



VDRM

T(AV)

Iтsм dV/dt*

dl/dt

KEY PARAMETERS

8500V

470A

5250A

1500V/µs

200A/µs

*Higher dV/dt selections are available on request

DCR470G85

Replaces DS5894-6

DS5894-7 August 2024 (LN43507)

Phase Control Thyristor

FEATURES

- Double Side Cooling
- High Surge Capability

APPLICATIONS

- High Power Drives
- High Voltage Power Supplies
- Static Switches

VOLTAGE RATINGS

Part and Ordering Number	Repetitive Peak Voltages VDRM and VRRM (V)	Conditions	
		$T_{vj} = -40^{\circ}C$ to $125^{\circ}C$,	
DCR470G85*	8500	Idrm = Irrm = 100mA,	
DCR470G80	8000	Vdrm, Vrrm tp = 10ms	
DCR470G75	7500	VDSM & VRSM =	
DCR470G70	7000	Vdrm & Vrrm + 100V	
		respectively	

Lower voltage grades available.

*8200V @ -40°C, 8500V @ 0°C

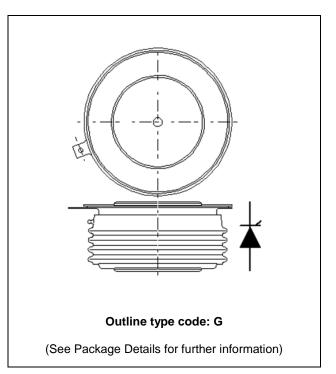
ORDERING INFORMATION

When ordering, select the required part number shown in the Voltage Ratings selection table.

For example:

DCR470G85

Note: Please use the complete part number when ordering and quote this number in any future correspondence relating to your order.





CURRENT RATINGS

T_{case} = 60°C unless stated otherwise

Symbol	Parameter	Test Conditions	Max.	Units
Double Si	de Cooled			
Ιτ(Αν)	Mean on-state current	Half wave resistive load	470	А
It(rms)	RMS value	-	740	А
Іт	Continuous (direct) on-state current	-	730	А

SURGE RATINGS

Symbol	Parameter	Test Conditions	Max.	Units
Ітѕм	Surge (non-repetitive) on-state current	10ms half sine, Tcase = 125°C	5.25	kA
l²t	I ² t for fusing	VR = 0	0.14	MA ² s

THERMAL AND MECHANICAL RATINGS

Symbol	Parameter Test Conditions		Min.	Max.	Units	
	Thermal resistance - junction to case	Double side cooled	DC	-	26.8	°C/kW
Rth(j-c)		Single side cooled	Anode DC	-	52.7	°C/kW
			Cathode DC	-	65.2	°C/kW
	Thermal resistance - case to heatsink	Clamping force 11.5kN (with mounting compound)	Double side	-	7.2	°C/kW
Rth(c-h)			Single side	-	14.4	°C/kW
Tvj	Virtual junction temperature Blocking VDRM / VRRM		-	125	°C	
Tstg	Storage temperature range			-55	125	°C
Fm	Clamping force			10	13	kN

DYNAMIC CHARACTERISTICS

Symbol	Parameter	Parameter Test Conditions		Min.	Max.	Units
Irrm/Idrm	Peak reverse and off-state current	At VRRM/VDRM, Tcase = 125°C	;	-	100	mA
Vтм	Instantaneous forward voltage	At 1600A peak, Tj = 25°C		3.55	4.05	V
dV/dt	Max. linear rate of rise of off-state voltage	То 67% Vdrm, Тј = 125°С, ga	ate open	-	1500	V/µs
dl/dt	Rate of rise of on-state current	From 67% VDRM to 2x $I_{T(AV)}$ Gate source 30V, 10 Ω	Repetitive 50Hz	-	100	A/µs
ai/at		$tr < 0.5\mu s, T_j = 125^{\circ}C$	Non-repetitive	-	200	A/µs
V τ(το)	Threshold voltage - Low level	100A to 400A at Tcase = 12	5°C	-	1.14	V
v 1(10)	Threshold voltage - High level	400A to 1600A at T _{case} = 125°C		-	1.32	V
1 -	On-state slope resistance - Low level 100A to 400A at Tcase = 125°C		5°C	-	3.15	mΩ
ľτ	On-state slope resistance - High level	400A to 1600A at T _{case} = 125°C		-	2.73	mΩ
tgd	Delay time	$V_D = 67\% V_{DRM}$, gate source 30V, 10Ω tr = 0.5µs, Tj = 25°C		-	3	μs
tq	Turn-off time	$T_{j} = 125^{\circ}C, V_{R} = 100V, dI/dt = 5A/\mu s,$ $dV_{DR}/dt = 20V/\mu s \text{ linear}$		-	1200	μs
Qs	Stored charge	Iτ = 500A, Tj = 125°C, dl/dt = 5A/μs,		2000	3000	μC
Irr	Reverse recovery current	tp = 1000µs, VR peak = 100V. [LEM]		80	100	А
Qs	Stored charge	Tj = 125°C, dl/dt = 1A/µs, VR peak ~ 5000V, VR ~ 2800V		2050	3730	μC
Irr	Reverse recovery current			34	45	А
L	Latching current	$T_j = 25^{\circ}C, V_D = 5V$		-	3	А
Ін	Holding current	Тј = 25°С, R _{G-} к = ∞, Iтм = 50	0A, I⊤ = 5A	-	300	mA

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GATE TRIGGER CHARACTERISTICS AND RATINGS

Symbol	Parameter	Test Conditions	Max.	Units
Vgt	Gate trigger voltage	Vdrm = 5V, Tcase = 25°C	1.5	V
Vgd	Gate non-trigger voltage	At 50% Vdrm, Tcase = 125°C	0.4	V
Іст	Gate trigger current	Vdrm = 5V, Tcase = 25°C	350	mA
Igd	Gate non-trigger current	At 50% Vdrm, Tcase = 125°C	10	mA

CURVES

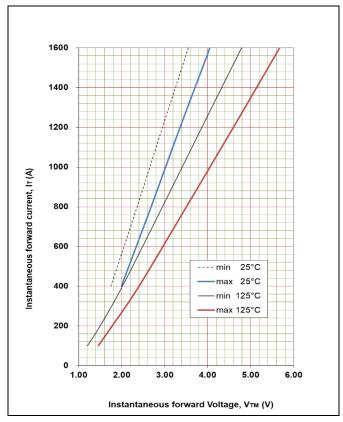
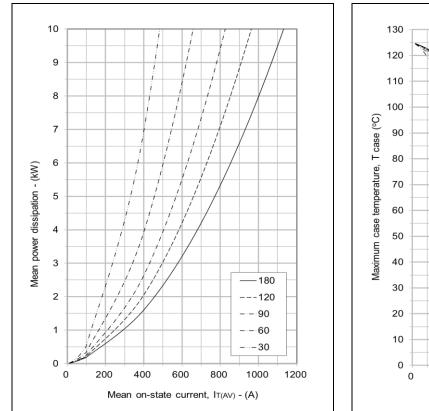


Fig. 2 Maximum & minimum on state characteristics

VTM EQUATION

$$V_{TM} = A + B.ln(I_T) + C.I_T + D.\sqrt{I_T}$$

Where A = 0.690035B = 0.110080C = 0.002617D = -0.000340These values are valid for T_j = 125° C for I_T 100A to 1600A



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Fig. 3 On-state power dissipation - sine wave

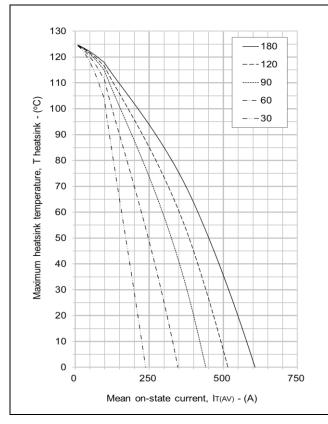


Fig. 5 Maximum permissible heatsink temperature, double side cooled - sine wave

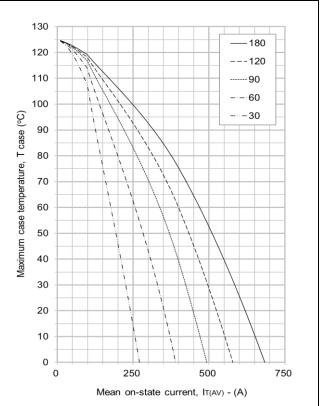


Fig. 4 Maximum permissible case temperature, double side cooled - sine wave

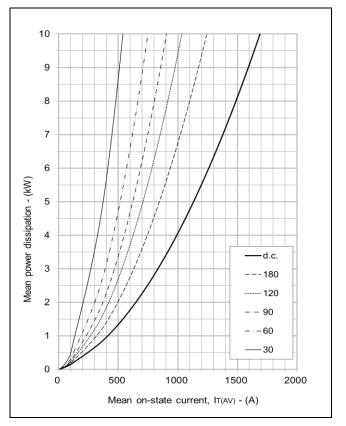


Fig. 6 On-state power dissipation - rectangular wave

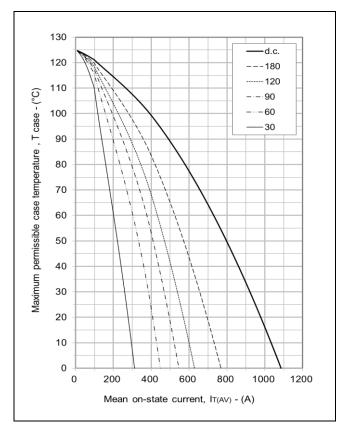
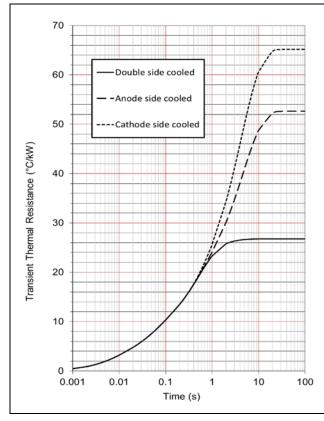


Fig. 7 Maximum permissible case temperature, double side cooled - rectangular wave



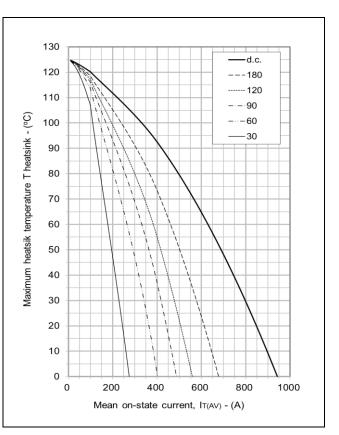


Fig. 8 Maximum permissible heatsink temperature, double side cooled - rectangular wave

		1	2	3	4
Double side	Ri(°C/kW)	2.300	5.423	16.907	2.149
cooled	Ti(s)	0.007	0.046	0.496	1.825
Anode side cooled	Ri(°C/kW)	2.321	5.266	10.269	34.803
	Ti(s)	0.007	0.046	0.348	4.582
Cathode side	Ri(°C/kW)	2.490	5.911	7.426	49.343
cooled	Ti(s)	0.007	0.053	0.393	4.230

$$Z_{th} = \sum_{i=1}^{i=4} R_i \cdot \left(1 - \exp\left(-\frac{T}{T_i}\right)\right)$$

∆R_{th(j-c)} Conduction

Tables show the increments of thermal resistance R $_{\text{fr}(j-q)}$ when the device operates at conduction angles other than d.c.

	Double side cooling			Double side cooling Anode Side Cooling				Cooling
	ΔZth	(Z)		$\Delta Z_{th}(z)$				
0°	sine.	rect.	6°	sine.	rect.			
180	4.15	2.72	180	4.15	2.72			
120	4.90	4.02	120	4.89	4.02			
90	5.74	4.79	90	5.73	4.78			
60	6.53	5.65	60	6.52	5.65			
30	7.16	6.64	30	7.15	6.62			
15	7.46	7.18	15	7.44	7.16			

Cathode Sided Cooling				
	ΔZi	h (Z)		
0°	sine.	rect.		
180	4.13	2.71		
120	4.87	4.00		
90	5.69	4.76		
60	6.46	5.60		
30	7.07	6.56		
15	7.36	7.09		



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0.45

0.30

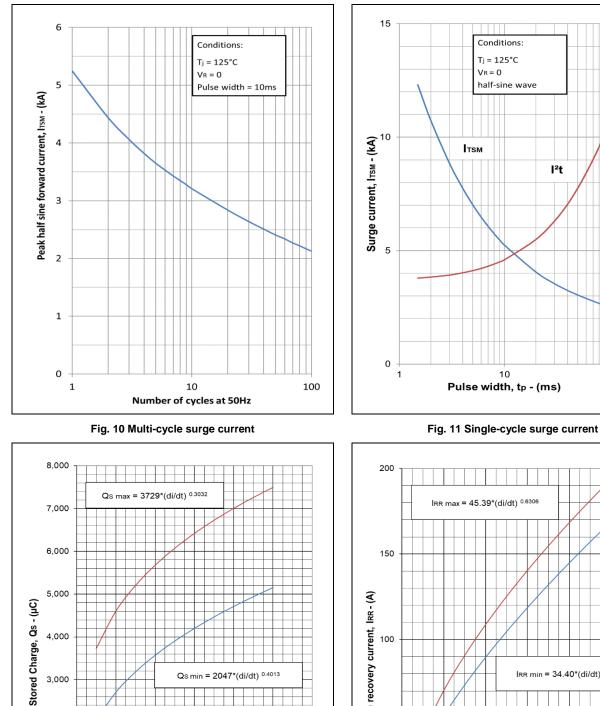
0.15

0.00

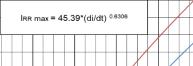
100

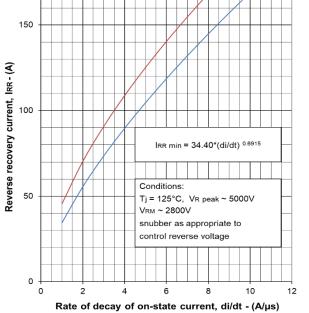
l²t

l²t value - (MA²s)



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4

Conditions

VRM ~ 2800V

reverse voltage

6

Rate of decay of on-state current, di/dt - (A/µs)

Tj = 125°C, VR peak ~ 5000V

snubber as appropriate to control

8

10

12

Fig. 13 Reverse recovery current

2,000

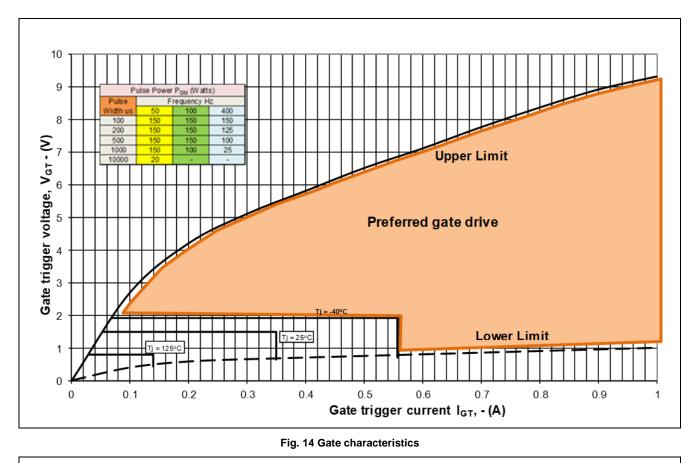
1,000

0 -

0

2

Fig. 12 Stored charge



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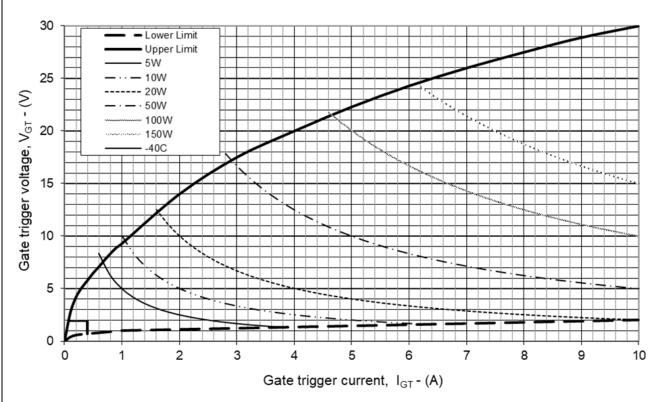


Fig. 15 Gate characteristics

PACKAGE DETAILS

For further package information, please contact Customer services.

All dimensions in mm, unless stated otherwise.

DO NOT SCALE

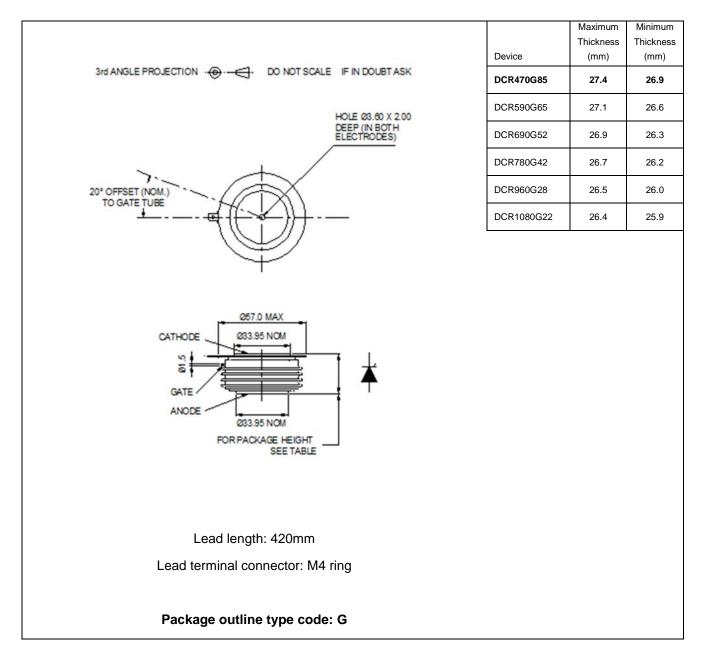


Fig. 16 Package outline

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HEADQUARTERS OPERATIONS

DYNEX SEMICONDUCTOR LIMITED Doddington Road, Lincoln, Lincolnshire. LN6 3LF United Kingdom. Phone: +44 (0) 1522 500500

Web: <u>http://www.dynexsemi.com</u>

CUSTOMER SERVICE

Phone: +44 (0) 1522 502753 / 502901 e-mail: powersolutions@dynexsemi.com

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