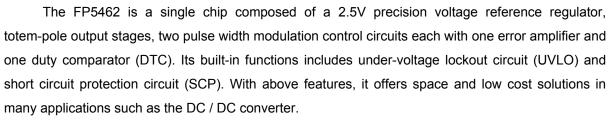
# 

FP5462

# **Dual PWM Controller with SCP/DTC Function**

## **General Description**



FP5462, a high performance IC, is designed to complete a control circuit with few external components. The circuit diagram of the typical application example is shown in below.

## **Features**

- ➢ Wide Operating Voltage Range: 3.6∼40V
- Fixed Reference Voltage: 2.5V
- Reference Voltage Precision: 1%
- Oscillator Frequency: Max. 500KHz
- Low Quiescent Supply Current Under 3.5mA
- Totem-pole Output Stage
- Variable Duty Control (DTC)
- > UVLO Protection Function
- SCP Protection Function (Threshold Voltage: 1.3V)
- > Package: SOP-16L / SSOP-16L

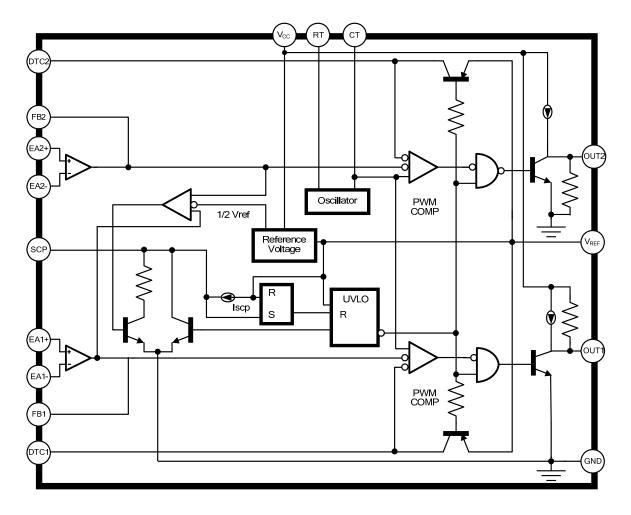
# Applications

- > DC / DC Converters for Video Cameras and TFT LCD Monitor Etc.
- > 1-ch Boost/1-ch Buck Topology Converter

This datasheet contains new product information. Feeling Technology reserves the rights to modify the product specification without notice. No liability is assumed as a result of the use of this product. No rights under any patent accompany the sales of the product.



# **Function Block Diagram**



# 

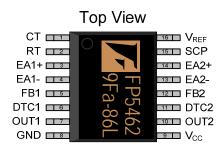
# **Pin Descriptions**

## SOP-16L

| Top View |              |                     |  |  |  |  |
|----------|--------------|---------------------|--|--|--|--|
| СТ 🗖     | 0            | 16 V <sub>REF</sub> |  |  |  |  |
| RT 🗖 💷   |              | 15 SCP              |  |  |  |  |
| EA1+ 🛄   |              | 14 EA2+             |  |  |  |  |
| EA1- 🗖   | 9F           | 13 EA2-             |  |  |  |  |
| FB1 🗔    | )54(<br>a-8) | 12 FB2              |  |  |  |  |
| DTC1 🗖   | 6L           | 11 DTC2             |  |  |  |  |
| OUT1 🗖   |              | 10 OUT2             |  |  |  |  |
| GND 🔲    |              | 9 V <sub>cc</sub>   |  |  |  |  |

| Name            | No. | 1/0 | Description   |
|-----------------|-----|-----|---|
| СТ              | 1   | I   | Connect a Capacitor to This Pin to Adjust<br>Oscillator Frequency |
| RT              | 2   | I   | Connect a Resistor to This Pin to Adjust<br>Oscillator Frequency  |
| EA1+            | 3   | Ι   | Error Amplifier 1 Non-inverting Input                             |
| EA1-            | 4   | Ι   | Error Amplifier 1 Inverting Input                                 |
| FB1             | 5   | 0   | Error Amplifier 1 Output  |
| DTC1            | 6   | Ι   | Output 1 Max. Duty Limit Pin                                      |
| OUT1            | 7   | 0   | Totem-pole Output 1   |
| GND             | 8   | Р   | IC Ground   |
| V <sub>CC</sub> | 9   | Р   | IC Power Supply   |
| OUT2            | 10  | 0   | Totem-pole Output 2   |
| DTC2            | 11  | Ι   | Output 2 Max. Duty Limit Pin                                      |
| FB2             | 12  | 0   | Error Amplifier 2 Output  |
| EA2-            | 13  | Ι   | Error Amplifier 2 Inverting Input                                 |
| EA2+            | 14  | Ι   | Error Amplifier 2 Non-inverting Input                             |
| SCP             | 15  | Ι   | Short Circuit Protection Input                                    |
| $V_{REF}$       | 16  | 0   | 2.5V Reference Voltage Output                                     |

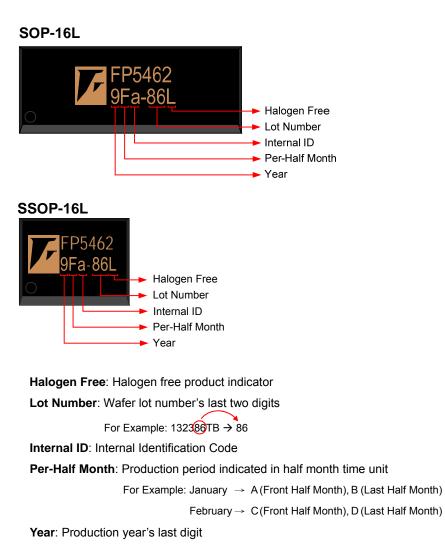
## SSOP-16L



| Name             | No. | 1/0 | Description   |
|------------------|-----|-----|---|
| СТ               | 1   | I   | Connect a Capacitor to This Pin to Adjust<br>Oscillator Frequency |
| RT               | 2   | Ι   | Connect a Resistor to This Pin to Adjust<br>Oscillator Frequency  |
| EA1+             | 3   | Ι   | Error Amplifier 1 Non-inverting Input                             |
| EA1-             | 4   | Ι   | Error Amplifier 1 Inverting Input                                 |
| FB1              | 5   | 0   | Error Amplifier 1 Output  |
| DTC1             | 6   | Ι   | Output 1 Max. Duty Limit Pin                                      |
| OUT1             | 7   | 0   | Totem-pole Output 1   |
| GND              | 8   | Р   | IC Ground   |
| V <sub>cc</sub>  | 9   | Р   | IC Power Supply   |
| OUT2             | 10  | 0   | Totem-pole Output 2   |
| DTC2             | 11  | Ι   | Output 2 Max. Duty Limit Pin                                      |
| FB2              | 12  | 0   | Error Amplifier 2 Output  |
| EA2-             | 13  | Ι   | Error Amplifier 2 Inverting Input                                 |
| EA2+             | 14  | Ι   | Error Amplifier 2 Non-inverting Input                             |
| SCP              | 15  | Ι   | Short Circuit Protection Input                                    |
| V <sub>REF</sub> | 16  | 0   | 2.5V Reference Voltage Output                                     |



# **Marking Information**





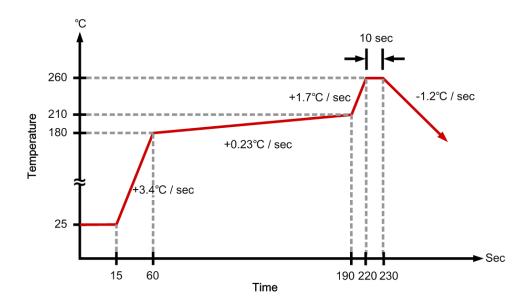
## **Ordering Information**

| Part Number | <b>Operating Temperature</b> | Package  | MOQ    | Description |
|-------------|------------------------------|----------|--------|-------------|
| FP5462DR-LF | -20°C ~ +85°C                | SOP-16L  | 2500EA | Tape & Reel |
| FP5462RR-LF | -20°C ~ +85°C                | SSOP-16L | 2500EA | Tape & Reel |

# **Absolute Maximum Ratings**

| Parameter                            | Symbol          | Conditions                     | Min. | Тур. | Max. | Unit   |
|--------------------------------------|-----------------|--------------------------------|------|------|------|--------|
| Power Supply Voltage                 | V <sub>cc</sub> |                                |      |      | 40   | V      |
| Differential Input Voltage           | V <sub>id</sub> |                                |      |      | 20   | V      |
| Output Current                       | lo              |                                |      |      | 150  | mA     |
| Maximum Junction Temperature         | TJ              |                                |      |      | +150 | °C     |
| Thermal Resistance Junction to       | 0               | SOP-16L                        |      |      | +150 | °C / W |
| Ambient                              | $\theta_{JA}$   | SSOP-16L                       |      |      | +220 | °C / W |
|                                      |                 | SOP-16L , T <sub>A</sub> =25°C |      |      | 830  | mW     |
| Maximum Dowar Dissingtion            | р               | SOP-16L , T <sub>A</sub> =70°C |      |      | 530  | mW     |
| Maximum Power Dissipation            | PD              | SSOP-16L, T <sub>A</sub> =25°C |      |      | 570  | W      |
|                                      |                 | SSOP-16L, T <sub>A</sub> =70°C |      |      | 360  | W      |
| Storage Temperature Range            |                 |                                | -65  |      | +150 | °C     |
| Lead Temperature (soldering, 10 sec) |                 |                                |      |      | +260 | °C     |

# Suggested IR Re-flow Soldering Curve



This datasheet contains new product information. Feeling Technology reserves the rights to modify the product specification without notice. No liability is assumed as a result of the use of this product. No rights under any patent accompany the sales of the product.



# **Recommended Operating Conditions**

| Parameter             | Symbol | Conditions | Min. | Тур. | Max. | Unit |
|-----------------------|--------|------------|------|------|------|------|
| Supply Voltage        |        |            | 3.6  |      | 40   | V    |
| Operating Temperature |        |            | -20  |      | +85  | °C   |

## DC Electrical Characteristics (V<sub>CC</sub>= 6V, f=200kHz, unless otherwise noted)

| Parameter                                  | Symbol                                    | Test Conditions  | Min.  | Тур. | Max.  | Unit |
|--|---|--|-------|------|-------|------|
| Reference section                          |   |  |       |      |       |      |
| Output Voltage (pin 16)                    | $V_{REF}$                                 | I <sub>O</sub> =1mA  | 2.475 | 2.5  | 2.525 | V    |
| Output Voltage Change with                 |   | T <sub>A</sub> =-20°C to +25°C   | -1    | -0.1 | +1    | %    |
| Temperature                                |   | T <sub>A</sub> =+25°C to +85°C   | -1    | -0.2 | +1    | %    |
| Input Voltage Regulation                   | ∆V <sub>REF</sub> /<br>V <sub>REF</sub>   | V <sub>CC</sub> =3.6V~40V  |       | 2    | 12.5  | mV   |
| Output Voltage Regulation                  | \_\V <sub>REF</sub> /<br>V <sub>REF</sub> | lo = 0.1mA to 1 mA   |       | 1    | 7.5   | mV   |
| Short-circuit Output Current               | ISHORT                                    | V <sub>O</sub> =0  | 3     | 10   | 30    | mA   |
| Under Voltage Lockout Secti                | on  |  |       |      |       |      |
| Upper Threshold Voltage ( $V_{CC}$ )       | V <sub>UPPER</sub>                        |  |       | 2.72 |       | V    |
| Lower Threshold Voltage (V <sub>CC</sub> ) | V <sub>LOW</sub>                          | -0.1 = 0.1 |       | 2.6  |       | V    |
| Hysteresis (V <sub>CC</sub> )              | V <sub>HYS</sub>                          | I <sub>O (REF)</sub> = 0.1 mA, T <sub>A</sub> =25°C  | 80    | 120  |       | mV   |
| Reset Threshold Voltage(V <sub>CC</sub> )  | V <sub>RESET</sub>                        |  | 1.5   | 1.9  |       | V    |
| Short-circuit Protection Cont              | rol Section                               | on   |       |      |       |      |
| Input Threshold Voltage (SCP)              | V <sub>TH</sub>                           | T <sub>A</sub> = 25°C  | 1.2   | 1.3  | 1.5   | V    |
| Standby Voltage (SCP)                      | VSTANDBY                                  | No Pullup  | 220   | 265  | 300   | mV   |
| Latched Input Voltage (SCP)                | VLATCH                                    | No Pullup  |       | 220  | 280   | mV   |
| Input (Source) Current                     | ISOURCE                                   | V <sub>I</sub> =0.7V, T <sub>A</sub> =25°C   | -1    | -2.0 | -2.5  | μA   |
| Comparator Threshold Voltage<br>(Feedback) | V <sub>COMP (TH)</sub>                    |  |       | 1.30 |       | V    |
| Oscillator Section                         |   |  |       |      |       |      |
| Frequency                                  | f   | С <sub>Т</sub> =330рF, R <sub>T</sub> =10К   |       | 200  |       | KHz  |
| Standard Deviation of Frequency            | ∆f  | C⊤=330pF, R⊤=10K   |       | 10   |       | %    |
| Frequency Change with Voltage              | $\triangle f / \triangle V$               | V <sub>CC</sub> =3.6V to 40V   |       | 1    |       | %    |
| Frequency Change with                      | ∧ <b>f</b> / ∧ <b>T</b>                   | T <sub>A</sub> =-20°C to 25°C  | -2    | -0.4 | +2    | %    |
| Temperature                                | $\triangle f / \triangle T$               | T <sub>A</sub> =25°C to 85°C   | -2    | -0.2 | +2    | %    |
| Duty Control Section                       | •   |  | •     | •    | •     |      |
| Input Bias Current (DTC)                   | I <sub>BIAS</sub>                         |  |       |      | 1     | μA   |
| Latch mode (Source)<br>Current(DTC)        | I <sub>SOURCE</sub>                       | T <sub>A</sub> =25°C   | -80   | -200 |       | μA   |
| Latched Input Voltage (DTC)                | VLATCH                                    | Ι <sub>0</sub> =40μΑ   | 2.3   |      |       | V    |
| Input Threshold Voltage at                 | V   | Zero Duty Cycle  |       | 2.05 | 2.25  | V    |
| f=10kH <sub>z</sub> (DTC)                  | V <sub>TH</sub>                           | Maximum Duty Cycle   | 1.2   | 1.45 |       | V    |

This datasheet contains new product information. Feeling Technology reserves the rights to modify the product specification without notice. No liability is assumed as a result of the use of this product. No rights under any patent accompany the sales of the product.

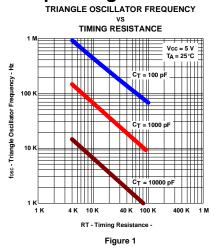


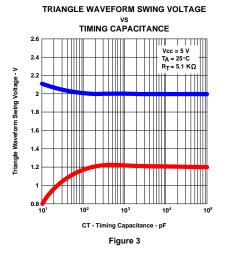
| Parameter                                 | Symbol              | Test Conditions                                | Min.                  | Тур. | Max. | Unit |
|---|---------------------|--|-----------------------|------|------|------|
| Error Amplifier Section                   |                     |  |                       |      |      |      |
| Input Offset Voltage                      | V <sub>IO</sub>     | V <sub>FB</sub> =1.25V                         | -6                    |      | +6   | mV   |
| Input Offset Current                      | I <sub>IO</sub>     | V <sub>FB</sub> =1.25V                         | -100                  |      | +100 | nA   |
| Input Bias Current                        | I <sub>BIAS</sub>   | V <sub>FB</sub> =1.25V                         |                       | 160  | 500  | nA   |
| Common Mode Input Voltage<br>Range        | VICM                | V <sub>CC</sub> =3.6V to 40V                   | 0.3                   |      | 1.6  | nA   |
| Open Loop Voltage Gain                    | A <sub>VO</sub>     | R <sub>F</sub> =200KΩ                          | 70                    | 80   |      | dB   |
| Unity Gain Bandwidth                      | BW                  |  |                       | 1.5  |      | MHz  |
| Common Mode Rejection Ratio               | CMRR                |  | 60                    | 80   |      | dB   |
| Positive Output Voltage Swing             | V <sub>POS</sub>    |  | $V_{\text{REF}}$ -0.3 |      |      | V    |
| Negative Output Voltage Swing             | V <sub>NEG</sub>    |  |                       |      | 1    | V    |
| Output (Sink) Current (Feedback Pin)      | I <sub>SINK</sub>   | V <sub>ID</sub> = -0.1V, V <sub>O</sub> =1.25V | 1                     | 4.0  |      | mA   |
| Output (Source) Current<br>(Feedback Pin) | I <sub>SOURCE</sub> | V <sub>ID</sub> =0.1V, V <sub>O</sub> =1.25V   | -40                   | -90  |      | μA   |
| Output Section                            |                     |  |                       |      |      |      |
|   | V                   | I <sub>SINK</sub> =20mA                        |                       | 0.8  | 1.2  | V    |
| V <sub>OUT</sub> Low Voltage              | V <sub>OL</sub>     | I <sub>SINK</sub> =130mA, V <sub>CC</sub> =15V |                       | 1.6  | 2.2  | V    |
| V <sub>out</sub> High Voltage             | V <sub>OH</sub>     | I <sub>SOURCE</sub> =20mA                      | 4.0                   | 4.5  |      | V    |
|   | ∨он                 | $I_{SOURCE}$ =130mA, $V_{CC}$ =15V             | 13                    | 13.5 |      | V    |
| Rise Time                                 | t <sub>R</sub>      | T <sub>J</sub> =25°C, C <sub>L</sub> =1nF      |                       | 80   | 120  | nS   |
| Fall Time                                 | t <sub>F</sub>      | T <sub>J</sub> =25°C, C <sub>L</sub> =1nF      |                       | 30   | 60   | nS   |
| PWM Comparator Section                    |                     |  |                       |      |      |      |
| Input Threshold Voltage at                | N/                  | Zero Duty Cycle                                |                       | 2.05 | 2.25 | V    |
| f=10kHz (Feedback)                        | $V_{TH}$            | Maximum Duty Cycle                             | 1.2                   | 1.45 | Ī    | V    |
| Total Device                              |                     |  |                       |      | •    |      |
| Standby Supply Current                    | ISTANDBY            | Off State                                      |                       | 2.3  | 3.0  | mA   |
| Average Supply Current                    | I <sub>AVE</sub>    | R <sub>T</sub> =10KΩ                           |                       | 2.8  | 3.5  | mA   |

This datasheet contains new product information. Feeling Technology reserves the rights to modify the product specification without notice. No liability is assumed as a result of the use of this product. No rights under any patent accompany the sales of the product.

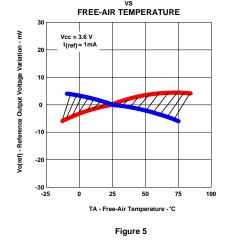


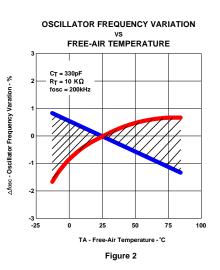
# **Typical Operating Characteristics**

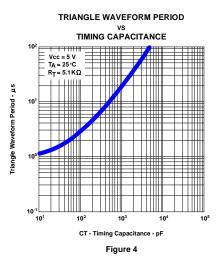




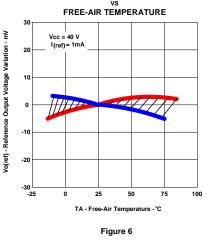
REFERENCE OUTPUT VOLTAGE VARIATION





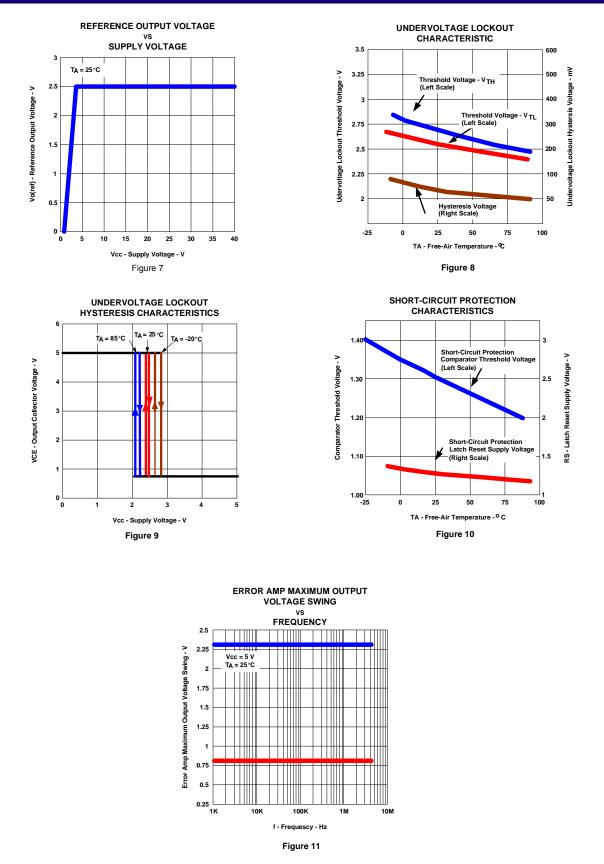




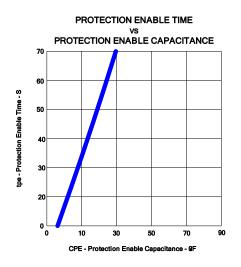












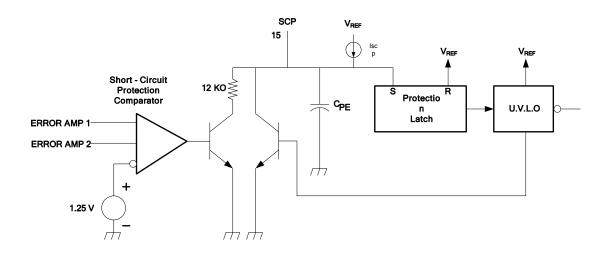
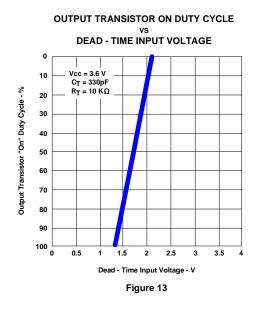
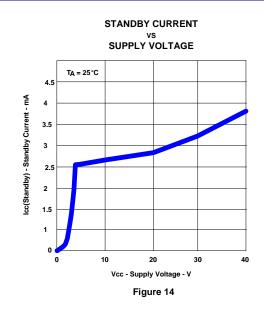


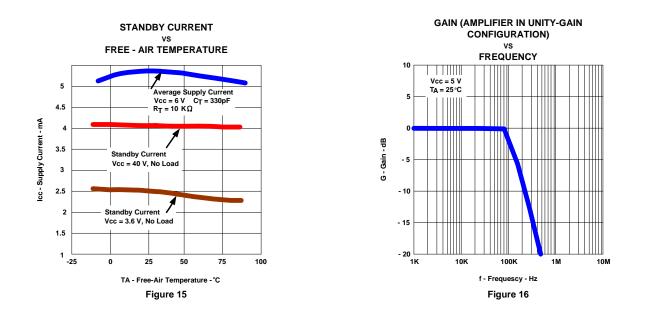
Figure 12





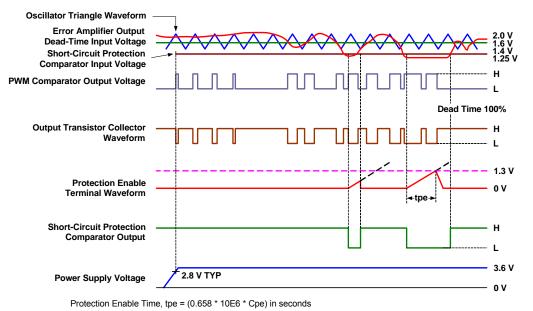




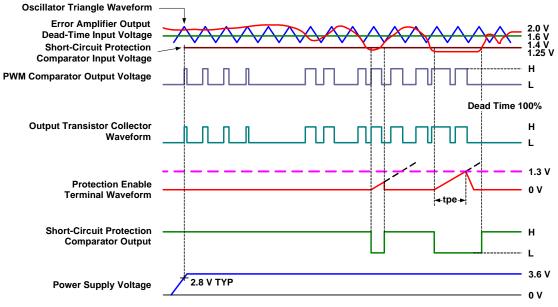




# **Timing Waveform**



#### Figure 17 FP5462 CH1 Timing Diagram



Protection Enable Time, tpe = (0.658 \* 10E6 \* Cpe) in seconds

Figure 18 FP5462 CH2 Timing Diagram

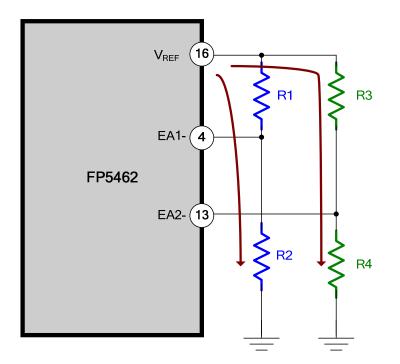
This datasheet contains new product information. Feeling Technology reserves the rights to modify the product specification without notice. No liability is assumed as a result of the use of this product. No rights under any patent accompany the sales of the product.



# **Function Description**

## **Voltage Reference**

FP5462 includes an internal 2.5V reference regulator to provide its internal circuits' voltage bias. It also can be used with external resistive divider which connecting to the IC error amplifier inverting input to provide output feedback reference (see Fig 19).



## Figure 19 Reference and Error Amplifiers with Resistive Dividers

The error amplifier inverting input (EA1- or EA2-) reference voltage equations are shown as followings:

$$V_{EA1-} = V_{REF}(2.5V) \times \frac{R2}{R1+R2}$$
  
 $V_{EA2-} = V_{REF}(2.5V) \times \frac{R4}{R3+R4}$ 

This datasheet contains new product information. Feeling Technology reserves the rights to modify the product specification without notice. No liability is assumed as a result of the use of this product. No rights under any patent accompany the sales of the product.





## **Error Amplifier**

The error amplifiers of FP5462 compare the feedback voltage from the resistive dividers of DC-DC converter's output with the reference bias (see Fig 20) and generate the error signal for the PWM comparator.

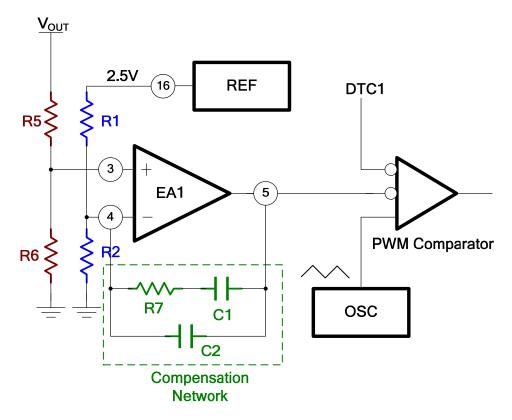


Figure 20 Error Amplifier with Feedback / Compensation Circuits

The Buck converter output voltage:

$$V_{OUT} = \left(1 + \frac{R5}{R6}\right) \times \left(\frac{R2}{R1 + R2}\right) \times 2.5V$$

Error Amplifier Gain:

$$Av = 1 + \frac{1 + sR7C1}{sRi(C1 + C2)(1 + sR7C2)} , Ri=R1//R2$$

Error Amplifier Zero and Pole Frequency:

$$F_z = \frac{1}{2\pi R7C1}, \qquad Fp = \frac{1}{2\pi R7C2}$$

This datasheet contains new product information. Feeling Technology reserves the rights to modify the product specification without notice. No liability is assumed as a result of the use of this product. No rights under any patent accompany the sales of the product.



## **Oscillator / PWM Comparator**

The oscillator frequency can be adjusted from 20KHz to 500KHz by the capacitor (CT) and resistor (RT) which are connected with pin1 and pin2 of FP5462 respectively. The tri-angular waveform on CT pin would be compared with output signal of the error amplifier and duty control voltage. Figure 21 shows the relationship of oscillator, error amplifier and PWM comparator. Figure 22 shows the FP5462 pin waveforms.

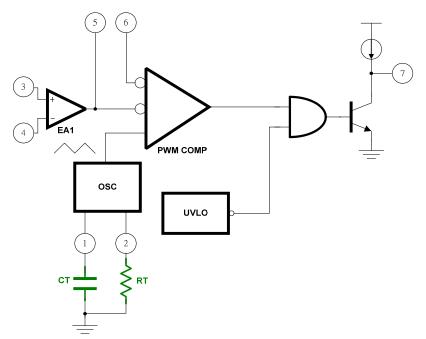


Figure 21 Oscillator / PWM Comparator with Frequency RC circuits

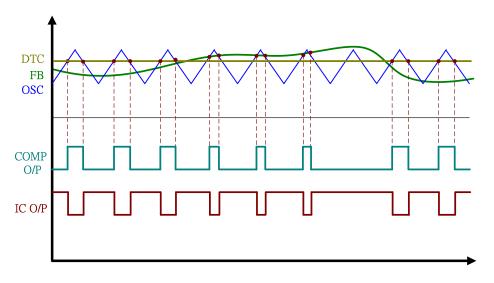


Figure 22 FP5462 Timing Waveforms

This datasheet contains new product information. Feeling Technology reserves the rights to modify the product specification without notice. No liability is assumed as a result of the use of this product. No rights under any patent accompany the sales of the product.



The relationship of oscillator waveform and duty control voltage is shown below (see Fig 23):

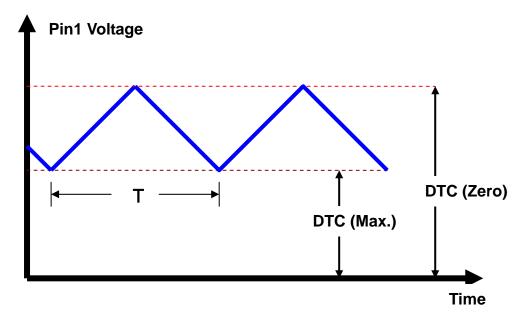


Figure 23 Oscillator Frequency with DTC voltage

The oscillator frequency can be calculated by:

 $f = \frac{VT}{2 \times CT \times RT \times (Vzero - V max.)}$ 

This datasheet contains new product information. Feeling Technology reserves the rights to modify the product specification without notice. No liability is assumed as a result of the use of this product. No rights under any patent accompany the sales of the product.



## **Duty Control / Soft-Start**

The duty control (DTC) is a function for the PWM duty cycle limitation. If the DTC voltage is lower than DTC maximum voltage (1.35V typically), the PWM duty cycle can be as large as 100% cycle. If the DTC voltage is higher than DTC zero voltage (2.05V typically), the PWM duty cycle will always be turned-off (zero duty).

The system of DC-DC converters can use DTC function with an external RC for Power-On soft-start (see Figure 24).

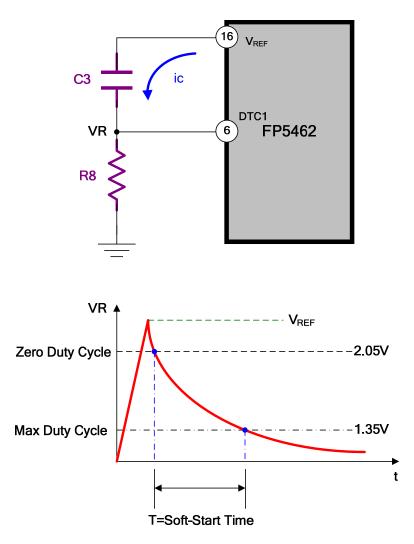


Figure 24 DTC Soft-start RC Circuit and Waveform

The soft-start time equation:

$$t=0.616\times R8\times C3$$

This datasheet contains new product information. Feeling Technology reserves the rights to modify the product specification without notice. No liability is assumed as a result of the use of this product. No rights under any patent accompany the sales of the product.

## **Short Circuit Protection**

FP5462 has a protection function for short circuit condition. When the DC-DC converter output voltage drops to a very low voltage, the error amplifier IN+ pin would also have a low feedback voltage. The error amplifier will pull its output to a low voltage state. This output voltage is compared with a 1.25V reference voltage by the SCP comparator. The SCP comparator then turns off transistor Q1 and SCP capacitor is charged up. When SCP voltage is higher than a threshold voltage (1.3V typically), this SCP state is latched. The DTC pins are charged up to disable PWM output (zero duty) and the SCP pin voltage is discharged by Q2 transistor.

Once SCP state is latched, the controller no longer output PWM control pulses. It can only be reset by reducing the input power supply voltage to below UVLO trigger point (2.6V) (see Fig 25).

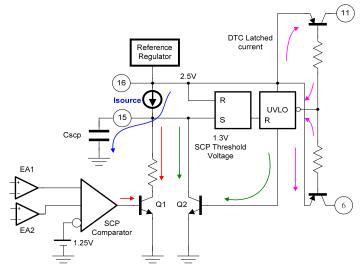


Figure 25 Internal SCP Detection / Control Circuits

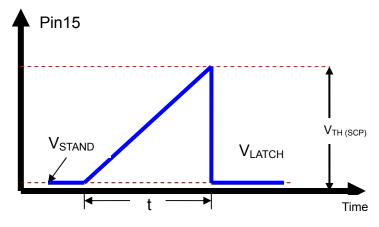


Figure 26 SCP Waveform (SCP active)

The SCP time equation is:

$$t = \frac{C_{SCP} \times \left(V_{th(scp)} - V_{sb}\right)}{I_{source}}$$

This datasheet contains new product information. Feeling Technology reserves the rights to modify the product specification without notice. No liability is assumed as a result of the use of this product. No rights under any patent accompany the sales of the product.

Website: http://www.feeling-tech.com.tw



# **Application Information**

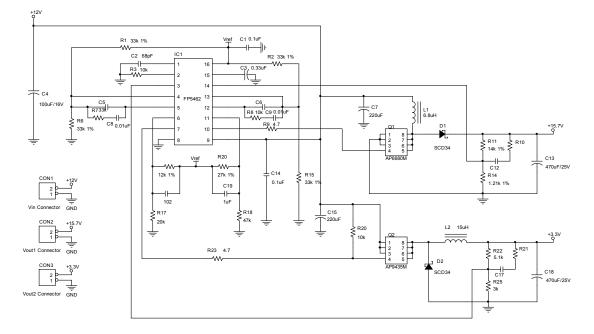


Figure 23. 2-Channel DC-DC Converter Circuit

## Note:

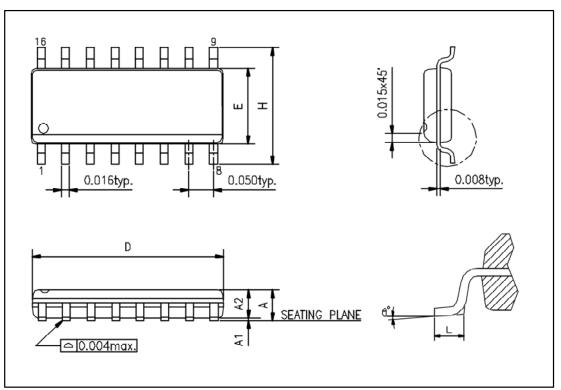
- 1. The IN1- and IN2- is 1.25V, half of  $V_{REF}$  voltage, because R1=R6 and R2=R15.
- 2. The R18, R20 and C19 compose a DTC circuits during boost regulator power-on.
- 3. The R11 and R14 are the boost regulator output voltage feedback resistors.
- 4. The R22 and R25 are the buck regulator output voltage feedback resistors.
- 5. The R7, C5 and C8 compose the compensation circuit for FP5462 error amplifier 1.
- 6. The R8, C6 and C9 compose the compensation circuit for FP5462 error amplifier 2.
- 7. The R3 and C2 compose an external RC circuit for FP5462 internal oscillator.
- 8. The C3 is FP5462 short circuit protection delay time capacitor.

This datasheet contains new product information. Feeling Technology reserves the rights to modify the product specification without notice. No liability is assumed as a result of the use of this product. No rights under any patent accompany the sales of the product.



# **Package Outline**

## SOP-16L



UNIT: mm

**FP5462** 

| Symbols | Min. (mm) | Max. (mm) |
|---------|-----------|-----------|
| А       | 1.346     | 1.752     |
| A1      | 0.101     | 0.254     |
| A2      | 1.244     | 1.651     |
| D       | 9.804     | 10.007    |
| E       | 3.810     | 3.987     |
| Н       | 5.791     | 6.197     |
| L       | 0.406     | 1.270     |
| θ°      | 0°        | 8°        |

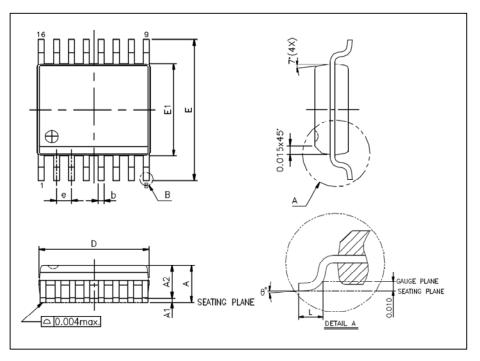
## Note:

- 1. Package dimensions are in compliance with JEDEC outline: MS-012 AC.
- 2. Dimension "D" does not include molding flash, protrusions or gate burrs.
- 3. Dimension "E" does not include inter-lead flash or protrusions.

This datasheet contains new product information. Feeling Technology reserves the rights to modify the product specification without notice. No liability is assumed as a result of the use of this product. No rights under any patent accompany the sales of the product.



## SSOP-16L



#### UNIT: mm

**FP5462** 

| Symbols | Min. (mm)   | Max. (mm) |  |  |
|---------|-------------|-----------|--|--|
| A       | 1.346       | 1.752     |  |  |
| A1      | 0.101       | 0.254     |  |  |
| A2      |             | 1.498     |  |  |
| b       | 0.203       | 0.304     |  |  |
| b1      | 0.203       | 0.279     |  |  |
| С       | 0.177       | 0.254     |  |  |
| c1      | 0.177       | 0.228     |  |  |
| D       | 4.800       | 5.003     |  |  |
| E1      | 3.810       | 3.987     |  |  |
| E       | 5.791       | 6.197     |  |  |
| L       | 0.406       | 1.270     |  |  |
| е       | 0.635 BASIC |           |  |  |
| θ°      | 0°          | 8°        |  |  |

## Note:

- 1. Package dimensions are in compliance with JEDEC outline: MO-137 AB.
- 2. Dimension "D" does not include molding flash, protrusions or gate burrs.
- 3. Dimension "E" does not include inter-lead flash or protrusions

This datasheet contains new product information. Feeling Technology reserves the rights to modify the product specification without notice. No liability is assumed as a result of the use of this product. No rights under any patent accompany the sales of the product.