

March 20111

FSL126HR Green Mode Fairchild Power Switch (FPS™)

Features

- Internal Avalanche-Rugged SenseFET (650V)
- Under 50mW Standby Power Consumption at 265V_{AC}, No-load Condition with Burst Mode
- Precision Fixed Operating Frequency with Frequency Modulation for Attenuating EMI
- Internal Startup Circuit
- Built-in Soft-Start: 20ms
- Pulse-by-Pulse Current Limiting
- Various Protections: Over-Voltage Protection (OVP), Overload Protection (OLP), Output-Short Protection (OSP), Abnormal Over-Current Protection (AOCP), Internal Thermal Shutdown Function with Hysteresis (TSD)
- Auto-Restart Mode
- Under-Voltage Lockout (UVLO)
- Low Operating Current: 1.8mA
- Adjustable Peak Current Limit

Applications

- SMPS for VCR, STB, DVD, & DVCD Players
- SMPS for Home Appliance
- Adapter

Related Resources

- AN-4137 Design Guidelines for Off-line Flyback Converters using FPS™
- AN-4141 Troubleshooting and Design Tips for Fairchild Power Switch (FPS™) Flyback Applications
- AN-4147 Design Guidelines for RCD Snubber of Flyback

Description

The FSL126HR integrated Pulse Width Modulator (PWM) and SenseFET is specifically designed for high-performance offline Switch-Mode Power Supplies (SMPS) with minimal external components. FSL126HR includes integrated high-voltage power switching regulators that combine an avalanche-rugged SenseFET with a current-mode PWM control block.

The integrated PWM controller includes: Under-Voltage Lockout (UVLO) protection, Leading-Edge Blanking (LEB), a frequency generator for EMI attenuation, an gate turn-on/turn-off driver, optimized Thermal Shutdown (TSD) protection, and temperaturecompensated precision current sources for loop compensation and fault protection circuitry. The FSL126HR offers good soft-start performance. When compared to a discrete MOSFET and controller or RCC switching converter solution, the FSL126HR reduces total component count, design size, and weight; while increasing efficiency, productivity, and system reliability. This device provides a basic platform that is well suited for the design of cost-effective flyback converters.

Maximum Output Power ⁽¹⁾					
230V _{AC}	± 15% ⁽²⁾	85-265V _{AC}			
Adapter ⁽³⁾	Open Frame	Adapter ⁽³⁾	Open Frame		
15W	21W	12W	17W		

Notes:

- The junction temperature can limit the maximum output power.
- 2. $230V_{AC}$ or $100/115V_{AC}$ with doubler.
- Typical continuous power in a non-ventilated enclosed adapter measured at 50°C ambient.

Ordering Information

Part Number	Operating Temperature Range	Top Mark	Package	Packing Method
FSL126HR	-40 to 105°C	FSL126HR	8-Lead, Dual Inline Package (DIP)	Rail

Typical Application Diagram

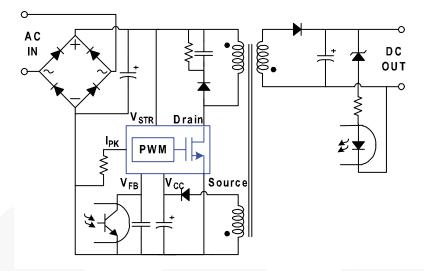


Figure 1. Typical Application

Internal Block Diagram

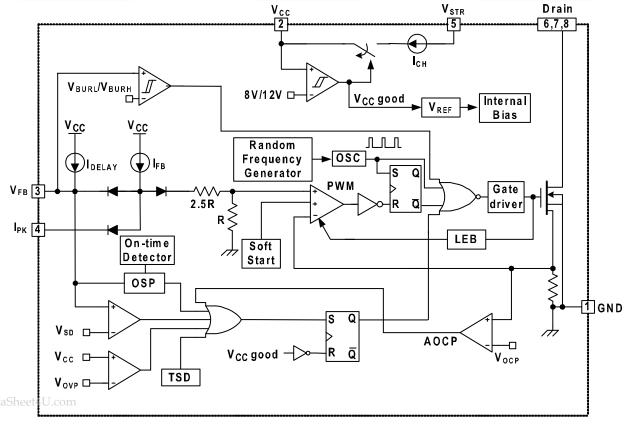


Figure 2. Internal Block Diagram

Pin Configuration

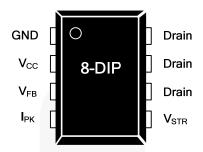


Figure 3. Pin Configuration

Pin Definitions

Pin #	Name	Description				
1	GND	round. SenseFET source terminal on the primary side and internal control ground.				
2	V _{CC}	ositive Supply Voltage Input. Although connected to an auxiliary transformer winding, urrent is supplied from pin 5 (V _{STR}) via an internal switch during startup (see Figure 2). Once concept reaches the UVLO upper threshold (12V), the internal startup switch opens and device ower is supplied via the auxiliary transformer winding.				
3	V_{FB}	Feedback Voltage. The non-inverting input to the PWM comparator, it has a 0.4mA current source connected internally, while a capacitor and opto-coupler are typically connected externally. There is a delay while charging external capacitor C_{FB} from 2.4V to 6V using an internal 5 μ A current source. This delay prevents false triggering under transient conditions, but still allows the protection mechanism to operate under true overload conditions.				
4	I _{PK}	Peak Current Limit . Adjusts the peak current limit of the SenseFET. The feedback 0.4mA current source is diverted to the parallel combination of an internal $6k\Omega$ resistor and any external resistor to GND on this pin to determine the peak current limit.				
5	V_{STR}	Startup . Connected to the rectified AC line voltage source. At startup, the internal switch supplies internal bias and charges an external storage capacitor placed between the V_{CC} pin and ground. Once V_{CC} reaches 12V, the internal switch is opened.				
6, 7, 8	Drain	Drain . Designed to connect directly to the primary lead of the transformer and capable of switching a maximum of 650V. Minimizing the length of the trace connecting these pins to the transformer decreases leakage inductance.				

Absolute Maximum Ratings

Stresses exceeding the absolute maximum ratings may damage the device. The device may not function or be operable above the recommended operating conditions and stressing the parts to these levels is not recommended. In addition, extended exposure to stresses above the recommended operating conditions may affect device reliability. The absolute maximum ratings are stress ratings only. $T_J = 25^{\circ}C$, unless otherwise specified.

Symbol	Parameter	Min.	Max.	Unit
V _{STR}	V _{STR} Pin Voltage	-0.3	650.0	V
V _{DS}	Drain Pin Voltage	-0.3	650.0	V
V _{CC}	Supply Voltage		26	V
V_{FB}	Feedback Voltage Range	-0.3	12.0	V
I _D	Continuous Drain Current		2	Α
I _{DM}	Drain Current Pulsed ⁽⁴⁾		8	Α
E _{AS}	Single Pulsed Avalanche Energy ⁽⁵⁾		73	mJ
P _D	Total Power Dissipation		1.5	W
T _J	Operating Junction Temperature	Internall	y Limited	°C
T _A	Operating Ambient Temperature	-40	+105	°C
T _{STG}	Storage Temperature	-55	+150	°C
ESD	Human Body Model, JESD22-A114 ⁽⁶⁾	Body Model, JESD22-A114 ⁽⁶⁾ 5		K) (
ESD	Charged Device Model, JESD22-C101 ⁽⁶⁾	2		KV
Θ_{JA}	Junction-to-Ambient Thermal Resistance ^(7,8)		80	°C/W
$\Theta_{\sf JC}$	Junction-to-Case Thermal Resistance ^(7,9)		19	°C/W
Θ_{JT}	Junction-to-Top Thermal Resistance ^(7,10)		33.7	°C/W

Notes:

- 4. Repetitive rating: pulse width limited by maximum junction temperature.
- L=30mH, starting T₁=25°C.
- 6. Meets JEDEC standards JESD 22-A114 and JESD 22-C101.
- 7. All items are tested with the standards JESD 51-2 and JESD 51-10.
- 8. Θ_{JA} free-standing, with no heat-sink, under natural convection.
- 9. Θ_{JC} junction-to-lead thermal characteristics under Θ_{JA} test condition. T_C is measured on the source #7 pin closed to plastic interface for Θ_{JA} thermo-couple mounted on soldering.
- 10. Θ_{JT} junction-to-top of thermal characteristic under Θ_{JA} test condition. T_t is measured on top of package. Thermocouple is mounted in epoxy glue.

Electrical Characteristics

 $T_A = 25$ °C unless otherwise specified.

Symbol	Parameter	Conditions	Min.	Тур.	Max.	Units
SenseFE1	Γ Section			u .	I.	
BV _{DSS}	Drain-Source Breakdown Voltage	$V_{CC} = 0V, I_D = 250\mu A$	650			V
I _{DSS}	Zero Gate Voltage Drain Current	V _{DS} = 650V, V _{GS} = 0V			250	μA
R _{DS(ON)}	Drain-Source On-State Resistance	V _{GS} = 10V, V _{GS} = 0V, T _C = 25°C		4.9	6.2	Ω
C _{ISS}	Input Capacitance	$V_{GS} = 0V, V_{DS} = 25V, f = 1MHz$		210		pF
Coss	Output Capacitance	$V_{GS} = 0V, V_{DS} = 25V, f = 1MHz$		33.3		pF
C _{RSS}	Reverse Transfer Capacitance	V _{GS} = 0V, V _{DS} = 25V, f = 1MHz		4.1		pF
t _{d(ON)}	Turn-On Delay	$V_{DD} = 350V, I_D = 2A$		23		ns
t _r	Rise Time	$V_{DD} = 350V, I_D = 2A$		16.4		ns
t _{d(OFF)}	Turn-Off Delay	$V_{DD} = 350V, I_D = 2A$		17.2		ns
t _f	Fall Time	$V_{DD} = 350V, I_D = 2A$		23		ns
Control S	ection		<u> </u>			
f _{OSC}	Switching Frequency	V _{DS} = 650V, V _{GS} = 0V	90	100	110	KHz
Δf_{OSC}	Switching Frequency Variation	$V_{GS} = 10V, V_{GS} = 0V, T_{C} = 125^{\circ}C$		±5	±10	%
f _{FM}	Frequency Modulation			±3		KHz
D _{MAX}	Maximum Duty Cycle	V _{FB} = 4V	71	77	83	%
D _{MIN}	Minimum Duty Cycle	V _{FB} = 0V	0	0	0	%
V _{START}		718 7.	11	12	13	V
V _{STOP}	UVLO Threshold Voltage	After Turn-On	7	8	9	V
I _{FB}	Feedback Source Current	V _{FB} = 0V	320	400	480	μA
t _{S/S}	Internal Soft-Start Time	V _{FB} = 4V	15	20	25	ms
	de Section	VED 1.	1 .0			
V _{BURH}			0.48	0.60	0.72	V
VBURH	Burst Mode Voltage	T _J = 25°C	0.32	0.45	0.58	V
V _{BUR(HYS)}	Darst Wode Vollage		0.02	150	0.00	mV
Protection	n Saction			130		111 V
		T - 25°C di/dt - 200 x A/	1 1 22	1.50	4.00	Ι ,
I _{LIM}	Peak Current Limit	$T_J = 25^{\circ}\text{C}$, di/dt = 300mA/ μ s	1.32	1.50	1.68	A
t _{CLD}	Current Limit Delay Time ⁽¹¹⁾	\\ -45\\	200	6.0	0.5	ns V
V _{SD}	Shutdown Feedback Voltage	V _{CC} = 15V	5.5	6.0	6.5	-
I _{DELAY}	Shutdown Delay Current	V _{FB} = 5V	3.5	5.0	6.5	μA
V _{OVP}	Over-Voltage Protection Threshold	V _{FB} = 2V	22.5	24.0	25.5	V
t_{OSP}	Threshold Time	T _J = 25°C		1.00	1.35	μs
V _{OSP}	Output-Short Protection ⁽¹¹⁾ Threshold Feedback Voltage	OSP Triggered When t _{ON} <t<sub>OSP, V_{FB}>V_{OSP} and Lasts Longer than</t<sub>	1.44	1.60		V
Stoct4U.c	Feedback Blanking Time	Time		2.5		μs
V_{AOCP}	AOCP Voltage ⁽¹¹⁾	T _J = 25°C	0.85	1.00	1.15	V
TSD	Thermal Shutdown Temperature		125	137	150	°C
HYS _{TSD}	Shutdown ⁽¹¹⁾ Hysteresis			60		°C
t _{LEB}	Leading-Edge Blanking Time ⁽¹¹⁾		300			ns

Continued on the following page...

Electrical Characteristics (Continued)

 T_A = 25°C unless otherwise specified.

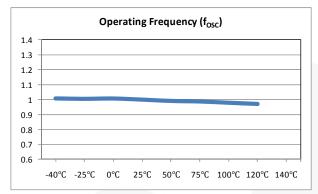
Symbol	Parameter	Conditions	Min.	Тур.	Max.	Units		
Total Dev	Total Device Section							
I _{OP1}	Operating Supply Current ⁽¹¹⁾ (While Switching)	V _{CC} = 14V, V _{FB} > V _{BURH}		2.5	3.5	mA		
I _{OP2}	Operating Supply Current (Control Part Only)	V _{CC} = 14V, V _{FB} < V _{BURL}		1.8	2.5	mA		
I _{CH}	Startup Charging Current	V _{CC} = 0V	0.9	1.1	1.3	mA		
V_{STR}	Minimum V _{STR} Supply Voltage	V _{CC} = V _{FB} = 0V, V _{STR} Increase	35			V		

Note:

11. Though guaranteed by design, it is not 100% tested in production.

Typical Performance Characteristics

These characteristic graphs are normalized at T_A=25.



Maximum Duty Cycle (D_{MAX})

1.4

1.3

1.2

1.1

1

0.9

0.8

0.7

0.6

-40°C -25°C 0°C 25°C 50°C 75°C 100°C 120°C 140°C

Figure 4. Operating Frequency vs. Temperature

Figure 5. Maximum Duty Cycle vs. Temperature

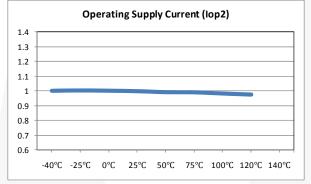


Figure 6. Operating Supply Current vs. Temperature

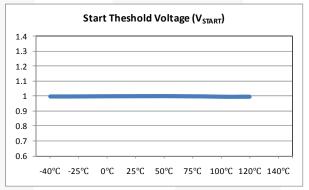
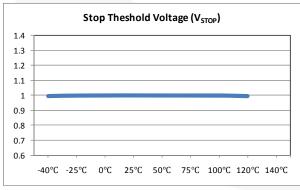


Figure 7. Start Threshold Voltage vs. Temperature



DataSheet4U.co:Figure 8. Stop Threshold Voltage vs. Temperature

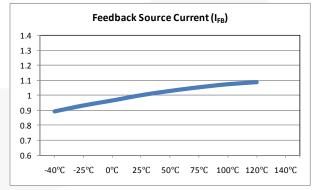


Figure 9. Feedback Source Current vs. Temperature

Typical Performance Characteristics (Continued)

These characteristic graphs are normalized at T_A =25.

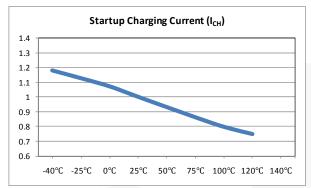


Figure 10. Startup Charging Current vs. Temperature

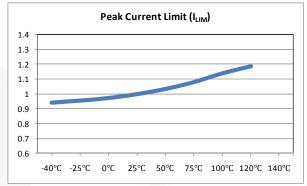


Figure 11. Peak Current Limit vs. Temperature

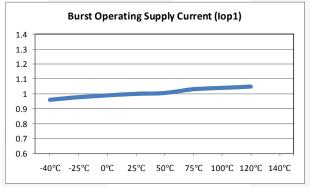


Figure 12. Burst Operating Supply Current vs. Temperature

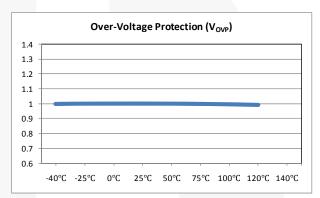


Figure 13. Over-Voltage Protection vs. Temperature

Functional Description

Startup

At startup, an internal high-voltage current source supplies the internal bias and charges the external capacitor (C_A) connected with the V_{CC} pin, as illustrated in Figure 14. When V_{CC} reaches the start voltage of 12V, the FPS $^{\text{TM}}$ begins switching and the internal high-voltage current source is disabled. The FPS continues normal switching operation and the power is provided from the auxiliary transformer winding unless V_{CC} goes below the stop voltage of 8V.

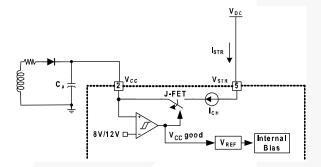


Figure 14. Startup Circuit

Oscillator Block

The oscillator frequency is set internally and the FPS has a random frequency fluctuation function. Fluctuation of the switching frequency of a switched power supply can reduce EMI by spreading the energy over a wider frequency range than the bandwidth measured by the EMI test equipment. The amount of EMI reduction is directly related to the range of the frequency variation. The range of frequency variation is fixed internally; however, its selection is randomly chosen by the combination of external feedback voltage and internal free-running oscillator. This randomly chosen switching frequency effectively spreads the EMI noise nearby switching frequency and allows the use of a cost-effective inductor instead of an AC input line filter to satisfy the world-wide EMI requirements.

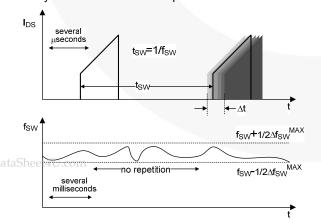


Figure 15. Frequency Fluctuation Waveform

Feedback Control

FSL126HR employs current-mode control, as shown in Figure 16. An opto-coupler (such as the FOD817A) and shunt regulator (such as the KA431) are typically used to implement the feedback network. Comparing the feedback voltage with the voltage across the $R_{\rm SENSE}$ resistor makes it possible to control the switching duty cycle. When the shunt regulator reference pin voltage exceeds the internal reference voltage of 2.5V, the opto-coupler LED current increases, the feedback voltage $V_{\rm FB}$ is pulled down, and the duty cycle is reduced. This typically occurs when the input voltage is increased or the output load is decreased.

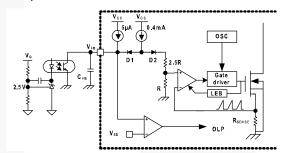


Figure 16. Pulse-Width-Modulation Circuit

Leading-Edge Blanking (LEB)

At the instant the internal SenseFET is turned on, the primary-side capacitance and secondary-side rectifier diode reverse recovery typically cause a high-current spike through the SenseFET. Excessive voltage across the R_{SENSE} resistor leads to incorrect feedback operation in the current-mode PWM control. To counter this effect, the FPS employs a leading-edge blanking (LEB) circuit (see the Figure 16). This circuit inhibits the PWM comparator for a short time (t_{LEB}) after the SenseFET is turned on

Protection Circuits

The FPS has several protective functions, such as overload protection (OLP), over-voltage protection (OVP), output-short protection (OSP), under-voltage lockout (UVLO), abnormal over-current protection (AOCP), and thermal shutdown (TSD). Because these various protection circuits are fully integrated in the IC without external components, the reliability is improved without increasing cost. Once a fault condition occurs, switching is terminated and the SenseFET remains off. This causes V_{CC} to fall. When V_{CC} reaches the UVLO stop voltage, V_{STOP} (8V), the protection is reset and the internal high-voltage current source charges the V_{CC} capacitor via the V_{STR} pin. When V_{CC} reaches the UVLO start voltage, V_{START} (12V), the FPS resumes normal operation. In this manner, the auto-restart can alternately enable and disable the switching of the power SenseFET until the fault condition is eliminated.

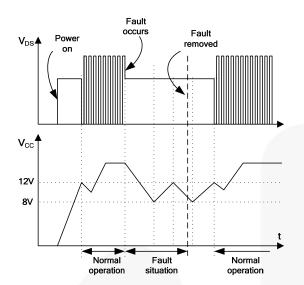


Figure 17. Auto-Restart Protection Waveforms

Overload Protection (OLP)

Overload is defined as the load current exceeding a preset level due to an unexpected event. In this situation, the protection circuit should be activated to protect the SMPS. However, even when the SMPS is operating normally, the overload protection (OLP) circuit can be activated during the load transition or startup. To avoid this undesired operation, the OLP circuit is designed to be activated after a specified time to determine whether it is a transient situation or a true overload situation.

In conjunction with the I_{PK} current limit pin (if used), the current-mode feedback path limits the current in the SenseFET when the maximum PWM duty cycle is attained. If the output consumes more than this maximum power, the output voltage (V_O) decreases below its rating voltage. This reduces the current through the opto-coupler LED, which also reduces the opto-coupler transistor current, thus increasing the feedback voltage (V_{FB}) . If V_{FB} exceeds 2.4V, the feedback input diode is blocked and the 5µA current source (I_{DELAY}) starts to charge C_{FB} slowly up to V_{CC} . In this condition, V_{FB} increases until it reaches 6V, when the switching operation is terminated, as shown in Figure 18. The shutdown delay is the time required to charge C_{FB} from 2.4V to 6V with 5µA current source.

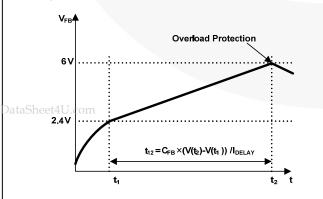


Figure 18. Overload Protection (OLP)

Abnormal Over-Current Protection (AOCP)

When the secondary rectifier diodes or the transformer pin are shorted, a steep current with extremely high di/dt can flow through the SenseFET during the LEB time. Even though the FPS has OLP (Overload Protection), it is not enough to protect the FPS in that abnormal case, since severe current stress is imposed on the SenseFET until OLP triggers. The FPS includes the internal AOCP (Abnormal Over-Current Protection) circuit shown in Figure 19. When the gate turn-on signal is applied to the power SenseFET, the AOCP block is enabled and monitors the current through the sensing resistor. The voltage across the resistor is compared with a preset AOCP level. If the sensing resistor voltage is greater than the AOCP level, the set signal is applied to the latch, resulting in the shutdown of the SMPS.

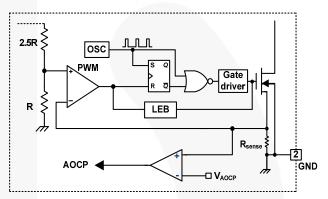


Figure 19. Abnormal Over-Current Protection

Thermal Shutdown (TSD)

The SenseFET and the control IC are integrated, making it easier to detect the temperature of the SenseFET. When the temperature exceeds approximately 137°C, thermal shutdown is activated.

Over-Voltage Protection (OVP)

In the event of a malfunction in the secondary-side feedback circuit or an open feedback loop caused by a soldering defect, the current through the opto-coupler transistor becomes almost zero. Then, V_{FB} climbs up in a similar manner to the overload situation, forcing the preset maximum current to be supplied to the SMPS until the overload protection is activated. Because excess energy is provided to the output, the output voltage may exceed the rated voltage before the overload protection is activated, resulting in the breakdown of the devices in the secondary side. To prevent this situation, an over-voltage protection (OVP) circuit is employed. In general, V_{CC} is proportional to the output voltage and the FPS uses V_{CC} instead of directly monitoring the output voltage. If V_{CC} exceeds 24V, OVP circuit is activated, resulting in termination of the switching operation. To avoid undesired activation of OVP during normal operation, V_{CC} should be designed to be below 24V.

Output-Short Protection (OSP)

If the output is shorted, steep current with extremely high di/dt can flow through the SenseFET during the LEB time. Such a steep current brings high-voltage stress on the drain of SenseFET when turned off. To protect the device from such an abnormal condition, OSP detects V_{FB} and SenseFET turn-on time. When the V_{FB} is higher than 1.6V and the SenseFET turn-on time is lower than 1.2µs, the FPS recognizes this condition as an abnormal error and shuts down PWM switching until V_{CC} reaches V_{START} again. An abnormal condition output is shown in Figure 20.

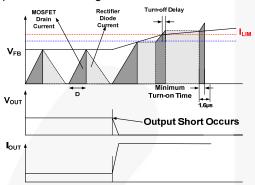
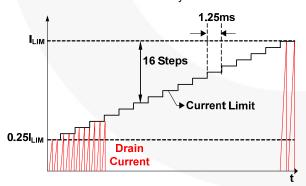


Figure 20. Output Short Waveforms (OSP)

Soft-Start

The FPS has an internal soft-start circuit that slowly increases the feedback voltage, together with the SenseFET current, after it starts. The typical soft-start time is 20ms, as shown in Figure 21, where progressive increments of the SenseFET current are allowed during the startup phase. The pulse width to the power switching device is progressively increased to establish the correct working conditions for transformers, inductors, and capacitors. The voltage on the output capacitors is progressively increased with the intention of smoothly establishing the required output voltage. Soft-start helps to prevent transformer saturation and reduce the stress on the secondary diode.



DataSheet4U.comFigure 21. Internal Soft-Start

Burst Operation

To minimize power dissipation in standby mode, the FPS enters burst mode. As the load decreases, the feedback voltage decreases. As shown in Figure 22, the device automatically enters burst mode when the feedback voltage drops below V_{BURH} .

Switching continues until the feedback voltage drops below V_{BURL} . At this point, switching stops and the output voltages start to drop at a rate dependent on the standby current load. This causes the feedback voltage to rise. Once it passes V_{BURH} , switching resumes. The feedback voltage then falls and the process repeats. Burst mode alternately enables and disables switching of the SenseFET and reduces switching loss in standby mode.

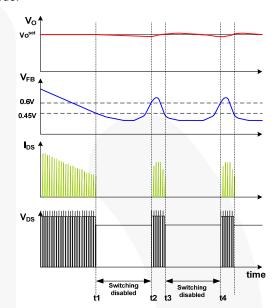


Figure 22. Burst-Mode Operation

Adjusting Peak Current Limit

As shown in Figure 23, a combined $6k\Omega$ internal resistance is connected to the non-inverting lead on the PWM comparator. An external resistance of Rx on the current limit pin forms a parallel resistance with the $6k\Omega$ when the internal diodes are biased by the main current source of $400\mu\text{A}$. For example, FSL126HR has a typical SenseFET peak current limit (I_{LIM}) of 1.5A. I_{LIM} can be adjusted to 1A by inserting Rx between the I_{PK} pin and the ground. The value of the Rx can be estimated by the following equations:

$$1.5A:1A=6k\Omega:Xk\Omega \tag{1}$$

$$X = Rx \parallel 6k\Omega \tag{2}$$

where X is the resistance of the parallel network.

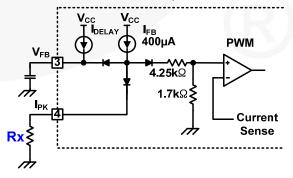
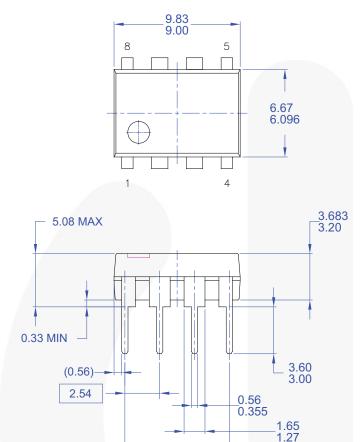
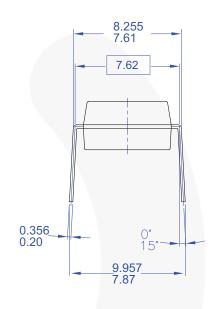


Figure 23. Peak Current Limit Adjustment

Physical Dimensions





NOTES: UNLESS OTHERWISE SPECIFIED

7.62

- A) THIS PACKAGE CONFORMS TO JEDEC MS-001 VARIATION BA
- B) ALL DIMENSIONS ARE IN MILLIMETERS.
- C) DIMENSIONS ARE EXCLUSIVE OF BURRS, MOLD FLASH, AND TIE BAR EXTRUSIONS.
- D) DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994
- E) DRAWING FILENAME AND REVSION: MKT-N08FREV2.

Figure 24. 8-Lead, Dual Inline Package (DIP)

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CorePLUS™ Green FPS™ e-Series™

MicroPak2™

MillerDrive™

MotionMax™

mWSaver™

OptoHiT™

Motion-SPM™

OPTOLOGIC®

OPTOPLANAR®

CorePOWERTM GmaxTM
CROSSVOLTTM GTOTM
CTLTM IntelliMAXTM
Current Transfer LogicTM ISOPLANARTM
DEUXPEED® MegaBuckTM
Dual CoolTM MICROCOUPLERTM
EcoSPARK® MicroFETTM
EfficientMaxTM MicroPakTM

EMSPARK

EfficientMax™

ESBC™

®

Fairchild®

Fairchild Semiconduct

Fairchild®
Fairchild Semiconductor®
FACT Quiet Series™
FACT®
FAST®
FastvCore™

FETBench™ FlashVvriter®* FPS™

ashVVriter™ PDP SPM™ PS™ Power-SPM™ PowerTrench® PowerXS™

Programmable Active Droop™

QFĔT[®] QS™ Quiet Series™ RapidConfigure™

Saving our world, 1mW/W/kW at a time™ SignalWise™

SmartMaxTM
SMART STARTTM
SPM®
STEALTHTM
SuperFET®
SuperSOTTM-3
SuperSOTTM-8
SuperSOTTM-8
SupreMOS®
SyncFETTM
Sync-LockTM
SYSTEM®-*

The Power Franchise®

The Right Technology for Your Success™

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TinyBoost™
TinyBuck™
TinyCalc™
TinyLogic®
TINYOPTO™
TinyPower™
TinyPWM™
TinyWre™
TingHILL Detect*

TriFault Detect™
TRUECURRENT®*

µSerDes™

SerDes
UHC®
Ultra FRFET™
UniFET™
VCX™
VisualMax™

XSTM.

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Definition of Terms

Datasheet Identification	Product Status	Definition		
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et4U.com Preliminary First Production		Datasheet contains preliminary data; supplementary data will be published at a later date. Fairch Semiconductor reserves the right to make changes at any time without notice to improve design		
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