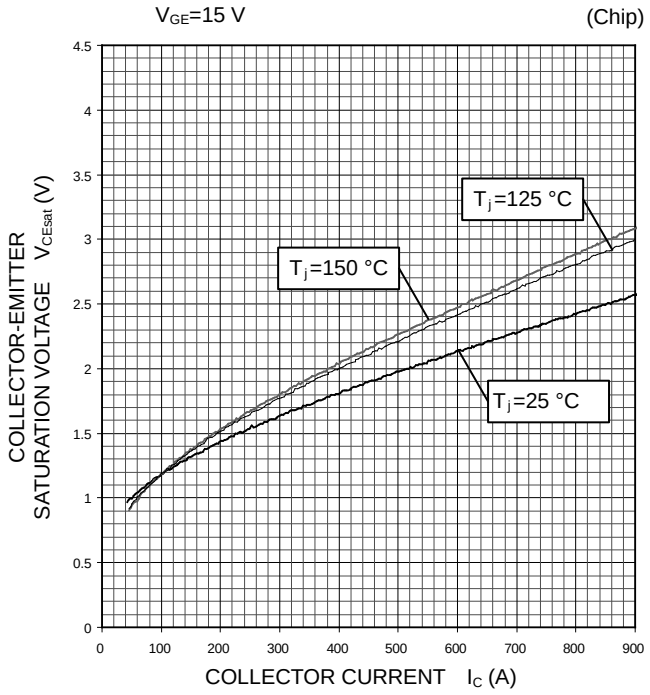
PERFORMANCE CURVES

INVERTER PART

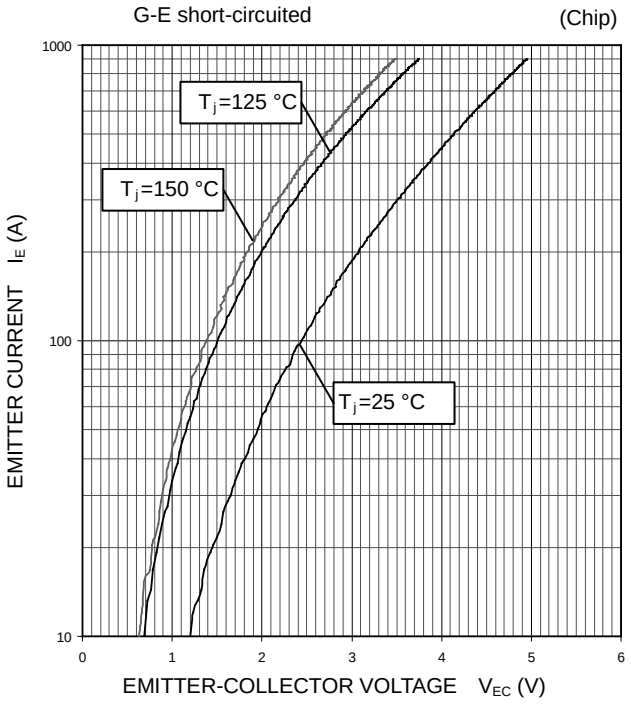
OUTPUT CHARACTERISTICS
(TYPICAL)



COLLECTOR-EMITTER SATURATION VOLTAGE
CHARACTERISTICS
(TYPICAL)



FREE WHEELING DIODE
FORWARD CHARACTERISTICS
(TYPICAL)

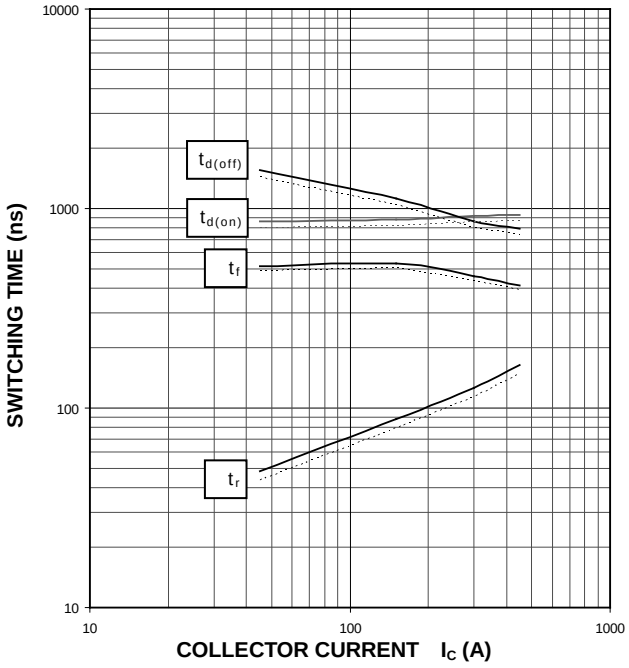


PERFORMANCE CURVES

INVERTER PART

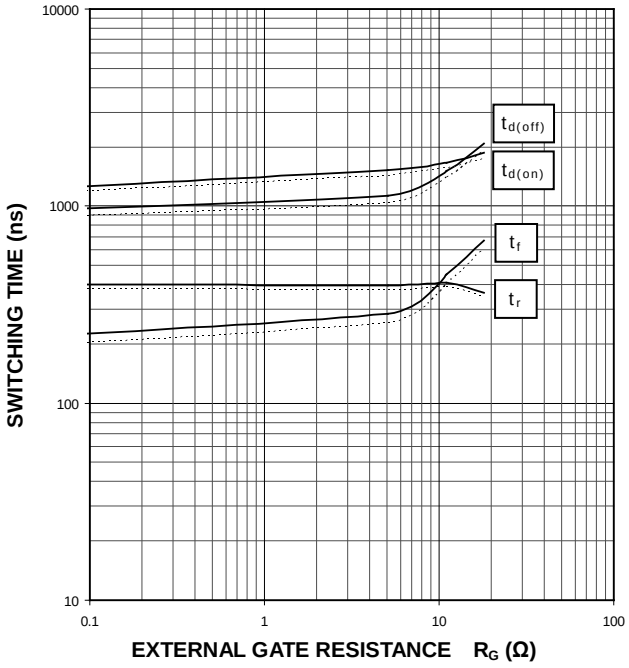
HALF-BRIDGE SWITCHING CHARACTERISTICS (TYPICAL)

V_{CC}=1000 V, V_{GE}=±15 V, R_G=0 Ω, INDUCTIVE LOAD
———: T_j=150 °C, - - - - -: T_j=125 °C



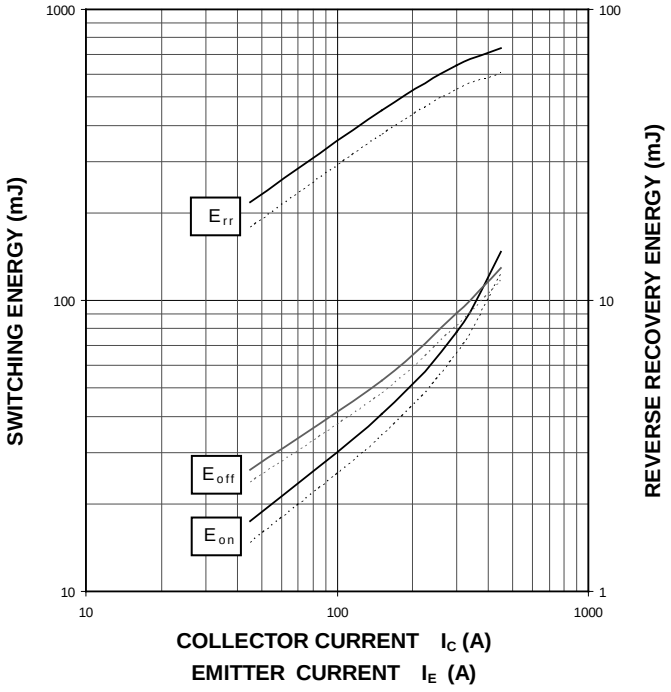
HALF-BRIDGE SWITCHING CHARACTERISTICS (TYPICAL)

V_{CC}=1000 V, V_{GE}=±15 V, I_C=450 A, INDUCTIVE LOAD
———: T_j=150 °C, - - - - -: T_j=125 °C



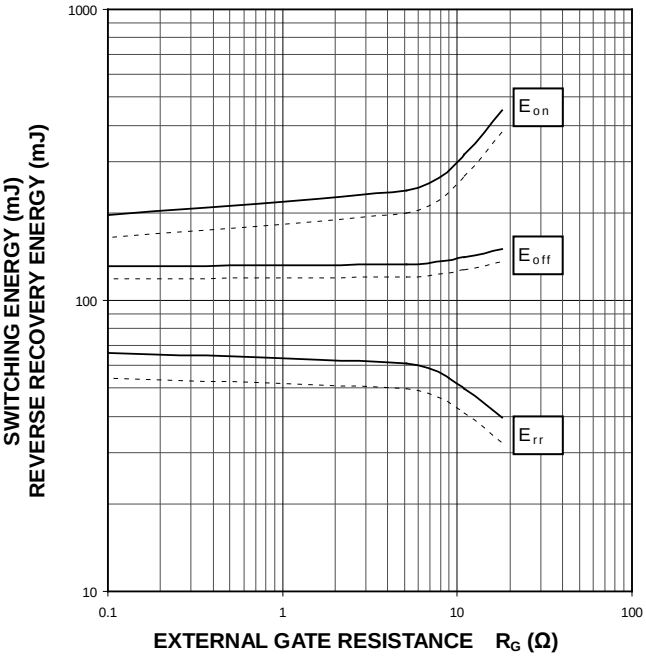
HALF-BRIDGE SWITCHING CHARACTERISTICS (TYPICAL)

V_{CC}=1000 V, V_{GE}=±15 V, R_G=0 Ω,
INDUCTIVE LOAD, PER PULSE
———: T_j=150 °C, - - - - -: T_j=125 °C



HALF-BRIDGE SWITCHING CHARACTERISTICS (TYPICAL)

V_{CC}=1000 V, V_{GE}=±15 V, I_C=450 A,
INDUCTIVE LOAD, PER PULSE
———: T_j=150 °C, - - - - -: T_j=125 °C

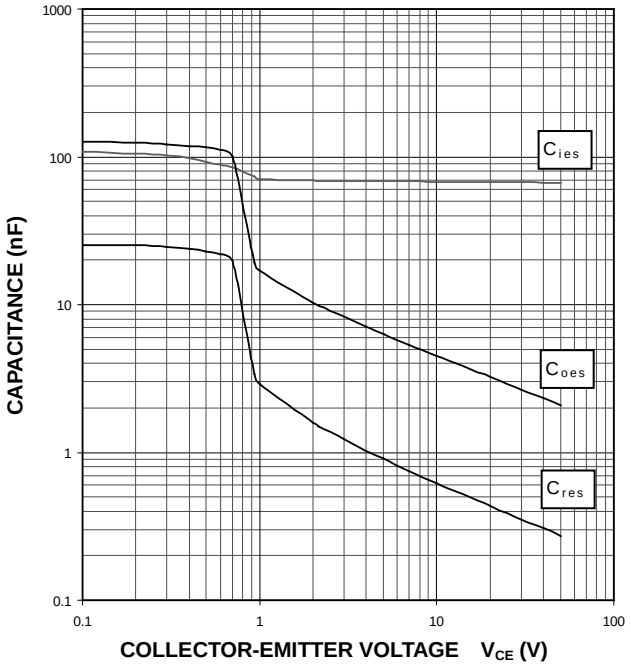


PERFORMANCE CURVES

INVERTER PART

CAPACITANCE CHARACTERISTICS (TYPICAL)

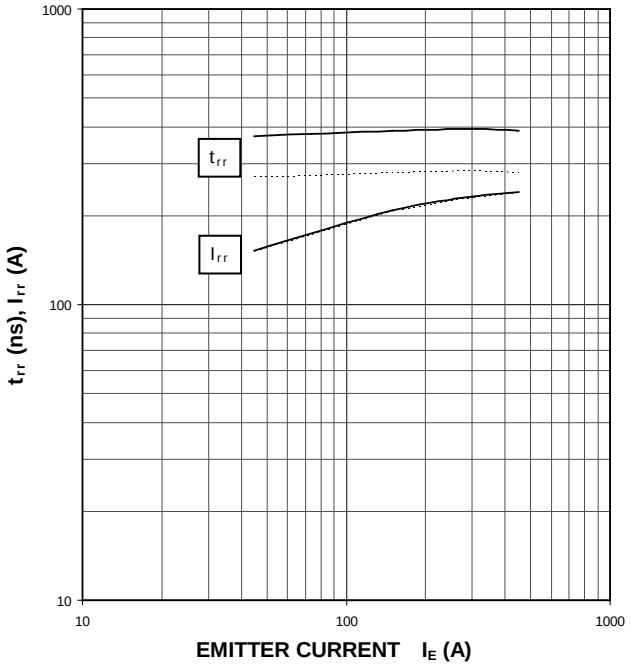
G-E short-circuited, T_j=25 °C



FREE WHEELING DIODE REVERSE RECOVERY CHARACTERISTICS (TYPICAL)

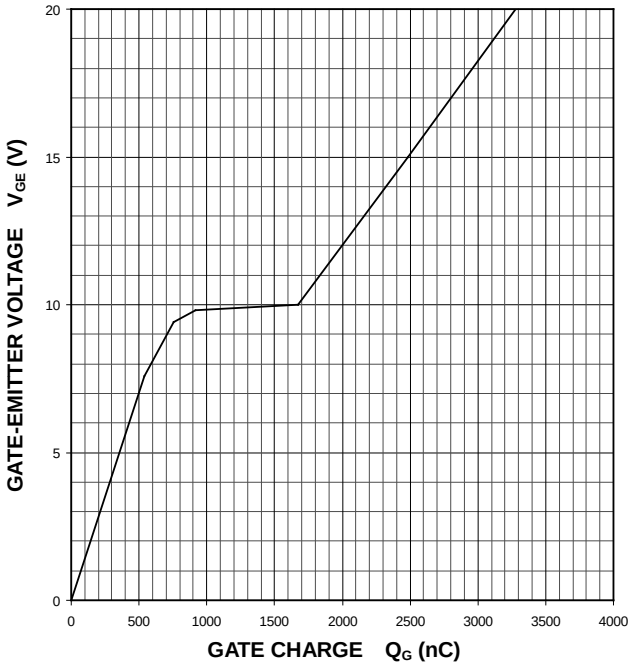
V_{CC}=1000 V, V_{GE}=±15 V, R_G=0 Ω, INDUCTIVE LOAD

———: T_j=150 °C, - - - - -: T_j=125 °C



GATE CHARGE CHARACTERISTICS (TYPICAL)

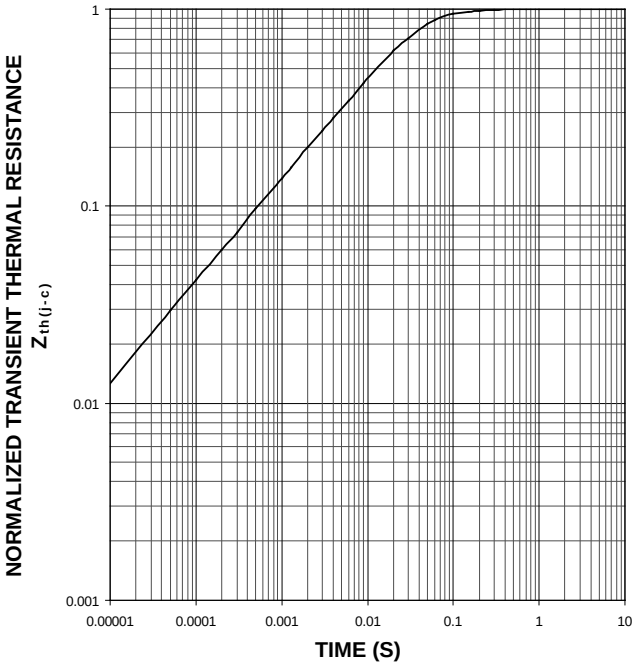
V_{CC}=1000 V, I_C=450 A, T_j=25 °C



TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (MAXIMUM)

Single pulse, T_C=25 °C

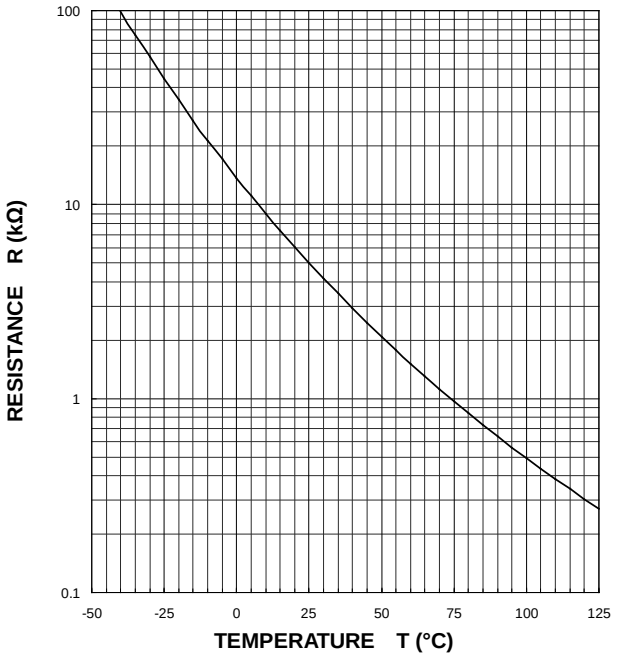
$R_{th(j-c)Q}$=34 K/kW, $R_{th(j-c)D}$=52 K/kW



PERFORMANCE CURVES

NTC thermistor part

TEMPERATURE CHARACTERISTICS (TYPICAL)



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