

# DIM400GDM33-A000

# **Dual Switch IGBT Module**

**Preliminary Information** 

DS5495-1.2 September 2001

#### Replaces September 2001, version DS5495-1.2

#### **FEATURES**

- 10µs Short Circuit Withstand
- High Thermal Cycling Capability
- Non Punch Through Silicon
- Isolated MMC Base with AIN Substrates

### **APPLICATIONS**

- High Reliability Inverters
- Motor Controllers
- Traction Drives

The Powerline range of high power modules includes half bridge, chopper, dual and single switch configurations covering voltages from 600V to 3300V and currents up to 2400A.

The DIM400GDM33-A000 is a dual switch 3300V, n channel enhancement mode, insulated gate bipolar transistor (IGBT) module. The IGBT has a wide reverse bias safe operating area (RBSOA) plus full 10 $\mu s$  short circuit withstand. This device is optimised for traction drives and other applications requiring high thermal cycling capability.

The module incorporates an electrically isolated base plate and low inductance construction enabling circuit designers to optimise circuit layouts and utilise grounded heat sinks for safety.

#### **ORDERING INFORMATION**

Order As:

#### DIM400GDM33-A000

Note: When ordering, please use the whole part number.

# **KEY PARAMETERS**

V <sub>CES</sub>		3300V
V <sub>CE(sat)</sub>	(typ)	3.2V
I <sub>C</sub>	(max)	400A
I <sub>C(PK)</sub>	(max)	<b>A008</b>

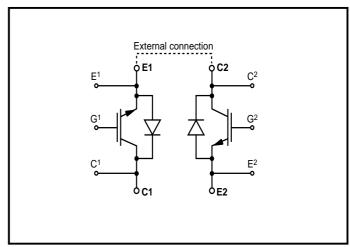


Fig. 1 Dual switch circuit diagram

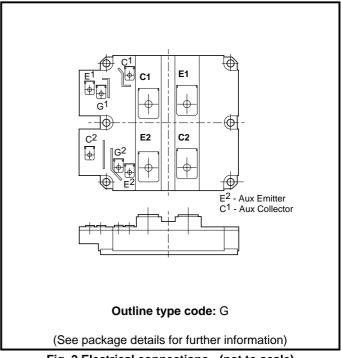


Fig. 2 Electrical connections - (not to scale)



### **ABSOLUTE MAXIMUM RATINGS - PER ARM**

Stresses above those listed under 'Absolute Maximum Ratings' may cause permanent damage to the device. In extreme conditions, as with all semiconductors, this may include potentially hazardous rupture of the package. Appropriate safety precautions should always be followed. Exposure to Absolute Maximum Ratings may affect device reliability.

T<sub>case</sub> = 25°C unless stated otherwise

Symbol	Parameter	Test Conditions	Max.	Units
V <sub>CES</sub>	Collector-emitter voltage	$V_{GE} = 0V$	3300	V
$V_{GES}$	Gate-emitter voltage	-	±20	V
I <sub>c</sub>	Continuous collector current	$T_{\text{case}} = 80^{\circ}\text{C}$	400	Α
I <sub>C(PK)</sub>	Peak collector current	1ms, T <sub>case</sub> = 115°C	800	А
P <sub>max</sub>	Max. transistor power dissipation	$T_{case} = 25^{\circ}C, T_{j} = 150^{\circ}C$	4.8	kW
l <sup>2</sup> t	Diode I <sup>2</sup> t value	$V_R = 0, t_p = 10 \text{ms}, T_{vj} = 125^{\circ}\text{C}$	80	kA <sup>2</sup> s
$V_{isol}$	Isolation voltage - per module	Commoned terminals to base plate. AC RMS, 1 min, 50Hz	6000	V
$Q_{PD}$	Partial discharge - per module	IEC1287. V <sub>1</sub> = 2450V, V <sub>2</sub> = 1800V, 50Hz RMS	10	pC



# THERMAL AND MECHANICAL RATINGS

Internal insulation material: AIN
Baseplate material: AISiC
Creepage distance: 33mm
Clearance: 20mm
CTI (Critical Tracking Index): 175

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
R <sub>th(j-c)</sub>	Thermal resistance - transistor (per arm)	Continuous dissipation -	-	-	26	°C/kW
		junction to case				
R <sub>th(j-c)</sub>	Thermal resistance - diode (per arm)	Continuous dissipation -	-	-	52	°C/kW
		junction to case				
R <sub>th(c-h)</sub>	Thermal resistance - case to heatsink	Mounting torque 5Nm	-	-	6	°C/kW
	(per module)	(with mounting grease)				
T <sub>j</sub>	Junction temperature	Transistor	-	-	150	°C
		Diode	-	-	125	°C
T <sub>stg</sub>	Storage temperature range	-	-40	-	125	°C
-	Screw torque	Mounting - M6	-	-	5	Nm
		Electrical connections - M4	-	-	2	Nm
		Electrical connections - M8	-	-	10	Nm



# **ELECTRICAL CHARACTERISTICS**

 $T_{case} = 25$ °C unless stated otherwise.

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
I <sub>CES</sub>	Collector cut-off current	$V_{GE} = 0V$ , $V_{CE} = V_{CES}$	-	-	2	mA
		V <sub>GE</sub> = 0V, V <sub>CE</sub> = V <sub>CES</sub> , T <sub>case</sub> = 125°C	-	-	30	mA
I <sub>GES</sub>	Gate leakage current	$V_{GE} = \pm 20V, V_{CE} = 0V$	-	-	4	μА
$V_{\text{GE(TH)}}$	Gate threshold voltage	$I_{\rm C}$ = 40mA, $V_{\rm GE}$ = $V_{\rm CE}$	4.5	5.5	6.5	V
V <sub>CE(sat)</sub>	Collector-emitter saturation voltage	V <sub>GE</sub> = 15V, I <sub>C</sub> = 400A	-	3.2	-	V
		$V_{GE} = 15V, I_{C} = 400A, T_{case} = 125^{\circ}C$	-	4.0	-	V
I <sub>F</sub>	Diode forward current	DC	-	400	-	А
I <sub>FM</sub>	Diode maximum forward current	t <sub>p</sub> = 1ms	-	800	-	А
V <sub>F</sub>	Diode forward voltage	I <sub>F</sub> = 400A	-	2.5	-	V
		I <sub>F</sub> = 400A, T <sub>case</sub> = 125°C	-	2.5	-	V
C <sub>ies</sub>	Input capacitance	V <sub>CE</sub> = 25V, V <sub>GE</sub> = 0V, f = 1MHz	-	90	-	nF
C <sub>res</sub>	Reverse transfer capacitance	V <sub>CE</sub> = 25V, V <sub>GE</sub> = 0V, f = 1MHz	-	5	-	nF
L <sub>M</sub>	Module inductance - per arm	-	-	25	-	nH
R <sub>INT</sub>	Internal transistor resistance - per arm	-	-	0.26	-	mΩ
SC <sub>Data</sub>	Short circuit. I <sub>SC</sub>	$T_{j} = 125^{\circ}C, V_{CC} = 2500V,$ $I_{1}$	-	2600	-	А
		$t_p \le 10\mu s$ , $V_{CE(max)} = V_{CES} - L^*$ . di/dt $I_2$	-	2200	-	А
		IEC 60747-9				

### Note:

 $L^*$  is the circuit inductance +  $L_{\rm M}$ 



# **ELECTRICAL CHARACTERISTICS**

 $T_{case} = 25$ °C unless stated otherwise

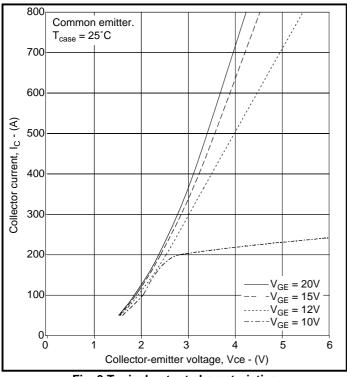
Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
t <sub>d(off)</sub>	Turn-off delay time	I <sub>C</sub> = 400A	-	1450	-	ns
t <sub>f</sub>	Fall time	V <sub>GE</sub> = ±15V	-	200	-	ns
E <sub>OFF</sub>	Turn-off energy loss	V <sub>CE</sub> = 1800V	-	500	-	mJ
t <sub>d(on)</sub>	Turn-on delay time	$R_{G(ON)} = R_{G(OFF)} = 4.7\Omega$	-	500	-	ns
t,	Rise time	C <sub>ge</sub> = 68nF	-	300	-	ns
E <sub>on</sub>	Turn-on energy loss	L ~ 100nH	-	650	-	mJ
$Q_g$	Gate charge		-	12	-	μС
Q <sub>rr</sub>	Diode reverse recovery charge	I <sub>F</sub> = 400A, V <sub>R</sub> = 1800V,	-	280	-	μС
I <sub>rr</sub>	Diode reverse recovery current	dl <sub>F</sub> /dt = 2800A/μs	-	400	-	А
E <sub>rec</sub>	Diode reverse recovery energy		-	300	-	mJ

# $T_{case} = 125$ °C unless stated otherwise

Symbol	Parameter	Test Conditions	Min.	Тур.	Max.	Units
t <sub>d(off)</sub>	Turn-off delay time	I <sub>C</sub> = 400A	-	1700	-	ns
t <sub>f</sub>	Fall time	$V_{GE} = \pm 15V$	-	250	-	ns
E <sub>OFF</sub>	Turn-off energy loss	V <sub>CE</sub> = 1800V	-	600	-	mJ
t <sub>d(on)</sub>	Turn-on delay time	$R_{G(ON)} = R_{G(OFF)} = 4.7\Omega$	-	550	-	ns
t,	Rise time	C <sub>ge</sub> = 68nF	-	300	-	ns
E <sub>on</sub>	Turn-on energy loss	L ~ 100nH	-	850	-	mJ
Q <sub>rr</sub>	Diode reverse recovery charge	I <sub>F</sub> = 400A, V <sub>R</sub> = 1800V,	-	450	-	μС
I <sub>rr</sub>	Diode reverse recovery current	dl <sub>F</sub> /dt = 2000A/μs	-	430	-	А
E <sub>rec</sub>	Diode reverse recovery energy		-	550	-	mJ



### **TYPICAL CHARACTERISTICS**



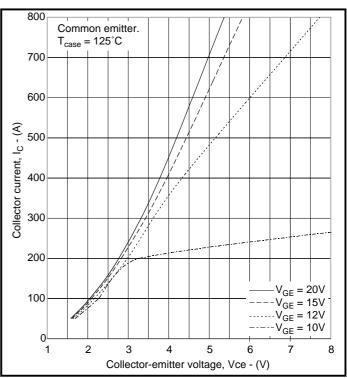
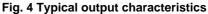


Fig. 3 Typical output characteristics



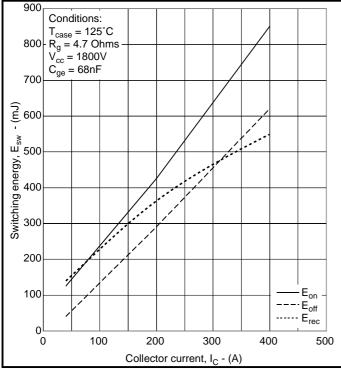


Fig. 5 Typical switching energy vs collector current

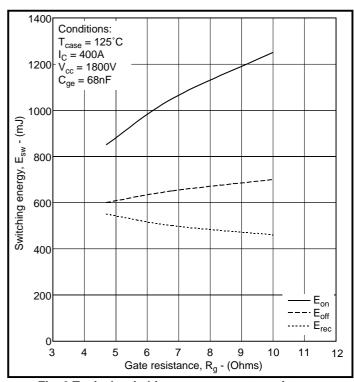
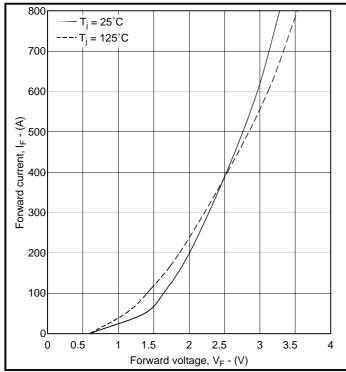


Fig. 6 Typical switching energy vs gate resistance







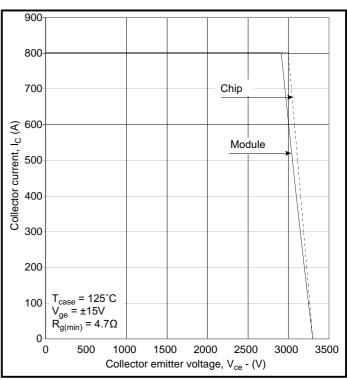


Fig. 8 Reverse bias safe operating area

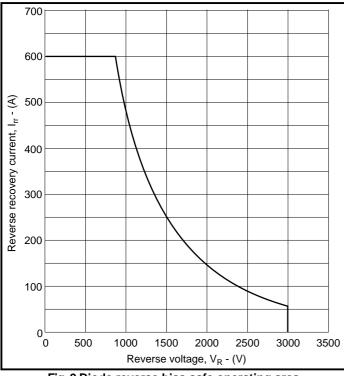


Fig. 9 Diode reverse bias safe operating area

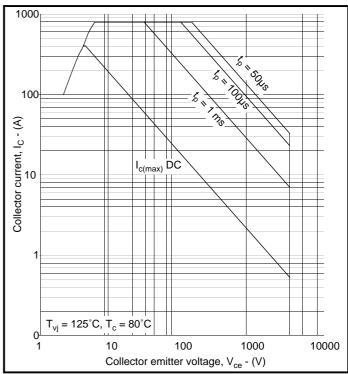
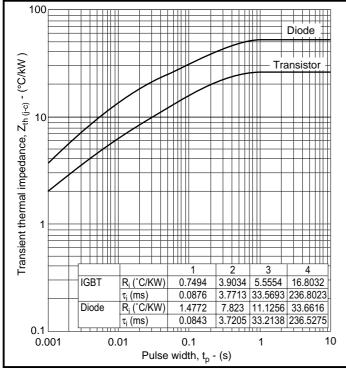


Fig. 10 Forward bias safe operating area





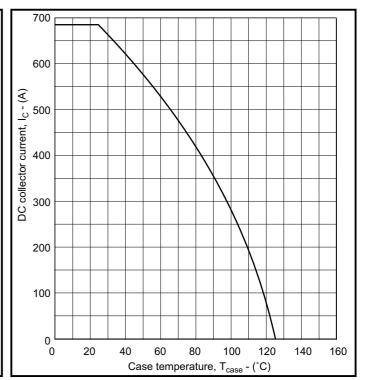


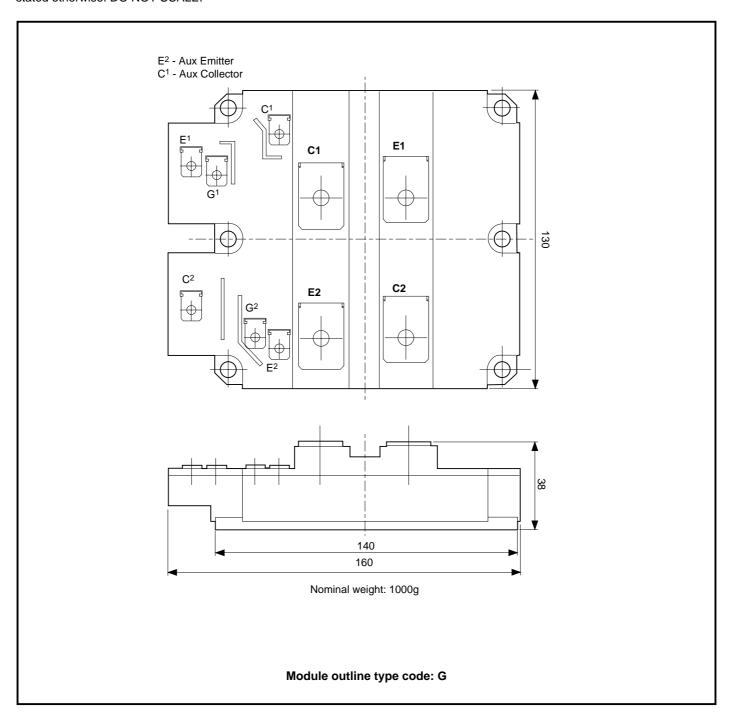
Fig. 11 Transient thermal impedance

Fig. 12 DC current rating vs case temperature



# **PACKAGE DETAILS**

For further package information, please visit our website or contact your nearest Customer Service Centre. All dimensions in mm, unless stated otherwise. DO NOT SCALE.





#### POWER ASSEMBLY CAPABILITY

The Power Assembly group was set up to provide a support service for those customers requiring more than the basic semiconductor, and has developed a flexible range of heatsink and clamping systems in line with advances in device voltages and current capability of our semiconductors.

We offer an extensive range of air and liquid cooled assemblies covering the full range of circuit designs in general use today. The Assembly group continues to offer high quality engineering support dedicated to designing new units to satisfy the growing needs of our customers

Using the latest CAD methods our team of design and applications engineers aim to provide the Power Assembly Complete Solution (PACs).

### **HEATSINKS**

The Power Assembly group has its own proprietary range of extruded aluminium heatsinks. They have been designed to optimise the performance of Dynex semiconductors. Data with respect to air natural, forced air and liquid cooling (with flow rates) is available on request.

For further information on device clamps, heatsinks and assemblies, please contact your nearest sales representative or customer service office.



### http://www.dynexsemi.com

e-mail: power solutions@dynexsemi.com

HEADQUARTERS OPERATIONS DYNEX SEMICONDUCTOR LTD

Doddington Road, Lincoln. Lincolnshire. LN6 3LF. United Kingdom. Tel: 00-44-(0)1522-500500

Fax: 00-44-(0)1522-500550 **DYNEX POWER INC.** 

99 Bank Street, Suite 410, Ottawa, Ontario, Canada, K1P 6B9 Tel: 613.723.7035

Fax: 613.723.1518

Toll Free: 1.888.33.DYNEX (39639)

CUSTOMER SERVICE CENTRES

Mainland Europe Tel: +33 (0)1 58 04 91 00. Fax: +33 (0)1 46 38 51 33

North America Tel: (613) 723-7035. Fax: (613) 723-1518.

UK, Scandinavia & Rest Of World Tel: +44 (0)1522 502901 / 502753. Fax: +44 (0)1522 500020

SALES OFFICES

Mainland Europe Tel: +33 (0)1 58 04 91 00. Fax: +33 (0)1 46 38 51 33

North America Tel: (613) 723-7035. Fax: (613) 723-1518. Toll Free: 1.888.33.DYNEX (39639) /

Tel: (949) 733-3005. Fax: (949) 733-2986.

UK, Scandinavia & Rest Of World Tel: +44 (0)1522 502901 / 502753. Fax: +44 (0)1522 500020

These offices are supported by Representatives and Distributors in many countries world-wide.

© Dynex Semiconductor 2001 Publication No. DS5495-2 Issue No. 2.0 October 2001 TECHNICAL DOCUMENTATION – NOT FOR RESALE. PRINTED IN UNITED KINGDOM

#### **Datasheet Annotations:**

Dynex Semiconductor annotate datasheets in the top right hard corner of the front page, to indicate product status. The annotations are as follows:-

Target Information: This is the most tentative form of information and represents a very preliminary specification. No actual design work on the product has been started.

Preliminary Information: The product is in design and development. The datasheet represents the product as it is understood but details may change.

Advance Information: The product design is complete and final characterisation for volume production is well in hand.

No Annotation: The product parameters are fixed and the product is available to datasheet specification.

This publication is issued to provide information only which (unless agreed by the Company in writing) may not be used, applied or reproduced for any purpose nor form part of any order or contract nor to be regarded as a representation relating to the products or services concerned. No warranty or guarantee express or implied is made regarding the capability, performance or suitability of any product or service. The Company reserves the right to alter without prior notice the specification, design or price of any product or service. Information concerning possible methods of use is provided as a guide only and does not constitute any guarantee that such methods of use will be satisfactory in a specific piece of equipment. It is the user's responsibility to fully determine the performance and suitability of any equipment using such information and to ensure that any publication or data used is up to date and has not been superseded. These products are not suitable for use in any medical products whose failure to perform may result in significant injury or death to the user. All products and materials are sold and services provided subject to the Company's conditions of sale, which are available on request.

All brand names and product names used in this publication are trademarks, registered trademarks or trade names of their respective owners.