



LCD Module Technical Specification

Type No. **DMC16202NYJ-LY-AKE-BG**

Approved by (Production Div.)

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Revision History

Rev.	Date	Page	Comment

1. General Specifications

Operating Temp.	:	min. -10°C ~ max. 60°C
Storage Temp.	:	min. -20°C ~ max. 70°C
Display Format	:	16 characters × 2 lines
Display Fonts	:	5 × 8 dots (1 character)
Viewing Area	:	61.0 (W) × 16.0 (H) mm
Outline Dimensions	:	84.0 (W) × 45.0 (H) × (15.1)(D) mm
Weight	:	30g max.
LCD Type	:	NTD-7262 (STN / Yellow-mode / Transmissive)
Viewing Angle	:	6:00
Backlight	:	LED Backlight / Yellow-green
Drawings	:	Dimensional Outline UE-31614A

2. Electrical Specifications

2.1. Absolute Maximum Ratings

V_{SS}=0V

Parameter	Symbol	Conditions	Min.	Max.	Units
Supply Voltage (Logic)	V _{CC} -V _{SS}	-	-0.3	7.0	V
Supply Voltage (LCD Drive)	V _{CC} -V _{EE}	-	0	13.0	V
Input Voltage	V _I	-	-0.3	V _{CC} +0.3	V

2.2. DC Characteristics

T_a=25°C, V_{SS}=0V

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units
Supply Voltage (Logic)	V _{CC} -V _{SS}	-	4.5	-	5.5	V
Supply Voltage (LCD Drive)	V _{CC} -V _{EE}	Shown in 3.1				V
High Level Input Voltage	V _{IH}	V _{CC} =5.0V±10%	2.2	-	V _{CC}	V
Low Level Input Voltage	V _{IL}	V _{CC} =5.0V±10%	-0.3	-	0.6	V
High Level Output Voltage	V _{OH}	I _{OH} =-0.205mA	2.4	-	-	V
Low Level Output Voltage	V _{OL}	I _{OL} =1.2mA	-	-	0.4	V
Supply Current	I _{CC}	V _{CC} -V _{SS} =5.0V	-	1.6	3.0	mA
	I _{EE}	V _{CC} -V _{EE} =8.4V	-	0.8	2.0	mA

2.3.AC Characteristics

V_{CC}=5.0V±10%

Parameter	Symbol	Conditions	Min.	Max.	Units
Enable Cycle Time	t _{CYC}	Fig.1, 2	500	-	ns
Enable Pulse Width	PW _{EH}	Fig.1, 2	230	-	ns
Enable Rise/Fall Time	t _{Er} , t _{Ef}	Fig.1, 2	-	20	ns
Address Setup Time	t _{AS}	Fig.1, 2	40	-	ns
Address Hold Time	t _{AH}	Fig.1, 2	10	-	ns
Write Data Setup Time	t _{DSW}	Fig.1	80	-	ns
Write Data Hold Time	t _{DHW}	Fig.1	10	-	ns
Read Data Delay Time	t _{DDR}	Fig.2	-	160	ns
Read Data Hold Time	t _{DHR}	Fig.2	5	-	ns

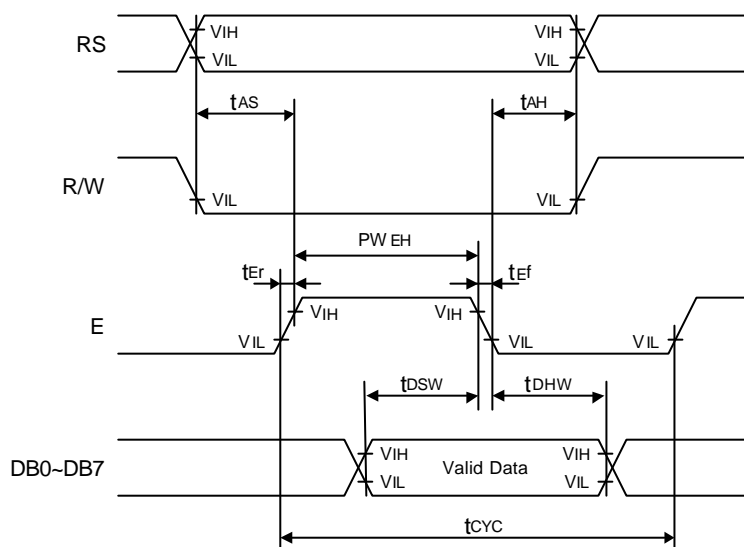


Fig.1 Write Operation Timing

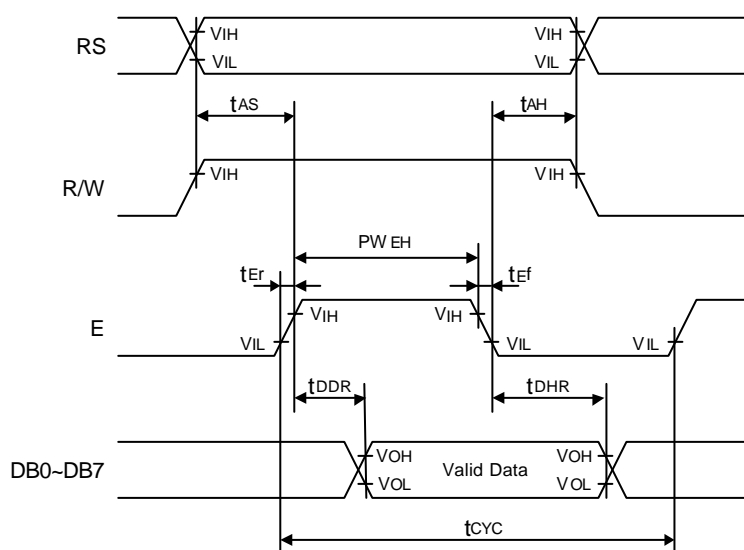


Fig.2 Read Operation Timing

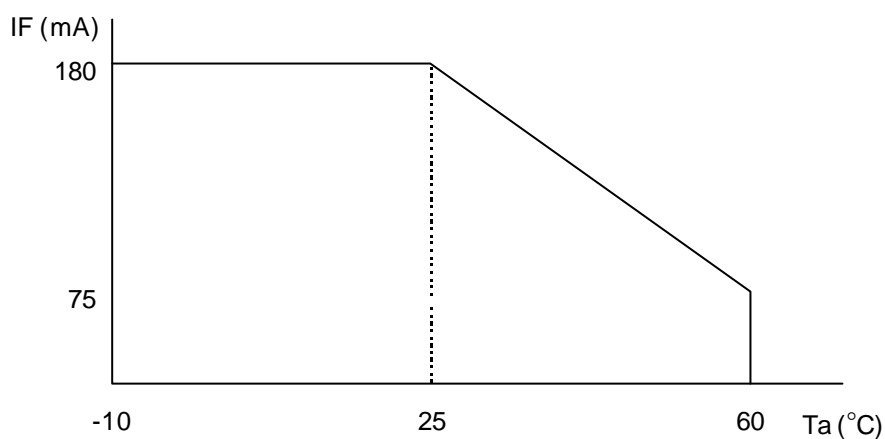
2.4. Lighting Specifications

2.4.1. Absolute Maximum Ratings

Ta=25°C

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units
Foward Current	I _F	Note 1	-	-	180	mA
Reverse Voltage	V _R	-	-	-	8	V
LED Power Dissipation	P _D	-	-	-	0.8	W

Note 1 : Refer to the foward current derating curve.



2.4.2. Operating Characteristics

Ta=25°C

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units
Foward Voltage	V _F	I _F =90mA	3.8	4.0	4.2	V
Luminance of Backlight Surface	L	I _F =90mA	55	-	-	cd/m ²

3. Optical Specifications

3.1. LCD Driving Voltage

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units
Recommended LCD Driving Voltage Note 1	V _{CC} -V _{EE}	T _a = -10°C	-	-	9.7	V
		T _a =25°C	7.8	8.4	9.0	V
		T _a =60°C	6.1	-	-	V

Note 1 : Voltage (Applied actual waveform to LCD Module) for the best contrast. The range of minimum and maximum shows tolerance of the operating voltage. The specified contrast ratio and response time are not guaranteed over the entire range.

3.2. Optical Characteristics

T_a=25°C, 1/16 Duty, 1/5 Bias, V_D=8.4V (Note 4), θ= 0°, φ= - °

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units
Contrast Ratio Note 1	CR	θ= 0°, φ= - °	-	3	-	
Viewing Angle		Shown in 3.3				
Response Time	Rise Note 2	T _{ON}	-	20	40	ms
	Decay Note 3	T _{OFF}	-	180	270	ms

Note 1 : Contrast ratio is defined as follows. (CR = L_{OFF} / L_{ON})

L_{ON} : Luminance of the ON segments

L_{OFF} : Luminance of the OFF segments

Note 2 : The time that the luminance level reaches 90% of the saturation level from 0% when ON signal is applied.

Note 3 : The time that the luminance level reaches 10% of the saturation level from 100% when OFF signal is applied.

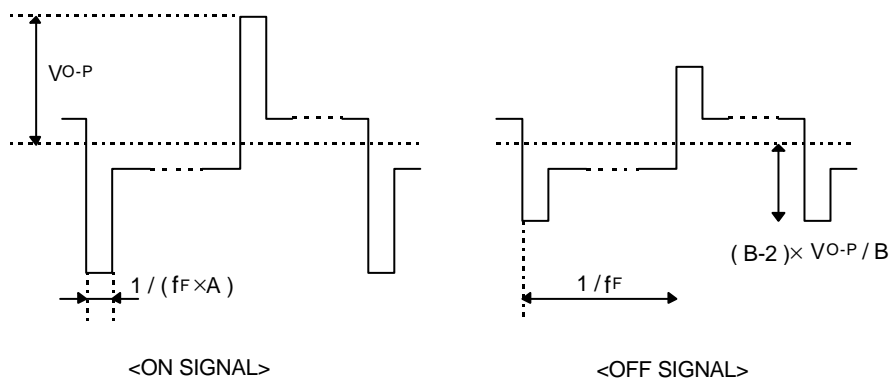
Note 4 : Definition of Driving Voltage V_D

Assuming that the typical driving waveforms shown below are applied to the LCD Panel at 1/A Duty - 1/B Bias (A : Duty Number, B : Bias Number). Driving voltage V_D is defined as follows.

$$V_D = (V_{th1} + V_{th2}) / 2$$

V_{th1} : The voltage V_{O-P} that should provide 50% of the saturation level in the luminance at the segment which the ON signal is applied to.

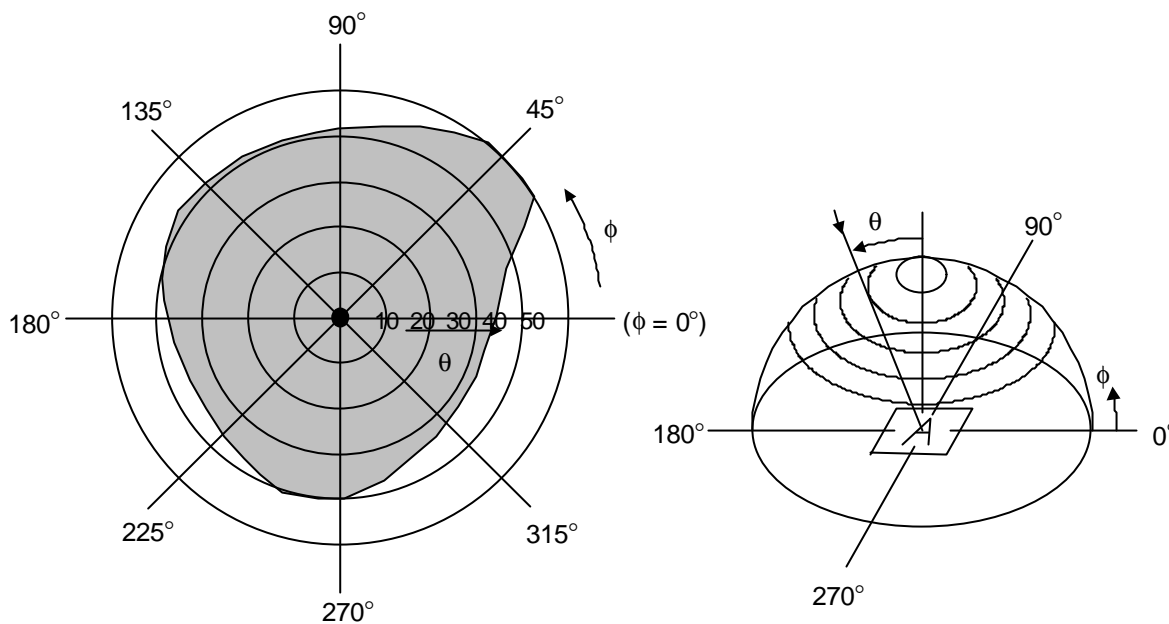
V_{th2} : The voltage V_{O-P} that should provide 50% of the saturation level in the luminance at the segment which the OFF signal is applied to.




3.3. Definition of Viewing Angle and Optimum Viewing Area

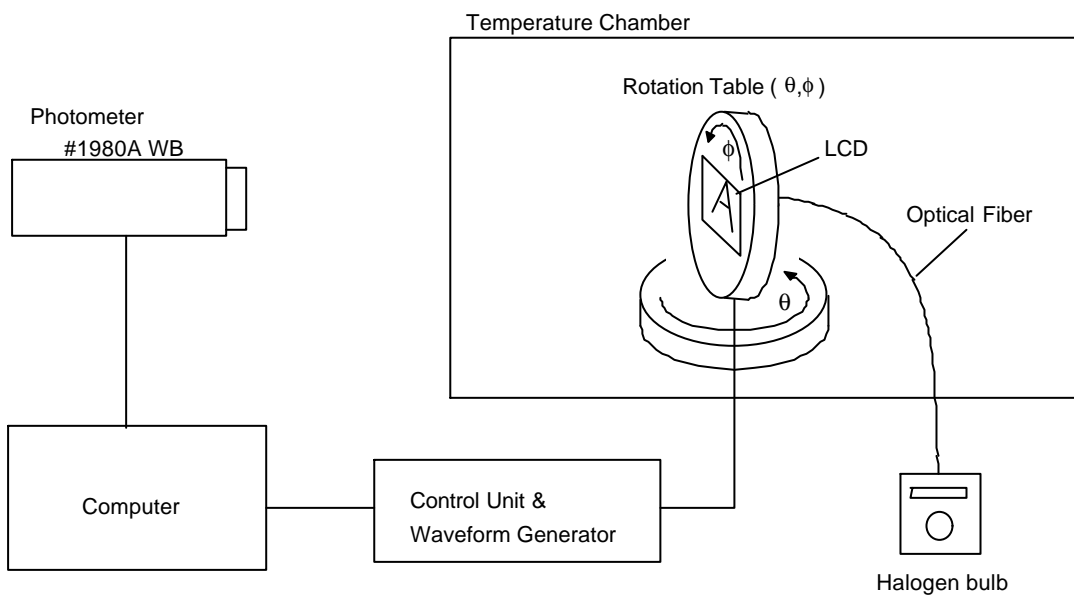
*Point ● shows the point where contrast ratio is measured. : $\theta = 0^\circ$, $\phi = 0^\circ$

*Driving condition : 1/16 Duty, 1/5 Bias, $V_D = 8.4V$, $f_F = 84.4Hz$



*Area  shows typ. CR ≥ 2

3.4. System Block Diagram



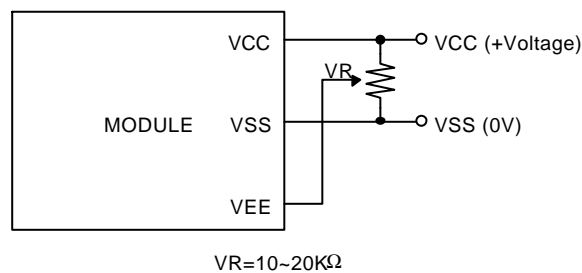
4.I/O Terminal

4.1.Pin Assignment

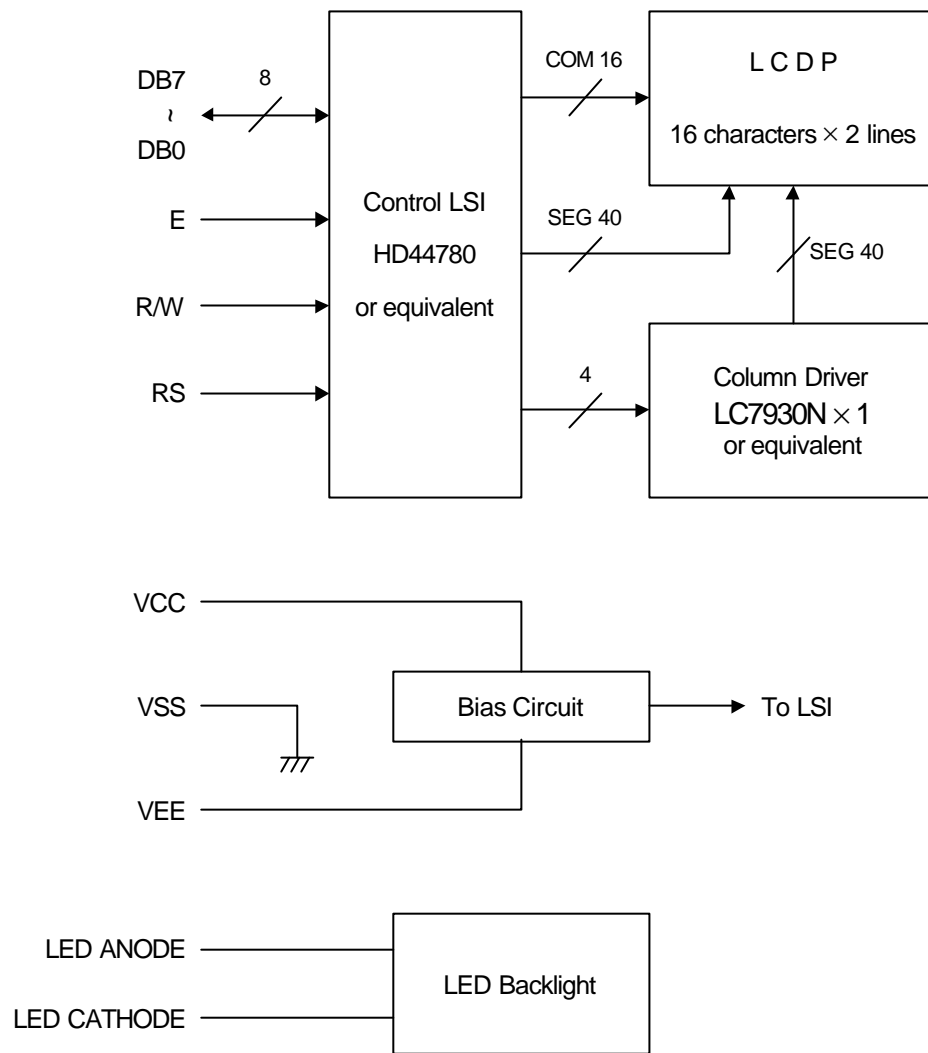
No.	Symbol	Level	Function
1.	V _{SS}	-	Power Supply (0V, GND)
2.	V _{CC}	-	Power Supply for Logic
3.	V _{EE}	-	Power Supply for LCD Drive
4.	RS	H / L	Register Select Signal
5.	R/W	H / L	Read/Write Select Signal H : Read L : Write
6.	E	H / L	Enable Signal (No pull-up Resistor)
7.	DB0	H / L	Data Bus Line / Non-connection at 4-bit operation
8.	DB1	H / L	Data Bus Line / Non-connection at 4-bit operation
9.	DB2	H / L	Data Bus Line / Non-connection at 4-bit operation
10.	DB3	H / L	Data Bus Line / Non-connection at 4-bit operation
11.	DB4	H / L	Data Bus Line
12.	DB5	H / L	Data Bus Line
13.	DB6	H / L	Data Bus Line
14.	DB7	H / L	Data Bus Line
15.	LED CATHODE	-	LED Cathode Terminal
16.	LED ANODE	-	LED Anode Terminal

4.2.Example of Power Supply

It is recommended to apply a potentiometer for the contrast adjust due to the tolerance of the driving voltage and its temperature dependence.



4.3. Block Diagram



5. Test

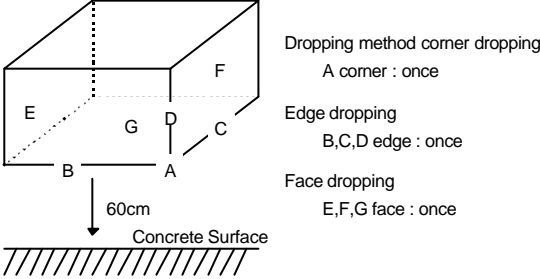
No change on display and in operation under the following test condition.

Conditions: Unless otherwise specified, tests will be conducted under the following condition.

Temperature: 20±5°C

Humidity : 65±5%RH

tests will be not conducted under functioning state.

No.	Parameter	Conditions	Notes
1	High Temperature Operating	60°C±2°C, 96hrs (operation state)	
2	Low Temperature Operating	-10°C±2°C, 96hrs (operation state)	1
3	High Temperature Storage	70°C±2°C, 96hrs	2
4	Low Temperature Storage	-20°C±2°C, 96hrs	1,2
5	Damp Proof Test	40°C±2°C, 90~95%RH, 96hrs	1,2
6	Vibration Test	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X, Y, Z for each 15 minutes	3
7	Shock Test	To be measured after dropping from 60cm high on the concrete surface in packing state. 	

Note 1 :No dew condensation to be observed.

Note 2 :The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after removed from the test chamber.

Note 3 :Vibration test will be conducted to the product itself without putting it in a container.

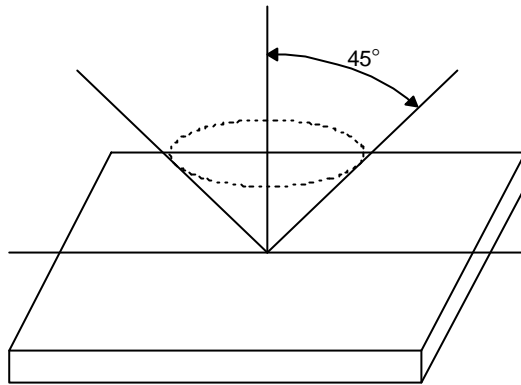
6. Appearance Standards

6.1. Inspection conditions

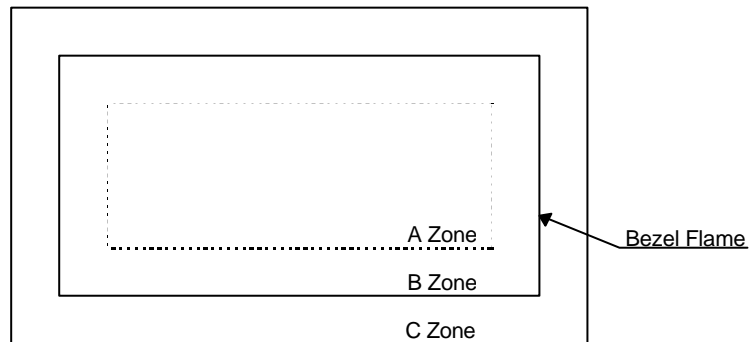
The LCD shall be inspected under 40W white fluorescent light.

The distance between the eyes and the sample shall be more than 30cm.

All directions for inspecting the sample should be within 45° against perpendicular line.



6.2. Definition of applicable Zones



A Zone : Active display area

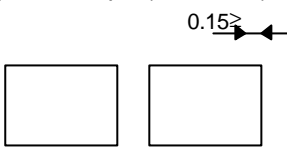
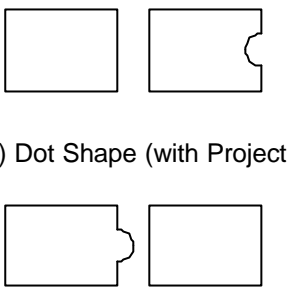
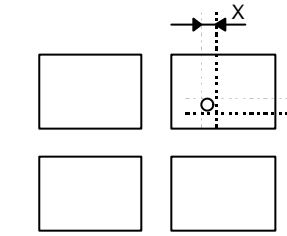
B Zone : Area from outside of "A Zone" to validity viewing area

C Zone : Rest parts

A Zone + B Zone = Validity viewing area

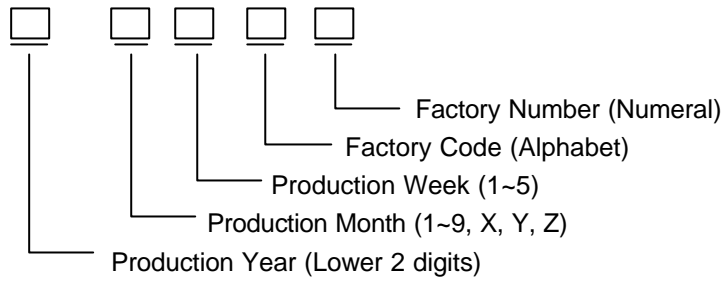
6.3. Standards

No.	Parameter	Criteria																																																											
1	Black and White Spots, Foreign Substances	<p>(1) Round Shape</p> <table border="1" data-bbox="608 322 1366 611"> <thead> <tr> <th data-bbox="608 322 908 371">Zone</th> <th colspan="3" data-bbox="908 322 1366 371">Acceptable Number</th> </tr> <tr> <th data-bbox="608 371 908 421">Dimension (mm)</th> <th data-bbox="908 371 1062 421">A</th> <th data-bbox="1062 371 1217 421">B</th> <th data-bbox="1217 371 1366 421">C</th> </tr> </thead> <tbody> <tr> <td data-bbox="608 421 908 470">D ≤ 0.1</td> <td data-bbox="908 421 1062 470">*</td> <td data-bbox="1062 421 1217 470">*</td> <td data-bbox="1217 421 1366 470">*</td> </tr> <tr> <td data-bbox="608 470 908 519">0.1 < D ≤ 0.2</td> <td data-bbox="908 470 1062 519">5</td> <td data-bbox="1062 470 1217 519">5</td> <td data-bbox="1217 470 1366 519">*</td> </tr> <tr> <td data-bbox="608 519 908 568">0.2 < D ≤ 0.3</td> <td data-bbox="908 519 1062 568">0</td> <td data-bbox="1062 519 1217 568">1</td> <td data-bbox="1217 519 1366 568">*</td> </tr> <tr> <td data-bbox="608 568 908 611">0.3 < D</td> <td data-bbox="908 568 1062 611">0</td> <td data-bbox="1062 568 1217 611">0</td> <td data-bbox="1217 568 1366 611">*</td> </tr> </tbody> </table> <p data-bbox="624 629 1074 660">D = (Long + Short) / 2 * : Disregard</p> <p>(2) Line Shape</p> <table border="1" data-bbox="608 703 1366 1041"> <thead> <tr> <th colspan="2" data-bbox="608 703 908 752">Zone</th> <th colspan="3" data-bbox="908 703 1366 752">Acceptable Number</th> </tr> <tr> <th data-bbox="608 752 762 801">X(mm)</th> <th data-bbox="762 752 908 801">Y(mm)</th> <th data-bbox="908 752 1062 801">A</th> <th data-bbox="1062 752 1217 801">B</th> <th data-bbox="1217 752 1366 801">C</th> </tr> </thead> <tbody> <tr> <td data-bbox="608 801 762 851">-</td> <td data-bbox="762 801 908 851">0.02 ≥ W</td> <td data-bbox="908 801 1062 851">*</td> <td data-bbox="1062 801 1217 851">*</td> <td data-bbox="1217 801 1366 851">*</td> </tr> <tr> <td data-bbox="608 851 762 900">2.0 ≥ L</td> <td data-bbox="762 851 908 900">0.03 ≥ W</td> <td data-bbox="908 851 1062 900">3</td> <td data-bbox="1062 851 1217 900">3</td> <td data-bbox="1217 851 1366 900">*</td> </tr> <tr> <td data-bbox="608 900 762 949">1.0 ≥ L</td> <td data-bbox="762 900 908 949">0.04 ≥ W</td> <td data-bbox="908 900 1062 949">1</td> <td data-bbox="1062 900 1217 949">2</td> <td data-bbox="1217 900 1366 949">*</td> </tr> <tr> <td data-bbox="608 949 762 999">1.0 ≥ L</td> <td data-bbox="762 949 908 999">0.05 ≥ W</td> <td data-bbox="908 949 1062 999">0</td> <td data-bbox="1062 949 1217 999">2</td> <td data-bbox="1217 949 1366 999">*</td> </tr> <tr> <td data-bbox="608 999 762 1041">-</td> <td data-bbox="762 999 908 1041">0.05 < W</td> <td colspan="3" data-bbox="908 999 1366 1041">In the same way (1)</td> </tr> </tbody> </table> <p data-bbox="624 1059 1046 1090">X : Length Y : Width * : Disregard</p> <p data-bbox="587 1104 962 1135">Total defects shall not exceed 5.</p>	Zone	Acceptable Number			Dimension (mm)	A	B	C	D ≤ 0.1	*	*	*	0.1 < D ≤ 0.2	5	5	*	0.2 < D ≤ 0.3	0	1	*	0.3 < D	0	0	*	Zone		Acceptable Number			X(mm)	Y(mm)	A	B	C	-	0.02 ≥ W	*	*	*	2.0 ≥ L	0.03 ≥ W	3	3	*	1.0 ≥ L	0.04 ≥ W	1	2	*	1.0 ≥ L	0.05 ≥ W	0	2	*	-	0.05 < W	In the same way (1)		
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-	0.05 < W	In the same way (1)																																																											
2	Air Bubbles (between glass & polarizer)	<table border="1" data-bbox="608 1182 1366 1471"> <thead> <tr> <th data-bbox="608 1182 908 1232">Zone</th> <th colspan="3" data-bbox="908 1182 1366 1232">Acceptable Number</th> </tr> <tr> <th data-bbox="608 1232 908 1281">Dimension (mm)</th> <th data-bbox="908 1232 1062 1281">A</th> <th data-bbox="1062 1232 1217 1281">B</th> <th data-bbox="1217 1232 1366 1281">C</th> </tr> </thead> <tbody> <tr> <td data-bbox="608 1281 908 1330">D ≤ 0.15</td> <td data-bbox="908 1281 1062 1330">*</td> <td data-bbox="1062 1281 1217 1330">*</td> <td data-bbox="1217 1281 1366 1330">*</td> </tr> <tr> <td data-bbox="608 1330 908 1379">0.15 < D ≤ 0.3</td> <td data-bbox="908 1330 1062 1379">2</td> <td data-bbox="1062 1330 1217 1379">3</td> <td data-bbox="1217 1330 1366 1379">*</td> </tr> <tr> <td data-bbox="608 1379 908 1429">0.3 < D ≤ 0.5</td> <td data-bbox="908 1379 1062 1429">1</td> <td data-bbox="1062 1379 1217 1429">2</td> <td data-bbox="1217 1379 1366 1429">*</td> </tr> <tr> <td data-bbox="608 1429 908 1471">0.5 < D ≤ 1.0</td> <td data-bbox="908 1429 1062 1471">0</td> <td data-bbox="1062 1429 1217 1471">1</td> <td data-bbox="1217 1429 1366 1471">*</td> </tr> </tbody> </table> <p data-bbox="624 1489 772 1520">* : Disregard</p> <p data-bbox="587 1534 962 1565">Total defects shall not exceed 3.</p>	Zone	Acceptable Number			Dimension (mm)	A	B	C	D ≤ 0.15	*	*	*	0.15 < D ≤ 0.3	2	3	*	0.3 < D ≤ 0.5	1	2	*	0.5 < D ≤ 1.0	0	1	*																																			
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No.	Parameter	Criteria
3	The Shape of Dot	<p>(1) Dot Shape (with Dent)</p>  <p>As per the sketch of left hand.</p> <p>(2) Dot Shape (with Projection)</p>  <p>Should not be connected to next dot.</p> <p>(3) Pin Hole</p>  <p>$(X+Y) / 2 \leq 0.2\text{mm}$ (Less than 0.1mm is no counted.)</p> <p>Total defects shall not exceed 5.</p>
4	Polarizer Scratches	Not to be conspicuous defects.
5	Polarizer Dirts	If the stains are removed easily from LCDP surface, the module is not defective.
6	Color Variation	Not to be conspicuous defects.

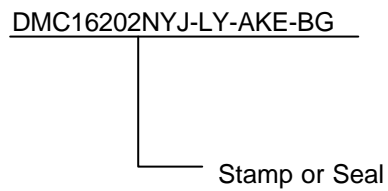
7.Code System of Production Lot

The production lot of module is specified as follows.



8.Type Number

The type number of module is specified on the back of module as follows.



9.Applying Precautions

Please contact us when questions and/or new problems not specified in this specifications arise.

10. Precautions Relating Product Handling

The Following precautions will guide you in handling our product correctly.

- 1) Liquid crystal display devices
 1. The liquid crystal display device panel used in the liquid crystal display module is made of plate glass. Avoid any strong mechanical shock. Should the glass break handle it with care.
 2. The polarizer adhering to the surface of the LCD is made of a soft material. Guard against scratching it.
- 2) Care of the liquid crystal display module against static electricity discharge.
 1. When working with the module, be sure to ground your body and any electrical equipment you may be using. We strongly recommend the use of anti static mats (made of rubber), to protect work tables against the hazards of electrical shock.
 2. Avoid the use of work clothing made of synthetic fibers. We recommend cotton clothing or other conductivity-treated fibers.
 3. Slowly and carefully remove the protective film from the LCD module, since this operation can generate static electricity.
- 3) When the LCD module alone must be stored for long periods of time:
 1. Protect the modules from high temperature and humidity.
 2. Keep the modules out of direct sunlight or direct exposure to ultraviolet rays.
 3. Protect the modules from excessive external forces.
- 4) Use the module with a power supply that is equipped with an overcurrent protector circuit, since the module is not provided with this protective feature.
- 5) Do not ingest the LCD fluid itself should it leak out of a damaged LCD module. Should hands or clothing come in contact with LCD fluid, wash immediately with soap.
- 6) Conductivity is not guaranteed for models that use metal holders where solder connections between the metal holder and the PCB are not used. Please contact us to discuss appropriate ways to assure conductivity.
- 7) For models which use CFL:
 1. High voltage of 1000V or greater is applied to the CFL cable connector area. Care should be taken not to touch connection areas to avoid burns.
 2. Protect CFL cables from rubbing against the unit and thus causing the wire jacket to become worn.
 3. The use of CFLs for extended periods of time at low temperatures will significantly shorten their service life.
- 8) For models which use touch panels:
 1. Do not stack up modules since they can be damaged by components on neighboring modules.
 2. Do not place heavy objects on top of the product. This could cause glass breakage.
- 9) For models which use COG,TAB,or COF:
 1. The mechanical strength of the product is low since the IC chip faces out unprotected from the rear. Be sure to protect the rear of the IC chip from external forces.
 2. Given the fact that the rear of the IC chip is left exposed, in order to protect the unit from electrical damage, avoid installation configurations in which the rear of the IC chip runs the risk of making any electrical contact.

10) Models which use flexible cable, heat seal, or TAB:

1. In order to maintain reliability, do not touch or hold by the connector area.
2. Avoid any bending, pulling, or other excessive force, which can result in broken connections.

11) In case of buffer material such as cushion / gasket is assembled into LCD module, it may have an adverse effect on connecting parts (LCD panel-TCP / HEAT SEAL / FPC / etc., PCB-TCP / HEAT SEAL / FPC etc., TCP-HEAT SEAL, TCP-FPC, HEAT SEAL-FPC, etc.,) depending on its materials.

Please check and evaluate these materials carefully before use.

12) In case of acrylic plate is attached to front side of LCD panel, cloudiness (very small cracks) can occur on acrylic plate, being influenced by some components generated from polarizer film.. Please check and evaluate those acrylic materials carefully before use.

11. Warranty

This product has been manufactured to your company's specifications as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in medical devices, nuclear power control equipment, aerospace equipment, fire and security systems, or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required. If the product is to be used in any of the above applications, we will need to enter into a separate product liability agreement.

1. We cannot accept responsibility for any defect, which may arise from additional manufacturing of the product (including disassembly and reassembly), after product delivery.
2. We cannot accept responsibility for any defect, which may arise after the application of strong external force to the product.
3. We cannot accept responsibility for any defect, which may arise due to the application of static electricity after the product has passed your company's acceptance inspection procedures.
4. When the product is in CFL models, CFL service life and brightness will vary according to the performance of the inverter used, leaks, etc. We cannot accept responsibility for product performance, reliability, or defect, which may arise.
5. We cannot accept responsibility for intellectual property of a third party, which may arise through the application of our product to your assembly with exception to those issues relating directly to the structure or method of manufacturing of our product.
6. Optrex will not be held responsible for any quality guarantee issue for defect products judged as Optrex-origin longer than 2 (two) years from Optrex production or 1(one) year from Optrex, Optrex America, Optrex Europe, Display LC delivery which ever comes later.