



# Temperature Conditioned Low Loss SMA Male to RA TNC Male Cable LL142 Coax

Temperature conditioned low loss SMA Male to RA TNC Male cable assemblies with RF test reports from Fairview Microwave are part of our full line of reliable RF components available to ship same day. These COTS (commercial-off-the-shelf) cable assemblies using LL142 triple shielded coax with expanded PTFE dielectric have traceable processes and materials that are recorded and provided in the included test report. The temperature pre-conditioned coaxial cable and captivated stainless steel RF connectors are assembled with J-STD-001 soldering processes and meet WHMA-A-620 workmanship criteria. The carefully selected materials, temperature conditioning, assembly processes and test sequence ensure a dependable cable assembly for high-reliability applications with wide temperature excursions and where the cost of failure is high. Each serialized SMA to TNC low loss cable assembly is traceable to its component lots and test data ships with every cable.

The data sheet for this low loss temperature tolerant hi-rel cable assembly using LL142 expanded PTFE cable includes specifications, CAD drawing and dimensions that are shown below. Fairview Microwave offers these high-reliability RF cable assemblies with test data and many other RF, microwave and millimeter wave components which allow designers to configure and customize their signal systems however they like. Whether the need is to provide reliable interconnects over wide temperature extremes or have supporting test reports, Fairview Microwave has the right cable assemblies for the job. Fairview can also expertly build your custom RF cable assemblies for you and ship same day.

## **Referenced Specifications**

IPC/WHMA-A-620	Requirements and Acceptance for Cable and Wire
	Harness Assemblies
MIL-STD-348	Radio Frequency Connector Interfaces for MIL-
	DTL-3643, MIL-DTL-3650, MIL-DTL-3655, MIL-
	DTL-25516, MIL-PRF-31031, MIL-PRF-39012,
	MIL-PRF-49142, MIL-PRF
IPC J-STD-001	Requirements for Soldered Electrical and Electronic
	Assemblies
IPC J-STD-006	Requirements for Electronic Grade Solder Alloys and
	Fluxed and Non-Fluxed Solid Solders for Electronic
	Soldering Applications
SAE AS5942	Marking of Electrical Insulating Materials
SAE AS23053	Insulation Sleeving, Electrical, Heat Shrinkable, General
	Specifications For

#### **Material Specifications**

#### Component Specification

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Cable	LL142 per LL142 datasheet
Connector 1	FMCN1085 per MIL-STD-348
Connector 2	FMCN1078 per MIL-STD-348
Heat Shrink 1	SUMITUBE W3B2(4X) 12/3 per SAE AS23053 as applicable
Heat Shrink 2	SUMITUBE W3B2(4X) 24/6 per SAE AS23053 as applicable
Heat Shrink 3	M23053/4-303-0 per SAE AS23053
Heat Shrink 4	M23053/4-304-0 per SAE AS23053
Solder	SN63 per J-STD-006



## **Configuration:**

- Connector 1: FMCN1085 (SMA Male)
- Connector 2: FMCN1078 (TNC Male Right Angle)
- · Cable: LL142

## Features:

- Max Frequency 18 GHz
- 80% Phase Velocity
- Triple Shielded
- FEP Jacket
- Temperature Pre-Conditioned Cable
- J-STD Soldering
- Lot Traceability
- Captivated Stainless Steel Connectors
- Expanded PTFE dielectric
- Serialized Test Data & Report
- In-stock and ships same day

# **Applications:**

- General Purpose
- Laboratory Use
- Extreme Temperatures
- Hi-Reliability
- Unmanned Systems
- COTS Solutions
- Avionics
- Electronic

Countermeasures(ECM)

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### **Electrical Specifications**

Description	Min	Тур	Max	Units
Frequency Range	DC		18	GHz
VSWR			1.4:1	
Velocity of Propagation		80		%
Capacitance		25 [82.02]	]	pF/ft [pF/m]
Dielectric Withstanding Voltage (AC)			750	Vrms

Specifications by Frequency

Description	F1	F2	F3	F4	F5	Units
Frequency	1	2	4.5	9	18	GHz
Insertion Loss (Max.)	0.082	0.118	0.172	0.257	0.376	dB/ft
	0.27	0.39	0.56	0.84	1.23	dB/m

#### Electrical Specification Notes:

Insertion Loss does not include the loss of the connectors. Insertion Loss is estimated as 0.04\*SQRT(FGHz) dB for the SMA Male connector and 0.2 dB for the TNC Male Right Angle connector.

## **Mechanical Specifications**

#### **Cable Assembly**

Description	Min	Тур	Max	Units
Cable Outer Diameter	0.19	0.195	0.2	in
Weight			0.19 [86.18]	lbs [g]

	_	_		
Cab		har	acto	ristics

Component		Specification		
Cable Type		LL142		
Impedance		50 Ohms		
Inner Conductor Type		Solid		
Inner Conductor Mat. & Pla	at. Copper, Silver			
Dielectric Type	Expanded PTFE Tape			
Number of Shields	3			
Shield Layer 1	Silver Plated Copper Tape			
Shield Layer 2	Aluminum Polyester			
Shield Layer 3	Silver Plated Copper Wire			
Jacket Material	FEP			
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#### **Connector Characteristics**

Description	Connector 1	Connector 2	
Туре	SMA Male	TNC Male Right Angle	
Specification	MIL-STD-348	MIL-STD-348	
Impedance	50 Ohms	50 Ohms	
Contact Mat. & Plat.	Beryllium Copper, Gold over Nickel	Beryllium Copper, Gold over Nickel	
Contact Plating Spec.	50 μin minimum	50 µin minimum	
Dielectric Type	PTFE	PTFE	
Body Mat. & Plat.	Passivated Stainless Steel	Passivated Stainless Steel	
Body Plating Spec.	SAE-AMS-2700	SAE-AMS-2700	
Coupling Nut Mat. & Plat.	Passivated Stainless Steel	Passivated Stainless Steel	
Coupling Nut Plating Spec.	SAE-AMS-2700	SAE-AMS-2700	
Hex Size	5/16 inch	9/16 inch	
Seal Gasket Material	Silicone Rubber	Silicone Rubber	
Contact Gage Spec.	0.000 in min	0.210 to 0.230 in	
Insulator Gage Spec.	0.000 in min	0.208 to 0.228 in	

## **Environmental Specifications**

Description	:	Specification
Temperature Operating Ran	nge -{	55 to +125 deg C

**Compliance Certifications** (see product page for current document)

## **Process Specifications**

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Process	Specification
Cable Preconditioning	5 cycles, -55 °C to +125°C, 20 minute dwells
Soldering	in accordance with J-STD-001, class 3
Marking	shall meet the adherence requirements of SAE AS5942
Workmanship	shall be in accordance with IPC/WHMA-A-620, class 3

## **Tests and Inspections**

Test	Sampling
Connector Gaging (pin and insulator position)	100%
Insertion Loss	100%
VSWR	100%
Dielectric Withstanding Voltage (DWV)	100%
Visual - workmanship, configuration and marking	100%
Length	C=0, 1.5 AQL
Mass	C=0, 1.5 AQL

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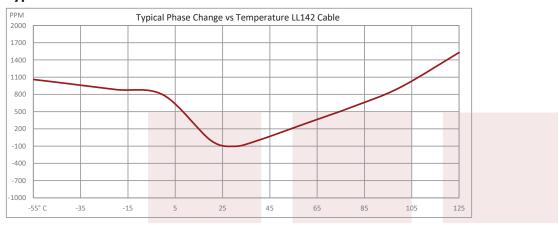


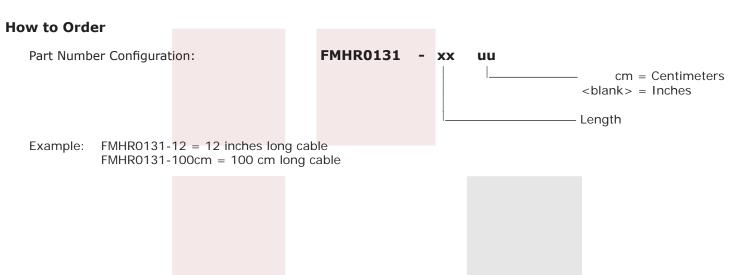
#### **Plotted and Other Data**

Notes:

• Values at 25°C, sea level.

#### **Typical Performance Data**









Cable Assembly Length Tolerances:

Imperial English		Me	tric
"L" ≤ 1 ft	+0.5 in / -0 in	"L" ≤ 0.3 m	+12.5 mm / -0 mm
1 ft < "L" ≤ 5 ft	+1 in / -0 in	0.3 m < "L" ≤ 1.5 m	+25 mm / -0 mm
5 ft < "L" ≤ 10 ft	+2 in / -0 in	1.5 m < "L" ≤ 3 m	+50 mm / -0 mm
10 ft < "L" ≤ 25 ft	+3 in / -0 in	3 m < "L" ≤ 7.5 m	+75 mm / -0 mm
25 ft < "L"	+2%"L" / -0%"L"	7.5 m < "L"	+2%"L" / -0%"L"

<sup>\*</sup> Cable Length = "L"

Temperature Conditioned Low Loss SMA Male to RA TNC Male Cable LL142 Coax from Fairview Microwave has same day shipment for domestic and International orders. Our RF, microwave and fiber optic products maintain a 99% availability and are part of the broadest selection in the industry.

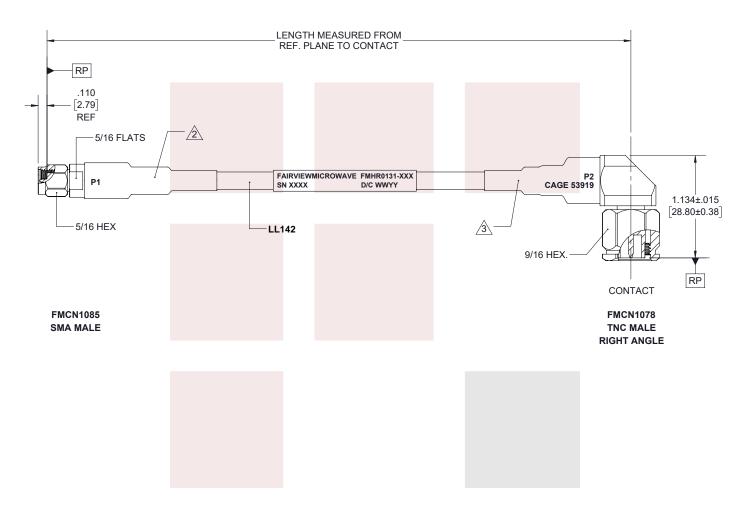
Click the following link to obtain additional part information: Temperature Conditioned Low Loss SMA Male to RA TNC Male Cable LL142 Coax FMHR0131

URL: https://www.fairviewmicrowave.com/temperature-conditioned-sma-male-ra-tnc-male-cable-II142-coax-fmhr0131-p. aspx

The information contained in this document is accurate to the best of our knowledge and representative of the part described herein. It may be necessary to make modifications to the part and/or the documentation of the part, in order to implement improvements. Fairview Microwave reserves the right to make such changes as required. Unless otherwise stated, all specifications are nominal. Fairview Microwave does not make any representation or warranty regarding the suitability of the part described herein for any particular purpose, and Fairview Microwave does not assume any liability arising out of the use of any part or documentation.







STANDARD TOLERANCES

.X ±0.2 .XX ±0.01 .XXX ±0.005

\*STANDARD TOLERANCES APPLY ONLY TO DIMENSIONS IN INCHES

#### NOTES:

- 1. ALL BLACK HEAT SHRINK WITH WHITE MARKINGS.
- TOP LAYER: SUMITUBE W3B2 (4X) SIZE 12/3. BOTTOM LAYER: M23053/4-303-0.
- 3. TOP LAYER: SUMITUBE W3B2 (4X) SIZE 24/6. BOTTOM LAYER: M23053/4-304-0.

Fairview Microwave	NOTES:  1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.  2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.  3. DIMENSIONS ARE IN INCHES [mm].						
Temperature Conditioned Low Loss SMA Male to RA TNC Male Cable LL142 Coax	DWG NO FMHR0131				CAGE CODE 3FKR5		
	CAD FILE 01/24/19	SHEET	1 OF 1	SCAL	E N/A	SIZE A	7361