

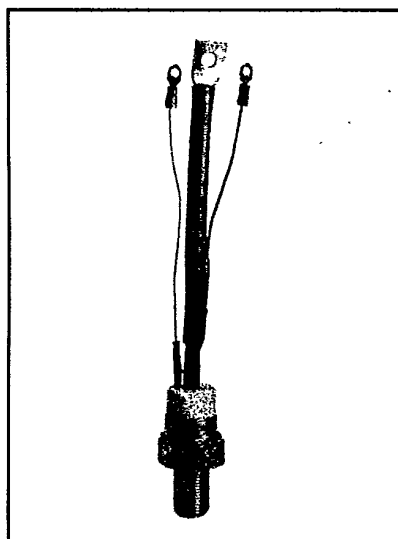
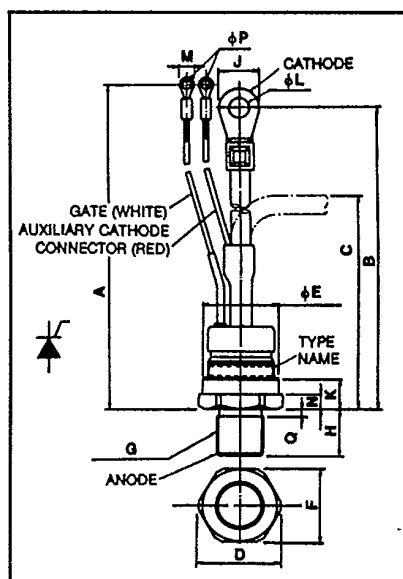
POWEREX**CR250DP**

T-25-19

Powerex, Inc., Hillis Street, Youngwood, Pennsylvania 15697 (412) 925-7272

Powerex Europe, S.A., 428 Ave. G. Durand, BP107, 72003 LeMans, France (43) 72.75.15.

Phase Control SCR
250 Amperes Avg
200-400 Volts



CR250DP
Phase Control SCR
 250 Amperes/200-400 Volts

Dimensions	Inches	Metric
A	7.87 ± .30	200 ± 8
B	6.50 ± .30	165 ± 8
C	3.62 Max	92 Max
D	1.42	36
φE	1.260 Max	32 Max
F	1.26	32
G	M20	M20 × 1.5
H	.79	20
J	.65	16.5
K	.55	14
φL	.331	8.4
M	.26	6.6
N	.24	6
φP	.169	4.3
Q	.13	3.3

Description

Powerex Silicon Controlled Rectifiers (SCR) are designed for phase control applications. These are all-diffused, compression bonded encapsulated (CBE) devices employing center-fired gate.

Features:

- ☐ Low On-State Voltage
- ☐ High di/dt
- ☐ High dv/dt
- ☐ Hermetic Packaging
- ☐ Excellent Surge and I²t Ratings

Applications:

- ☐ Power Supplies
- ☐ Battery Chargers
- ☐ Motor Control
- ☐ Light Dimmers
- ☐ VAR Generators

Ordering Information

Example: Select the complete eight digit part number you desire from the table - i.e. CR250DP-8 is a 400 Volt, 250 Ampere Phase Control SCR.

Type	Voltage		Current
	V _{ORM} V _{RRM}	Code	
CR250DP	200	-4-	250
	300	-6-	
	400	-8-	



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Absolute Maximum Ratings

	Symbol	CR250DP	Units
RMS On-State Current	$I_{T(RMS)}$	400	Amperes
Average On-State Current	$I_{T(av)}$	250	Amperes
Peak One-Cycle Surge (Non Repetitive) On-State Current (60Hz)	I_{TSM}	5000	Amperes
Peak One-Cycle Surge (Non-Repetitive) On-State Current (50Hz)	I_{TSM}	4500	Amperes
Critical Rate-of-Rise of On-State Current (Non-Repetitive)	di/dt	100	Amperes/ μs
I^2t (for Fusing), One cycle at 60Hz	I^2t	1.0×10^5	A ² sec
Peak Gate Power Dissipation	P_{GM}	10	Watts
Average Gate Power Dissipation	$P_{G(av)}$	3	Watts
Storage Temperature	T_{sig}	-40 to 150	°C
Operating Temperature	T_J	-40 to 150	°C
Mounting Torque [Ⓢ]		230 to 310	in.-lb.
Mounting Torque [Ⓢ]		270 to 380	kg-cm

Electrical and Thermal Characteristics

Characteristics	Symbol	Test Conditions	CR250DP	Units
Voltage—Blocking State Maximums				
Forward Leakage, Peak	I_{ORM}	$T_J = 150^\circ C, V_{DRM}$ applied	30	mA
Reverse Leakage, Peak	I_{RRM}	$T_J = 150^\circ C, V_{RRM}$ applied	30	mA
Current—Conducting State Maximums				
Peak On-State Voltage	V_{TM}	$T_J = 150^\circ C, I_{TM} = 780A$	1.50	Volts
Switching				
Min. Critical dv/dt exponential to V_{DRM}	dv/dt	$T_J = 150^\circ C, V_D = \frac{1}{2}V_{DRM}$	50	V/ μsec
Thermal				
Maximum Thermal Resistance [Ⓢ]				
Junction to Case	$R_{\theta JC}$		.15	°C/Watt
Case to Sink, Lubricated	$R_{\theta CS}$		.06	°C/Watt
Gate—Maximum Parameters				
Gate Current to Trigger	I_{GT}	$T_J = 25^\circ C, V_D = 6V, R_L = 2\Omega$	120	mA
Gate Voltage to Trigger	V_{GT}	$T_J = 25^\circ C, V_D = 6V, R_L = 2\Omega$	1.5	Volts
Non-Triggering Gate Voltage	V_{GDM}	$T_J = 150^\circ C, \text{Rated } \frac{1}{2}V_{DRM}$	.20	Volts
Peak Forward Gate Current	I_{GTM}		4.0	Amperes
Peak Reverse Gate Voltage	V_{GRM}		5.0	Volts

[Ⓢ] Consult recommended mounting procedures.



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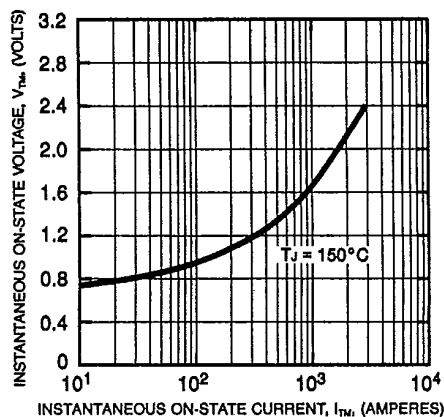
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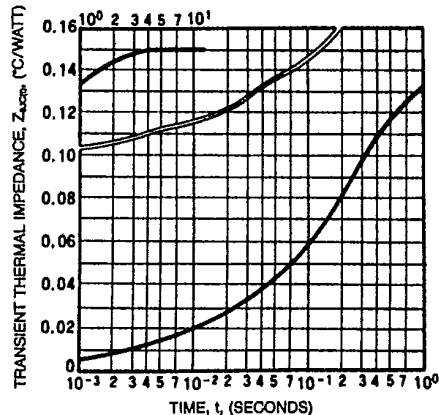
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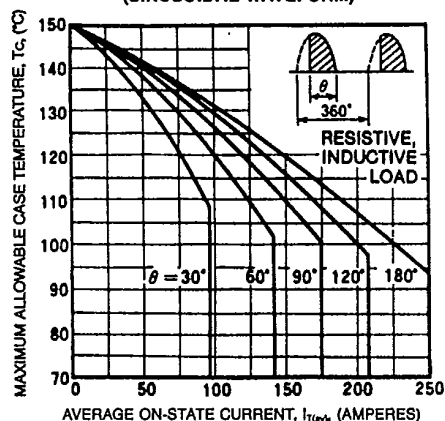
MAXIMUM ON-STATE CHARACTERISTICS



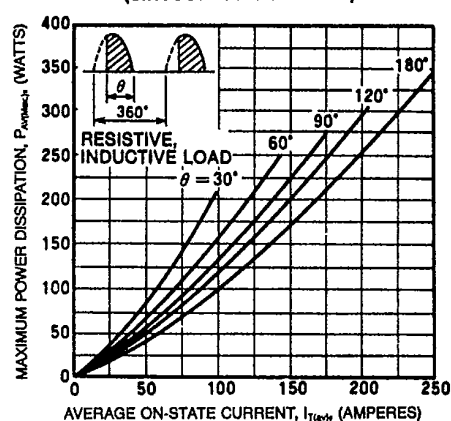
TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (JUNCTION TO CASE)



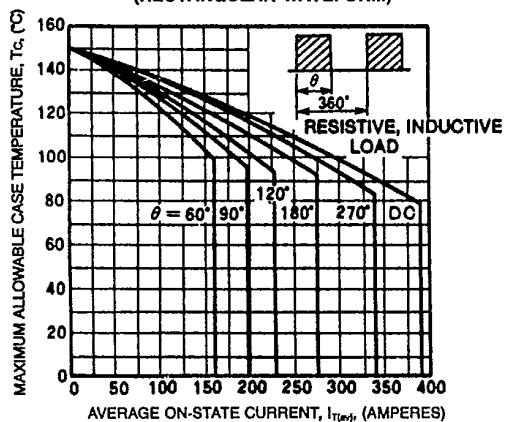
MAXIMUM ALLOWABLE CASE TEMPERATURE (SINUSOIDAL WAVEFORM)



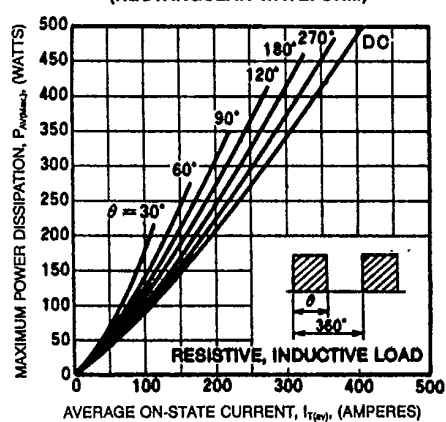
MAXIMUM ON-STATE POWER DISSIPATION (SINUSOIDAL WAVEFORM)



MAXIMUM ALLOWABLE CASE TEMPERATURE (RECTANGULAR WAVEFORM)



MAXIMUM ON-STATE POWER DISSIPATION (RECTANGULAR WAVEFORM)





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