## HFD3-V

## SUBMINIATURE SIGNAL RELAY



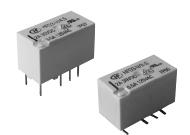
File No.: E133481



File No.: 40018867



File No.:CQC14002107409



#### **Features**

- 3kV dielectric strength (between coil and contacts)
- Surge withstand voltage up to 6000VAC, meets FCC Part 68 and Telecordia
- Min. creepage is 2.5mm (between coil and contact),
   Min. clearance is 2.0mm (between coil and contact)
- 2 pairs of NO contacts connected in series with contact gap ≥1.5mm,product in accordance to IEC60776 available.
- Meets EN60950 / EN41003
- SMT and DIP types available
- Bifurcated contacts
- Single side stable and latching types available

**RoHS** compliant

| CONTACT DATA                       |  |
|------------------------------------|--|
| Contact arrangement                | 2C   |
| Contact resistance 1)              | 100mΩ max. (at 10mA 30mVDC)  |
| Contact material                   | AgNi + Au plated   |
| Contact rating (Res. load)         | 2A 30VDC<br>0.5A 125VAC<br>1A 277VAC<br>10mA 1000VDC   |
| Max. switching current             | 4A   |
| Max. switching voltage             | 1000VAC / 1500VDC<br>(2 pairs of NO / NC contacts<br>connected in series<br>400VAC / 600VDC (1 pair of contacts) |
| Max. switching power               | 277VA / 60W  |
| Min. applicable load <sup>2)</sup> | 10mV 10μA  |
| Mechanical endurance               | 1 x 10 <sup>7</sup> ops  |
| Electrical endurance <sup>3)</sup> | 1 x 10 <sup>5</sup> ops (0.5A 125VAC,<br>Resistive load, AgNi + Au plated,<br>at 85°C, 1s on 9s off)             |

Notes:1) The data shown above are initial values.

- 2) Min. applicable load is reference value. Please perform the confirmation test with the actual load before production since reference value may change according to switching frequencies, environmental conditions and expected contact resistance and reliability.
- 3) Electric endurance data are collected in one pair CO contact test.

| CHAR   | ACTERISTICS  |                       |  |  |
|--|--|-----------------------|--|--|
| Insulation   | resistance   | 1000MΩ (at 500VDC)    |  |  |
| 5  | Between coil & contacts  | 3000VAC/4200VDC 1min  |  |  |
| Dielectric strength  | Between open contacts  | 1500VAC/2100VDC 1min  |  |  |
|  | Between contact sets   | 1500VAC/2100VDC 1min  |  |  |
| Between  | nstand voltage<br>open contacts(10/160µs)<br>coil & contacts(1.2/50µs) | 2.5kV<br>6kV          |  |  |
| Operate t  | ime (Set time)   | 6ms max.              |  |  |
| Release t  | ime (Reset time)   | 6ms max.              |  |  |
| Ambient t  | emperature   | -40°C to 85°C         |  |  |
| Humidity   |  | 5% to 85% RH          |  |  |
| Vibration  | Functional   | 10Hz to 55Hz 3.3mm DA |  |  |
| resistance   | Destructive  | 10Hz to 55Hz 5.0mm DA |  |  |
| Shock  | Functional   | 735m/s <sup>2</sup>   |  |  |
| resistance   | Destructive  | 980m/s <sup>2</sup>   |  |  |
| Termination  | on   | DIP, SMT              |  |  |
| Unit weig  | nt   | Approx. 2g            |  |  |
| Moisture sensitivity levels (Only for SMT type, JEDEC-STD-020) |  | MSL-                  |  |  |
| Construction   |  | Plastic sealed        |  |  |
| Notes and \ Th   |  |                       |  |  |

Notes:1) The data shown above are initial values.

| SAFETY APPROVAL RATINGS |                  |   |  |  |
|-------------------------|------------------|---|--|--|
| UL/CUL AgNi + Au plated |                  | 2A 30VDC at 85°C<br>0.5A 125VAC at 85°C<br>1A 277VAC at 85°C<br>10mA 1000VDC at 105°C |  |  |
| VDE                     | AgNi + Au plated | 2A 30VDC at 85°C<br>0.5A 125VAC at 85°C   |  |  |

Notes: 1) All values unspecified are at room temperature.

Only typical loads are listed above. Other load specifications can be available upon request.

| COIL             |                    |          |
|------------------|--------------------|----------|
| Coil power       | Single side stable | 200mW    |
|                  | 1 coil latching    | 140mW    |
| Temperature rise |                    | 70K max. |
|                  | 1                  | -        |

COIL DATA at 23°C

## Single side stable

| Coil<br>Code | Nominal<br>Voltage<br>VDC | Pick-up<br>Voltage<br>VDC<br>max. <sup>1)</sup> | Drop-out<br>Voltage<br>VDC<br>min. <sup>1)</sup> | Coil<br>Resistance<br>Ω | Nominal<br>Power<br>mW | Max.<br>Voltage<br>VDC |
|--------------|---------------------------|---|--|-------------------------|------------------------|------------------------|
| HFD3-V/1.5   | 1.5                       | 1.13  | 0.15   | 11.2 x (1±10%)          | 200                    | 2.2                    |
| HFD3-V/2.4   | 2.4                       | 1.8   | 0.24   | 28.8 x (1±10%)          | 200                    | 3.6                    |
| HFD3-V/3     | 3                         | 2.25  | 0.3  | 45 x (1±10%)            | 200                    | 4.5                    |
| HFD3-V/4.5   | 4.5                       | 3.38  | 0.45   | 101 x (1±10%)           | 200                    | 6.7                    |
| HFD3-V/5     | 5                         | 3.75  | 0.5  | 125 x (1±10%)           | 200                    | 7.5                    |
| HFD3-V/6     | 6                         | 4.5   | 0.6  | 180 x (1±10%)           | 200                    | 9                      |
| HFD3-V/9     | 9                         | 6.75  | 0.9  | 405 x (1±10%)           | 200                    | 13.5                   |
| HFD3-V/12    | 12                        | 9   | 1.2  | 720 x (1±10%)           | 200                    | 18                     |
| HFD3-V/24    | 24                        | 18  | 2.4  | 2880 x (1±10%)          | 200                    | 36                     |

## 1 coil latching

| Coil<br>Code  | Nominal<br>Voltage<br>VDC | Pick-up<br>Voltage<br>VDC<br>max. <sup>1)</sup> | Drop-out<br>Voltage<br>VDC<br>max. <sup>1)</sup> | Coil<br>Resistance<br>Ω | Nominal<br>Power<br>mW | Max.<br>Voltage<br>VDC |
|---------------|---------------------------|---|--|-------------------------|------------------------|------------------------|
| HFD3-V/1.5-L1 | 1.5                       | 1.13  | 1.13   | 16.1 x (1±10%)          | 140                    | 2.7                    |
| HFD3-V/2.4-L1 | 2.4                       | 1.8   | 1.8  | 41 x (1±10%)            | 140                    | 4.3                    |
| HFD3-V/3-L1   | 3                         | 2.25  | 2.25   | 64.3 x (1±10%)          | 140                    | 5.4                    |
| HFD3-V/4.5-L1 | 4.5                       | 3.38  | 3.38   | 145 x (1±10%)           | 140                    | 8.1                    |
| HFD3-V/5-L1   | 5                         | 3.75  | 3.75   | 178 x (1±10%)           | 140                    | 9                      |
| HFD3-V/6-L1   | 6                         | 4.5   | 4.5  | 257 x (1±10%)           | 140                    | 10.8                   |
| HFD3-V/9-L1   | 9                         | 6.75  | 6.75   | 579 x (1±10%)           | 140                    | 16.2                   |
| HFD3-V/12-L1  | 12                        | 9   | 9  | 1028 x (1±10%)          | 140                    | 21.6                   |
| HFD3-V/24-L1  | 24                        | 18  | 18   | 4114 x (1±10%)          | 140                    | 43.2                   |

Notes: 1)The data shown above are initial values.

#### **ORDERING INFORMATION** HFD3-V / S 24 -L1 R **Type** Coil voltage 1.5, 2.4, 3, 4.5, 5, 6, 9, 12, 24VDC L1: 1 coil latching Nil: Single side stable Sort S: Standard SMT \$1: Short terminal SMT Terminal type Nil: DIP R: Tape and reel packing (Only for SMT type) 1) Packing style Nil: Tube packing(Only for DIP type)<sup>3)</sup> Special code<sup>4)</sup> **XXX:** Customer special requirement Nil: Standard

Notes: 1) R type (tape and reel) packing is moisture-proof which meets requirement of MSL-3. Please choose R type packing for SMT products. For R type, the letter "R" will only be printed on packing tag but not on relay cover. Tube packing is normally not available for SMT products unless specially requested by customer. But please note that tube packing is not moisture-proof so please bake the products before use according to description of Notice 10 herewith. In addition, tube packaging will be adopted when the ordering quantity of R type is equal to or less than 100 pieces unless otherwise specified.

- 3)The standard tube length is 624mm, Any special requirement needed, please contact us for more details.
- 4) The customer special requirement express as special code after evaluating by Hongfa. e.g.(131): The Dielectric strength between coil & contacts is 3000VAC 1min for single side stable and 1 coil latching version.
- 5) For products that should meet the explosion-proof requirements of "IEC 60079 series", please note [Ex] after the specification while placing orders. Not all products have explosion-proof certification, so please contact us if necessary, in order to select the suitable products.

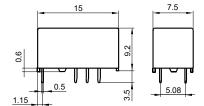
<sup>2)</sup>In case 5V of transistor drive circuit, it is recommended to use 4.5V type relay, and 3V to use 2.4V type relay.

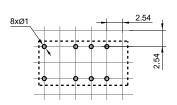
When coil sort, terminal type or packing style are needed, pleaes add "-" after coil voltage is selected. For instance, HFD3-V/12-SR.

**Outline Dimensions** 

PCB Layout (Bottom view)

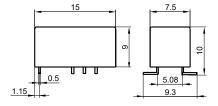
DIP type

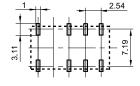




S type:

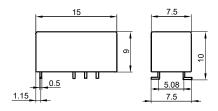
Standard SMT

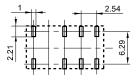




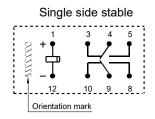
S1 type:

Short terminal SMT

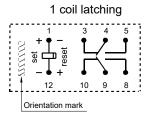




Wiring Diagram (Bottom view)



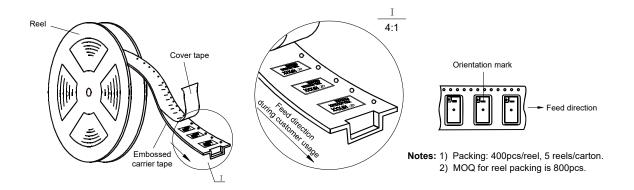
No energized condition

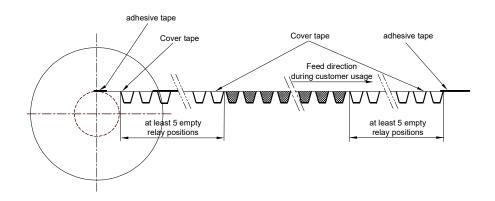


reset condition

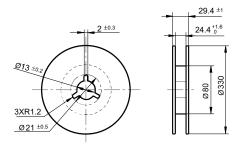
TAPE PACKING Unit: mm

## Direction of Relay Insertion



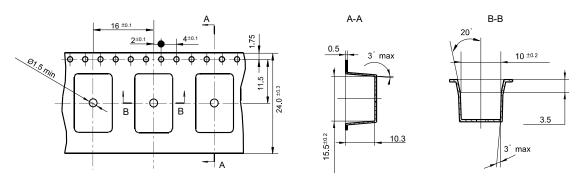


## **Reel Dimensions**

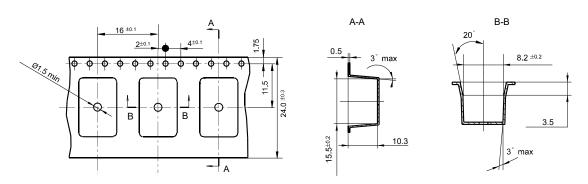


TAPE PACKING Unit: mm

## Tape Dimensions (S type: Standard SMT)



Tape Dimensions (S1 type: Short terminal SMT)



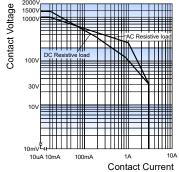
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension  $\leq$ 1mm, tolerance should be ±0.2mm; outline dimension >1mm and  $\leq$ 5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout  $\,$  is always  $\pm 0.1 mm$ .
- 3) The width of the gridding is 2.54mm.

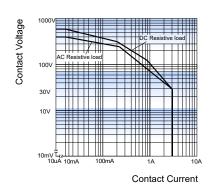
## **CHARACTERISTIC CURVES**

## MAXIMUM SWITCHING POWER

2 pairs of NO contacts connected in series

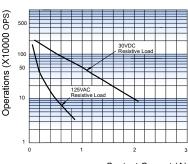


1 pair of contacts



## CHARACTERISTIC CURVES

#### **ENDURANCE CURVE**

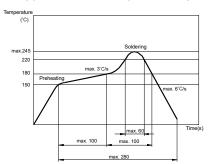


## Contact Current (A)

Test conditions:

Resistive load, at 85°C, 1s on 9s off.

# REFLOW WELDING, TEMPERATURE ON PCB BOARD RECOMMENDED WELDING TEMPERATURE



#### **Notice**

- 1) This relay is highly sensitive polarized relay, if correct polarity is not applied to the coil terminals, the relay does not operate properly.
- 2) To avoid using relays under strong magnetic field which will change the parameters of relays such as pick-up voltage and drop-out voltage.
- 3) Relay is on the "reset" status when being released from stock, with the consideration of shock risen from transit and relay mounting, it should be changed to the "set" status when application(connecting to the power supply). Please reset the relay to "set" or "reset" status on request.
- 4) Energizing coil with rated voltage is basic for normal operation of a relay, please make sure the energized voltage to relay coil have reached the rated voltage. Regarding latching relay, in order to maintain the "set" or "reset" status, impulse width of the rated voltage applied to coil should be more than 5 times of "set" or "reset" time.
- 5) The relay may be damaged because of falling or when shocking conditions exceed the requirement.
- 6) For SMT products, validation with real application should be done before your series production, if the reflow-soldering temperature curve is out of our recommendation. Generally, two-time reflow-soldering is not recommended for the relay. However, if two-time reflow-soldering is required, a 60-min. interval should be guaranteed and a validation should be done before production.
- 7) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 8) Regarding the plastic sealed relay, we should leave it cooling naturally untill below 40°C after welding, then clean it and deal with coating, remarkably the temperature of solvents should also be controlled below 40°C.Please avoid cleaning the relay by ultrasonic, avoid using the solvents like gasoline, Freon, and so on, which would affect the configuration of relay or influence the environment.
- 9) About preferable condition of operation, storage and transportation, please refer to "Explanation to terminology and guidetines of relay".
- 10) Relays packaged in moisture barrier bags meet MSL-3 requirements. The relays should be stored at ambient conditions of ≤30 °C and ≤60% RH after they are removed from their packaging, and should be used within 168 hours. If the relays cannot be used within 168 hours, please repack them or store them in a drying oven at 25 °C±5°C, ≤10% RH. Otherwise, relays may be subjected to a soldering test to check their performance, or they may be used after keeping them in an oven for 72 hours at with 50°C±5°C, ≤30% RH.

## Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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