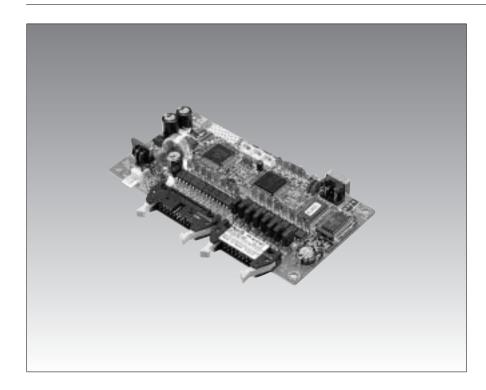
# **FP-M (C16T)**

# The FP-M (C16T) is a compact board type PLC which can control temperature.



# Power Supply and I/O Specifications

Item	Description
Power supply	24 V DC note)
Input	24 V DC ±common
Output	Transistor 0.5 A

Note) 12 V DC models are also available.

## Performance Specifications

Item		Description	
Number of	I/O points	16 points	
Expansion		_	
Operation	speed	1.6 μs/step	
Internal me	emory	EEP-ROM	
Memory ca	apacity	900 steps	
<b>A</b>	Internal relay	256 points	
Operation memory	Timer/Counter	128 points in total	
	Data register	256 words	

#### Features

1. The board size (W140 × H75 mm W5.512 × H2.953 inch) offers space-savings.

You can save more space by using this model than with the built-in type of the FP-M series.

2. A volume input (manual dial-set register) enables the connection to a thermistor.

The FP-M has three the volume input (manual dial-set register) for external outputs. One of them can be connected to a thermistor and used for simple temperature control. The volume input (manual dial-set register) can also be connected to external manual dial-set register to set the timer and so on.

3. The terminal arrangement makes wiring easy.

The output circuit uses an independent common circuit which enables connection to loads having different voltage. The sensor power supply can also be used on the input side.

## ■ Applicable Functions

Item	Description
Pulse catch input	4 points
Interrupt input	2 points
Analog I/O	—
Volume input (Manual dial-set register)	3 points. One of them can be used for ther- mistor input. They can be used as external inputs by using a connector
High speed counter	1 point (1 phase: 10 kHz/ 2 phases: 10 kHz)
Pulse output	1 point (max. 4.9 kHz)
RS232C port	_

#### Applicable Network Functions

Item	Description
Remote I/O	—
Inter-PLC link	—
Computer link	Available by adding a tool port and C-NET adapter
Modem connection	—

#### Other Built-in Functions

Item	Description
Program block-edit during RUN	—
Constant scan	Available
Adjustable input time filtering	Available, from 1 to 128 ms (X0 to X3)
Clock/Calendar function	—

## ■ Connection Cables



V/O cables for FP-M C16T Wire-pressed terminal cable with connector for FP-M C16T I/O. 1 set: each of input (20P) and output (16P). <Length: 50 cm 19.685 inch>

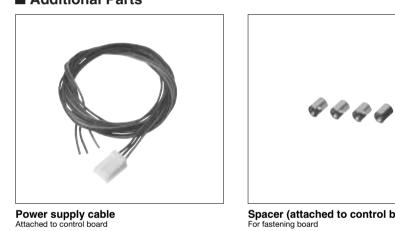
Part number: AFC85705

## Additional Parts



Cable for FP-M C16T volume input Cable with connector which is for volume input of FP-M C16T. 1 set: 10 cables <Length: 20 cm 7.874 inch>

Part number: AFC85802



Part number: AFC3541

Spacer (attached to control board) For fastening board <Port diameter of 10 mm .394 inch: 1 pc.> Part number: AFB88031

# FP-M (C16T) Product Types

#### 1. Control board

	Built-in memory (Program capacity)	Specifications				
Product name		Number of I/O points	Operating voltage	Input	Output	Part number
FP-M C16T Control Board	EEPROM (0.9k steps)	16 Input: 8 Output: 8	24 V DC	24 V DC + common	NPN Transistor output: 0.5 A	AFC12142
				24 V DC – common	PNP Transistor output: 0.5 A	AFC12152
			12 V DC	12 V DC + common	NPN Transistor output: 0.5 A	AFC12141
			12 V DC	12 V DC – common	PNP Transistor output: 0.5 A	AFC12151

Note: The FP-M C16T control board comes with a power cable (part number AFC3541) and 4 mounting spacers (10 cm 3.937 inch long).

#### 2. C-NET adaptor

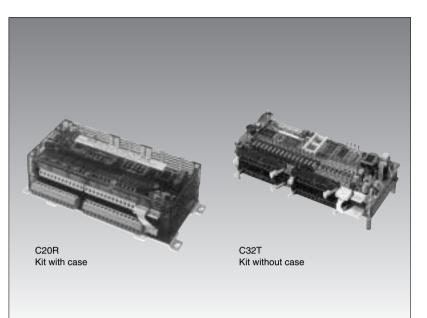
Product name	Specifications	Operating voltage	Part number
C-NET adapter S2 type (For FP-M side)	Used to link with a host computer on a C-NET network. With 30 cm 11.811 inch adapter cable. No power supply required.	—	AFP15402
C-NET adapter	Used to link a host computer to PCs on a C-NET network.	100 to 240 V AC	AFP8536
(For computer side)	Used to link a nost computer to FCS off a C-NET fielwork.	24 V DC	AFP8532

#### • Options (connection cable)

Product name	Specifications	Part number
FP-M C16T I/O cable	Wire-pressed terminal cable with input/output connector for the FP-M C16T Set with one input cable (20-pin connector) and one output cable (16-pin connector). 50 cm 19.685 inch long each	AFC85705
FP-M C16T cable for volume input	Cable with connector for the FP-M C16T's volume input A set of 10 cables 20 cm 7.874 inch long each	AFC85802

# **FP-M** (C20R/C20T/C32T)

# Board type PLC ideal for incorporation in equipment



# Power Supply and I/O Specifications

Item	Description
Power supply	24 V DC note)
Input	24 V DC note)
Output	Relay 2 A/ Transistor 0.8 A (varies with different models)

Note) 12 V DC models are also available in some models.

#### Performance Specifications

Item		Description (Relay output / Transistor output)		
Number of	I/O points	20 points / 20 points, 32 points note 1)		
Expansion		Max. 4 boards Total points; 100/192 points note 1)		
Operation speed		1.6 μs/step		
Internal me	emory	RAM (Not included the optional ROM)		
Memory ca	apacity	2.7k steps / 5k steps note 2)		
Operation memory	Internal relay	1,008 points		
	Timer/Counter	144 points in total		
	Data register	1660 words/6144 words note 2)		

Notes

1) Relay/Transistor output

2) Standard model/model with RS232C port

# Features

- 1. The board size (W184  $\times$  H80 mm W7.244  $\times$  H3.150 inch) offers space savings.\* Since the PLCs of are mounting type, additional space is not needed for expansion. \* Case type FP-M has 215 mm 8.465 inch width.
- 2. The models with RS232C and clock/ calendar function are standardized In anticipation of connection to operation display panel and linkage with upper grade PLCs, the model equipped with RS232C port is standardized. In addition, a clock/calendar function is equipped for necessity of timer
- control. (Only for the part numbers which end in C.)
- 3. RAM/ROM-switchable type program memory

RAM is adopted as internal memory. Optional ROM is also available for program copy and backup memory.

4. Terminal array for easy wiring

Power to I/O circuit is supplied from the internal circuit. No-voltage input is possible at the input side, and the sensor power supply is also supplied. (C20T/C32T)

## Applicable Functions

Item	Description	
Pulse catch input	9 pointo in total	
Interrupt input	8 points in total	
Analog I/O	Available by adding expansion A/D and D/A boards	
Volume input	2 points	
High speed counter	2 points ( ch 0: 1 phase 10 kHz / 2 phases 10 kHz ( ch 1: 1 phase 2.5 kHz / 2 phases 2 kHz <sup>note</sup> )	
Pulse output	2 points (max. 4.9 kHz)	
RS232C port	This is mounted on the model having part numbers which end in C. D sub 9-pin connector	
Note) ch 1 is available for CPU Ver. 2.D or later.		

# Applicable Network Functions

Item	Description
Remote I/O	Max. 128-input and 96-output points can be controlled by adding transmitter master board. Available as a slave station of MEWNET-F by adding I/O link board.
Inter-PLC link	I/O link with mating station of FP-M, FP1 or FP3 is possible by adding transmitter master board.
Computer link	Available by adding a tool port and C-NET adapter. For C type, RS232C port can be used for com- puter link.
Modem connection	Available. Model with RS232C port can also send data.

## Other Built-in Functions

Item	Description
Program block-edit during RUN	Available (CPU Ver.3.0 or later)
Constant scan	Available
Adjustable input time filtering	Available, from 1 to 128 ms
Clock/Calendar function	This is built in the control unit hav- ing part numbers which end in C. AFC*****C-F

# FP-M (C20R/C20T/C32T) Table of Boards

### **Control Boards**

Control boards are available in three types - C20R, C20T and C32T - according to the number of I/O points and type of output. C type which is equipped with a clock/calendar function and RS232C port is available for each of the three types.

**Expansion Boards** 

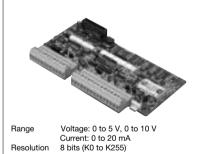
Note The type with 12 V power supply voltage is also available.



Note The type with 12 V power supply voltage is also available.

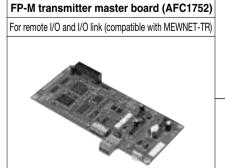
## Analog I/O board (AFB6480)

Analog input: 4 channels, analog output: 1 channel



# **Boards and Adapters for Network**

Special boards and adapter are available each for remote I/O, I/O linking with host PLCs and small-scale computer network C-NET.



# FP-M-E20R expansion I/O board (AFC13012-F)

C20R(AFC12212-F)/C20RC(AFC22212C-F) DC input 12 points/Relay output 8 points

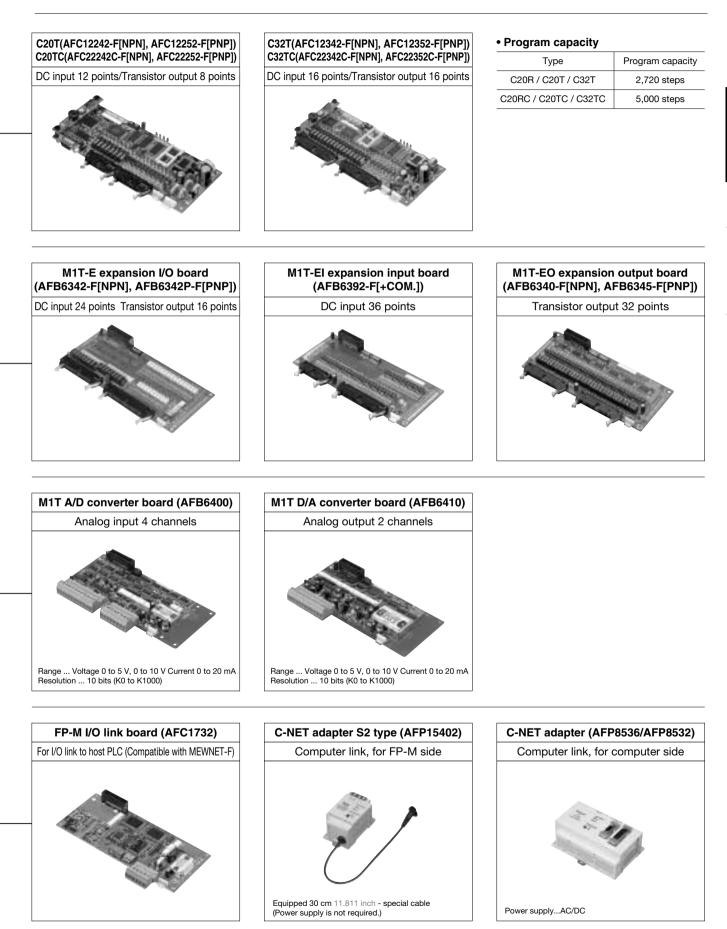
Equipped with PA relay

Equipped with PA relay

# **Intelligent Boards**

The board for input/output of analog data are available. They can be used for capture of the data of displacement sensor and inverter control.

# FP-M (C20R/C20T/C32T)



# FP-M (C20R/C20T/C32T) Table of Kits

# Table of Kits

#### Control board types

Shown below, there are six types of control boards that differ in number of I/O points, output type, and function.

Туре	Number of I/O points	Output type	Program capacity	
C20R			2,720 steps	
C20RC (with RS232C port and clock/ calendar function)	20 points (Input: 12) Output: 8)	Relay	5,000 steps	
C20T			2,720 steps	
C20TC (with RS232C port and clock/ calendar function)	20 points (Input: 12) Output: 8)	Transistor	5,000 steps	
C32T			2,720 steps	
C32TC (with RS232C port and clock/ calendar function)	32 points (Input: 16) Output: 16)	Transistor	5,000 steps	

 Kit combinations One board: only control board

Two boards: control board plus one expansion I/O board Three boards: control board plus two expansion I/O boards

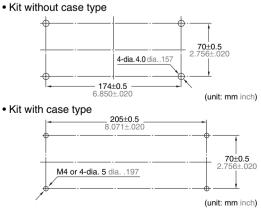
-	Board			
Туре	Control board	Expansion I/O board		
C20R/C20RC Kit	C20R (AFC12212) or C20RC (AFC22212C)	FP-M-E20R (AFC13012)		
	Input: 12 Output: 8	Input: 12 Output: 8		
C20T/C20TC Kit	C20T (AFC12242) or C20TC (AFC22242C)	M1T-E (AFB6342)		
	Input: 12 Output: 8	Input: 24 Output: 16		
C32T/C32TC Kit	C32T (AFC12342) or C32TC (AFC22342C)	M1T-E (AFB6342)		
	Input: 16 Output: 16	Input: 24 Output: 16		

#### • There are kits with and without cases

- Kits with cases include the mounting plate with board, spacer, and case.
- Kits without cases include a board and spacer. (Mounting plate and cases are not available as sets.)

# Mounting Hole Dimensions

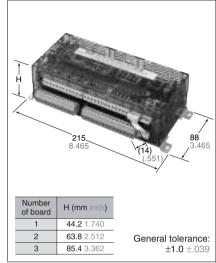
(General tolerance: ±1.0 ±.039)

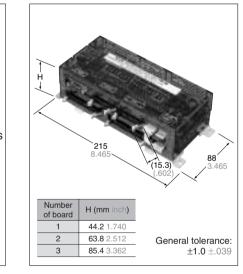


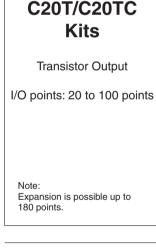
C20R/C20RC	
Kits	)     H
Relay Output	4

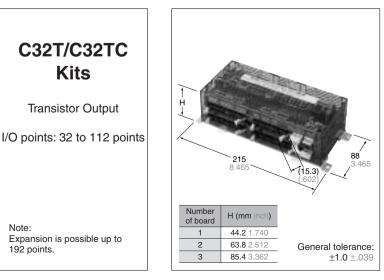
I/O points: 20 to 60 points

Note Expansion is possible up to 100 points.









Note:

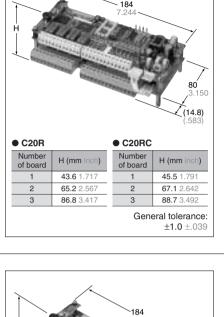
### Kit with case

Number of board	Input points	Output points	C20R Part number	C20RC Part number
1	12	8	AFC10212-F	AFC20212C-F
2	24	16	AFC10801-F	AFC20811C-F
3	36	24	AFC10802-F	AFC20812C-F

Note: A "C" at the end of a part number indicates types that have an RS232C port and clock/calendar timer function.

#### • Kit with case

Number of board	Input points	Output points	C20T Part number	C20TC Part number					
1	12	8	AFC10242-F	AFC20242C-F					
2	36	24	AFC10501-F	AFC20521C-F					
3	60	40	AFC10502-F	AFC20522C-F					
Note: A "C" an RS	Note: A "C" at the end of a part number indicates types that have an RS232C port and clock/calendar timer function.								



#### Kit without case

Number of board	Input points	Output points	C20R Part number	C20RC Part number
1	12	8	AFC12212-F	AFC22212C-F
2	24	16	AFC11801-F	AFC21811C-F
3	36	24	AFC11802-F	AFC21812C-F

Jote: A "C" at the end of a part number indicates types that hav an RS232C port and clock/calendar timer function.

#### Kit without case

**80** .3.150

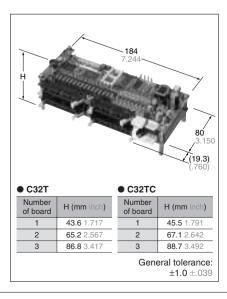
(19.3)

General tolerance:  $\pm 1.0 \pm .039$ 

Number of board	Input points	Output points	C20T Part number	C20TC Part number
1	12	8	AFC12242-F	AFC22242C-F
2	36	24	AFC11501-F	AFC21521C-F
3	60	40	AFC11502-F	AFC21522C-F
Note: A "C" an R	at the en S232C po	d of a part	number indicates k/calendar timer f	types that have unction.

#### • Kit with case

Number of board	Input points	Output points	C32T Part number	C32TC Part number
1	16	16	AFC10342-F	AFC20342C-F
2	40	32	AFC10601-F	AFC20621C-F
3	64	48	AFC10602-F	AFC20622C-F
Note: A "C" an R	at the end S232C poi	d of a part rt and cloc	number indicates k/calendar timer f	types that have unction.



Number

of board

3

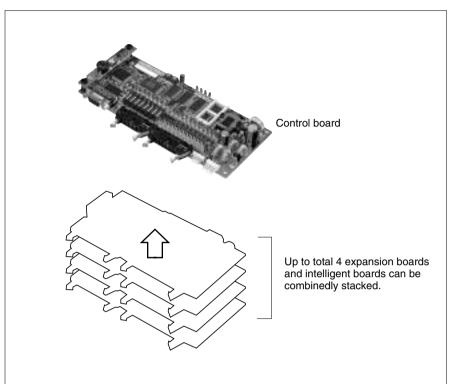
H (mm inch)

43.6 1.717 65.2 2.567 86.8 3.417

#### • Kit without case

Number of board	Input points	Output points	C32T Part number	C32TC Part number					
1	16	16	AFC12342-F	AFC22342C-F					
2	40	32	AFC11601-F	AFC21621C-F					
3	64	48	AFC11602-F	AFC21622C-F					
Note: A "C" an R	Note: A "C" at the end of a part number indicates types that have an RS232C port and clock/calendar timer function.								

# FP-M (C20R/C20T/C32T) Combination of Boards



#### Configuration (A kit with case)

Combination of boards in 3 stacks is represented in the exploded view. The symbols stand for the following respectively:  $\triangle$ : Not needed for one stack  $\blacktriangle$ : Not needed for two stacks

6) 6 . (9) ▲ △  $\bigcirc \land \land \land \land$ -(5) ▲ △ 0 Δ (8) Δ -(5) Δ (10) -M

#### ■ Required Parts (for a kit with case) Control board

- Programmer connector sub-substrate (attached to control board)
- 3 Board mounting screw 20 mm .787 inch (attached to control board)
- (a) Board mounting screw 8 mm .315 inch (attached to control board)
- ⑤ Expansion board 6 Controlling board case (for C20R:

AFC18011 for C20T AFC18012 for C32T: AFC18013) The case for top board ⑦ Expansion board case (AFC1802) The

- case for middle board (a) Skirt case (AFC1803) The case for bottom
- board Hexagonal spacer in convex shape 18 mm
- 709 inch (attached to expansion board case AFC1802 and skirt case AFC1803)
- 1 Hexagonal spacer in square shape 8 mm inch(attached to control board case) 1) Mounting plate (AFB6804)
- 1 M3 screw for mounting plate (attached to mounting plate AFB6804)

The parts shown in the above figure are needed for mounting boards to a kit with case. 1. When placing order, specify "Board and Case (including spacer) and Mounting plate".

2 Use the spacer attached to the case

(Use the spacer attached to the board when setting a kit without case.)

#### Combination of Boards

- · Up to total 4 expansion boards and intelligent boards can be stacked.
- C20 series is expandable up to total maximum 180 points, and C32T series up to total maximum 192 points.
- The combination of I/O boards is selectively available in relay output type only and transistor output type only or the mixture of these types.
- Beside the general I/O boards, analog I/O boards, transmitter master board and I/O link board are also available.

#### Restriction of Combination

Be sure to check that the boards are combined according to the following restrictions:

- 1. Expansion input board (AFB6392-F) and expansion output board (AFB6340-F)
- Maximum 2 boards can be used. For details, refer to the "combination of I/O points" in the next page.
- 2. Analog I/O boards (AFB6480. AFB6400, AFB6410)
- Maximum 4 boards can be used in combination.
- Mount the analog I/O boards under the control and I/O boards. (For details, refer to the manual.)
- 3. Transmitter master board (AFC1752)
- · Maximum 3 boards can be used. However, when using the expansion I/O board, expansion input board, expansion output board and I/O link board in combination, care to avoid I/O number duplication.
- (For details, refer to the manual.)
- 4. I/O link board (AFC1732)
- Only one board can be used.

# ■ Combination of I/O Points (C20R/C20RC)

The table shows the number of points when combining with the relay output type expansion board.

Number of I/O points			points	Number of boards				
Total number of boards	Total	Input	Output	Control board C20R/C20RC (Input: 12 points, Output: 8 points)	Expansion I/O board (Relay output) FP-M E20R (Input: 12 points, Output: 8 points)			
1	20	12	8	1	0			
2	40	24	16	1	1			
3	60	36	24	1	2			
4	80	48	32	1	3			
5	100	60	40	1	4			

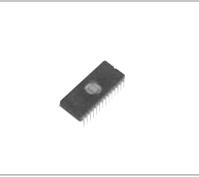
# ■ Combination of I/O Points (C20T/C20TC/C32T/C32TC)

The table shows the number of points when combining with the transistor output type expansion board.

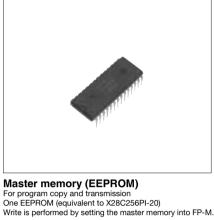
Total	Numb	er of I/O	points			Number of boards		
number of boards	Total	Input	Output	Control board C20T/C20TC (Input: 12 points, Output: 8 points)	Control board C32T/C32TC (Input: 16 points, Output: 16 points)	Expansion I/O board (Transistor output) (Input: 24 points Output: 16 points)	Expansion input board (Input: 36 points)	Expansion input board (Output: 32 points)
1	20	12	8	1	0	0	0	0
1	32	16	16	0	1	0	0	0
	52	12	40	1	0	0	0	1
	56	48	8	1	0	0	1	0
2	60	36	24	1	0	1	0	0
2	64	16	48	0	1	0	0	1
	68	52	16	0	1	0	1	0
	72	40	32	0	1	1	0	0
	84	12	72	1	0	0	0	2
	88	48	40	1	0	0	1	1
	92	36	56	1	0	1	0	1
	92	84	8	1	0	0	2	0
	96	72	24	1	0	1	1	0
3	96	16	80	0	1	0	0	2
3	100	60	40	1	0	2	0	0
	100	52	48	0	1	0	1	1
	104	40	64	0	1	1	0	1
	104	88	16	0	1	0	2	0
	108	76	32	0	1	1	1	0
	112	64	48	0	1	2	0	0
	120	48	72	1	0	0	1	2
	124	84	40	1	0	0	2	1
	132	60	72	1	0	2	0	1
	132	52	80	0	1	0	1	2
4	136	96	40	1	0	2	1	0
4	136	88	48	0	1	0	2	1
	140	84	56	1	0	3	0	0
	144	64	80	0	1	2	0	1
	148	100	48	0	1	2	1	0
	152	88	64	0	1	3	0	0
	156	84	72	1	0	0	2	2
	168	96	72	1	0	2	1	1
5	168	88	80	0	1	0	2	2
5	180	108	72	1	0	4	0	0
	180	100	80	0	1	2	1	1
	192	112	80	0	1	4	0	0

# **FP-M** Options

## Optional Memories

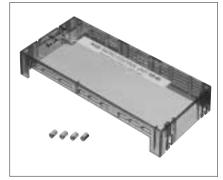


Memory (EPROM) For program saving and ROM operation Two EPROMs (equivalent to 27C256A) per set Write is performed by commercially available ROM writer. Part number: AFP5202 (Two in set)



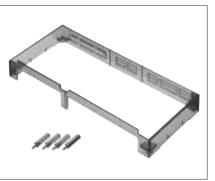
Part number: AFP5207 (One in set)

# Mounting Parts (Kit with case type includes these parts.)



Control board case To be set to the top of a kit with case 4 spacers (AFB88032) for case setting are attached.

For C20R Part number : AFC18011 For C20T Part number : AFC18012 For C32T Part number : AFC18013



Expansion I/O board case To be set to the middle of a kit with case. 4 spacers (AFB8803) for case setting are attached.

Part number: AFC1802



Skirt case To be set to the bottom of a kit with case 4 spacers (AFB8803) for case setting are attached.

Part number: AFC1803

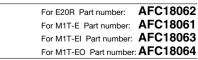


Mounting plate Metal plate on which FP-M is fixed 4 board mounting M3 screws are attached. DIN rail is mountable.

Part number: AFB6804



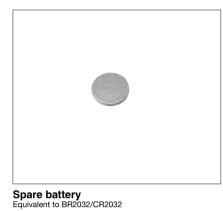
Nameplate indicating I/O number of the I/O LED. It should be installed at the side of the expansion I/O board when a kit is assembled.



Small PLC

FP-M

### Additional Parts

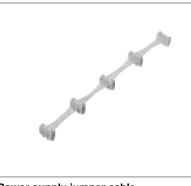


Part number: AFB8801



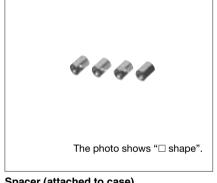
Power supply cable Attached to control board

Part number: APL9511



Power supply jumper cable Attached to control board Jumper cable for 5 stacks of board (Cut off the excess.)

Part number: AFB8505



Spacer (attached to case) For fixing of the bottom board (square shape, 8 mm .315 inch long, one spacer)

Part number: AFB88032

For fixing of the top and middle board (convex shape, 18 mm .709 inch long, one spacer)

Part number: AFB8803



Spacer (Attached to board) For fixing of the top board (square shape, 20 mm .787 inch long, one spacer)

Part number: AFB88021 For fixing of the middle and bottom board (convex shape, 20 mm .787 inch long, one spacer)

Part number: AFB8802

#### 1. FP-M Kit with Case

Kit with case type consists of board, case, mounting plate, and spacers.

Product name	Board type for combination	Memory	Specifications	Number	Number of I/O points			Part number	
Flouuct name	Board type for combination	(Program capacity)	Specifications	of board	Input	Output	Total	Fart number	
		DAM	Power supply voltage: 24 V DC	1	12	8	20	AFC10212-F	
FP-M C20R Kit with case	Control board: AFC12212-F Expansion I/O board: AFC13012-F	RAM (2.7k steps)	Input: 24 V DC, ±common	2	24	16	40	AFC10801-F	
Int with case		(2.7K steps) Output: Relay 2 A		3	36	24	60	AFC10802-F	
		DAM	Power supply voltage: 24 V DC	1	12	8	20	AFC20212C	
FP-M C20RC Kit with case	Control board: AFC22212C-F Expansion I/O board: AFC13012-F	RAM (5k steps)	Input: 24 V DC, ±common	2	24	16	40	AFC20811C	
The with base		(010 310 93)	Output: Relay 2 A	3	36	24	60	AFC20812C	
			Power supply voltage: 24 V DC	1	12	8	20	AFC10242-F	
	Control board: AFC12242-F Expansion I/O board: AFB6342-F		Input: 24 V DC, +common	2	36	24	60	AFC10501-F	
FP-M C20T	Expansion 1/O board. AFB6342-F	RAM	Output: Transistor 0.8 A NPN type	3	60	40	100	AFC10502-F	
Kit with case		(2.7k steps)	Power supply voltage: 24 V DC	1	12	8	20	AFC10252-F	
	Control board: AFC12252-F Expansion I/O board: AFB6342P-F		Input: 24 V DC, –common	2	36	24	60	AFC10511-F	
			Output: Transistor 0.8 A PNP type	3	60	40	100	AFC10512-F	
			Power supply voltage: 24 V DC Input: 24 V DC, +common	1	12	8	20	AFC20242C	
	Control board: AFC22242C-F Expansion I/O board: AFB6342-F			2	36	24	60	AFC20521C	
FP-M C20TC	Expansion //O board. AFB0342-F		Output: Transistor 0.8 A NPN type	3	60 40	40	100	AFC20522C	
Kit with case		(5k steps)	Input: 24 V DC, –common	1	12	8	20	AFC20252C	
	Control board: AFC22252C-F Expansion I/O board: AFB6342P-F			2	36	24	60	AFC20531C	
	Expansion //O board. AFB0342F-F		Output: Transistor 0.8 A PNP type	3	60	40	100	AFC20532C	
			Power supply voltage: 24 V DC	1	16	16	32	AFC10342-F	
	Control board: AFC12342-F Expansion I/O board: AFB6342-F		Input: 24 V DC, +common	2	40	32	72	AFC10601-F	
FP-M C32T	Expansion //O board. AFB0342-F	RAM	Output: Transistor 0.8 A NPN type	3	64	48	112	AFC10602-F	
Kit with case		(2.7k steps)	Power supply voltage: 24 V DC	1	16	16	32	AFC10352-F	
	Control board: AFC12352-F Expansion I/O board: AFB6342P-F		Input: 24 V DC, -common	2	40	32	72	AFC10611-F	
	Expansion /O board. AFB6342F-F		Output: Transistor 0.8 A PNP type	3	64	48	112	AFC10612-F	
			Power supply voltage: 24 V DC	1	16	16	32	AFC20342C	
	Control board: AFC22342C-F Expansion I/O board: AFB6342-F		Input: 24 V DC, +common	2	40	32	72	AFC20621C	
FP-M C32TC		RAM	Output: Transistor 0.8 A NPN type	3	64	48	112	AFC20622C	
Kit with case		(5k steps)	Power supply voltage: 24 V DC	1	16	16	32	AFC20352C	
	Control board: AFC22352C-F		Input: 24 V DC, –common	2	40	32	72	AFC20631C	
	Expansion I/O board: AFB6342P-F		Output: Transistor 0.8 A PNP type	3	64	48	112	AFC20632C	

Notes: 
 Power supply cable (APL9511) and power jumper cable (AFB8505) are attached control board.
 The 12 V DC power supply voltage type is available by special order. Please inquire with us regarding this item.

2. FP-M Kit without Case

Kit without case type consists of board and spacers

Product name	Poord type for combination	Memory	Specification	Number	Nur	nber I/O p	oint	Part number
Floduct hame	Board type for combination	(Program capacity)	Specification	of board	Input	Output	Total	Fart number
	Control board: AFC12212-F	RAM	Power supply voltage: 24 V DC	1	12	8	20	AFC12212-F
FP-M C20R Kit without case	Expansion I/O board: AFC12212-F	(2.7k steps)	Input: 24 V DC, ±common	2	24	16	40	AFC11801-F
Nit Without Case	Expansion i/O board. Al O 15012-1	(2.7K Steps)	Output: Relay 2 A	3	36	24	60	AFC11802-F
FP-M C20RC	Control board: AFC22212C-F	RAM	Power supply voltage: 24 V DC	1	12	8	20	AFC22212C-F
Kit without case	Expansion I/O board: AFC13012-F	(5k steps)	Input: 24 V DC, ±common	2	24	16	40	AFC21811C-F
		(01 31003)	Output: Relay 2 A	3	36	24	60	AFC21812C-F
			Power supply voltage: 24 V DC	1	12	8	20	AFC12242-F
	Control board: AFC12242-F Expansion I/O board: AFB6342-F		Input: 24 V DC, +common	2	36	24	60	AFC11501-F
FP-M C20T		RAM	Output: Transistor 0.8 A NPN type	3	60	40	100	AFC11502-F
Kit without case	Control board: AFC12252-F Expansion I/O board: AFB6342P-F	(2.7k steps)	Power supply voltage: 24 V DC	1	12	8	20	AFC12252-F
			Input: 24 V DC, –common	2	36	24	60	AFC11511-F
			Output: Transistor 0.8 A PNP type	3	60	40	100	AFC11512-F
	Control board: AFC22242C-F Expansion I/O board: AFB6342-F		Power supply voltage: 24 V DC	1	12	8	20	AFC22242C-F
			Input: 24 V DC, +common	2	36	24	60	AFC21521C-F
FP-M C20TC		RAM	Output: Transistor 0.8 A NPN type	3	60	40	100	AFC21522C-F
Kit without case	Control boord: AEC000500 E	(5k steps)	Power supply voltage: 24 V DC Input: 24 V DC, –common	1	12	8	20	AFC22252C-F
	Control board: AFC22252C-F Expansion I/O board: AFB6342P-F			2	36	24	60	AFC21531C-F
	Expansion i/O board. Ai bo3421 4		Output: Transistor 0.8 A PNP type	3	60	40	100	AFC21532C-F
			Power supply voltage: 24 V DC	1	16	16	32	AFC12342-F
	Control board: AFC12342-F Expansion I/O board: AFB6342-F		Input: 24 V DC, +common	2	40	32	72	AFC11601-F
FP-M C32T		RAM	Output: Transistor 0.8 A NPN type	3	64	48	112	AFC11602-F
Kit without case	Control board: AFC12352-F	(2.7k steps)	Power supply voltage: 24 V DC	1	16	16	32	AFC12352-F
	Expansion I/O board: AFB6342P-F		Input: 24 V DC, -common	2	40	32	72	AFC11611-F
			Output: Transistor 0.8 A PNP type	3	64	48	112	AFC11612-F
	Control board: AFC22342C-F		Power supply voltage: 24 V DC	1	16	16	32	AFC22342C-F
	Expansion I/O board: AFB6342-F		Input: 24 V DC, +common	2	40	32	72	AFC21621C-F
FP-M C32TC		RAM	Output: Transistor 0.8 A NPN type	3	64	48	112	AFC21622C-F
Kit without case		(5k steps)	Power supply voltage: 24 V DC	1	16	16	32	AFC22352C-F
	Control board: AFC22352C-F Expansion I/O board: AFB6342P-F		Input: 24 V DC, –common	2	40	32	72	AFC21631C-F
			Output: Transistor 0.8 A PNP type	3	64	48	112	AFC21632C-F

Notes: • Power supply cable (APL9511) and power jumper cable (AFB8505) are attached. • The 12 V DC power supply voltage type is available by special order. Please inquire with us regarding this item.

Small PLC

FP-M (C20R/C20T/C32T)

#### 3. Memories (options)

(1)		
Product name	Specifications	Part number
Memory (EPROM)	Used to store programs on ROM. EPROM (27C256A equivalent) 2 pcs./set Write a commercially available ROM writer.	AFP5202 (Two in set)
Master memory (EEPROM)	Used to copy and transfer programs. EEPROM (X28C256PI-20 equivalent) This master momery is for writing data by attaching it to an FP-M using programming tool.	AFP5207 (One in set)
Note: Recommended ROM writers on the	ne market: Logi Pack-made Palette-22, Apal Data-made Pecker 11.	

#### 4. C-NET adapter

Product name	Specifications	Part number	
C-NET adapter S2 type (For FP-M side)	Used to link with a host computer on a C-NET network. With 30 cm 11.811 inch adapter cable No power supply required.		AFP15402
C-NET adapter (For computer side)	Used to connect up PC to a C-NET network.	100–240 V AC 24 V DC	AFP8536 AFP8532

#### 5. Control boards

Product name	Built-in Memory		Specifications			Dout number	
Froduct name	(Program capacity)	Number of I/O points	Power supply voltage	Input	Output	Part number	
FP-M C20R Control board	RAM (2.7k steps)	20 Input: 12, Output: 8	24 V DC	24 V DC ±common	Relay 2A	AFC12212-F	
FP-M C20RC Control board with RS232C port and Clock/ Calendar function	RAM (5k steps)	20 Input: 12, Output: 8	24 V DC	24 V DC ±common	Relay 2A	AFC22212C-F	
FP-M C20T	RAM	20	24 V DC	24 V DC +common	Transistor 0.8 A NPN type	AFC12242-F	
Control board	(2.7k steps)	Input: 12, Output: 8	Input: 12, Output: 8	24 V DC	24 V DC –common	Transistor 0.8 A PNP type	AFC12252-F
FP-M C20TC	th RS232C port (5k stops) Input: 12 Output	20		24 V DC +common	Transistor 0.8 A NPN type	AFC22242C-F	
and Clock/Calendar function		Input: 12, Output: 8		24 V DC –common	Transistor 0.8 A PNP type	AFC22252C-F	
FP-M C32T	RAM	32	24 V DC	24 V DC +common	Transistor 0.8 A NPN type	AFC12342-F	
Control board	(2.7k steps) Input: 16, Output: 16	(2.7k steps) Input: 16, Output: 16	Input: 16, Output: 16	24 V DC	24 V DC –common	Transistor 0.8 A PNP type	AFC12352-F
FP-M C32TC	RAM	32	24 V DC	24 V DC +common	Transistor 0.8 A NPN type	AFC22342C-F	
Control board with RS232C port and Clock/Calendar function	(5k steps)	Input: 16, Output: 16	24 V DG	24 V DC –common	Transistor 0.8 A PNP type	AFC22352C-F	

Notes: • Power supply cable (APL9511), jumper cable (AFB8505) and spacer (
shape: AFB88021) are attached each board. • The 12 V DC power supply voltage type is available by special order. Please inquire with us regarding this item.

#### 6. Expansion I/O boards

Product name	Specifications				
Froduct name	Number of I/O points	Input	Output	Part number	
Expansion I/O Board Relay output type FP-M E20R	20 Input: 12, Output: 8	24 V DC Sink/Source (±common)	Relay, 2 A	AFC13012-F	
Expansion I/O Board Transistor output type	40 Input: 24, Output: 16	24 V DC Source (+common)	Transistor 0.8 A NPN type	AFB6342-F	
	40 Input: 24, Output: 16	24 V DC Sink (–common)	Transistor 0.8 A PNP type	AFB6342P-F	
Expansion Input Board	Input: 36	24 V DC Source (+common)	_	AFB6392-F	
Expansion Output Board	Output: 32	—	Transistor 0.8 A NPN type	AFB6340-F	

Notes: • Spacer (\_\_\_\_bshape: AFB8802) is attached each board. • The 12 V DC power supply voltage type is available by special order. Please inquire with us regarding this item.

#### 7. Intelligent boards

Product name	Number of channel	Power supply voltage	Specifications	Part number
Analog I/O Board M1T-A	Input: 4 ch Output: 1 ch	24 V DC	For analog I/O Resolution 1/256 (8 bits)	AFB6480
A/D Converter Board M1T-AD	Input: 4 ch	24 V DC	For analog input Resolution 1/1000 (10 bits)	AFB6400
D/A Converter Board M1T-DA	Output: 2 ch	24 V DC	For analog output Resolution 1/1000 (10 bits)	AFB6410

Notes: 
 Spacer ( pshape: AFB8802) is attached each board.

#### 8. Remote I/O and I/O link boards

Product name	Number of channel	Power supply voltage	Specifications	Part number
FP-M Transmitter Master Board	Remote I/O points: 64 points Input: 32 points Output: 32 points	24 V DC	FP-M transmitter master board build up MEWNET-TR (Remote I/O) system. I/O link for FP-M to FP-M, FP-M to FP3 is available.	AFC1752
FP-M I/O Link Board	I/O link points: 64 points Input: 32 points Output: 32 points	24 V DC	The FP-M I/O link board is the interface board for exchanging I/O information between a host PLC (FP2/FP2SH/FP3/ FP10SH) and FP-M on the MEWNET-F (Remote I/O system).	AFC1732

#### 9. Installation parts

Product name	Specifica	tions	Part number	
		For C20R	AFC18011	
Case for control board	Installed the case on the top of the control board Spacers supplied (AFB88032, 4 pcs.)	For C20T	AFC18012	
		For C32T	AFC18013	
Case for expansion board	Installed the case between stacked boards Spacers supplied (AFB8803, 4 pcs.)		AFC1802	
Skirt case	Installed the case on the bottom of the board Spacers supplied (AFB8803, 4 pcs.)	AFC1803		
		For expansion I/O board (FP-M E20R)	AFC18062	
I/O number seal for	To indicate I/O location of expansion beard	For expansion I/O board (AFB6342-F)	AFC18061	
expansion I/O board	To indicate I/O location of expansion board	For expansion input board (AFB6392-F)	AFC18063	
		For expansion output board (AFB6340-F)	AFC18064	
Mounting plate	Metal plate for DIN rail mounting		AFB6804	
DIN rail	DIN standard rail (width 35 mm 1.378 inch/length 1	DIN standard rail (width 35 mm 1.378 inch/length 1 m 3.281 ft.)		
Fastening plate	To fix FP-M on the DIN rail		ATA4806	

#### 10. Maintenance parts

Product name	Specific	Part number	
Spare battery	BR2032/CR2032 or equivalent	AFB8801	
Power supply cable	Available with control board	APL9511	
Power jumper	Available with control board	AFB8505	
		Shape 8 mm .315 inch	AFB88032
Crosser	Case type (FP-M Kit with case)	□ Shape 18 mm .709 inch	AFB8803
Spacers	Poord type (ED M Kit without ecce)	Shape 20 mm .787 inch	AFB88021
	Board type (FP-M Kit without case)	□ Shape 20 mm .787 inch	AFB8802