

The GP400DDS12 is a dual switch 1200V, robust n channel enhancement mode insulated gate bipolar transistor (IGBT) module. Designed for low power loss, the module is suitable for a variety of high voltage applications in motor drives and power conversion. The high impedance gate simplifies gate drive considerations enabling operation directly from low power control circuitry.

Fast switching times allow high frequency operation making the device suitable for the latest drive designs employing pwm and high frequency switching. The IGBT has a wide reverse bias safe operating area (RBSOA) for ultimate reliability in demanding applications.

These modules incorporate electrically isolated base plates and low inductance construction enabling circuit designers to optimise circuit layouts and utilise earthed heat sinks for safety.

The powerline range of high power modules includes dual and single switch configurations with a range of current and voltage capabilities to match customer system demands.

Typical applications include dc motor drives, ac pwm drives, main traction drives and auxiliaries, large ups systems and resonant inverters.

### FEATURES

- n - Channel
- Enhancement Mode
- High Input Impedance
- Optimised For High Power High Frequency Operation
- Isolated Base
- Full 1200V Capability
- 400A Per Arm

### APPLICATIONS

- High Power Switching
- Motor Control
- Inverters
- Traction Systems

### KEY PARAMETERS

$V_{CES}$		<b>1200V</b>
$V_{CE(sat)}$	(typ)	<b>2.7V</b>
$I_C$	(max)	<b>400A</b>
$I_{C(PK)}$	(max)	<b>800A</b>

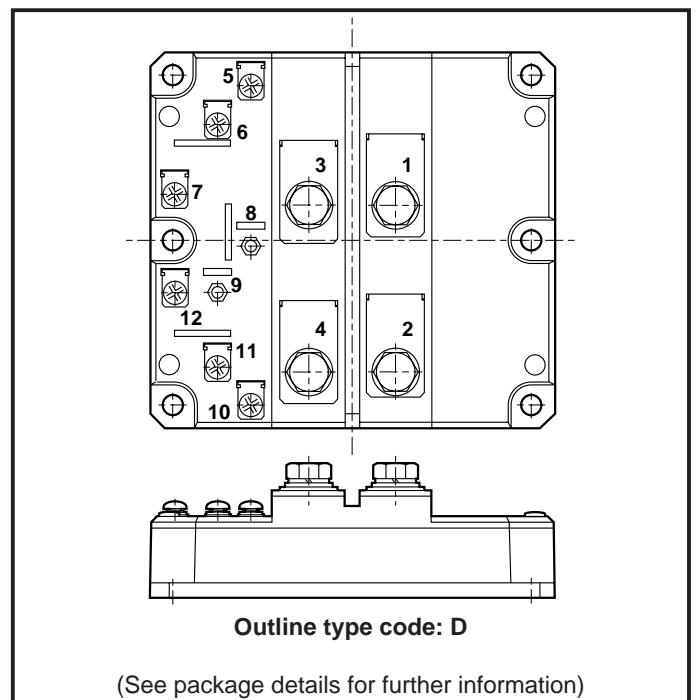


Fig. 1 Electrical connections - (not to scale)

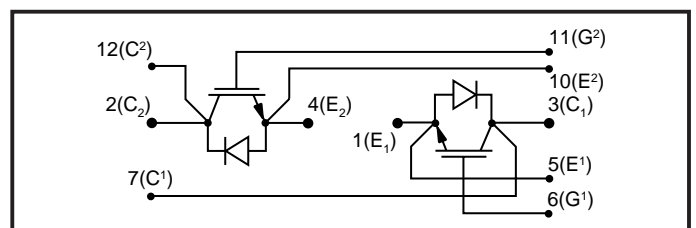


Fig.2 Dual switch circuit diagram

### ORDERING INFORMATION

Order As: **GP400DDS12**

Note: When ordering, please use the whole part number.

**Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.**

## GP400DDS12

### ABSOLUTE MAXIMUM RATINGS - PER ARM

Stresses above those listed under 'Absolute Maximum Ratings' may cause permanent damage to the device. In extreme conditions, as with all semiconductors, this may include potentially hazardous rupture of the package. Appropriate safety precautions should always be followed.

$T_{case} = 25^{\circ}\text{C}$  unless stated otherwise.

Symbol	Parameter	Test Conditions	Max.	Units
$V_{CES}$	Collector-emitter voltage	$V_{GE} = 0V$	1200	V
$V_{GES}$	Gate-emitter voltage	-	$\pm 20$	V
$I_C$	Collector current	DC, $T_{case} = 25^{\circ}\text{C}$	600	A
		DC, $T_{case} = 75^{\circ}\text{C}$	400	A
$I_{C(PK)}$		1ms, $T_{case} = 75^{\circ}\text{C}$	800	A
$P_{max}$	Maximum power dissipation	$T_{case} = 25^{\circ}\text{C}$ (Transistor)	3750	W
$V_{isol}$	Isolation voltage	Commoned terminals to base plate. AC RMS, 1 min, 50Hz	2500	V

### THERMAL AND MECHANICAL RATINGS

Symbol	Parameter	Conditions	Min.	Max.	Units
$R_{th(j-c)}$	Thermal resistance - transistor (per arm)	DC junction to case	-	35	$^{\circ}\text{C}/\text{kW}$
$R_{th(j-d)}$	Thermal resistance - diode (per arm)	DC junction to case	-	70	$^{\circ}\text{C}/\text{kW}$
$R_{th(c-h)}$	Thermal resistance - Case to heatsink (per module)	Mounting torque 5Nm (with mounting grease)	-	8	$^{\circ}\text{C}/\text{kW}$
$T_j$	Junction temperature	Transistor	-	150	$^{\circ}\text{C}$
		Diode	-	125	$^{\circ}\text{C}$
$T_{stg}$	Storage temperature range	-	-40	125	$^{\circ}\text{C}$
-	Screw torque	Mounting - M6	-	5	Nm
		Electrical connections - M4	-	2	Nm
		Electrical connections - M8	-	10	Nm

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.

## ELECTRICAL CHARACTERISTICS

$T_{\text{case}} = 25^{\circ}\text{C}$  unless stated otherwise.

Symbol	Parameter	Conditions	Min.	Typ.	Max.	Units
$I_{\text{CES}}$	Collector cut-off current	$V_{\text{GE}} = 0\text{V}, V_{\text{CE}} = V_{\text{CES}}$	-	-	1	mA
		$V_{\text{GE}} = 0\text{V}, V_{\text{CE}} = V_{\text{CES}}, T_{\text{case}} = 125^{\circ}\text{C}$	-	-	50	mA
$I_{\text{GES}}$	Gate leakage current	$V_{\text{GE}} = \pm 20\text{V}, V_{\text{CE}} = 0\text{V}$	-	-	$\pm 4$	$\mu\text{A}$
$V_{\text{GE(TH)}}$	Gate threshold voltage	$I_{\text{C}} = 120\text{mA}, V_{\text{GE}} = V_{\text{CE}}$	4	-	7.5	V
$V_{\text{CE(SAT)}}$	Collector-emitter saturation voltage	$V_{\text{GE}} = 15\text{V}, I_{\text{C}} = 400\text{A}$	-	2.7	3.5	V
		$V_{\text{GE}} = 15\text{V}, I_{\text{C}} = 400\text{A}, T_{\text{case}} = 125^{\circ}\text{C}$	-	3.2	4.0	V
$I_{\text{F}}$	Diode forward current	DC	-	-	400	A
$I_{\text{FM}}$	Diode maximum forward current	$t_{\text{p}} = 1\text{ms}$	-	-	800	A
$V_{\text{F}}$	Diode forward voltage	$I_{\text{F}} = 400\text{A}$	-	2.5	3.0	V
		$I_{\text{F}} = 400\text{A}, T_{\text{case}} = 125^{\circ}\text{C}$	-	2.4	2.9	V
$C_{\text{ies}}$	Input capacitance	$V_{\text{CE}} = 25\text{V}, V_{\text{GE}} = 0\text{V}, f = 1\text{MHz}$	-	45	-	nF
$L_{\text{M}}$	Module inductance	-	-	20	-	nH

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.

# GP400DDS12

## INDUCTIVE SWITCHING CHARACTERISTICS

For definition of switching waveforms, refer to figure 3 and 4.

$T_{case} = 25^{\circ}C$  unless stated otherwise

Symbol	Parameter	Conditions	Min.	Typ.	Max.	Units
$t_{d(off)}$	Turn-off delay time	$I_C = 400A$ $V_{GE} = \pm 15V$ $V_{CE} = 600V$ $R_{G(ON)} = R_{G(OFF)} = 3.3\Omega$ $L \sim 100nH$	-	1100	1300	ns
$t_f$	Fall time		-	150	200	ns
$E_{OFF}$	Turn-off energy loss		-	130	170	mJ
$t_{d(on)}$	Turn-on delay time		-	800	900	ns
$t_r$	Rise time		-	320	400	ns
$E_{ON}$	Turn-on energy loss		-	90	130	mJ
$Q_{rr}$	Diode reverse recovery charge	$I_F = 400A$ $V_R = 50\%V_{CES}$ $di_F/dt = 2000A/\mu s$	-	30	50	$\mu C$

$T_{case} = 125^{\circ}C$  unless stated otherwise.

$t_{d(off)}$	Turn-off delay time	$I_C = 400A$ $V_{GE} = \pm 15V$ $V_{CE} = 600V$ $R_{G(ON)} = R_{G(OFF)} = 3.3\Omega$ $L \sim 100nH$	-	1300	1500	ns
$t_f$	Fall time		-	200	250	ns
$E_{OFF}$	Turn-off energy loss		-	170	250	mJ
$t_{d(on)}$	Turn-on delay time		-	950	1200	ns
$t_r$	Rise time		-	350	450	ns
$E_{ON}$	Turn-on energy loss		-	150	200	mJ
$Q_{rr}$	Diode reverse recovery charge	$I_F = 400A$ $V_R = 50\%V_{CES}$ $di_F/dt = 2000A/\mu s$	-	50	70	$\mu C$

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.

SWITCHING DEFINITIONS

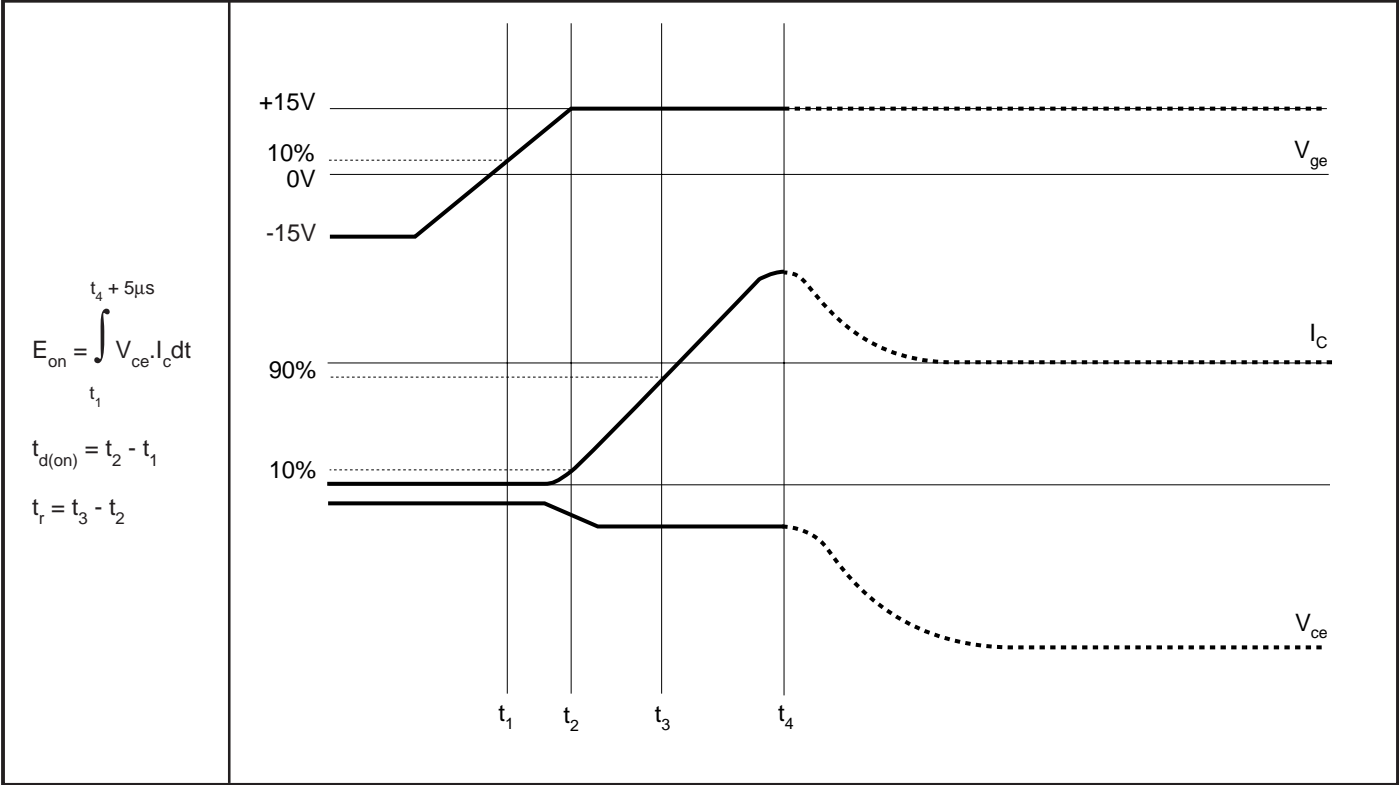


Fig.3 Definition of turn-on switching times

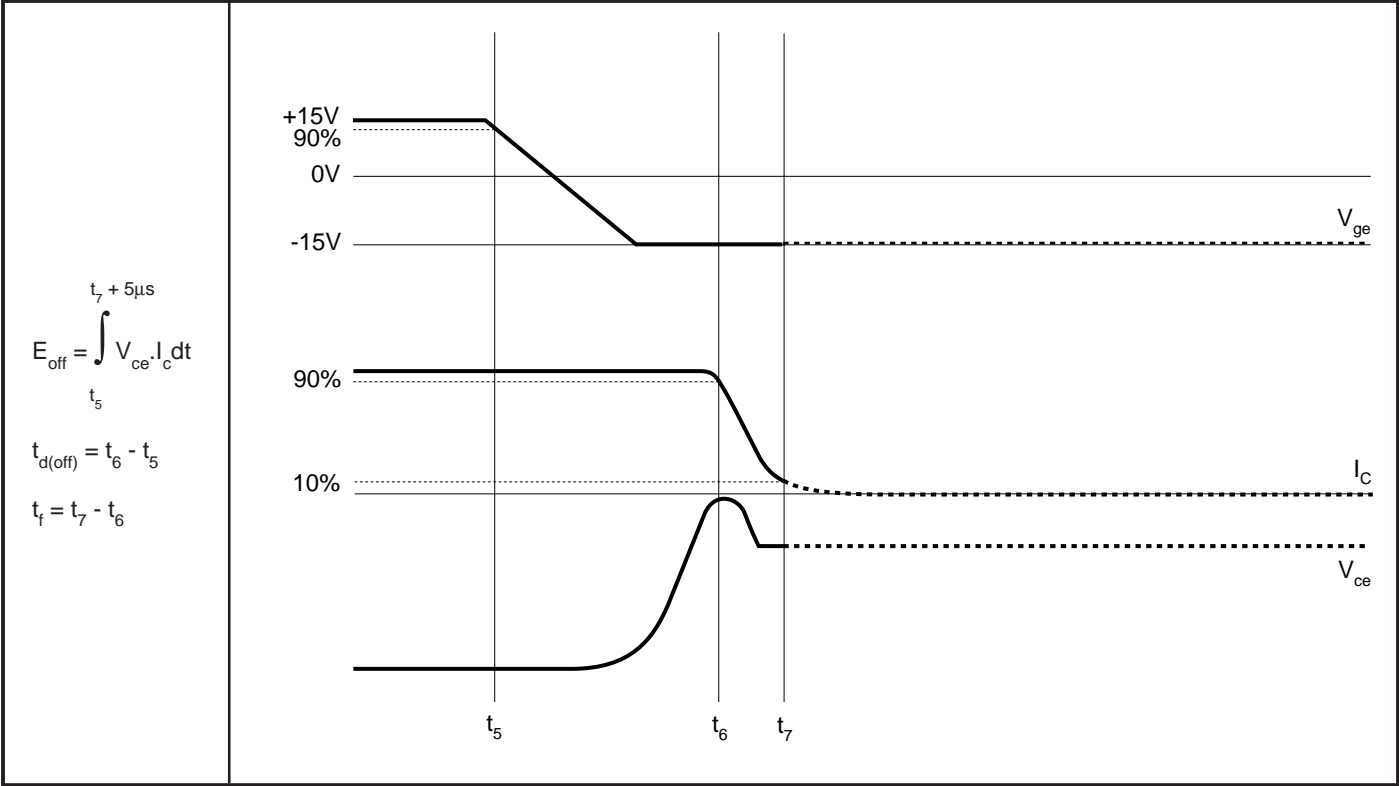


Fig.4 Definition of turn-off switching times

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.

CURVES

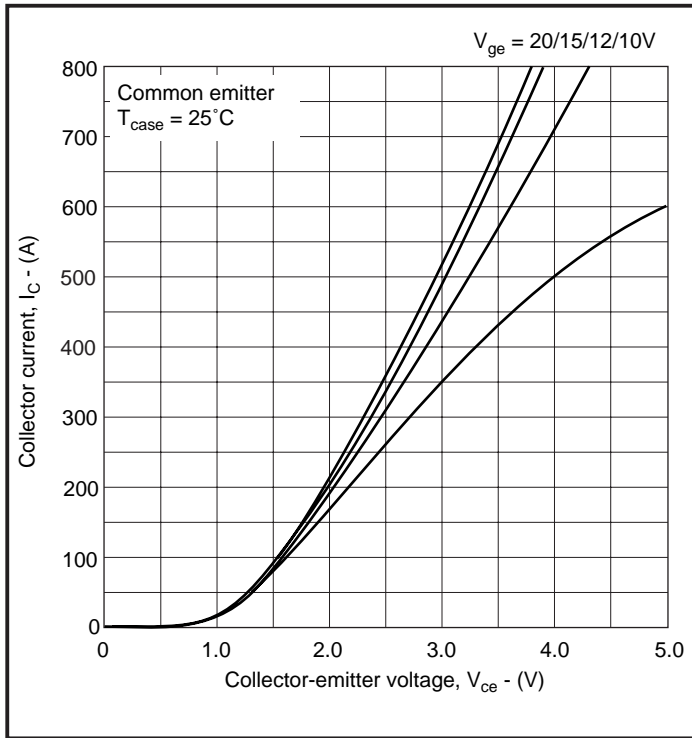


Fig.5 Typical output characteristics

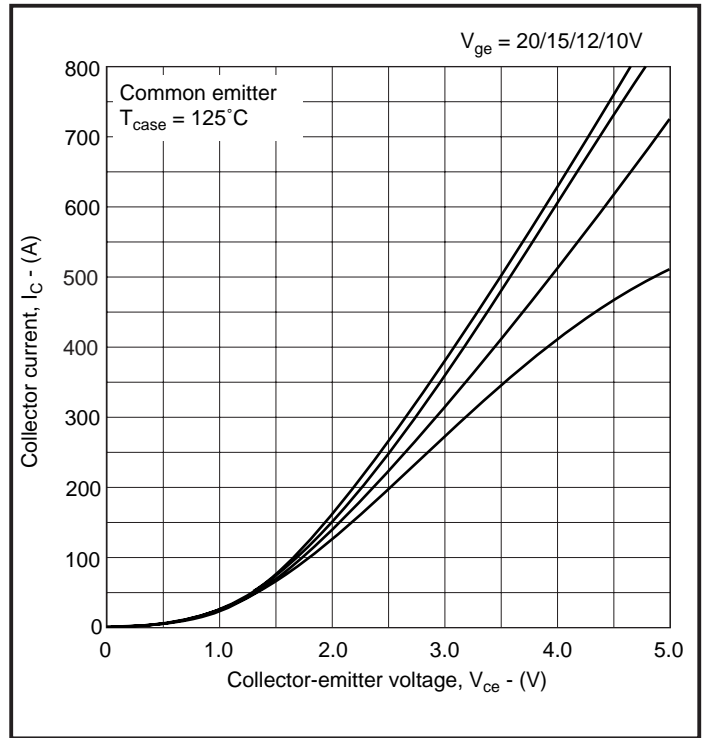


Fig.6 Typical output characteristics

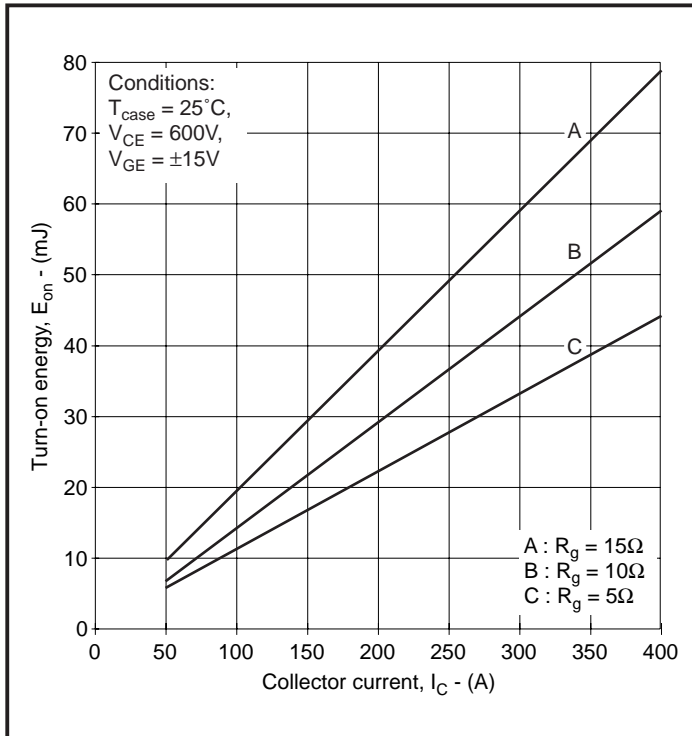


Fig.7 Typical turn-on energy vs collector current

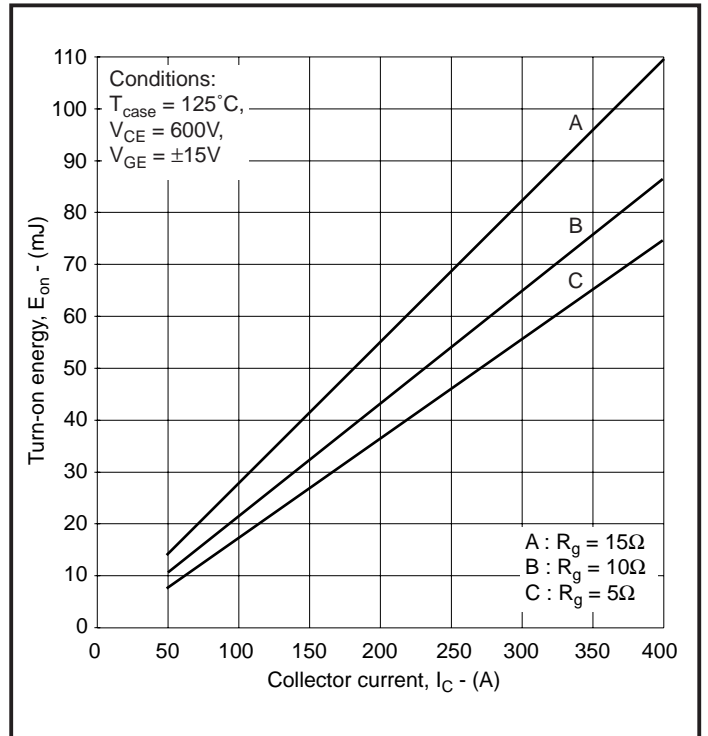


Fig.8 Typical turn-on energy vs collector current

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.

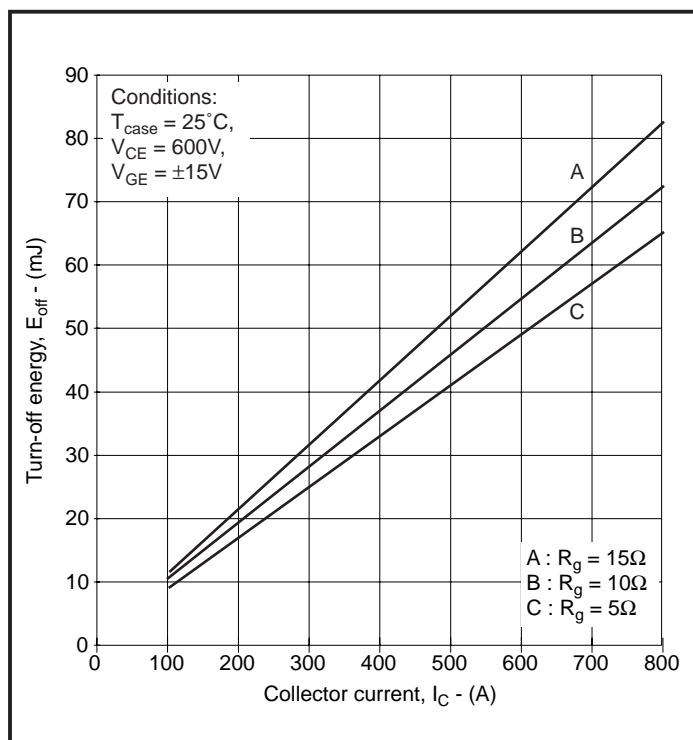


Fig.9 Typical turn-off energy vs collector current

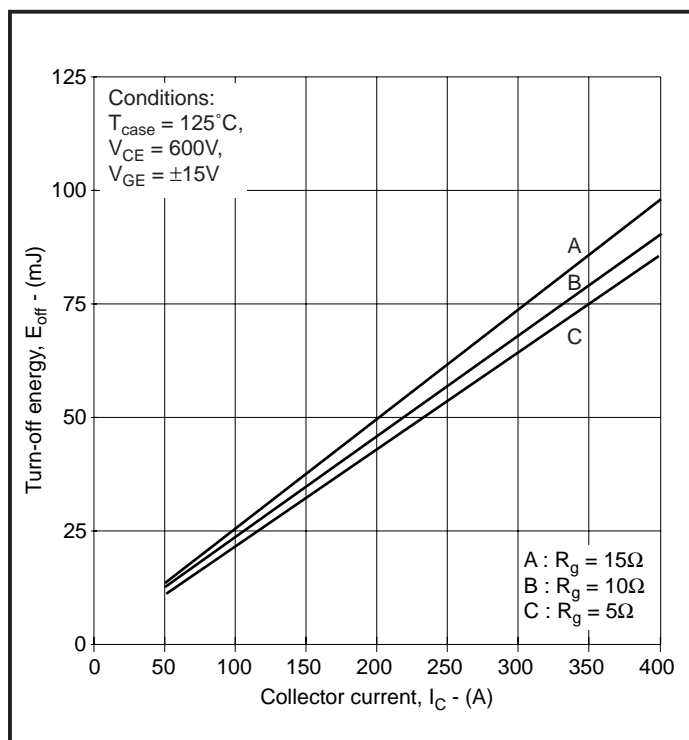


Fig.10 Typical turn-off energy vs collector current

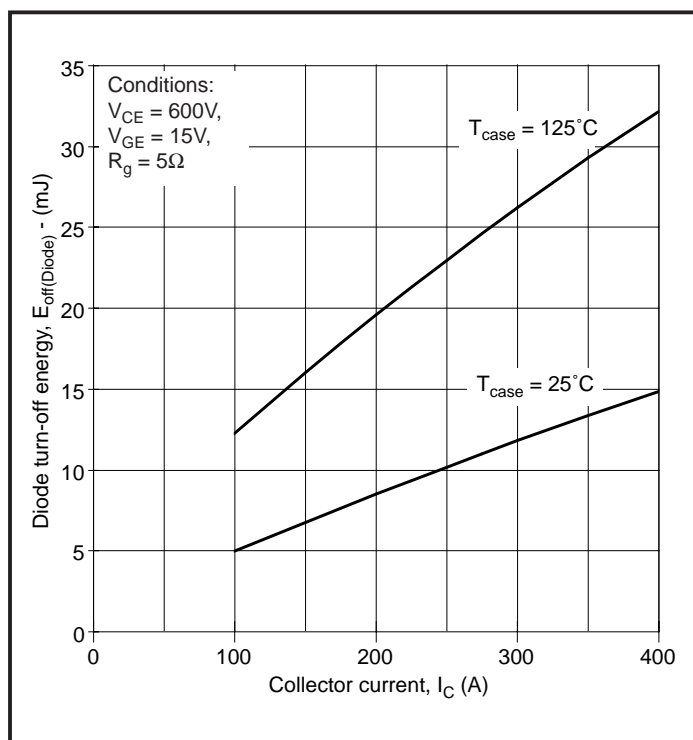


Fig.11 Typical diode reverse recovery charge vs collector current

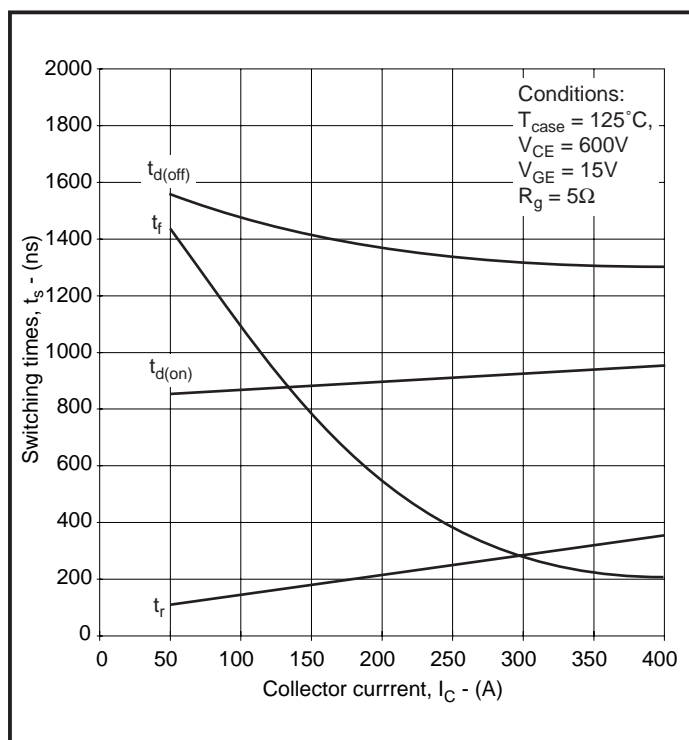


Fig.12 Typical switching characteristics

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.

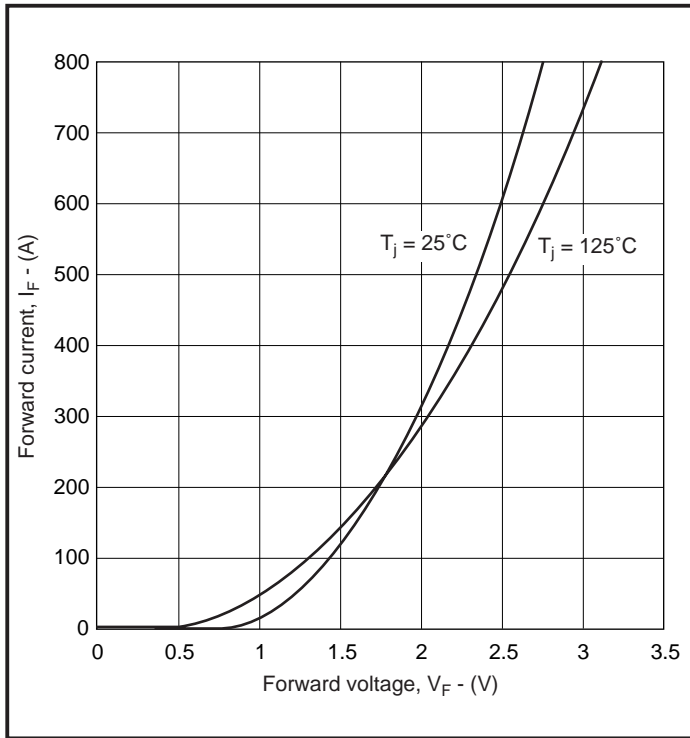


Fig.13 Diode typical forward characteristics

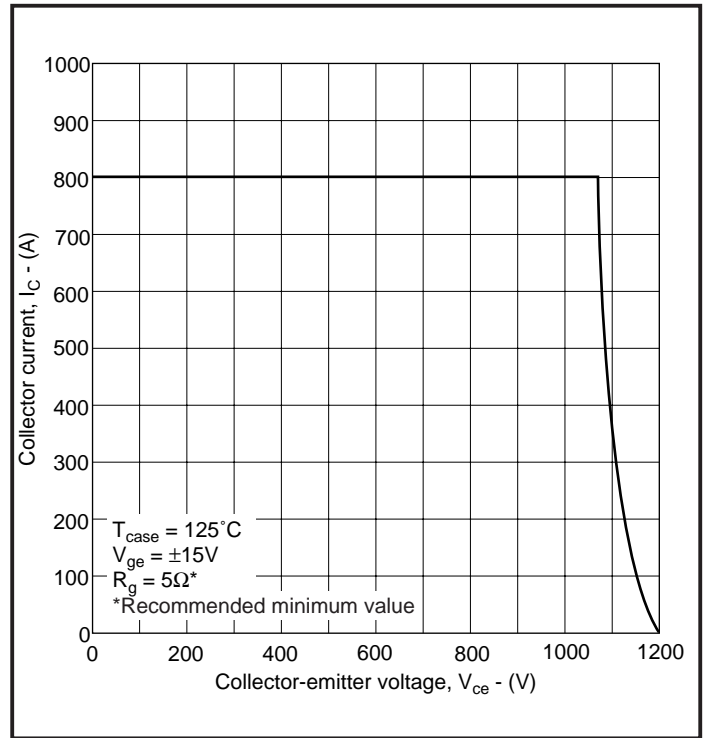


Fig.14 Reverse bias safe operating area

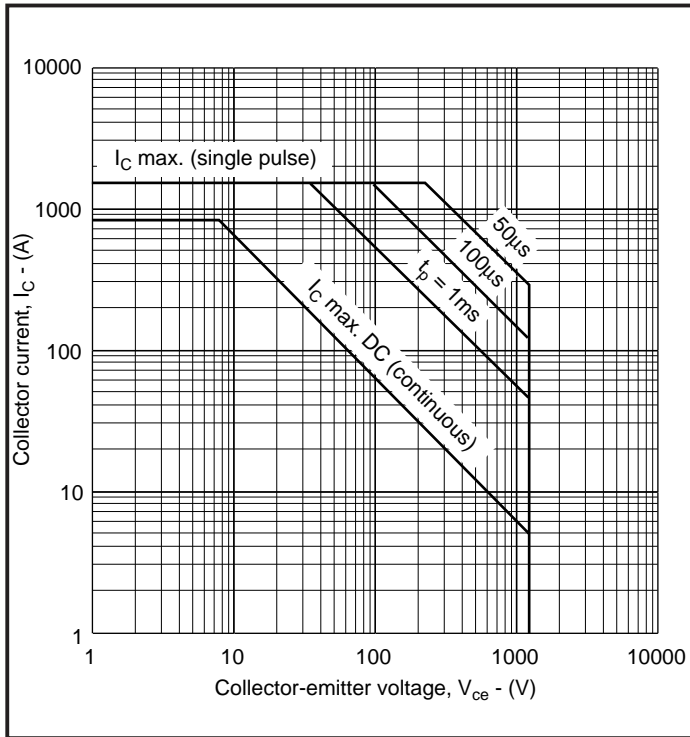


Fig.15 Forward bias safe operating area

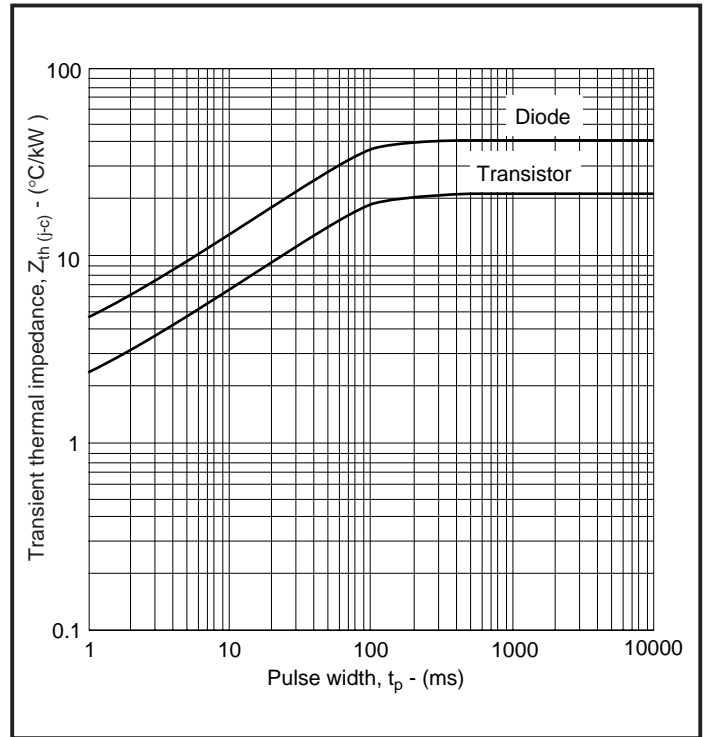


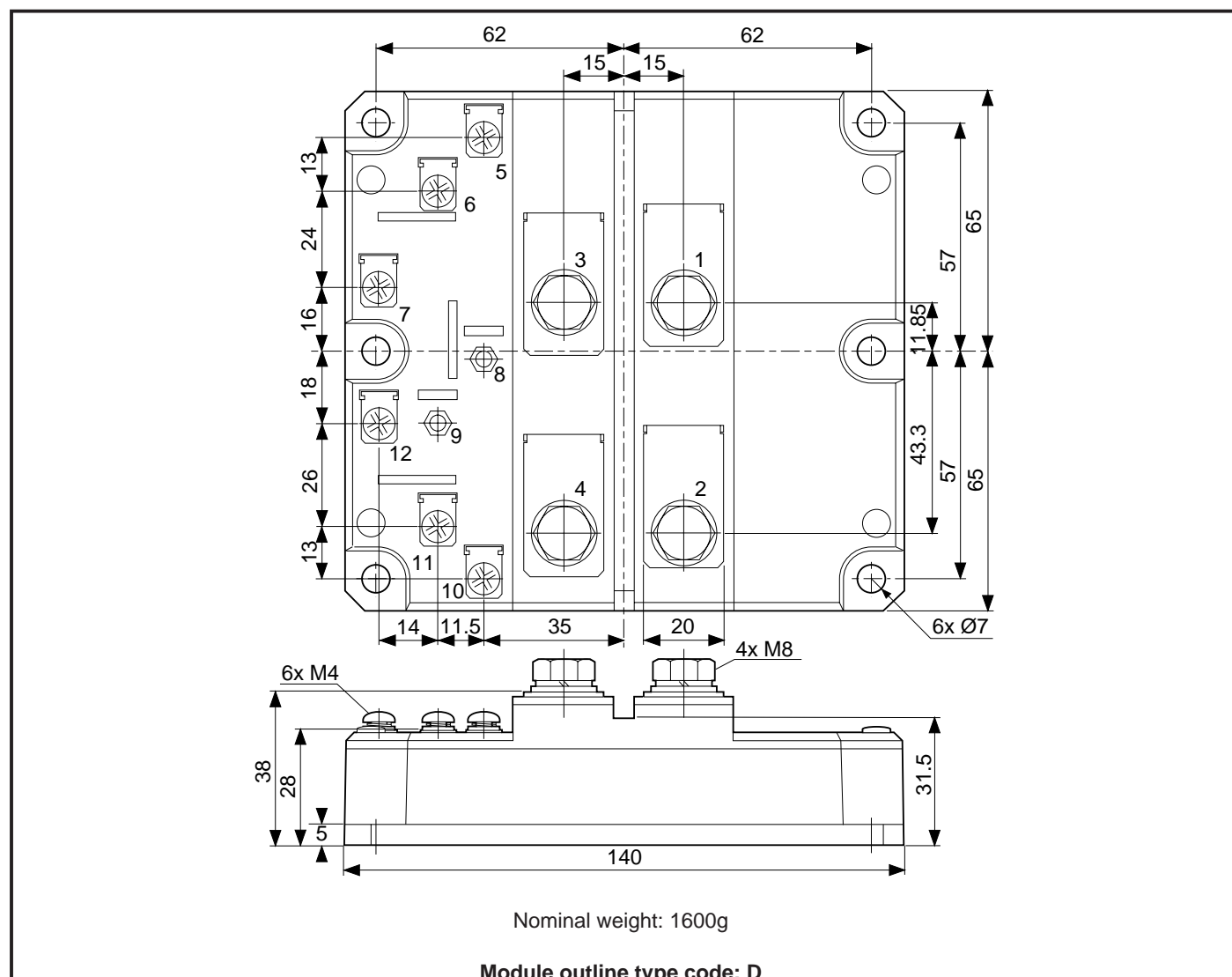
Fig.16 Transient thermal impedance

Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.



## PACKAGE DETAILS

For further package information, please contact your local Customer Service Centre. All dimensions in mm, unless stated otherwise. DO NOT SCALE.



## ASSOCIATED PUBLICATIONS

Title	Application Note Number
Electrostatic handling precautions	AN4502
An introduction to IGBTs	AN4503
IGBT ratings and characteristics	AN4504
Heatsink requirements for IGBT modules	AN4505
Calculating the junction temperature of power semiconductors	AN4506
Gate drive considerations to maximise IGBT efficiency	AN4507
Parallel operation of IGBTs – punch through vs non-punch through characteristics	AN4508
Guidance notes for formulating technical enquiries	AN4869
Principle of rating parallel connected IGBT modules	AN5000
Short circuit withstand capability in IGBTs	AN5167
Driving high power IGBTs with concept gate drivers	AN5190

**Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.**

## GP400DDS12

### POWER ASSEMBLY CAPABILITY

The Power Assembly group was set up to provide a support service for those customers requiring more than the basic semiconductor, and has developed a flexible range of heatsink / clamping systems in line with advances in device types and the voltage and current capability of our semiconductors.

We offer an extensive range of air and liquid cooled assemblies covering the full range of circuit designs in general use today. The Assembly group continues to offer high quality engineering support dedicated to designing new units to satisfy the growing needs of our customers.

Using the up to date CAD methods our team of design and applications engineers aim to provide the Power Assembly Complete solution (PACs).

### HEATSINKS

Power Assembly has its own proprietary range of extruded aluminium heatsinks. They have been designed to optimise the performance of our semiconductors. Data with respect to air natural, forced air and liquid cooling (with flow rates) is available on request.

For further information on device clamps, heatsinks and assemblies, please contact your nearest Sales Representative or the factory.



<http://www.dynexsemi.com>

e-mail: [power\\_solutions@dynexsemi.com](mailto:power_solutions@dynexsemi.com)

HEADQUARTERS OPERATIONS  
**DYNEX SEMICONDUCTOR LTD**  
Doddington Road, Lincoln.  
Lincolnshire. LN6 3LF. United Kingdom.  
Tel: 00-44-(0)1522-500500  
Fax: 00-44-(0)1522-500550

**DYNEX POWER INC.**  
Unit 7 - 58 Antares Drive,  
Nepean, Ontario, Canada K2E 7W6.  
Tel: 613.723.7035  
Fax: 613.723.1518  
Toll Free: 1.888.33.DYNEX (39639)

CUSTOMER SERVICE CENTRES  
**France, Benelux, Italy and Spain** Tel: +33 (0)1 69 18 90 00. Fax: +33 (0)1 64 46 54 50  
**North America** Tel: 011-800-5554-5554. Fax: 011-800-5444-5444  
**UK, Germany, Scandinavia & Rest Of World** Tel: +44 (0)1522 500500. Fax: +44 (0)1522 500020

SALES OFFICES  
**France, Benelux, Italy and Spain** Tel: +33 (0)1 69 18 90 00. Fax: +33 (0)1 64 46 54 50  
**Germany** Tel: 07351 827723  
**North America** Tel: (613) 723-7035. Fax: (613) 723-1518. Toll Free: 1.888.33.DYNEX (39639) /  
Tel: (831) 440-1988. Fax: (831) 440-1989 / Tel: (949) 733-3005. Fax: (949) 733-2986.  
**UK, Germany, Scandinavia & Rest Of World** Tel: +44 (0)1522 500500. Fax: +44 (0)1522 500020  
These offices are supported by Representatives and Distributors in many countries world-wide.  
© Dynex Semiconductor 2000 Publication No. DS5341-1 Issue No. 1.1 February 2000  
TECHNICAL DOCUMENTATION – NOT FOR RESALE. PRINTED IN UNITED KINGDOM

#### Datasheet Annotations:

Dynex Semiconductor annotate datasheets in the top right hand corner of the front page, to indicate product status. The annotations are as follows:-

**Target Information:** This is the most tentative form of information and represents a very preliminary specification. No actual design work on the product has been started.

**Preliminary Information:** The product is in design and development. The datasheet represents the product as it is understood but details may change.

**Advance Information:** The product design is complete and final characterisation for volume production is well in hand.

**No Annotation:** The product parameters are fixed and the product is available to datasheet specification.

This publication is issued to provide information only which (unless agreed by the Company in writing) may not be used, applied or reproduced for any purpose nor form part of any order or contract nor to be regarded as a representation relating to the products or services concerned. No warranty or guarantee express or implied is made regarding the capability, performance or suitability of any product or service. The Company reserves the right to alter without prior notice the specification, design or price of any product or service. Information concerning possible methods of use is provided as a guide only and does not constitute any guarantee that such methods of use will be satisfactory in a specific piece of equipment. It is the user's responsibility to fully determine the performance and suitability of any equipment using such information and to ensure that any publication or data used is up to date and has not been superseded. These products are not suitable for use in any medical products whose failure to perform may result in significant injury or death to the user. All products and materials are sold and services provided subject to the Company's conditions of sale, which are available on request.

All brand names and product names used in this publication are trademarks, registered trademarks or trade names of their respective owners.

**Caution: This device is sensitive to electrostatic discharge. Users should follow ESD handling procedures.**