






SPECIFICATIONS

CUSTOMER : _____
MODEL NO. : **GFC1602AI-BNFE-JP02**
VERSION : **B**
DATE : **2016.12.15**
CERTIFICATION : **ROHS**
CUSTOMER SIGN : _____

| QA Approved By | Approved By | Prepared By | Prepared By |
|----------------|---|--|---|
| |  |  |  |

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Quality Certified
ISO 9001:2008
Licence No: TA1062-QC-EC



Environmentally Certified
ISO 14001:2008
Licence No: TA1062-QC-EC

Revision Record

| Data(y/m/d) | Ver. | Description | Note | page |
|-------------|------|----------------------------|------|------|
| 2010.10.18 | 00 | New | | |
| 2011.07.28 | 01 | 修改 connect 下方凸出 pin 長為 4mm | | |
| 2016.12.15 | B | 修改公司抬頭、格式統一 | | |
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1. SCOPE

This specification covers the engineering requirements for the GFC1602AI-BNFE-JP02 liquid crystal module.

2. PRODUCT SPECIFICATIONS

2.1 General

- 16 × 2 dot matrix LCD
- STN(BLUE), Negative mode LCD panel
- Transmissive , Wide temperature type
- 6 o'clock
- Multiplexing driving : 1/16duty, 1/5bias
- Controller IC : SPLC780D1-001A
- Backlight: White(internal control)

2.2 Mechanical Characteristics

| Item | Characteristic |
|--|--|
| Dot configuration | 16 × 2 |
| Dot dimensions(mm) | 0.45 × 0.65 |
| Dot spacing (mm) | 0.5 × 0.7 |
| Module dimensions (Horizontal × Vertical × Thickness, mm) | 75.5 × 26 × 11.4 Max |
| Viewing area (Horizontal × Vertical, mm) | 55 × 18 |
| Active area (Horizontal × Vertical, mm) | 46.85 × 11.5 |
| Remark | 1x15 PIN Connector (下方凸出 PIN 為 4mm) |



2.3 Absolute Maximum Ratings (Without LED back-light)

| Characteristic | Symbol | Unit | Value |
|---------------------------|----------|------|----------------------|
| Operating Voltage (logic) | V_{DD} | V | -0.3 to +5.0 |
| Input Voltage | V_{IN} | V | -0.3 to $V_{DD}+0.3$ |

Note 1: Referenced to $V_{SS}=0V$

2.4 Electrical Characteristics (Without LED back-light)

| Characteristic | Symbol | Condition | Min. | Typ. | Max. | Unit |
|--------------------------|-----------------|-----------------|-------------|------|-------------|------|
| Operating Voltage(logic) | $V_{DD}-V_{SS}$ | -- | 4.7 | 5.0 | 5.3 | V |
| Input Voltage | V_{IH} | -- | $0.8V_{DD}$ | -- | V_{DD} | V |
| | V_{IL} | -- | V_{SS} | -- | $0.2V_{DD}$ | |
| Output Voltage | V_{OH} | $I_{OH}=-0.1mA$ | $0.8V_{DD}$ | -- | V_{DD} | V |
| | V_{HL} | $I_{OL}=0.1mA$ | V_{SS} | -- | $0.2V_{DD}$ | |

2.5 Optical Characteristics Absolute maximum ratings

| Item | Symbol | Rating | Unit |
|-----------------------------|--------|--------|------|
| Operating temperature range | Top | -20~70 | °C |
| Storage temperature range | Tst | -30~80 | °C |

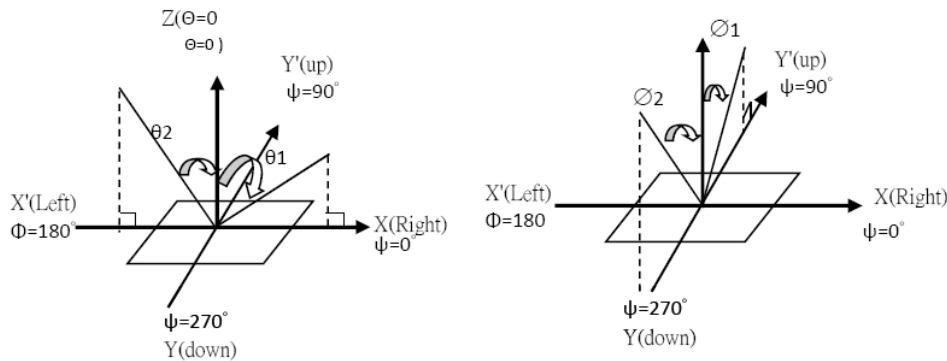


2.6. Optical Characteristics

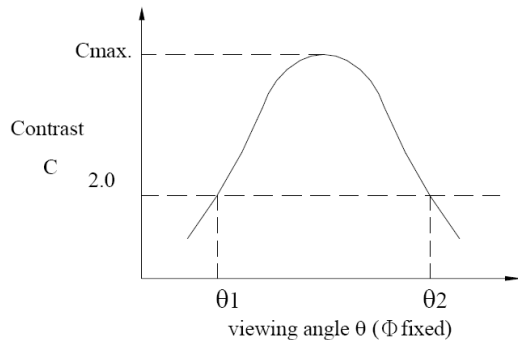
1/16 duty, 1/5 bias, Vop=4.2V, Ta=25°C

| Item | Symbol | Conditions | Min. | Typ. | Max | Reference |
|---------------------|-------------------------|---|------|------|-----|-------------|
| Driving voltage | Vop | | -- | - | -- | |
| Viewing angle | θ_1 、 θ_2 | $C \geq 2.0, \varnothing = 0^\circ$ C | 30° | - | | Notes 1 & 2 |
| Contrast | C | $\theta = 5^\circ, \varnothing = 0^\circ$ | 2.0 | - | - | Note 3 |
| Response time(rise) | ton | $\theta = 5^\circ, \varnothing = 0^\circ$ | - | | 250 | Note 4 |
| Response time(fall) | toff | $\theta = 5^\circ, \varnothing = 0^\circ$ | - | - | 250 | Note 4 |

Note 1: Definition of angles θ and \varnothing

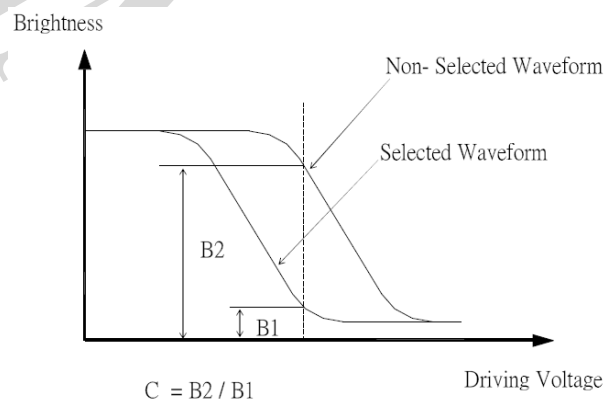


Note 2: Definition of viewing angles θ_1 and θ_2

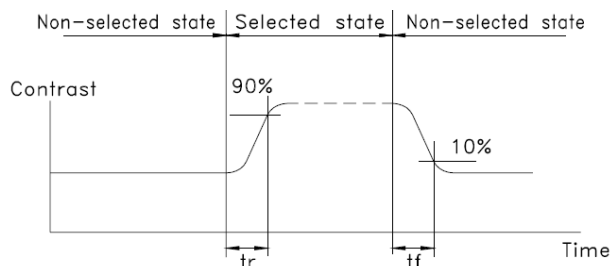


Note : Optimum viewing angle with the naked eye and viewing angle θ at Cmax. Above are not always the same

Note 3: Definition of contrast C



Note 4: Definition of response time



Note: Measured with a transmissive LCD panel which is displayed 1 cm²

V_{OPR} : Operating voltage f_{FRM} : Frame frequency
t_{ON} : Response time (rise) t_{OFF} : Response time (fall)



2.7 LED Back-light Characteristics

2.7.1 Electrical / optical specifications

Ta = 25°C

| Item | Symbol | Condition | Min. | Typ. | Max. | Unit |
|----------------------------|-----------------|------------------------------|------|------|------|-------------------|
| Forward voltage | V _f | If=40mA, White | 2.9 | 3.2 | 3.6 | V |
| LED *Luminous Intensity | I _v | If=40mA, White | -- | 200 | -- | Cd/m ² |
| Chromaticity Coordinate | x | If=40mA, White | 0.26 | 0.31 | 0.36 | |
| | y | | 0.25 | 0.32 | 0.37 | |
| Reverse Current | I _R | V _R =5V, White | -- | -- | 0.1 | mA |
| Luminous Uniformity | ΔL _v | If=40mA, White | 70 | | | % |

Note: * Measured at the bare LED back-light unit.

2.7.2 LED Maximum Operating Range

| Item | Symbol | WHITE | Unit |
|-------------------|-----------------|-------|------|
| Power Dissipation | P _{AD} | 144 | mW |
| Forward Current | I _F | 40 | mA |
| Reverse Voltage | V _R | 5 | V |



3. RELIABILITY

| NO. | ITEM | CONDITION | | STANDARD | NOTE |
|-----|---------------------------------|--|---------|------------------------------|-----------|
| 1 | High Temp. Storage | 80°C | 120 hrs | Appearance Without defect | |
| 2 | Low Temp. Storage | -30°C | 120 hrs | Appearance Without defect | |
| 3 | High Temp. & High Humi. Storage | 40°C 90% RH | 120 hrs | Appearance Without defect | |
| 4 | High Temp. Operating Display | 70°C | 120 hrs | Appearance Without defect | |
| 5 | Low Temp. Operating Display | -20°C | 120 hrs | Appearance Without defect | |
| 6 | Thermal Shock | -20°C, 30min. → 70°C, 30min. ↑ (1cycle) | | Appearance Without defect | 10 cycles |

** Dissipation current, contrast and display functions

** Polarizing filter deterioration, other appearance defects

** The function test shall be conducted after 4hours storage at the normal temperature and humidity after remove from the test chamber.

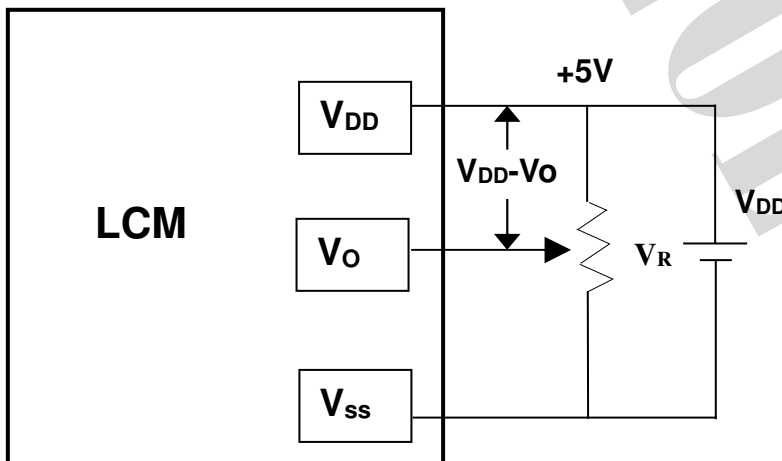


4. OPERATING INSTRUCTIONS

4.1 Input signal Function

| NO. | Symbol | Function |
|------|---------|----------------------------------|
| 1 | LEDK | Power supply for LED(GND) |
| 2 | VSS | Ground (0V) |
| 3 | VDD | Power supply for Logic circuit |
| 4 | VO | Power Supply for Driving the LCD |
| 5 | RS | Data / Instruction select |
| 6 | R/W | Read / Write select |
| 7 | E | Enable signal |
| 8-15 | DB0-DB7 | Data Bus line |

4.2 Voltage Generator Circuit

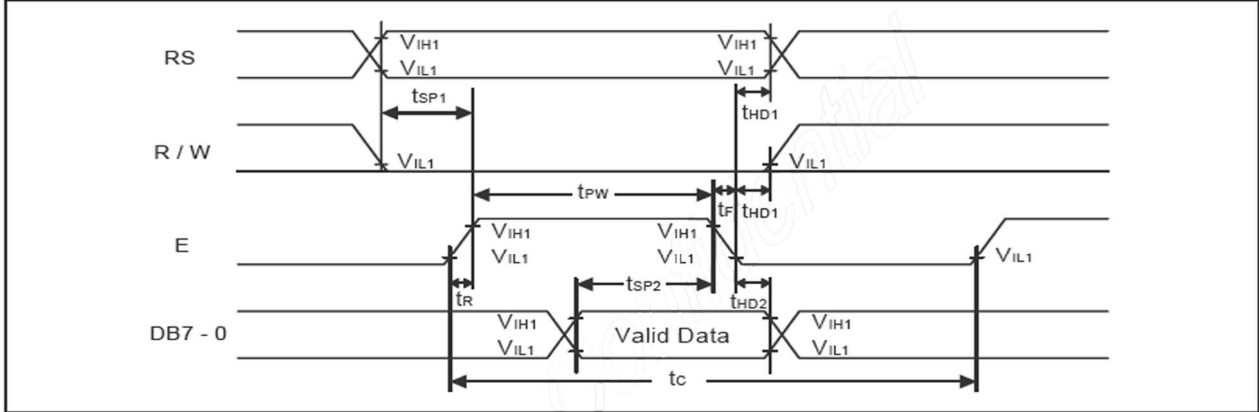


$V_{DD}-V_o$: LCD Driving Voltage
 V_R : 10K~20K

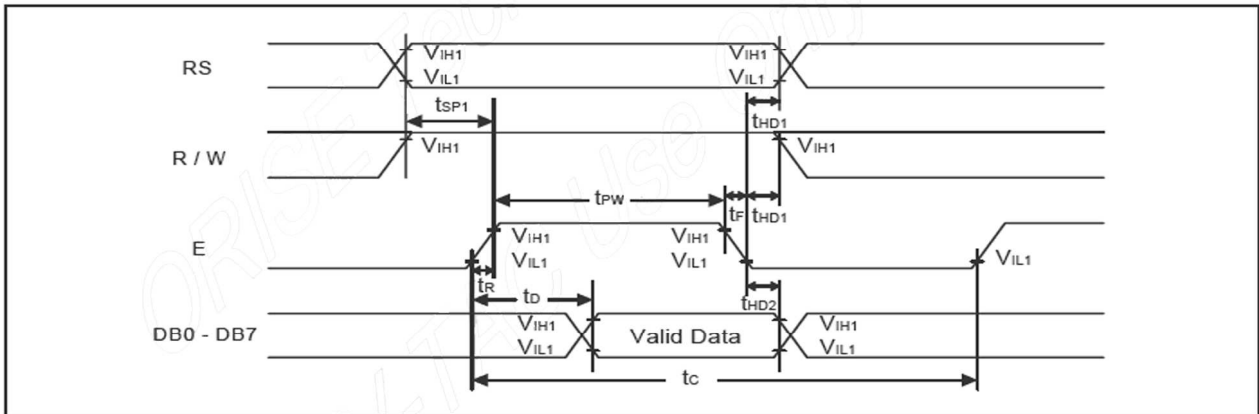


4.3 Timing Diagram

Write mode timing diagram (Writing Data from MPU to SPLC780D1)



Read mode timing diagram (Reading Data from SPLC780D1 to MPU)



Write mode (Writing Data from MPU to SPLC780D1)

| Characteristics | Symbol | Limit | | | Unit | Test Condition |
|--------------------|------------|-------|------|------|------|------------------|
| | | Min. | Typ. | Max. | | |
| E Cycle Time | t_C | 400 | - | - | ns | Pin E |
| E Pulse Width | t_{PW} | 150 | - | - | ns | Pin E |
| E Rise/Fall Time | t_R, t_F | - | - | 25 | ns | Pin E |
| Address Setup Time | t_{SP1} | 30 | - | - | ns | Pins: RS, R/W, E |
| Address Hold Time | t_{HD1} | 10 | - | - | ns | Pins: RS, R/W, E |
| Data Setup Time | t_{SP2} | 40 | - | - | ns | Pins: DB0 - DB7 |
| Data Hold Time | t_{HD2} | 10 | - | - | ns | Pins: DB0 - DB7 |

Read mode (Reading Data from SPLC780D1 to MPU)

| Characteristics | Symbol | Limit | | | Unit | Test Condition |
|------------------------|------------|-------|------|------|------|------------------|
| | | Min. | Typ. | Max. | | |
| E Cycle Time | t_C | 400 | - | - | ns | Pin E |
| E Pulse Width | t_W | 150 | - | - | ns | Pin E |
| E Rise/Fall Time | t_R, t_F | - | - | 25 | ns | Pin E |
| Address Setup Time | t_{SP1} | 30 | - | - | ns | Pins: RS, R/W, E |
| Address Hold Time | t_{HD1} | 10 | - | - | ns | Pins: RS, R/W, E |
| Data Output Delay Time | t_O | - | - | 100 | ns | Pins: DB0 - DB7 |
| Data hold time | t_{HD2} | 5.0 | - | - | ns | Pin DB0 - DB7 |



4.4.Display Command

| Instructions | Instruction Code | | | | | | | | | | Description | Execution Time (fosc = 270KHZ) |
|----------------------------|------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|---|-----------------------------------|
| | RS | R/W | DB7 | DB6 | DB5 | DB4 | DB3 | DB2 | DB1 | DB0 | | |
| Clear Display | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | Write "20H" to DDRAM. and set DDRAM address to "00H" from AC. | 1.52ms |
| Return Home | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | × | Set DDRAM address to "00H" from AC and return cursor to it's original position if shifted. The contents of DDRAM are not changed. | 1.52ms |
| Entry Mode Set | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | I/D | SH | Assign cursor moving direction and make shift of entire display enable. | 38μs |
| Display ON/OFF Control | 0 | 0 | 0 | 0 | 0 | 0 | 1 | D | C | B | Sets display (D), cursor(C), and blinking of cursor(B) on/off control bit. | 38μs |
| Cursor or Display Shift | 0 | 0 | 0 | 0 | 0 | 1 | S/C | R/L | × | × | Set cursor moving and display shift control bit, and the direction, without changing of DDRAM data. | 38μs |
| Function Set | 0 | 0 | 0 | 0 | 1 | DL | N | F | × | × | Set interface data length (DL:4-bit/8-bit), numbers of display line (N: 1-line/2-line), display font type(F:5*8 dots/5*11 dots) | 38μs |
| Set CGRAM Address | 0 | 0 | 0 | 1 | AC5 | AC4 | AC3 | AC2 | AC1 | AC0 | Set CGRAM address in address counter. | 38μs |
| Set DDRAM Address | 0 | 0 | 1 | AC6 | AC5 | AC4 | AC3 | AC2 | AC1 | AC0 | Set DDRAM address in address counter. | 38μs |
| Read Busy Flag and Address | 0 | 1 | BF | AC6 | AC5 | AC4 | AC3 | AC2 | AC1 | AC0 | Whether during internal operation or not can be known by reading BF. The contents of address counter can also be read. | 0μs |
| Write Data to RAM | 1 | 0 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Write data into internal RAM (DDRAM/CGRAM). | 38μs |
| Read Data from RAM | 1 | 1 | D7 | D6 | D5 | D4 | D3 | D2 | D1 | D0 | Read data from internal RAM (DDRAM/CGRAM). | 38μs |

※ "x":don't care



5. Character Pattern

| Upper 4 bit Lower 4 bit | LLLL | LLLH | LLHL | LLHH | LHLL | LHLH | LHHL | LHHH | HLLL | HLLH | HLHL | HLHH | HHLL | HHLH | HHHL | HHHH |
|----------------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| LLLL | | | | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C |
| LLLH | | | ! | l | lA | lQ | l3 | l9 | | | 。 | ア | チ | 4 | 5 | 6 |
| LLHL | | | " | 2 | B | R | b | r | | | 「 | イ | ウ | × | β | θ |
| LLHH | | | # | 3 | C | S | c | s | | | 」 | ウ | テ | ε | ε | ω |
| LHLL | | | キ | 4 | D | T | d | t | | | レ | エ | ト | μ | μ | κ |
| LHLH | | | ク | 5 | E | U | e | u | | | 。 | オ | 大 | 1 | 0 | 0 |
| LHHL | | | ク | 6 | F | U | f | u | | | ヲ | カ | ニ | ヨ | ρ | ρ |
| LHHH | | | ク | 7 | G | W | g | w | | | ヲ | キ | ヌ | ラ | g | π |
| HLLL | | | ク | 8 | H | × | h | × | | | イ | ウ | ホ | リ | ル | 又 |
| HLLH | | | ク | 9 | I | Y | i | y | | | ウ | ケ | ル | ル | リ | 又 |
| HLHL | | | ク | * | J | Z | j | z | | | エ | コ | ル | レ | j | 千 |
| HLHH | | | ク | + | K | K | く | く | | | オ | カ | ロ | × | × | 万 |
| HHLL | | | ク | < | L | 羊 | l | l | | | カ | ロ | ワ | ワ | × | 万 |
| HHLH | | | ク | = | N | J | n | ノ | | | ユ | ヌ | ノ | ノ | 七 | + |
| HHHL | | | ク | > | N | ノ | ノ | + | | | ヨ | セ | ホ | ノ | 百 | + |
| HHHH | | | ク | ア | ロ | ロ | ロ | + | | | ウ | ウ | ウ | ウ | ロ | + |



6. NOTES

▪ Safety

- If the LCD panel breaks, be careful not to get the liquid crystal in your mouth. If the liquid crystal touches your skin or clothes, wash it off immediately using soap and plenty of water.

Handling

- Avoid static electricity as this can damage the CMOS LSI.
- The LCD panel is plate glass; do not hit or crush it.
- Do not remove the panel or frame from the module.
- The polarizing plate of the display is very fragile; handle it very carefully

Mounting and Design

- Mount the module by using the specified mounting part and holes.
- To protect the module from external pressure, leave a small gap by placing transparent plates (e.g. acrylic or glass) on the display surface, frame, and polarizing plate
- Design the system so that no input signal is given unless the power-supply voltage is applied.
- Keep the module dry. Avoid condensation, otherwise the transparent electrodes may break.

Storage

- Store the module in a dark place where the temperature is $25^{\circ}\text{C} \pm 10^{\circ}\text{C}$ and the humidity below 65% RH.
- Do not store the module near organic solvents or corrosive gases.
- Do not crush, shake, or jolt the module (including accessories).

Cleaning

- Do not wipe the polarizing plate with a dry cloth, as it may scratch the surface.
- Wipe the module gently with soft cloth soaked with a petroleum benzine.
- Do not use ketonic solvents (ketone and acetone) or aromatic solvents (toluene and xylene), as they may damage the polarizing plate.

7. OPERATION PRECAUTIONS

Any changes that need to be made in this specification or any problems arising from it will be dealt with quickly by discussion between both companies.



8. LCM Dimension

