

#### FEATURES

- Internally Configured With Lower Arm Controlled
- Non Punch Through Silicon
- Isolated Copper Baseplate
- Low Inductance Internal Construction

#### APPLICATIONS

- High Power Choppers
- Motor Controllers
- Induction Heating
- Resonant Converters
- Power Supplies

The Powerline range of high power modules includes half bridge, dual and single switch configurations covering voltages from 600V to 3300V and currents up to 2400A.

The GP200MLS12 is a 1200V, n channel enhancement mode, insulated gate bipolar transistor (IGBT) chopper module configured with the lower arm of the bridge controlled. The module incorporates high current rated freewheel diodes. The IGBT has a wide reverse bias safe operating area (RBSOA) ensuring reliability in demanding applications.

The module incorporates an electrically isolated base plate and low inductance construction enabling circuit designers to optimise circuit layouts and utilise earthed heat sinks for safety.

#### ORDERING INFORMATION

Order As:

**GP200MLS12**

Note: When ordering, please use the whole part number.

#### KEY PARAMETERS

$V_{CES}$		<b>1200V</b>
$V_{CE(sat)}$	<b>(typ)</b>	<b>2.7V</b>
$I_C$	<b>(max)</b>	<b>200A</b>
$I_{C(PK)}$	<b>(max)</b>	<b>400A</b>

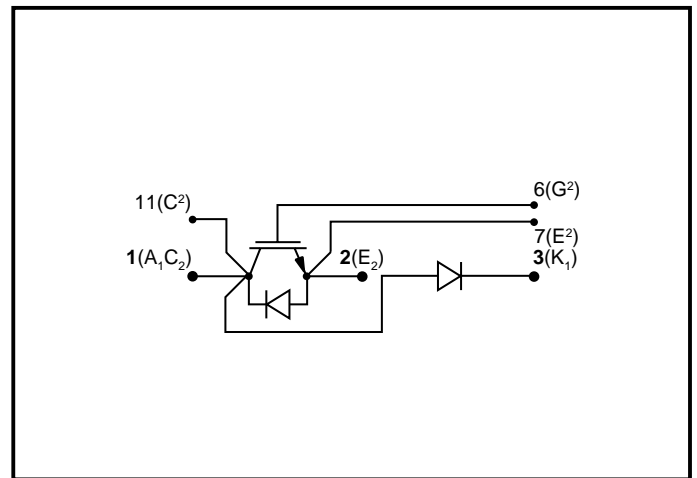


Fig. 1 Chopper circuit diagram

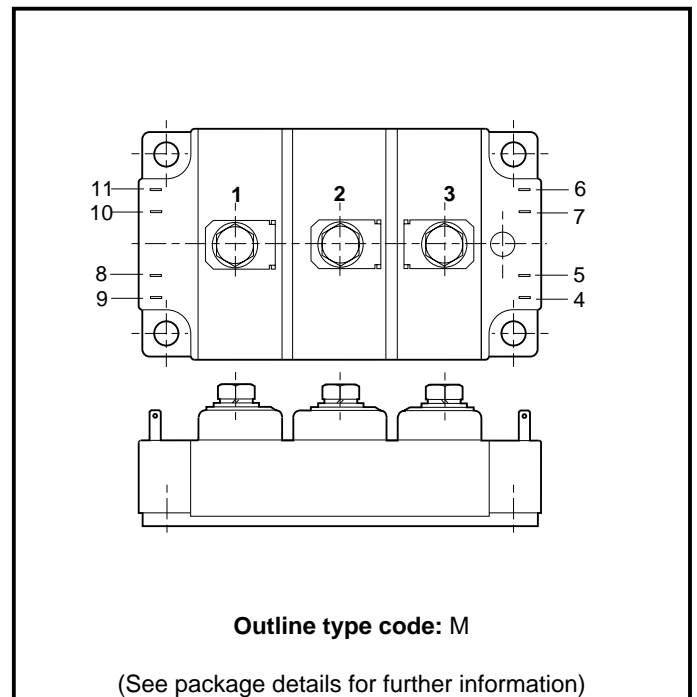


Fig. 2 Electrical connections - (not to scale)

## ABSOLUTE MAXIMUM RATINGS - PER ARM

Stresses above those listed under 'Absolute Maximum Ratings' may cause permanent damage to the device. In extreme conditions, as with all semiconductors, this may include potentially hazardous rupture of the package. Appropriate safety precautions should always be followed. Exposure to Absolute Maximum Ratings may affect device reliability.

$T_{case} = 25^{\circ}\text{C}$  unless stated otherwise

Symbol	Parameter	Test Conditions	Max.	Units
$V_{CES}$	Collector-emitter voltage	$V_{GE} = 0\text{V}$	1200	V
$V_{GES}$	Gate-emitter voltage	-	$\pm 20$	V
$I_C$	Collector current	DC, $T_{case} = 72^{\circ}\text{C}$	200	A
$I_{C(PK)}$	Peak collector current	1ms, $T_{case} = 72^{\circ}\text{C}$	400	A
$P_{max}$	Max. transistor power dissipation	$T_{case} = 25^{\circ}\text{C}$ , $T_j = 150^{\circ}\text{C}$	1490	W
$V_{isol}$	Isolation voltage	Commoned terminals to base plate. AC RMS, 1 min, 50Hz	2500	V

## THERMAL AND MECHANICAL RATINGS

Symbol	Parameter	Test Conditions	Min.	Max.	Units
$R_{th(j-c)}$	Thermal resistance - transistor (per arm)	Continuous dissipation - junction to case	-	84	$^{\circ}\text{C}/\text{kW}$
$R_{th(j-c)}$	Thermal resistance - antiparallel diode	Continuous dissipation	-	160	$^{\circ}\text{C}/\text{kW}$
	Thermal resistance - freewheel diode		-	80	$^{\circ}\text{C}/\text{kW}$
$R_{th(c-h)}$	Thermal resistance - case to heatsink (per module)	Mounting torque 5Nm (with mounting grease)	-	15	$^{\circ}\text{C}/\text{kW}$
$T_j$	Junction temperature	Transistor	-	150	$^{\circ}\text{C}$
		Diode	-	125	$^{\circ}\text{C}$
$T_{stg}$	Storage temperature range	-	-40	125	$^{\circ}\text{C}$
-	Screw torque	Mounting - M6	-	5	Nm
		Electrical connections - M6	-	5	Nm

**ELECTRICAL CHARACTERISTICS**
 $T_{case} = 25^{\circ}\text{C}$  unless stated otherwise.

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$I_{CES}$	Collector cut-off current	$V_{GE} = 0\text{V}, V_{CE} = V_{CES}$	-	-	1	mA
		$V_{GE} = 0\text{V}, V_{CE} = V_{CES}, T_{case} = 125^{\circ}\text{C}$	-	-	12	mA
$I_{GES}$	Gate leakage current	$V_{GE} = \pm 20\text{V}, V_{CE} = 0\text{V}$	-	-	$\pm 1$	$\mu\text{A}$
$V_{GE(TH)}$	Gate threshold voltage	$I_C = 10\text{mA}, V_{GE} = V_{CE}$	4.5	-	6.5	V
$V_{CE(sat)}$	Collector-emitter saturation voltage	$V_{GE} = 15\text{V}, I_C = 200\text{A}$	-	2.7	3.5	V
		$V_{GE} = 15\text{V}, I_C = 200\text{A}, T_{case} = 125^{\circ}\text{C}$	-	3.2	4.0	V
$I_F$	Diode forward current	DC	-	-	200	A
$I_{FM}$	Diode maximum forward current	$t_p = 1\text{ms}$	-	-	400	A
$V_F$	Diode forward voltage - antiparallel diode	$I_F = 200\text{A}$	-	2.2	2.4	V
		$I_F = 200\text{A}, T_{case} = 125^{\circ}\text{C}$	-	2.3	2.5	V
	Diode forward voltage - freewheel diode	$I_F = 200\text{A}$	-	1.7	2.1	V
		$I_F = 200\text{A}, T_{case} = 125^{\circ}\text{C}$	-	1.7	2.2	V
$C_{ies}$	Input capacitance	$V_{CE} = 25\text{V}, V_{GE} = 0\text{V}, f = 1\text{MHz}$		25	-	nF
$L_M$	Module inductance	-		30	-	nH

## ELECTRICAL CHARACTERISTICS

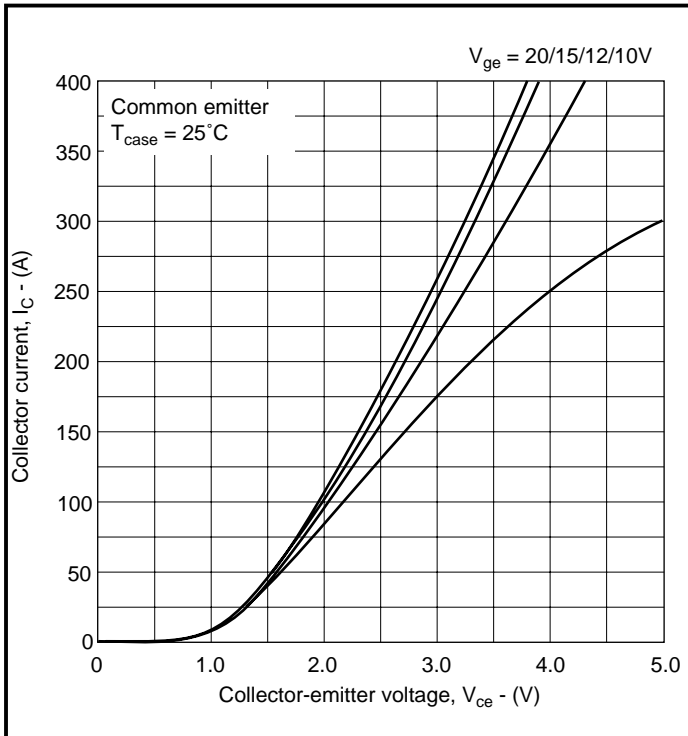
 $T_{\text{case}} = 25^{\circ}\text{C}$  unless stated otherwise

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$t_{d(\text{off})}$	Turn-off delay time	$I_C = 200\text{A}$ $V_{GE} = \pm 15\text{V}$ $V_{CE} = 600\text{V}$ $R_{G(\text{ON})} = R_{G(\text{OFF})} = 4.7\Omega$ $L \sim 100\text{nH}$	-	500	700	ns
$t_f$	Fall time		-	150	200	ns
$E_{\text{OFF}}$	Turn-off energy loss		-	25	35	mJ
$t_{d(\text{on})}$	Turn-on delay time		-	400	550	ns
$t_r$	Rise time		-	80	110	ns
$E_{\text{ON}}$	Turn-on energy loss		-	20	30	mJ
$Q_{rr}$	Diode reverse recovery charge - freewheel diode	$I_F = 200\text{A}, V_R = 50\% V_{CES}$ , $di_F/dt = 2500\text{A}/\mu\text{s}$	-	20	30	$\mu\text{C}$

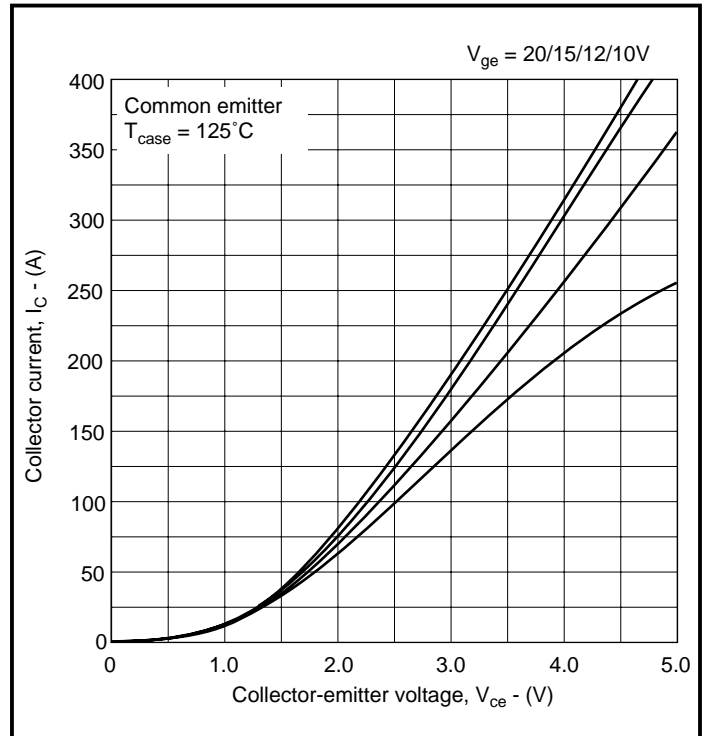
 $T_{\text{case}} = 125^{\circ}\text{C}$  unless stated otherwise

Symbol	Parameter	Test Conditions	Min.	Typ.	Max.	Units
$t_{d(\text{off})}$	Turn-off delay time	$I_C = 200\text{A}$ $V_{GE} = \pm 15\text{V}$ $V_{CE} = 600\text{V}$ $R_{G(\text{ON})} = R_{G(\text{OFF})} = 4.7\Omega$ $L \sim 100\text{nH}$	-	600	800	ns
$t_f$	Fall time		-	200	250	ns
$E_{\text{OFF}}$	Turn-off energy loss		-	40	50	mJ
$t_{d(\text{on})}$	Turn-on delay time		-	500	650	ns
$t_r$	Rise time		-	110	150	ns
$E_{\text{ON}}$	Turn-on energy loss		-	40	55	mJ
$Q_{rr}$	Diode reverse recovery charge - freewheel diode	$I_F = 200\text{A}, V_R = 50\% V_{CES}$ , $di_F/dt = 2000\text{A}/\mu\text{s}$	-	55	70	$\mu\text{C}$

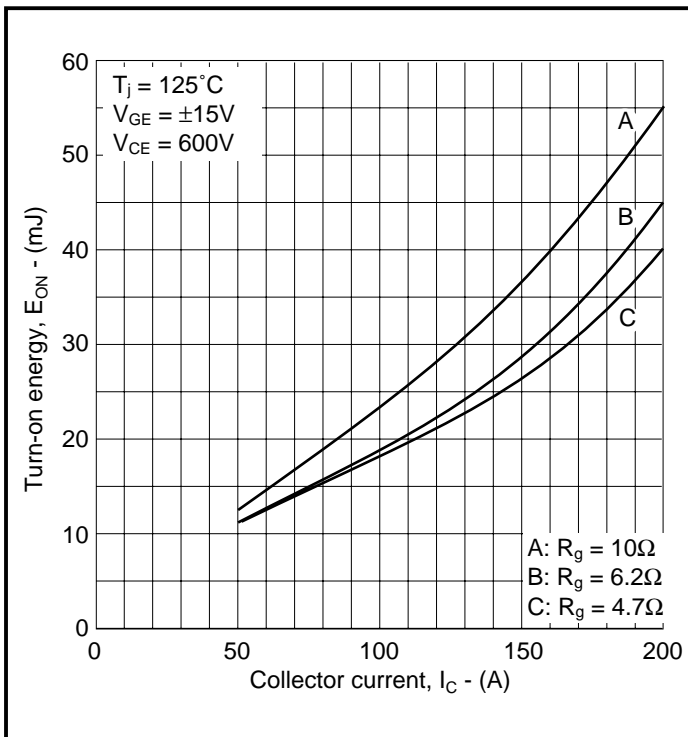
**TYPICAL CHARACTERISTICS**



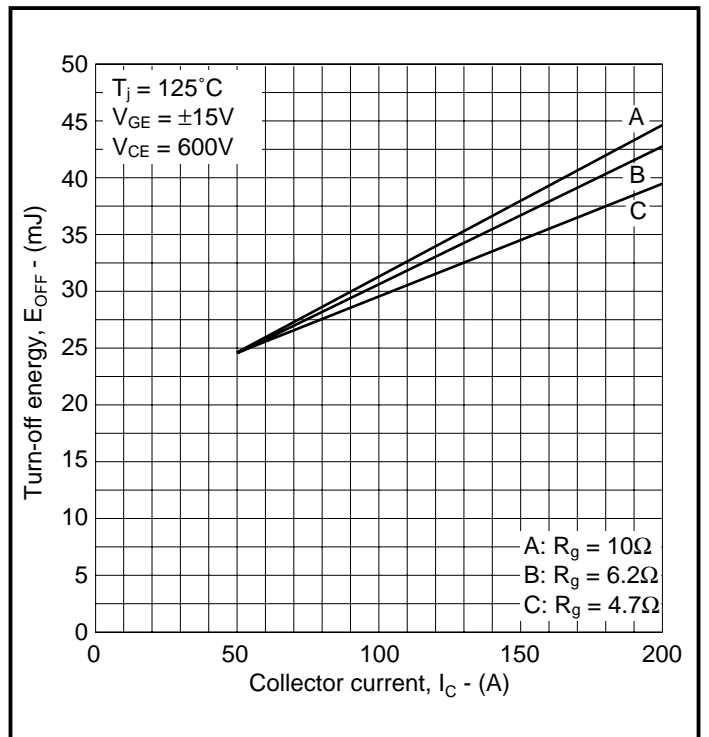
**Fig. 3 Typical output characteristics**



**Fig. 4 Typical output characteristics**



**Fig. 5 Typical turn-on energy vs collector current**



**Fig. 6 Typical turn-off energy vs collector current**

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.

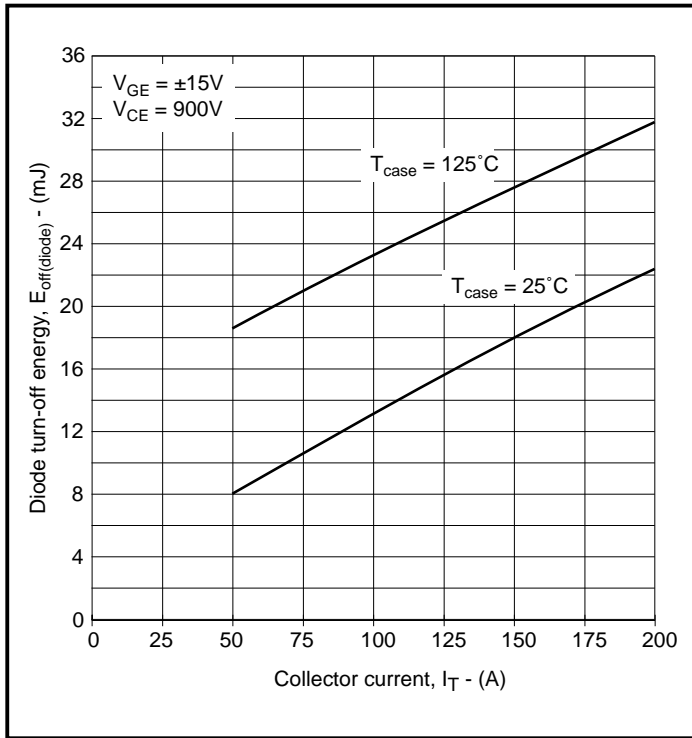


Fig. 7 Freewheel diode typical turn-off energy vs collector current

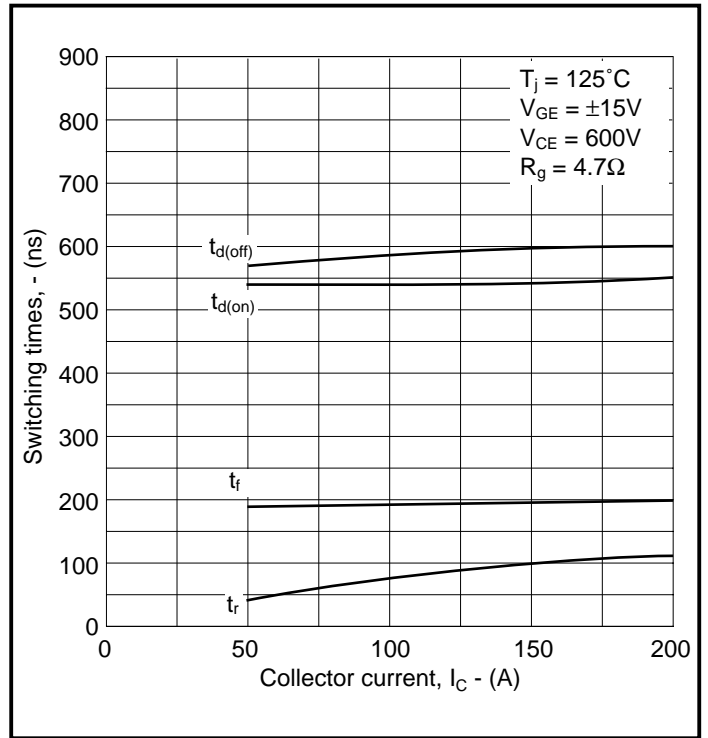


Fig. 8 Typical switching characteristics

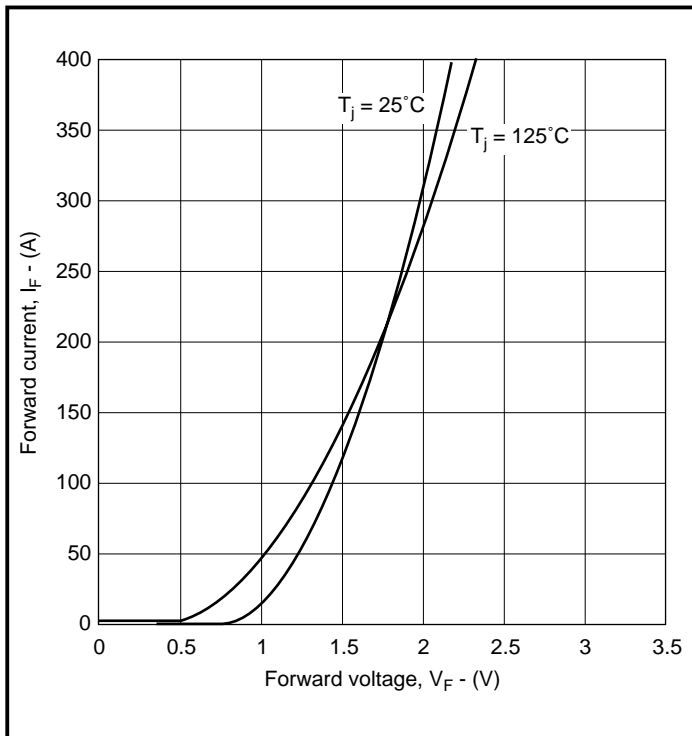


Fig. 9 Freewheel diode typical forward characteristics

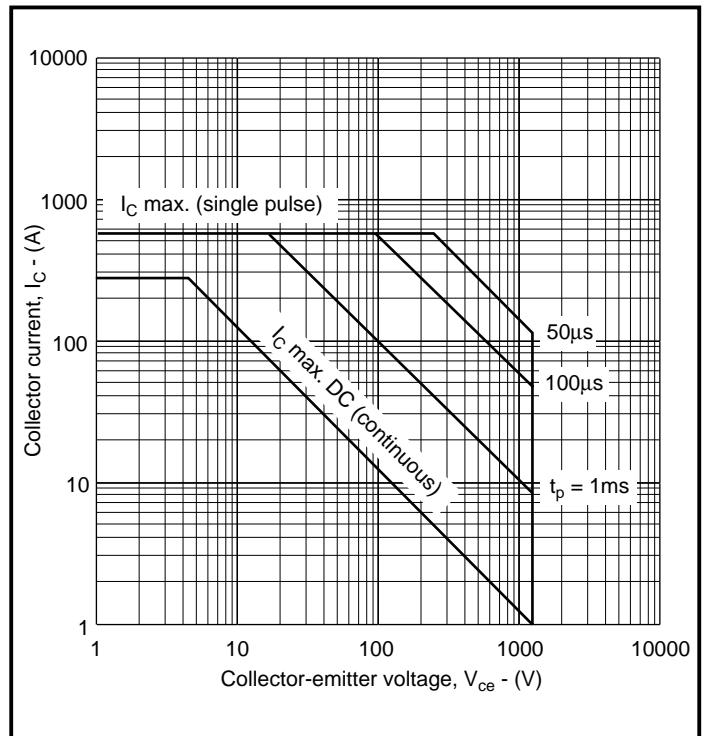
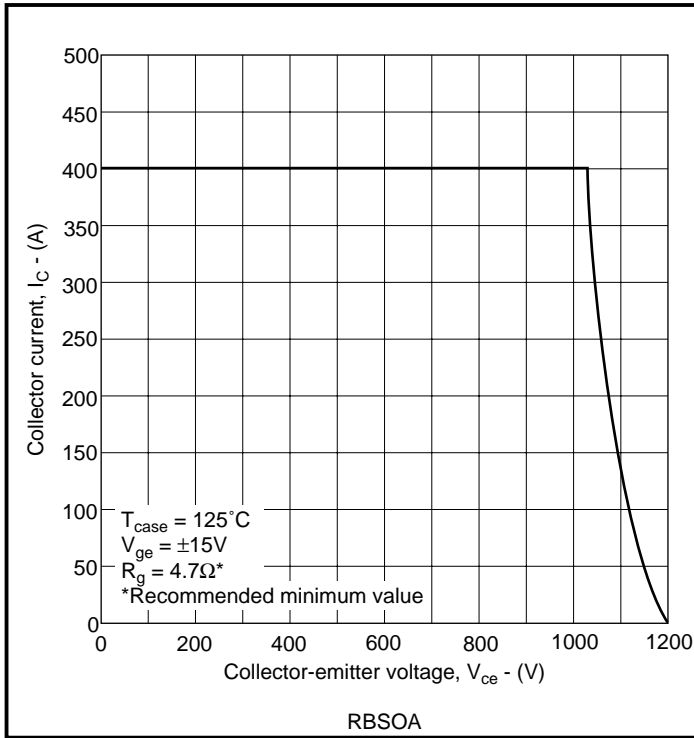
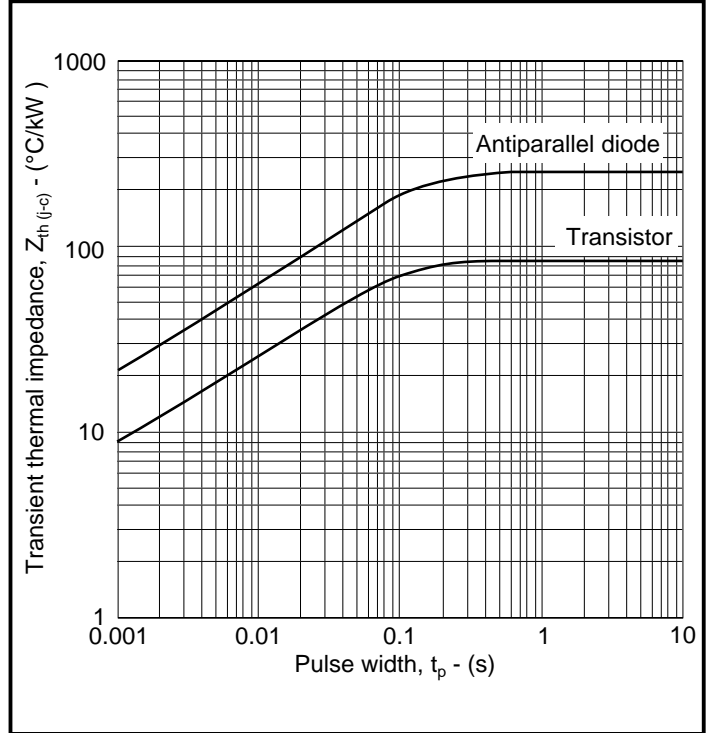


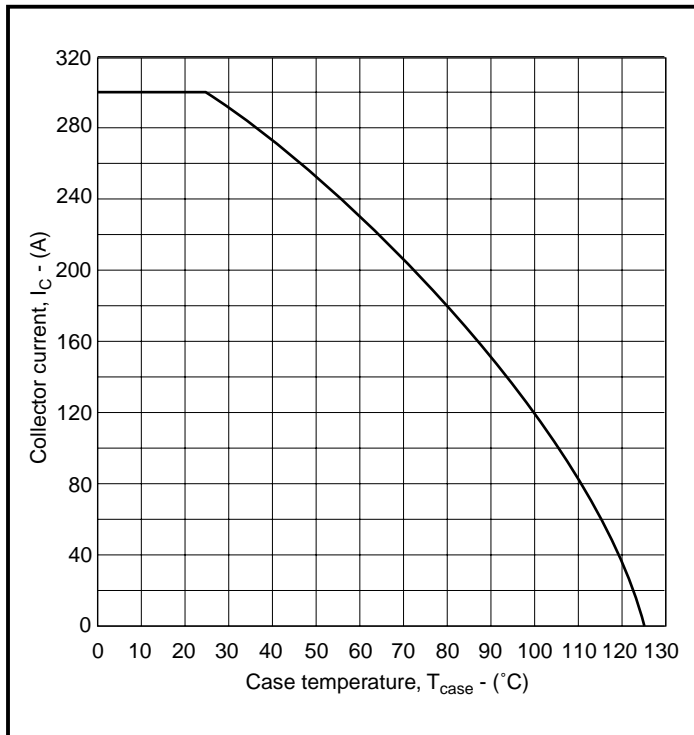
Fig. 10 Reverse bias safe operating area



**Fig. 11 Forward bias safe operating area**



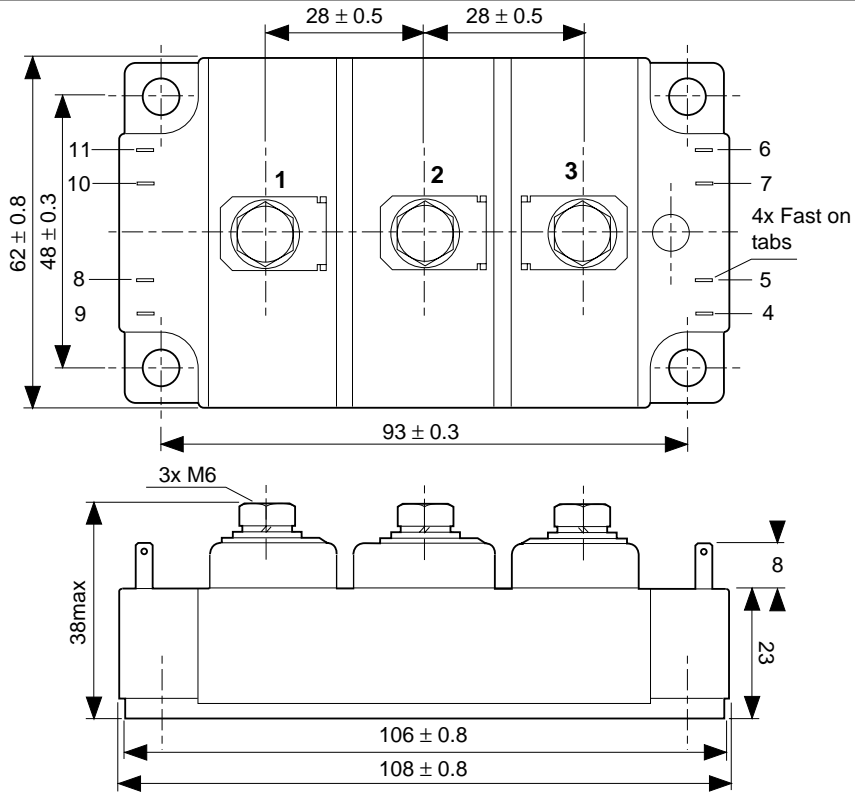
**Fig. 12 Transient thermal impedance**



**Fig. 13 DC current rating vs case temperature**

**PACKAGE DETAILS**

For further package information, please visit our website or contact your nearest Customer Service Centre. All dimensions in mm, unless stated otherwise. DO NOT SCALE.



Nominal weight: 270g  
 Recommended fixings for mounting: M6  
 Recommended mounting torque: 5Nm (44lbs.ins)  
 Recommended torque for electrical connections (M6): 5Nm (44lbs.ins)

**Module outline type code: M**



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**ASSOCIATED PUBLICATIONS**

<b>Title</b>	<b>Application Note Number</b>
Electrostatic handling precautions	AN4502
An introduction to IGBTs	AN4503
IGBT ratings and characteristics	AN4504
Heatsink requirements for IGBT modules	AN4505
Calculating the junction temperature of power semiconductors	AN4506
Gate drive considerations to maximise IGBT efficiency	AN4507
Parallel operation of IGBTs – punch through vs non-punch through characteristics	AN4508
Guidance notes for formulating technical enquiries	AN4869
Principle of rating parallel connected IGBT modules	AN5000
Short circuit withstand capability in IGBTs	AN5167
Driving high power IGBTs with Concept gate drivers	AN5190

**POWER ASSEMBLY CAPABILITY**

The Power Assembly group provides support for those customers requiring more than the basic semiconductor switch. Using CAD design tools the group has developed a flexible range of heatsink / clamping systems in line with advances in device types and the voltage and current capability of Dynex semiconductors.

An extensive range of air and liquid cooled assemblies is available covering the range of circuit designs in general use today.

**HEATSINKS**

The Power Assembly group has a proprietary range of extruded aluminium heatsinks. These were designed to optimise the performance of Dynex semiconductors. Data with respect to air natural, forced air and liquid cooling (with flow rates) is available on request.

For further information on device clamps, heatsinks and assemblies, please contact your nearest sales representative or customer service office.


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**Preliminary Information:** The product is in design and development. The datasheet represents the product as it is understood but details may change.

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