Panasonic INSTRUCTION MANUAL

Digital Fiber Sensor

FX-100-Z Series

MEUEN-FX100Z V1.0

Thank you for purchasing products from Panasonic Electric Works SUNX Co., Ltd. Please read this Instruction Manual carefully and thoroughly for the correct and optimum use of this product. Kindly keep this manual in a convenient place for quick reference.

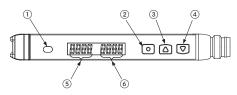
/ WARNING

- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

1 CAUTIONS

- This product has been developed / produced for industrial use only.
- Make sure that the power supply is off while wiring.
- If a voltage exceeding the rated range is applied, or if an AC power supply is directly connected, the product may get burnt or damaged.
- Short-circuiting the load or incorrect wiring may burn or damage the product.
- Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.
- · Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- If noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Do not use during the initial transient time (0.5s) after the power supply is switched on.
- You can extend the cable up to 100m max. with 0.3mm² or more cable. However, in order to reduce noise, make the wiring as short as possible.
- Make sure that stress is not applied to the sensor cable joint, e.g. by forcible bending or pulling.
- Take care that the product is not directly exposed to fluorescent lamp from a rapid-starter lamp, a high frequency lighting device or sunlight, etc. as it may affect the sensing performance.
- This product is suitable for indoor use only.
- Avoid dust, dirt, and steam.
- Take care that the product does not come in contact with oil, grease, organic solvents, such as thinner, etc., strong acid or alkalines.
- This product cannot be used in an environment containing inflammable or explosive gases.
- Never disassemble or modify the product.
- EEPROM is adopted to this product. Teaching is limited to 100,000 times because of the EEPROM's lifetime.

2 PART DESCRIPTION



No.	Part	Description
1	Output indicator (orange)	Lit when output is active.
2	Mode key	Select mode Confirm settings
3	ON key / Set value UP key	Select settings in teaching mode Increase set value Select various other settings
4	OFF key / Set value DOWN key	Select settings in teaching mode Decrease set value Select various other settings
(5)	Green digital display	Threshold value

No.	Part	Description	
6	Red digital display	Incident light intensity	

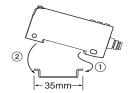
3 MOUNTING

When using a DIN rail

You may break the spring hook if you do not follow the mounting instructions carefully.

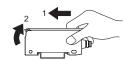
How to mount the amplifier

- ①. Fit the spring hook on a 35mm DIN rail and push forward.
- 2. Slip the front part of the mounting section over the DIN rail and release.



How to remove the amplifier

- 1). Push the amplifier forward.
- ②. Lift up the front part of the amplifier.



When using screws with washers

Use M3 screws with washers to mount the amplifier.

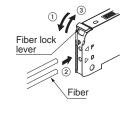
Do not use a tightening torque of more than 0.5 N•m or you may break the housing.



How to connect the fiber cable

Be sure to fit the attachment to the fibers first before inserting the fibers into the amplifier. For details, refer to the Instruction Manual enclosed with the fibers.

- ①. Snap the fiber lock lever down until it stops completely.
- Slowly insert the fiber cables into the inlets until they stop (see note).
 If the fiber cables are not inserted until they stop, the sensing range reduces.
 Since a flexible fiber is easily bent, be careful when inserting it.
- Return the fiber lock lever to the original position.



If the cable is a coaxial reflective type fiber, e.g. FD-G4 or FD-FM2, insert the single-core fiber cable into the beam-emitting inlet "P" and the multi-core fiber cable into the beam-receiving inlet "D." If they are inserted in reverse, the sensing performance will deteriorate.

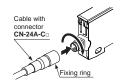
4 WIRING

- Use the cable with the connector CN-24A-C□ (optional) when connecting this product.
- Tighten the fixing ring of the cable with connector completely by hand when mounting. The tightening torque: 0.3 to 0.4N•m.
- Make sure to hold the side surface of this product when tightening or loosening the fixing ring of the cable with connector.
- If the fixing ring is tightened by a tool such as pliers, the connector may be damaged.
- If the tightening torque is not enough, the fixing ring may loosen due to vibration, etc.

Attaching the connector cable

Connection method

Insert the cable with connector CN-24A-C□ as shown. Tighten the fixing ring.



Disconnection method

Loosen the fixing ring, and, holding the fixing ring, pull to separate the connector.



Before disconnecting the cable, loosen the fixing ring completely. If the cable is pulled by excessive force (15N or more) when the fixing ring is tightened, the cable may break.

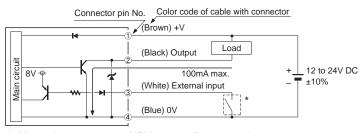
Connector pin arrangement



Connector pin No.	Terminal name
1	+V
2	External input
3	0V
4	Output

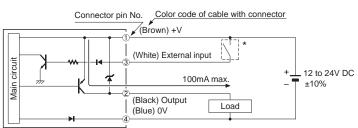
5 I/O CIRCUIT DIAGRAMS

NPN output type

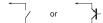


- * Non-voltage contact or NPN open-collector transistor
- High (+8V to +V DC or Open): Invalid
- Low [(0 to +2V DC (source current 0.5mA or less)]: Valid

PNP output type



* Non-voltage contact or PNP open-collector transistor

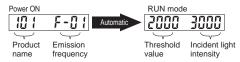


- High [+4V to +V DC (Sink current 0.5 to 3mA or less)]: Valid
- Low (0 to +0.6V DC or Open): Invalid

6 RUN MODE

Digital display

When you turn ON the power, the product name is indicated in green and the emission frequency is indicated in red. Then the device automatically switches into RUN mode, in which the threshold value is displayed in green and the incident light intensity in red.



What appears on the display is effected by the settings for the external input and ECO mode. For details, see PRO MODE on page 4.

Threshold value fine adjustment function

Change the threshold value in RUN mode by pressing <UP> or <DOWN>. Hold down the key to make the value change faster. The threshold value is stored after 3s.



Key lock function

The key lock function prevents settings from being changed inadvertently. Lac an is displayed if you press a key when the key lock function is set.

Press <MODE> + <DOWN> for at least 2s to set or release the key lock

Set key lock

function.



Release key lock



7 SETTING MODE

To enter SETTING mode, press <MODE> for 2s in RUN mode. While in SETTING mode, press <MODE> briefly to move from one selection to the

14	Factory set-	Description
Item	ting	Description
Teaching	EAch	A threshold value can be set in 2-point teaching, limit teaching or full-auto teaching. For details, see TEACHING MODE on page 7.
Output operation	L_d d_on	Light-ON or Dark-ON can be set. Light-ON means the output will turn ON when the incident light intensity is in the brighter of the two 2 sensing states (object present/object absent). Dark-ON means the output will turn ON when the incident light intensity is in the darker of the two 2 sensing states (object present/object absent).
Timer selection	dELY non	Three settings are possible: no timer, ON delay timer, or OFF delay timer.
Timer delay	ond 10 oFd 10	You can specify the delay for the ON delay timer or OFF delay timer. If no timer is set, this mode is not displayed.

Item	Factory set- ting	Description		
Emission level		If the incident light intensity is saturated, which makes sensing impossible or unreliable, you can reduce the emission level. • Level 3 (/////): Normal • Level 2 (/////): Approx. 40% of normal • Level 1 (/////): Approx. 20% of normal When you select Auto (/////), proper light intensity is automatically set only during limit teaching. For differences between the conventional and modified units, see UNIT VERSIONS on page 7.		
Emission frequency	FX-101-Z FrE9 F- 0 FX-102-Z FrE9 F-01	When using fiber heads in parallel, interference can be prevented by setting different emission frequencies. When emission frequency 0 is set, interference cannot be prevented. Response time corresponds to emission frequency. For details, see SPECIFICATIONS on page 8.		

Flowchart for SETTING mode

RUN mode

2000 3000

Press for 2s.

SETTING mode



Teaching

tAch 2000

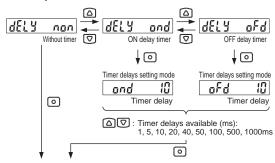
↓ ◎

Output operation

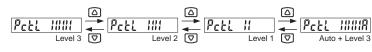


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Timer operation

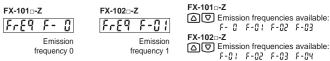


Emission level





Emission frequency



The operation indicator and the beam-emitting inlet blink while the emission frequency is being set. When the emission frequency is set to 0, they light up. The blinking cycle depends on each emission frequency (emission frequency 1: fast ↔ emission frequency 4: slow).



RUN mode

2000 3000

8 TEACHING MODE

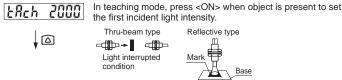
Beware that detection may become unstable if too little margin between the theshold value and incident light intensity is allowed for the environment when teaching.

2-point teaching

2-point teaching is the most common teaching method and means the threshold value is taught using two points that correspond to the object present and object absent conditions.

Light-ON or Dark-ON is determined automatically for the output operation setting.

Output indicator ON when object is present



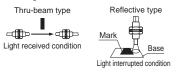


The first incident light intensity is set and is displayed in green. The red LED display blinks and is ready to be set to the object absent condition.

To cancel, press <MODE>.



Remove the object and press <OFF> to complete 2-point teaching.

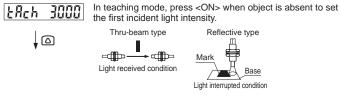




The margin between the first and second incident is displayed in red (P=%). When the margin is 200% or more, Full is displayed.

ŁAch 3000

Output indicator ON when object is absent



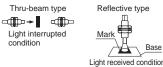


The first incident light intensity is set and is displayed in green. The red LED display blinks and is ready to be set to the object present condition.

To cancel, press <MODE>.



Place the object so that it is sensed and press <OFF> to complete 2-point teaching.

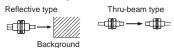




The margin between the first and second incident is displayed in red (P=%). When the margin is 200% or more, Full is displayed.

Limit teaching

Limit teaching is used to set the threshold value for the object absent condition only, i.e. for a stable incident light condition.



This method is used to detect objects in the presence of a background body or to detect small objects.

In teaching mode:

• For the thru-beam type, press <OFF>. Press <OFF> again after the reference intensity light is displayed in green and the red LED is blink-

The shift amount is fixed above this value.

• For the reflective type, press <ON>. Press <ON> again after the reference intensity light is displayed in green and the red LED is blinking. The shift amount is fixed below this value.

When you complete these settings, the threshold value is displayed in green, and the shift amount is displayed briefly in red, e.g. 15P = 15%. When the margin is 200% or more, Full is displayed. You can specify the shift amount in PRO MODE.

When you select "Auto" (A) for the emission level, proper light intensity will be set automatically.

Full auto-teaching

Full auto-teaching is used when you want to set the threshold value without stopping the assembly line.

In teaching mode, press and hold <ON> or <OFF>. After 2s, "Auto" is displayed in green and the sensor starts sampling incident light intensity. The threshold value is set when you release <ON> or <OFF>.

PRO MODE

In RUN mode, press <MODE> for 4s to select PRO mode.

Item	Factory setting	Description
Shift	SHFE ISP	For limit teaching (+, -) or the threshold value follow-up cycle, you can shift, i.e. offset, the threshold value by 0 to 80%. When shift value is set to 0%, the present incident light intensity = threshold value.
		For external input you can select: Emission halt 2-point teaching Limit teaching Full-auto teaching ECO (note 1) Incident light intensity test
External input	InPt E-oF	For differences between the conventional and modified units, see UNIT VERSIONS on page 7.
		If you have selected incident light intensity test £55£, the output turns ON/OFF every 100ms when the difference between the incident light intensity and threshold value is less than half of the shift amount. For example, the shift amount is set to 20%. The difference between incident light intensity (e.g. 1000) and threshold value (e.g. 1050) is less than 10%.
Threshold value- storage (note 2)	b-uP off	The threshold value set during 2-point teaching, limit teaching, full-auto teaching by external input is stored. If you select "Auto" for the emission level, the emission level is also stored.
Threshold value follow-up cycle (note 3)	[[YeL off]	The incident light intensity can be monitored for the cycle specified, for example when variations in incident light intensity are expected. When the threshold value follow-up cycle is set, the threshold value is adjusted according to the shift based on the incident light intensity detected. However, the threshold value is not stored.
GETA function (note 4, 5)	[GEŁR oFF]	Variations can be reduced by setting the present incident light intensity for each amplifier to a certain value. For example, if this value is set to 2,000 and the incident light intensity is 1,500, activating the GETA function sets the incident light intensity to 2,000. You can set values in steps of 100 from 0 to 2,000.

Item	Factory setting	Description
ECO mode	Eco off	When ECO mode is ON, the display turns off after 20s in RUN mode. To reactivate the display, press any key for 2s.
Invert digital display	turn off	Invert the digital display.
Alert for insuf- ficient threshold margin	RLrt off	The amplifier can issue an alert if the margin between the threshold value and the incident light intensity is too small. • IrEn, green blinks. • IrEn, green blinks. • ILL, red and green blink. • In-L, when conducting limit teaching or 2-point teaching by external input, the output turns ON/OFF every 100ms if: • the ratio between the reference incident light intensity and threshold value is less than half of the shift amount • the threshold value is out of range, i.e. above 4000 or below 0 (note 6). For differences between the conventional and modified units, see UNIT VERSIONS on page 7.
Copy function	CoPY no	The settings of the master amplifier can be copied to the slave amplifier. See COPY FUNCTION on page 6.
Reset	r5Et no	Resets to default (factory) settings.

- 1. When ECO is selected for the external input setting, key operation on the main body is invalid during external input.

 2. LtcP, Ltc-, Ruto or 2-Pt must set for the external input in order to select thresh-
- old value storage.
- 3. If the incident light intensity becomes 300 or less, the follow-up operation stops and the threshold value (green) blinks. Do not use the reflective type fiber for this
- 4. When the GETA function is set, pressing <MODE> in RUN mode indicates the actual incident light intensity in red for 2s.
- 5. The GETA function will not take effect if the incident light intensity is saturated (4,000). HBrd is indicated in red.

 6. LtcP, Ltc- or 2-Pt must be set for the external input in order to select this option.

Flowchart for PRO mode

RUN mode

2000 3000

Press for 4s.

PRO mode

Pro



Shift setting

SHFE 15P

△♥: Shift range, 0 to 80%



External input

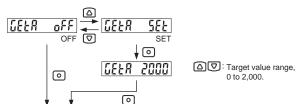
External inpu	ıt signal	25ms or more 20ms or more	-	High (NPN output type: Low) — Low (NPN output type: High)
Emisson halt (note 1)	E-oF	20ms 20ms	20ms 20ms - (note 2)	Emission halt
Limit teaching	LtcP Ltc-	20ms (Note 3)	20ms	Teaching in progress Normal operation
Full-auto teaching (note 4)	Ruto	Sampling in progress 20ms 20ms	Teaching in progress 20ms (note 5)	Normal operation
ECO mode	Eco	20ms 20ms	20ms 20ms	Normal operation
2-point teaching	2-PE	First point	Second point 20ms	Teaching in progress Normal operation

Threshold follow-up cycle

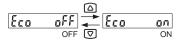




GETA function

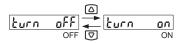


ECO mode



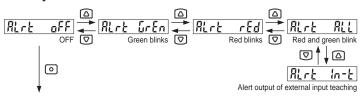


Invert digital display





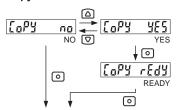
Alert for too little margin between threshold value and incident light intensity



Alert output for external input teaching does not operate unless limit or 2-point teaching is set for the external input.

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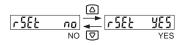
Copy function



Press <MODE> for 2s to cancel copying.



Reset





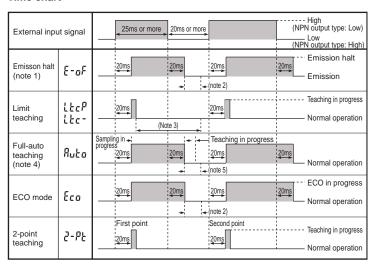
RUN mode

2000 3000

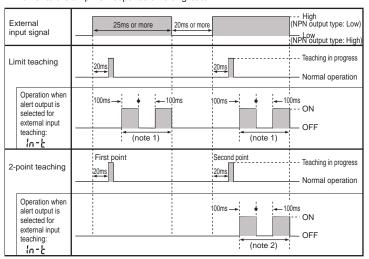
10 EXTERNAL INPUT

- When you have selected emission halt for the external input setting and an external signal is received, \mathcal{E} - \mathfrak{g} F is displayed in red.
- When you have selected ECO for the external input setting, you cannot operate the keys <MODE>, <ON> or <OFF>.
- When you have selected 2-point teaching for the external input setting, 2-Pt is displayed in green after the first point is input.
- To make settings for the external input, see PRO MODE on page 4.
- To issue an alert for an insufficient margin between the threshold value and incident light intensity, see PRO MODE on page 4.

Time chart



- Depending on the threshold value, output may turn ON/OFF when emission is halted or released.
- 2. When emission starts, output operation is undetermined during the response time. If the output signal is received by a PLC, for example, set the amplifier's timer to 20ms response time or greater. Example: For the FX-101□-Z with emission frequency 0 (response time 250µs or less), total timer period = 20ms + 0.25ms (250µs) = 20.25ms.
- 3. After teaching is complete, output operation is undetermined during the response time. If the output signal is received by a PLC, for example, set the amplifier's timer to the amplifier response time or greater. The threshold value will be set based on the incident light intensity at the instant when teaching is verified.
- Move the object to be sensed past the sensor once while the external input signal is ON.
- After teaching is complete, output operation is undetermined during the response time. If the output signal is received by a PLC, for example, set the amplifier's timer to the amplifier response time or greater.



- If the margin is not sufficient, the output turns ON/OFF every 100ms while the external input signal is ON after teaching
- external input signal is ON after teaching.

 2. If the margin is not sufficient, the output turns ON/OFF every 100ms while the external input signal is ON after the second point is taught.

11 COPY FUNCTION

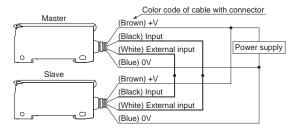
Use the copy function to copy settings from 1 master amplifier to 1 slave amplifier. The models must be **identical**!

The following settings can be copied: threshold value, output operation, timer operation, timer delay, emission level, shift, external input, threshold value storage, ECO, invert digital display, and threshold value margin.

Procedure, set copy function

In **PRO MODE** of the master amplifier, turn on the setting copy function by pressing <MODE> until LaPY rEdY is displayed. The sensor is in the copy ready state.

- ①. Turn off the master amplifier.
- ②. Connect the master amplifier and the slave amplifier as shown.



- ③. Turn on the master amplifier and the slave amplifier at the same time (see note)!
- ④. On the master amplifier, [apy is displayed in green and the 4-digit code in red. Copying starts.
- S. When copying is completed, 9aad is displayed in green on the slave amplifier and the same 4-digit code as the master amplifier is displayed in red.
- ⑤. Turn off the power of the master amplifier and the slave amplifier and disconnect the wire.

To copy settings to another amplifier, repeat steps 3 to 7.

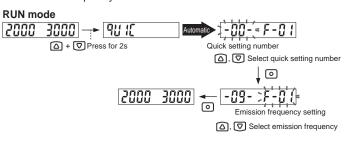
If the power is not turned on at the same time, the setting contents may not be copied.

To cancel the setting copy function of the master amplifier

- ①. While the slave side amplifier is disconnected, turn on the power of the master side amplifier.
- ②. Press <MODE> for 2s.

12 QUICK SETTING FUNCTION

Simply by selecting a quick setting number, which are listed in the table at the end of this section, you can set: output operation, emission level, timer, and emission frequency.



- During the setting process, press <MODE> for 2s to cancel and return to RUN mode.
- When the present setting does not correspond to a quick setting number, -88- is displayed and the set content is not changed.

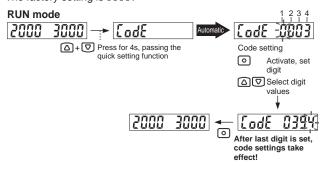
Table of quick setting numbers

	Output	Emission	amount setting	
No.	operation	FX-100□-Z modified Level	FX-100□-Z conventio- nal ON/OFF	Timer
-00-	D-on	3	OFF	non
-01-	D-on	2	ON	non
-02-	D-on	3	OFF	ofd 10ms
-03-	D-on	2	ON	ofd 10ms
-04-	D-on	3	OFF	ofd 40ms
-05-	D-on	2	ON	ofd 40ms
-06-	D-on	3	OFF	ond 10ms
-07-	D-on	2	ON	ond 10ms
-08-	D-on	3	OFF	ond 40ms
-09-	D-on	2	ON	ond 40ms
-10-	L-on	2	ON	ond 40ms
-11-	L-on	3	OFF	ond 40ms
-12-	L-on	2	ON	ond 10ms
-13-	L-on	3	OFF	ond 10ms
-14-	L-on	2	ON	ofd 40ms
-15-	L-on	3	OFF	ofd 40ms
-16-	L-on	2	ON	ofd 10ms
-17-	L-on	3	OFF	ofd 10ms
-18-	L-on	2	ON	non
-19-	L-on	3	OFF	non

13 CODE SETTING FUNCTION

Selecting codes allow you to set: output operation, timer, emission level, emission frequency, ECO, external input, and shift amount.

The factory setting is $\partial \partial \partial \partial$.



During the setting process, press <MODE> for 2s to cancel and return to RUN mode. After the last digit is set, code settings take effect!

Code table, modified unit

	1st digit		2	2nd digit		3rd digit		4th digit
Code	Output operation	Timer	Emission freq		nission equency		External	Shift
		(see note)	amount level	FX-101□-Z	FX-102□-Z	ECO	input	(see note)
0		non		0	1		E_oF	5%
1		ond 10ms	3	1	2		LtcP	10%
2	D-on	ond 40ms		2	3	OFF	Ltc-	15%
3		ofd 10ms		3	4		Auto	20%
4		ofd 40ms		0	1		Eco	25%
5		non	2	1	2		E_of	30%
6		ond 10ms	2	2	3		LtcP	35%
7	L-on	ond 40ms		3	4	ON	Ltc-	40%
8	·	ofd 10ms		0	1		Auto	45%
9		ofd 40ms	1	1	2		Eco	50%
Α			'	2	3	OFF	2-Pt	
b				3	4	011	Incident light intensity test	
С				0	1	ON	2-Pt	
d			Auto	1	2	ON	Incident light intensity test	
Е			Auto	2	3			•
F				3	4			

Code table, conventional unit

	1st digit		2nd digit			3rd digit		4th digit
Code	Output	Timer	Emission		Emission frequency		External	Shift
	operation	(see note)	amount setting	FX-101□-Z	FX-102□-Z	ECO	input	(see note)
0		non		0	1		E_oF	5%
1		ond 10ms	٥٦٦	1	2		LtcP	10%
2	D-on	ond 40ms	OFF	2	3	OFF	Ltc-	15%
3		ofd 10ms		3	4		Auto	20%
4		ofd 40ms		0	1		Eco	25%
5		non	ON	1	2		E_of	30%
6		ond 10ms	ON	2	3		LtcP	35%
7	L-on	ond 40ms		3	4	ON	Ltc-	40%
8		ofd 10ms					Auto	45%
9		ofd 40ms					Eco	50%

For differences between the conventional and modified units, see UNIT VERSIONS on page 7.

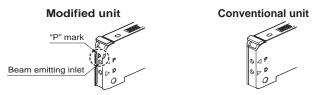
14 ERROR INDICATION

If the follow error codes are displayed, please take appropriate measures.

Display	Error description	Measures			
Er-0	EEPROM writing error	Contact our office.			
Er-1	The load is short-circuited causing overcurrent.	Turn off the power, then check the load.			
Er-5	Communication error Disconnection, connection failure, etc.	Check the wiring before using the setting copy function.			

15 UNIT VERSIONS

Please note the difference between the modified unit and the conventional unit: the modified unit has a "P" mark near the beam emitting inlet. The conventional unit has no "P" mark.



The modified unit has some additional functionality.

- The emission level has 4 possible settings. For the conventional unit, the emission level can only be turned ON (35%) or OFF.
- For the external input, an incident light intensity test is available.
- For teaching by external input, an additional option is available to turn ON/OFF the output every 100ms. See PRO MODE on page 4.
- Due to more functionality, more codes are available. See CODE SET-TING FUNCTION on page 7.

16 SPECIFICATIONS

	Standard	Long sensing range
Item	FX-101-Z (NPN output)	FX-102-Z (NPN output)
	FX-101P-Z (PNP output)	FX-102-PZ (PNP output)
Supply voltage	12 to 24V DC±10% Ripple P-P 10% or less (within the rated range)	
Power consumption	Normal operation: 720mW or less (Current consumption 30mA or less at 24V supply voltage) ECO mode: 600mW or less (Current consumption 25mA or less at 24V supply voltage)	
	NPN output type	PNP output type
Output	NPN open-collector transistor • Maximum sink current: 100mA • Applied voltage: 30V DC or less (between output and 0V) • Residual voltage: 1.5V or less (at 100mA sink current)	PNP open-collector transistor Maximum source current: 100mA Applied voltage: 30V DC or less (between output and +V) Residual voltage: 1.5V or less (at 100mA source current)
Output operation	Light-ON or Dark-ON, selectable	
Short-circuit protection	Incorporated	
External input	NPN output type NPN non-contact input • Signal condition: High: +8V to +V DC or Open Low: 0 to +2V DC (Source current 0.5mA or less) • Input impedance: Approx. 10kΩ	PNP output type PNP non-contact input • Signal condition High: +4V to +V DC(Sink current 0.5 to 3mA or less) Low: 0 to +0.6V DC or Open • Input impedance: Approx. 10kΩ
Response time	Emission frequency 0:250µs or less Emission frequency 1: 450µs or less Emission frequency 2: 500µs or less Emission frequency 3: 600µs or less	Emission frequency 1: 2.5ms or less Emission frequency 2: 2.8ms or less Emission frequency 3: 3.2ms or less Emission frequency 4: 5.0ms or less
Ambient temperature	-10 to +55°C (No dew condensation or icing allowed, see note) Storage: -20 to +70°C	
Ambient humidity	35 to 85% RH, Storage: 35 to 85% RH	
Emitting element	Red LED (peak wavelength = 632nm)	
Material	Enclosure: Polycarbonate, Fiber lock lever: PBT	
Weight	Approx. 15g (Main body only)	

When using the products in parallel, the ambient temperature is as follows: 4 to 7 units: -10 to +50°C, 8 to 16 units: -10 to +45°C

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