

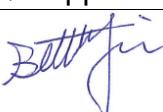
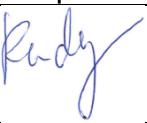
# **DATA IMAGE CORPORATION**

## **TFT Module Specification**

ITEM NO.: FG1001K0DSSWBG01

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| Customer Companies   | QA Approved   | DQA Check   | R&D Approved  | R&D Check   |
|----------------------|---|---|---|---|
|                      |  |  |  |  |
| Customer Approved by | Version:  | Issued Date:  | Total Pages:  | Prepared  |
|                      | C   | 30/JUN/17'  | 23  |  |

**2. RECORD OF REVISION**

| Rev | Date       | Item                 | Page               | Comment  | Source        |
|-----|------------|----------------------|--------------------|--|---------------|
| 1   | 18/SEP/14' |                      |                    | Initial PRELIMINARY  | ESR0308025    |
| 2   | 17/OCT/14' | 3                    | 3                  | Add Interface Specification.   |               |
| 3   | 26/MAR/15' | 5.4<br>7<br>10<br>12 | 6<br>9<br>19<br>22 | 1. Modify IL from Tpy.200 to 300mA & Note 1,2,3<br>2. Modify Brightness to Min.450 ; Typ.500.<br>3. Modify Barcode Size.<br>4. Modify Outline Drawing from Rev.1 to 2. | ECR110-F10016 |
| 4   | 25/JUN/15' | 8.1                  | 13                 | Modify Note1 SHLR control function.  | ECR110-F6033  |
| A   | 07/NOV/16' | 12<br>13             | 22<br>23           | 1. Modify Outline Drawing from Rev.2 to A.<br>2. Add Package Information.<br>3. Release Rev: A for production  | NPPR-0837     |
| B   | 18/NOV/16' | 12                   | 22                 | Modify Outline Drawing from Rev.A to B.  | ECR11S-GB0007 |
| C   | 30/JUN/17' | 12                   | 22                 | Modify Outline Drawing from Rev.B to C.<br>C) Modify White Fix Tape Outline.   | ECR110-H50027 |
|     |            |                      |                    |  |               |

### 3. GENERAL SPECIFICATIONS

| Parameter   | Specifications             | Unit |
|---|----------------------------|------|
| Screen Size   | 10.1 (diagonal)            | inch |
| Display Format  | 1024(W) x (R,G,B) x 600(H) | dot  |
| Active Area   | 222.72 (W) x125.28 (H)     | mm   |
| Dot Pitch   | 0.2175(W) x 0.2088(H)      | mm   |
| Pixel Configuration   | RGB-Stripe                 |      |
| Outline Dimension   | 235(W) x143(H) x4.9(D)     | mm   |
| Surface treatment   | Anti-Glare ,Hardness 3H    |      |
| Back-light  | LED                        |      |
| Display mode  | Normally white             |      |
| Interface   | 24 bit LVDS                |      |
| View direction(Gray Inversion)                              | 6 o'clock                  |      |
| Weight  | 250                        | g    |
| Our components and processes are compliant to RoHS standard |                            |      |

### 4. ABSOLUTE MAXIMUM RATINGS

| Parameter                | Symbol                                  | MIN. | MAX.  | Unit | Remark |
|--------------------------|---|------|-------|------|--------|
| Digital Supply Voltage   | VDD_LVDS                                | -0.3 | 3.96  | V    |        |
| Analog Supply Voltage    | AVDD                                    | -0.5 | 14.85 | V    |        |
| Gate On Voltage          | VGH                                     | -0.3 | 40    | V    |        |
| Gate Off Voltage         | VGL                                     | -20  | 0.3   | V    |        |
| Gate On-Gate Off Voltage | VGH-VGL                                 | 12   | 40    | V    |        |
| Signal Input Voltage     | NIND0~NIND3<br>PIND0~PIND3<br>NINC,PINC | -0.5 | 5     | V    |        |
| Operating temperature    | TOP                                     | -20  | 70    | °C   | Note1  |
| Storage temperature      | TsT                                     | -30  | 80    | °C   |        |

Note 1: If users use the product out of the environment operation range ( temperature and humidity ), it will have visual quality concerns.

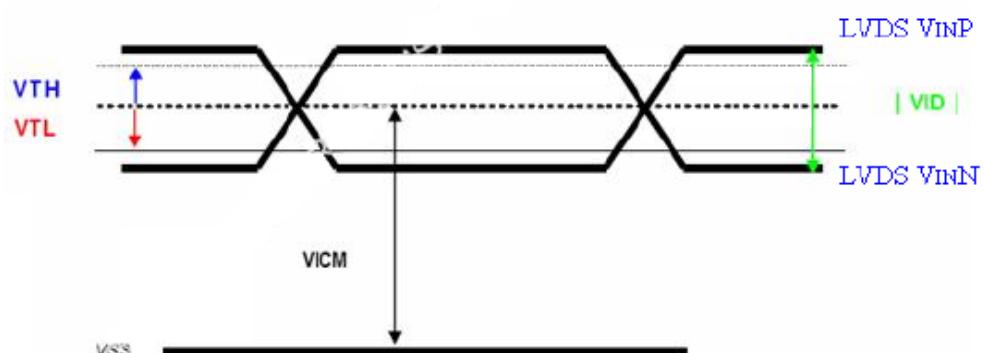
### 5. ELECTRICAL CHARACTERISTICS

#### 5.1 Power Voltage

| Item                                    | Symbol                     | Values |       |      | Unit         | Remark |
|---|----------------------------|--------|-------|------|--------------|--------|
|   |                            | Min.   | Typ.  | Max. |              |        |
| Power Supply Voltage                    | VDD<br>VDD_LVDS            | 3.0    | 3.3   | 3.6  | V            |        |
| Logic Input Voltage<br>(LVSC: IN+, IN-) | Common Mode Voltage        | VCM    | VID/2 | -    | 2.4-(VID/2 ) | V      |
|   | Differential Input Voltage | VID    | 200   | -    | 600          | mV     |
|   | Threshold Voltage(high)    | VTH    | -     | -    | 100          | mV     |
|   | Threshold Voltage (low)    | VTL    | -100  | -    | -            | mV     |
| Analog Power supply voltage             | AVDD                       | 9.4    | 9.6   | 9.8  | V            |        |
| Gate On Power supply voltage            | VGH                        | 17     | 18    | 19   | V            |        |
| Gate Off Power supply voltage           | VGL                        | -6.6   | -6    | -5.4 | V            |        |
| Common Power supply voltage             | VCOM                       | 3.8    | 4.0   | 4.2  | V            | Note2  |
| Gamma Voltage                           | V1                         |        | 9.02  |      | V            |        |
|   | V2                         |        | 9.01  |      | V            |        |

|               |     |      |  |   |
|---------------|-----|------|--|---|
| Gamma Voltage | V3  | 7.62 |  | V |
|               | V4  | 7.15 |  | V |
|               | V5  | 6.85 |  | V |
|               | V6  | 6.52 |  | V |
|               | V7  | 6.46 |  | V |
|               | V8  | 3.58 |  | V |
|               | V9  | 3.5  |  | V |
|               | V10 | 3.1  |  | V |
|               | V11 | 2.76 |  | V |
|               | V12 | 2.23 |  | V |
|               | V13 | 0.67 |  | V |
|               | V14 | 0.63 |  | V |
|               |     |      |  |   |

Note 1 :



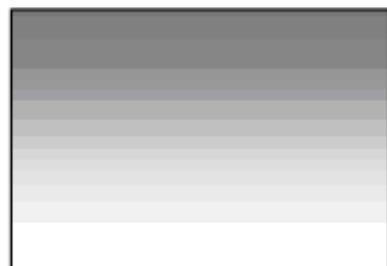
Note 2 : Please adjust VCOM to make the flicker level be minimum.

## 5.2 Current Consumption

| Item                    | Symbol | Condition | Values |      |      | Unit | Remark |
|-------------------------|--------|-----------|--------|------|------|------|--------|
|                         |        |           | Min.   | Typ. | Max. |      |        |
| Gate on Power Current   | IVGH   | VGH=18V   | -      | 0.5  | 1    | mA   | Note 1 |
| Gate off Power Current  | IVGL   | VGL=-6V   | -      | 0.5  | 1    | mA   |        |
| Digital Power Current   | IVDD   | VDD=3.3V  | -      | 40   | 50   | mA   |        |
| Analog power Current    | IAVDD  | AVDD=9.6  | -      | 35   | 45   | mA   |        |
| Total power consumption | PC     |           | -      | 480  | 621  | mW   |        |

Note 1 :

Typical: Under 256 gray pattern  
 Maximum: Under black pattern



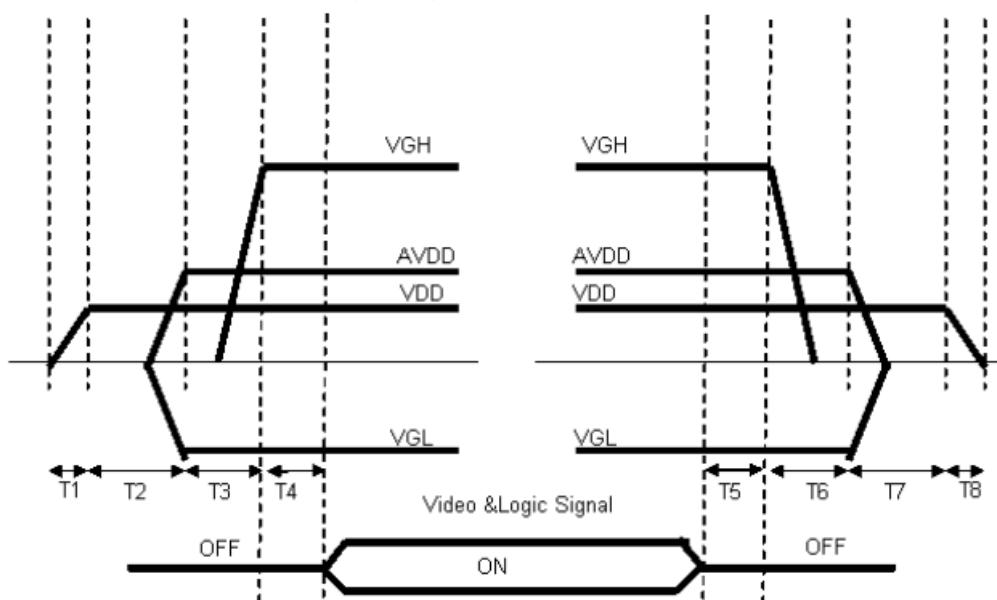
(a) 256 gray pattern



(b) Black Pattern

### 5.3 Power Signal sequence

Power On: VDD → AVDD/VGL → VGH → Video & Logic Signal  
 Power Off: Video & Logic Signal → VGH → AVDD/VGL → VDD



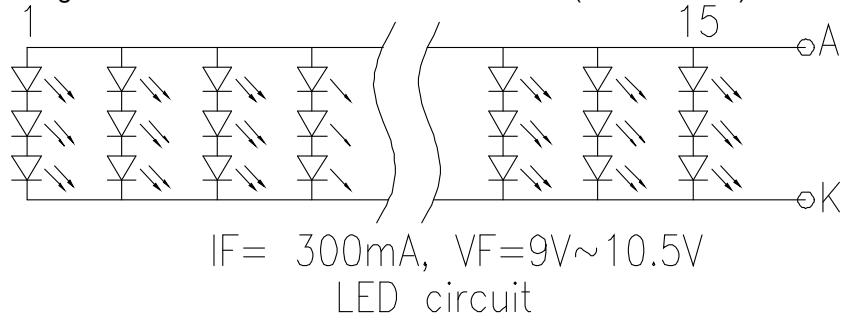
$0 < T1 \leq 10\text{ms}$   
 $20\text{ms} < T2$   
 $10\text{ms} < T3$   
 $0 < T4 \leq 10\text{ms}$

$0 < T5 \leq 10\text{ms}$   
 $0 < T6$   
 $0 < T7$   
 $0 < T8$

### 5.4 Backlight Driving Conditions

| Item                | Symbol | Values |      |      | Unit | Remark  |
|---------------------|--------|--------|------|------|------|---------|
|                     |        | Min.   | Typ. | Max. |      |         |
| LED forward voltage | $V_L$  | 9      | 9.9  | 10.5 | V    | Note1,3 |
|                     | $I_L$  | -      | 300  | -    | V    | Note1   |
| LED Life Time       | -      | 20,000 | -    | -    | Hr   | Note2   |

Note 1: The LED driving condition is defined for each LED module ( 3LED Serial ).



Note 2: The "LED life time" is defined as the module brightness decrease to 50% original brightness at  $T_a=25^\circ C$  and  $I_{LED} = 20mA$ . The LED lifetime could be decreased if operating  $I_L$  is larger than 25 mA.

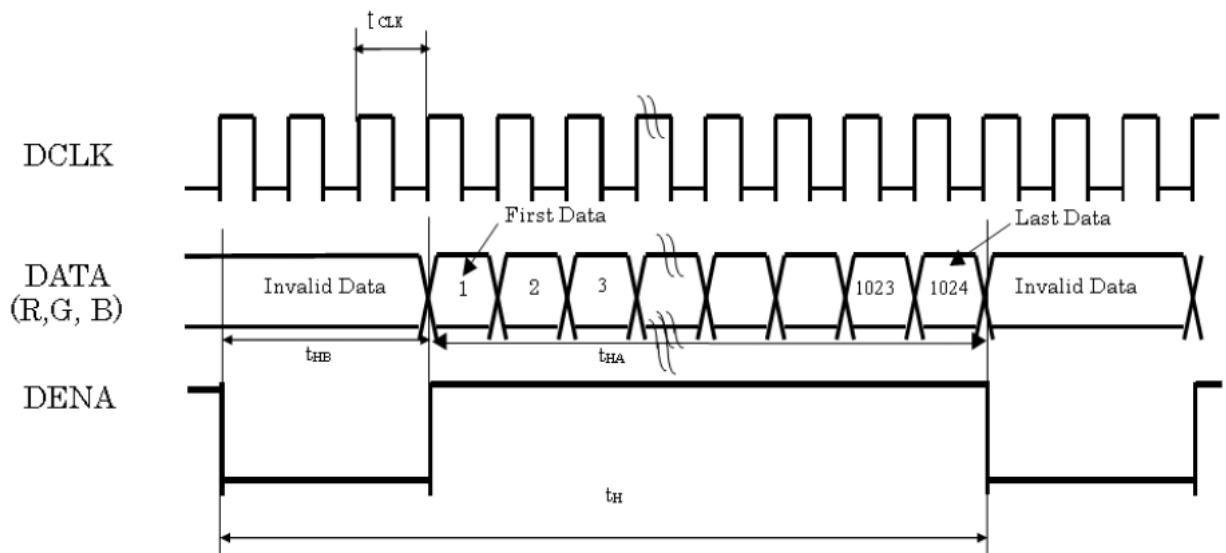
Note 3: The LED Supply Voltage is defined by the number of LED at  $T_a=25^\circ C$  and  $I_{LED} = 20mA$ . In the case of 3pcs LED ,  $V_L = 3.3 \times 3 = 9.9V$

## 6. INTERFACE SPECIFICATIONS

### 6.1 Timing Characteristics

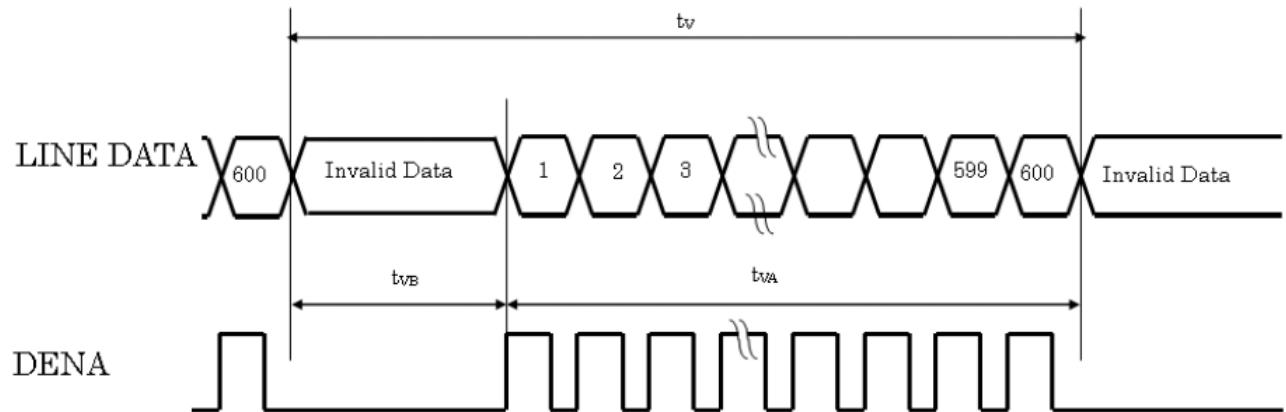
| Signal  | Item          | Symbol                | Value           |      |      | Unit             |
|---|---------------|-----------------------|-----------------|------|------|------------------|
|   |               |                       | Min.            | Typ. | Max. |                  |
| LVDS input signal                                 | CLK Frequency | Tclk                  | 45              | 51.2 | 57   | MHz              |
| LCD input signal sequence(input LVDS Transmitter) | Horizontal    | Horizontal total time | t <sub>H</sub>  | 1324 | 1344 | t <sub>CLK</sub> |
|   |               | Horizontal effective  | t <sub>HA</sub> | 1024 | 1024 | t <sub>CLK</sub> |
|   |               | Horizontal Blank time | t <sub>HB</sub> | 300  | 320  | t <sub>CLK</sub> |
|   | Vertical      | Vertical Period       | t <sub>V</sub>  | 625  | 635  | 645              |
|   |               | Vertical Valid        | t <sub>VA</sub> | 600  | 600  | t <sub>H</sub>   |
|   |               | Vertical Blank        | t <sub>VB</sub> | 25   | 35   | t <sub>H</sub>   |
|   |               |                       |                 |      |      |                  |

### 6.2 Horizontal Timing Sequence

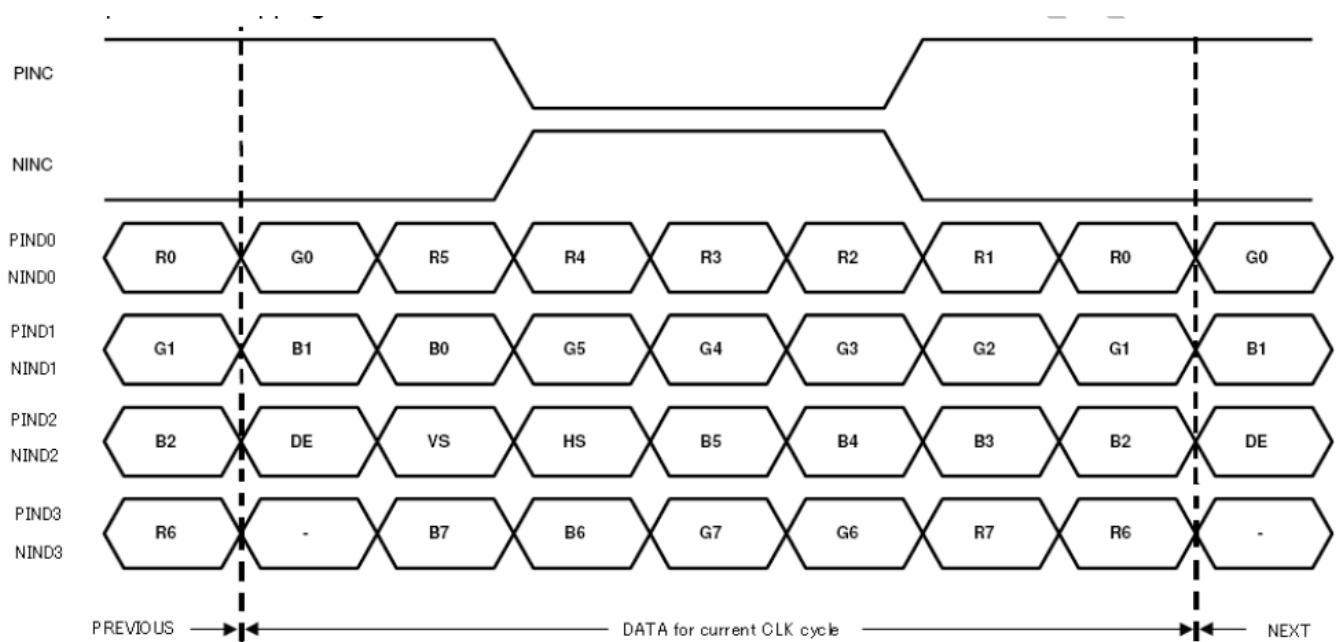


### 6.3 Vertical Timing Sequence

Vertical Timing Sequence



### 6.4 LVDS Input Data mapping

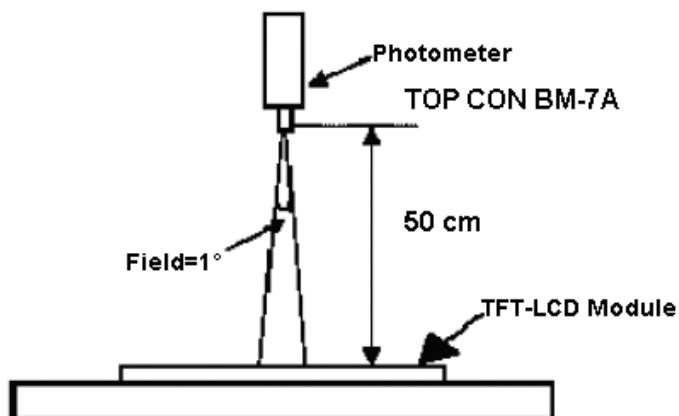


**7. OPTICAL CHARACTERISTIC**

| Parameter      | Symbol         | Condition                                 | MIN.  | TYP.  | MAX.  | Unit              | Remarks  |
|----------------|----------------|---|-------|-------|-------|-------------------|----------|
| Viewing Angle  | Horizontal     | $\theta_x \sim -\theta_x$<br>$CR \geq 10$ | 120   | 140   | -     | deg               | Note 1,4 |
|                | Vertical       |   | 100   | 120   | -     |                   |          |
| Contrast Ratio | CR             | Center<br>$\theta_x = \theta_y = 0^\circ$ | 500   | 600   | -     |                   | Note 1,3 |
| Response time  | Tr + Tf        | Center<br>$\theta_x = \theta_y = 0^\circ$ | -     | 25    | 40    | ms                | Note 1,6 |
| Uniformity     | B-uni          | $\theta_x = \theta_y = 0^\circ$           | 70    | 80    | -     | %                 | Note 1,5 |
| Brightness     | L              | Center<br>$\theta_x = \theta_y = 0^\circ$ | 450   | 500   | -     | cd/m <sup>2</sup> | Note 1,2 |
| Chromaticity   | x <sub>W</sub> | Center<br>$\theta_x = \theta_y = 0^\circ$ | 0.273 | 0.313 | 0.353 | -                 | Note 1,7 |
|                | y <sub>W</sub> |   | 0.289 | 0.329 | 0.369 |                   |          |
|                | x <sub>R</sub> |   | 0.550 | 0.590 | 0.630 |                   |          |
|                | y <sub>R</sub> |   | 0.300 | 0.340 | 0.380 |                   |          |
|                | x <sub>G</sub> |   | 0.301 | 0.341 | 0.381 |                   |          |
|                | y <sub>G</sub> |   | 0.554 | 0.594 | 0.634 |                   |          |
|                | x <sub>B</sub> |   | 0.117 | 0.157 | 0.197 |                   |          |
|                | y <sub>B</sub> |   | 0.075 | 0.115 | 0.155 |                   |          |

The following optical specifications shall be measured in a darkroom or equivalent state(ambient luminance  $\leq 10$  lux, and at room temperature). The operation temperature is  $25^\circ\text{C} \pm 2^\circ\text{C}$ , The measurement method is shown in Note1.

Note1: The method of optical measurement:

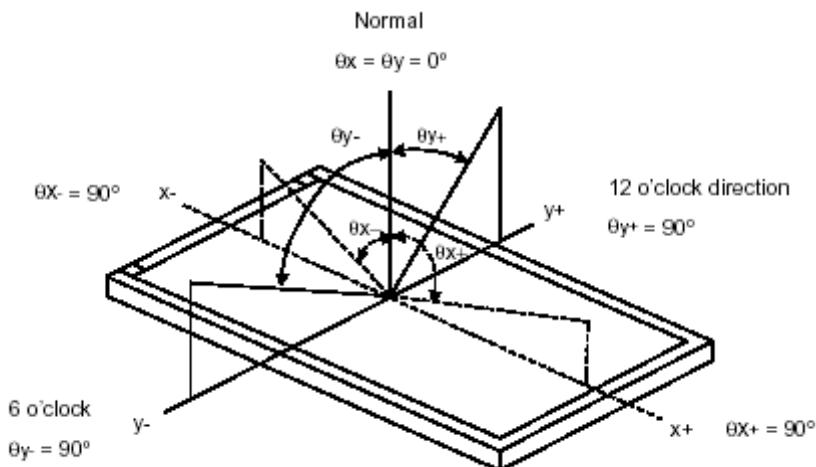


Note2: Measured at the center area of the panel and at the viewing angle of the  $\theta_x = \theta_y = 0^\circ$

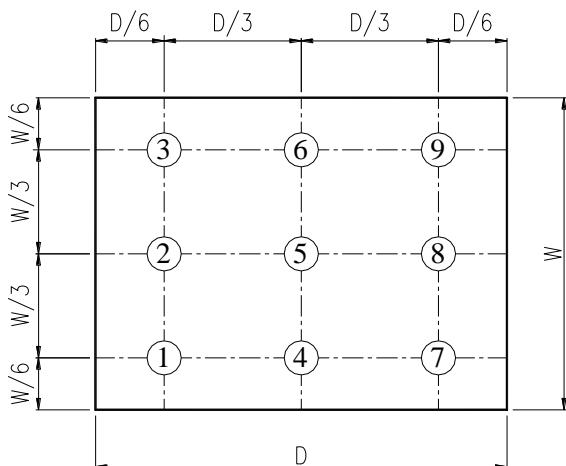
Note3: Definition of Contrast Ratio (CR):

$$CR = \frac{\text{Luminance with all pixels in white state}}{\text{Luminance with all pixels in Black state}}$$

Note4: Definition of Viewing Angle



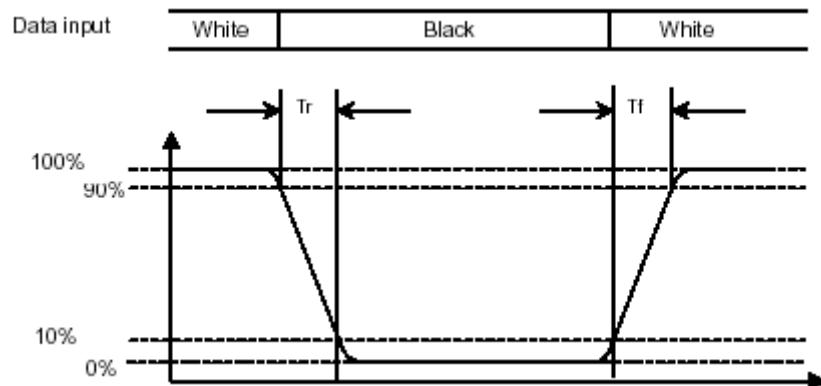
Note 5: Definition of Brightness Uniformity (B-uni):



$$B\text{-uni} = \frac{\text{Minimum luminance of 9 points}}{\text{Maximum luminance of 9 points}} \quad (\text{Note 5}).$$

## Note6: Definition of Response Time:

The Response Time is set initially by defining the “Rising Time (Tr)” and the “Falling Time (Tf)” respectively. Tr and Tf are defined as following figure.



## Note 7: Definition of Chromaticity:

The color coordinates  $(x_w, y_w), (x_R, y_R), (x_G, y_G)$ , and  $(x_B, y_B)$  are obtained with all pixels in the viewing field at white, red, green, and blue states, respectively.

## 8. INPUT TERMINAL PIN ASSIGNMENT

### 8.1 TFT LCD Module

CN1: Connector type: 089K60-000100-G2-R (STARCONN) or compatible.

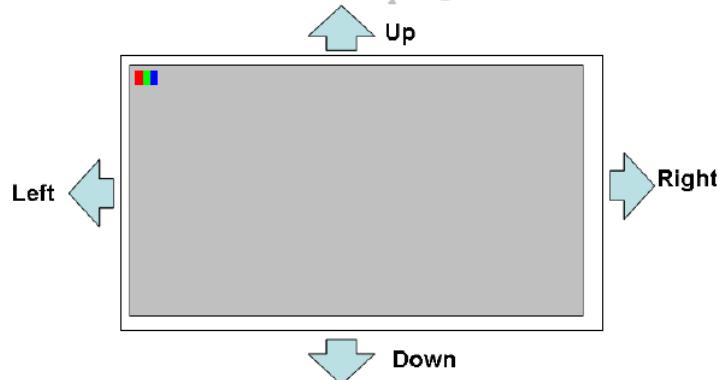
| Pin No. | Symbol    | Function   | Remark |
|---------|-----------|--|--------|
| 1       | AGND      | Analog Ground  |        |
| 2       | AVDD      | Analog Power   |        |
| 3       | DVDD      | Digital Power  |        |
| 4       | GND       | Digital Ground   |        |
| 5       | VCOM      | Common Voltage   |        |
| 6       | DVDD      | Digital Power  |        |
| 7       | GND       | Digital Ground   |        |
| 8       | V14       | Gamma Correction Voltage Reference   |        |
| 9       | V13       |  |        |
| 10      | V12       |  |        |
| 11      | V11       |  |        |
| 12      | V10       |  |        |
| 13      | V9        |  |        |
| 14      | V8        |  |        |
| 15      | GND       | Digital Ground   |        |
| 16      | DVDD_LVDS | LVDS Power   |        |
| 17      | GND       | Digital Ground   |        |
| 18      | PIND3     | Positive LVDS differential data inputs   |        |
| 19      | NIND3     | Negative LVDS differential data inputs   |        |
| 20      | GND       | Digital Ground   |        |
| 21      | PINC      | Positive LVDS differential data inputs   |        |
| 22      | NINC      | Negative LVDS differential data inputs   |        |
| 23      | GND       | Digital Ground   |        |
| 24      | PIND2     | Positive LVDS differential data inputs   |        |
| 25      | NIND2     | Negative LVDS differential data inputs   |        |
| 26      | GND       | Digital Ground   |        |
| 27      | PIND1     | Positive LVDS differential data inputs   |        |
| 28      | NIND1     | Negative LVDS differential data inputs   |        |
| 29      | GND       | Digital Ground   |        |
| 30      | PIND0     | Positive LVDS differential data inputs   |        |
| 31      | NIND0     | Negative LVDS differential data inputs   |        |
| 32      | GND       | Digital Ground   |        |
| 33      | GND_LVDS  | LVDS Ground  |        |
| 34      | GRB       | Global reset pin .Active low to enter reset state.<br>Suggest to connecting with an RC reset circuit for stability.<br>Normally pull high.(R=10K ohm ,C=0.1uF) |        |
| 35      | STBYB     | Standby mode ,normally pull high<br>STBYB="1",normal operation<br>STBYB="0",timing control ,source driver will turn off ,output are high-Z                     |        |
| 36      | SHLR      | Left or right display control  | Note 1 |
| 37      | DVDD      | Digital power  |        |
| 38      | UPDN      | Up / down display control  | Note 2 |
| 39      | AGND      | Analog ground  |        |
| 40      | AVDD      | Analog power   |        |

|    |      |   |        |
|----|------|---|--------|
| 41 | VCOM | Common voltage  |        |
| 42 | DITH | Dithering function enable control .Normally pull low<br>DITHER="1",Enable internal dithering function.<br>DITHER="0",Disable internal dithering function. |        |
| 43 | GND  | Digital ground  |        |
| 44 | DVDD | Digital power   |        |
| 45 | GND  | Digital ground  |        |
| 46 | V7   | Gamma correction voltage reference  |        |
| 47 | V6   | Gamma correction voltage reference  |        |
| 48 | V5   | Gamma correction voltage reference  |        |
| 49 | V4   | Gamma correction voltage reference  |        |
| 50 | V3   | Gamma correction voltage reference  |        |
| 51 | V2   | Gamma correction voltage reference  |        |
| 52 | V1   | Gamma correction voltage reference  |        |
| 53 | GND  | Digital ground  |        |
| 54 | DVDD | Digital power   |        |
| 55 | SELB | 6bit/8bit mode select,<br>SELB="0",LVDS input data is 8 bits<br>SELB="1",LVDS input data is 6 bits  | Note 2 |
| 56 | VGH  | Positive power for TFT  |        |
| 57 | VDD  | Digital power Gate IC   |        |
| 58 | VGL  | Negative power for TFT  |        |
| 59 | GND  | Digital ground for Gate IC  |        |
| 60 | NC   | Not connect   |        |

Remarks : Mating connector : 089K60-000100-G2-R(STARCONN)

Note 1 : UPDN and SHLR control function

| UPDN | SHLR | Function                                      |
|------|------|---|
| 0    | 1    | Normal display                                |
| 0    | 0    | Inverse Left and Right                        |
| 1    | 1    | Inverse Up and Down                           |
| 1    | 0    | Inverse Left and Right<br>Inverse Up and Down |



Note 2 :If LVDS input data is 6 bits, SELB must be set to High.

If LVDS input data is 8 bits, SELB must be set to Low.

## 8.2 LED CONNECTOR

| Pin No. | Symbol | Function    | Remark |
|---------|--------|-------------|--------|
| 1       | LEDA   | LED Anode   | Black  |
| 2       | LEDK   | LED Cathode | White  |

## 9. QUALITY ASSURANCE

### 9.1 Test Condition

#### 9.1.1 Temperature and Humidity(Ambient Temperature)

Temperature :  $25 \pm 5^{\circ}\text{C}$

Humidity :  $65 \pm 5\%$

#### 9.1.2 Operation

Unless specified otherwise, test will be conducted under function state.

#### 9.1.3 Container

Unless specified otherwise, vibration test will be conducted to the product itself without putting it in a container.

#### 9.1.4 Test Frequency

In case of related to deterioration such as shock test. It will be conducted only once.

#### 9.1.5 Test Method

| Reliability Test Item & Level |   |  | Remark     |
|-------------------------------|---|--|------------|
| No.                           | Test Item   | Test Level   |            |
| 1                             | High Temperature Storage Test                     | Ta=80°C, 120hrs  | IEC68-2-2  |
| 2                             | Low Temperature Storage Test                      | Ta=-30°C, 120hrs   | IEC68-2-1  |
| 3                             | High Temperature Operation Test                   | Ts=70°C, 120hrs  | IEC68-2-2  |
| 4                             | Low Temperature Operation Test                    | Ta=-20°C, 120hrs   | IEC68-2-1  |
| 5                             | High Temperature and High Humidity Operation Test | T=60°C, 90%RH, 120hrs  | IEC68-2-2  |
| 6                             | Thermal Cycling Test<br>(No operation)            | -30°C /30 min ~ +80°C /30 min for a total 100 cycles, Start with cold temperature and end with high temperature.             | IEC68-2-14 |
| 7                             | Vibration Test<br>(No operation)                  | Frequency range:10~55Hz<br>Stroke:1.5mm<br>Sweep:10Hz~55Hz~10Hz<br>2 hours for each direction of X. Y. Z.(6 hours for total) | IEC68-2-6  |
| 8                             | Shock Test<br>(No operation)                      | 80G, 6ms<br>Direction : $\pm X, \pm Y, \pm Z$<br>Cycle : 1 times   | IEC68-2-14 |

## 9.2 Inspection condition

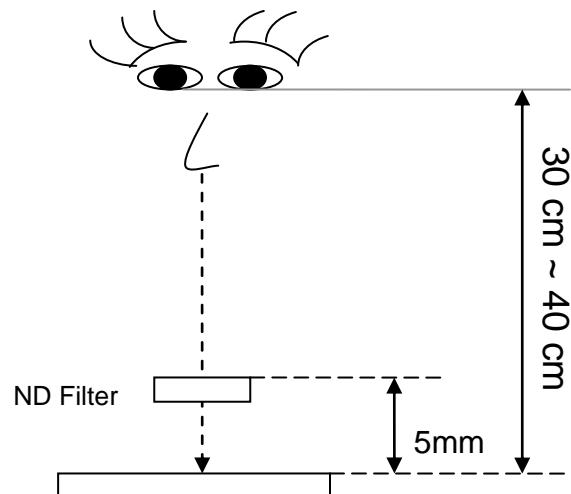
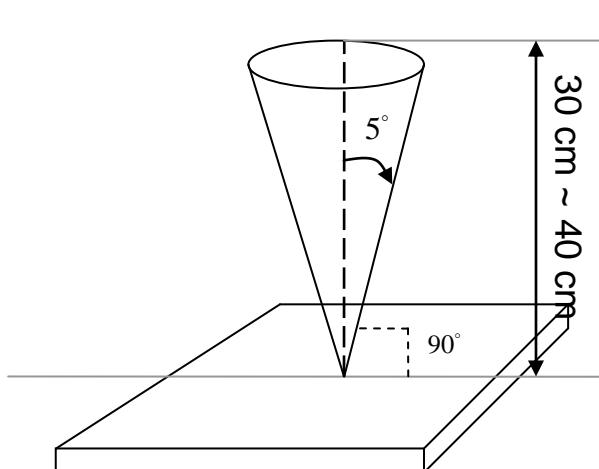
### 9.2.1 Inspection conditions

9.2.1.1 Inspection Distance :  $35 \pm 5$  cm

9.2.1.2 View Angle :

( 1 ) Inspection under operating condition :  $\pm 5^\circ$

( 2 ) Inspection under non-operating condition :  $\pm 45^\circ$



### 9.2.2 Environment conditions :

|                         |                          |
|-------------------------|--------------------------|
| Ambient Temperature :   | $25 \pm 5^\circ\text{C}$ |
| Ambient Humidity :      | $65 \pm 5\%$             |
| Ambient<br>Illumination | Cosmetic Inspection      |
|                         | Functional Inspection    |

### 9.2.3 Definition of applicable Zones



### 9.3 Inspection Parameters

| No.   | Parameter                           | Criteria  |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
|---|-------------------------------------|---|------------------|-------------------|-------------------|------------------|-------------------|------------------|--------------------|-----------|--------------|---------------------|-------------|---------------------|---------------|-------------------|---|------|--------|---|
| 1   | Operating                           | Display function: No Display malfunction (Major)  |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
|   |                                     | Line Defect: No obvious Vertical and Horizontal line defect in bright, dark and colored.  |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
|   |                                     | Point Defect: Active area $\leq 8$ dots (Minor) (Note:1)  |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
|   |                                     | <table border="1"> <thead> <tr> <th colspan="2">Item</th> <th>Acceptable number</th> <th rowspan="2">Total</th> </tr> <tr> <th colspan="2"></th> <th>Active Area</th> </tr> </thead> <tbody> <tr> <td rowspan="2">Bright</td> <td>Random</td> <td>4</td> <td>8</td> </tr> <tr> <td>Two dots adjacent</td> <td>1</td> </tr> <tr> <td rowspan="2">Dark</td> <td>Random</td> <td>4</td> </tr> <tr> <td>Two dots adjacent</td> <td>2</td> </tr> </tbody> </table> |                  |                   | Item              |                  | Acceptable number | Total            |                    |           | Active Area  | Bright              | Random      | 4                   | 8             | Two dots adjacent | 1 | Dark | Random | 4 |
| Item  |                                     | Acceptable number   | Total            |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
|   |                                     | Active Area   |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| Bright  | Random                              | 4   | 8                |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
|   | Two dots adjacent                   | 1   |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| Dark  | Random                              | 4   |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
|   | Two dots adjacent                   | 2   |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| Non-uniformity: Visible through 2 %ND filter White , R , G ,B and gray 50% pattern.   |                                     |   |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| Foreign material in Black or White spots shape ( $W > 1/4L$ )   |                                     |   |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| <table border="1"> <thead> <tr> <th>Zone Dimension</th> <th>Acceptable number</th> <th>Class of Defects</th> </tr> </thead> <tbody> <tr> <td><math>D &gt; 0.5</math></td> <td>0</td> <td rowspan="3">Minor</td> </tr> <tr> <td><math>0.3 &lt; D \leq 0.5</math></td> <td>5</td> </tr> <tr> <td><math>0.3 \leq D</math></td> <td>*</td> </tr> </tbody> </table>  |                                     |   | Zone Dimension   | Acceptable number | Class of Defects  | $D > 0.5$        | 0                 | Minor            | $0.3 < D \leq 0.5$ | 5         | $0.3 \leq D$ | *                   |             |                     |               |                   |   |      |        |   |
| Zone Dimension  | Acceptable number                   | Class of Defects  |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| $D > 0.5$   | 0                                   | Minor   |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| $0.3 < D \leq 0.5$  | 5                                   |   |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| $0.3 \leq D$  | *                                   |   |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| $D = (\text{Long} + \text{Short}) / 2$ *: Disregard   |                                     |   |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| Foreign Material in Line or spiral shape ( $W \leq 1/4L$ ) (Note: 4)  |                                     |   |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| <table border="1"> <thead> <tr> <th>Zone L (mm)</th> <th>Zone W(mm)</th> <th>Acceptable number</th> <th>Class of Defects</th> </tr> </thead> <tbody> <tr> <td><math>L &gt; 10</math></td> <td><math>W &gt; 0.1</math></td> <td>0</td> <td rowspan="8">Minor</td> </tr> <tr> <td><math>L \leq 10</math></td> <td><math>0.05 &lt; W \leq 0.1</math></td> <td>5</td> </tr> <tr> <td><math>L \leq 10</math></td> <td><math>W \leq 0.05</math></td> <td>*</td> </tr> </tbody> </table> |                                     |   | Zone L (mm)      | Zone W(mm)        | Acceptable number | Class of Defects | $L > 10$          | $W > 0.1$        | 0                  | Minor     | $L \leq 10$  | $0.05 < W \leq 0.1$ | 5           | $L \leq 10$         | $W \leq 0.05$ | *                 |   |      |        |   |
| Zone L (mm)   | Zone W(mm)                          | Acceptable number   | Class of Defects |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| $L > 10$  | $W > 0.1$                           | 0   | Minor            |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| $L \leq 10$   | $0.05 < W \leq 0.1$                 | 5   |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| $L \leq 10$   | $W \leq 0.05$                       | *   |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| $L$ : Length $W$ : Width      * : Disregard   |                                     |   |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| 2   | External Inspection (non-operating) | Dimension: Outline (Major)  |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
|   |                                     | Bezel appearance: uneven (Minor)  |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
|   |                                     | Scratch on the polarize: (Note:2)   |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
|   |                                     | <table border="1"> <thead> <tr> <th>Zone L (mm)</th> <th>Zone W(mm)</th> <th>Acceptable number</th> <th>Class of Defects</th> </tr> </thead> <tbody> <tr> <td><math>L &gt; 10</math></td> <td><math>W &gt; 0.1</math></td> <td>0</td> <td rowspan="2">Minor</td> </tr> <tr> <td><math>L \leq 10</math></td> <td><math>0.05 &lt; W \leq 0.1</math></td> <td>5</td> </tr> </tbody> </table>   |                  |                   | Zone L (mm)       | Zone W(mm)       | Acceptable number | Class of Defects | $L > 10$           | $W > 0.1$ | 0            | Minor               | $L \leq 10$ | $0.05 < W \leq 0.1$ | 5             |                   |   |      |        |   |
| Zone L (mm)   | Zone W(mm)                          | Acceptable number   | Class of Defects |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| $L > 10$  | $W > 0.1$                           | 0   | Minor            |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |
| $L \leq 10$   | $0.05 < W \leq 0.1$                 | 5   |                  |                   |                   |                  |                   |                  |                    |           |              |                     |             |                     |               |                   |   |      |        |   |

|  |        |  |               |                  |  |  |  |  |  |
|--|--------|--|---------------|------------------|--|--|--|--|--|
|  |        | $L \leq 10$  | $W \leq 0.05$ | *                |  |  |  |  |  |
|  |        | L : Length    W : Width  |               | *: Disregar      |  |  |  |  |  |
| Dent or bubble on the polarize (Note:2)                                  |        |  |               |                  |  |  |  |  |  |
| Zone<br>Dimension  |        | Acceptable number  |               | Class of Defects |  |  |  |  |  |
| D > 0.5  |        | 0  |               | Minor            |  |  |  |  |  |
| $0.3 < D \leq 0.5$   |        | 5  |               |                  |  |  |  |  |  |
| $0.3 \leq D$   |        | *  |               |                  |  |  |  |  |  |
| $D = (\text{Long} + \text{Short}) / 2$ *: Disregar                       |        |  |               |                  |  |  |  |  |  |
| Polarizer flaw or leak out resin : Defect is defined as the active area. |        |  |               |                  |  |  |  |  |  |
| 3  | Others | Issues which is not defined defect :defect must be visible through 2% ND Filter. |               |                  |  |  |  |  |  |

|                  |           |   |
|------------------|-----------|---|
| Class of defects | AQI 0.65% | Definition  |
|                  | AQI 1.5%  | It is a defect that will not result in functioning problem with deviation classified. |

Note:1.(a) Bright point defect is defined as point defect of R,G,B with area  $>1/2$  dot respectively

(b) Dark point defect is defined as visible in full white pattern.

(c) Definition of distribution of point defect is as follows:

-minimum separation between dark point defects should be larger than 5mm.

-minimum separation between bright point defects should be larger than 5mm.

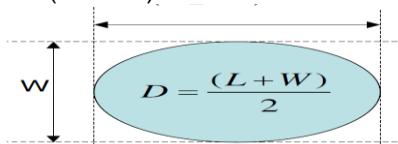
Note:2 The external inspection should be conducted at the distance  $35 \pm 5$  cm between the eyes of inspctor and the panel .

Note:3 Luminance measurement for contrast ratio is at the distance  $50 \pm 5$  cm between the detective head and the panel with ambient illuminance less than 1 lux. Contrast ratio is obtained at optimum view angle.

Note:4 W-Width in mm , L-length of Max.(L1,L2) in mm.



Note:5 Spot Foreign Material ( $W \geq L/4$ )



#### 9.4 Sampling Condition

Unless otherwise agree in written, the sampling inspection shall be applied to the incoming inspection of customer.

Lot size: Quantity of shipment lot per model.

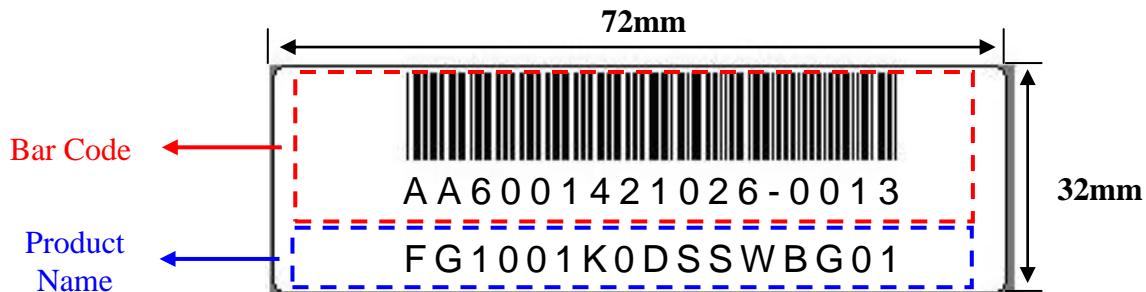
Sampling type: normal inspection, single sampling

Sampling table: MIL-STD-105E

Inspection level: Level II

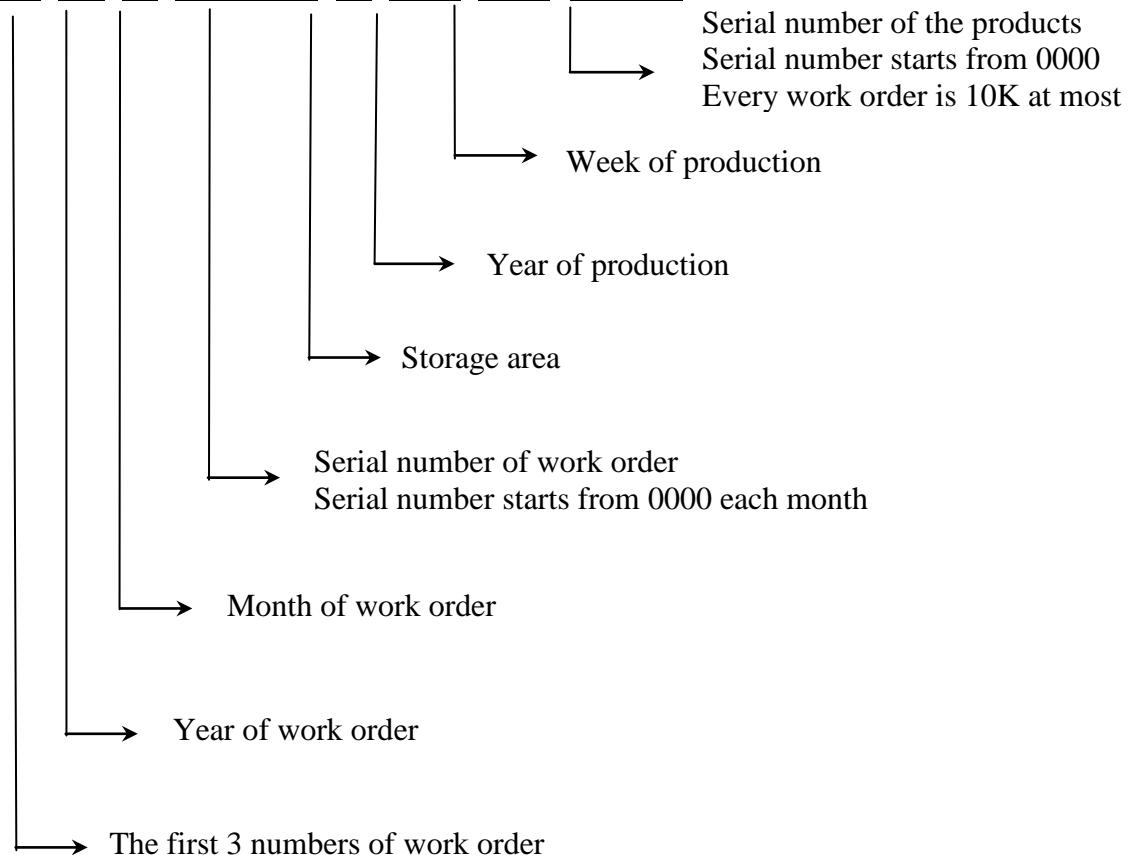
## 10. LCM PRODUCT LABEL DEFINE

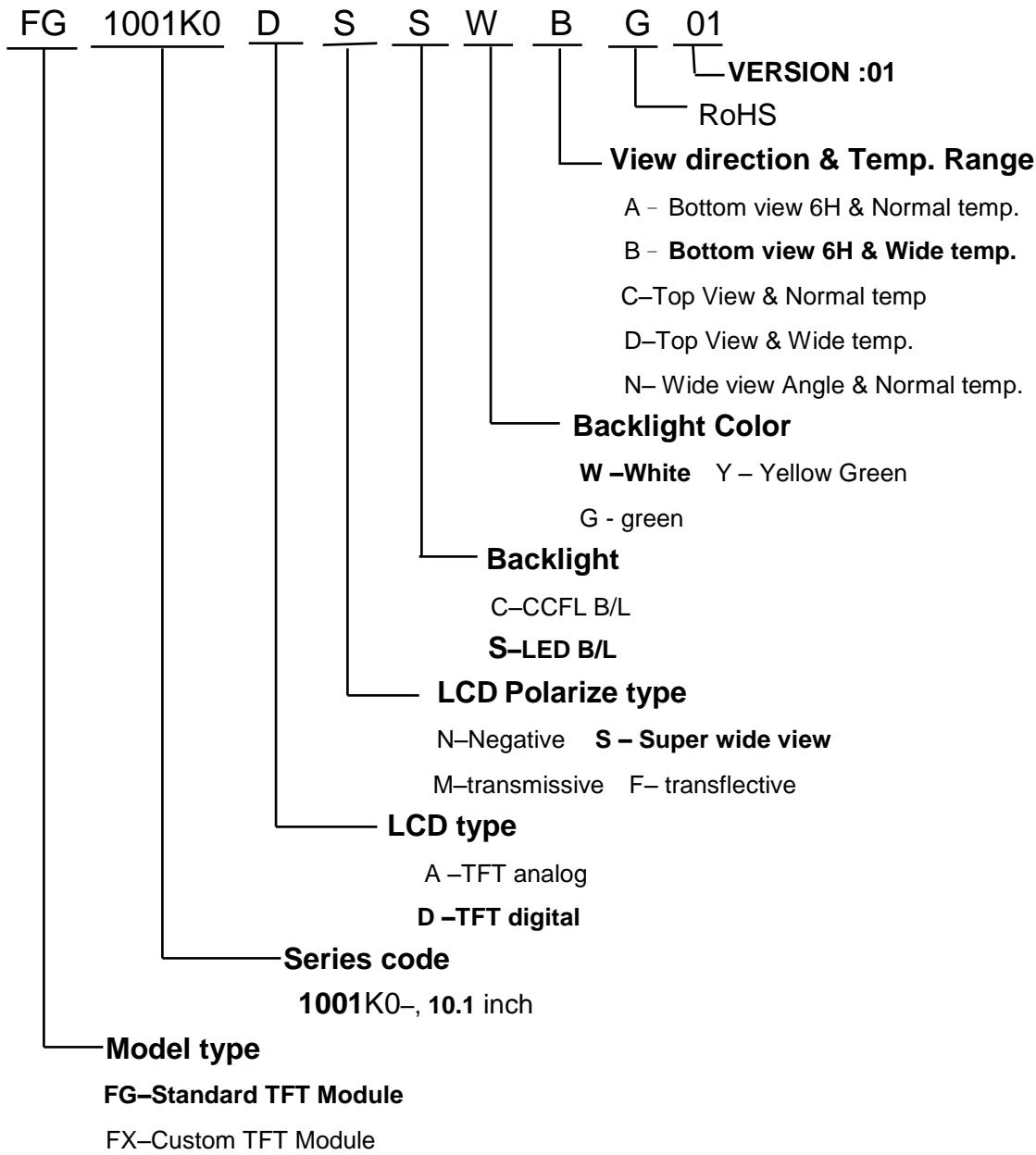
### Product Label style:



### Barcode Define:

**A A 6 0014 2 10 26-0013**



**Product Name Define:**


## 11. PRECAUTION FOR USING LCM

### 1. ASSEMBLY PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
- (4) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (5) Do not open the case because inside circuits do not have sufficient strength.
- (6) Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.
- (7) Please do not touch metal frames with bare hands and soiled gloves. A color change of the metal frames can happen during a long preservation of soiled LCD modules.
- (8) Please pay attention to handling lead wire of backlight so that it is not tugged in connecting with inverter.

### 2. OPERATING PRECAUTIONS

- (1) Please be sure to turn off the power supply before connecting and disconnecting signal input cable.
- (2) Please do not change variable resistance settings in LCD module. They are adjusted to the most suitable value. If they are changed, it might happen LCD does not satisfy the characteristics specification
- (3) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (4) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (5) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (6) Please consider that LCD backlight takes longer time to become stable of radiation characteristics in low temperature than in room temperature.

### 3. ELECTROSTATIC DISCHARGE CONTROL

- (1) The operator should be grounded whenever he/she comes into contact with the module. Never touch any of the conductive parts such the copper leads on the PCB and the interface terminals with any

parts of the human body.

- (2) The modules should be kept in antistatic bags or other containers resistant to static for storage.
- (3) Only properly grounded soldering irons should be used.
- (4) If an electric screwdriver is used, it should be well grounded and shielded from commutator sparks.
- (5) The normal static prevention measures should be observed for work clothes and working benches; for the latter conductive (rubber) mat is recommended
- (6) Since dry air is inductive to statics, a relative humidity of 50-60% is recommended.

### 4. STORAGE PRECAUTIONS

- (1) When you store LCDs for a long time, it is recommended to keep the temperature between 0°C-40°C without the exposure of sunlight and to keep the humidity less than 90%RH.
- (2) Please do not leave the LCDs in the environment of high humidity and high temperature such as 60°C 90%RH
- (3) Please do not leave the LCDs in the environment of low temperature; below -20°C.

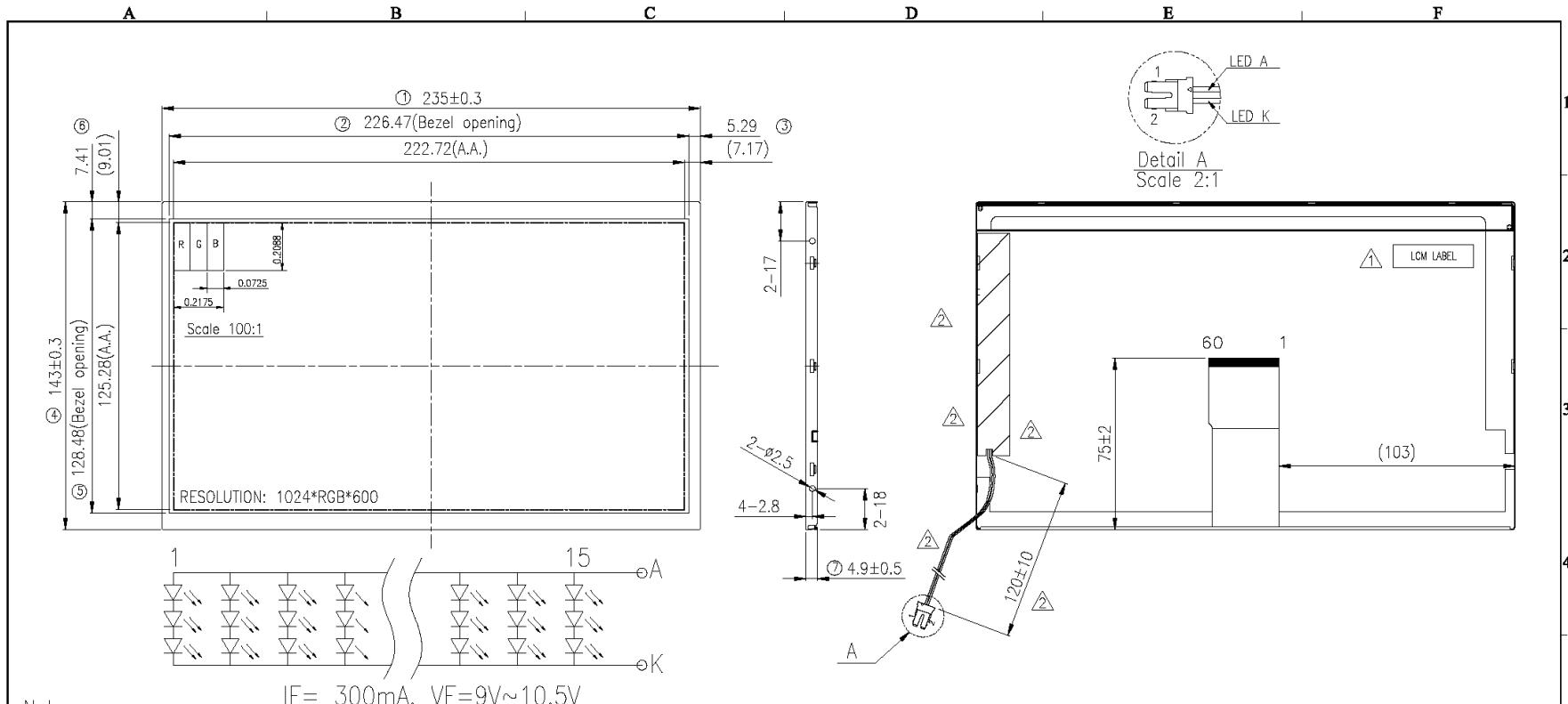
### 5. OTHERS

- (1) A strong incident light into LCD panel might cause display characteristics' changing inferior because of polarizer film, color filter, and other materials becoming inferior. Please do not expose LCD module direct sunlight and strong UV rays
- (2) Please pay attention to a panel side of LCD module not to contact with other materials in preserving it alone.
- (3) For the packaging box, please pay attention to the followings:
  - a. Please do not pile them up more than 5 boxes. (They are not designed so.) And please do not turn over.
  - b. Please handle packaging box with care not to give them sudden shock and vibrations. And also please do not throw them up.
  - c. Packing box and inner case for LCDs are made of cardboard. So please pay attention not to get them wet. (Such like keeping them in high humidity or wet place can occur getting them wet.)

### 6. LIMITED WARRANTY

Unless otherwise agreed between DATA IMAGE and customer, DATA IMAGE will replace or repair any of its LCD and LCM which is found to be defective electrically and visually when inspected in accordance with DATA IMAGE acceptance standards, for a period of one year from date of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of DATA IMAGE is limited to repair and/or replacement on the terms set forth above. DATA IMAGE will not be responsible for any subsequent or consequential events.

## 12. OUTLINE DRAWING

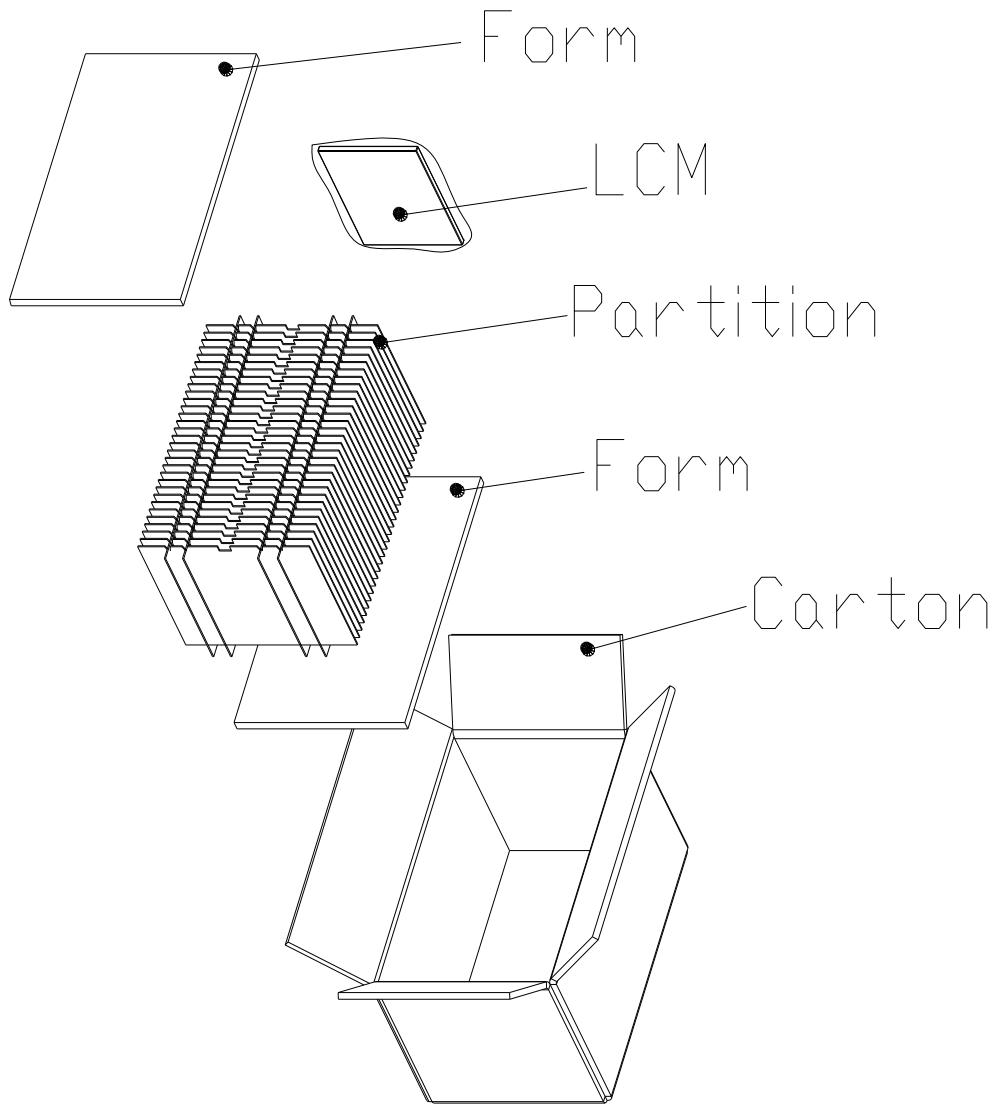


Note:

1. For RoHS. & REACH.
2. Tolerance is  $\pm 0.3$  unless otherwise noted.
3. LCM connector : STARCONN 089K60-000100-G2-R or equivalent
4. Important dimension. ① ~ ⑦
5. Center luminance : 500 cd/m<sup>2</sup>(typ.), 450 cd/m<sup>2</sup>(min.)
6. Backlight match connector: JST SM02B-BHSS-1-TB or equivalent.
7. Allow ed depth of serhole screw insertion is 1.5mm Max.
8. User hole screw of torque-2.0 kgf/cm Max.

| PIN FUNCTIONS |      |    |           |    |       |    |          |    |      |    |      |
|---------------|------|----|-----------|----|-------|----|----------|----|------|----|------|
| 1             | AGND | 11 | V11       | 21 | PINC  | 31 | NIND0    | 41 | VCOM | 51 | V2   |
| 2             | AVDD | 12 | V10       | 22 | NINC  | 32 | GND      | 42 | DITH | 52 | V1   |
| 3             | DVDD | 13 | V9        | 23 | GND   | 33 | GND_LVDS | 43 | GND  | 53 | GND  |
| 4             | GND  | 14 | V8        | 24 | PIND2 | 34 | GRB      | 44 | DVDD | 54 | DVDD |
| 5             | VCOM | 15 | GND       | 25 | NIND2 | 35 | STBYB    | 45 | GND  | 55 | SELB |
| 6             | DVDD | 16 | DVDD_LVDS | 26 | GND   | 36 | SHLR     | 46 | V7   | 56 | VGH  |
| 7             | GND  | 17 | GND       | 27 | PIN01 | 37 | DVDD     | 47 | V6   | 57 | VDD  |
| 8             | V14  | 18 | PIND3     | 28 | NIND1 | 38 | UPDN     | 48 | V5   | 58 | VGL  |
| 9             | V13  | 19 | NIND3     | 29 | GND   | 39 | AGND     | 49 | V4   | 59 | GND  |
| 10            | V12  | 20 | GND       | 30 | PIND0 | 40 | AVDD     | 50 | V3   | 60 | NC   |

|  |  |  |  | DATE:    | 2014/08/21 | TITLE:                     |              |
|--|--|--|--|----------|------------|----------------------------|--------------|
|  |  |  |  | DRAWN:   |            | 10.1"LCM OUTLINE DIMENSION |              |
|  |  |  |  | CHECK:   |            | DWG. NO.                   | FG1001K0SG01 |
|  |  |  |  | APPROVE: |            | UNITS                      | M M          |
|  |  |  |  |          |            | REV.                       | C            |
|  |  |  |  |          |            | SCALE                      | 1/1          |
|  |  |  |  |          |            | SHEET 1 OF 1               |              |

**13. PACKAGE INFORMATION**

1 Carton = 16 PCS

Carton size : 482L x 282W x 279H (mm)