

# Customer Information Sheet

DRAWING No.: H3185-XX

SHEET 2 OF 2

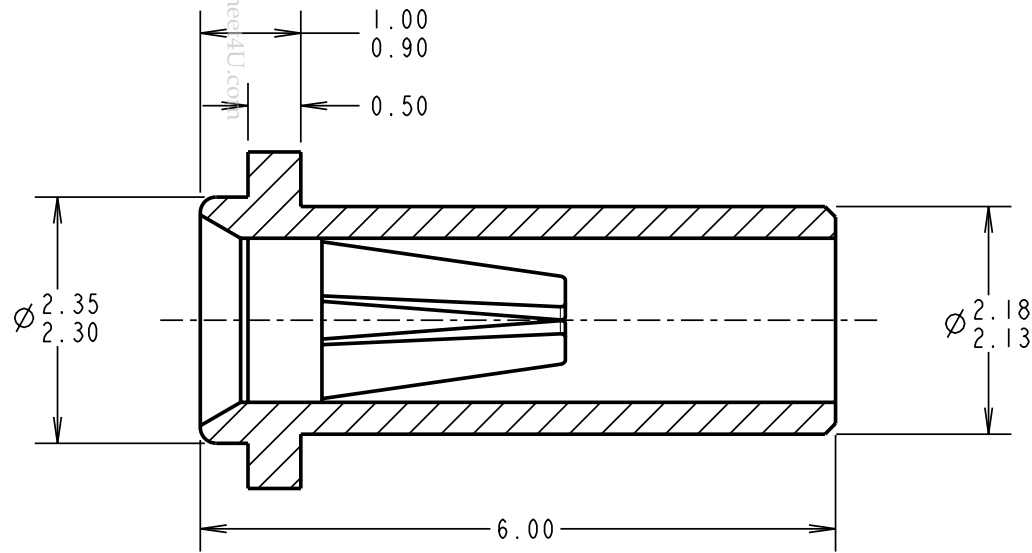
IF IN DOUBT - ASK

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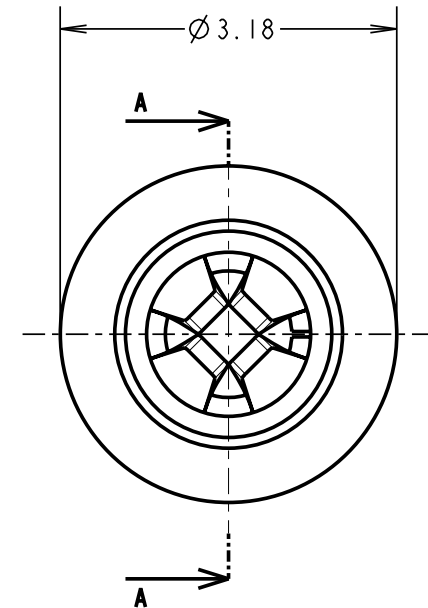
NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



SECTION A-A



**SPECIFICATION:**

**MATERIAL:**  
 CONTACT SHELL = BRASS  
 CONTACT CLIP = BERYLLIUM COPPER  
**FINISH:**  
 01 = 4µm TIN SHELL, 0.15µm GOLD CLIP  
 05 = 0.1µm GOLD SHELL, 0.15µm GOLD CLIP  
 46 = 4µm 100% TIN SHELL, 3µm 100% TIN CLIP

**ELECTRICAL:**  
 CURRENT RATING AT 25°C = 10A MAX  
 CURRENT RATING AT 85°C = 7.5A MAX  
 CONTACT RESISTANCE = 25 MILLIOHMS MAX

**MECHANICAL:**  
 INSERTION FORCE (∅1mm GAUGE) = 9N MAX, 3N MIN  
 WITHDRAWAL FORCE (∅1mm GAUGE) = 3N MAX, IN MIN

**DURABILITY:**  
 01, 05 = 1000 OPERATIONS  
 46 = 100 OPERATIONS

**ENVIRONMENTAL:**  
 OPERATING TEMPERATURE = -55°C TO +125°C

**NOTES:**

- FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C009XX (LATEST ISSUE).
- MAXIMUM CONTACT DEPTH = 3.55mm.
- RECOMMENDED MOUNTING HOLE SIZE = ∅2.29-2.19mm.
- RECOMMENDED PIN SIZE = ∅1.05-0.90mm.

ORDER CODE:

**H3185-XX**

FINISH:

- 01 = TIN SHELL, GOLD CLIP
- 05 = GOLD SHELL, GOLD CLIP
- 46 = 100% TIN SHELL & TIN CLIP

RA	10	11.02.09	10286
NAME	ISS.	DATE	C/NOTE
APPROVED:		R.ADDE	
CHECKED:			
DRAWN:		I. SANDY	
CUSTOMER REF.:			
ASSEMBLY DRG:			

**HARWIN**

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**TOLERANCES**  
 X. = ±1mm  
 X.X = ±0.25mm  
 X.XX = ±0.10mm  
 X.XXX = ±0.01mm  
 ANGLES = ±5°  
 UNLESS STATED

**MATERIAL:** SEE ABOVE  
**FINISH:** SEE ABOVE  
**S/AREA:** mm<sup>2</sup>

**TITLE:** ∅1.00mm SOCKET ASSEMBLY  
**DRAWING NUMBER:** H3185-XX  
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