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Product Specification

Rev.	Issued Date	Revised Contents
1.0	Jul. 1,2011	Preliminary
1.1	SEP.4.2011	<ol style="list-style-type: none">1. Modify Mechanical Drawing of EPD module2. Delete 7-3-1-2) MUC Parallel 6800-series Interface3. Delete7-3-1-3) MUC Parallel 8080-series Interface4. Delete7-3-2) Timing Characteristics of 6800-Series MCU Parallel Interface5. Delete 7-3-3)Timing Characteristics of 8080-Series MCU Parallel Interface6. Figure . 7-6 (1) Modify 41 pin conector to 24 pin connector

TECHNICAL SPECIFICATION



Product Specification

CONTENTS

NO.	ITEM	PAGE
-	Cover	1
-	Revision History	2
-	Contents	3
1	Application	4
2	Features	4
3	Mechanical Specifications	4
4	Mechanical Drawing of EPD module	5
5	Input/Output Terminals	6
6	Command Table	10
7	Electrical Characteristics	13
8	Typical Operating Sequence	21
9	Optical Characteristics	23
10	Handling, Safety and Environment Requirements	25
11	Reliability test	26
12	Block Diagram	27



Product Specification

1. Over View

The display is a TFT active matrix electrophoretic display , with interface and a reference system design.

The 2.04" active area contains 172×72 pixels, and has 1-bit and 2-bit full display capabilities. An integrated circuit contains gate buffer, source buffer, interface, timing control logic, oscillator, DC-DC, SRAM, LUT ,VCOM, and border are supplied with each panel.

2. Features

- ◆ High contrast
- ◆ High reflectance
- ◆ Ultra wide viewing angle
- ◆ Ultra low power consumption
- ◆ Pure reflective mode
- ◆ Bi-stable
- ◆ Commercial temperature range
- ◆ Landscape, portrait mode
- ◆ Antiglare hard-coated front-surface
- ◆ Low current deep sleep mode
- ◆ On chip display RAM
- ◆ Waveform stored in On-chip OTP
- ◆ Serial peripheral interface available
- ◆ On-chip oscillator
- ◆ On-chip booster and regulator control for generating VCOM, Gate and source driving voltage .
- ◆ I²C Signal Master Interface to read external temperature sensor
- ◆ Available in COG package IC thickness 250um

3. Mechanical Specifications

Parameter	Specifications	Unit	Remark
Screen Size	2.04	Inch	
Display Resolution	172(H) \times 72(V)	Pixel	Dpi:95
Active Area	20.16(H) \times 48.16(V)	Mm	
Pixel Pitch	0.280 \times 0.280	Mm	
Pixel Configuration	Rectangle		
Outline Dimension	29.20(H \times 59.20(V) \times 1.18(D)	Mm	
Weight	4 \pm 0.5	g	



Product Specification

5. Input/Output Terminals

5-1) Pin out List

Pin #	Type	Single	Description	Remark
1		NC	Do not connect with other NC pins	Keep Open
2	O	GDR	N-Channel MOSFET Gate Drive Control	
3	O	RESE	Current Sense Input for the Control Loop	
4	C	VGL	Negative Gate driving voltage	
5	C	VGH	Positive Gate driving voltage	
6	O	TSCL	I ² C Interface to digital temperature sensor Clock pin	
7	I/O	TSDA	I ² C Interface to digital temperature sensor Date pin	
8	I	BS1	Bus selection pin	Note 5-5
9	O	BUSY	Busy state output pin	Note 5-4
10	I	RES #	Reset	Note 5-3
11	I	D/C #	Data /Command control pin	Note 5-2
12	I	CS #	Chip Select input pin	Note 5-1
13	I/O	D0	serial clock pin (SPI)	
14	I/O	D1	serial data pin (SPI)	
15	C	VDDIO	Power for interface logic pins	
16	I	VCI	Power Supply pin for the chip	
17		VSS	Ground	
18	C	VDD	Core logic power pin	
19	C	VPP	Power Supply for OTP Programming	
20	C	VSH	Positive Source driving voltage	
21	C	PREVGH	Power Supply pin for VGH and VSH	
22	C	VSL	Negative Source driving voltage	
23	C	PREVGL	Power Supply pin for VCOM, VGL and VSL	
24	C	VCOM	VCOM driving voltage	

Note 5-1: This pin is the chip select input connecting to the MCU. The chip is enabled for MCU communication only when CS# is pulled LOW in parallel interface. When CS# is not in use, please connect to VCI or VSS.



Product Specification

Note 5-2: This pin is Data/Command control pin connecting to the MCU. When the pin is pulled HIGH, the data at [7:0] will be interpreted as data. When the pin is pulled LOW, the data at D[7:0] will be interpreted as command.

Note 5-3: This pin is reset signal input.
Active Low.

Note 5-4: This pin is Busy state output pin. When Busy is High, the operation of chip should not be interrupted, command should not be sent. e.g., The chip would put Busy pin High when

- Outputting display waveform; or
- Programming with OTP
- Communicating with digital temperature sensor

Note 5-5:

Table: Bus interface selection

BS1	MPU Interface
L	4-lines serial peripheral interface (SPI)
H	3-lines serial peripheral interface (SPI) – 9 bits SPI



Product Specification

6. Command Table

D/C# =0, R/W# (WR#) =0, E (RD# =1) unless specific setting is stated.

Fundamental Command Table																														
R/W#	D/C#	Hex	D7	D6	D5	D4	D3	D2	D1	D0	Command	Description																		
1	0 -		0	0	0	0	0	A2	A1	A0	Status Read	Read Drive Status on *A2:BUSY flag *A1,A0:Chip ID(01 as default)																		
0	-	010	0	0	0	0	0	0	0	A0	Deep Sleep mode	Deep Sleep mode Control																		
0	1 -		0	0	0	0	0	0	0	A0	-	<table border="1"> <thead> <tr> <th>A[0]</th> <th>Description</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>[POR]</td> </tr> <tr> <td>1</td> <td>Enter Deep Sleep Mode</td> </tr> </tbody> </table>	A[0]	Description	0	[POR]	1	Enter Deep Sleep Mode												
A[0]	Description																													
0	[POR]																													
1	Enter Deep Sleep Mode																													
0	0	20	0	0	1	0	0	0	0	0	Master Activation	Activate Display Update Sequence The Display Update Sequence Option is located at R22h User should not interrupt this operation to avoid corruption of panel images																		
0	0	21	0	0	1	0	0	0	0	1	Display Update	Option for Display Update																		
0	1 -		A7	0	A5	A4	A3	A2	A1	A0	Control 1	Bypass Option Used for Pattern Display, which is used for display the RAM content into the Display. OLD RAM Bypass option A[7] 1 Enable bypass 0 Disable bypass [POR] A[5 : 4] valve will be used as for bypass 00 [POR] A[3 : 0] Initial Update Option-Source Control <table border="1"> <thead> <tr> <th></th> <th>GSC A [3 : 2]</th> <th>GSD A [1 : 0]</th> </tr> </thead> <tbody> <tr> <td>0000</td> <td>GS0</td> <td>GS0</td> </tr> <tr> <td>0001</td> <td>GS0</td> <td>GS1</td> </tr> <tr> <td>0010</td> <td>GS0</td> <td>GS2</td> </tr> <tr> <td>0011</td> <td>GS0</td> <td>GS3</td> </tr> <tr> <td>[POR]</td> <td></td> <td></td> </tr> </tbody> </table>		GSC A [3 : 2]	GSD A [1 : 0]	0000	GS0	GS0	0001	GS0	GS1	0010	GS0	GS2	0011	GS0	GS3	[POR]		
	GSC A [3 : 2]	GSD A [1 : 0]																												
0000	GS0	GS0																												
0001	GS0	GS1																												
0010	GS0	GS2																												
0011	GS0	GS3																												
[POR]																														



Product Specification

7. Electrical Characteristics

7-1) Absolute maximum rating

Parameter	Symbol	Rating	Unit
Logic Supply Voltage	V _{CI}	-0.5 to +3.6	V
Logic Input Voltage	V _{IN}	-0.5 to V _{CI} +0.5	V
Logic Output Voltage	V _{OUT}	-0.5 to V _{CI} +0.5	V
Operating Temp. range	T _{OPR}	0 to +50	°C
Storage Temp. range	T _{STG}	-25 to +70	°C

7-2) Panel DC Characteristics

The following specifications apply for : V_{SS} = 0V, V_{CI} = 3.0V, T_A = 25°C

Parameter	Symbol	Conditions	Min	Typ	Max	Unit
Single ground	V _{SS}	-	-	0	-	V
Logic Supply Voltage	V _{CI}	-	2.4	3.0	3.3	V
High level input voltage	V _{IH}	-	0.8V _{CI}	-	-	V
Low level input voltage	V _{IL}	-	-	-	0.2V _{CI}	V
High level output voltage	V _{OH}	I _{OH} = -100uA	0.9V _{CI}	-	-	V
Low level output voltage	V _{OL}	I _{OH} = 100uA	-	-	0.1V _{CI}	V
Maximum power panel	P _{MAX}	--	-	-	3.610	mW
Standby power panel	T _{STBY}	-	-	-	TBD	mW
Typical power panel	P _{TYP}	-	-	0.657	-	mW
Operating temperature	-	-	0	-	50	°C
Storage temperature	-	-	-25	-	70	°C
Maximum image update Time at 25°C	-	--	-	1000	-	ms
Deep sleep mode current	V _{CI}	DC/DC off No clock No input load Ram data not retain	-	2	5	uA
Sleep mode current	V _{CI}	DC/DC off No clock No input load Ram data retain	-	35	50	uA

- The Typical power consumption is measured with following pattern transition: from horizontal 4 gray scale pattern to vertical 4 gray scale pattern.(Note 7-1)
- The standby power is the consumed power when the panel controller is in standby mode.
- The listed electrical/optical characteristics are only guaranteed under the controller & waveform provided by OED

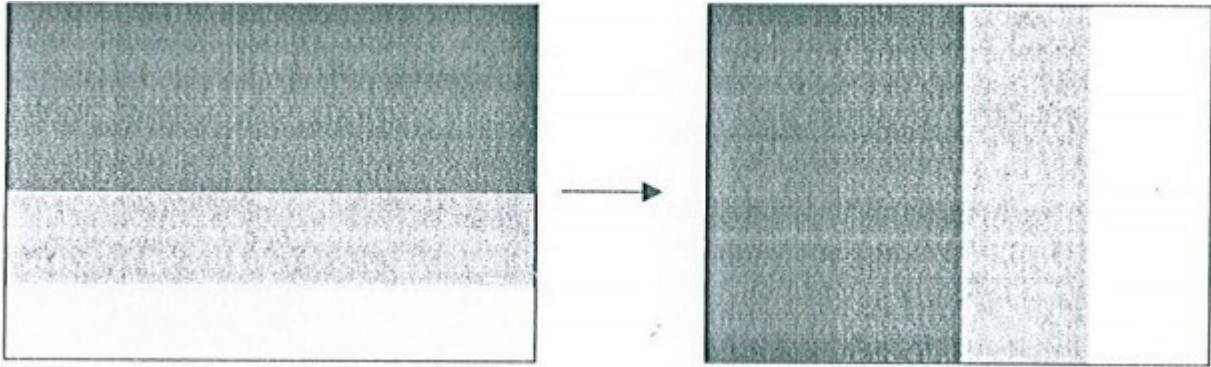


Product Specification

- Vcom is recommended to be set in the range of assigned value $\pm 0.1V$.

Note 7-1

The Typical power consumption



7-3) Panel AC Characteristics

The following specifications apply for : VSS = 0V, VCI = 3.0V, T_A = 25°C

Parameter	Symbol	Conditions	Min	Typ	Max	Unit
Internal Oscillator frequency	Fosc	VCI=2.4 to 3.3V	0.95	1	1.05	MHz

7-3-1) MCU Interface

Note 7-2 : L is connected to VSS

Note 7-3 : H is connected to VCI

7-3-1-1) MCU Interface Selection

MCU interface consist of 2 data/command pins and 3 control pins .The pin assignment at different interface mode is summarized in Table 7-1. Different MCU mode can be set by hardware selection on BS1 pins. The display panel only supports spi4 or spi3 interface mode.

Pin Name	Data/Command Interface		Control Signal		
	D1	D0	CS#	D/C#	RES#
Bus interface	SDin	SCLK	CS#	D/C#	RES#
SPI4	SDin	SCLK	CS#	L	RES#
SPI3	SDin	SCLK	CS#	L	RES#

MCU interface assignment under different bus interface mode

7-3-1-2) MCU Serial Interface (4-wire SPI)

The serial interface consists of serial clock SCLK, serial data SDIN, D/C# , CS#. In SPI mode ,D0 acts as SCLK, D1 acts as SDIN .



Product Specification

Function	CS#	D/C#	SCLK
Write Command	L	L	↑
Write data	L	H	↑

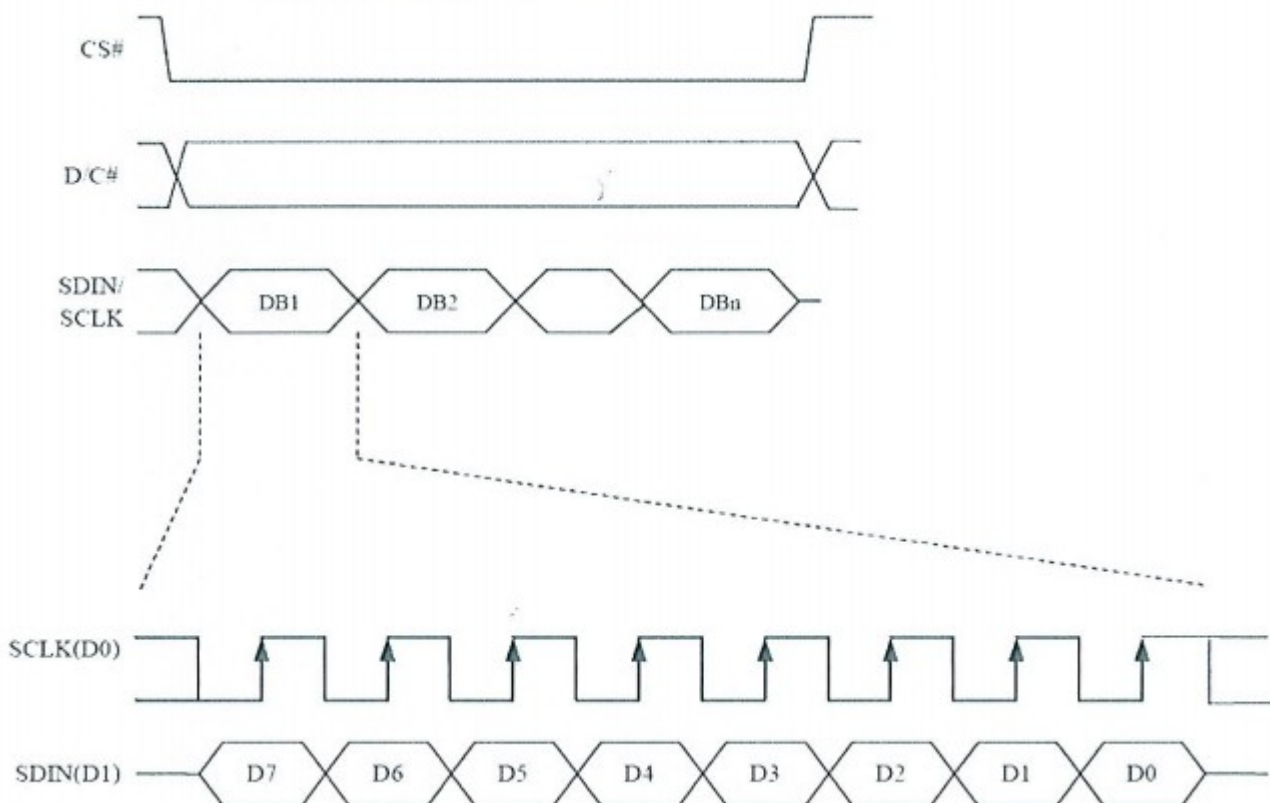
Control pins of Serial interface

Note 7-9 : ↑ stands for rising edge of signal

SDIN is shifted into an 8-bit shift register on every rising edge of SCLK in order of D7,D6, D0.D/C# is sampled on every eighth clock and the data byte in the shift register is written to the Graphic Display Data RAM(RAM) or command register in the same clock.

Under serial mode, only write operations are allowed.

Figure 7-5 : Write procedure in SPI mode



7-3-1-3) MCU Serial Interface (3-wire SPI)

The 3-wire serial interface consists of serial clock SCLK, serial data ADIN and CS#.

In 3-wire SPI mode, D0 acts as SCLK, D1 acts as SDIN, The pin D/C# can be connected to an external ground.

The operation is similar to 4-wire serial interface while D/C# pin is not used. There are altogether 9-bits will be shifted into the shift register on every ninth clock in sequence : D/C# bit, D7 to D0 bit. The D/C# bit (first bit of the sequential data) will determine the following data byte in shift register is written to the Display Data RAM (D/C# bit = 1) or the command register (D/C# bit = 0). Under serial mode ,only write operations are allowed.



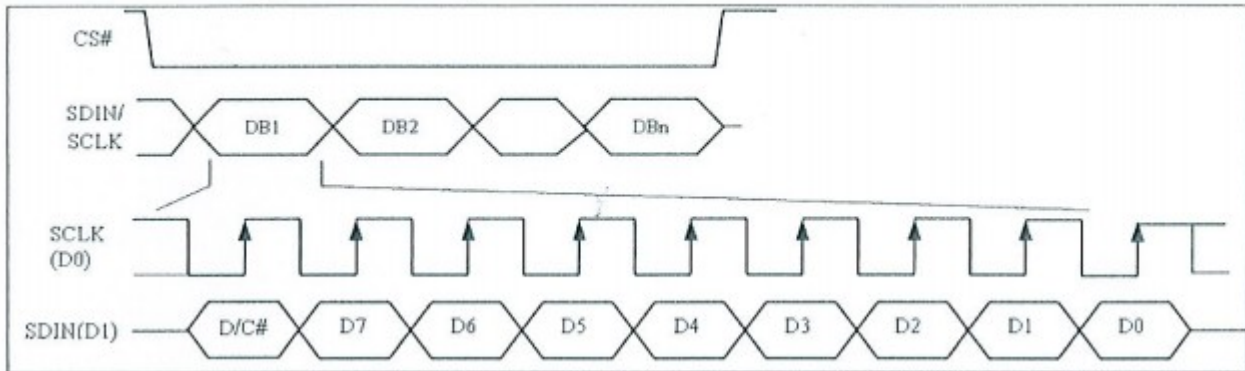
Product Specification

Function	CS#	D/C#	SCLK
Write Command	L	Tie LOW	↑
Write data	L	Tie LOW	↑

Control pins of 3-wire Serial interface

Note 7-10 : ↑ stands for rising edge of signal

Figure 7-6 : Write procedure in 3-wire Serial interface mode



7-3-2) Timing Characteristics of Series Interface

◆ Series Interface Timing Characteristics

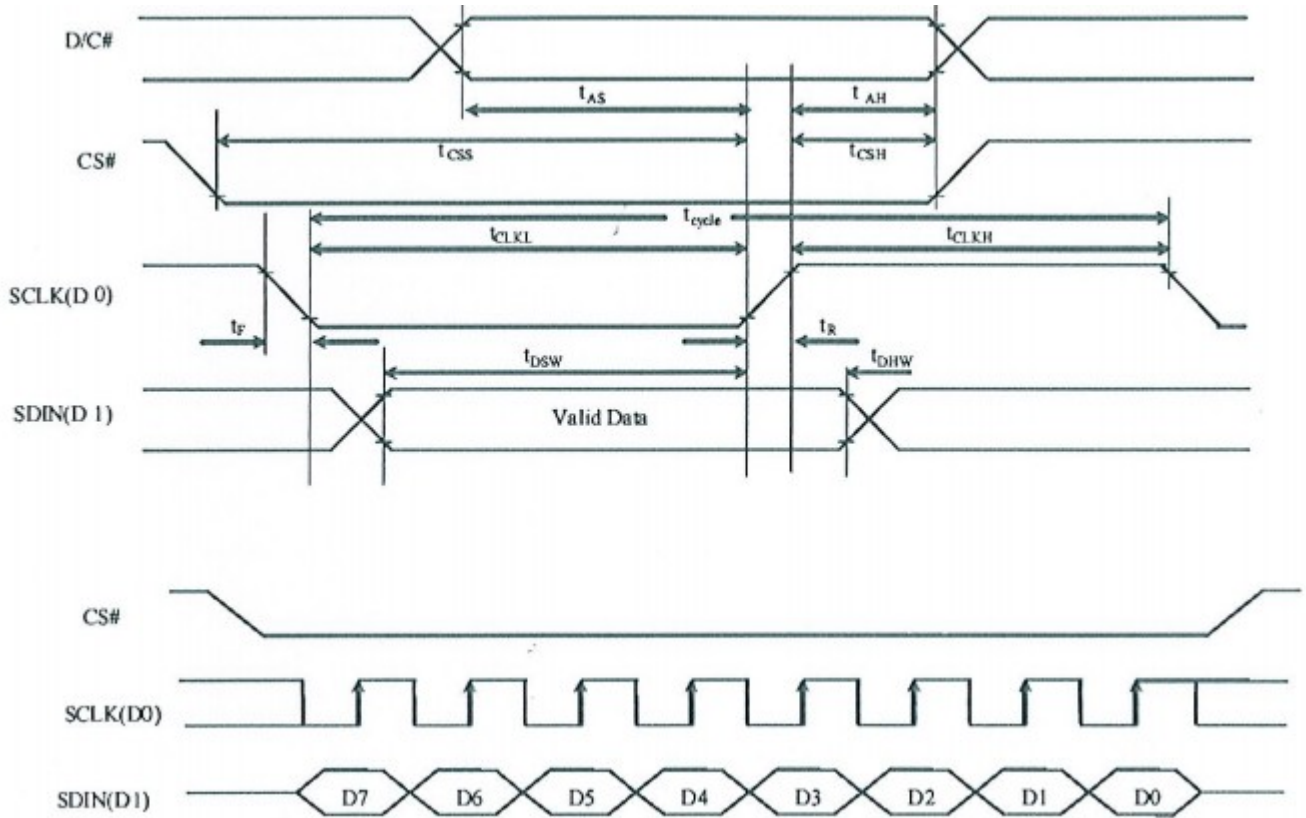
(VCI - VSS = 1.8 V to 2.0 v , T_A = 25°C, C_L = 20 pF)

Symbol	Parameter	Min	Typ	Max	Unit
t _{cycle}	Clock Cycle Time	250	-	-	ns
t _{AS}	Address Setup Time	150	-	-	ns
t _{AH}	Address Hold Time	150	-	-	ns
t _{CSS}	Chip Select Setup Time	120	-	-	ns
t _{CSH}	Chip Select Hold Time	60	-	-	ns
t _{DSW}	Write Data Setup Time	50	-	-	ns
t _{DHW}	Write Data Hold Time	15	-	-	ns
t _{CLKL}	Clock Low Time	100	-	-	ns
t _{CLKH}	Clock High Time	100	-	-	ns
t _R	Rise Time [20%~80%]	-	-	15	ns
t _F	Fall Time [20%~80%]	-	-	15	ns

◆ Series interface characteristics



Product Specification



7-4) Power Consumption

Parameter	Symbol	Conditions	TYP	Max	Unit	Remark
Panel power consumption during update	-	-	0.657	3.610	mW	-
Power consumption in standby mode	-	-	-	TBD	mW	-



7-5) Reference Circuit

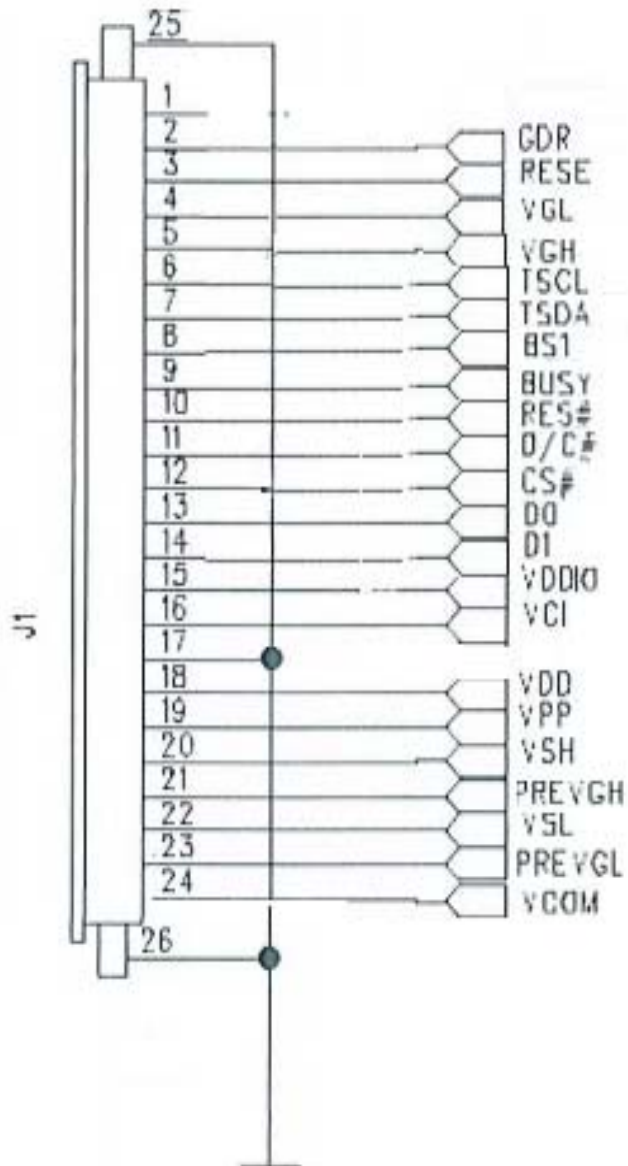


Figure . 7-5 (1)



Product Specification

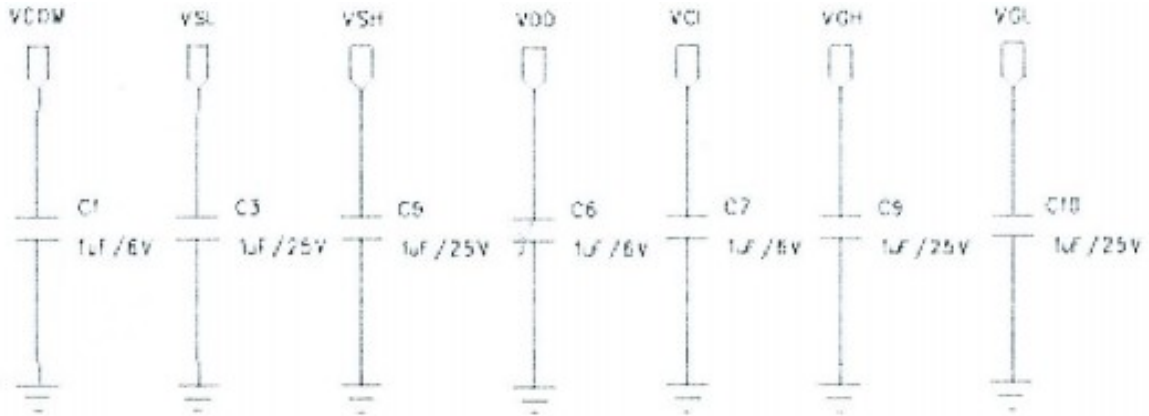


Figure . 7-5 (2)

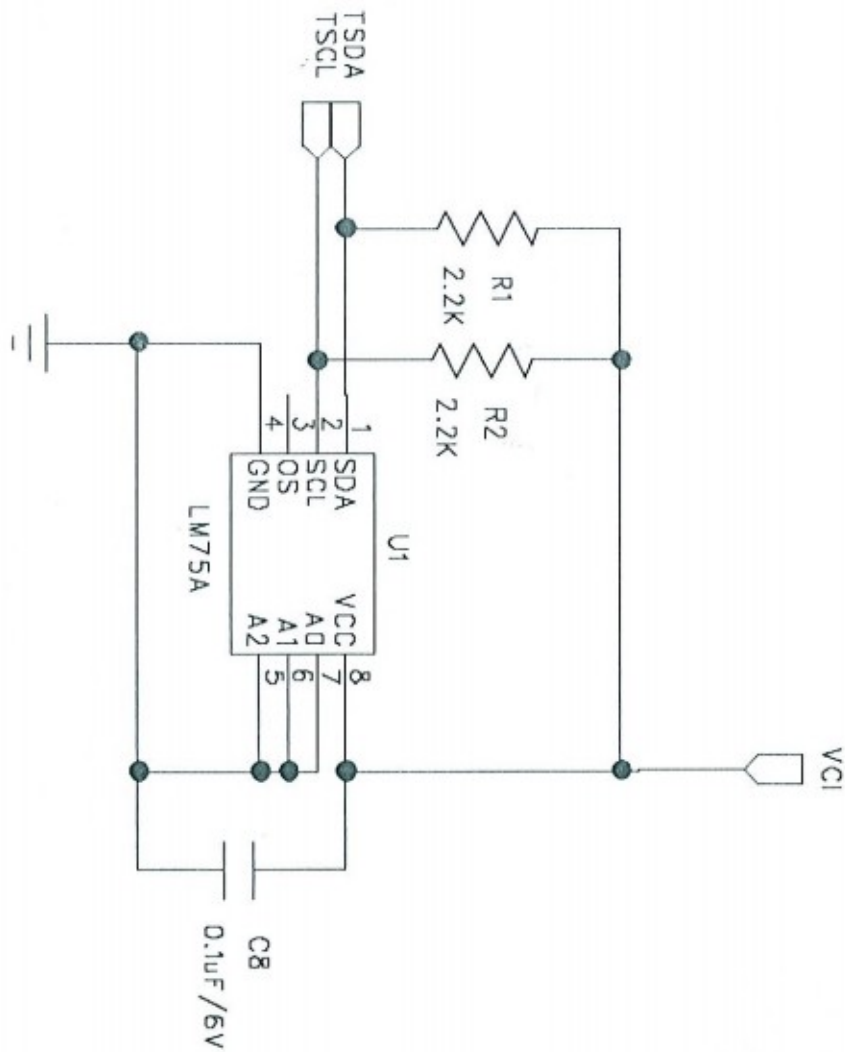


Figure . 7-5 (3)



Product Specification

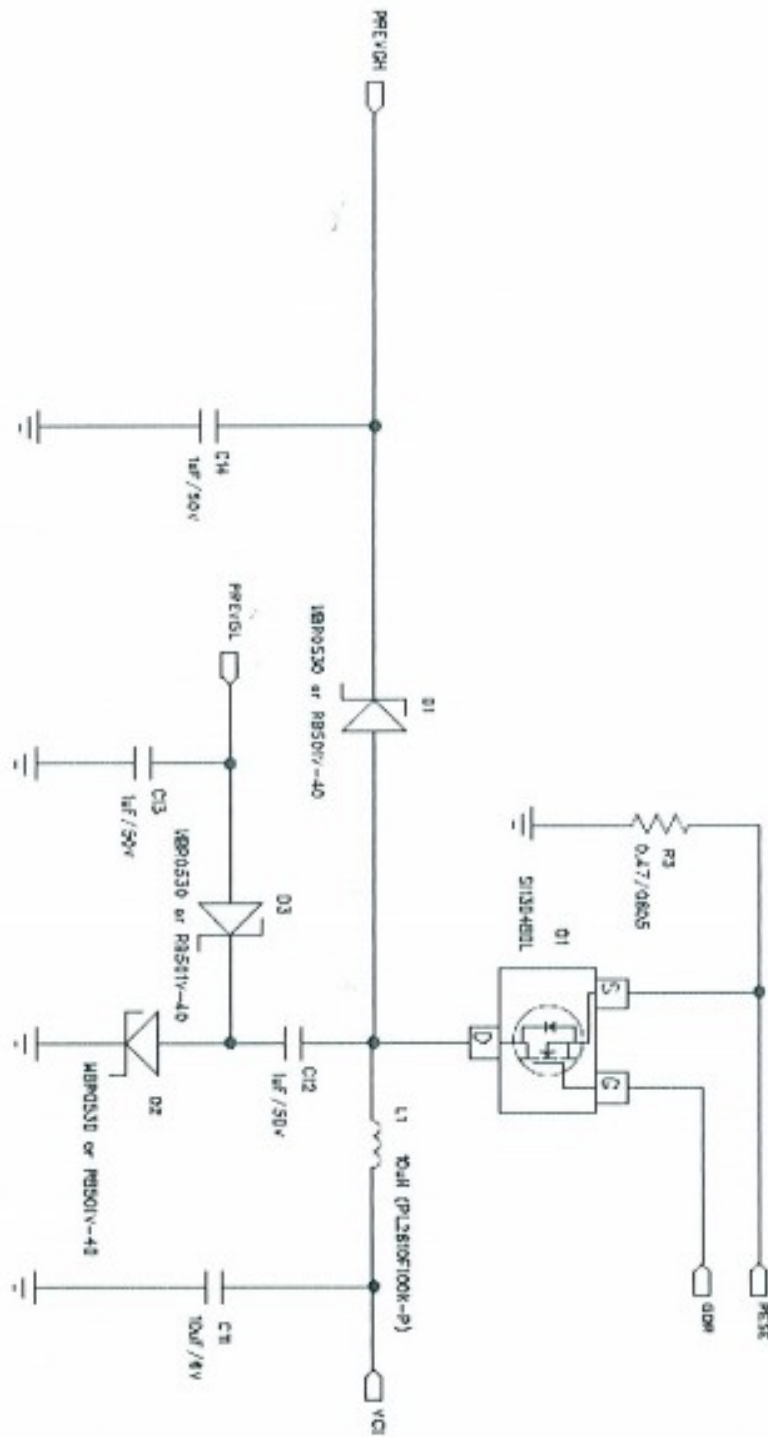
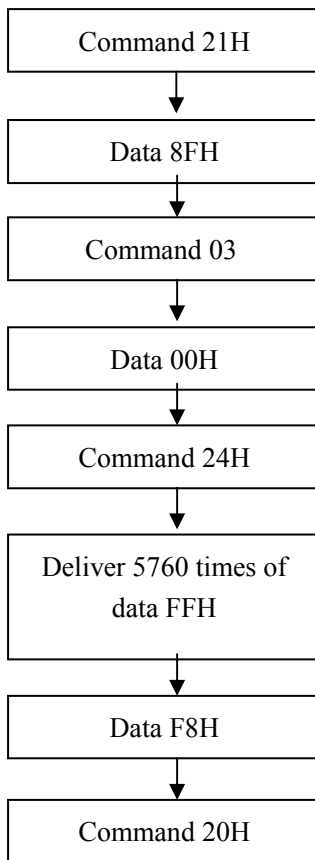


Figure . 7-5 (4)

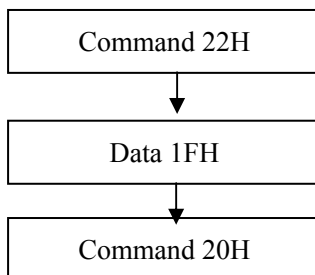


8. Typical Operating Sequence

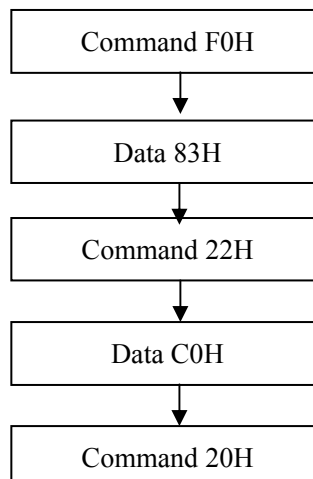
Initialize display :



Close charge pump (shut down) :



Open charge pump :





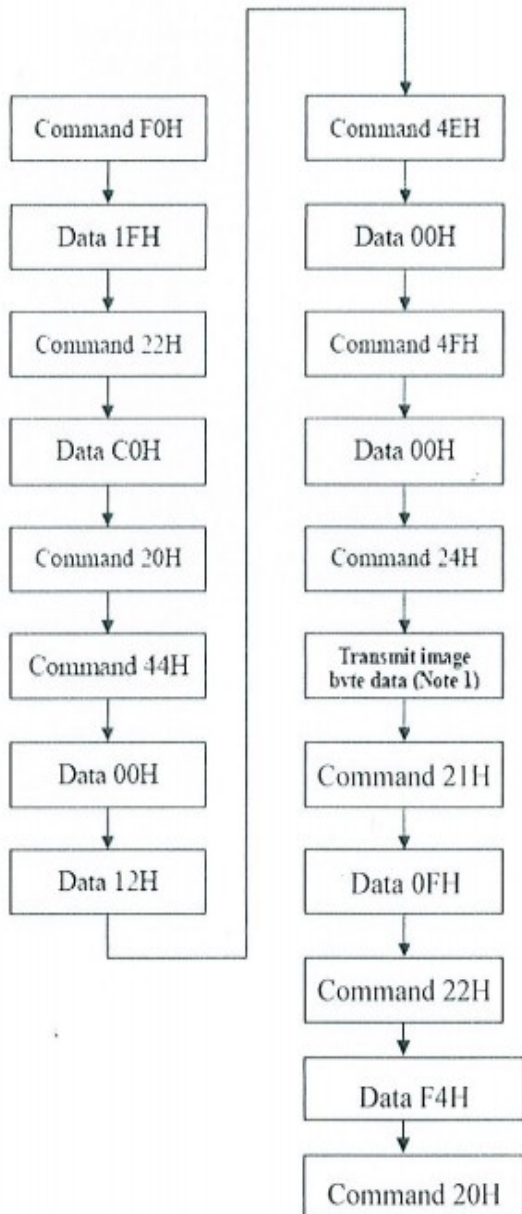
Product Specification

Normal display sequence :

Image resolution : 72×172

Image type : 24-bit.

Note : 1



Change image format :

Original image data	00H~3FH	40H~7FH	80H~BFH	C0H~FFH
Send data to ic	00B	01B	10B	11B

Ex :

```

00000000h: 42 45 86 A8 00 00 00 00 00 00 36 00 00 00 28 00
00000010h: 00 00 4C 00 00 00 04 00 00 00 01 00 18 00 00 00
00000020h: 00 00 50 A0 00 00 23 2E 00 00 23 2E 00 00 00 00
00000030h: 00 00 00 00 00 00 FF FF FF FF FF FF FF FF FF
00000040h: FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF
00000050h: FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF
00000060h: 62 62 62 6E 6E 6E 7C 7C 7C 89 89 89 90 90 8A
00000070h: 8A 8A 99 99 99 99 99 99 99 99 99 99 99 99 99 99
00000080h: 92 99 99 99 99 99 99 99 99 99 99 99 91 91 97 97
00000090h: 95 95 95 99 99 99 99 99 99 99 99 99 99 99 99 99
000000a0h: 78 79 52 52 52 A6 A6 A6 FF FF FF FF FF FF FF FF
  
```

11B 11B 11B 11B → 11111111B (combine)
→ Send 11111111B to ic

```

00000000h: 42 45 86 A8 00 00 00 00 00 00 36 00 00 00 28 00
00000010h: 00 00 4C 00 00 00 04 00 00 00 01 00 18 00 00 00
00000020h: 00 00 50 A0 00 00 23 2E 00 00 23 2E 00 00 00 00
00000030h: 00 00 00 00 00 00 FF FF FF FF FF FF FF FF FF
00000040h: FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF
00000050h: FF FF FF FF FF FF FF FF FF FF FF FF FF FF FF
00000060h: 62 62 62 6E 6E 6E 7C 7C 7C 89 89 89 90 90 8A
00000070h: 8A 8A 99 99 99 99 99 99 99 99 99 99 99 99 99 99
00000080h: 92 99 99 99 99 99 99 99 99 99 99 99 91 91 97 97
00000090h: 95 95 95 99 99 99 99 99 99 99 99 99 99 99 99 99
000000a0h: 79 79 52 52 52 A6 A6 FF FF FF FF FF FF FF FF
  
```

01B 10B 01B 10B → 01100110B (combine)
→ Send 01100110B to ic



Product Specification

9. Optical characteristics

9-1) Specifications

Measurements are made with that the illumination is under an angle of 45 degrees, the detection is perpendicular unless otherwise specified.

T=25°C

SYMBOL	PARAMETER	CONDITIONS	MIN	YPY	MAX	UNIT	Note
R	Reflectance	White	30	35	-	%	Note 9-1
Gn	N _{th} Grey Level	-	-	DS+(WS-DS) xn (m-1)	-	L* -	
CR	Contrast Ratio	-	6		-	--	
T _{update}	Update time	2~4-bit mode	-	-		sec	-

WS : White state, DS : Dark state

Gray state from Dark to White : DS、G1、G2・・・Gn・・・Gm-2、WS

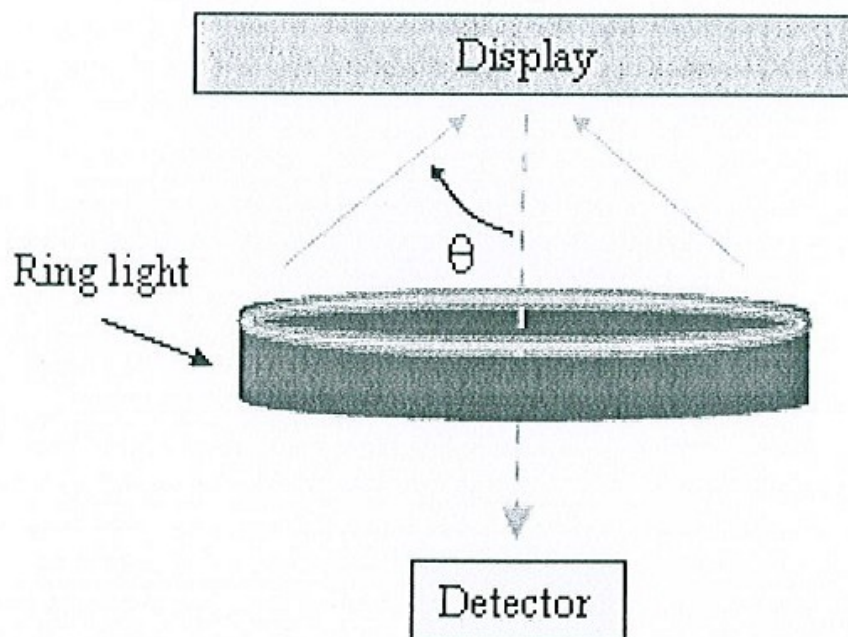
m : 4, when 2 bits mode

Note 9-1 : Luminance meter : Eye – One Pro Spectrophotometer

9-2) Definition of contrast ratio

The contrast ratio (CR) is the ratio between the reflectance in a full white area (R1) and the reflectance in a dark area (Rd) :

$$CR = R1/Rd$$



9-3) Reflection Ratio

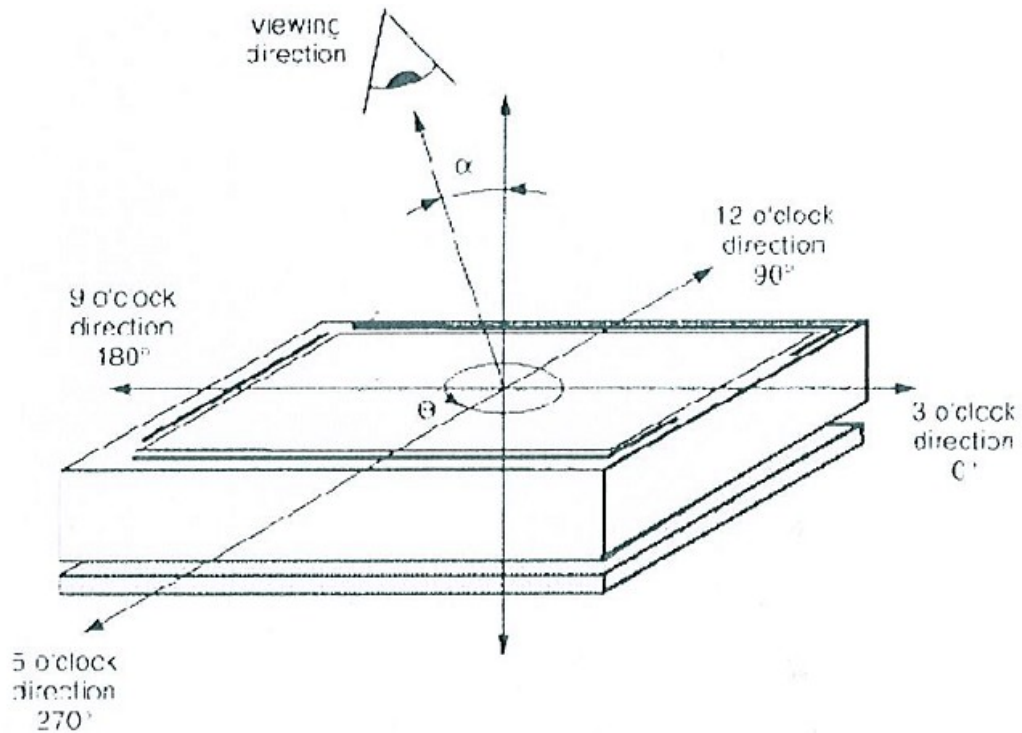
The reflection ratio is expressed as :



Product Specification

$R = \text{Reflectance Factor}_{\text{white board}} \times (L_{\text{center}} / L_{\text{white board}})$

L_{center} is the luminance measured at center in a white area ($R=G=B=1$). $L_{\text{white board}}$ is the luminance of a standard white board. Both are measured with equivalent illumination source. The viewing angle shall be no more than 2 degrees.



10. HANDLING, SAFETY AND ENVIRONMENTAL REQUIREMENTS



Product Specification

WARNING

The display glass may break when it is dropped or bumped on a hard surface . Handle with care.
Should the display break, do not touch the electrophoretic material . In case of contact with electrophoretic material , wash with water and soap.

CAUTION

The display module should not be exposed to harmful gases , such as acid and alkali gases , which corrode electronic components.

Disassembling the display module can cause permanent damage and invalidate the warranty agreements.

Observe general precautions that are common to handling delicate electronic components . The glass can break and front surfaces can easily be damaged . Moreover the display is sensitive to static electricity and other rough environmental conditions.

Data sheet status

Product specification	The data sheet contains final product specifications.
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Limiting values

Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134).
Stress above one or more of the limiting values may cause permanent damage to the device.
These are stress ratings only and operation of the device at these or any other conditions above those given in the Characteristics sections of the specification is not implied . Exposure to limiting values for extended periods may affect device reliability.

Application information

Where application information is given , it is advisory and dose not form part of the specification.



Product Specification

11. Reliability test

	TEST	CONDITION	METHOD	REMARK
1	High-Temperature Operation	T = 50°C, 30% for 240 hrs	IEC 60 068-2-2Bp	
2	Low-Temperature Operation	T = 0°C for 240 hrs	IEC 60 068-2-2Ab	
3	High-Temperature Storage	T = +70°C, 23% for 240 hrs Test in white pattern	IEC 60 068-2-2Bp	
4	Low-Temperature Storage	T = -25°C for 240 hrs Test in white pattern	IEC 60 068-2-2Ab	
5	High Temperature, High-Humidity Operation	T=+40°C, RH=90% for 168hrs	IEC 60 068-2-3CA	
6	High Temperature, High-Humidity Storage	T=+60°C, RH=80% for 240hrs Test in white pattern	IEC 60 068-2-3CA	
7	Temperature Cycle	-25°C → +70°C, 100 cycles 30mins 30mins Test in white pattern	IEC 60 068-2-14	
8	UV exposure Resistance	765 W/m ² for 1688 hrs, 40°C	IEC 60 068-2-5 Sa	
9	Electrostatic Effect (non-operating)	Machine mode +/- 250V, 0 Ω, 200pF	IEC62179, IEC62180	
10	Package Vibration	1.04G, Frequency : 10~500Hz Direction : X, Y, Z Duration: 1 hours in each direction	Full packed for shipment	
11	Package Drop Impact	Drop from height of 122 cm on Concrete surface Drop sequence: 1 corner, 3 edges, 6 face One drop for each.	Full packed for shipment	
12	Altitude test Operation	700hPa (=3000 m), 48Hr		
13	Altitude test Storage	260hPa (=10000 m), 48Hr Test in white pattern		

Actual EMC level to be measured on customer application.

Note : The protective film must be removed before temperature test.



12. Block Diagram

