

**VACUUM FLUORESCENT DISPLAY
MODULE
SPECIFICATION**

MODEL : CU40025SCPB-W6J

SPECIFICATION NO. : DS-805-0000-02

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1. General Description

1.1 Application:

Readout of computer, micro-computer, communication terminal and automated instruments.

1.2 Construction:

Single board display module consists of 80 character (2 x 40) VFD, a gate array, which includes character generator and RAM, and a DC/DC converter.

1.3 Scope

Interface level is TTL-8/4 bit parallel and the module can be connected to the CPU bus directly. +5V power supply are required.

2. Absolute Maximum Ratings

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Power Supply Voltage	VCC-VSS	0	—	5.5	VDC	—
Logic Input Voltage	VI-VSS	0	—	VCC	VDC	—

3. Electrical Ratings

Conditions :Ta=25°C

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Logic Input Voltage1 DB0-DB7	"H"	V _{IH}	V _{SS} +2.2	—	VCC	VCC-VSS = 5.0V
	"L"	V _{IL}	V _{SS}	—	V _{SS} +0.6	
Logic Input Voltage2 RS,R/W(WR),E(RD)	"H"	V _{IH}	0.7VCC	—	VCC	
	"L"	V _{IL}	V _{SS}	—	0.3VCC	
Power supply Voltage	VCC-VSS	4.75	5.00	5.25	VDC	—

4. Electrical Characteristics

Conditions : Ta =25°C, VCC-VSS=5.0V

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Logic Output Voltage	"H"	V _{OH}	VCC-0.5	—	—	VDC IOH = -1.60mA
	"L"	V _{OL}	—	—	V _{SS} +0.4	IOL = 1.60 mA
Power Supply Current 1	ICC1	—	330	430	mA	Display ON
Power Supply Current 2	ICC2	—	8	15	mA	Display OFF

Note: ICC shows the current, when all dots are turned on.

Slow rise up power supply may cause a failure of Power-on reset, which is explained in "8.2 Power-on reset". Less than 50ms power rising time is recommended.

ICC might be anticipated twice as usual at power on rush.

5. Optical Characteristics

Number of characters	: 80 (2 lines x 40 chars)
Matrix format	: 5 x 7 dot with underline
Display area	: 138.8 x 11.5mm (X x Y)
Character size	: 2.3 x 4.7 mm (X x Y)
Character pitch	: 3.5 mm
Line pitch	: 6.1 mm
Dot size	: 0.38 x 0.5mm (X x Y)
Dot pitch	: 0.48 x 0.7mm (X x Y)
Luminance	: 350 cd/m ² (100fL) Min.
Color of illumination	: Green

6. Environmental Conditions

Operating temperature	: -40 to +85 degree
Storage temperature	: -50 to +85 degree
Operating humidity	: 20 to 80 % RH (Non condensation)
Vibration(Non operation)	: 10 to 55 to 10 Hz (Frequency), 1.0 mm (Total Amplitude) 30 Min. (Duration) X, Y, Z each direction
Shock (Non operation)	: 539 m/S ² , 10mS

7. Functional Descriptions

7.1 Instruction table

Instruction	CODE										Cycle Time	Description	
	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0			
Display clear	0	0	0	0	0	0	0	0	0	0	1	1.8 ms Max.	Clears all display and sets DD RAM address 0 in the address counter.
Cursor home	0	0	0	0	0	0	0	0	0	1	*	666ns	Sets DD RAM address 0 in the address counter. Also returns the display being shifted to the original position. DD RAM contents remain unchanged.
Entry mode set	0	0	0	0	0	0	0	0	1	I/D	S	666ns	Sets the cursor direction and specifies display shift. These operations are performed during writing/reading data.
Display ON/OFF control	0	0	0	0	0	0	0	1	D	C	B	666ns	Sets all display ON/OFF(D), cursor ON/OFF(C), cursor blink of character position (B).
Cursor or display shift	0	0	0	0	0	0	1	S/C	R/L	*	*	666ns	Shifts display or cursor, keeping DD RAM contents.
Function set	0	0	0	0	0	1	IF	*	*	*	*	666ns	Sets data length (IF).
Brightness control	1	0	*	*	*	*	*	*	*	BR1	BR0	666ns	Accepts 1 byte data of just after "Function set" as brightness control data.

Instruction	CODE										Cycle Time	Description
	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0		
CG RAM address setting	0	0	0	1	ACG					666ns	Sets the CG RAM address.	
DD RAM address setting	0	0	1	ADD					666ns	Sets the DD RAM address.		
Busy flag & address reading	0	1	BF	ACC					666ns	Reads busy flag (BF) and address counter.		
Data writing to CG or DD RAM	1	0	Data writing					666ns	Writes data into CG RAM or DD RAM.			
Data reading from CG or DD RAM	1	1	Data reading					666ns	Reads data from CG RAM or DD RAM.			
	I/D = 1 : Increment IF = 1 : 8-bits I/D = 0 : Decrement IF = 0 : 4-bits S = 1 : Display shift enabled BF = 1 : Busy S = 0 : Cursor shift enabled BF = 0 : Not busy S/C = 1 : Display shift S/C = 0 : Cursor move R/L = 1 : Shift to the right R/L = 0 : Shift to the left BR1, BR0 = 00 : 100% 01 : 75% 10 : 50% 11 : 25%											DD RAM: Display Data RAM CG RAM: Character Generator RAM ACG: CG RAM Address ADD: DD RAM Address ACC: Address Counter

Note:

* : don't care

7.2 Display Clear

DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	
0	0	0	0	0	0	0	1	01H
RS=0								

This instruction

1. Fills all locations in the display data (DD) RAM with 20H (Blank character).
2. Clears the contents of the address counter to 0H.
3. Sets the display for zero character shift.
4. Sets the address counter to point to the DD RAM.
5. If the cursor is displayed, the cursor moves to the left most character in the top line (line 1).
6. Sets the address counter to increment on each access of DD RAM or CG RAM.

Caution: For normal instruction execution, set address counter to DD RAM.

7.3 Cursor Home

DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	
0	0	0	0	0	0	1	*	02H to 03H
RS=0								

*: don't care

This instruction

1. Clears the contents of the address counter to 0H.
2. Sets the address counter to point to the DDRAM.
3. Sets the display for zero character shift.
4. If the cursor is displayed, the cursor moves the left most character in the top line (line 1).

7.4 Entry Mode Set

DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	
0	0	0	0	0	1	I/D	S	04H to 07H
RS=0								

The I/D bit selects the way in which the contents of the address counter are modified after every access to DDRAM or CGRAM.

I/D=1: The address counter is increment.

I/D=0: The address counter is decrement.

The S bit enables display shifts instead of cursor shift, after each write or read to the DDRAM.

S=1: Display shift enabled.

S=0: Cursor shift enabled.

The direction in which the display is shifted is opposite in sense to that of the cursor. For example if S=0 and I/D=1, the cursor would shift one character to the right after a CPU writes to DD RAM. However if S=1 and I/D=1, the display would shift one character to the left and the cursor would maintain its position on the panel.

The cursor will already be shifted in the direction selected by I/D during reads of the DD RAM, irrespective of the value of S. Similarly reading and writing the CG RAM always shifts the cursor. Also both lines are shifted simultaneously.

Cursor move and Display shift by the "Entry Mode Set"

I/D	S	After writing DD RAM data	After reading DD RAM data
0	0	The cursor moves one character to the left.	The cursor moves one character to the left.
1	0	The cursor moves one character to the right.	The cursor moves one character to the right.
0	1	The display shifts one character to the right without cursor's move.	The cursor moves one character to the left.
1	1	The display shifts one character to the left without cursor's move.	The cursor moves one character to the right.

7.5 Display ON/OFF

DB7 DB6 DB5 DB4 DB3 DB2 DB1 DB0

0	0	0	0	1	D	C	B	08H to 0FH
---	---	---	---	---	---	---	---	------------

RS=0

This instruction controls various features of the display.

The D bit turns the entire display on or off.

D=1: Display on

D=0: Display off

The C bit turns the cursor on or off.

C=1: Cursor on

C=0: Cursor off

The B bit enables blinking of the character the cursor coincides with.

B=1: Blinking on

B=0: Blinking off

Blinking is achieved by alternating between a normal and all on display of a character.

The cursor blinks with a frequency of about 1.1 Hz and DUTY 50%.

7.6 Cursor/Display Shift

DB7 DB6 DB5 DB4 DB3 DB2 DB1 DB0

0	0	0	1	S/C	R/L	*	*	10H to 1FH
---	---	---	---	-----	-----	---	---	------------

RS=0

*: don't care

This instruction shifts the display and/or moves the cursor, on character to either left or right, without neither reading nor writing DD RAM.

The S/C bit selects movement of the cursor or movement of both the cursor and the display.

S/C=1: Shift both cursor and display.

S/C=0: Shift cursor only.

The R/L bit selects left ward or right ward movement of the display and/or cursor.

R/L=1: Shift one character right.

R/L=0: Shift one character left.

Cursor move and Display shift by the "Cursor/Display Shift"

S/C	R/L	Cursor shift	Display shift
0	0	Move one character to the left	No shift
0	1	Move one character to the right	No shift
1	0	Shift one character to left with display	Shift one character to the left
1	1	Shift one character to right with display	Shift one character to the right

7.7 Function Set

This command sets width of data bus line by itself, and sets screen brightness by following one byte data.

7.7.1 Function Set Command

DB7 DB6 DB5 DB4 DB3 DB2 DB1 DB0

0	0	1	IF	*	*	*	*	20H to 3FH
---	---	---	----	---	---	---	---	------------

RS=0

*: don't care

This instruction initializes the system, and must be the first instruction executed after power-on. The IF bit selects between an 8-bit or a 4-bit bus width interface.

IF=1: 8-bit CPU interface using DB7 to DB0

IF=0: 4-bit CPU interface using DB7 to DB4

7.7.2 Brightness Control

DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	
*	*	*	*	*	*	BR1	BR0	00H to 03H

RS=1

*: don't care

One byte data (RS=1) which follows the "Function Set Command" is considered as brightness data. When a command (RS=0) is written after the "Function Set Command", the brightness control function is not initiated. Screen brightness is as follows.

BR1	BR0	Brightness
-----	-----	-----
0	0	100 % (Default)
0	1	75 %
1	0	50 %
1	1	25 %

7.8 Set CG RAM Address

DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	
0	1	ACG						40H to 7FH

RS=0

This instruction

1. Loads a new 6-bit address into the address counter.
2. Sets the address counter to address CG RAM.

Once "Set CG RAM Address" has been executed, the contents of the address counter will be automatically modified after every access of CG RAM, as determined by the "7.4 Entry Mode Set" instruction. The active width of the address counter, when it is addressing CG RAM, is 6-bits so the counter will wrap around to 00H from 3FH if more than 64 bytes of data are written to CG RAM.

7.9 Set DD RAM Address

DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	
1	ADD							

RS=0

80H to A7H (1 line), C0H to E7H (2 line)

This instruction

1. Loads a new 7-bit address into the address counter.
2. Sets the address counter to point to the DD RAM.

Once the "Set DD RAM Address" instruction has been executed, the contents of the address counter will be automatically modified after each access of DD RAM, as selected by the "7.4 Entry Mode Set" instruction.

Valid DD RAM Address Ranges

	Number of Characters	ADR
1st line	40	00H to 27H
2nd line	40	40H to 67H

7.10 Write Data

DB7 DB6 DB5 DB4 DB3 DB2 DB1 DB0

DATA WRITE	00H to FFH
------------	------------

RS=1

This instruction writes the data in DB7 to DB0 into either the CG RAM or the DD RAM. The RAM space (CG or DD), and the address in that space, that is accessed depends on whether a "Set CG RAM Address" or a "Set DD RAM Address" instruction was last executed, and on the parameters of that instruction. The contents of the address counter will be automatically modified after each "Write Data", as determined by the "7.4 Entry Mode Set". When data is written to the CG RAM, the DB7, DB6 and DB5 bits are not displayed as characters.

7.11 Read Data

DB7 DB6 DB5 DB4 DB3 DB2 DB1 DB0

DATA READ

RS=1

This instruction reads data from either CG RAM or DD RAM, depending on the type of "Set RAM Address" instructions last sent. The address in that space depends on the "Set RAM Address" instruction parameters. Immediately before executing "Read Data", "Set CG RAM Address" or "Set DD RAM Address" must be executed. The contents of the address counter are modified after each "Read Data". As determined by the "7.4 Entry Mode Set". Display shift is not executed, as described at of the "7.4 Entry Mode Set".

7.12 Read Busy Flag/Address Counter

DB7 DB6 DB5 DB4 DB3 DB2 DB1 DB0

BF	ACC
----	-----

RS=0

Reading the instruction register yields the current value of the address counter and the busy flag. This instruction must be executed prior to any other instructions. ACC, the address counter value, will point to a location in either CG RAM or DD RAM, depending on the type of "Set RAM Address" instruction last sent.

In "Busy Flag Check" immediately after executing "Write Data" instruction, a valid address counter value can be ready as soon as BF goes low. The BF bit shows the status of the busy flag.

BF=1: busy.

BF=0: ready for next instruction, command receivable.

8. Other features

8.1 CG RAM

The display module equips CG RAM as user's are 320 bit = (5x8 bit /char) x 8 chars of store user definable character fonts. The character fonts consists of 5 x 7 dots with underline. The number 1~36 corresponds to character fonts.

Character code	CG RAM address						CG RAM data (character pattern)							
	DB5	DB4	DB3	DB2	DB1	DB0	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
00H or (08H)	0	0	0	0	0	0	*	*	*	1	2	3	4	5
	0	0	0	0	0	1	*	*	*	6	7	8	9	10
	0	0	0	0	1	0	*	*	*	11	12	13	14	15
	0	0	0	0	1	1	*	*	*	16	17	18	19	20
	0	0	0	1	0	0	*	*	*	21	22	23	24	25
	0	0	0	1	0	1	*	*	*	26	27	28	29	30
	0	0	0	1	1	0	*	*	*	31	32	33	34	35
	0	0	0	1	1	1	*	*	*	0	0	36	0	0
01H or (09H)	0	0	1	0	0	0	*	*	*	1	2	3	4	5
	0	0	1	0	0	1	*	*	*	6	7	8	9	10
	0	0	1	0	1	0	*	*	*	11	12	13	14	15
	0	0	1	0	1	1	*	*	*	16	17	18	19	20
	0	0	1	1	0	0	*	*	*	21	22	23	24	25
	0	0	1	1	0	1	*	*	*	26	27	28	29	30
	0	0	1	1	1	0	*	*	*	31	32	33	34	35
	0	0	1	1	1	1	*	*	*	0	0	36	0	0

REMARKS; "*" : Don't care "0" : Turned off "1" : Turned on.

Dot assignment

1	2	3	4	5
6	7	8	9	10
11	12	13	14	15
16	17	18	19	20
21	22	23	24	25
26	27	28	29	30
31	32	33	34	35
36				

Dot 36 is for underline.

8.2 Power-on reset

Internal status of the module is initialized, when controller detects rising power supply up. The statuses are as follows.

1. Display clear
Fills the DD RAM with 20Hex (Space code).
During executing of "Display Clear" (Max 1.8mS), the busy flag(BF) is "1".
2. Sets the address counter to 0H.
Sets the address counter to point the DD RAM.
3. Display ON/OFF
D=0: Display OFF
C=0: Cursor OFF
B=0: Blink OFF
4. Entry Mode Set
I/D=1 : Increment(+1)
S=0 : No display shift
5. Function Set
IF=1: 8-bit interface
6. Brightness Control
BR0=BR1=0: 100%

Remarks

There is a possibility that reset doesn't work by slow start power supply causes. Therefore the initializing by commands needed.

8.3 CPU interface

The display module is capable to communicate some different type of bus systems such as i80 or M68, 8-bit or 4-bit data.

8.3.1 Select CPU

The module is able to connected to bus of i80 type or M68 type CPU, by setting JP2 jumper. Refer to " 8.5 Jumper " for detail.

8.3.2 4-Bit CPU interface

If 4-bit interface is used, the 8-bit instruction is written nibble by nibble: the high-order nibble being written first, followed by low-order nibble. It is not necessary to check the busy flag between writing separate nibbles of individual instructions.

See "7.7.1 Function Set Command" for more information.

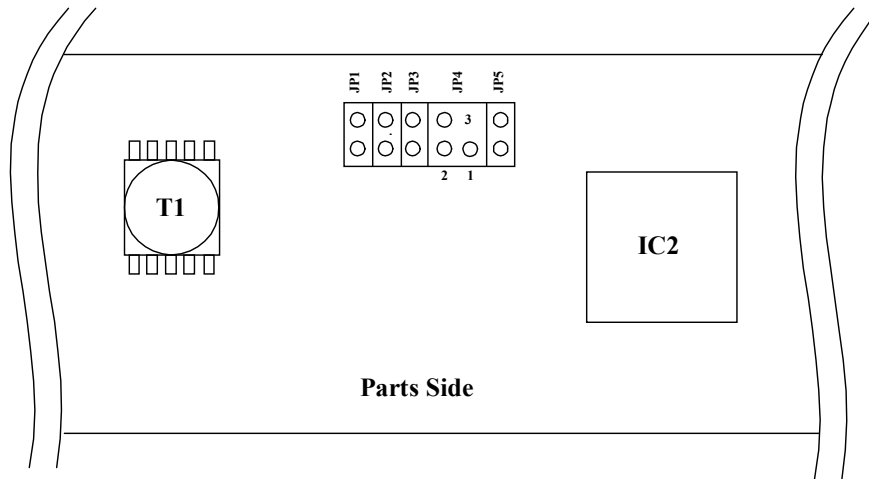
8.4 Test Mode

Self test functions built into the display module. The test mode is initiated by connecting 2 and 3 pin of 3pin connector (CN1) and power up.
 In the test mode, checker patterns are displayed on all character position.
 In the future, there is a possibility to remove a 3 pin connector(CN1).

8.5 Jumper

Some jumpers are prepared on the PCB board, to set operating mode of the display module. A soldering iron is required to short jumper.
 No2 and No3 of jumper 'JP4' is used to reset of module.
 You can reset the module by shorting No2 and No3 of the jumper 'JP4' for some interval which is longer than 10us.
 The following figure shows the location of each jumper.

Location



The following table shows the function of No 1 and No 2 of JP4, JP2.
 CU40025SCPB-W6J is no reset inputs from third hole of 14 through holes and M68 CPU bus interface. Reset input signal is active when it is low.

Table of No 1 and No 2 of JP4 setting

No 1 and No 2 of JP4	No 3 of CN1
open	NC
short	<u>RESET</u>

NC: no connection

Table of JP2 setting

JP2	CPU bus mode	Control signals
open	M68 type	<u>E,R/W</u>
short	i80 type	<u>WR, RD</u>

JP1, JP3 and JP5 are factory use only.

9. Character Font

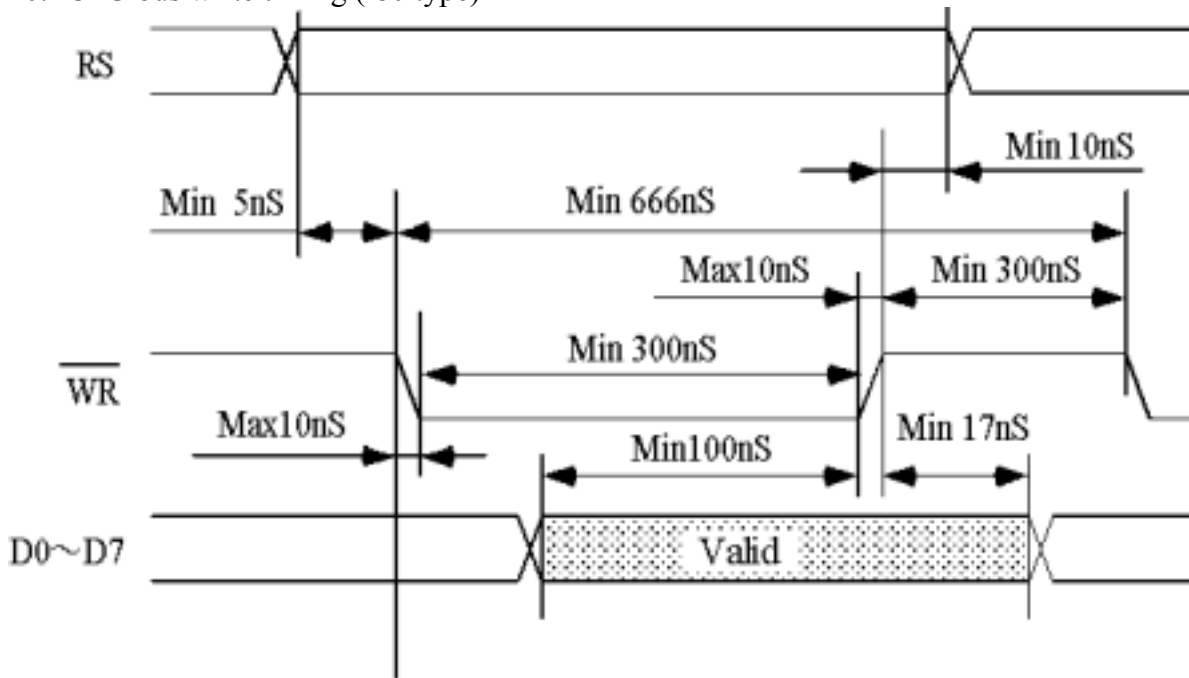
	D7	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	
	D6	0	0	0	0	1	1	1	1	0	0	0	1	1	1	1	
	D5	0	0	1	1	0	0	1	1	0	0	1	1	0	0	1	
	D4	0	1	0	1	0	1	0	1	0	1	0	1	0	1	0	
33210	DDDD	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
0000	0	!	!	0	Q	P	`	P	Ä	Æ		-	9	Σ	Ω	ρ	
0001	1	!	!	1	Q	a	q	Ä	æ	Æ	µ	7	7	Ω	ä	q	
0010	2	!	"	2	R	b	r	Ä	Æ	ƒ	ı	ı	ı	ı	ı	ı	
0011	3	!	#	3	S	c	s	Ä	Æ	ı	ı	ı	ı	ı	ı	ı	
0100	4	!	\$	4	T	d	t	Ä	Æ	ı	ı	ı	ı	ı	ı	ı	
0101	5	!	%	5	U	e	u	Ä	Æ	ı	ı	ı	ı	ı	ı	ı	
0110	6	!	&	6	V	f	v	Ä	Æ	ı	ı	ı	ı	ı	ı	ı	
0111	7	!	'	7	W	g	w	Ä	Æ	ı	ı	ı	ı	ı	ı	ı	
1000	8	!	(8	X	h	x	Ä	Æ	ı	ı	ı	ı	ı	ı	ı	
1001	9	!)	9	Y	i	y	Ä	Æ	ı	ı	ı	ı	ı	ı	ı	
1010	A	!	*	:	J	Z	j	Z	U	Δ	ε	Ω	ı	ı	ı	ı	
1011	B	!	+	;	K	[k	(Q	Δ	κ	ı	ı	ı	ı	ı	
1100	C	!	,	<	L]	l	\	Z	ı	ı	ı	ı	ı	ı	ı	
1101	D	!	-	=	M]	m)	ı	ı	ı	ı	ı	ı	ı	ı	
1110	E	!	.	>	N	^	n	ı	ı	ı	ı	ı	ı	ı	ı	ı	
1111	F	!	/	?	O	_	o	ı	ı	ı	ı	ı	ı	ı	ı	ı	

Font: G57131.cg

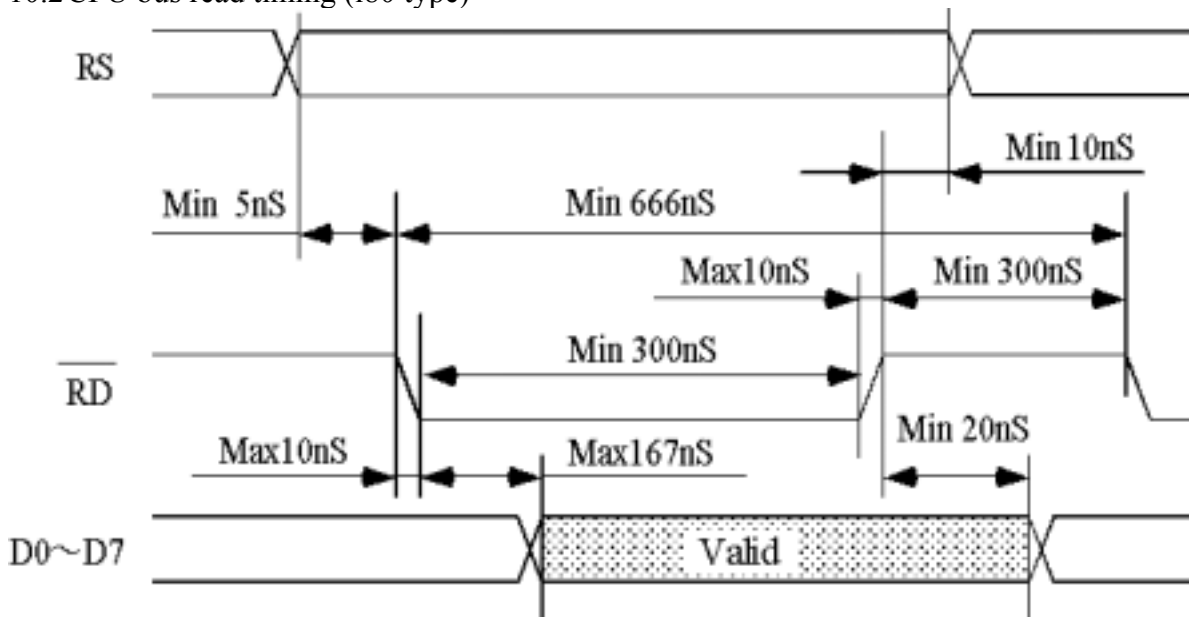
Note: Font number 00~07Hex (08~0FHex) is User Definable Character Fonts.

10. Timing

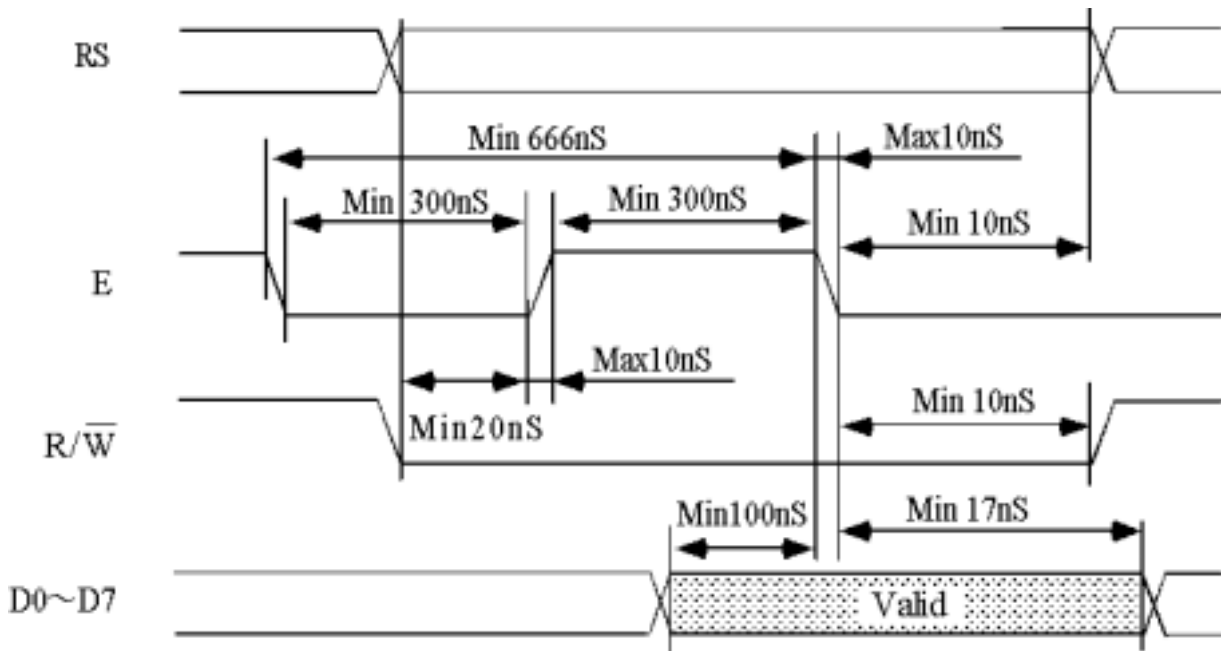
10.1 CPU bus write timing (i80 type)



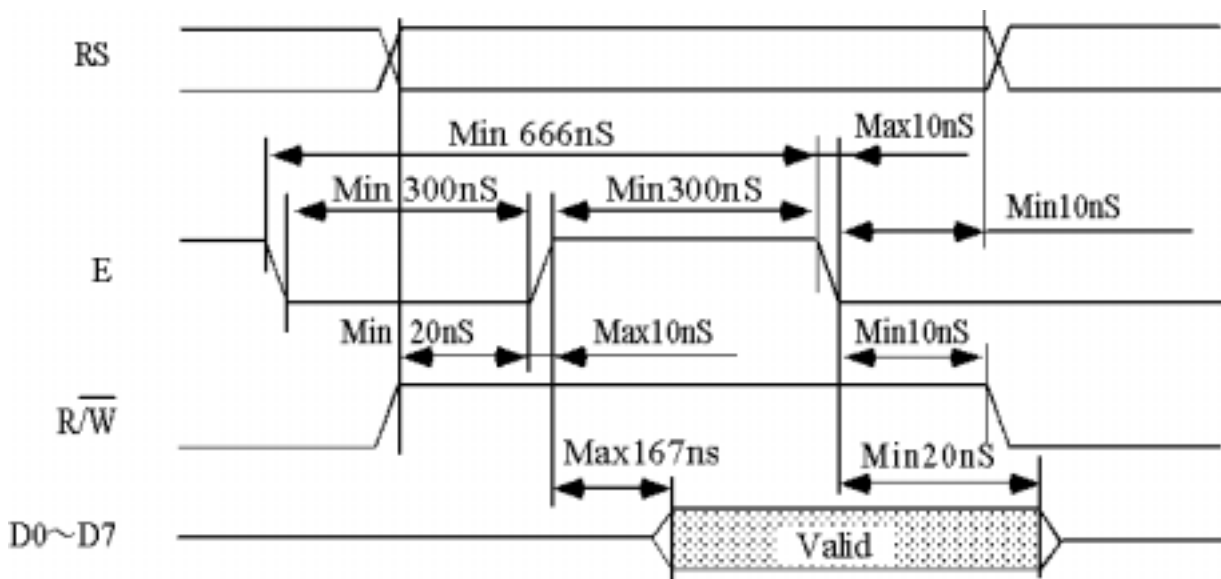
10.2 CPU bus read timing (i80 type)



10.3 CPU bus write timing (M68type)



10.4 CPU bus read timing (M68type)



11. Connector Pin assignment

11.1. 14pin Connector (CN2)

Fourteen (14) of through holes (CN2) are prepared for power supply and data communications. A connector or pins may be able to soldered to the holes.

No.	Terminal	No.	Terminal
1	GND	8	DB1
2	VCC	9	DB2
3	NC	10	DB3
4	RS	11	DB4
5	R/W(WR)	12	DB5
6	E(RD)	13	DB6
7	DB0	14	DB7

NC: no connection

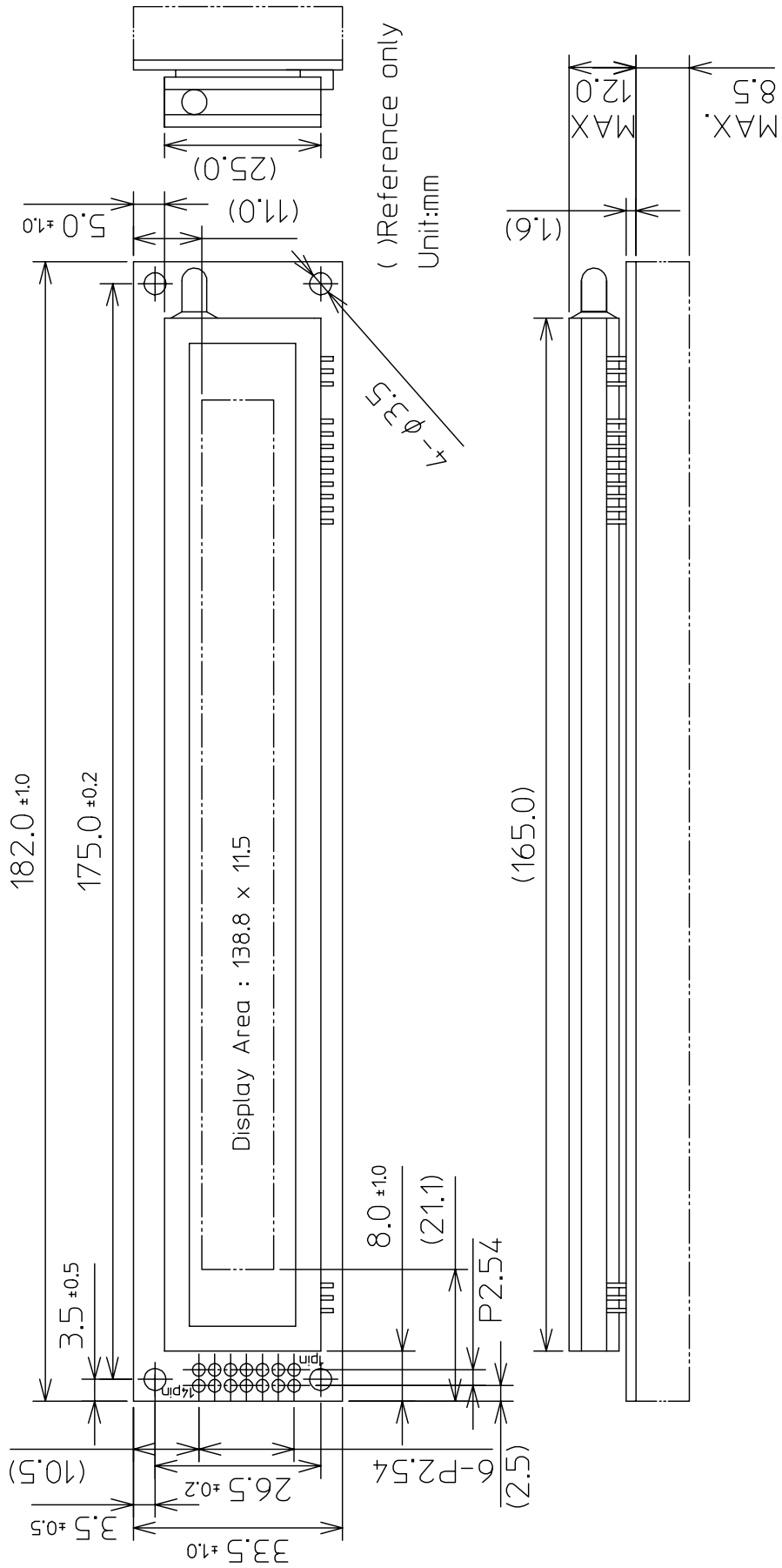
Location and dimensions (Diameter of holes is 1.0mm)

The third through hole is for reset input when No 1 and No 2 of JP4 are short.

11.2. 3pin Connector (CN1)

A three (3) pin connector on the board is factory use only, and may be removed in future.

12.Outline dimension



IMPORTANT PRECAUTIONS

- * All VFD Modules contain MOS LSI. Anti-Static handling procedures are always required. Tools required for assembly, such as soldering irons, must be properly grounded.
- * VF Display consists of Soda-lime glass. Heavy shock more than 100G, thermal shock greater than 10°C/minute, direct hit with hard material to the glass surface --especially to the EXHAUST PIPE -- may CRACK the glass.
- * Do not PUSH the display strongly. At mounting to the system frame, slight gap between display glass face and front panel is necessary to avoid a contact failure of lead pins of display. Twist or warp mounting will make a glass CRACK around the lead pin of display.
- * Neither DATA CONNECTOR or POWER CONNECTOR should be connected or disconnected while power is applied. As is often the case with most subsystems, caution should be exercised in selectively disconnecting power within a computer based system. The modules receive high logic on strobe lines as random signals on all data ports. Removal of primary power with logic signals applied may damage input circuitry.
- * Stress more than specification listed under the Absolute Maximum Ratings may cause PERMANENT DAMAGE of the modules.
- * +5 volts power line must be regulated completely since all control logics depend on this line. Do not apply slow-start power. Provide sufficient output current power source to avoid trouble of RUSH CURRENT at power on. (At least output current of double figure of Icc1 and Icc2, listed on the specification of each module, is required.)
- * Data cable length between module and host system is recommended within 300 mm to be free from a miss-operation caused by noise.
- * Do not place the module on the conductive plate just after the power off. Due to big capacitors on the module, more than 1 min. of discharging time is required to avoid the failure caused by shorting of power line.
- * 2 hours pre-running with the test mode operation may help the stability of the brightness of the VFD when power was not applied more than 2 months.
- * Steady repeating of a fixed (static) message displaying, longer than 5 hours in a day may cause the phosphor burn-out problem.