

**FEATURES**

- 10 $\mu$ s Short Circuit Withstand
- High Thermal Cycling Capability
- High Current Density Enhanced DMOS SPT
- Isolated AISiC Base with AlN Substrates
- Lead Free Construction

**APPLICATIONS**

- High Reliability Inverters
- Motor Controllers
- Traction Auxiliaries
- Choppers

The Powerline range of high-power modules includes half bridge, chopper, dual, single and bi-directional switch configurations covering voltages from 1200V to 6500V and currents up to 2400A.

The DIM250KHM33-TS001 is a half bridge 3300V, soft punch through n-channel enhancement mode, insulated gate bipolar transistor (IGBT) module. The IGBT has a wide reverse bias safe operating area (RBSOA). This device is optimised for traction drives and other applications requiring high thermal cycling capability.

The module incorporates an electrically isolated base plate and low inductance construction enabling circuit designers to optimise circuit layouts and utilise grounded heat sinks for safety.

**ORDERING INFORMATION**

Order As:

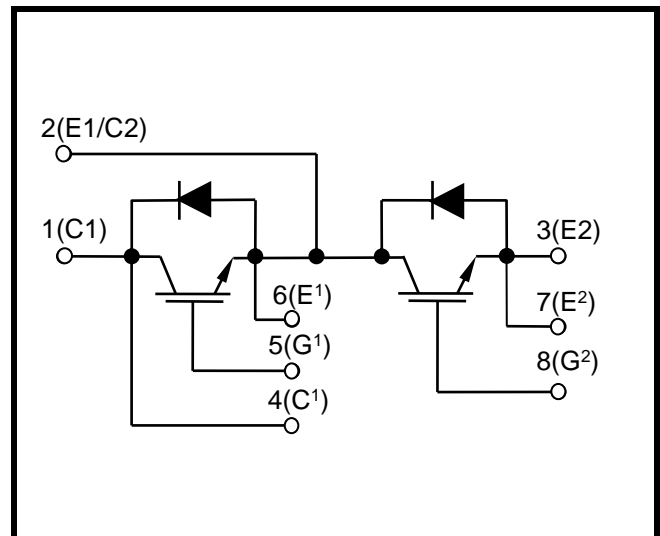
**DIM250KHM33-TS001**

Note: When ordering, please use the complete part number

**KEY PARAMETERS**

$V_{CES}$	<b>3300V</b>
$V_{CE(sat)}$ * (typ)	<b>2.2V</b>
$I_C$ (max)	<b>250A</b>
$I_{C(PK)}$ (max)	<b>500A</b>

\* Measured at the auxiliary terminals



**Fig. 1 Circuit configuration**



**Outline type code: K**  
**(See Fig. 11 for further information)**

**Fig. 2 Package**

**ABSOLUTE MAXIMUM RATINGS**

Stresses above those listed under ‘Absolute Maximum Ratings’ may cause permanent damage to the device. In extreme conditions, as with all semiconductors, this may include potentially hazardous rupture of the package. Appropriate safety precautions should always be followed. Exposure to Absolute Maximum Ratings may affect device reliability.

**T<sub>case</sub> = 25°C unless stated otherwise**

Symbol	Parameter	Test Conditions	Max.	Units
V <sub>CES</sub>	Collector-emitter voltage	V <sub>GE</sub> = 0V	3300	V
V <sub>GES</sub>	Gate-emitter voltage		±20	V
I <sub>C</sub>	Continuous collector current	T <sub>case</sub> = 110°C	250	A
I <sub>C(PK)</sub>	Peak collector current	1ms, T <sub>case</sub> = 140°C	500	A
P <sub>max</sub>	Max. transistor power dissipation	T <sub>case</sub> = 25°C, T <sub>j</sub> = 150°C	2.6	kW
I <sup>2</sup> t	Diode I <sup>2</sup> t value	V <sub>R</sub> = 0, t <sub>p</sub> = 10ms, T <sub>j</sub> = 125°C	20	kA <sup>2</sup> s
V <sub>isol</sub>	Isolation voltage – per module	Commoned terminals to base plate. AC RMS, 1 min, 50Hz	7700	V
Q <sub>PD</sub>	Partial discharge – per module	IEC1287, V <sub>1</sub> = 4800V, V <sub>2</sub> = 3500V, 50Hz RMS	10	pC

**THERMAL AND MECHANICAL RATINGS**

Internal insulation material: AIN  
 Baseplate material: AISiC  
 Creepage distance: 53mm  
 Clearance: 20mm  
 CTI (Comparative Tracking Index): >600

Symbol	Parameter	Test Conditions	Min	Typ.	Max	Units
R <sub>th(j-c)</sub>	Thermal resistance – transistor	Continuous dissipation - junction to case	-	-	48	°C/kW
R <sub>th(j-c)</sub>	Thermal resistance – Diode	Continuous dissipation - junction to case	-	-	96	°C/kW
R <sub>th(c-h)</sub>	Thermal resistance – case to heatsink (per module)	Mounting torque 6Nm (with mounting grease)	-	-	16	°C/kW
T <sub>j</sub>	Junction temperature	Transistor	-	-	150	°C
		Diode	-	-	150	°C
T <sub>stg</sub>	Storage temperature range	-	-40	-	125	°C
	Screw torque	Mounting – M6	-	-	6	Nm
		Electrical connections – M6	-	-	6	Nm

**ELECTRICAL CHARACTERISTICS**

**T<sub>case</sub> = 25°C unless stated otherwise.**

Symbol	Parameter	Test Conditions	Min	Typ	Max	Units
I <sub>CES</sub>	Collector cut-off current	V <sub>GE</sub> = 0V, V <sub>CE</sub> = V <sub>CES</sub>			1	mA
		V <sub>GE</sub> = 0V, V <sub>CE</sub> = V <sub>CES</sub> , T <sub>case</sub> = 125°C			15	mA
		V <sub>GE</sub> = 0V, V <sub>CE</sub> = V <sub>CES</sub> , T <sub>case</sub> = 150°C			25	mA
I <sub>GES</sub>	Gate leakage current	V <sub>GE</sub> = ± 20V, V <sub>CE</sub> = 0V			1	µA
V <sub>GE(TH)</sub>	Gate threshold voltage	I <sub>C</sub> = 20mA, V <sub>GE</sub> = V <sub>CE</sub>		6.3		V
V <sub>CE(sat)</sub>	Collector-emitter saturation voltage	V <sub>GE</sub> = 15V, I <sub>C</sub> = 250A		2.2		V
		V <sub>GE</sub> = 15V, I <sub>C</sub> = 250A, T <sub>j</sub> = 125°C		2.8		V
		V <sub>GE</sub> = 15V, I <sub>C</sub> = 250A, T <sub>j</sub> = 150°C		3.0		V
I <sub>F</sub>	Diode forward current	DC		250		A
I <sub>FM</sub>	Diode maximum forward current	t <sub>p</sub> = 1ms		500		A
V <sub>F</sub>	Diode forward voltage	I <sub>F</sub> = 250A		2.4		V
		I <sub>F</sub> = 250A, T <sub>j</sub> = 125°C		2.5		V
		I <sub>F</sub> = 250A, T <sub>j</sub> = 150°C		2.4		V
C <sub>ies</sub>	Input capacitance	V <sub>CE</sub> = 25V, V <sub>GE</sub> = 0V, f = 1MHz		45		nF
Q <sub>g</sub>	Gate charge	±15V		5		µC
C <sub>res</sub>	Reverse transfer capacitance	V <sub>CE</sub> = 25V, V <sub>GE</sub> = 0V, f = 1MHz		1		nF
L <sub>M</sub>	Module inductance			40		nH
R <sub>INT</sub>	Internal transistor resistance			500		µΩ
SC <sub>Data</sub>	Short circuit current, I <sub>sc</sub>	T <sub>j</sub> = 150°C, V <sub>CC</sub> = 2500V t <sub>p</sub> ≤ 10µs, V <sub>GE</sub> ≤ 15V V <sub>CE(max)</sub> = V <sub>CES</sub> - L* x di/dt IEC 60747-9		950		A

**Note:**

\* L is the circuit inductance + L<sub>M</sub>

**ELECTRICAL CHARACTERISTICS**

**T<sub>case</sub> = 25°C unless stated otherwise**

Symbol	Parameter	Test Conditions	Min	Typ.	Max	Units
t <sub>d(off)</sub>	Turn-off delay time	I <sub>C</sub> = 250A V <sub>GE</sub> = ±15V V <sub>CE</sub> = 1800V R <sub>g(ON)</sub> = 12Ω R <sub>g(OFF)</sub> = 16.5Ω L <sub>S</sub> ~ 250nH		2000		ns
t <sub>f</sub>	Fall time			400		ns
E <sub>OFF</sub>	Turn-off energy loss			480		mJ
t <sub>d(on)</sub>	Turn-on delay time			240		ns
t <sub>r</sub>	Rise time			160		ns
E <sub>ON</sub>	Turn-on energy loss			330		mJ
Q <sub>rr</sub>	Diode reverse recovery charge	I <sub>F</sub> = 250A V <sub>CE</sub> = 1800V dI <sub>F</sub> /dt = 1500A/μs		150		μC
I <sub>rr</sub>	Diode reverse recovery current			250		A
E <sub>rec</sub>	Diode reverse recovery energy			165		mJ

**T<sub>case</sub> = 125°C unless stated otherwise**

Symbol	Parameter	Test Conditions	Min	Typ.	Max	Units
t <sub>d(off)</sub>	Turn-off delay time	I <sub>C</sub> = 250A V <sub>GE</sub> = ±15V V <sub>CE</sub> = 1800V R <sub>g(ON)</sub> = 12Ω R <sub>g(OFF)</sub> = 16.5Ω L <sub>S</sub> ~ 250nH		2050		ns
t <sub>f</sub>	Fall time			440		ns
E <sub>OFF</sub>	Turn-off energy loss			540		mJ
t <sub>d(on)</sub>	Turn-on delay time			260		ns
t <sub>r</sub>	Rise time			170		ns
E <sub>ON</sub>	Turn-on energy loss			420		mJ
Q <sub>rr</sub>	Diode reverse recovery charge	I <sub>F</sub> = 250A V <sub>CE</sub> = 1800V dI <sub>F</sub> /dt = 1500A/μs		250		μC
I <sub>rr</sub>	Diode reverse recovery current			300		A
E <sub>rec</sub>	Diode reverse recovery energy			350		mJ

**T<sub>case</sub> = 150°C unless stated otherwise**

Symbol	Parameter	Test Conditions	Min	Typ.	Max	Units
t <sub>d(off)</sub>	Turn-off delay time	I <sub>C</sub> = 250A V <sub>GE</sub> = ±15V V <sub>CE</sub> = 1800V R <sub>g(ON)</sub> = 12Ω R <sub>g(OFF)</sub> = 16.5Ω L <sub>S</sub> ~ 250nH		2100		ns
t <sub>f</sub>	Fall time			450		ns
E <sub>OFF</sub>	Turn-off energy loss			580		mJ
t <sub>d(on)</sub>	Turn-on delay time			260		ns
t <sub>r</sub>	Rise time			180		ns
E <sub>ON</sub>	Turn-on energy loss			470		mJ
Q <sub>rr</sub>	Diode reverse recovery charge	I <sub>F</sub> = 250A V <sub>CE</sub> = 1800V dI <sub>F</sub> /dt = 1500A/μs		300		μC
I <sub>rr</sub>	Diode reverse recovery current			310		A
E <sub>rec</sub>	Diode reverse recovery energy			400		mJ

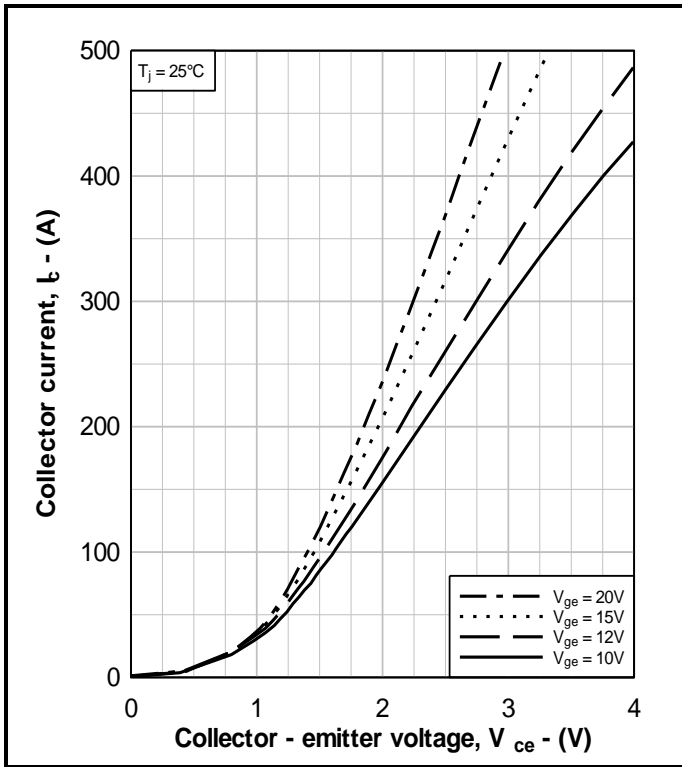


Fig. 3 Typical output characteristics

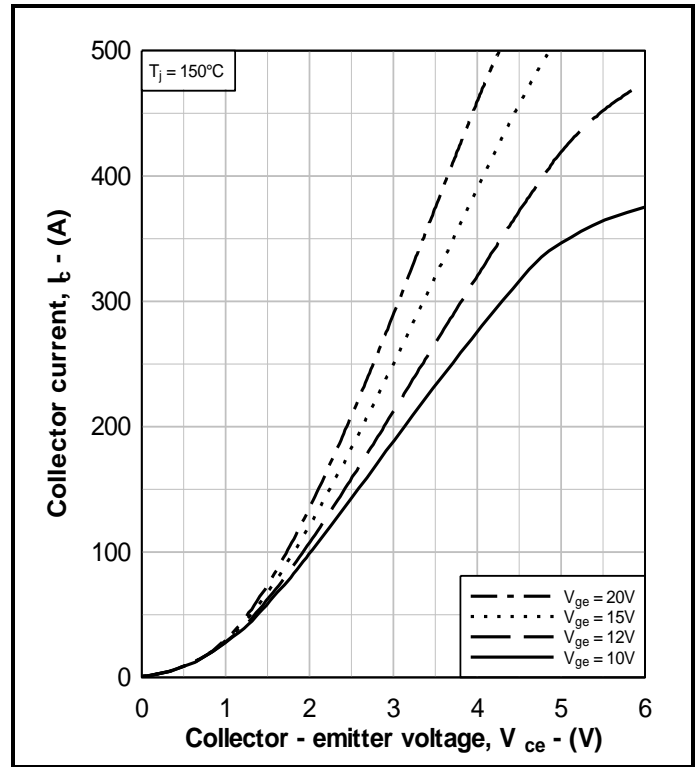


Fig. 4 Typical output characteristics

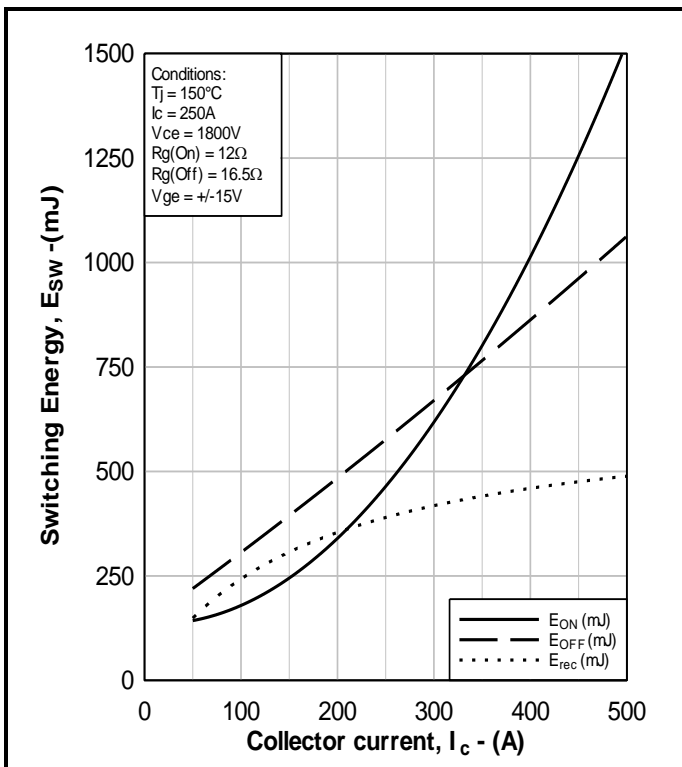


Fig. 5 Typical switching energy vs collector current

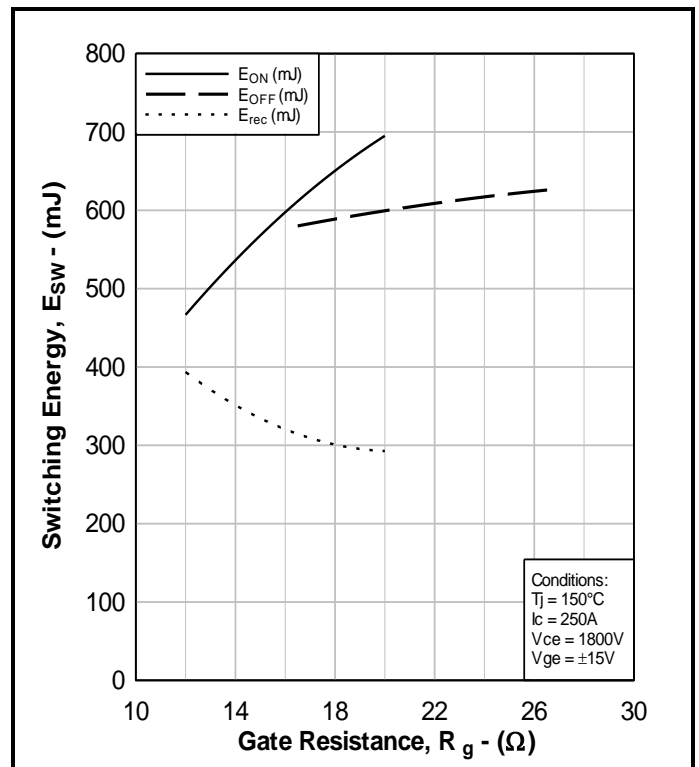


Fig. 6 Typical switching energy vs gate resistance

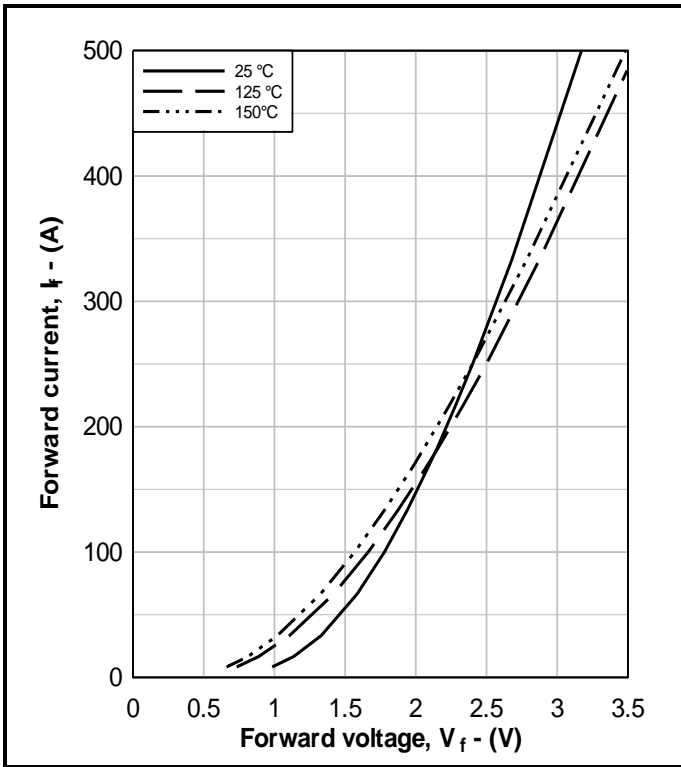


Fig. 7 Diode typical forward characteristics

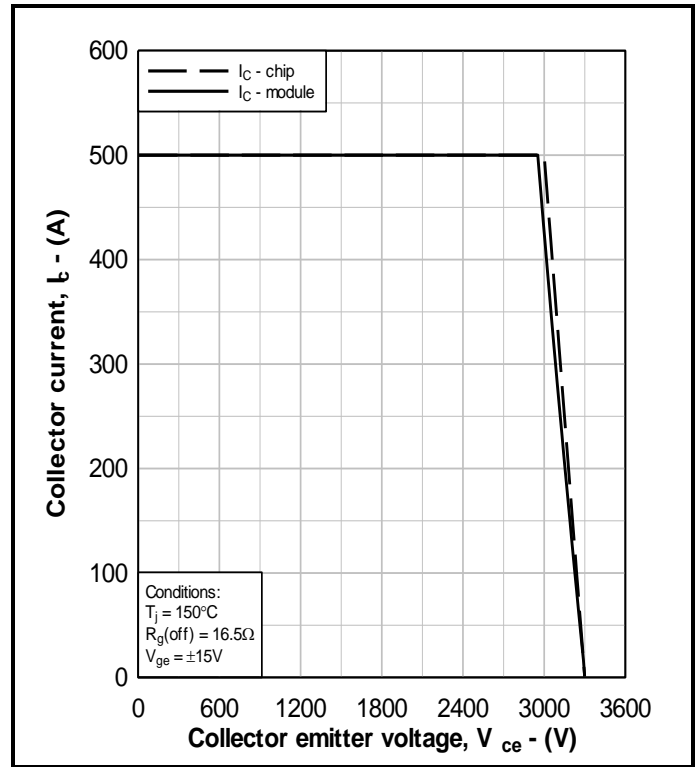


Fig. 8 Reverse bias safe operating area

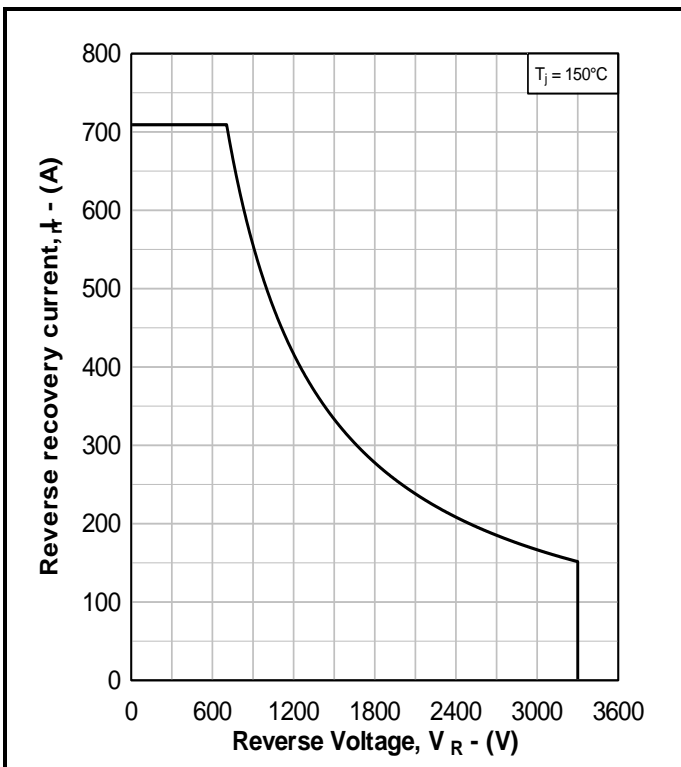


Fig. 9 Diode reverse bias safe operating area

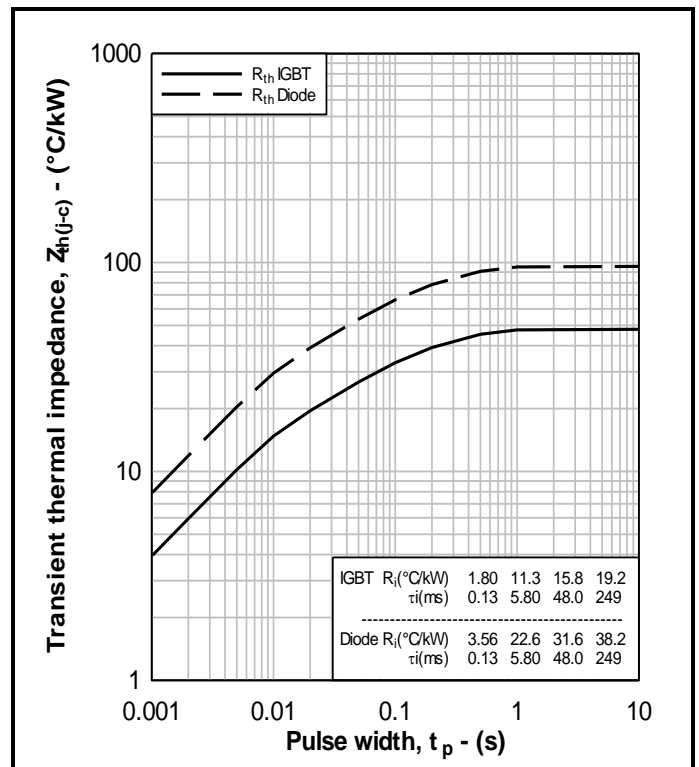
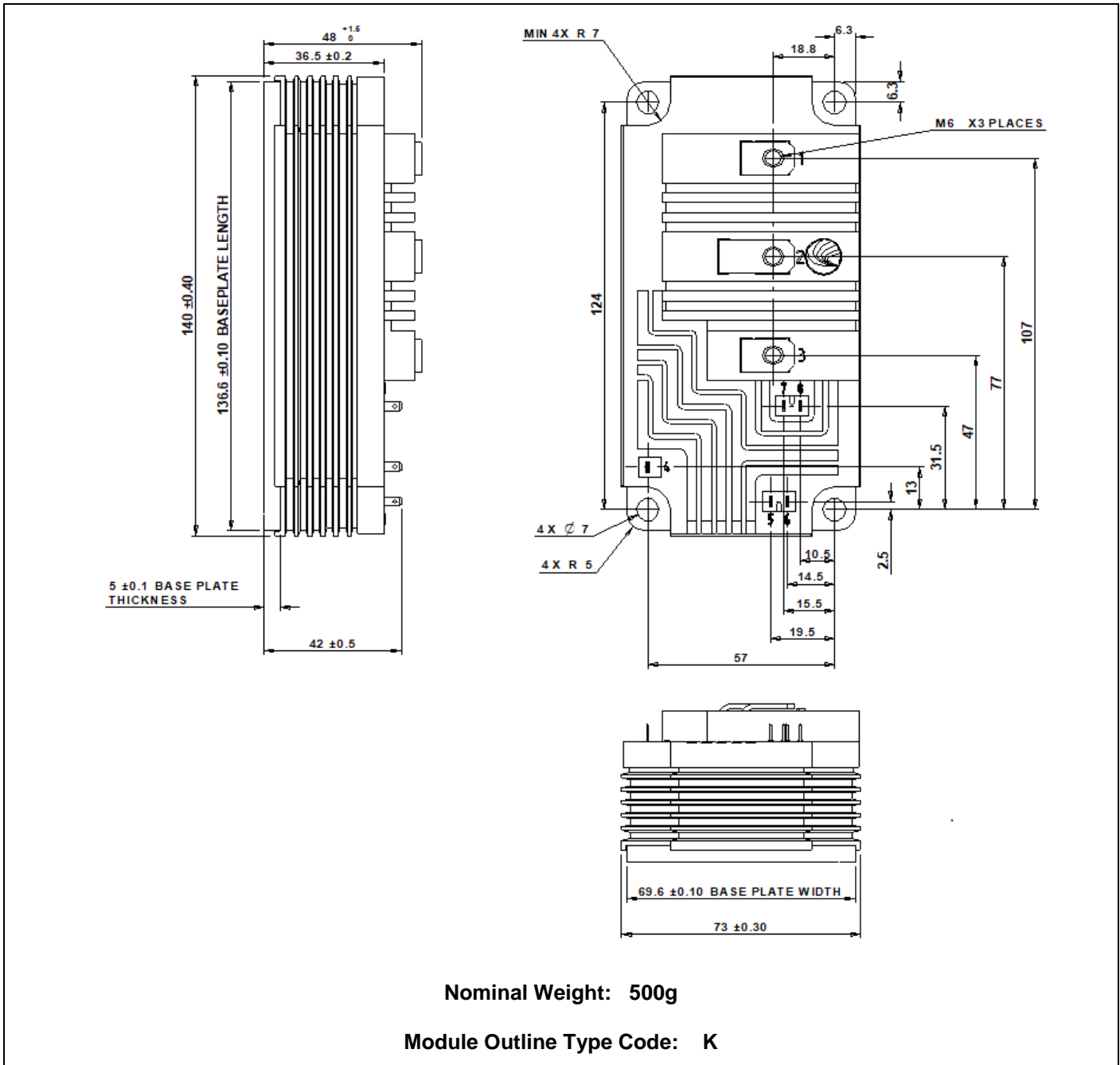


Fig. 10 Transient thermal impedance

**PACKAGE DETAILS**

For further package information, please visit our website or contact Customer Services.  
All dimensions in mm, unless stated otherwise.  
**DO NOT SCALE.**



**Fig. 11 Module outline drawing**

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