THIS SPECIFICATION IS REPRODUCED OR COP MUST BE RETURNED TO	BESTAR
SPEC. NUMBER	PAGE
S8-*	1 OF 28

10.1 EV101WUM-N20 Product Specification Rev.P2

BUYER	
SUPPLIER	FUZHOU BOE Optoelectronics Technology CO., LTD
FG-Code	EV101WUM-N20

ITEM BUYER SIGNATURE DATE	ITEM SUPPLIER SIGNATURE DATE
	Prepared
	Reviewed
	Approved

FUZHOU BOE OPTOELECTRONICS TECHNOLOGY

PRODUCT	Γ GROUP	REV	ISSUE DATE	6
TFT- LCD PRODUCT		P2	2019-06-26	BESTAR
SPEC. NUMBER		SPEC . TITLE		PAGE
S8-*	EV101WU	M-N20 Produc	t Specification	₂ OF 28

REVISION HISTORY

REV.	Page No.	No. DESCRIPTION OF CHANGES		PREPARED
Р0		Initial Release	2019-2-25	
P1	5/6/7/10/1 3 /23/24	 Modify Power Consumption & Outline Dimension Modify Operating & Storage Temperature Modify IDD,PLCD spec Modify LVDS Timing Parameter, add LVDS AC/DC Timing Spec Add Color Coordinate spec Modify Mechanical Drawing 	2019-5-31	
P2	8/9 1. Update Pin assignment 20/21/22/2 2. Update label spec 3/27 3. Add pin1 mark		2019-6-26	

PRODUCT GROUP		REV	ISSUE DATE	6
TFT- LCD PRODUCT		P2	2019-06-26	BESTAR
SPEC. NUMBER		SPEC. TITLE		PAGE
S8-*	EV101WUN	√I-N20 Product	Specification	3 OF 28

Contents

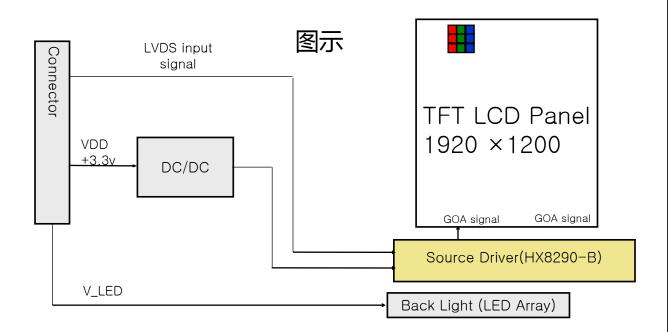
No.	Items	Page
1.0	General Description	4
2.0	Absolute Maximum Ratings	6
3.0	Electrical Specifications	7
4.0	Optical Specifications	13
5.0	Reliability Test	16
6.0	Packing Information	17
7.0	Product Label	19
8.0	Handling & Cautions	20
9.0	Appendix	23

PRODUCT GROUP		REV	ISSUE DATE	
TFT- LCD P	TFT- LCD PRODUCT		2019-06-26	BESTAR
SPEC. NUMBER		SPEC. TITLE		PAGE
S8-*	EV101WUN	1-N20 Product	Specification	⊕ F 28

1.0 GENERAL DESCRIPTION

1.1 Introduction

EV101WUM-N20 is a color active matrix TFT LCD FOB using amorphous silicon TFT 's (Thin Film Transistors) as an active switching devices. This module has a 10.1 inch diagonally measured active area with WUXGA resolutions (1920 horizontal by 1200 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display 16.7M colors.



1.2 Features

- LVDS Interface;
- 8bit display 16.7M colors
- High contrast ratio and Transmittance

PRODUCT GROUP		REV	ISSUE DATE	
TFT- LCD PRODUCT		P2	2019-06-26	BESTAR
SPEC. NUMBER		SPEC. TITLE		PAGE
S8-*	EV101WUM-N	N20 Product Տլ	pecification	⊙ F 28

1.3 Application

• G Industrial

1.4 General SpecificationThe followings are general specifications at the EV101WUM-N20

<Table 1. LCD Module Specifications>

Parameter	Specification	Unit	Remarks
Active Area	216.8064(H)*135.504(V)	mm	
Number Of Pixels	1920(H)×1200(V)	pixels	
Pixel Pitch	0.03764(H)×RGB×0.11292(V)	mm	
Pixel Arrangement	Pixels RGB stripe arrangement		
Display Mode	Normally Black		
Display Colors	16.7M(8bit)	colors	
Surface Treatment	НС		
Contrast Ratio	900:1(typ.)		
Viewing Angle(CR>10)	80/80/80/80(typ.)		
Response Time	30(typ.)/35(max.)	ms	
Color Gamut	72%NTSC		@BOE BLU
Luminance of White	300-1000 (type)	cd/m²	支持定制
Outline Dimension	228.5(H)*149.3.(V)*4.55(mm)		

PRODUCT GROUP		REV	ISSUE DATE	
TFT- LCD P	TFT- LCD PRODUCT		2019-06-26	BESTAR
SPEC. NUMBER		SPEC. TITLE		PAGE
S8-*	EV101WUM-	N20 Product Sp	pecification	O F 28

2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit.

< Table 2. Absolute Maximum Ratings>

Parameter		Symbol	Min.	Max.	Unit	Remarks
Power Supply	LCD Module	VDD	VSS-0.3	3.6	V	Ta = 25 ℃
Operating Te	mperature	T _{OP}	-20	+70	°C	
Storage Ten	nperature	T _{ST}	-30	+85	°C	
Operating Ambient Humidity		Нор	10	90	%RH	
Storage H	umidity	Hst	10	90	%RH	

PRODUC	r Group	REV	ISSUE DATE	
TFT- LCD PRODUCT		P2	2019-06-26	BESTAR
SPEC. NUMBER		SPEC. TITLE		
S8-*	EV101WUM-	EV101WUM-N20 Product Specification		

3.0 ELECTRICAL SPECIFICATIONS

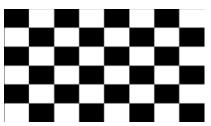
3.1 TFT LCD Module

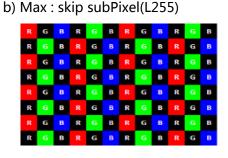
< Table 3. LCD Module Electrical specifications > [Ta =25±2 °C]

Downwater		Symbol	Values			Unit	Notes	
Paran	Parameter		Min.	Тур.	Max.	Onit	Notes	
Dower Cup	nly Voltago	VDD	3.0	3.3	3.6	V		
Power Supply Voltage		VRP			300	mV	Ripple	
Power Sup	ply Current	IDD	-	300	360	mA	Note 1	
Power Co	nsumption	PLCD	-	1	1.2	W		
Rush current		IRUSH	-	-	3.0	Α	Note 2	
	Input	VIH	2.7		3.3	V		
CMOS	Voltage	VIL	0		0.5	V		
Interface Output	VOH	2.7		3.3	V			
	Voltage	VOL	0		0.5	V		

Notes: 1. The supply voltage is measured and specified at the interface connector of LCM. The current draw and power consumption specified is for VDD=3.3V, Frame rate f_V =60Hz and Clock frequency = 80MHz. Test Pattern of power supply current

a) Typ: Mosaic 8 x 6 Pattern (L0/L255)





2. The duration of rush current is about 2ms and rising time of Power Input is 1ms(min)

PRODUCT	Γ GROUP	REV	ISSUE DATE	6
TFT- LCD PRODUCT		P2	2019-06-26	BESTAR
SPEC. NUMBER		SPEC. TITLE		PAGE
S8-*	EV101WUM-	EV101WUM-N20 Product Specification		

3.2 INPUT TERMINAL PIN ASSIGNMENT

This LCD employs one interface connections, a 45 pin connector is used for the LCD module electronics interface.

3.2.1 Pin assignment for LCD module

Connector: FH34SRJ-45S-0.5SH(50) (HRS) or equivalent

< Table4. Pin Assignment for LCD Module Connector >

	T	- -	
Pin No.	Symbol	Description	I/O
1	VLED-	LED Cathode	Р
2	VLED-	LED Cathode	Р
3	VLED+	LED Anode	Р
4	VLED+	LED Anode	Р
5	NC	NC	-
6	GND	GROUND	Р
7	ELV3P	EVEN LVDS Positive data signal (+)	I
8	ELV3N	EVEN LVDS Negative data signal (-)	I
9	GND	GROUND	Р
10	ELV2P	EVEN LVDS Positive data signal (+)	I
11	ELV2N	EVEN LVDS Negative data signal (-)	I
12	GND	GROUND	Р
13	ELVCLKP	EVEN LVDS Positive CLK signal (+)	I
14	ELVCLKN	EVEN LVDS Negative CLK signal (-)	I
15	GND	GROUND	Р
16	ELV1P	EVEN LVDS Positive data signal (+)	I
17	ELV1N	EVEN LVDS Negative data signal (-)	I
18	GND	GROUND	Р
19	ELV0P	EVEN LVDS Positive data signal (+)	I
20	ELV0N	EVEN LVDS Negative data signal (-)	I

PRODUCI	GROUP	REV	ISSUE DATE	
TFT- LCD PI	RODUCT	P2	2019-06-26	BESTAR
SPEC. NUMBER		SPEC. TITLE		PAGE
S8-*	FV101WUM-	FV101WUM-N20 Product Specification		

			7. 20
Pin No.	Symbol	Description	I/O
21	GND	GROUND	Р
22	OLV3P	Odd LVDS Positive data signal (+)	I
23	OLV3N	Odd LVDS Negative data signal (-)	I
24	GND	GROUND	Р
25	OLV2P	Odd LVDS Positive data signal (+)	I
26	OLV2N	Odd LVDS Negative data signal (-)	I
27	GND	GROUND	Р
28	OLVCLKP	Odd LVDS Positive CLK signal (+)	I
29	OLVCLKN	Odd LVDS Negative CLK signal (-)	I
30	GND	GROUND	Р
31	OLV1P	Odd LVDS Positive data signal (+)	I
32	OLV1N	Odd LVDS Negative data signal (-)	I
33	GND	GROUND	Р
34	OLV0P	Odd LVDS Positive data signal (+)	I
35	OLV0N	Odd LVDS Negative data signal (-)	I
36	GND	GROUND	Р
37	I2C _SDA		I
38	I2C _SCL	Reserved for LCD manufacturer's use, not connection	I
39	VDD_OTP		Р
40	EEPEN	Not Connection	I
41	VDDIN		Р
42	VDDIN		Р
43	VDDIN	Power supply VDDIN=3.3V (Typ.)	Р
44	VDDIN]	Р
45	VDDIN]	Р

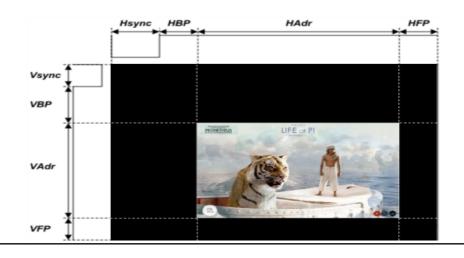
PRODUC ⁻	Γ GROUP	REV ISSUE DATE		6
TFT- LCD PRODUCT		P2	2019-06-26	BESTAR
SPEC. NUMBER		SPEC. TITLE		PAGE
S8-*	EV101WUM-	EV101WUM-N20 Product Specification		

3.3 Interface timing Parameter and AC/DC Parameter

The EV101WUM-N20 is operated by the DE only.

< Table5. LVDS Timing Parameter >

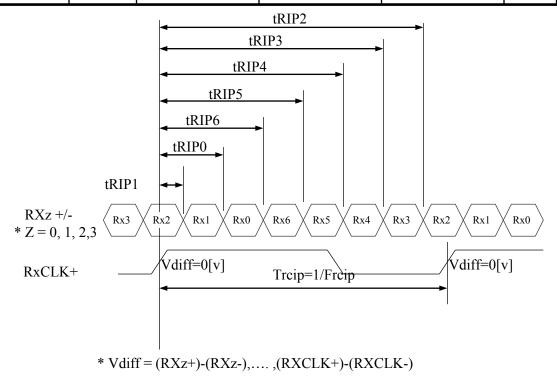
Parameter	Symbol		Value		
Parameter	Зуппоот	Min.	Тур.	Max.	Unit
DCLK Frequency	Fdclk	74.5	77.56	85	MHz
Horizontal display area	Thd		960		DCLK
HSYNC period time	Th	989	1040	1248	DCLK
Horizontal Blank	THB	29	80	288	DCLK
HSYNC pulse width	Thp	2	10	255	DCLK
HSYNC back porch	thbp	3	6	255	DCLK
HSYNC Front porch	thfp	24	64	260	DCLK
Vertical display area	Tvd		1200		Н
VSYNC period time	Tv	1243	1243	1560	Н
Vertical Blank	TVB	43	43	360	Н
VSYNC Pluse width	Tvp	4	4	20	Н
VSYNC back porch	Tvbp	20	20	255	Н
VSYNC front porch	Tvfp	19	19	260	Н
Frequency	fV	-	60	-	Hz



PRODUCT	r GROUP	REV	ISSUE DATE	
TFT- LCD PI	RODUCT	P2	2019-06-26	BESTAR
SPEC. NUMBER		SPEC. TITLE		PAGE
S8-*	EV101WUM-	EV101WUM-N20 Product Specification		

<Table 6. LVDS AC Timing Specification>

Item	Symbol	Min	Тур	Typ Max		Remark
CLKfrequency	Freip	20	-	85	MHZ	
CLKIN Period	tRCIP	11.76	-	-	nsec	
Input Data 0	tRIP1	tRCIP/7×(-0.2)	0.0	tRCIP/7×0.2	nsec	
Input Data 1	tRIP0	tRCIP/7×0.8	tRCIP/7	tRCIP/7×1.2	nsec	
Input Data 2	tRIP6	tRCIP/7×1.8	tRCIP/7×2	tRCIP/7×2.2	nsec	
Input Data 3	tRIP5	tRCIP/7×2.8	tRCIP/7×3	tRCIP/7×3.2	nsec	
Input Data 4	tRIP4	tRCIP/7×3.8	tRCIP/7×4	tRCIP/7×4.2	nsec	
Input Data 5	tRIP3	tRCIP/7×4.8	tRCIP/7×5	tRCIP/7×5.2	nsec	
Input Data 6	tRIP2	tRCIP/7×5.8	tRCIP/7×6	tRCIP/7×6.2	nsec	



PRODUC [*]	T GROUP	REV	ISSUE DATE	
TFT- LCD PRODUCT		P2	2019-06-26	BESTAR
SPEC. NUMBER		SPEC. TITLE		PAGE
S8-*	EV101WUM-I	EV101WUM-N20 Product Specification		

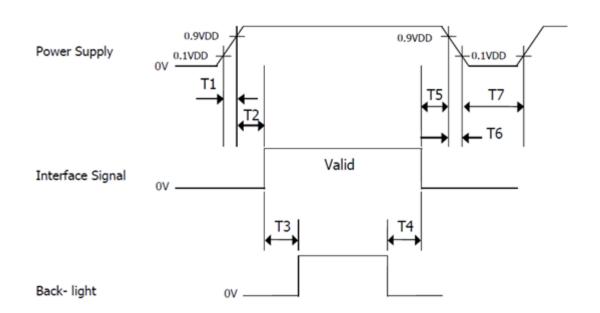
<Table 7. LVDS DC Timing Specification>

Item	Symbol	Condition	MIN	TYP	MAX	Unit
Differential input high Threshold voltage	Vth	Vcm=1.2V	-	-	+0.1	V
Differential input low Threshold voltage	Vtl	-	-0.1	-	-	V
Differential input common Threshold voltage	Vcm	-	1	1.2	1.7- Vid /2	V
LVDS input voltage	Vinlv	-	0.7	-	1.7	V
Differential input voltage	Vid	-	0.35	-	0.6	V
Differential input leakage voltage	llvleak	-	-10	-	+10	uA

> Vth: high |Vid| **Differential:** LVCLKP(R)-LVCLKN(R) LVD[3:0]P(R)-LVD[3:0]N(R) VtI < Vtl : low

PRODUCT	Γ GROUP	REV	ISSUE DATE				
TFT- LCD P	RODUCT	P2 2019-06-26		BESTAR			
SPEC. NUMBER		SPEC. TITLE					
S8-*	EV101WUM-	EV101WUM-N20 Product Specification					

3.4 Power Sequence



< Table8. Sequence Table >

Parameter		II.nita			
rarameter	Min Typ		Max	Units	
T1	0	-	10	ms	
T2	0	-	50	ms	
T3	200	-	-	ms	
T4	500	-	-	ms	
T5	0	-	50	ms	
T6	0	-	10	ms	
T7	500	-	-	ms	

PRODUCT	GROUP	REV	ISSUE DATE	6
TFT- LCD PF	RODUCT	P2	2019-06-26	BESTAR
SPEC. NUMBER		SPEC. TITLE		PAGE
S8-*	EV101WUM-	N20 Product Sp	oecification	19 F 28
< 10msec				
VCC1/2/IF 0V 0x A	B ©			
All LVDS Pairs OV	20204040200400040004000000		200000000000000000000000000000000000000	000000000000000000000000000000000000000
VS Don't care				
HS/DE/DCLK Don't care		! ! !	Normal	
RESETB 10usec				
STBYB >16ms	x+T			
31818	(1)			
SPI or I2C > 16mset	SPI or 12C			
)TP & EEPROM load load				
Imsec 4 15r	nsec		1 1 1	

PRODUCT	Γ GROUP	REV	ISSUE DATE	6			
TFT- LCD P	RODUCT	P2	2019-06-26	BESTAR			
SPEC. NUMBER		SPEC. TITLE					
S8-*	EV101WUM-	EV101WUM-N20 Product Specification					

4.0 OPTICAL SPECIFICATIONS

4.1 Overview

The test of optical specifications shall be measured in a dark room (ambient luminance ≤ 1 lux and temperature = $25 \pm 2^{\circ}$ C) with the equipment of Luminance meter system (Goniometer system and TOPCON BM-5) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of θ and Φ equal to 0°. We refer to $\theta = 0 = 0 = 0$ as the 3 o' clock direction (the "right"), $\theta = 0 = 0 = 0$ as the 12 O' clock direction ("upward"), $\theta = 0 = 0 = 0$ as the 9 O' clock direction ("left") and $\theta = 0 = 0 = 0$ as the 6 O' clock direction ("bottom"). While scanning $\theta = 0 = 0 = 0$ and/or $\theta = 0 = 0$, the center of the measuring spot on the Display surface shall stay fixed.

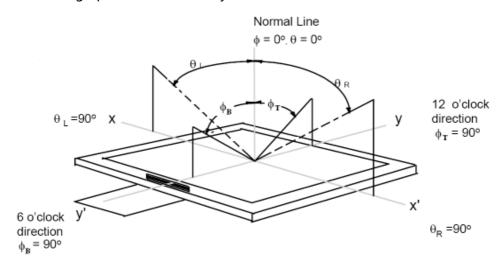
4.2 Optical Specifications < Table 9. Optical Table >

< Table9. Optical Table >										
Item	Symbol	Condition	Min	Тур.	Max	Unit	Note			
	θL		70	80						
Viewing Angle	θ_{R}	Cr≥10	70	80		doa Not	Note 1			
Viewing Angle	Ψτ		70	80		deg	Note 1			
	$\psi_{\mathtt{B}}$		70	80						
Contrast Ratio	Cr	θ=0°	700	900		ı	Note 2			
Response Time	Tr+Tf	FF=0°		30	35	ms	Note 3			
	Rx			0.644		-				
	Ry		-0.03	0.344	+0.03		@BOE BLUNote 4			
	Gx			0.315						
Color Coordinate of	Gy	θ=0°		0.632						
CIE1931	Вх		-0.03	0.157	+0.03					
	Ву			0.054						
	Wx			0.285						
	Wy			0.327						
NTSC Ratio	NTSC	CIE1931		72		%	@BOE BLUNote 5			
Polarization Direction of Front Polarizer	PdF	_		0		deg	Absorpti			
Polarization Direction of Rear Polarizer	PdR	_		90		deg	on axis Note 6			

PRODUC ⁻	Γ GROUP	REV	ISSUE DATE	6			
TFT- LCD P	RODUCT	P2	2019-06-26	BESTAR			
SPEC. NUMBER		SPEC. TITLE					
S8-*	EV101WUM-	EV101WUM-N20 Product Specification					

Note 1:The definition of Viewing Angle

Refer to the graph below marked by θ and ϕ .

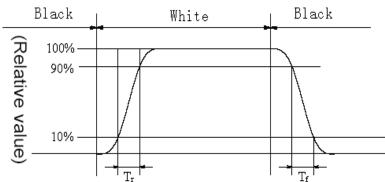


Note2:ThedefinitionofContrastRatio

(Contrast Ratio is measured in optimum common electrode voltage)

Note3: **DefinitionofResponse time.** (Test LCD using RD80S or similar equipments):

The output sign also photo detector are measured when the input sign also are changed from "black" to "white" (Voltage falling time)and from "white" to "black" (Voltage rising time), respectively. The response time is defined as the time interval between the 10% and 90% of amplitudes . F



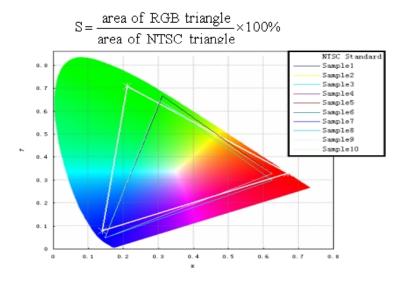
Note 4: Color Coordinates of CIE 1931

The test condition is at ILED=20mA and measured on the surface of LCD module at 25°C. Measurement equipment:CS2000 or similar equipments

The Color Coordinate (CIE 1931) is the measurement of the center of the display shown in below figure.

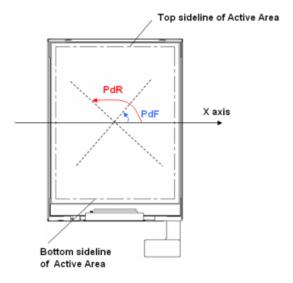
PRODUC ⁻	Γ GROUP	REV	ISSUE DATE	
TFT- LCD P	RODUCT	P2	2019-06-26	BESTAR
SPEC. NUMBER		PAGE		
S8-*	EV101WUM-	170F 28		

Note 5: Definition of Color of CIE Coordinate and NTSC Ratio.



Note 6: Polarization Direction Definition

- •Viewing direction is normal user viewing direction which is vertical to the display surface
- •The polarizer which is closer to viewer is defined as Front Polarizer
- •The polarizer which is on the rear side of viewer is defined as Rear Polarizer
- •The X axis is defined as parallel line to top & bottom sidelines of the Active Area
- •PdF which is marked in blue arrow is polarization degree of Front polarizer
- •PdB which is marked in red arrow is polarization degree of Back polarizer
- •The polarization degree parameter must be indicated in range of 0deg to 180deg according to above definition



PRODUC	Γ GROUP	REV					
TFT- LCD PRODUCT		P2 2019-06-20		BESTAR			
SPEC. NUMBER		SPEC. TITLE					
S8-*	EV101WUN	EV101WUM-N20 Product Specification					

5.0 RELIABLITY TEST

The Reliability test items and its conditions are shown in below.

<Table 10. Reliability Test Parameters >

No	Test Items	Conditions
1	High temperature storage test	85°C 240hr
2	Low temperature storage test	-30℃ 240hr
3	Low temperature operation test	-20°C 240hr
4	High temperature operation test	70°C 240hr
5	High temperature & high humidity (operation test)	60℃ 90%RH 240hr
6	Thermal Shock Test	-40°C~85°C 0.5hr/cycle 100cycle
7		
8		
9		
10		

INODUC		1121	1550E D/ (TE				
TFT- LCD PRODUCT		P2	2019-06-26	BESTAR			
SPEC. NUMBER		PAGE					
S8-*	EV101WUN	EV101WUM-N20 Product Specification					

REV

6.0 PACKING INFORMATION(产品形态: FOB)

Packing procedure:

-. 将 1pcs FOB 平放入Tray, 上下EPE 垫片 CF 侧向上放置;

PRODUCT GROUP

-. 将26pcs PET Tray 平放入Shielding Bag

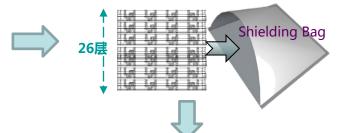
ISSUF DATE

进行抽真空处理;

-. Tray 无需区分旋转码放



Tray



- -. 每个Pallet上放3层Box, 1层4箱
- -. Pallet 缠绕膜包装
- -. 900pcs / Pallet

- -.将PET Tray堆码后平放入Inner Box 上下放置EPE Board
- -. 容量: 50pcs/Inner Box







6.1 Packing Note(产品形态: FOG)

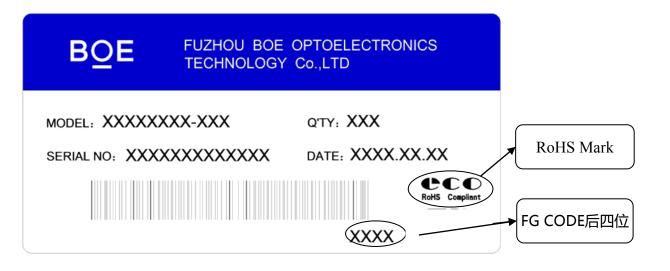
- Box Dimension: 564mm(W) x 413mm(D) x 290mm(H)
- Package Quantity in one Box: 50pcs

PRODUCT	r GROUP	REV	ISSUE DATE				
TFT- LCD P	RODUCT	P2	2019-06-26	BESTAR			
SPEC. NUMBER		SPEC. TITLE					
S8-*	EV101WUN	20 OF 28					

6.2 Box label (产品形态: FOB)

说明如下:

Label Size: 70mm*30mm 1. Model:EV101WUM-N20 2. FG-CODE 后四位:XXXX



Digi t		1	2	3	۷	1	5	6			7		
Cod e	Х	Х	Х	Х	Х	Х	X	Х	X	X	Х	X	Х

Des. 1. Model Code GBN, "EN,DV,PV,MP"等

- 2. Grade
- 3. Line
- 4. Year(2016:16, 2017:17, ...)
- 5. Month(1, 2, 3, ..., 9, X, Y, Z)
- 6. Revision Code
- 7. Serial Number

PRODUC	I GROUP	REV	ISSUE DATE		
TFT- LCD P	RODUCT	P2	2019-06-26	BESTAR	
SPEC. NUMBER		SPEC. TITLE		PAGE	
S8-*	FV101WUM	-N20 Product	Specification	21 OF 28	

7.0 Product Label



Label Size: 17mm*5.5mm

- 1. MDL ID条形码
- 2. MDL ID

序列号	1	2	3	4	5	6	7	8	9	10	11	12~17	18
代码	E	N	А	L	1	8	Z	X	X	Х	X	XXXXX	Х
描述	GBI 码	V代	等 级	联创	年	份	月	F	GCC)DE后[四位	序列号 00000-	Revision Code 扫码不显示, BOE厂内用

Month命名

Code	1	2	3	4	5	6	7	8	9	Х	Y	Z
Descriptio n	1月	2月	3月	4月	5月	6月	7月	8月	9月	10月	11月	12月

Revision Code

取产品判级的最后一位,如产品判级为A0则MDL ID明码最后一位为0,如判级是AL则最后一位是L

PRODUC	r GROUP	REV	ISSUE DATE		
TFT- LCD P	RODUCT	P2	2019-06-26	BESTAR	
SPEC. NUMBER		PAGE			
S8-*	EV101WUM	1-N20 Product	Specification	22OF 28	

1. Pallet Label SPEC

> 打印内容



打印内容, 说明如下:

- ① FG-CODE前11位
- ② Pallet 产品数量
- ③ Pallet Packing 日期
- ④ E:Export (出口) D:Domain (内销)
- ⑤ Pallet ID , 编码规则如下
- ⑥ QA检查标志

通用Pallet ID编码原则

Digit Code	1	2	3	4	5	6	7	8	9	10	11	12
Code	2	0	1	6	3	L	М	0	0	5	6	7
Description		Υє	ear		Month	Line	Pallet 方式			Serial No.		

PRODUC	Γ GROUP	REV	ISSUE DATE	6
TFT- LCD P	RODUCT	P2	2019-06-26	BESTAR
SPEC. NUMBER		SPEC. TITLE		PAGE
S8-*	EV101WUM	23OF 28		

1. Pallet Label SPEC

> 打印模板



注:模板格式如附图,具体内容根据机种信息再确认。

PRODUC	Γ GROUP	REV	ISSUE DATE	
TFT- LCD P	RODUCT	P2	2019-06-26	BESTAR
SPEC. NUMBER		SPEC. TITLE		PAGE
S8-*	EV101WUN	24 OF 28		

8.0 Handling & Cautions

8.1 Mounting Method

• The panel of the LCD consists of two thin glasses with polarizers which easily get damaged. So extreme care should be taken when handling the LCD.

- Excessive stress or pressure on the glass of the LCD should be avoided. Care must be taken to insure that no torsional or compressive forces are applied to the LCD unit when it is mounted.
- ■□If the customer's set presses the main parts of the LCD, the LCD may show the abnormal display. But this phenomenon does not mean the malfunction of the LCD and should be pressed by the way of mutual agreement.
- To determine the optimum mounting angle, refer to the viewing angle range in the specification for each model.
- Mount a LCD module with the specified mounting parts.

8.2 Caution of LCD Handling and Cleaning

- Since the LCD is made of glass, do not apply strong mechanical impact or static load onto it. Handling with care since shock, vibration, and careless handling may seriously affect the product. If it falls from a high place or receives a strong shock, the glass may be broken.
- The polarizers on the surface of panel are made from organic substances. Be very careful for chemicals not to touch the polarizers or it leads the polarizers to be deteriorated.
- ■□If the use of a chemical is unavoidable, use soft cloth with solvent (recommended below) to clean the LCD 's surface with wipe lightly.
 - -IPA(Isopropyl Alcohol), Ethyl Alcohol, Trichlorotriflorothane
- ■Do not wipe the LCD's surface with dry or hard materials that will damage the polarizers and others. Do not use the following solvent.
 - -Water, Ketone, Aromatics
- It is recommended that the LCD be handled with soft gloves during assembly, etc. The
 polarizers on the LCD's surface are vulnerable to scratch and thus to be damaged by
 sharp particles.
- ■Do not drop water or any chemicals onto the LCD's surface.
- ■□A protective film is supplied on the LCD and should be left in place until the LCD is required for operation.
- The ITO pad area needs special careful caution because it could be easily corroded. Do not contact the ITO pad area with HCFC, Soldering flux, Chlorine, Sulfur, saliva or fingerprint. To prevent the ITO corrosion, customers are recommended that the ITO area would be covered by UV or silicon.

PRODUCT	Γ GROUP	REV	ISSUE DATE		
TFT- LCD P	RODUCT	P2	2019-06-26	BES	STAR
SPEC. NUMBER		Р	PAGE		
S8-*	EV101WUN	25	5 OF 28		

8.3 Caution Against Static Charge

- The LCD modules use C-MOS LSI drivers, so customers are recommended that any unused input terminal would be connected to Vdd or Vss, do not input any signals before power is turn on, and ground you body, work/assembly area, assembly equipments to protect against static electricity.
- ■Remove the protective film slowly, keeping the removing direction approximate 30-degree not vertical from panel surface, If possible, under ESD control device like ion blower, and the humidity of working room should be kept over 50%RH to reduce the risk of static charge.
- Avoid the use work clothing made of synthetic fibers. We recommend cotton clothing or other conductivity-treated fibers.
- ■□In handling the LCD, wear non-charged material gloves. And the conducting wrist to the earth and the conducting shoes to the earth are necessary.

8.4 Caution For operation

- It is indispensable to drive the LCD within the specified voltage limit since the higher Voltage than the limit causes the shorter LCD's life. An electro-chemical reaction due to DC causes undesirable deterioration of the LCD so that the use of DC drive should avoid.
- □ Do not connect or disconnect the LCD to or from the system when power is on.
- ■Never use the LCD under abnormal conditions of high temperature and high humidity.
- When expose to drastic fluctuation of temperature (hot to cold or cold to hot) ,the LCD may be affected; Specifically, drastic temperature fluctuation from cold to hot ,produces dew on the LCD's surface which may affect the operation of the polarizer and the LCD.
- ■Response time will be extremely delayed at lower temperature than the operating temperature range and on the other hand at higher temperature LCD may turn black at temperature above its operational range. However those phenomena do not mean malfunction or out of order with the LCD. The LCD will revert to normal operation once the temperature returns to the recommended temperature range for normal operation.
- Do not display the fixed pattern for a long time because it may develop image sticking due to the LCD structure. If the screen is displayed with fixed pattern, use a screen saver.

PRODUC ⁻	Γ GROUP	REV	ISSUE DATE	
TFT- LCD P	RODUCT	P2	2019-06-26	BESTAR
SPEC. NUMBER		PAGE		
S8-*	EV101WUM-N20 Product Specification			26 OF 28

8.5 Packaging

- Modules use LCD element, and must be treated as such.
 - -Avoid intense shock and falls from a height.
 - -To prevent modules from degradation, do not operate or store them exposed directly to sunshine or high temperature/humidity for long periods.

8.6 Storage

- ■□A slight dew depositing on terminals is a cause for electro-chemical reaction resulting in terminal open circuit. Relative humidity of the environment should therefore be kept below 60%RH.
- ◆□Original protective film should be used on LCD's surface (polarizer). Adhesive type protective film should be avoided, because it may change color and/or properties of the polarizers.
- ■Do not store the LCD near organic solvents or corrosive gasses.
- Keep the LCD safe from vibration, shock and pressure.
- ■□Black or white air-bubbles may be produced if the LCD is stored for long time in the lower temperature or mechanical shocks are applied onto the LCD.
- ■□In the case of storing for a long period of time for the purpose or replacement use, the following ways are recommended.
 - -Store in a polyethylene bag with sealed so as not to enter fresh air outside in it.
 - -Store in a dark place where neither exposure to direct sunlight nor light is.
 - -Keep temperature in the specified storage temperature range.
 - -Store with no touch on polarizer surface by the anything else. If possible, store the LCD in the packaging situation LCD when it was delivered.

8.7 Safety

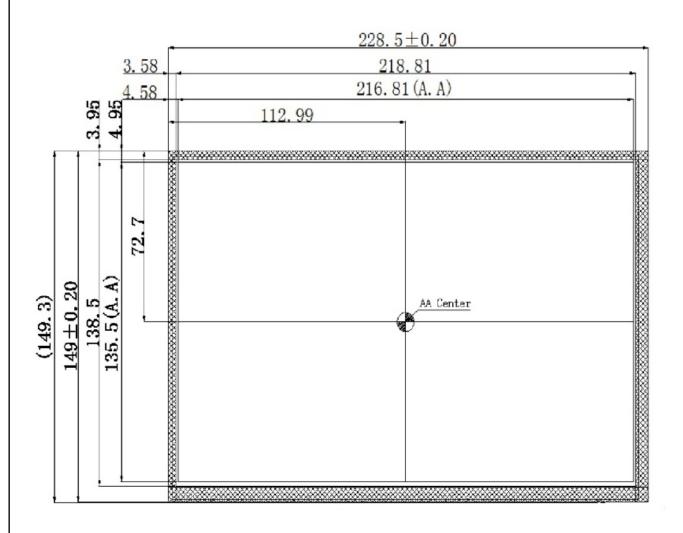
- ●□For the crash damaged or unnecessary LCD, it is recommended to wash off liquid crystal by either of solvents such as acetone and ethanol an should be burned up later.
- ■In the case the LCD is broken, watch out whether liquid crystal leaks out or not. If your hands touch the liquid crystal, wash your hands cleanly with water an soap as soon as possible.
- ■□If you should swallow the liquid crystal, first, wash your mouth thoroughly with water, then drink a lot of water and induce vomiting, and then, consult a physician.
- ■□If the liquid crystal should get in your eyes, flush your eyes with running water for at least fifteen minutes.
- ■□If the liquid crystal touches your skin or clothes, remove it and wash the affected part of your skin or clothes with soap and running water.

PRODUC ⁻	T GROUP	REV	ISSUE DATE	
TFT- LCD P	RODUCT	P2	2019-06-26	BESTAR
SPEC. NUMBER		PAGE		
S8-*	EV101WUM-	27 OF 28		

9.0 APPENDIX

Mechanical Drawing

Drawing Attachment: Front



PRODUC	r GROUP	REV	ISSUE DATE	
TFT- LCD P	RODUCT	P2	2019-06-26	BESTAR
SPEC. NUMBER		SPEC. TITLE		PAGE
S8-*	EV101WUM-N20 Product Specification			28 OF 28

Mechanical Drawing Drawing Attachment: Back

