



#### **Typical Applications**

This HMC-MDB277 is ideal for:

- Short Haul / High Capacity Radios
- FCC E-Band Communication Systems
- Automotive Radar
- Sensors
- Test & Measurement Equipment

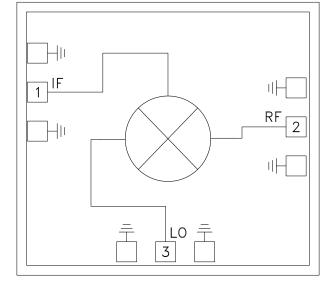
# HMC-MDB277

## GaAs MMIC FUNDAMENTAL MIXER, 70 - 90 GHz

#### Features

Wide IF bandwidth: DC - 18 GHz Passive Double Balanced Topology LO Input Power: +14 dBm Die Size: 1.55 x 1.4 x 0.1 mm

#### Functional Diagram



#### **General Description**

The HMC-MDB277 is a passive Double Balanced MMIC Mixer which utilizes GaAs Heterojunction Bipolar Transistor (HBT) Shottky diode technology and can be used as either an upconverter or a downconverter. All bond pads and the die backside are Ti/Au metallized and the Shottky devices are fully passivated for reliable operation. The HMC-MDB277 Double Balanced Mixer is compatible with conventional die attach methods, as well as thermocompression and thermosonic wire bonding, making it ideal for MCM and hybrid microcircuit applications. This compact MMIC is a much smaller and more consistent alternative to hybrid style double balanced mixer assemblies. All data shown herein is measured with the chip in a 50 Ohm environment and contacted with RF probes.

#### Electrical Specifications\*, $T_A = 25$ °C, IF = 10 GHz, LO = +14 dBm

Parameter	Min.	Тур.	Max.	Units
Frequency Range, RF & LO	70 - 90		GHz	
Frequency Range, IF		DC - 18		GHz
Conversion Loss		12		dB

\*Unless otherwise indicated, all measurements are from probed die

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# HMC-MDB277\* PRODUCT PAGE QUICK LINKS

Last Content Update: 02/23/2017

## 

View a parametric search of comparable parts.

#### **DOCUMENTATION**

#### **Data Sheet**

• HMC-MDB277 Data Sheet

#### REFERENCE MATERIALS

#### **Technical Articles**

• 38, 60 & 82 GHz MMICs for High Capacity Communication Links

#### DESIGN RESOURCES

- HMC-MDB277 Material Declaration
- PCN-PDN Information
- Quality And Reliability
- Symbols and Footprints

#### DISCUSSIONS

View all HMC-MDB277 EngineerZone Discussions.

### SAMPLE AND BUY

Visit the product page to see pricing options.

### TECHNICAL SUPPORT

Submit a technical question or find your regional support number.

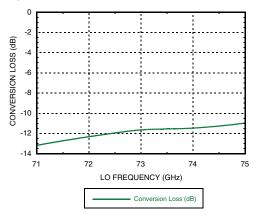
#### DOCUMENT FEEDBACK

Submit feedback for this data sheet.





#### **Upconverter Conversion Loss**



## HMC-MDB277

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Note 1: Measured Performance Characteristics ( $T_{OP} = 25^{\circ}C$ )

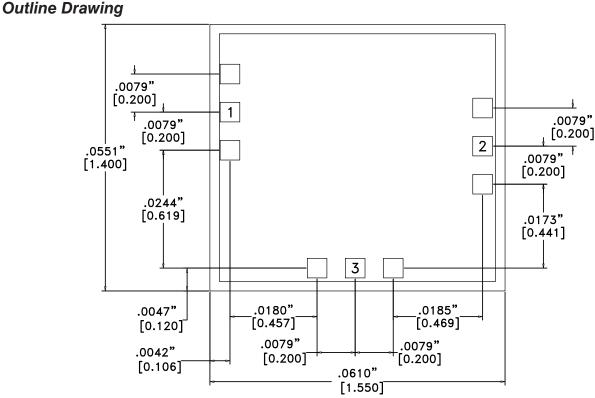
RF = 81 - 85 GHz LO = 71 - 75 GHz IF = 10 GHz PLO = +14 dBm PRF = -20 dBm

#### Absolute Maximum Ratings

LO Drive	+20 dBm
Storage Temperature	-65 °C to 150 °C
Operating Temperature	-55 °C to 85 °C



ELECTROSTATIC SENSITIVE DEVICE OBSERVE HANDLING PRECAUTIONS



## Die Packaging Information [1]

Standard	Alternate
GP-2 (Gel Pack)	[2]

[1] Refer to the "Packaging Information" section for die packaging dimensions.

[2] For alternate packaging information contact Hittite Microwave Corporation.

- NOTES:
- 1. ALL DIMENSIONS ARE IN INCHES [MM].
- 2. TYPICAL BOND PAD IS .004" SQUARE.
- 3. BACKSIDE METALLIZATION: GOLD.
- 4. BACKSIDE METAL IS GROUND.
- 5. BOND PAD METALLIZATION: GOLD.
- 6. CONNECTION NOT REQUIRED FOR UNLABELED BOND PADS.
- 7. OVERALL DIE SIZE ±.002"

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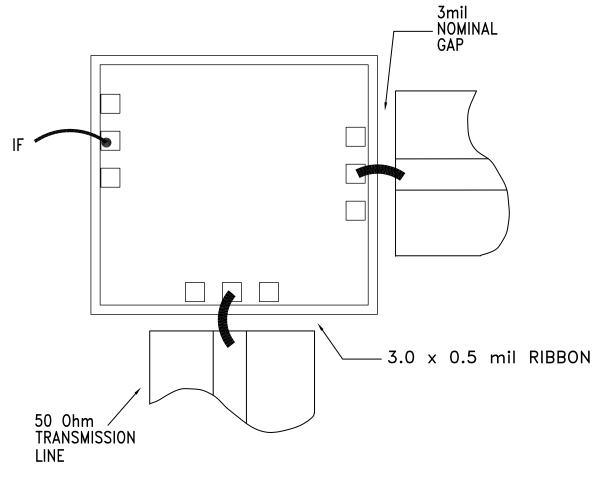
## GaAs MMIC FUNDAMENTAL MIXER, 70 - 90 GHz



#### **Pad Descriptions**

Pad Number	Function	Pin Description	Interface Schematic
1	IF	This pad is DC coupled.	IF O 
2	RF	This pad is DC coupled.and matched to 50 Ohms.	RF O
3	LO	This pad is DC coupled and matched to 50 Ohms.	2 

#### Assembly Diagram



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## HMC-MDB277



## GaAs MMIC FUNDAMENTAL MIXER, 70 - 90 GHz

#### Mounting & Bonding Techniques for Millimeterwave GaAs MMICs

The die should be attached directly to the ground plane eutectically or with conductive epoxy (see HMC general Handling, Mounting, Bonding Note).

50 Ohm Microstrip transmission lines on 0.127mm (5 mil) thick alumina thin film substrates are recommended for bringing RF to and from the chip (Figure 1). If 0.254mm (10 mil) thick alumina thin film substrates must be used, the die should be raised 0.150mm (6 mils) so that the surface of the die is coplanar with the surface of the substrate. One way to accomplish this is to attach the 0.102mm (4 mil) thick die to a 0.150mm (6 mil) thick molybdenum heat spreader (moly-tab) which is then attached to the ground plane (Figure 2).

Microstrip substrates should be placed as close to the die as possible in order to minimize bond wire length. Typical die-to-substrate spacing is 0.076mm to 0.152 mm (3 to 6 mils).

#### **Handling Precautions**

Follow these precautions to avoid permanent damage.

**Storage:** All bare die are placed in either Waffle or Gel based ESD protective containers, and then sealed in an ESD protective bag for shipment. Once the sealed ESD protective bag has been opened, all die should be stored in a dry nitrogen environment.

**Cleanliness:** Handle the chips in a clean environment. DO NOT attempt to clean the chip using liquid cleaning systems.

Static Sensitivity: Follow ESD precautions to protect against ESD strikes.

**Transients:** Suppress instrument and bias supply transients while bias is applied. Use shielded signal and bias cables to minimize inductive pick-up.

General Handling: Handle the chip along the edges with a vacuum collet

or with a sharp pair of bent tweezers. The surface of the chip has fragile air bridges and should not be touched with vacuum collet, tweezers, or fingers.

#### Mounting

The chip is back-metallized and can be die mounted with AuSn eutectic preforms or with electrically conductive epoxy. The mounting surface should be clean and flat.

Eutectic Die Attach: A 80/20 gold tin preform is recommended with a work surface temperature of 255 °C and a tool temperature of 265 °C. When hot 90/10 nitrogen/hydrogen gas is applied, tool tip temperature should be 290 °C. DO NOT expose the chip to a temperature greater than 320 °C for more than 20 seconds. No more than 3 seconds of scrubbing should be required for attachment.

Epoxy Die Attach: Apply a minimum amount of epoxy to the mounting surface so that a thin epoxy fillet is observed around the perimeter of the chip once it is placed into position. Cure epoxy per the manufacturer's schedule.

#### Wire Bonding

RF bonds made with 0.003" x 0.0005" ribbon are recommended. These bonds should be thermosonically bonded with a force of 40-60 grams. DC bonds of 0.001" (0.025 mm) diameter, thermosonically bonded, are recommended. Ball bonds should be made with a force of 40-50 grams and wedge bonds at 18-22 grams. All bonds should be made with a nominal stage temperature of 150 °C. A minimum amount of ultrasonic energy should be applied to achieve reliable bonds. All bonds should be as short as possible, less than 12 mils (0.31 mm).

