



# Temperature Conditioned Low Loss N Male to N Female Bulkhead Cable LL160 Coax

Temperature conditioned low loss N Male to N Female Bulkhead cable assemblies with RF test reports from Fairview Microwave are part of our full line of reliable RF components available to ship same day. These COTS (commercial-off-the-shelf) cable assemblies using LL160 triple shielded coax with expanded PTFE dielectric have traceable processes and materials that are recorded and provided in the included test report. The temperature pre-conditioned coaxial cable and captivated stainless steel RF connectors are assembled with J-STD-001 soldering processes and meet WHMA-A-620 workmanship criteria. The carefully selected materials, temperature conditioning, assembly processes and test sequence ensure a dependable cable assembly for high-reliability applications with wide temperature excursions and where the cost of failure is high. Each serialized N to N low loss cable assembly is traceable to its component lots and test data ships with every cable.

This low loss temperature tolerant hi-rel cable assembly using LL160 expanded PTFE cable datasheet PDF contains specifications, CAD drawing and dimensions that are shown below. Fairview Microwave offers these high-reliability RF cable assemblies with test data and many other RF, microwave and millimeter wave components which allow designers to configure and customize their signal systems however they like. Whether the need is to provide reliable interconnects over wide temperature extremes or have supporting test reports, Fairview Microwave has the right cable assemblies for the job. Fairview can also expertly build your custom RF cable assemblies for you and ship same day.

## **Referenced Specifications**

IPC/WHMA-A-620	Requirements and Acceptance for Cable and Wire
	Harness Assemblies
MIL-STD-348	Radio Frequency Connector Interfaces for MIL-
	DTL-3643, MIL-DTL-3650, MIL-DTL-3655, MIL-
	DTL-25516, MIL-PRF-31031, MIL-PRF-39012,
	MIL-PRF-49142, MIL-PRF
IPC J-STD-001	Requirements for Soldered Electrical and Electronic
	Assemblies
IPC J-STD-006	Requirements for Electronic Grade Solder Alloys and
	Fluxed and Non-Fluxed Solid Solders for Electronic
	Soldering Applications
SAE AS5942	Marking of Electrical Insulating Materials
SAE AS23053	Insulation Sleeving, Electrical, Heat Shrinkable, General
	Specifications For

#### **Material Specifications**

#### **Component Specification**

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Cable	LL160 per LL160 datasheet
Connector 1	FMCN1471 per MIL-STD-348
Connector 2	FMCN1472 per MIL-STD-348
Heat Shrink 1	SUMITUBE W3B2(4X) 12/3 per SAE AS23053 as applicable
Heat Shrink 2	SUMITUBE W3B2(4X) 12/3 per SAE AS23053 as applicable
Heat Shrink 3	M23053/4-303-0 per SAE AS23053
Heat Shrink 4	M23053/4-303-0 per SAE AS23053
Solder	SN63 per J-STD-006



## **Configuration:**

- Connector 1: FMCN1471 (N Male)
- Connector 2: FMCN1472 (N Female Bulkhead)
- Cable: LL160

## Features:

- Max Frequency 18 GHz
- 82.5% Phase Velocity
- Triple Shielded
- FEP Jacket
- Temperature Pre-Conditioned Cable
- J-STD Soldering
- Lot Traceability
- Captivated Stainless Steel Connectors
- Expanded PTFE dielectric
- Serialized Test Data & Report
- In-stock and ships same day

# **Applications:**

- General Purpose
- Laboratory Use
- Extreme Temperatures
- Hi-Reliability
- Unmanned Systems
- COTS Solutions
- Avionics
- Electronic Countermeasures(ECM)

## **Cable Diagram:**

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## **Electrical Specifications**

Description	Min	Тур	Max	Units
Frequency Range	DC		18	GHz
VSWR			1.37:1	
Velocity of Propagation		82.5		%
Capacitance		25 [82.02	]	pF/ft [pF/m]
Dielectric Withstanding Voltage (AC)			1,000	Vrms

Specifications by Frequency

Description	F1	F2	F3	F4	F5	Units
Frequency	1	2	4.5	9	18	GHz
Insertion Loss (Max.)	0.11	0.16	0.24	0.35	0.51	dB/ft
	0.36	0.52	0.79	1.15	1.67	dB/m

#### Electrical Specification Notes:

Insertion Loss does not include the loss of the connectors. Insertion Loss is estimated as 0.04\*SQRT(FGHz) dB per connector.

## **Mechanical Specifications**

### **Cable Assembly**

Description	Min	Тур	Max	Units
Cable Outer Diameter	0.155	0.16	0.165	in
Weight			0.23 [104.33]	lbs [g]

#### **Cable Characteristics**

Component		Specification	
Cable Type		LL160	
Impedance		50 Ohms	
Inner Conductor Type		Solid	
Inner Conductor Mat. & Pla	ıt.	Copper, Silver	
Dielectric Type	Expanded PTFE Tape		
Number of Shields		3	
Shield Layer 1	Silver Plated Copper		
Shield Layer 2	Aluminum Polyester		
Shield Layer 3	Silver Plated Copper Wire		
Jacket Material		FEP	

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#### **Connector Characteristics**

Description		Connector 1	Connector 2	
Туре		N Male	N Female Bulkhead	
Specification		MIL-STD-348	MIL-STD-348	
Impedance		50 Ohms	50 Ohms	
Contact Mat. & Plat.	Berylliu	m Copper, Gold over Nick	ckel Beryllium Copper, Gold over Nickel	
Contact Plating Spec.		50 μin minimum	50 μin minimum	
Dielectric Type		PTFE	PTFE	
Outer Conductor Mat. & Pla	at.		Passivated Stainless Steel	
Outer Conductor Plating Sp	oec.	SAE-AMS-2700		
Body Mat. & Plat.	Pas	sivated Stainless Steel	Passivated Stainless Steel	
Body Plating Spec.		SAE-AMS-2700	SAE-AMS-2700	
Coupling Nut Mat. & Plat.	Pas	sivated Stainless Steel		
Coupling Nut Plating Spec.		SAE-AMS-2700		
Hex Size		3/4 inch		
Seal Gasket Material		Silicone Rubber		
Contact Gage Spec.		0.210 in min	0.187 to 0.207 in	

# **Environmental Specifications**

Description		Sp	ecification	
Temperature Operating Ran	nge	-55 ·	to +125 deg C	

**Compliance Certifications** (see product page for current document)

# **Process Specifications**

Process	Specification
Cable Preconditioning	5 cycles, -55 °C to +125°C, 20 minute dwells
Soldering	in accordance with J-STD-001, class 3
Marking	shall meet the adherence requirements of SAE AS5942
Workmanship	shall be in accordance with IPC/WHMA-A-620, class 3

## **Tests and Inspections**

Test	Sampling
Connector Gaging (pin and insulator position)	100%
Insertion Loss	100%
VSWR	100%
Dielectric Withstanding Voltage (DWV)	100%
Visual - workmanship, configuration and marking	100%
Length	C=0, 1.5 AQL
Mass	C=0, 1.5 AQL

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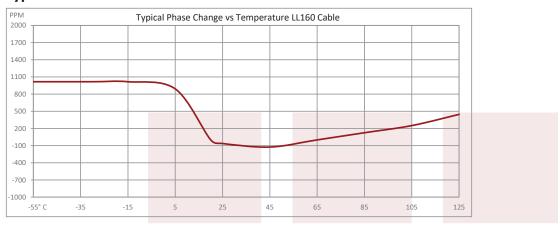


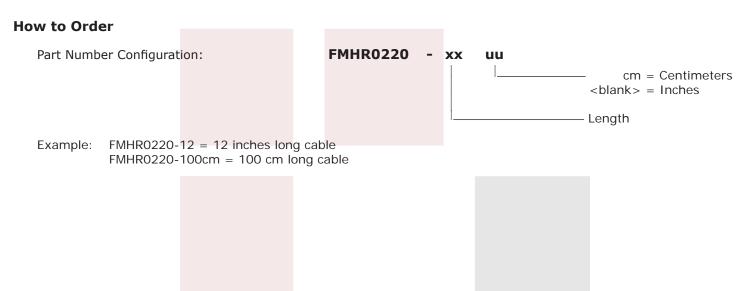
#### **Plotted and Other Data**

Notes:

• Values at 25°C, sea level.

#### **Typical Performance Data**









Cable Assembly Length Tolerances:

Imperial English		Metric	
"L" ≤ 1 ft	+0.5 in / -0 in	"L" ≤ 0.3 m	+12.5 mm / -0 mm
1 ft < "L" ≤ 5 ft	+1 in / -0 in	0.3 m < "L" ≤ 1.5 m	+25 mm / -0 mm
5 ft < "L" ≤ 10 ft	+2 in / -0 in	1.5 m < "L" ≤ 3 m	+50 mm / -0 mm
10 ft < "L" ≤ 25 ft	+3 in / -0 in	3 m < "L" ≤ 7.5 m	+75 mm / -0 mm
25 ft < "L"	+2%"L" / -0%"L"	7.5 m < "L"	+2%"L" / -0%"L"

<sup>\*</sup> Cable Length = "L"

Temperature Conditioned Low Loss N Male to N Female Bulkhead Cable LL160 Coax from Fairview Microwave has same day shipment for domestic and International orders. Our RF, microwave and fiber optic products maintain a 99% availability and are part of the broadest selection in the industry.

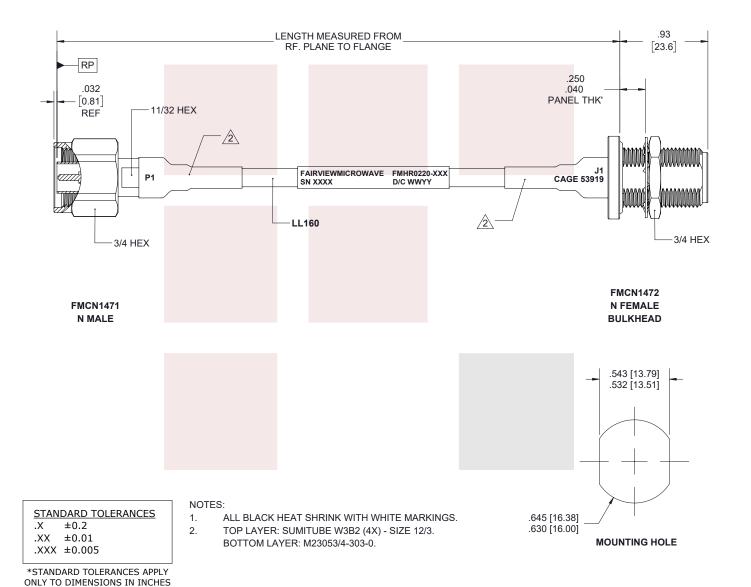
Click the following link to obtain additional part information: Temperature Conditioned Low Loss N Male to N Female Bulkhead Cable LL160 Coax FMHR0220

URL: https://www.fairviewmicrowave.com/temperature-conditioned-n-male-n-female-cable-II160-coax-fmhr0220-p.aspx

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NOTES:

1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.

2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME. Fairview Microwave 3. DIMENSIONS ARE IN INCHES [mm]. TITLE CAGE CODE DWG NO 3FKR5 FMHR0220 Temperature Conditioned Low Loss N Male to N Female Bulkhead Cable LL160 Coax CAD FILE 02/12/19 SHEET 1 OF 1 SCALE N/A SIZE A 7361