



# Temperature Conditioned Low Loss N Male to N Male Cable LL160 Coax

Temperature conditioned low loss N Male to N Male cable assemblies with RF test reports from Fairview Microwave are part of our full line of reliable RF components available to ship same day. These COTS (commercial-off-the-shelf) cable assemblies using LL160 triple shielded coax with expanded PTFE dielectric have traceable processes and materials that are recorded and provided in the included test report. The temperature pre-conditioned coaxial cable and captivated stainless steel RF connectors are assembled with J-STD-001 soldering processes and meet WHMA-A-620 workmanship criteria. The carefully selected materials, temperature conditioning, assembly processes and test sequence ensure a dependable cable assembly for high-reliability applications with wide temperature excursions and where the cost of failure is high. Each serialized N to N low loss cable assembly is traceable to its component lots and test data ships with every cable.

This low loss temperature tolerant hi-rel cable assembly using LL160 expanded PTFE cable datasheet PDF contains specifications, CAD drawing and dimensions that are shown below. Fairview Microwave offers these high-reliability RF cable assemblies with test data and many other RF, microwave and millimeter wave components which allow designers to configure and customize their signal systems however they like. Whether the need is to provide reliable interconnects over wide temperature extremes or have supporting test reports, Fairview Microwave has the right cable assemblies for the job. Fairview can also expertly build your custom RF cable assemblies for you and ship same day.

# Referenced Specifications

IPC/WHMA-A-620	Requirements and Acceptance for Cable and Wire			
	Harness Assemblies			
MIL-STD-348	Radio Frequency Connector Interfaces for MIL-			
	DTL-3643, MIL-DTL-3650, MIL-DTL-3655, MIL-			
	DTL-25516, MIL-PRF-31031, MIL-PRF-39012,			
	MIL-PRF-49142, MIL-PRF			
IPC J-STD-001	Requirements for Soldered Electrical and Electronic			
	Assemblies			
IPC J-STD-006	Requirements for Electronic Grade Solder Alloys and			
	Fluxed and Non-Fluxed Solid Solders for Electronic			
	Soldering Applications			
SAE AS5942	Marking of Electrical Insulating Materials			
SAE AS23053	Insulation Sleeving, Electrical, Heat Shrinkable, General			
	Specifications For			

#### **Material Specifications**

#### **Component Specification**

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Cable	LL160 per LL160 datasheet
Connector 1	FMCN1471 per MIL-STD-348
Connector 2	FMCN1471 per MIL-STD-348
Heat Shrink 1	SUMITUBE W3B2(4X) 12/3 per SAE AS23053 as applicable
Heat Shrink 2	SUMITUBE W3B2(4X) 12/3 per SAE AS23053 as applicable
Heat Shrink 3	M23053/4-303-0 per SAE AS23053
Heat Shrink 4	M23053/4-303-0 per SAE AS23053
Solder	SN63 per J-STD-006



# **Configuration:**

Connector 1: FMCN1471 (N Male)

 Connector 2: FMCN1471 (N Male)

• Cable: LL160

## **Features:**

- Max Frequency 18 GHz
- 82.5% Phase Velocity
- Triple Shielded
- FEP Jacket
- Temperature Pre-Conditioned Cable
- J-STD Soldering
- Lot Traceability
- Captivated Stainless Steel Connectors
- Expanded PTFE dielectric
- Serialized Test Data & Report
- In-stock and ships same day

# **Applications:**

- General Purpose
- Laboratory Use
- Extreme Temperatures
- Hi-Reliability
- Unmanned Systems
- COTS Solutions
- Avionics
- Electronic

Countermeasures(ECM)

# **Cable Diagram:**

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## **Electrical Specifications**

Description	Min	Тур	Max	Units
Frequency Range	DC		18	GHz
VSWR			1.35:1	
Velocity of Propagation		82.5		%
Capacitance		25 [82.02	]	pF/ft [pF/m]
Dielectric Withstanding Voltage (AC)			1,000	Vrms

Specifications by Frequency

Description	F1	F2	F3	F4	F5	Units
Frequency	1	2	4.5	9	18	GHz
Insertion Loss (Max.)	0.11	0.16	0.24	0.35	0.51	dB/ft
	0.36	0.52	0.79	1.15	1.67	dB/m

Electrical Specification Notes:

Insertion Loss does not include the loss of the connectors. Insertion Loss is estimated as 0.04\*SQRT(FGHz) dB per connector.

## **Mechanical Specifications**

## **Cable Assembly**

Description	Min	Тур	Max	Units
Cable Outer Diameter	0.155	0.16	0.165	in
Weight			0.2 [90.72]	lbs [g]

				-		
Cabl	16	Ch	ara	cte	ris	tics

Component	Specification
Cable Type	LL160
Impedance	50 Ohms
Inner Conductor Type	Solid
Inner Conductor Mat. & Pla	t. Copper, Silver
Dielectric Type	Expanded PTFE Tape
Number of Shields	3
Shield Layer 1	Silver Plated Copper
Shield Layer 2	Aluminum Polyester
Shield Layer 3	Silver Plated Copper Wire
Jacket Material	FEP





#### **Connector Characteristics**

Description	Connector 1	Connector 2	
Туре	N Male	N Male	
Specification	MIL-STD-348	MIL-STD-348	
Impedance	50 Ohms	50 Ohms	
Contact Mat. & Plat.	Beryllium Copper, Gold over Nickel	Beryllium Copper, Gold over Nickel	
Contact Plating Spec.	50 μin minimum	50 μin minimum	
Dielectric Type	PTFE	PTFE	
Body Mat. & Plat.	Passivated Stainless Steel	Passivated Stainless Steel	
Body Plating Spec.	SAE-AMS-2700	SAE-AMS-2700	
Coupling Nut Mat. & Plat.	Passivated Stainless Steel	Passivated Stainless Steel	
Coupling Nut Plating Spec.	SAE-AMS-2700	SAE-AMS-2700	
Hex Size	3/4 inch	3/4 inch	
Seal Gasket Material	Silicone Rubber	Silicone Rubber	
Contact Gage Spec.	0.210 in min	0.210 in min	

**Environmental Specifications** 

Description	Sţ	ecification
Temperature Operating Ran	ige -55	to +125 deg C

**Compliance Certifications** (see product page for current document)

## **Process Specifications**

Process	Specification
Cable Preconditioning	5 cycles, -55 °C to +125°C, 20 minute dwells
Soldering	in accordance with J-STD-001, class 3
Marking	shall meet the adherence requirements of SAE AS5942
Workmanship	shall be in accordance with IPC/WHMA-A-620, class 3

## **Tests and Inspections**

Test	Sampling	
Connector Gaging (pin and insulator position)	100%	
Insertion Loss	100%	
VSWR	100%	
Dielectric Withstanding Voltage (DWV)	100%	
Visual - workmanship, configuration and marking	100%	
Length	C=0, 1.5 AQL	
Mass	C=0, 1.5 AQL	



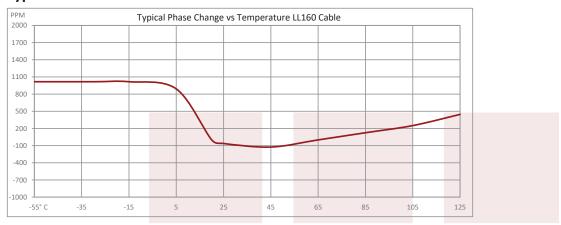


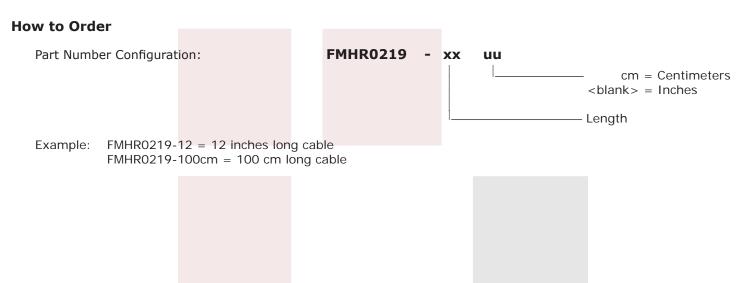
#### **Plotted and Other Data**

Notes:

• Values at 25°C, sea level.

#### **Typical Performance Data**









Cable Assembly Length Tolerances:

Imperial English		Me	tric
"L" ≤ 1 ft	+0.5 in / -0 in	"L" ≤ 0.3 m	+12.5 mm / -0 mm
1 ft < "L" ≤ 5 ft	+1 in / -0 in	0.3 m < "L" ≤ 1.5 m	+25 mm / -0 mm
5 ft < "L" ≤ 10 ft	+2 in / -0 in	1.5 m < "L" ≤ 3 m	+50 mm / -0 mm
10 ft < "L" ≤ 25 ft	+3 in / -0 in	3 m < "L" ≤ 7.5 m	+75 mm / -0 mm
25 ft < "L"	+2%"L" / -0%"L"	7.5 m < "L"	+2%"L" / -0%"L"

<sup>\*</sup> Cable Length = "L"

Temperature Conditioned Low Loss N Male to N Male Cable LL160 Coax from Fairview Microwave has same day shipment for domestic and International orders. Our RF, microwave and fiber optic products maintain a 99% availability and are part of the broadest selection in the industry.

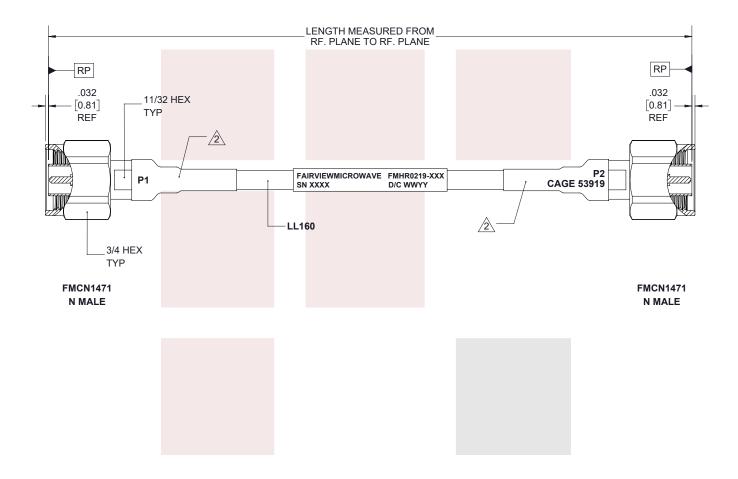
Click the following link to obtain additional part information: Temperature Conditioned Low Loss N Male to N Male Cable LL160 Coax FMHR0219

URL: https://www.fairviewmicrowave.com/temperature-conditioned-n-male-n-male-cable-ll160-coax-fmhr0219-p.aspx

The information contained in this document is accurate to the best of our knowledge and representative of the part described herein. It may be necessary to make modifications to the part and/or the documentation of the part, in order to implement improvements. Fairview Microwave reserves the right to make such changes as required. Unless otherwise stated, all specifications are nominal. Fairview Microwave does not make any representation or warranty regarding the suitability of the part described herein for any particular purpose, and Fairview Microwave does not assume any liability arising out of the use of any part or documentation.







STANDARD TOLERANCES

.X ±0.2 .XX ±0.01 .XXX ±0.005

\*STANDARD TOLERANCES APPLY ONLY TO DIMENSIONS IN INCHES

#### NOTES:

- 1. ALL BLACK HEAT SHRINK WITH WHITE MARKINGS.
- TOP LAYER: SUMITUBE W3B2 (4X) SIZE 12/3. BOTTOM LAYER: M23053/4-303-0.

Fairview Microwave	NOTES:  1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.  2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.  3. DIMENSIONS ARE IN INCHES [mm].						
Temperature Conditioned Low Loss N Male to N Male Cable LL160 Coax	DWG NO FMHR0219				CAGE CODE 3FKR5		
	CAD FILE 02/12/19	SHEET	1 OF 1	SCAL	E N/A	SIZE A	7361