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SPECIFICATIONS № 15TLM057	Issue: Jul. 11, 2016
Specifications for	
TFT-LCD Monitor	
( 2.0" QVGA 240 x RGB x 320 Portrait)	
Version 3.0	
(Please be sure to check the specifications latest version.)	
MODEL COM20T2P31ILC	
Customer's Approval	
Signature:	
Name:	
Section:	
Title:	
Date:	
ORTUSTECH	
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Checked by	atta

Prepared by M. Jojo

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## 1. Application

This Specification is applicable to 51.0mm (2.0 inch) TFT-LCD monitor for non-military use.

- ORTUS TECHNOLOGY makes no warranty or assume no liability that use of this Product and/or any information including drawings in this Specification by Purchaser is not infringing any patent or other intellectual property rights owned by third parties, and ORTUS TECHNOLOGY shall not grant to Purchaser any right to use any patent or other intellectual property rights owned by third parties. Since this Specification contains ORTUS TECHNOLOGY's confidential information and copy right, Purchaser shall use them with high degree of care to prevent any unauthorized use, disclosure, duplication, publication or dissemination of ORTUS TECHNOLOGY'S confidential information and copy right.
- If Purchaser intends to use this Products for an application which requires higher level of reliability and/or safety in functionality and/or accuracy such as transport equipment (aircraft, train, automobile, etc.), disaster-prevention/security equipment or various safety equipment, Purchaser shall consult ORTUS TECHNOLOGY on such use in advance.
- O This Product shall not be used for application which requires extremely higher level of reliability and/or safety such as aerospace equipment, telecommunication equipment for trunk lines, control equipment for nuclear facilities or life-support medical equipment.
- ◎ It must be noted as an mechanical design manner, especial attention in housing design to prevent arcuation/flexureor caused by stress to the LCD module shall be considered.
- ORTUS TECHNOLOGY assumes no liability for any damage resulting from misuse, abuse, and/or miss-operation of the Product deviating from the operating conditions and precautions described in the Specification.
- It shall be mutually conferred if nonconforming defect which result from unspecified cause in this specification arises.
- ◎ If any issue arises as to information provided in this Specification or any other information, ORTUS TECHNOLOGY and Purchaser shall discuss them in good faith and seek solution.
- ORTUS TECHNOLOGY assumes no liability for defects such as electrostatic discharge failure occurred during peeling off the protective film or Purchaser's assembly process.

## $\bigcirc$ This Product is compatible for RoHS directive.

Object substance	Maximum content [ppm]
Cadmium and its compound	100
Hexavalent Chromium Compound	1000
Lead & Lead compound	1000
Mercury & Mercury compound	1000
Polybrominated biphenyl series (PBB series)	1000
Polybrominated biphenyl ether series (PBDE series)	1000

### 2. Outline Specifications

#### 2.1 Features of the Product

- 2.0 inch diagonal display, 720 [H] x 320 [V] dots. 240RGB x 320 Pixel.
- 262,144 colors (18-bit RGB I/F, 6-bit for RGB, single transfer mode)
- 65,536 colors (16-bit CPU I/F, 5-bit for RB/6-bit for G, single transfer mode)
- Single power supply (3.0V)
- Timing generator [TG], Counter-electrode driving circuitry, Built-in power supply circuit.
- High bright white LED back-light.

### 2.2 Display Method

Items	Specifications	Remarks
Display type	262,144 colors.	
	Transmissive mode, Normally black.	
Driving method	a-Si TFT Active matrix.	
	Line-scanning, Non-interlace.	
Dot arrangement	RGB stripe arrangement.	Refer to "Dot arrangement"
Signal input method	RGB I/F, CPU I/F	
Backlight type	High bright white LED.	
NTSC ratio	35%	



Dot arrangement (FPC cable placed down side)

### 3. Dimensions and Shape

### 3.1 Dimensions

Items	Specifications	Unit	Remarks
Outline dimensions	35.50[H] × 50.55[V] ×2.38[D]	mm	Exclude FPC cable and
			parts on FPC.
Active area	30.6[H] × 40.8[V]	mm	51.0mm diagonal
Number of dots	720[H] × 320[V]	dot	
Dot pitch	42.5[H] × 127.5[V]	um	
Surface hardness of the polarizer	3	Н	Load:2.0N
Weight	10.7	g	Include FPC cable



#### 3.3 Serial № print (S-print)

#### 1) Display Items

S-print indicates the least significant digit of manufacture year (1digit), manufacture month with below alphabet (1letter), model code (5characters), serial number (6digits).

\* Contents of Display

<u>\* \* \*\*\*\*\*</u> <u>\*\*\*\*\*\*</u> a b c d

	Contents of display					
а	The least significant	digit of manufacture ye	ar			
b	Manufacture month	Jan-A	May-E	Sep-I		
		Feb-B	Jun-F	Oct-J		
		Mar-C	Jul-G	Nov-K		
		Apr-D	Aug-H	Dec-L		
С	Model code	20GLC (Made in Japa	in)			
	20GMC (Made in Malaysia)					
d	Serial number					

\* Example of indication of Serial № print (S-print)

Made in Japan

6L20GLC000125

means "manufactured in December 2016, 2.0" GL type, C specifications, serial number 000125"

Made in Malaysia

6L20GMC000125

means "manufactured in December 2016, 2.0" GM type, C specifications, serial number 000125"

2) Location of Serial № print (S-print) Refer to 3.2 "Outward Form".

3)Others

Please note that it is likely to disappear with an organic solvent about the Serial print.

## 4. Pin Assignment

No.	Symbol	Function	I/O
1	GND	Ground	Р
2	GND	Ground	Р
3	IM1	Select the MPU system I/F mode. (16 bit CPU I/F : IOVCC)	I
4	IM2	Select the MPU system I/F mode. (16 bit CPU I/F : GND )	Ι
5	IM3	Select the MPU system I/F mode. (16 bit CPU I/F : GND )	Ι
6	RESETX	System reset signal input.(Lo: active)	Ι
7	VSYNC	Vertical sync signal input for RGB I/F.	Ι
8	HSYNC	Horizontal sync signal input for RGB I/F.	Ι
9	DOTCLK	Dot clock signal input for RGB I/F.	Ι
10	DE	Data Enable signal for RGB I/F.	Ι
11	DB17	Bi-directional data bus	IO
12	DB16	Bi-directional data bus	10
13	DB15	Bi-directional data bus	10
14	DB14	Bi-directional data bus	IO
15	DB13	Bi-directional data bus	IO
16	DB12	Bi-directional data bus	IO
17	DB11	Bi-directional data bus	IO
18	DB10	Bi-directional data bus	10
19	DB9	Bi-directional data bus	IO
20	DB8	Bi-directional data bus	10
21	DB7	Bi-directional data bus	IO
22	DB6	Bi-directional data bus	IO
23	DB5	Bi-directional data bus	IO
24	DB4	Bi-directional data bus	IO
25	DB3	Bi-directional data bus	IO
26	DB2	Bi-directional data bus	IO
27	DB1	Bi-directional data bus	IO
28	DB0	Bi-directional data bus	IO
29	SDO	SPI interface input .	0
30	SDI	SPI interface input .	Ι
31	RDX	Read strobe signal.	Ι
32	WRX	Write strobe signal.	Ι
33	RS	Register select signal.	Ι
34	CSX	Chip select signal.	Ι
35	GND	Ground	Р
36	FMARK	Output a frame head pulse.	0
37	IOVCC	Logic Interface Power supply input.	Р
38	GND	Ground	Р
39	VCI	Power supply input.	Р
40	VCI	Power supply input.	Р
41	VLED	LED drive power source. (Anode side)	Р
42	VLED	LED drive power source. (Anode side)	Р
43	LED 3	LED drive power source. (Cathode side 3)	Р
44	LED 2	LED drive power source. (Cathode side 2)	Р
45	LED 1	LED drive power source. (Cathode side 1)	Р

- Recommended connector: JAE FB10 series (45pin)

- Please make sure to check a consistency between pin assignment in "3.2 Outward Form" and your connector pin assignment when designing your circuit.

Inconsistency in input signal assignment may cause a malfunction.

- Since FPC cable has gold plated terminals, gilt finish contact shoe connector is recommended.



### 6. Absolute Maximum Rating

	U U					VSS=0V
ltem	Symbol	Condition	Ra	ting	Llnit	Applicable terminal
	Cymbol	Condition	MIN	MAX	Onic	
Supply voltage	VCI		-0.3	4.6	V	VCI
Logic interface voltage	IOVCC	Ta = 25 °C	-0.3	4.6	V	IOVCC
Input voltage for logic	VI		-0.3	VCCIO+0.3	V	CSX,RS,WRX,RDX, RESETX,DB[17:0],IM[3:1], VSYNC,HSYNC,DE,SDI
	Ш	Ta = 25 °C		35	mA	
	1	Ta = 70 °C	-	15	mA	
Storage temperature range	Tstg		-30	80	°C	
Storage humidity range	Hstg	Non condensing in an environmental moisture at or less than 40 °C 90%RH.				

Note: Do not exceed Allowable Forward Current shown on the chart below.



## 7. Recommended Operating Conditions

							VSS=0V
ltom	Symbol	Condition	Rating		ating		Applicable terminal
item	Cymbol	Condition	MIN	TYP	MAX		
Supply voltage	VCI		2.7	3.0	3.3	V	VCI
Logic interface voltage	IOVCC	Ta=-20∼70°C	2.7	3.0	3.3	V	IOVCC
Input voltage for logic	VI		0		IOVCC	V	CSX,RS,WRX,RDX,RESETX, DB[17:0],SDI,IM[3:1],VSYNC, HSYNC,DE
Operational temperature range	Тор	Note1	-20	25	70	°C	Panel surface temperature
Operating humidity	Hon	Ta≦40°C	20		85	%	
range	riop	Ta>40°C	Non condensing in an environmental moisture at or less than 40 °C 85%RH.				

Note1: This monitor is operatable in this temperature range. With regard to optical characteristics, refer to Item 14."Characteristics".

#### 8. Characteristics

## 8.1 DC Characteristics

### 8.1.1 LCD DISPLAY

(Unless otherwise noted, Ta=25 °C,VCI=IOVCC=3.0V)								
ltem	Symbol	Condition		Rating		Unit	Applicable terminal	
item	Cymbol	Condition	MIN	TYP	MAX	Onic		
Input Signal	VIH 1		0.8×IOVCC		IOVCC	V	CSX,RS,WRX,RDX, DB[17:0],SDI,IM[3:1], VSYNC,HSYNC,DE	
Voltage 1 VIL 1	VIL 1	10000-2.7-3.30	0		0.2×IOVCC	V		
Input Signal	VIH 2		0.9×IOVCC		IOVCC	V	RESETX	
Voltage 2	VIL 2	10100-2.1-3.51	0		0.1×IOVCC	V		
Output Signal	VOH	IOH = -0.1 mA	0.8×IOVCC		IOVCC	V	DB[17:0],	
Voltage	VOL	IOL = 0.1 mA	0		0.2×IOVCC	V	FMARK,SDO	
Operating Current	ICI	Color bar display		6.5	13.0	mA	VCI + IOVCC	
Stand-by Current	ICIS	Other input with constant voltage			2.0	uA	VCI + IOVCC	

## 8.1.2 LED

ltem	Symbol	Condition	Rating			Unit	hit Applicable terminal	
nem	Cymbol	Condition	MIN	TYP	MAX	Onit		
	IL25	Ta=25°C		9.5	35.0	mA	VLED-LED[3:1]	
LED current	IL70	Ta=70°C			15.0	mA		
LED Forward voltage	VL	Ta=25°C、 IL=9.5mA		2.7	3.0	V		

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VSS=0V



Note : PWLW and PWLR are determined by the overlap period of low CSX and low WRX or low CSX and low RDX.

Item		Symbol	Condition	Ra	Unit	
		Symbol		MIN	MAX	Unit
Bus cycle timo	Write	tCYCW		75	-	ns
Bus cycle time	Bus cycle time Read			450	-	ns
WRX Low pulse width	WRX Low pulse width Write			40	-	ns
WRX High pulse width	Write	PWHW		25	-	ns
RDX Low pulse width	Read	PWLR		170	-	ns
RDX High pulse width	Read	PWHR		250	-	ns
Write / Read ri	ise / fall time	tWRr, tWRf		-	25	ns
Setup time	RS to CSX,WRX	tAS		0		ns
Setup time	RS to CSX,RDX	50		10		ns
Address h	old time	tAH		2		ns
Write data s	etup time	tDSW		25		ns
Write data	hold time	tH		10		ns
Read data o	Read data delay time			-	150	ns
Read data	hold time	tDHR		5	-	ns
					-	-

#### VCI=IOVCC=2.7~3.3[V]、Ta=-20~70°C



### VCI=IOVCC=2.7~3.3[V]、Ta=-20~70°C

Itom	Symbol	Condition		Rating		LInit
item	Symbol	Condition	MIN	TYP	MAX	Unit
VSYNC/HSYNC Setup time	tSYNCS		0.5	-	1.5	DOTCLK
DE Setup time	tENS		10	-	-	ns
DE Hold time	tENH		20	-	-	ns
Data Setup time DB[17:0]	tPDS		10	-	-	ns
Data Hold time DB[17:0]	tPDH		40	-	-	ns
DOTCLK Cycle Time	tCYCD		100	-	-	ns
DOTCLK Low period	PWDL		40	-	-	ns
DOTCLK High period	PWDH		40	-	-	ns
DOTCLK,VSYNC,HSYNC rise time, fall time	trgbr,trgbf		-	-	25	ns

8.2.3 RESET Timing



VCI=IOVCC=2.7~3.3[V]、Ta=-20~70°C

ltem	Symbol	Condition		Rating		Unit
icin	Cymbol	Condition	MIN	TYP	MAX	Onic
Reset low pulse width	t RES		1		_	ms
Reset rise time	t rRES		_		10	us





ltom		Symbol	Condition		Unit		
nem		Symbol	Condition	MIN	TYP	MAX	Unit
Serial Clock cycle time	Write	tSCYC		(100)	-	(20000)	ns
	Read	tSCYC		(350)	-	(20000)	ns
Serial Clock	Write	tSCH		(40)	-	-	ns
High pulse width	Read	tSCH		(150)	-	-	ns
Serial Clock	Write	tSCL		(40)	-	-	ns
Low pulse width	Read	tSCL		(150)	-	-	ns
Write/Read rise/fall time	е	tSCr/tSCf		-	-	(20)	ns
CSX setup time		tCSU		(20)	-	-	ns
CSX hold time		tCH		(60)	-	-	ns
Write data setup time		tSISU		(30)	-	-	ns
Write data hold time		tSISH		(30)	-	-	ns
Read data delay time		tSOD		-	-	(130)	ns
Read data hold time		tSOH		(5)	-	-	ns

## 9. Interface

### 9.1 Interface Mode

	18bit 16bit GND GND
	GND GND
IM3 IM2 IM4	GND GND
10.4.4	OVCC GND
IIVI'I	GND IOVCC
R03h D15 TRIREG	0 0
R03h D14 DFM	0 *
R0Ch D8 RM	1 0
R0Ch D5 DM[1]	0 0
R0Ch D4 DM[0]	1 0
R0Ch D1 RIM[1]	0 0
R0Ch D0 RIM[0]	0 0
DB17 * IB15	R5 R5/R0
DB16 * IB14	R4 R4
DB15 * IB13	R3 R3
DB14 * IB12	R2 R2
DB13 * IB11	R1 R1
DB12 * IB10	R0 G5
DB11 * IB9	G5 G4
DB10 * IB8	G4 G3
DB9 * *	G3 0
DB8 IR7 IB7	G2 G2
DB7 IR6 IB6	G1 G1
DB6 IR5 IB5	G0 G0
DB5 IR4 IB4	B5 B5/B0
DB4 IR3 IB3	B4 B4
DB3 IR2 IB2	B3 B3
DB2 IR1 IB1	B2 B2
DB1 IR0 IB0	B1 B1
DB0 * *	B0 0
	<u> </u>
VSYNC	(Lactive) GND
HSYNC	(Lactive) GND
DOTCLK valid	(L -> H) GND
DE	(Lactive) GND
Valid	

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9.2 System interface timing Send registers and data in accordance with the following transfer format.	
a) Write to register	
CSX	
RS	
WRX	
RDX	
DB[17:0] register "index" register "data"	
b) Write to GRAM (CPU 16-bit I/F)	
CSX	
RS	
WRX	
RDX	
DB[17:0] R 22h Nth data (N+1)th data (N+2)th data	(N+3)th data
c) Read from register	
CSX	
RS	
WRX	
RDX	
DB[17:0] register "index" register "data"	
d) Read from GRAM (CPU 16-bit I/F)	
CSX	
RS	
WRX	
RDX	
DB[17:0] R 22h dummy (N)th data	
* If you want to continue reading, please set the new address because it does not address the auto-increment.	S
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## 9.3 RGB I/F Timing

Item	Symbol	MIN	TYP	MAX	Unit
VSYNC Cycle	VP	325	328		Line
VSYNC Low Width	VS	1	2	4	Line
Vertical Front Porch	VFP	3	4		Line
Vertical Back Porch	VBP	1	2		Line
Vertical Display Period	VDISP	320	320	320	Line
Vertical Refresh Rate	VRR	70	71		Hz
HSYNC Cycle	HP	246	280		DOTCLK
HSYNC Low Width	HS	2	10	16	DOTCLK
Horizontal Front Porch	HFP	2	10	16	DOTCLK
Horizontal Back Porch	HBP	2	20	24	DOTCLK
Horizontal Display Period	HDISP	240	240	240	DOTCLK
Pixel CLK Frequency	PCLK		6.55	10	MHz

#### Vertical Timing



	Registers Name Index Register (RS=0)	IB15 *	IB14 *	IB13 *	IB12 *	IB11 *	IB10 *	IB9 *	IB8 *	IB7 IR7	IB6 IR6	IB5 IR5	IB4 IR4	IB3 IR3	IB2 IR2	IB1 IR1	IB(
			1		1		1		1			1					1
R00h	Initial 1580h	0	0	0	1	0	1	0	Read o	out only	0	0	0	0	0	0	0
DO4h	recommend	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
R01h	Initial 0000h	0	0	0	0	0	5M	0	0	0	0	0	0	0	0	0	0
Dooh	recommend 0500h	0	0	0	0	0	1		1	0	0	0	0	0	0	0	0
RU2N	Initial 0000h	0	0	0	0	0	0	BC0	0	0	0	0	0	0	0	0	
DOSP	recommend 0200h			0		0	0	1	0		0	0	0	0	0	0	0
RU3N	Initial 0030h			0	0 BGR	0	0	0	0	0 0	0	1	1.0]	0	0	0	0
DOZH	recommend 1030h	0	0	0		0	0	0		0	0	1	1		0	0	0
RUTH	Initial 0000h	0	0	0		0	0	0	0	0	0	0	0	0	0	0	0
DOOL	recommend 0100h	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
KUSN	Initial 0808h	0	0	0		1	0	0	0	0	0	0	0 Bb[	1	0	0	0
Daci	recommend 0503h	0	0	0	0	0	1		1	0	0	0	0	0	0	1	1
R09h	Display Control 3	0	0	0	0	0	0		)]   0	0	0	PIG 0	0	0	0	[3:0]	1
	recommend 0001h	0	0	0	0	0	0	0	0	0	0	0	0	0 FMAR	0	0	1
R0Ah	Display Control 4	0	0	0	0	0	0	0	0	0	0	0	0	KOE	0	FM[2:0]	]
	recommend 0008h	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
R0Ch	RGB I/F Control 1	0	E	ENC[2:0	0]	0	0	0	RM	0	0	DM	[1:0]	0	0	RIM	[1:0]
	recommend 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R0Dh	FMARK Position	0	0	0	0	0	0	0	0	0	0		FMF	P[8:0]	0	0	
	recommend 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R0Eh	VCOML voltage Control	0	0	0	0	0	0	0	0	0	0	VEM	I[1:0]	0	0	0	0
	recommend 0030h	0	0	0	0	0	0	0	0	0	0	1	1	0	0	0	0
R0Fh	RGB I/F Control 2	0	0	0	0	0	0	0	0	0	0	0	VSPL	HSPL	0	EPL	DP
	Initial 0000h recommend 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R10h	Power Control 1	0	0	0	0	0		BT[2:0	]	0	0	AP[	1:0]	0	DSTB	0	0
	Initial 0530h recommend 0310h	0	0	0	0	0	1	0	1	0	0	1	1	0	0	0	0
R11h	Power Control 2	0	0	0	0	0		DC1[2:0	)]	0		DC0[2:0	]	0		VC[2:0]	]
	Initial 0237h recommend 0232h	0	0	0	0	0	0	1	0	0	0	1	1 1	0	1 0	1	1 0
R12h	Power Control 3	0	0	0	VRH0	0	0	0	VCMR	1	0	PSON	PON		VRH	[4:1]	
	Initial 018Fh recommend 018Ch	0	0	0	0	0	0	0	1	1	0	0	0	1	1	1	1 0
R13h	Power Control 4	0	0	0		,	VDV[4:(	0]		0	0	0	0	0	0	0	0
	Initial 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

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IR	Registers Name	IB15	IB14	IB13	IB12	IB11	IB10	IB9	IB8	IB7	IB6	IB5	IB4	IB3	IB2 IB1 I	B0
R20h	Horizontal RAM	0	0	0	0	0	0	0	0				ADI	7.01		
142011	Address Set Initial 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0
	recommend 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0
R21h	Address Set	0	0	0	0	0	0	0				1	AD[16:8	]		
	Initial 0000h recommend 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0 0	0
R22h	Write/Read Data							RA	M write	e/read d	ata					
	Initial															
P20h	VCOMH voltage	0	0	0	0	0	0	0	0	0			V	CM1I6	01	
112.911	Control	0	0	0	0	0	0	0	0	1	1	1	v 1	1		1
	recommend 0065h	0	0	0	0	0	0	0	0	0	1	1	0	0	1 0	1
R30h	Gamma Control 1	0	0	0		PF	R0P01[4	4:0]		0	0	0		PF	R0P00[4:0]	
	Initial 0000h recommend 0500h	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0 0	0
R31h	Gamma Control 2		PR0P	04[3:0]			PR0P	03[3:0]		0	0	0		PF	R0P02[4:0]	
	Initial 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0
Dooh	recommend 3711h	0	0	1	1			1.01	1	0	0	0	1	0		1
rt32[]		0	0	0	0				0	0	0	0	0	0		0
	recommend 0605h	0	0	0	0	0	1	1	0	0	0	0	0	0	1 0	1
R33h	Gamma Control 4	0	0	0		PF	R0P08[4	4:0]		0	0	0		PF	R0P07[4:0]	
	Initial 0000h recommend 120Dh	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0 1 0	0
R34h	Gamma Control 5	0	0	PIROF	P3[1:0]	0	0	PIR0	P2[1:0]	0	0	PIR0F	P1[1:0]	0	0 PIR0P0[	[1:0]
	Initial 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0
D25b	Commo Control 6	0	0	0	1			1.01	0	0	0	0	0			0
Radii		0	0	0	0	0		+.0]	0	0	0	0	0	0		0
	recommend 0D0Ah	0	0	0	0	1	1	0	1	0	0	0	0	1	0 1	0
R36h	Gamma Control 7		PR0N	04[3:0]			PR0N	03[3:0]		0	0	0		PF	R0N02[4:0]	
	Initial 0000h recommend 3506h	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0
R37h	Gamma Control 8	0	0	0		PF	R0N06[4	4:0]		0	0	0	0		PR0N05[3:0]	
	Initial 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0
Daeh	recommend 110/h	0	0	0	1			1:01	1	0	0	0	0			1
ROON		0	0	0	0	0		+.0]	0	0	0	0	0	0		0
	recommend 0005h	0	0	0	0	0	0	0	0	0	0	0	0	0	1 0	1
R39h	Gamma Control 10	0	0	PIRON	N3[1:0]	0	0	PIRO	N2[1:0]	0	0	PIRON	N1[1:0]	0	0 PIRONO[	1:0]
	Initial 0000h recommend 0212h	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0
R50h	Window Horizontal	0	0	0	0	0	0	0	0				HSA	[7:0]		
	Initial 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0
D51h	Window Horizontal	0	0	0	0	0	0	0	0	0	0	0		U [7·0]	0 0	0
ni czi	RAM End Address	0	0	0	0	0	0	0	0	1	1	1		[7.0] 1	1 1	1
	recommend 00EFh	0	0	Ő	0	0	Ő	Ő	0	1	1	1	Ő	1	1 1	1
R52h	RAM Start Address	0	0	0	0	0	0	0				١	VSA[8:0	]		
	Initial 0000h recommend 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0 0	0
R53h	Window Vertical	0	0	0	0	0	0	0				Ņ	VEA[8:0	]		
	Initial 013Fh	0	0	0	0	0	0	0	1	0	0	1	1	1	1 1	1
L	recommend 013Fh	0	0	0	0	0	0	0	1	0	0	1	1	1		1
_			OR <sup>-</sup>	TUS	TE	CHN		DGY	CC	).,LT	D.					_
			•							,	-					

IR	Registers Name	IB15	IB14	IB13	IB12	IB11	IB10	IB9	IB8	IB7	IB6	IB5	IB4	IB3	IB2	IB1	IBC
R60h	Driver Output Control 2	GS	0			NL[	5:0]			0	0			SCN	<b>I</b> [5:0]		
	Initial 2700h	0	0	1	0	0	1	1	1	0	0	0	0	0	0	0	0
D61A	Base Image	0	0	0	0	0	0	0	0	0	0	0	0	0			DE
NUIA	Display Control	0	0	0	0	0	0	0	0	0	0	0	0	0			
	recommend 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R6Ah	Vertical Scroll Control	0	0	0	0	0	0	0					VL[8:0]	-			
	Initial 0000h recommend 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R80h	Partial Image Display Position	0	0	0	0	0	0	0				F	PTDP[8:	0]			
	Initial 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R81h	Partial Image Area	0	0	0	0	0	0	0	0	0	0	F	PTSAI8:	01	0	0	
	(Start Line) Initial 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	recommend 0000h Partial Image Area	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R82h	(End Line)	0	0	0	0	0	0	0	0			F	21EA[8:	0]			-
	recommend 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R90h	Panel I/F Control 1	0	0	0	0	0	0	DIV	I[1:0]	0	0	0		F	RTNI[4:	0]	
	Initial 0111h	0	0	0	0	0	0	0	1	0	0	0	1	0	0	0	1
R91h	Panel I/F Control 1-1	0	0	0	0	0	0	0	0	0	0	0	0		SPCV	VI[3:0]	
	Initial 0001h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Daal	recommend 0003h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1
R92h	Panel I/F Control 2	0	0	0	0	0	1		0]	0	0	0	0	0	0	0	0
	recommend 0100h	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
R93h	Panel I/F Control 3	0	0	0	0	0	VI	EQWI[2	:0]	0	0	0	0	0	N	ACPI[2:	0]
	Initial 0101h recommend 0201h	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1
R94h	Panel I/F Control 4	0	0	0	0	0	0	0	0	0	0	0	0	0	ę	SDTI[2:	0]
	Initial 0001h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
DOEN	recommend 0001h	0	0	0	0	0	0		0	0	0	0	0			0	1
Raou		0	0	0	0	0	0	0		0	0	0	1		E[4.0]	1	1
	recommend 001Fh	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
R96h	Panel I/F Control 5-1	0	0	0	0	0	0	0	0	0	0	0	0		SPCV	VE[3:0]	
	Initial 0001h recommend 0001h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
R97h	Panel I/F Control 6	0	0	0	0	0	N	OWE[2	:0]	0	0	0	0	0	0	0	0
	Initial 0100h	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
R98h	Panel I/F Control 7	0	0	0	0	0	VE		2:01	0	0	0	0	0	U N		:01
	Initial 0101h	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1
	recommend 0101h	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1
R99h	Panel I/F Control 8	0	0	0	0	0	0	0	0	0	0	0	0	0	0	SDTE[2	.0]
	recommend 0001h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
R9Ch	Panel I/F Control 9	0	0	0	0	0	0	0	0	0	PC	DIVH[2	2:0]	0	P	CDIVL[2	2:0]
	Initial 0043h recommend 0043h	0	0	0	0	0	0	0	0	0	1	0	0	0	0	1	1
RA4h	NVM Calibration	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	CAL
	Initial 0000h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	recommend 0001h	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1

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## 11. Sequence

11.1 RGB I/F

11.1.1 Power ON Sequence

			-		(1/2)
No.		Function	Register	recommend	Remarks
1	Power ON	VCI,IOVCC ON			
2		RESETX=0			
3	Wait	1msec or more			
4		RESETX=1			
5	Wait	2msec or more			
6	data transfer	RS=0	-	0000 h	
	synchronization	RS=0	-	0000 h	
		RS=0	-	0000 h	
		RS=0	-	0000 h	
7		NVM Calibration	RA4h	0001 h	
8	Wait	0.2msec or more			
9	Instruction	Driver Output Control 2	R60h	A700 h	
	user setting	Display Control 2	R08h	0503 h	
		Gamma Control 1	R30h	0500 h	
		Gamma Control 2	R31h	3711 h	
		Gamma Control 3	R32h	0605 h	
		Gamma Control 4	R33h	120D h	
		Gamma Control 5	R34h	1202 h	
		Gamma Control 6	R35h	0D0A h	
		Gamma Control 7	R36h	3506 h	
		Gamma Control 8	R37h	1107 h	
		Gamma Control 9	R38h	0005 h	
		Gamma Control 10	R39h	0212 h	
		Panel I/F Control 1	R90h	001D h	RTNI.DVI (71Hz)
		Panel I/F Control 2	R9Ch	0054 h	, , ,
		Power Control 1	R10h	0310 h	
		Power Control 2	R11h	0232 h	VCI1=0.89xVCI
		Power Control 4	R13h	1400 h	
		Power Control 3	R12h	01BC h	VCMR=1
10	Wait	wait 100 msec or more			
11	Other mode setting	Driver Output Control 1	R01h	0500 h	
		I CD Driving Control	R02h	0200 h	
		Entry Mode	R03h	1030 h	16bit-I/F(TRIREG=DFM=0)
		Display Control 3	R09h	0001 h	
		Display Control 4	R0Ah	0008 h	
		EMARK Position	R0Dh	0000 h	
			R0Fh	0030 h	
		External Display Control 2	R0Fh	0000 h	DPLEPLHSPLVSPL
		Window Horizontal RAM Start Address	R50h	0000 h	
		Window Horizontal RAM End Address	R51h	00FF h	
		Window Vertical RAM Start Address	R52h	0000 h	
		Window Vertical RAM End Address	R52h	013E h	
		Base Image Display Control	R61h	0000 h	
		Vertical Scroll Control	R6Ab	0000 h	
10	Partial Dicplay	Partial Image Display Desition	DOUL	0000 h	
12	Failiai Display	Partial Image DAM Start Line Address		0000 h	
	Control	Partial Image RAW Start Line Address	110 111 D00h	0000 h	
		Faillal Illiage RAIVI EIIU LIITE AUUTESS	R0211	0000 11	

					(2/2)
No.		Function	Register	recommend	Remarks
13	Panel interface	Panel interface control 1-1	R91h	0003 h	
	Control	Panel interface control 2	R92h	0100 h	
		Panel interface control 3	R93h	0201 h	
		Panel interface control 4	R94h	0001 h	
		Back Light Control	RC0h	0000 h	
14	Test Register	Test Register	RF3h	0020 h	
15	Address Setting	Horizontal RAM Address Set	R20h	0000 h	
15		Vertical RAM Address Set	R21h	0000 h	
		External Display Control 1	R0Ch	0110 h	
		Start RGB I/F signal input (VSYNC,HS	YNC,DOTC	LK,DE)	
16	Display ON	Display Control 1	R07h	0100 h	
17	Data transfer	GRAM Data Write	R22h	0000 h	
18	Wait	wait 34 msec(2 frame) or more			
19	Bac	k-Light ON			

### 11.1.2 Power OFF Sequence

No.		Function	Register	recommend	Remarks		
1	Power OFF	Display Control 1	R07h	0000 h	BASEE=0		
	Stop RGB I/F signal input (VSYNC,HSYNC,DOTCLK,DE)						
2	Power Control	Power Control 3	R12h	018C h	PSON=0, PON=0		
3	Wait	wait 120 msec or more					
4		VCI,IOVCC OFF					

## 11.1.3 Deep-Standby Sequence

No.		Function	Register	recommend	Remarks	
1	Display OFF	Display Control 1	R07h	0000 h	BASEE=0	
Stop RGB I/F signal input (VSYNC,HSYNC,DOTCLK,DE)						
2	Power Control	Power Control 3	R12h	018C h	PSON=0, PON=0	
3	Wait	wait 1 frame or more				
4	Power Control	Power Control 1	R10h	0634 h		

## 11.1.4 Deep-Standby Release Sequence

No.		Function	Register	recommend	Remarks
1	Dummy	DB = 0000 h		0000 h	
		DB = 0000 h		0000 h	
2	Wait	wait 1 msec or more			
3	Dummy	DB = 0000 h		0000 h	
		DB = 0000 h		0000 h	
		DB = 0000 h		0000 h	
		DB = 0000 h		0000 h	
4	Wait	wait 1 msec or more			
5	Power ON Sequence	Power ON Sequence No.7			

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## 11.1.5 Refresh Sequence

To prevent false operation by static electricity and such, please refresh register setting as follows regularly.

No.		Function	Register	recommend	Remarks
1	data transfer	RS=0	-	0000 h	
	synchronization	RS=0	-	0000 h	
		RS=0	-	0000 h	
		RS=0	-	0000 h	
2		NVM Calibration	RA4h	0001 h	
3	Wait	0.2msec or more			
4	Instruction	Driver Output Control 2	R60h	A700 h	
	user setting	Display Control 2	R08h	0503 h	
		Gamma Control 1	R30h	0500 h	
		Gamma Control 2	R31h	3711 h	
		Gamma Control 3	R32h	0605 h	
		Gamma Control 4	R33h	120D h	
		Gamma Control 5	R34h	1202 h	
		Gamma Control 6	R35h	0D0A h	
		Gamma Control 7	R36h	3506 h	
		Gamma Control 8	R37h	1107 h	
		Gamma Control 9	R38h	0005 h	
		Gamma Control 10	R39h	0212 h	
		Panel I/F Control 1	R90h	001D h	70Hz
		Power Control 1	R10h	0310 h	
		Power Control 2	R11h	0232 h	
		Power Control 3	R13h	1400 h	
		Power Control 4	R12h	01BC h	
5	Wait	wait 100 msec or more			
-		Driver Output Control 1	R01h	0500 h	
		LCD Driving Control	R02h	0200 h	
		Entry Mode	R03h	1030 h	
		Display Control 3	R09h	0001 h	
		Display Control 4	R0Ah	0008 h	
		RGB I/F Control 1	R0Ch	0000 h	
		FMARK Position	R0Dh	0000 h	
		VCOML voltage Control	R0Eh	0030 h	
		RGB I/F Control 2	R0Fh	0000 h	
		Window Horizontal RAM Start Address	R50h	0000 h	
		Window Horizontal RAM End Address	R51h	00EF h	
		Window Vertical RAM Start Address	R52h	0000 h	
		Window Vertical RAM End Address	R53h	013F h	
		Base Image Display Control	R61h	0000 h	
		Vertical Scroll Control	R6Ah	0000 h	
6	Partial Display	Partial Image Display Position	R80h	0000 h	
-	Control	Partial Image RAM Start Line Address	R81h	0000 h	1
		Partial Image RAM End Line Address	R82h	0000 h	1
7	Panel interface	Panel interface control 1-1	R91h	0003 h	
·	Control	Panel interface control 2	R92h	0100 h	1
		Panel interface control 3	R93h	0201 h	1
		Panel interface control 4	R94h	0001 h	
		Back Light Control	RC0h	0000 h	1
8	Test Register	Test Register	RF3h	0020 h	
9	Address Setting	Horizontal RAM Address Set	R20h	0000 h	
3	, iddi 000 Octilling	Vertical RAM Address Set	R21h	0000 h	
10		Display Control 1	R07h	0100 h	
10	Display On Data transfer	GRAM Data Write	R22h	0000 h	
			1\6611	000011	1

## 11.2 CPU 16-bit I/F

11.2.1 Power ON Sequence

					( 1/2 )
No.		Function	Register	recommend	Remarks
1	Power ON	VCI,IOVCC ON			
2		RESETX=0			
3	Wait	1msec or more			
4		RESETX=1			
5	Wait	2msec or more			
6	data transfer	RS=0	-	0000 h	
	synchronization	RS=0	-	0000 h	
		RS=0	-	0000 h	
		RS=0	-	0000 h	
7		NVM Calibration	RA4h	0001 h	
8	Wait	0.2msec or more			
9	Instruction	Driver Output Control	R60h	A700 h	
	user setting	Display Control 2	R08h	0503 h	
		Gamma Control 1	R30h	0500 h	
		Gamma Control 2	R31h	3711 h	
		Gamma Control 3	R32h	0605 h	
		Gamma Control 4	R33h	120D h	
		Gamma Control 5	R34h	1202 h	
		Gamma Control 6	R35h	0D0A h	
		Gamma Control 7	R36h	3506 h	
		Gamma Control 8	R37h	1107 h	
		Gamma Control 9	R38h	0005 h	
		Gamma Control 10	R39h	0212 h	
		Panel I/F Control	R90h	001D h	RTNI,DVI ( 70Hz )
		Power Control 1	R10h	0310 h	
		Power Control 2	R11h	0232 h	VCI1=0.89xVCI
		Power Control 4	R13h	1400 h	
		Power Control 3	R12h	01BC h	VCMR=1
10	Wait	wait 100 msec or more			
11	Other mode setting	Driver Output Control	R01h	0500 h	
	· ·	LCD Driving Control	R02h	0200 h	
		Entry Mode	R03h	1030 h	16bit-I/F(TRIREG=DFM=0)
		Display Control 3	R09h	0001 h	
		Display Control 4	R0Ah	0008 h	
		External Display Control 1	R0Ch	0000 h	
		FMARK Position	R0Dh	0000 h	
		VCOML voltage Control	R0Eh	0030 h	
	VCOML voltage ControlR0Eh0030 hExternal Display Control 2R0Fh0000 hDPWindow Horizontal RAM Address StartR50h0000 hMindow horizontal RAM Address EndR51hWindow Horizontal RAM Address EndR51h00EF hMindow horizontal RAM Address EndR51h00EF h	External Display Control 2	R0Fh	0000 h	DPL,EPL,HSPL,VSPL
		0000 h			
		Window Vertical RAM Address Start	R52h	0000 h	
		Window Vertical RAM Address End	R53h	013F h	
		Base Image Display Control	R61h	0000 h	
		Vertical Scroll Control	R6Ah	0000 h	
12	Partial Display	Partial Image Display Position	R80h	0000 h	
	Control	Partial Image RAM Start Line Address	R81h	0000 h	
		Partial Image RAM End Line Address	R82h	0000 h	
					1

(2/2)

					( 2/2 )
No.		Function	Register	recommend	Remarks
13	Panel interface	Panel interface control 1-1	R91h	0003 h	
	Control	Panel interface control 2	R92h	0100 h	
		Panel interface control 3	R93h	0201 h	
		Panel interface control 4	R94h	0001 h	
		Back Light Control	RC0h	0000 h	
14	Test Register	Test Register	RF3h	0020 h	
15	Address Setting	Horizontal RAM Address Set	R20h	0000 h	
		Vertical RAM Address Set	R21h	0000 h	
16	Data transfer	GRAM Data Write	R22h	**** h	
17	Display ON	Display Control	R07h	0100 h	
18	Wait	wait 34 msec(2 frame) or more			
19	Bac	k-Light ON			

## 11.2.2 Power OFF Sequence

No.		Function	Register	recommend	Remarks
1	Display OFF	Display Control 1	R07h	0000 h	BASEE=0
2	Power Control	Power Control	R12h	018C h	PSON=0, PON=0
3	Wait	wait 120 msec or more			
4		VCI,IOVCC OFF			

## 11.2.3 Deep-Standby Sequence

No.		Function	Register	recommend	Remarks
1	Display OFF	Display Control 1	R07h	0000 h	BASEE=0
2	Power Control	Power Control 3	R12h	018C h	PSON=0, PON=0
3	Wait	wait 1 frame or more			
4	Power Control	Power Control 1	R10h	0634 h	

### 11.2.4 Deep-Standby Release Sequence

No.		Function	Register	recommend	Remarks
1	Dummy	DB = 0000 h		0000 h	
		DB = 0000 h		0000 h	
2	Wait	wait 1 msec or more			
3	Dummy	DB = 0000 h		0000 h	
		DB = 0000 h		0000 h	
		DB = 0000 h		0000 h	
		DB = 0000 h		0000 h	
4	Wait	wait 1 msec or more			
5	Power ON Sequence	Resume from Power ON Sequence No.7			

11	.2.5 Refresh Sequen	CC	o rofroch ro	dictor cotting a	s follows rogularly
	to prevent laise		se reliesit re	gister setting a	s lollows regularly.
lo.		Function	Register	recommend	Remarks
1	data transfer	RS=0	-	0000 h	
	synchronization	RS=0	-	0000 h	
		RS=0	-	0000 h	
		RS=0	-	0000 h	
2		NVM Calibration	RA4h	0001 h	
3	Wait	0.2msec or more			
4	Instruction	Driver Output Control	R60h	A700 h	
	user setting	Display Control 2	R08h	0503 h	
		Gamma Control 1	R30h	0500 h	
		Gamma Control 2	R31h	3711 h	
		Gamma Control 3	R32h	0605 h	
		Gamma Control 4	R33h	120D h	
		Gamma Control 5	R34h	1202 h	
		Gamma Control 6	R35h	0D0A h	
		Gamma Control 7	R36h	3506 h	
		Gamma Control 8	R37h	1107 h	
		Gamma Control 9	R38h	0005 h	
		Gamma Control 10	R39h	0212 h	7011
		Panel I/F Control	R90h	001D n	70HZ
		Power Control 1	RIUN	0310 h	
		Power Control 2	RIIN	0232 h	
		Power Control 4	R13h	1400 h	
-	\\/-:+	Power Control 3	R12h	01BC N	
5	vvait	Walt 100 msec or more	DO1h	0500 h	
			RUIN	0500 h	
			R020	0200 h	
		Entry Mode	RU3N	1030 h	
		Display Control 3	RU9N	0001 h	
		Display Control 4	RUAN	0008 h	
		External Display Control 1	RUCH	0000 h	
			RUDN	0000 h	
			RUEII	0030 h	
		External Display Control 2	RUFII	0000 h	
		Window Horizontal RAM Address Start	Roun D51b	0000 h	
		Window Vortical RAM Address End	Rolli	00EF 11	
		Window Vertical RAM Address Start	Rozii Dezh	0000 H	
		Roso Imago Diaplay Control	Roon Deth	013F 11	
		Vertical Secold Control	RUIII	0000 h	
6	Partiale Dieplay	Partial Image Display Position	DRUP		
U	r artials Display	Partial Image DAM Start Line Address	DQ16		
	Control	Partial Image PAM End Line Address	DR2P		
7	Panel interface	Panel interface centrel 1.1	P016	0000 11	
'	Control	Panel interface control 2	D02P	0100 h	
	Control	Panel interface control 3	D02h	0201 h	
		Panel interface control 4	D01P	0001 h	
		Back Light Control	PC0h		
0	Test Pegistor	Test Degistor	DESP	0020 h	
0	Address Sotting	Horizontal DAM Address Set	D20h	002011	
ษ	Audress Setting	Nortical RAM Address Central			
	Data transfer		RZ III D225	0000 fi	
10		Dianlay Control			
IU	Display ON	Display Control	KU/N	0100 N	

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### 13. FMARK FUNCTION (CPU 16-bit I/F)

In the FMARK interface operation, data is written to internal frame memory via system interface synchronizing with the frame mark signal (FMARK), realizing tearing less video image while using conventional system interface. FMARK output position is set in units of line using FMP bit. (register R0Dh). Set the bit considering data transfer speed.



- 1 On Frame-1, LCD is displaying Fig-1 picture from top to bottom. (as black arrow)
- 2 At the FMARK signal, CPU start transferring Fig-2 picture. (as red arrow)
- 3 On Frame-2, LCD is displaying Fig-2 picture correctly.
- 4 CPU start transferring Fig-1 picture without synchronizing with LCD. (as green arrow)
- 5 On Frame-3, top half of display has already changed to Fig-1 while bottom half remains Fig-2.
- 6 On Frame-4, transferring Fig-1 picture has completed and LCD is displaying correctly.

#### FMARK is used to avoid Tearing shown on Fig-3.



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## 14. Characteristics

14.1 Optical Characteristics						
< Measurement Condition	<۱>					
Measuring instruments:	CS1000 (KONICA MINOLTA), LCD7200(OTSUKA ELECTRONICS),					
	EZcontrast160D (ELDIM)					
Driving condition:	VCI = IOVCC = 3.0V					
	Optimized VCOMDC					
Backlight:	IL=9.5mA					
Measured temperature:	Ta=25° C					

	Item	Symbol	Condition	MIN	TYP	MAX	Unit	Note No.	Remark
onse Je	Rise time	TON	[Data]= 00h ⇒ 3Fh	_	_	60	ms	1	
Resp tim	Fall time	TOFF	[Data]= 3Fh ⇒ 00h	—	—	40	ms		
Co	Contrast ratio CR		[Data]= 3Fh / 00h	400	800	_		2	
5	Left		[Data]=	—	80	_	deg	3	
vinç gle	Right	θR	3Fh / 00h	—	80	—	deg		
/iev	Up	φU	CR≧5	_	80	_	deg		
_	Down	φD		—	80	_	deg		
White		х	[Data]= 3Fh	White chromaticity range				4	
vvinte	Childhatterty	у							
Burn-in				No notio be ob wir	ceable bu oserved a ndow pat	ırn-in ima after 2 ho tern displ	ige shall urs of ay.	5	
Center brightness [		[Data]= 3Fh	310	450	_	cd/m <sup>2</sup>	6		
Brightness distribution			[Data]= 3Fh	70	—	—	%	7	

\* Note number 1 to 7: Refer to the APPENDIX of "Reference Method for Measuring Optical Characteristics".





[White Chromaticity Range]

х	у
0.31	0.38
0.28	0.35
0.28	0.28
0.34	0.28
0.37	0.31
0.37	0.38

White Chromaticity Range

#### 14.2 Temperature Characteristics

< Measurement Condition >	
Measuring instruments:	CS1000 (KONICA MINOLTA), LCD7200(OTSUKA ELECTRONICS)
Driving condition:	VCI = IOVCC = 3.0V
	Optimized VCOMDC
Backlight:	IL=9.5mA

Item			Specif	ication	Pemark
			Ta=-20°C	Ta=70° C	Remark
Contrast ratio		CR	40 or more	40 or more	
Pesnonse time	Rise time	TON	300 msec or less	50 msec or less	
Response time	Fall time	TOFF	200 msec or less	30 msec or less	
Display Quality			No noticeable display defect or ununiformity should be observed.		

#### 14.3 Service life of Backlight

When the center luminance drops to 50% of the initial value, the back light is considered to have reached the end of its effective service life. Back light: IL=9.5mA

Continuously lit	10000hrs	25 ± 5°C
	Average life	Ambient temperature

\*Average life means the period which the survival rate falls under 50%.

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15	. Criteria c	of Judgment			
	15.1 Defe	ctive Display	and Screen Quality	30cm H	
Test Condition: Observed TFT-LCD monitor from front during oper with the following conditions			Observed TFT-LCD monitor from front during operation with the following conditions		
	Driving	Signal	Raster Pattern (RGB, white, black)	90°	
	Signal c	ondition	[Data] : 00h, 2Ah, 3Fh (3steps)		
	Observa	ation distance	30 cm	i l	
	Illumina	nce	200 to 350 lx		
	Backligh	nt	IL=9.5mA		
D	efect item		Defect content	Criteria	
	Line defect	Black, white o	or color line, 3 or more neighboring defective dots	Not exists	
ity		Uneven brigh	tness on dot-by-dot base due to defective	Refer to table 1	
ual		TFT or CF, or	r dust is counted as dot defect		
S O		(brighter dot,	darker dot)		
pla	Dot	High bright do	ot: Visible through 2% ND filter at [Data]=00h		
Dis	defect	Low bright do	t: Visible through 5% ND filter at [Data]=00h		
		Dark dot: App	pear dark through white display at [Data]=2Ah		
		Invisible throu	ugh 5% ND filter at [Data]=00h	Acceptable	
	Dirt	Uneven brigh	tness (white stain, black stain etc)	Invisible through 5% ND filter at Black screen. Invisible through 1% ND filter at other screen.	
iťy		Point-like	0.25mm< φ	N=0	
ual			0.20mm< φ ≦0.25mm	N≦2	
ğ	Foreign		φ ≦0.20mm	Acceptable	
eel	particle	Liner	3.0mm <length 0.08mm<width<="" and="" td=""><td colspan="2">N=0</td></length>	N=0	
Sci			length $\leq$ 3.0mm or width $\leq$ 0.08mm	Acceptable	
	Othere			Use boundary sample	
	Others			for judgment when necessary	
		•	φ(mm): Av	verage diameter = (major axis + minor axis)/2	
			Permissihl	e number: N	

Area	High bright dot	Low bright dot	Dark dot	Total	Criteria
А	0	2	2	3	Permissible distance between same color bright dots (includes neighboring dots): 3 mm or more
В	2	4	4	5	Permissible distance between same color high bright dots (includes neighboring dots): 5 mm or more
Total	2	4	4	5	



#### Division of A and B areas

B area: Active area

Dimensional ratio between A and B areas: 1: 4: 1 (Refer to the left figure)

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15.2 Те	Screen and esting conditic ( I	Other AppearanceonsObservation distanceIluminance1200~	2000 lx
	Item	Criteria	Remark
Polarizer	Flaw Stain Bubble Dust Dent	Ignore invisible defect when the backlight is or	n. Applicable area: Active area only (Refer to the section 3.2 "Outward form")
	S-case	No functional defect occurs	
	FPC cable	No functional defect occurs	
	Item	Appearance	Criteria
		Corner area	Unit:mm $X \le 3$ $Y \le 3$ $Z \le t$ (t: glass thickness) $X,Y \le 0.5$ is acceptable.
Glass chipping		Others	$\begin{tabular}{c} Unit:mm \\ X \leq 5 \\ Y \leq 1 \\ Z \leq t & (t:glass thickness) \\ X,Y \leq 0.5 is ignored \\ Maximum permissible number \\ of chipping off on a side is 5. \end{tabular}$
		Progressive crack	None

## 16. Reliability Test

Test item		Test condition	number of failures /number of examinations
	High temperature storage	Ta=80° C 240hr	0/3
	Low temperature storage	Ta=-30° C 240hr	0/3
st	High temperature & high	Ta=60° C, RH=90% 240hr	0/3
v te	humidity storage	non condensing 🛛 🕺	
bilit	High temperature operation	Tp=70° C 240hr	0/3
ural	Low temperature operation	Tp=-20° C 240hr	0/3
ā	High temp & humid operation	Tp=40°C, RH=90% 240hr	0/3
		non condensing **	
	Thermal shock storage	-30←→80° C(30min/30min) 100 cycles	0/3
		Confirms to EIAJ ED-4701/300	0/3
	Electrostatic discharge test	C=200pF,R=0Ω,V=±200V	
est	(Non operation)	Each 3 times of discharge on and power supply	
alt		and other terminals.	
ent	Surface discharge test	C=250pF, R=100Ω, V=±6.0kV	0/3
E	(Non operation)	Each 5 times of discharge in both polarities	
/iro		on the center of screen with the case grounded.	
env	Vibration test	Total amplitude 1.5mm, f=10~55Hz, X,Y,Z	0/3
cal	vibration test	directions for each 2 hours	
ani		Use ORTUS TECHNOLOGY original jig	0/3
sch		(see next page)and make an impact with	
Ĕ	Impact test	peak acceleration of 1000m/s2 for 6 msec with	
		half sine-curve at 3 times to each X, Y, Z directions	
		in conformance with JIS C 60068-2-27-2011.	
st		Acceleration of 19.6m/s <sup>2</sup> with frequency of	0/1 Packing
) te	Packing vibration-proof test	10→55→10Hz, X,Y, Zdirection for each	
king		30 minutes	
act	Packing drop test	Drop from 75cm high.	0/1 Packing
		1 time to each 6 surfaces, 3 edges, 1 corner	

Note:Ta=ambient temperature Tp=Panel temperature

% The profile of high temperature/humidity storage and High Temperature/humidity operation (Pure water of over 10M $\Omega$ ·cm shall be used.)



## Table2.Reliability Criteria

The parameters should be measured after leaving the monitor at the ordinary temperature for 24 hours or more after the test completion.

of more after the test completion.						
item	Standard	Remarks				
Display quality	No visible abnormality shall be seen.					
Contrast ratio	40 or more					

## ORTUS TECHNOLOGY Original Jig





Remark: The return of packing materials is not required.

F	Packing item name	Specs, Material
1	Tray	A-PET
2	B SHEET A	Antistatic air babble sheet
3	Inner board	Corrugated cardboard
4	Outer carton	Corrugated cardboard
5	Selling bag	
6	Drier	Moisture absorber
$\bigcirc$	Extra outer carton	Corrugated cardboard
8	Packing tape	
9	FOAM SHEET	Antistatic Polyethylene

Dimension of extr	a outer carton	
D: Approx.	(337mm)	
W: Approx.	(618mm)	
H: Approx.	(179mm)	
Quantity of products packed in	n one carton:	200
Gross weight : Approx.	5.0Kg	

## 18. Handling Instruction

18.1 Cautions for Handling LCD panels

	<u> </u>					
(1)	Do not make an impact on the LCD panel glass because it may break and you may get injured from it.					
(2)	<ul> <li>(2) If the glass breaks, do not touch it with bare hands.</li> <li>(Fragment of broken glass may stick you or you cut yourself on it.</li> </ul>					
(3)	(3) If you get injured, receive adequate first aid and consult a medial doctor.					
(4)	Do not let liquid crystal get into your mouth. (If the LCD panel glass breaks, try not let liquid crystal get into your mouth even toxic property of liquid crystal has not been confirmed.					
(5)	(5) If liquid crystal adheres, rinse it out thoroughly. (If liquid crystal adheres to your cloth or skin, wipe it off with rubbing alcohol or wash it thoroughly with soap. If liquid crystal gets into eyes, rinse it with clean water for at least 15 minutes and consult an eye doctor.					
(6)	(6) If you scrap this products, follow a disposal standard of industrial waste that is legally valid in the community, country or territory where you reside.					
(7)	(7) Do not connect or disconnect this product while its application products is powered on.					
(8)	(8) Do not attempt to disassemble or modify this product as it is precision component.					
(9)	<ul> <li>(9) If a part of soldering part has been exposed, and avoid contact (short-circuit) with a metallic part of the case etc. about FPC of this model, please.</li> <li>Please insulate it with the insulating tape etc. if necessary.</li> <li>The defective operation is caused, and there is a possibility to generation of heat and the ignition.</li> </ul>					
(10)	(10) Since excess current protection circuit is not built in this TFT module, there is the possibility that LCD module or peripheral circuit become feverish and burned in case abnormal operation is generated. We recommend you to add excess current protection circuit to power supply.					
<ul> <li>(11) The devices on the FPC are damageable to electrostatic discharge, because the terminals of the devices are exposed.</li> <li>Wear grounded wrist-straps and use electrostatic neutralization blowers to prevent static charge and discharge when handling the TFT monitors.</li> <li>Designate an appropriate operating area, and set equipment, tools, and machines properly when handling this product.</li> </ul>						
Caution This mark is used to indicate a precaution or an instruction which, if not correctly observed, may result in bodily injury, or material damages alone.						

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18.2 P	recautions for Handling	
1)	Wear finger tips at incoming inspection and for handling the TFT monitors to keep display quality and keep the working area clean. Do not touch the surface of the monitor as it is easily scratched.	
2)	Wear grounded wrist-straps and use electrostatic neutralization blowers to prevent static charge and discharge when handling the TFT monitors as the LED in this TFT monitors is damageable to electrostatic discharge. Designate an appropriate operating area, and set equipment, tools, and machines properly when handling this product.	
3)	Avoid strong mechanical shock including knocking, hitting or dropping to the TFT monitors for protecting their glass parts. Do not use the TFT monitors that have been experienced dropping or strong mechanical shock.	
4)	Do not use or storage the TFT monitors at high temperature and high humidity environment Particularly, never use or storage the TFT monitors at a location where condensation builds	up.
5)	Avoid using and storing TFT monitors at a location where they are exposed to direct sunlight or ultraviolet rays to prevent the LCD panels from deterioration by ultraviolet rays.	
6)	Do not stain or damage the contacts of the FPC cable . FPC cable needs to be inserted until it can reach to the end of connector slot. During insertion, make sure to keep the cable in a horizontal position to avoid an oblique ins Otherwise, it may cause poor contact or deteriorate reliability of the FPC cable.	ertion.
7)	The FPC cable is a design very weak to the bend and the pull as it is fixed with the tape. Do not bend or pull the FPC cable or carry the TFT monitor by holding the FPC cable.	
8)	Peel off the protective film on the TFT monitors during mounting process. Refer to the section 18.5 on how to peel off the protective film. We are not responsible for electrostatic discharge failures or other defects occur when peeling off the protective film.	
9)	Please make it to the structure to suppress surroundings of the front polarizer for the display	<i>i</i> rregularity prevention.
18.3 P	recautions for Operation	
1)	Since this TFT monitors are not equipped with light shielding for the driver IC, do not expose the driver IC to strong lights during operation as it may cause functional failur	es.
2)	In case of starting up or powering off this LCD module, be sure to comply the sequence as instructed in this specification.	
3)	Do not plug in or out the FPC cable while power supply is switch on. Plug the FPC cable in and out while power supply is switched off.	
4)	Do not operate the TFT monitors in the strong magnetic field. It may break the TFT monitor	S.
5)	Do not display a fixed image on the screen for a long time. Use a screen-saver or other measures to avoid a fixed image displayed on the screen for a Otherwise, it may cause burn-in image on the screen due the characteristics of liquid crysta	long time. I.

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## 18.4 Storage Condition for Shipping Cartons

Storage environment

•	Temperature	0 to 40°C
•	Humidity	60%RH or less
		No-condensing occurs under low temperature with high humidity condition.
•	Atmosphere	No poisonous gas that can erode electronic components and/or
		wiring materials should be detected.
•	Time period	1 year
•	Unpacking	To prevent damages caused by static electricity, anti-static precautionary measures
		(e.g. earthing, anti-static mat) should be implemented.
		After unpack, keep product in the appropriate condition,
		otherwise bubble seal of Protective film may be printed on Polarizer.
•	Maximum piling up	7 cartons

#### \*Conditions to storage after unpacking

Storage environment

•	Temperature	0 to 40°C
•	Humidity	60%RH or less
		No-condensing occurs under low temperature with high humidity condition.
•	Atmosphere	No poisonous gas that can erode electronic components and/or
		wiring materials should be detected.
•	Time period	1 year (Shelf life)
•	Others	Keep/ store away from direct sunlight
		Storage goods on original tray made by ORTUS.

#### 18.5 Precautions for Peeling off the Protective film

The followings work environment and work method are recommended to prevent the TFT monitors from static damage or adhesion of dust when peeling off the protective films.

- A) Work Environment
  - a) Humidity: 50 to 70 %RH, Temperature15 to 27  $^\circ\text{C}$
  - b) Operators should wear conductive shoes, conductive clothes, conductive finger tips and grounded wrist-straps. Use an electrostatic neutralization blower.

Anti-static treatment should be implemented to work area's floor.

- c) Use a room shielded against outside dust with sticky floor mat laid at the entrance to eliminate dirt.
- B) Work Method
  - The following procedures should taken to prevent the driver ICs from charging and discharging.
  - a) Use an electrostatic neutralization blower to blow air on the TFT monitors to its lower right when FPC is placed at the bottom.
     Optimize direction of the blowing air and the distance between the TFT monitors and the electrostatic neutralization blower.
  - b) Put an adhesive tape (Scotch tape, etc) at the lower left corner area of the protective film to prevent scratch on surface of TFT monitors.
  - c) Peel off the adhesive tape slowly (spending more than 2 secs to complete) by pulling it to opposite direction.



#### 18.6 Warranty

ORTUS is only liable to defective goods which is stored and used under the condition complying with this specifications and returned within 1 (one) year. Warranty caused by manufacturing defect shall be conducted by replacement of goods or refundment at unit price.

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Reference Method for Measuring Optical Characteristics and Performance

1. Measurement Conditio	n		
Measuring instruments:	CS1000 (KONICA MINOLTA), LCD7200(OTSUKA ELECTRONICS), EZcontrast160D (ELDIM)		
Driving condition:	Refer to the section "Optical Characteristics"		
Measured temperature:	25°C unless specified		
Measurement system: See the chart below. The luminance meter is placed on the normal line of measurement system.			
Measurement point:	At the center of the screen unless otherwise specified		



Measurement is made after 30 minutes of lighting of the backlight.

Measurement point:

At the center point of the screen Brightness distribution: 9 points shown in the following drawing.

<Portrait model>



Dimensional ratio of active area

Backlight IL=9.5mA

Votice	Item	Test method	Measuring instrument	Remark
1	Response time	Measure output signal waveform by the luminance meter when raster of window pattern is changed from white to black and from black to white.	LCD7200	Black display [Data]=00h White display
		Black White Black		TON Rise time
		White brightness		
		100%		TOFF Fall time
		90% 10% 0% Black brightness TON TOFF		
2	Contrast ratio	Measure maximum luminance Y1([Data]=3Fh) and minimum luminance Y2([Data]=00h) at the center of the screen by displaying raster or window pattern. Then calculate the ratio between these two values. Contrast ratio = Y1/Y2 Diameter of measuring point: 8mm@	CS1000	
3	Viewing angle Horizontalθ Verticalφ	Move the luminance meter from right to left and up and down and determine the angles where contrast ratio is 5.	EZcontrast160D	
4	White chromaticity	Measure chromaticity coordinates x and y of CIE1931 colorimetric system at [Data] = 3Fh Color matching faction: 2°view	CS1000	
5	Burn-in	Visually check burn-in image on the screen after 2 hours of "window display" ([Data]=00h/3Fh)		At optimized VCOMDC
6	Center	Measure the brightness at the center of the screen.	CS1000	
7	Brightness	(Brightness distribution) = 100 x B/A %	CS1000	

## Version History

Ver.	Date	Page	Description	
1.0	Sep. 9, 2015	-	- First issue	
2.0	May. 31, 2016	P.1		Cover
			Add	Model outline
		P.2		Contents
$\wedge$			Change	Page number
/A∖ <sub>×22</sub>		P.3	Ŭ	1. Application
			Correct	Note
		P 4		2.1. Features of the Product
			bhA	Number of pixels
			,	2.2 Display Method
			Δdd	NTSC ratio
		D 7	Auu	4 Din Assignment
		1.1	Delete	When not in use
		Dg	Delete	5 Block Diagram
		1.0	Change	Doto
		D 10	Change	7 Decommonded Operating Conditions
		F.10	Change	Condition / Dating
			Change	
			٨ ما ما	0.1.2 LEU Content
		D 10	Aud	Content
		P.12	A	8.2.2 RGB I/F uming Characteristics
			Add	
			A 1.1	8.2.3 RESET TIMING
			Add	Content
		P.13		8.2.4 Serial Data Format
			Add	
		P.14		8.2.5 Serial I/F timing Characteristics
		- · -	Add	Content
		P.15	<b>a</b> ,	9.1 Interface Mode
			Correct	Error correct
		P.22	_	11.1.1 Power ON Sequence
			Correct	Sequence
		P.23	_	11.1.5 Refresh Sequence
			Correct	Sequence
		P.29		14.1 Optical Characteristics
			Delete	Note
		P.30		14.2 Temperature Characteristics
			Delete	Note
		P.31		15.1 Detective Display and Screen Quality
			Add	Reterence diagram
			Correct	Criteria (Dart)
		P.38		18.4 Storage Condition for Shipping Cartons
			Add	Conditions to storage after unpacking
		P.39		18.5 Precautions for Peeling off the Protective film
			Correct	Work Environment
				18.6 Warranty
			Add	Content
Δ <sup>2.0</sup>	Jul. 11, 2016	P.5		3.2 Outward Form
<u>∕B</u> ×1			Change	Connector model №
				<u>;</u>
UKTUS TECHNULUGY CU.,LTD.				

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