



## ESDA6V1-5T6

### Transil™ arrays for ESD protection

#### Features

- 5 uni-directional Transil diodes
- Breakdown voltage  $V_{BR} = 6.1 \text{ V min.}$
- Low leakage current  $< 200 \text{ nA}$
- Very small PCB area:  $1.0 \text{ mm}^2$
- $350 \mu\text{m}$  pitch micro-package
- Lead-free and RoHS package
- High ESD protection level
- High integration
- Suitable for high density boards

#### Complies with the following standards

- IEC 61000-4-2 level 4:
  - 15 kV (air discharge)
  - 8 kV (contact discharge)
- MIL STD 883G- Method 3015-7: class 3B
  - HBM (human body model)

#### Applications

Where transient overvoltage protection in ESD sensitive equipment is required, such as:

- Cellular phone handsets and accessories
- Computers
- Printers
- Communication systems
- Video equipment
- Set top boxes

#### Description

The ESDA6V1-5T6 is monolithic arrays designed to protect up to 5 lines against ESD transients.

The device is ideal for applications where both reduced print circuit board space and high ESD protection level are required.

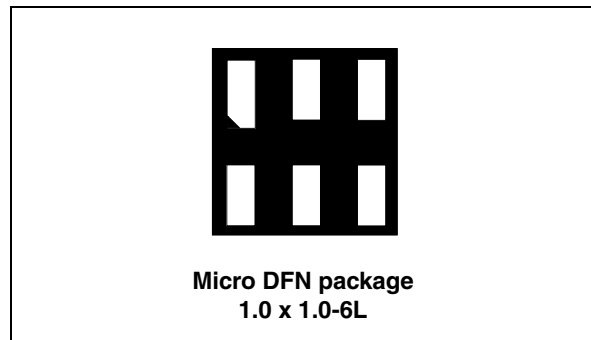
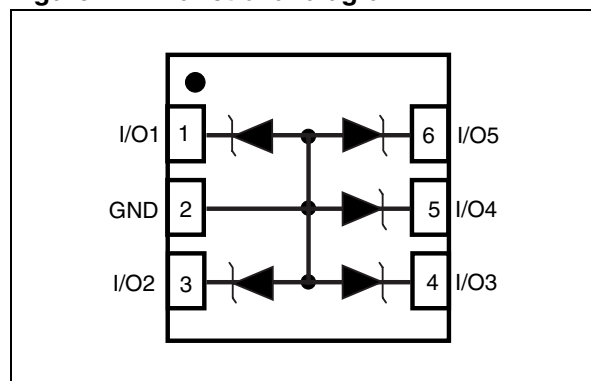


Figure 1. Functional diagram



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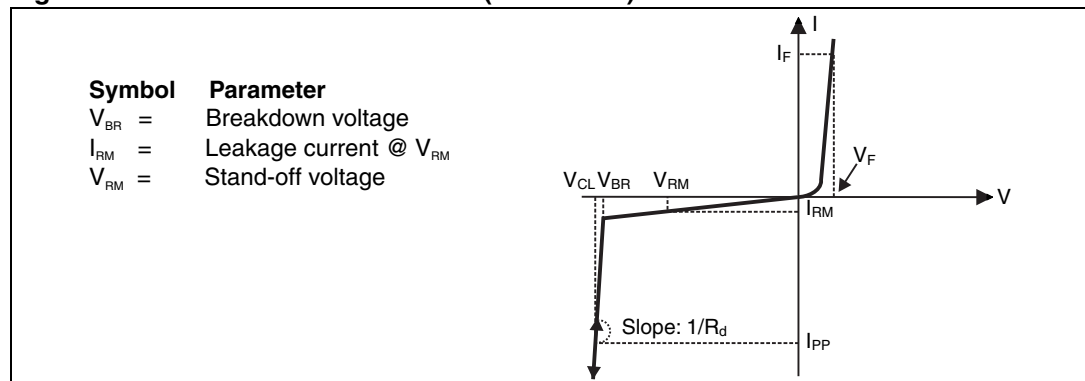
# 1 Characteristics

**Table 1. Absolute maximum ratings ( $T_{amb} = 25\text{ °C}$ )**

Symbol	Parameter	Value	Unit	
$V_{PP}$	ESD IEC 61000-4-2, air discharge	15	kV	
	ESD IEC 61000-4-2, contact discharge	8		
$P_{PP}$	Peak pulse power dissipation (8/20 $\mu$ s) <sup>(1)</sup>	$T_j$ initial = $T_{amb}$	35	W
$I_{pp}$	Repetitive peak pulse current typical value (8/20 $\mu$ s)	3	A	
$T_j$	Junction temperature	125	$^{\circ}$ C	
$T_{stg}$	Storage temperature range	-55 + 150	$^{\circ}$ C	
$T_L$	Maximum lead temperature for soldering during 10 s	260	$^{\circ}$ C	

1. For a surge greater than the maximum values, the diode will fail in short-circuit.

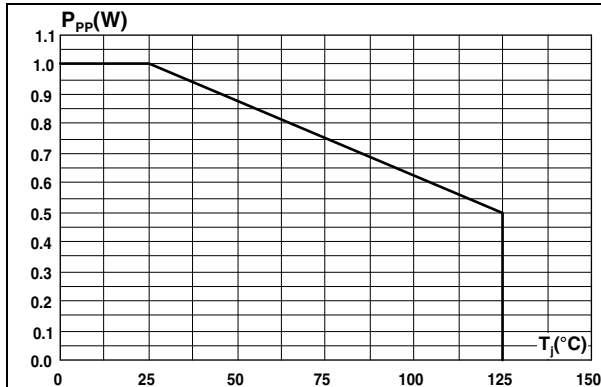
**Figure 2. Electrical characteristics (definitions)**



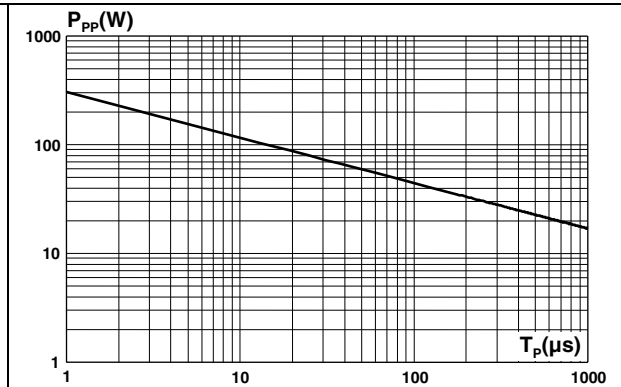
**Table 2. Electrical characteristics (values,  $T_{amb} = 25\text{ °C}$ )**

Symbol	Test conditions	Min.	Typ.	Max.	Unit
$V_{BR}$	$I_R = 1\text{ mA}$	6.1		7.2	V
$I_{RM}$	$V_{RM} = 3\text{ V}$			200	nA
C	$V_R = 3\text{ V DC}$ , $F_{osc} = 1\text{ MHz}$ , $V_{osc} = 30\text{ mV}_{RMS}$		34	70	pF

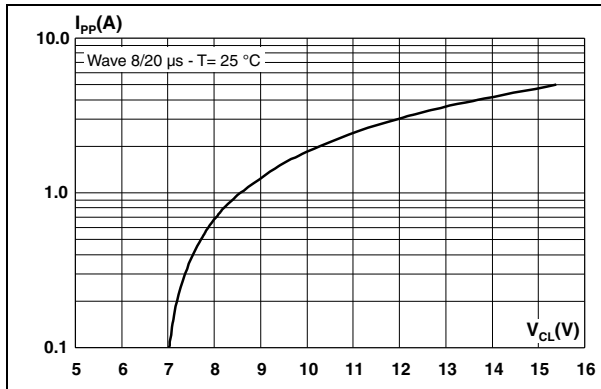
**Figure 3. Relative variation of peak pulse power versus initial junction temperature**



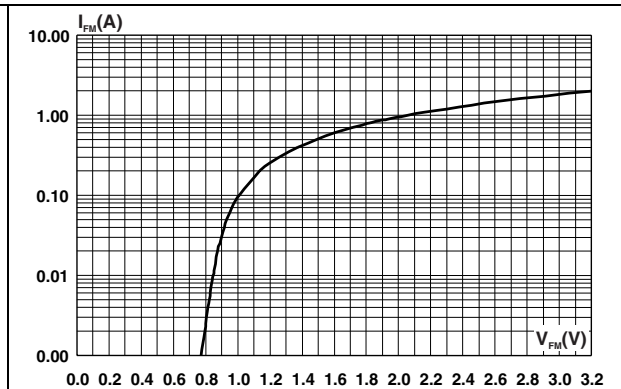
**Figure 4. Peak pulse power versus exponential pulse duration**



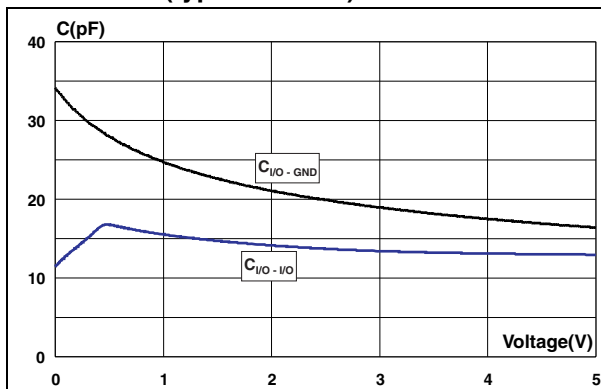
**Figure 5. Clamping voltage versus peak pulse current (typical values, exponential waveform)**



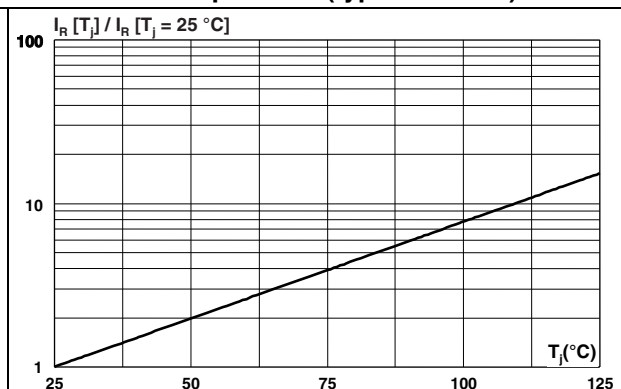
**Figure 6. Forward voltage drop versus peak forward current (typical values)**



**Figure 7. Junction capacitance versus reverse voltage applied (typical values)**



**Figure 8. Relative variation of leakage current versus junction temperature (typical values)**



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Figure 9. S21 attenuation measurement results of each channel

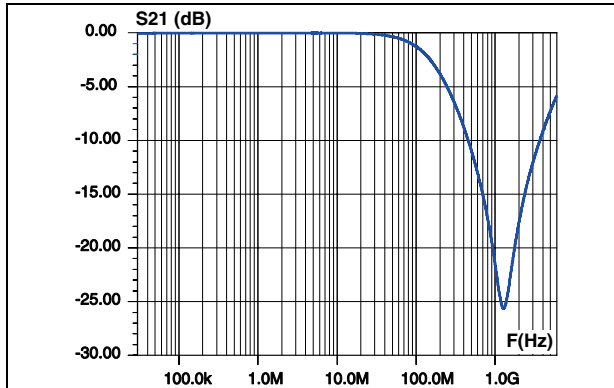


Figure 10. Analog crosstalk measurements between channels

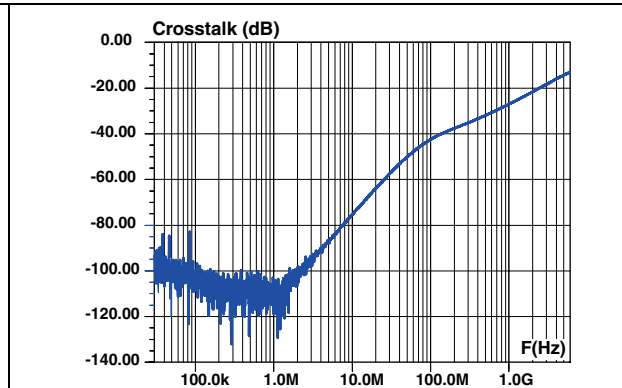


Figure 11. ESD response to IEC 61000-4-2 (+15 kV air discharge) on each channel

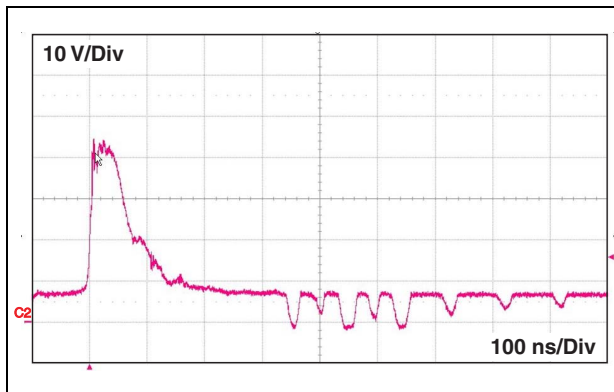
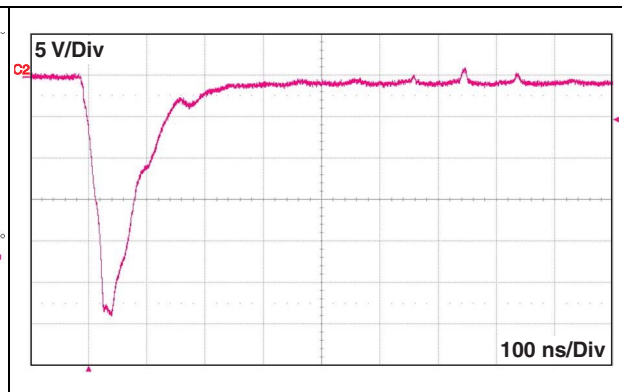
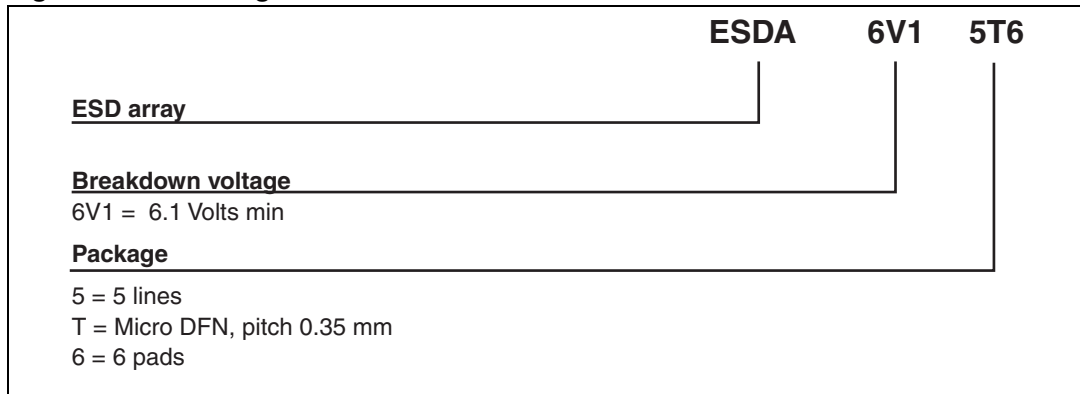


Figure 12. ESD response to IEC 61000-4-2 (-15 kV air discharge) on each channel



## 2 Ordering information scheme

Figure 13. Ordering information scheme



### 3 Package information

Table 3. Micro QFN 1.0 x 1.0-6L dimensions

Ref.	Dimensions					
	Millimeters			Inches		
	Min.	Typ.	Max.	Min.	Typ.	Max.
A	0.31	-	0.40	0.012	-	0.016
A1	0.00	0.02	0.05	0.00	0.0008	0.002
b	0.10	0.15	0.20	0.004	0.006	0.008
D	0.95	1.00	1.05	0.037	0.039	0.041
E	0.95	1.00	1.05	0.037	0.039	0.041
L1	0.22	0.32	0.42	0.009	0.012	0.016
e	-	0.35	-	-	0.014	-

Figure 14. Footprint dimensions (in millimeters)

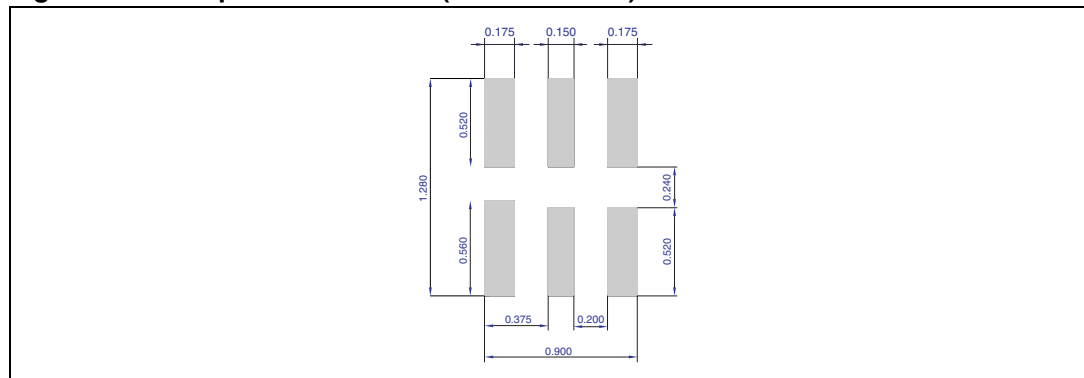
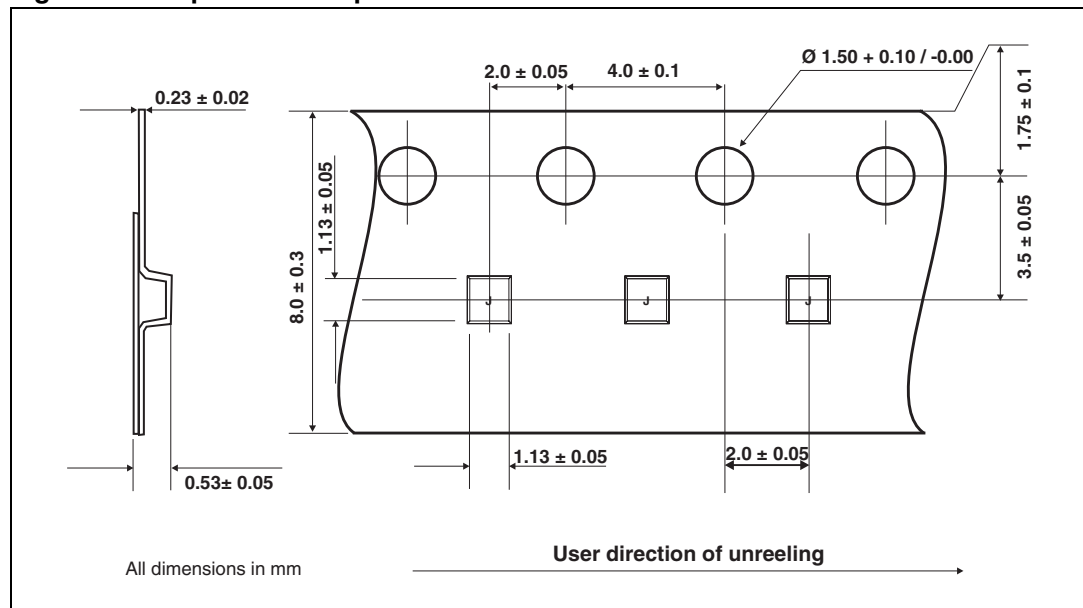


Figure 15. Tape and reel specifications

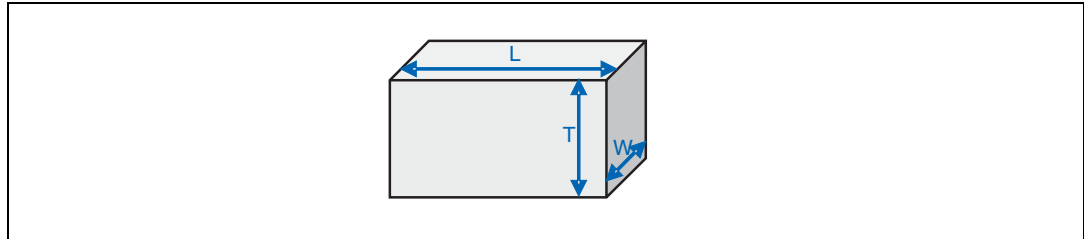


## 4 Recommendation on PCB assembly

### 4.1 Stencil opening design

1. General recommendation on stencil opening design
  - a) Stencil opening dimensions: L (Length), W (Width), T (Thickness).

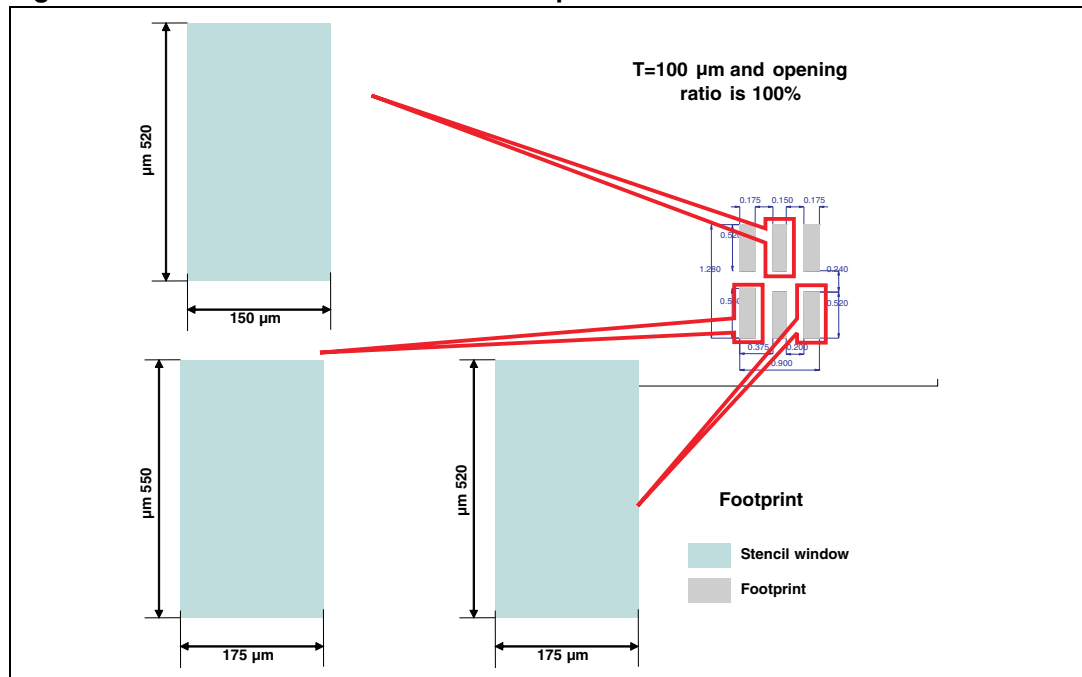
**Figure 16. Stencil opening dimensions**



- b) General design rule
  - Stencil thickness (T) = 75 ~ 125  $\mu\text{m}$
  - Aspect Ratio =  $\frac{W}{T} \geq 1.5$
  - Aspect Area =  $\frac{L \times W}{2T(L + W)} \geq 0.66$

2. Reference design
  - a) Stencil opening thickness: 100  $\mu\text{m}$
  - b) Stencil opening for central exposed pad: Opening to footprint ratio is 50%.
  - c) Stencil opening for leads: Opening to footprint ratio is 90%.

**Figure 17. Recommended stencil window position**





## 4.2 Solder paste

1. Halide-free flux qualification ROL0 according to ANSI/J-STD-004.
2. “No clean” solder paste is recommended.
3. Offers a high tack force to resist component movement during high speed.
4. Solder paste with fine particles: powder particle size is 20-45  $\mu\text{m}$ .

## 4.3 Placement

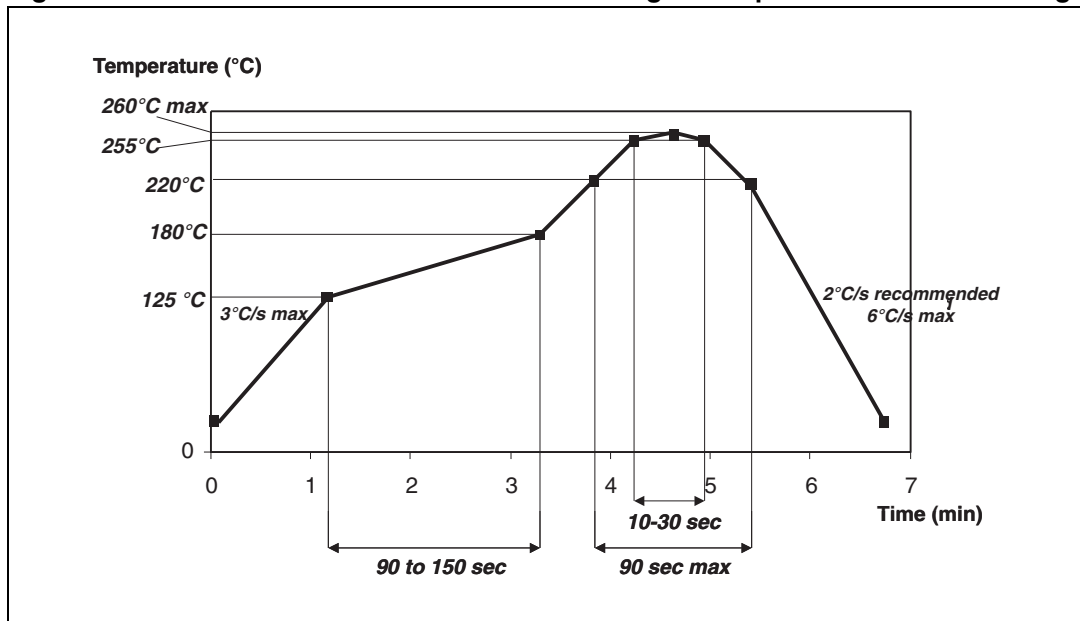
1. Manual positioning is not recommended.
2. It is recommended to use the lead recognition capabilities of the placement system, not the outline centering.
3. Standard tolerance of  $\pm 0.05$  mm is recommended.
4. 3.5 N placement force is recommended. Too much placement force can lead to squeezed out solder paste and cause solder joints to short. Too low placement force can lead to insufficient contact between package and solder paste that could cause open solder joints or badly centered packages.
5. To improve the package placement accuracy, a bottom side optical control should be performed with a high resolution tool.
6. For assembly, a perfect supporting of the PCB (all the more on flexible PCB) is recommended during solder paste printing, pick and place and reflow soldering by using optimized tools.

## 4.4 PCB design preference

1. To control the solder paste amount, the closed via is recommended instead of open vias.
2. The position of tracks and open vias in the solder area should be well balanced. The symmetrical layout is recommended, in case any tilt phenomena caused by asymmetrical solder paste amount due to the solder flow away.

## 4.5 Reflow profile

Figure 18. ST ECOPACK<sup>®</sup> recommended soldering reflow profile for PCB mounting



Note: Minimize air convection currents in the reflow oven to avoid component movement.

## 5 Ordering information

Table 4. Ordering information

Order code	Marking	Package	Weight	Base qty	Delivery mode
ESDA6V1-5T6	J	DFN1.0x1.0-6L	1.78 mg	3000	Tape and reel

## 6 Revision history

Table 5. Document revision history

Date	Revision	Changes
21-Jan-2010	1	Initial release.

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