

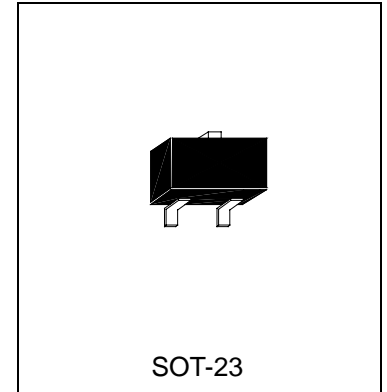


# HBC846

NPN EPITAXIAL PLANAR TRANSISTOR

## Description

The HBC846 is designed for switching and AF amplifier amplification suitable for automatic insertion in thick and thin-film circuits.



## Absolute Maximum Ratings

- Maximum Temperatures
  - Storage Temperature..... -55 to +150 °C
  - Junction Temperature..... +150 °C
- Maximum Power Dissipation
  - Total Power Dissipation (T<sub>A</sub>=25°C)..... 225 mW
- Maximum Voltages and Currents (T<sub>A</sub>=25°C)
  - V<sub>CBO</sub> Collector to Base Voltage ..... 80 V
  - V<sub>CEO</sub> Collector to Emitter Voltage..... 65 V
  - V<sub>EBO</sub> Emitter to Base Voltage ..... 6 V
  - I<sub>C</sub> Collector Current ..... 100 mA

## Electrical Characteristics (T<sub>A</sub>=25°C)

Symbol	Min.	Typ.	Max.	Unit	Test Conditions
BV <sub>CBO</sub>	80	-	-	V	I <sub>C</sub> =100uA
BV <sub>CEO</sub>	65	-	-	V	I <sub>C</sub> =1mA
BV <sub>EBO</sub>	6	-	-	V	I <sub>E</sub> =10uA
I <sub>CBO</sub>	-	-	15	nA	V <sub>CB</sub> =30V
*V <sub>CE(sat)1</sub>	-	90	250	mV	I <sub>C</sub> =10mA, I <sub>B</sub> =0.5mA
*V <sub>CE(sat)2</sub>	-	200	600	mV	I <sub>C</sub> =100mA, I <sub>B</sub> =5mA
*V <sub>BE(sat)1</sub>	-	700	-	mV	I <sub>C</sub> =10mA, I <sub>B</sub> =0.5mA
*V <sub>BE(sat)2</sub>	-	900	-	mV	I <sub>C</sub> =100mA, I <sub>B</sub> =5mA
V <sub>BE(on)1</sub>	580	-	700	mV	V <sub>CE</sub> =5V, I <sub>C</sub> =2mA
V <sub>BE(on)2</sub>	-	-	770	mV	V <sub>CE</sub> =5V, I <sub>C</sub> =10mA
*h <sub>FE</sub>	110	-	800		V <sub>CE</sub> =5V, I <sub>C</sub> =2mA
f <sub>T</sub>	-	300	-	MHz	V <sub>CE</sub> =5V, I <sub>C</sub> =10mA
Cob	-	3.5	6	pF	V <sub>CB</sub> =10V, f=1MHz, I <sub>E</sub> =0

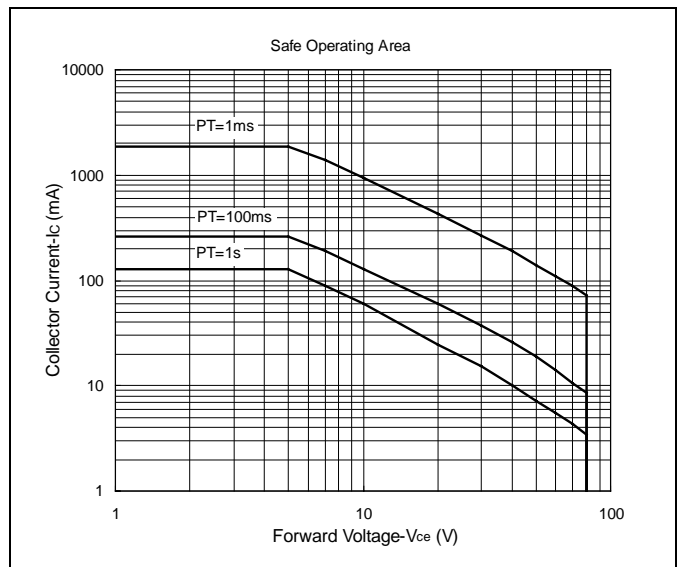
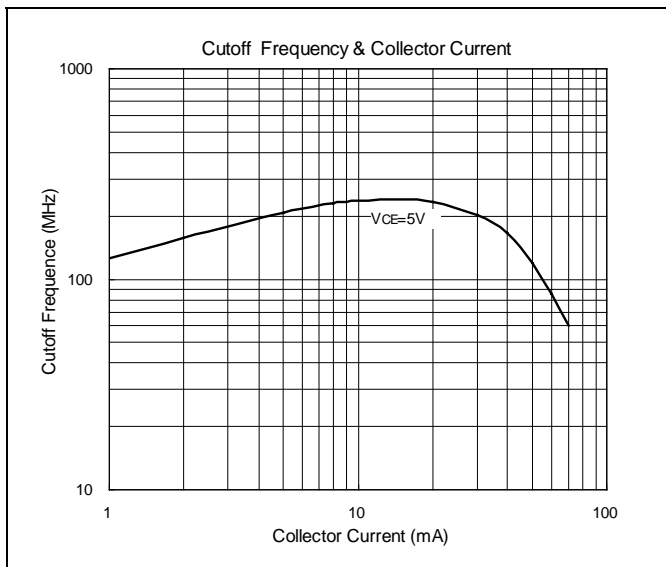
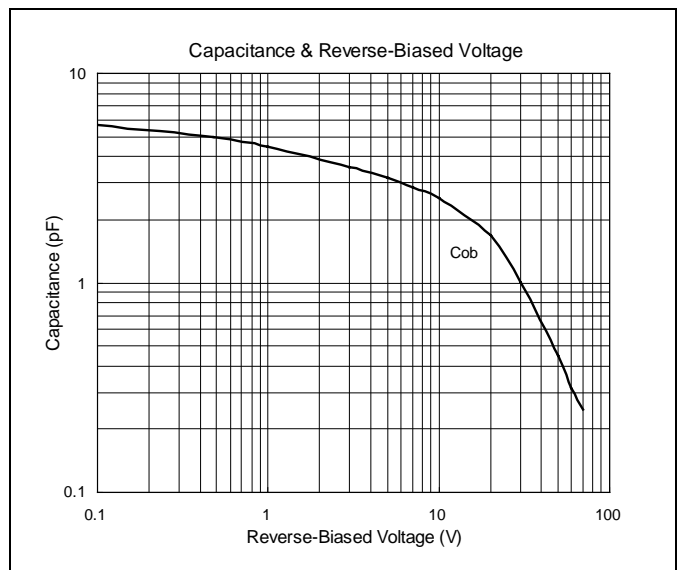
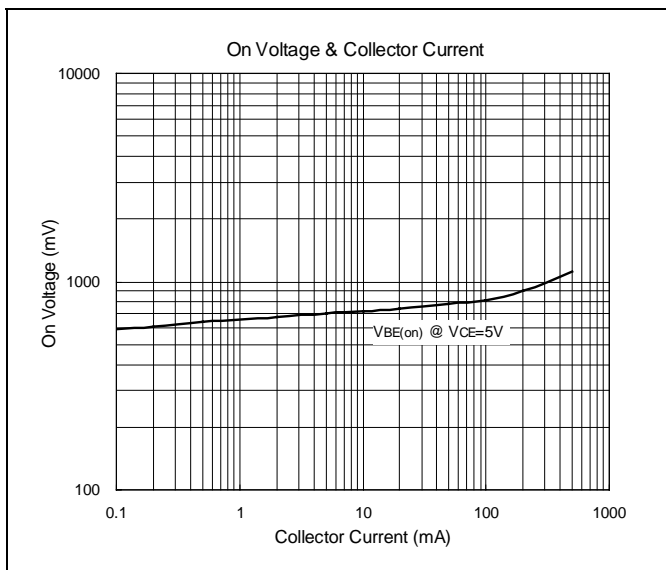
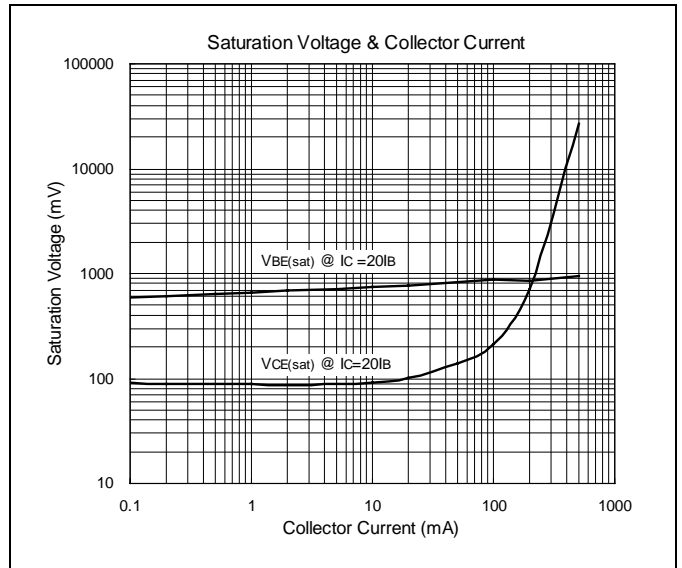
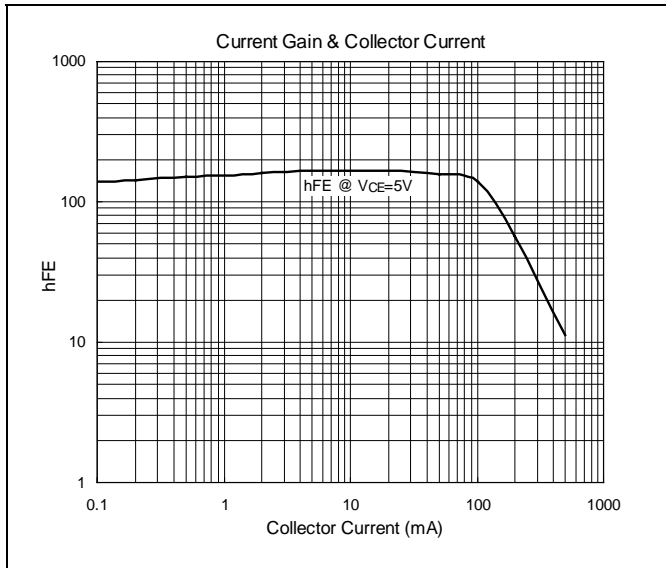
\*Pulse Test: Pulse Width ≤380us, Duty Cycle≤2%

## Classification Of hFE

Rank	8AA(A)	8AB(B)	8AC(C)
hFE	110-220	200-450	420-800



### Characteristics Curve





### SOT-23 Dimension

3-Lead SOT-23 Plastic  
Surface Mounted Package  
HSMC Package Code: N

**Marking:**

Rank Code (A,B,C)  
 Pb Free Mark  
 Pb-Free: "●" (Note)  
 Normal: None

Note: Pb-free product can distinguish by the green label or the extra description on the right side of the label.

Pin Style: 1.Base 2.Emitter 3.Collector

Material:

- Lead solder plating: Sn60/Pb40 (Normal), Sn/3.0Ag/0.5Cu or Pure-Tin (Pb-free)
- Mold Compound: Epoxy resin family, flammability solid burning class: UL94V-0

DIM	Min.	Max.
A	2.80	3.04
B	1.20	1.60
C	0.89	1.30
D	0.30	0.50
G	1.70	2.30
H	0.013	0.10
J	0.085	0.177
K	0.32	0.67
L	0.85	1.15
S	2.10	2.75
V	0.25	0.65

\*: Typical, Unit: mm

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### Soldering Methods for HSMC's Products

1. Storage environment: Temperature=10°C~35°C Humidity=65%±15%
2. Reflow soldering of surface-mount devices



Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Average ramp-up rate ( $T_L$ to $T_P$ )	$<3^{\circ}\text{C}/\text{sec}$	$<3^{\circ}\text{C}/\text{sec}$
Preheat		
- Temperature Min ( $T_{Smin}$ )	100°C	150°C
- Temperature Max ( $T_{Smax}$ )	150°C	200°C
- Time (min to max) ( $t_s$ )	60~120 sec	60~180 sec
$T_{Smax}$ to $T_L$		
- Ramp-up Rate	$<3^{\circ}\text{C}/\text{sec}$	$<3^{\circ}\text{C}/\text{sec}$
Time maintained above:		
- Temperature ( $T_L$ )	183°C	217°C
- Time ( $t_L$ )	60~150 sec	60~150 sec
Peak Temperature ( $T_P$ )	240°C +0/-5°C	260°C +0/-5°C
Time within 5°C of actual Peak Temperature ( $t_P$ )	10~30 sec	20~40 sec
Ramp-down Rate	$<6^{\circ}\text{C}/\text{sec}$	$<6^{\circ}\text{C}/\text{sec}$
Time 25°C to Peak Temperature	$<6$ minutes	$<8$ minutes

### 3. Flow (wave) soldering (solder dipping)

Products	Peak temperature	Dipping time
Pb devices.	245°C ±5°C	5sec ±1sec
Pb-Free devices.	260°C +0/-5°C	5sec ±1sec