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Document No.	DC140-000638	Revision	2.6

TO :

Date : Jul., 13, 2011

HannStar Product Information (Formal)

Model: **HSD101PFW2**
-A00

Note:

- (1) Please contact HannStar Display Corp. before designing your product based on this module specification.
- (2) The information contained herein is presented merely to indicate the characteristics and performance of our products. No responsibility is assumed by HannStar for any intellectual property claims or other problems that may result from application based on the module described herein.
- (3) The mark “ ** ” of Model means sub-model code.



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Record of Revisions

Rev.	Date	Sub-Model	Description of change
1.0	Apr, 22, 2009	A**	Product Information was first released.
1.0	Apr, 22, 2009	A**	Formal Product Specification was first released.
1.1	May,20,2009	A**	P21 8.1 Front view outline dimension modify
		A01	P29~p31 HSD101PFW2-A01
1.2	Jun, 22, 2009	A**	P32 For specific customer revision (Samsung only)
2.0	Jul, 06, 2009	A**	P15 6.2 Switching characteristic for LVDS receiver: modify V_{CM} (max) 1.8-0.4-($ V_{ID} /2$) \rightarrow 2.4-($ V_{ID} /2$)
2.1	Jul, 09, 2009	A01	P31. 6.2 Switching characteristic for LVDS receiver: modify V_{CM} (typ) 1.25 \rightarrow 1.2, V_{CM} (max) 1.8-0.4-($ V_{ID} /2$) \rightarrow 2.25-($ V_{ID} /2$)
		A00	P33 For specific customer revision (LGD only)
2.2	Jul, 10, 2009	A**	P21 Modify user mounting toque spec 3kgf-cm \rightarrow 2kgf-cm
2.3	Oct, 16, 2009	A**	P22 Modify outline drawing
2.4	Apr, 28, 2010	A**	P27 Add Power Consumption for special customer
2.5	Jun, 24, 2010	A**	P28 Modify drawing for TPK
2.6	Jul, 13, 2011	A**	P20 Update high & low temperature operation conditions to 300hrs.



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1.0 GENERAL DESCRIPTION

1.1 Introduction

HannStar Display model **HSD101PFW2-A00** is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, a driving circuit and a back light system. This TFT LCD has a 10.1 (16:9) inch diagonally measured active display area with WSVGA (1024 horizontal by 600 vertical pixel) resolution.

1.2 Features

- 10.1 (16:9 diagonal) inch configuration
- One channel LVDS interface
- 262K color by 6 bit R.G.B signal input
- RoHS Compliance
- Halogen Free

1.3 Applications

- Mobile NB
- Digital Photo frame
- Display terminal for AV application

1.4 General information

Item	Specification	Unit
Outline Dimension	235 x 143 x 4.9 (Typ.)	mm
Display area	222.72(H) x 125.28(V)	mm
Number of Pixel	1024 RGB (H) x 600(V)	pixels
Pixel pitch	0.2175(H) x 0.2088(V)	mm
Pixel arrangement	RGB Vertical stripe	
Display mode	Normally white	
NTSC	50	%
Surface treatment	Glare, Hard-Coating (3H)	
Weight	180 (Typ.)	g
Back-light	White LED	
Power Consumption	0.65W (Max.)/Logic	W

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1.5 Mechanical Information

Item		Min.	Typ.	Max.	Unit
Module Size	Horizontal (H)	234.5	235	235.5	mm
	Vertical (V)	142.5	143	143.5	mm
	Depth (D)	—	4.9	5.2	mm
Weight		—	180	190	g

2.0 ABSOLUTE MAXIMUM RATINGS

2.1 Electrical Absolute Rating

2.1.1 TFT LCD Module

Item	Symbol	Min.	Max.	Unit	Note
Logic Supply voltage	V_{DD}	-0.3	4.0	V	

2.1.2 Environment Absolute Rating

Item	Symbol	Min.	Max.	Unit	Note
Operating Temperature	T_{opa}	0	50	°C	
Storage Temperature	T_{stg}	-20	60	°C	

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3.0 OPTICAL CHARACTERISTICS

3.1 Optical specification

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note	
Contrast		CR	$\theta=0$ Normal viewing angle	400	500	—		(1)(2)(4)	
Response time		Tr		—	4	8	msec	(1)(3)	
		Tf		—	12	24			
White luminance (5 point)		Y_L			160	200	—	cd/m ²	(1)(4)(5) ($I_L=18mA$)
Color chromaticity (CIE1931)		Red		R_x	0.542	0.592	0.642		
				R_y	0.305	0.355	0.405		
		Green		G_x	0.277	0.327	0.377		
				G_y	0.505	0.555	0.605		
		Blue		B_x	0.104	0.154	0.204		
				B_y	0.044	0.094	0.144		
		White	W_x	0.263	0.313	0.363			
			W_y	0.279	0.329	0.379			
Viewing angle		Hor.	θ_L	40	45	—		(1)(4)	
			θ_R	40	45	—			
		Ver.	θ_U	10	15	—			
			θ_D	30	35	—			
Brightness uniformity		B_{UNI}	$\theta=0$ (5point)	80	—	—	%	(5)	
Brightness Uniformity		B_{UNI}	$\theta=0$ (13 points)	70	—	—	%	(6)	

3.2 Measuring Condition

- Measuring surrounding : dark room
- Ambient temperature : 25±2°C
- 15min. warm-up time.

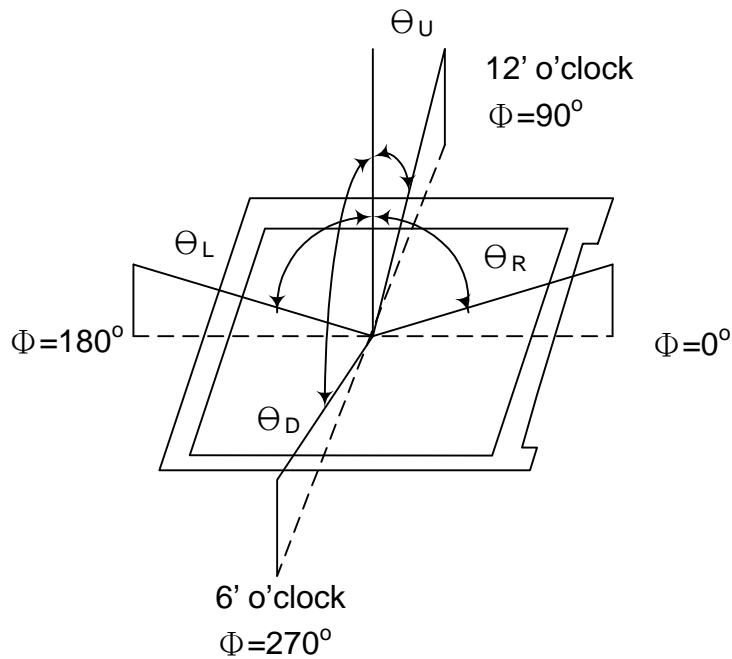
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3.3 Measuring Equipment

- FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.

- Measuring spot size : 20 ~ 21 mm

Note (1) Definition of Viewing Angle:

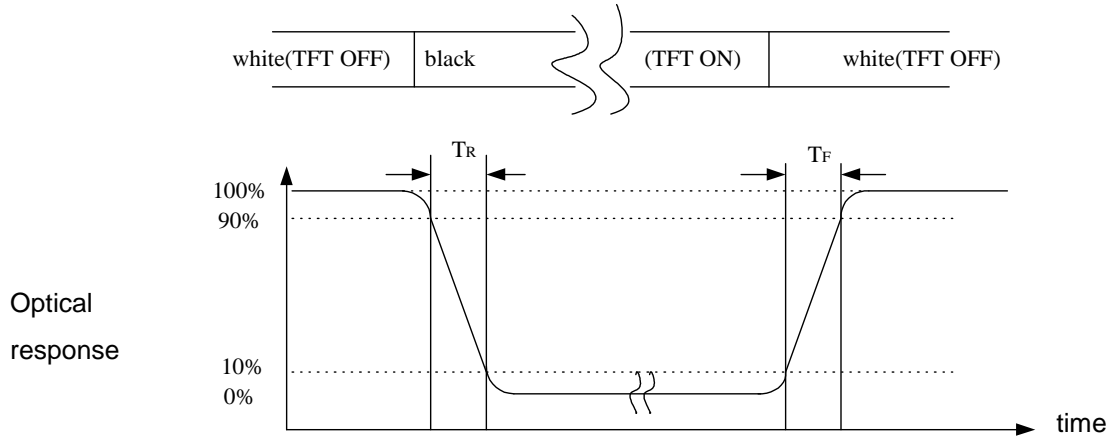


Note (2) Definition of Contrast Ratio (CR) :
measured at the center point of panel

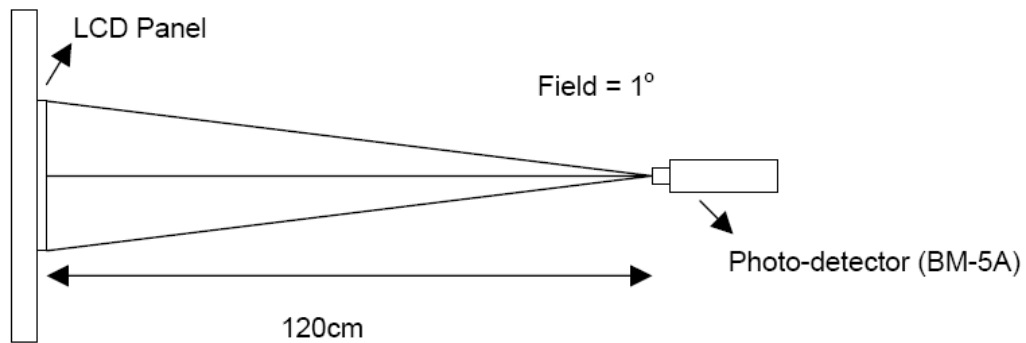
$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$

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Note (3) Definition of Response Time : Sum of T_R and T_F



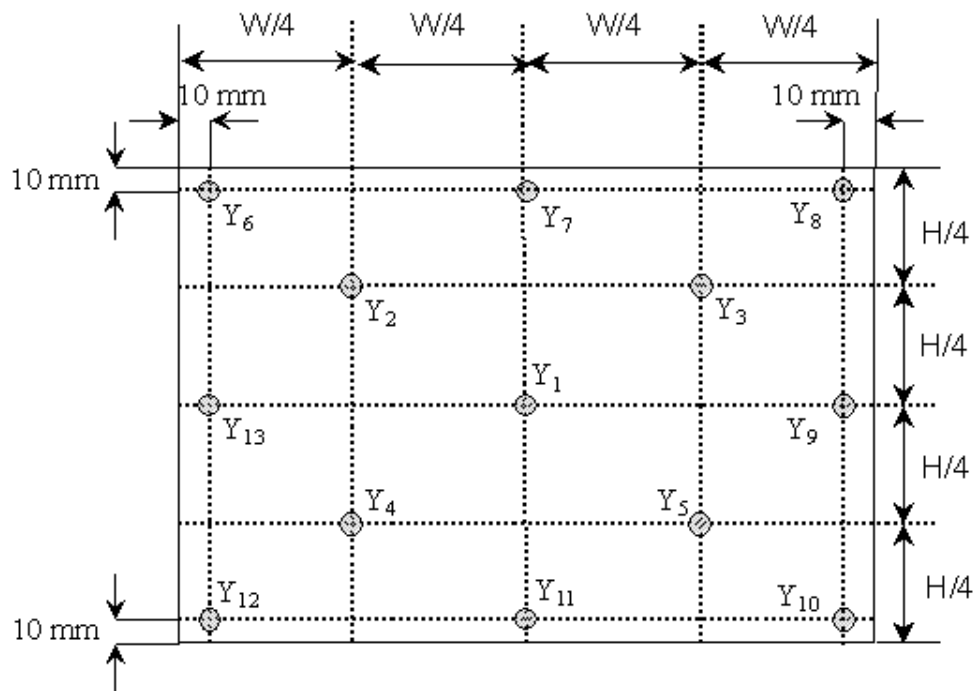
Note (4) Definition of optical measurement setup



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Note (5) Definition of Average Luminance Uniformity of White (5 Point)

$$\text{Average Luminance Uniformity} = \frac{Y_1+Y_2+Y_3+Y_4+Y_5}{5}$$



Note (6) Definition of brightness uniformity

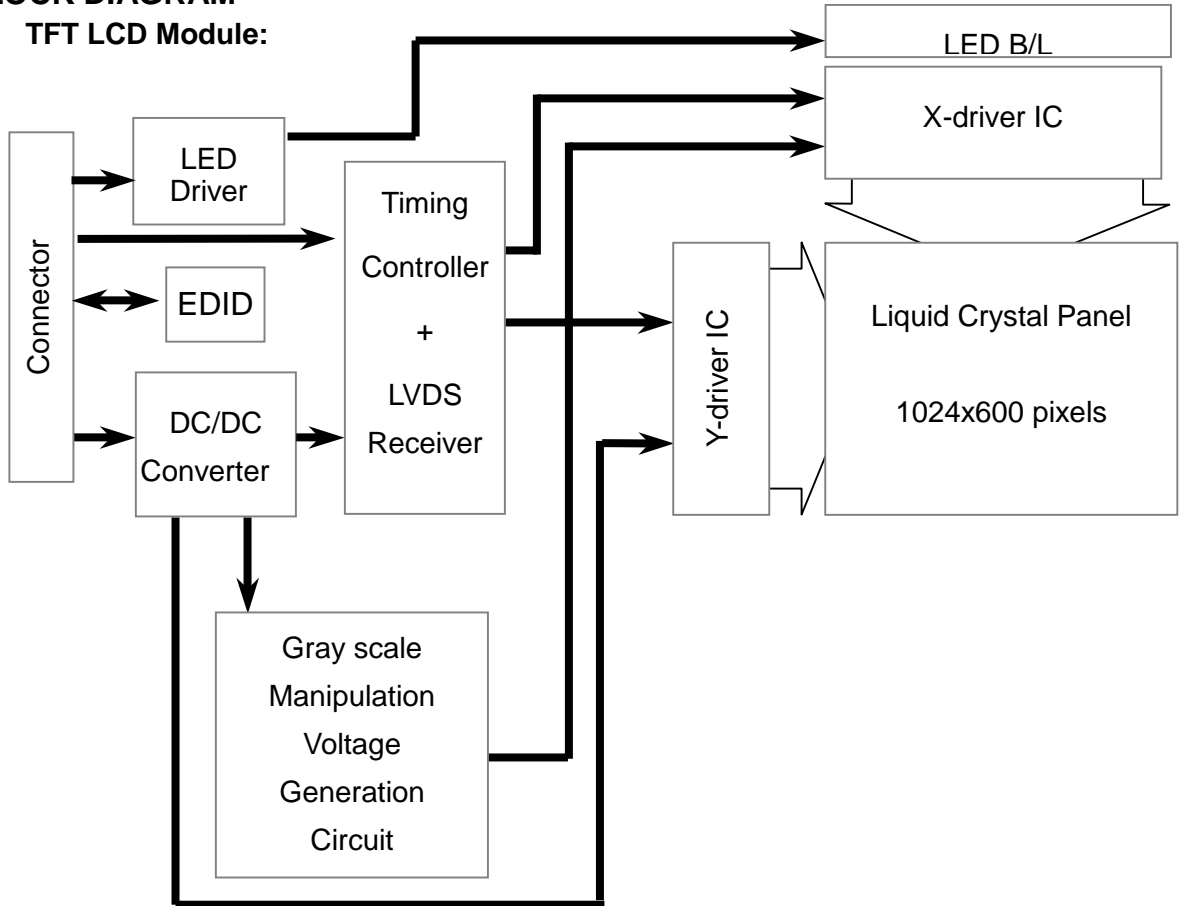
$$\text{Luminance uniformity(5 points)} = \frac{(\text{Min Luminance of 5 points})}{(\text{Max Luminance of 5 points})} \times 100\%$$

$$\text{Luminance uniformity(13points)} = \frac{(\text{Min Luminance of 13 points})}{(\text{Max Luminance of 13 points})} \times 100\%$$

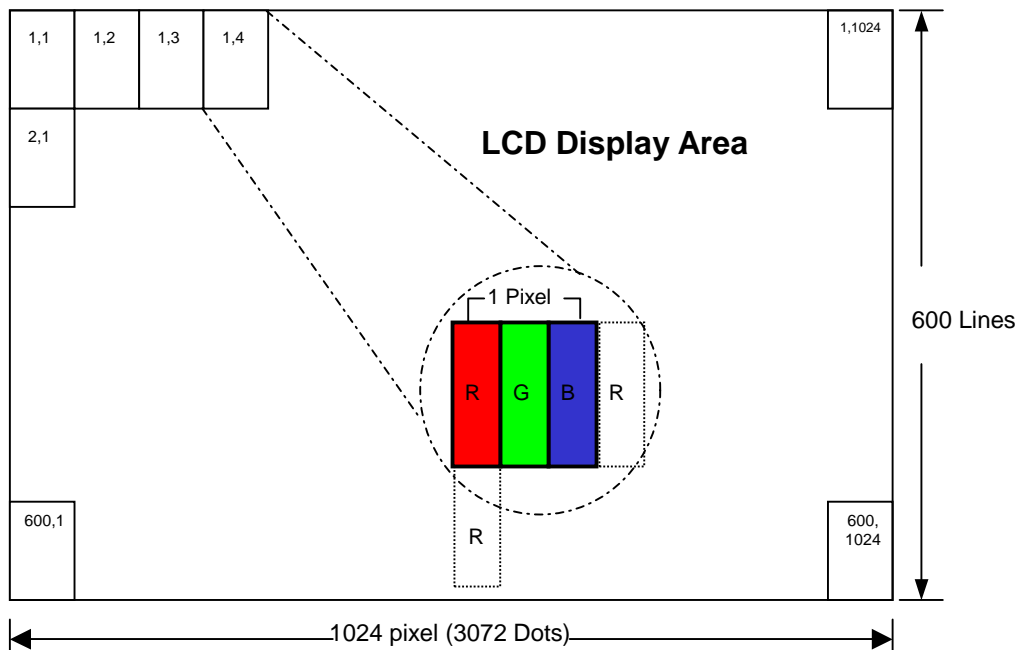
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4.0 BLOCK DIAGRAM

4.1 TFT LCD Module:



4.2 Pixel Format



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4.3 Relationship Between Displayed Color and Input

	Display	MSB						LSB						Gray scale level							
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0		B5	B4	B3	B2	B1	B0	
Basic color	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	-	
	Blue	L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	H	H	-	
	Green	L	L	L	L	L	L	H	H	H	H	H	H	L	L	L	L	L	L	-	
	Light Blue	L	L	L	L	L	L	H	H	H	H	H	H	H	H	H	H	H	H	-	
	Red	H	H	H	H	H	H	L	L	L	L	L	L	L	L	L	L	L	L	-	
	Purple	H	H	H	H	H	H	L	L	L	L	L	L	H	H	H	H	H	H	-	
	Yellow	H	H	H	H	H	H	H	H	H	H	H	H	L	L	L	L	L	L	-	
	White	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	-	
Gray scale of Red	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0	
	Dark ↑ ↓ Light	L	L	L	L	L	H	L	L	L	L	L	L	L	L	L	L	L	L	L1	
		L	L	L	L	L	H	L	L	L	L	L	L	L	L	L	L	L	L	L2	
		⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	L3...L60
		H	H	H	H	L	H	L	L	L	L	L	L	L	L	L	L	L	L	L61	
	H	H	H	H	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L62		
	Red	H	H	H	H	H	H	L	L	L	L	L	L	L	L	L	L	L	L	Red L63	
	Gray scale of Green	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
Dark ↑ ↓ Light		L	L	L	L	L	L	L	L	L	L	L	H	L	L	L	L	L	L	L1	
		L	L	L	L	L	L	L	L	L	L	L	H	L	L	L	L	L	L	L2	
		⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	L3...L60
		L	L	L	L	L	L	H	H	H	H	L	H	L	L	L	L	L	L	L61	
L		L	L	L	L	L	H	H	H	H	H	L	L	L	L	L	L	L	L62		
Green		L	L	L	L	L	L	H	H	H	H	H	H	L	L	L	L	L	Green L63		
Gray scale of Blue		Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
	Dark ↑ ↓ Light	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	L1	
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	L	L2	
		⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	L3...L60
		L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	L	H	L61	
	L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	H	L	L62		
	Blue	L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	H	Blue L63		
	Gray scale of White & Black	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
Dark ↑ ↓ Light		L	L	L	L	L	H	L	L	L	L	L	H	L	L	L	L	L	H	L1	
		L	L	L	L	L	H	L	L	L	L	L	H	L	L	L	L	H	L	L2	
		⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	L3...L60
		H	H	H	H	L	H	H	H	H	H	L	H	H	H	H	H	L	H	L61	
H		H	H	H	H	L	H	H	H	H	H	L	H	H	H	H	H	L	L62		
White		H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	White L63		

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5.0 INTERFACE PIN CONNECTION

4.1 TFT LCD Module : CN1 (Input signal): IPEX 20455-040E-12 (IPEX or equivalent)

Pin No.	Signal	Description
1	NC	No Connection
2	VCC	3.3V Power Supply
3	VCC	3.3V Power Supply
4	V_EDID	EDID 3.3V Power Supply
5	NC	No Connection
6	CLK_EDID	EDID Clock
7	DATA_EDID	EDID Data
8	RXIN0-	LVDS Signal - channel0-
9	RXIN0+	LVDS Signal+ channel0+
10	GND	Ground
11	RXIN1-	Data Input channel1-
12	RXIN1+	Data Input channel1+
13	GND	Ground
14	RXIN2-	Data Input channel2-
15	RXIN2+	Data Input channel2+
16	GND	Ground
17	RXCLKIN-	Data Input CLK-
18	RXCLKIN+	Data Input CLK+
19	GND	Ground
20	NC	No Connection
21	NC	No Connection
22	GND	Ground
23	NC	No Connection
24	NC	No Connection
25	GND	Ground
26	NC	No Connection
27	NC	No Connection
28	GND	Ground
29	NC	No Connection
30	NC	No Connection
31	VLED_GND	LED Ground
32	VLED_GND	LED Ground
33	VLED_GND	LED Ground
34	NC	No Connection
35	PWM	PWM Signal for LED dimming control
36	LED_EN	LED Enable Pin (+3V Input)
37	NC	No Connection
38	VLED	LED Power Supply 5-21V
39	VLED	LED Power Supply 5-21V
40	VLED	LED Power Supply 5-21V

Note : The brightness of LCD panel could be changed by adjusting PWM

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6.0 ELECTRICAL CHARACTERISTICS

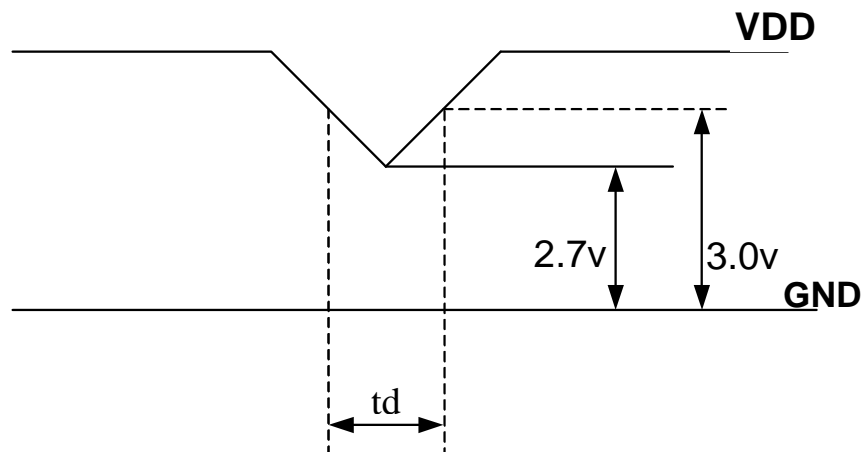
6.1 TFT LCD Module

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Supply Voltage	V_{DD}	3.0	3.3	3.6	V	Note (1)
Current of power supply	I_{DD}	-	0.192	-	A	$V_{DD} = 3.3V$ · L0 pattern $T_a = 25^\circ C$ $f_v = 60Hz$
Inrush current	I_{RUSH}	-	-	1.50	A	Note (2)

Note (1): V_{DD} -dip condition:

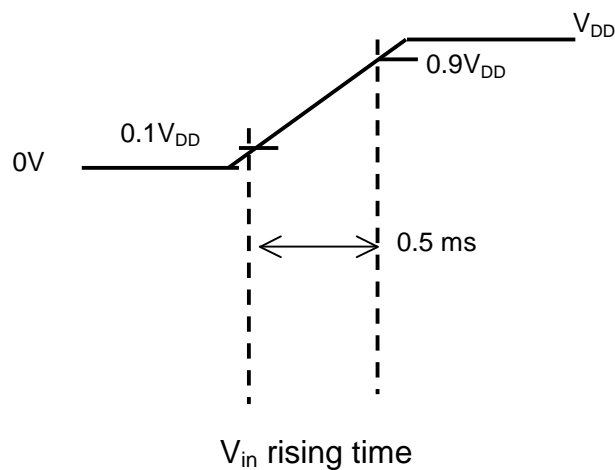
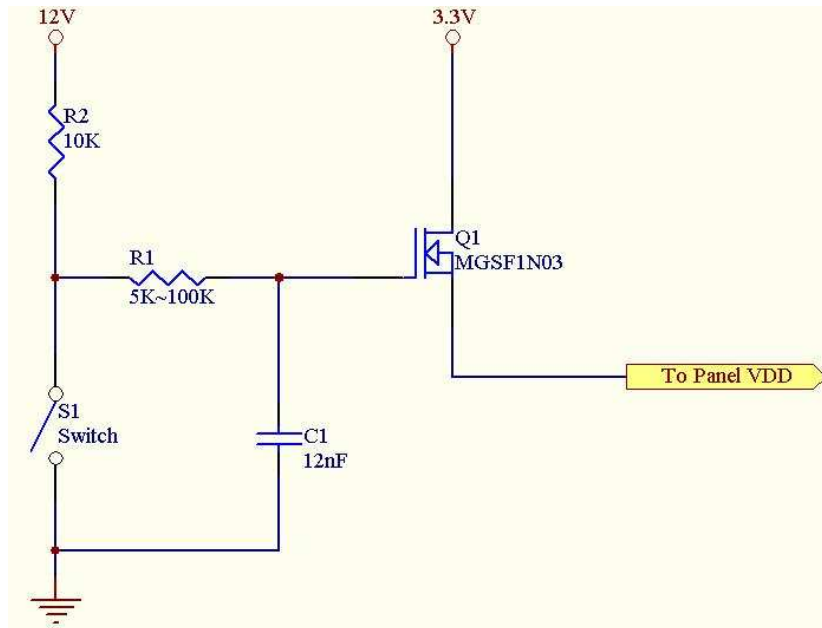
When V_{DD} operating within $2.7V \leq V_{DD} < 3.0V$ · $t_d \leq 10ms$, the display may momentarily become abnormal.

$V_{DD} < 2.7V$, V_{DD} dip condition should also follow the Power On/Off conditions for supply voltage.



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Note : (2) Power on Inrush current test circuit

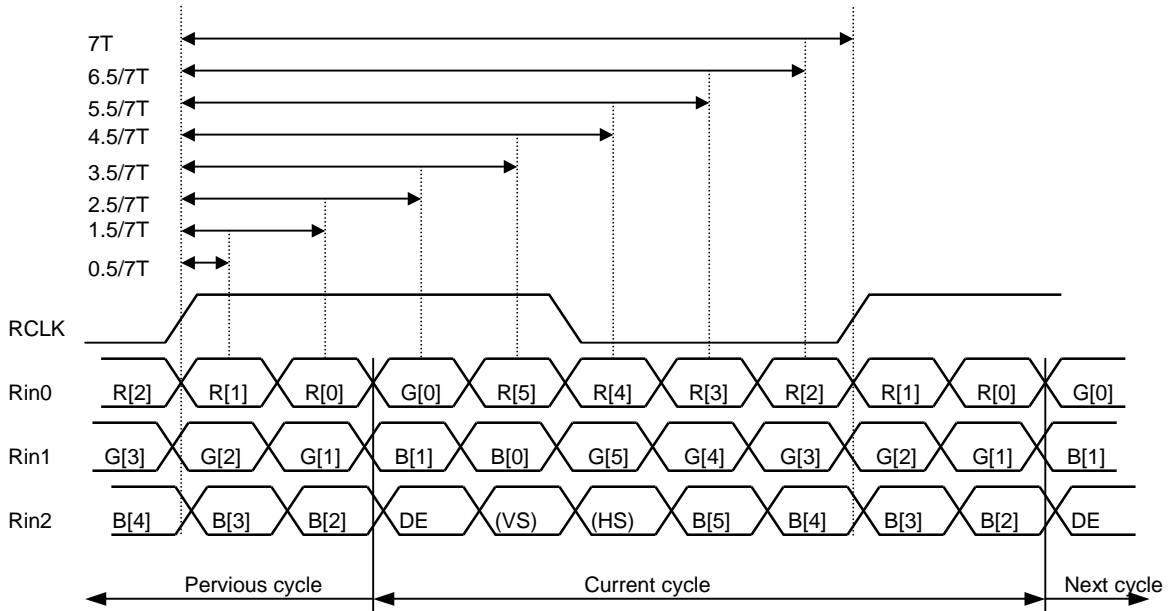


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6.2 Switching Characteristics for LVDS Receiver

Item	Symbol	Min.	Typ.	Max.	Unit	Conditions
Differential Input High Threshold	V _{th}	—	—	100	mV	V _{CM} =1.2V
Differential Input Low Threshold	V _{tl}	-100	—	—	mV	
Input Current	I _{IN}	-10	—	+10	uA	
Differential input Voltage	V _{ID}	0.1	—	0.6	V	
Common Mode Voltage Offset	V _{CM}	(V _{ID} /2)	1.25	2.4-(V _{ID} /2)	V	

6.3 Bit Mapping & Interface Definition



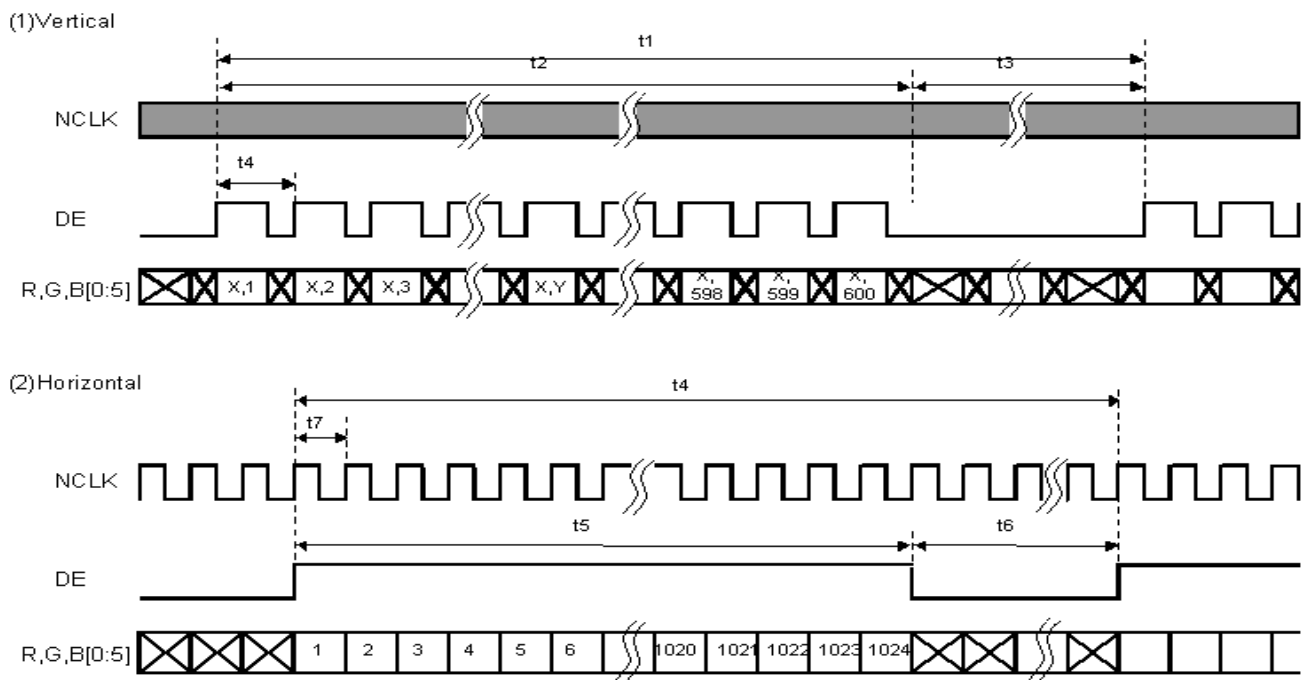
LVDS Receiver Input Timing Definition
for 6bits LVDS input

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6.4 Interface Timing (DE mode)

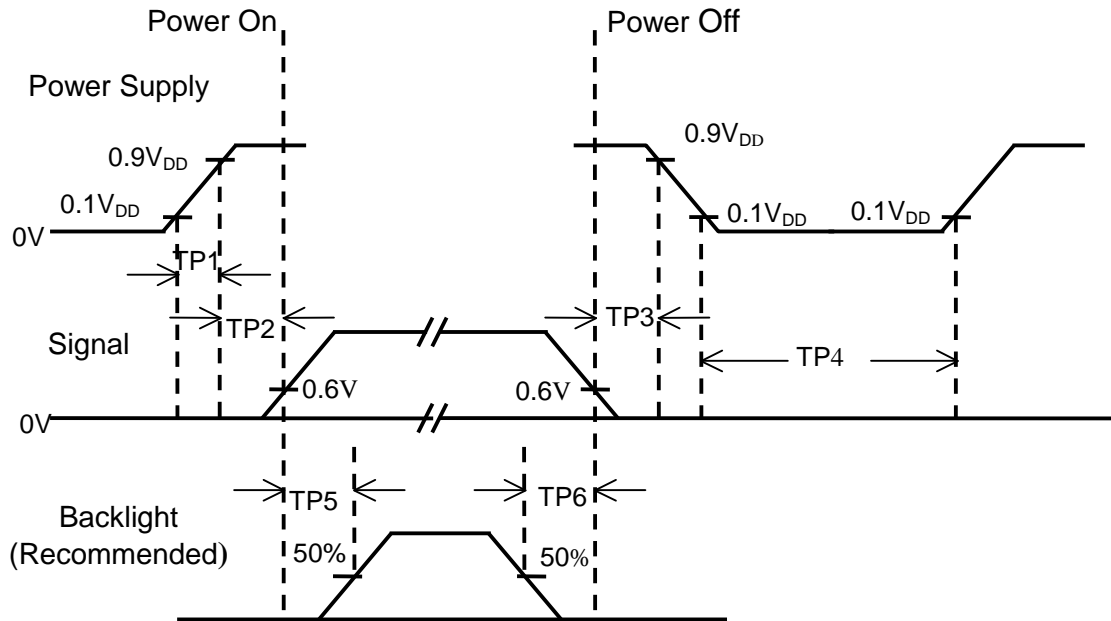
Item	Symbol	Min.	Typ.	Max.	Unit
Frame Rate	--	55	60	65	Hz
Frame Period	t1	612	625	638	line
Vertical Display Time	t2	600	600	600	line
Vertical Blanking Time	t3	12	25	38	line
1 Line Scanning Time	t4	1160	1200	1240	clock
Horizontal Display Time	t5	1024	1024	1024	clock
Horizontal Blanking Time	t6	136	176	216	clock
Clock Rate	t7	39	45	51.42	MHz

Timing Diagram of Interface Signal (DE mode)



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6.5 Power On / Off Sequence



Item	Min.	Typ.	Max.	Unit	Remark
TP1	0.5	--	10	msec	
TP2	0	--	50	msec	
TP3	0	--	50	msec	
TP4	500	--	--	msec	
TP5	200	--	--	msec	
TP6	200	--	--	msec	

- Note :**
- (1) The supply voltage of the external system for the module input should be the same as the definition of V_{DD}.
 - (2) Apply the lamp voltage within the LCD operation range. When the back-light turns on before the LCD operation or the LCD turns off before the back-light turns off, the display may momentarily become white.
 - (3) In case of V_{DD} = off level, please keep the level of input signal on the low or keep a high impedance.
 - (4) TP4 should be measured after the module has been fully discharged between power off and on period.
 - (5) Interface signal shall not be kept at high impedance when the power is on.

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6.6 Backlight Unit

Parameter	Symbol	Min	Typ	Max	Units	Condition
LED Current	I_F	--	18.0	18.75	mA	Ta=25°C
LED Voltage	V_F	3.0	3.2	3.4	Volt	Ta=25°C
LED Power consumption	P_{LED}	--	1.38	1.53	Watt	Ta=25°C Note (1)
LED Life-Time	N/A	10,000	--	--	Hour	Ta=25°C $I_F=18mA$ Note (2)

Note (1): Calculator value for reference $P=I_F \times V_F \times N$ (LED Qty')

Note (2): The LED lifetime defines as the estimated time to 50% degradation of final luminous.

6.7 LED Driver

6.7.1 Absolute Maximum Ratings

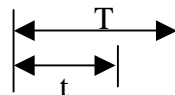
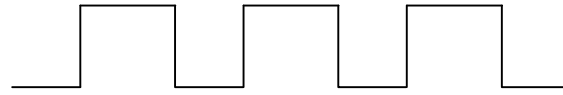
Item	Symbol	Min.	Max.	Unit	Note
LED Power Supply voltage	V_{LED}	-0.3	24	Volt	
LED_EN, PWM pin Voltage	V_{EN}, V_{PWM}	--	5.5	Volt	

6.7.2 DC Electrical Characteristics

Parameter	Symbol	Min	Typ	Max	Units	Remark
LED Power Supply Voltage	V_{LED}	5.0	--	21.0	Volt	
LED_EN High Threshold	V_{ENH}	2.0	--	--	Volt	
LED_EN Low Threshold	V_{ENL}	--	--	0.3	Volt	
PWM High Threshold	V_{PWMH}	3.0	--	--	Volt	
PWM Low Threshold	V_{PWML}	--	--	0.2	Volt	
PWM Frequency	F_{PWM}	200	--	300	Hz	
PWM Duty Cycle	T_D	10	--	--	%	Note(1)

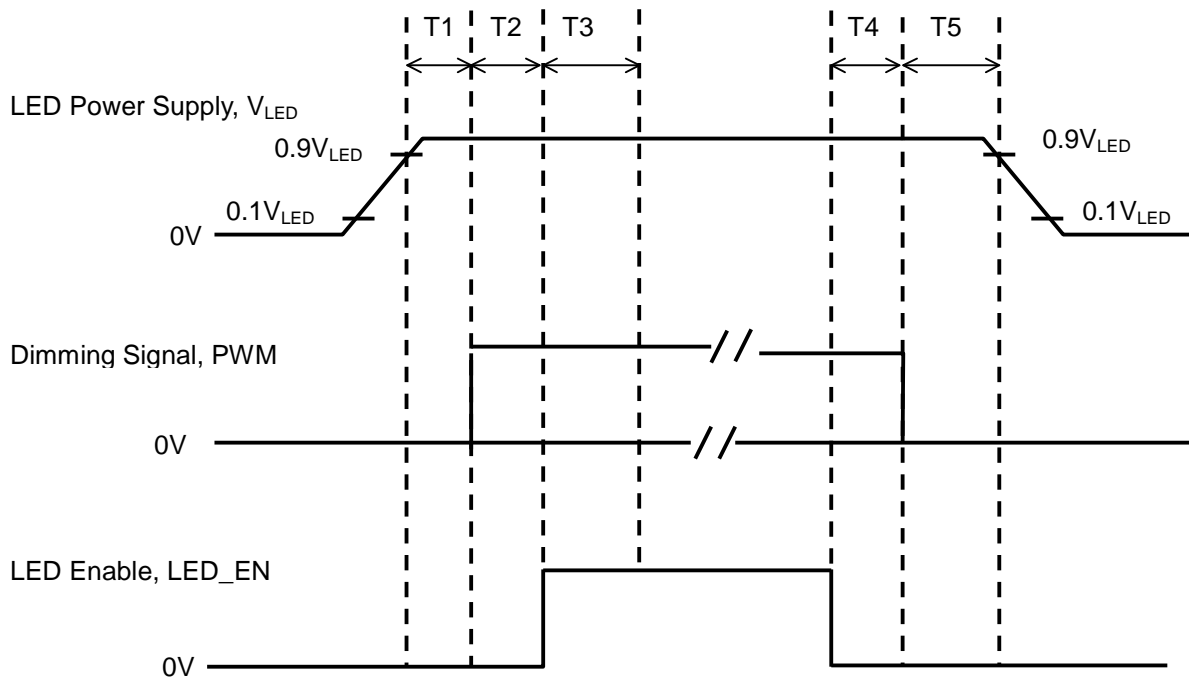
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Note: PWM Duty Cycle. Pulse duty the bigger the brighter.



Duty Cycle $T_D = (t / T) \times 100\%$

6.7.3 LED Power on/off sequence



Symbol	Value			Unit
	Min	Typ	Max	
T1	10	--	--	ms
T2	10	--	--	
T3	50	--	--	
T4	0	--	--	
T5	10	--	--	

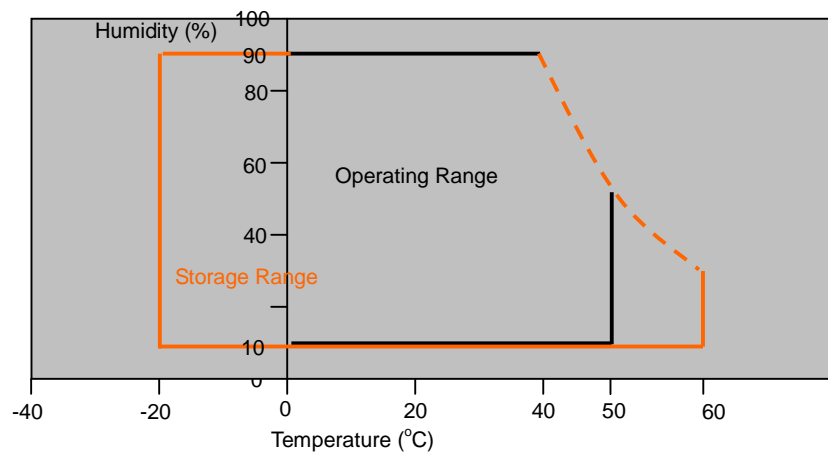
Note: The duty of LED dimming signal should be more than 20% in T2 and T3

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7.0 Reliability test items

No.	Item	Conditions	Remark
1	High Temperature Storage	Ta=+60°C, 240hrs	
2	Low Temperature Storage	Ta=-20°C, 240hrs	
3	High Temperature Operation	Ta=+50°C, 300hrs	
4	Low Temperature Operation	Ta=0°C, 300hrs	
5	Thermal Cycling Test (non operation)	-20°C(30min)→+60°C(30min),100 cycles	
6	Vibration	Sine Wave 1.5G, 5~500Hz, XYZ 30min/each direction	
7	Shock	Half-Sine, 200G, 2ms, ±XYZ, 1time	

Storage / Operating temperature

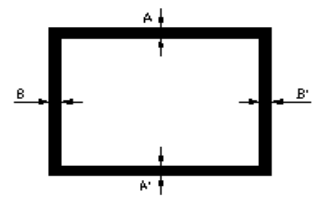
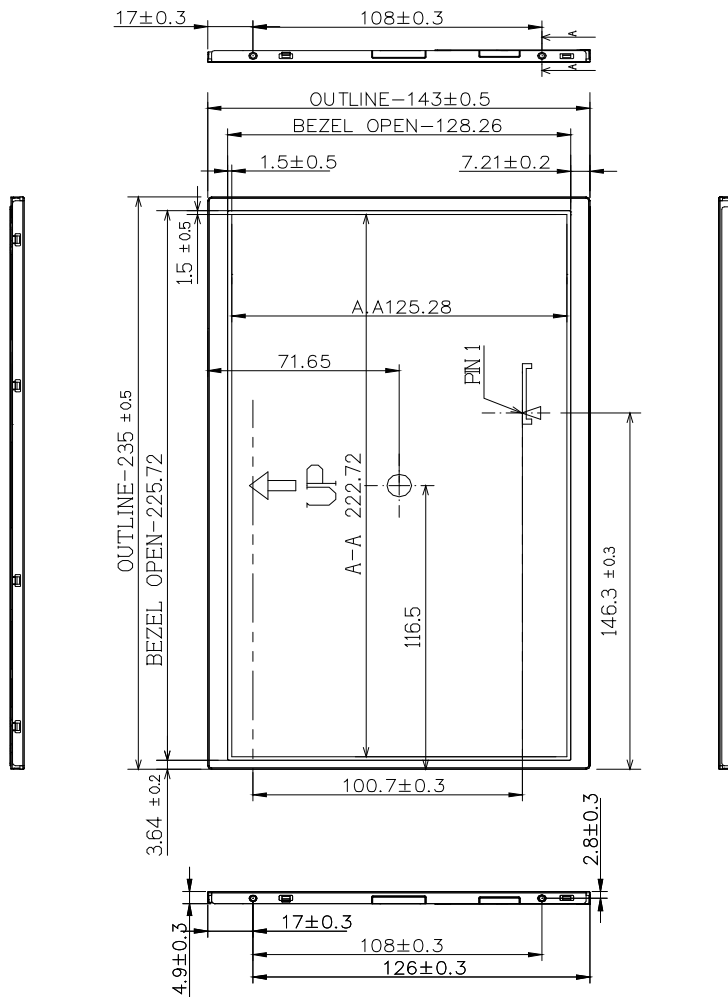


Note .Max wet bulb temp.=39°C

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8.0 OUTLINE DIMENSION

8.1 Front View Outline Dimension (2009/7/10 update)



BM Assembly Tolerance

$$|A-A'| \leq 1 \text{ (mm)}$$

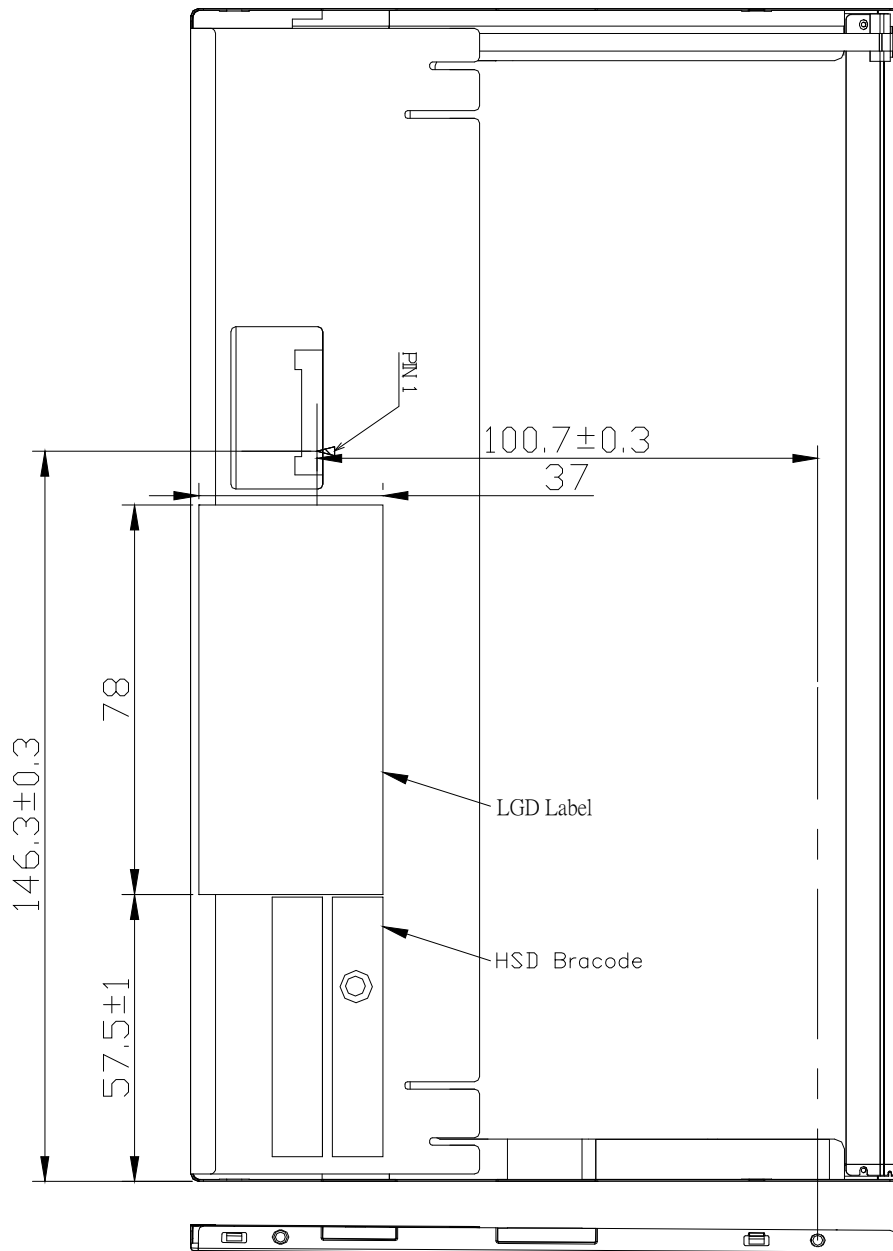
$$|B-B'| \leq 1 \text{ (mm)}$$

NOTE:

- 1 model : HSD101PFW2-A
- 2 outline : 235*143*52(max)
- 3 customer nut : 4-M2(nut depth 18mm-max)
- 4 general tolerance : +0.05mm
- 5 I/F connector
part 20455-04E-12 or equivalent
- 6 user mounting torque spec : 2 kgf-cm
- 7 unit : mm

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8.2 Back View Outline Dimension (2009/10/16 update)



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9.0 LOT MARK

9.1 Lot Mark

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
---	---	---	---	---	---	---	---	---	----	----	----	----	----	----

Code 1,2,3,4,5,6: HannStar internal flow control code.

Code 7: production location.

Code 8: production year.

Code 9: production month.

Code 10,11,12,13,14,15: serial number.

Note (1) Production Year

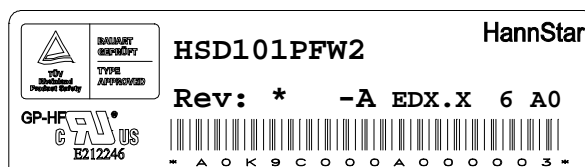
Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

Note (2) Production Month

Month	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	A	B	C

9.2 Location of Lot Mark

- (1) Location : The label is attached to the backside of the LCD module. See Product back view. (Section 8.0 : OUTLINE DIMENSION)
- (2) Detail of the Mark : As attached below
- (3) This is subject to change without prior notice.



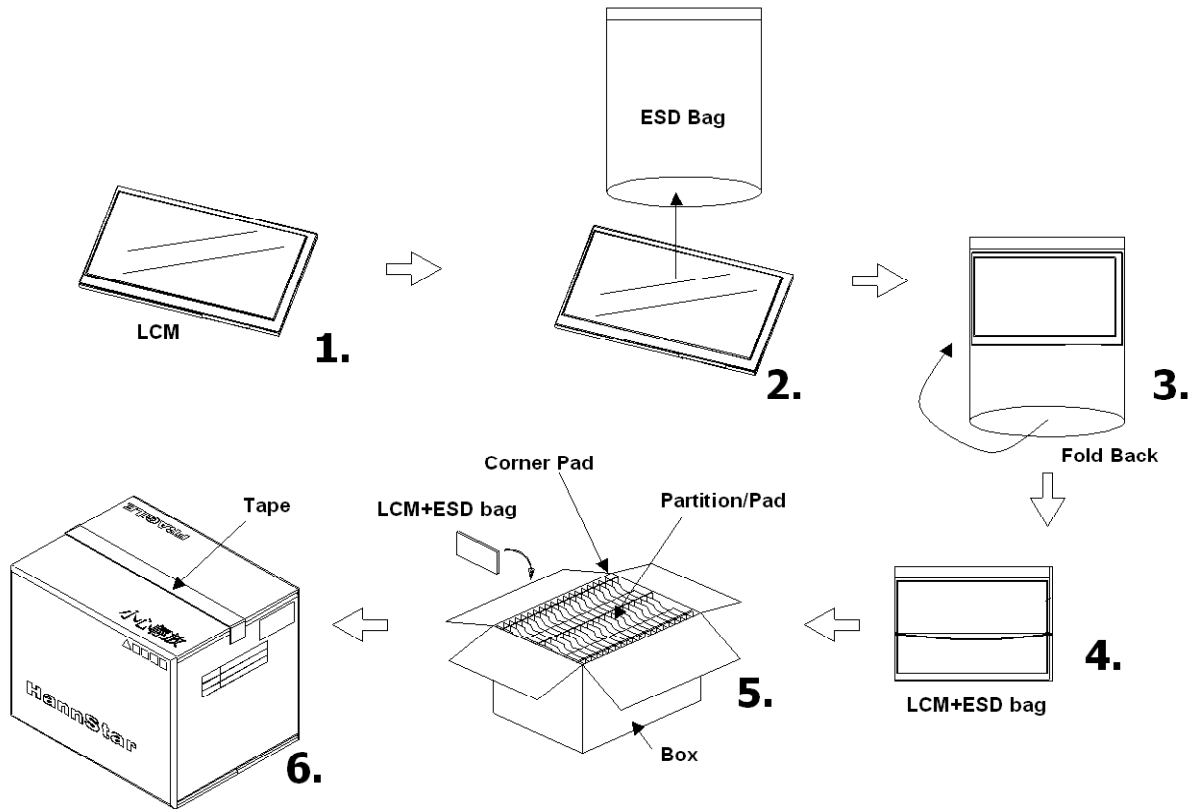
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10.0 PACKAGE SPECIFICATION

10.1 Packing form

LCM Model	LCM Qty. in the box	Inner Box Size (mm)	Notice
HSD101PFW2-A	50 pcs/box	460 x 316 x 321 ^H	

10.2 Packing assembly drawings



HSD101PFW1-A	Material	Notice
Box	Corrugated Paper Board	(AB Flute)
Partition/Pad	Corrugated Paper Board	(B Flute)
Corner Pad	Corrugated Paper Board	(AB Flute)
ESD bag	PE	--



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11.0 GENERAL PRECAUTION

11.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

11.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. HannStar does not warrant the module, if customers disassemble or modify the module.

11.3 Breakage of LCD Panel

11.3.1. If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.

11.3.2. If liquid crystal contacts mouth or eyes, rinse out with water immediately.

11.3.3. If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.

11.3.4. Handle carefully with chips of glass that may cause injury, when the glass is broken.

11.4 Electric Shock

11.4.1. Disconnect power supply before handling LCD module.

11.4.2. Do not pull or fold the LED cable.

11.4.3. Do not touch the parts inside LCD modules and the fluorescent LED's connector or cables in order to prevent electric shock.

11.5 Absolute Maximum Ratings and Power Protection Circuit

11.5.1. Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.

11.5.2. Please do not leave LCD module in the environment of high humidity and high temperature for a long time.

11.5.3. It's recommended to employ protection circuit for power supply.

11.6 Operation

11.6.1 Do not touch, push or rub the polarizer with anything harder than HB pencil lead.

11.6.2 Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.

11.6.3 When the surface is dusty, please wipe gently with absorbent cotton or other soft material.

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11.6.4 Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may causes deformation or color fading.

11.6.5 When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzine or other adequate solvent.

11.7 Mechanism

Please mount LCD module by using mounting holes arranged in four corners tightly.

11.8 Static Electricity

11.8.1 Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.

11.8.2 Because LCD module use CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge. Persons who handle the module should be grounded through adequate methods.

11.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

11.10 Disposal

When disposing LCD module, obey the local environmental regulations.



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For Special Customer

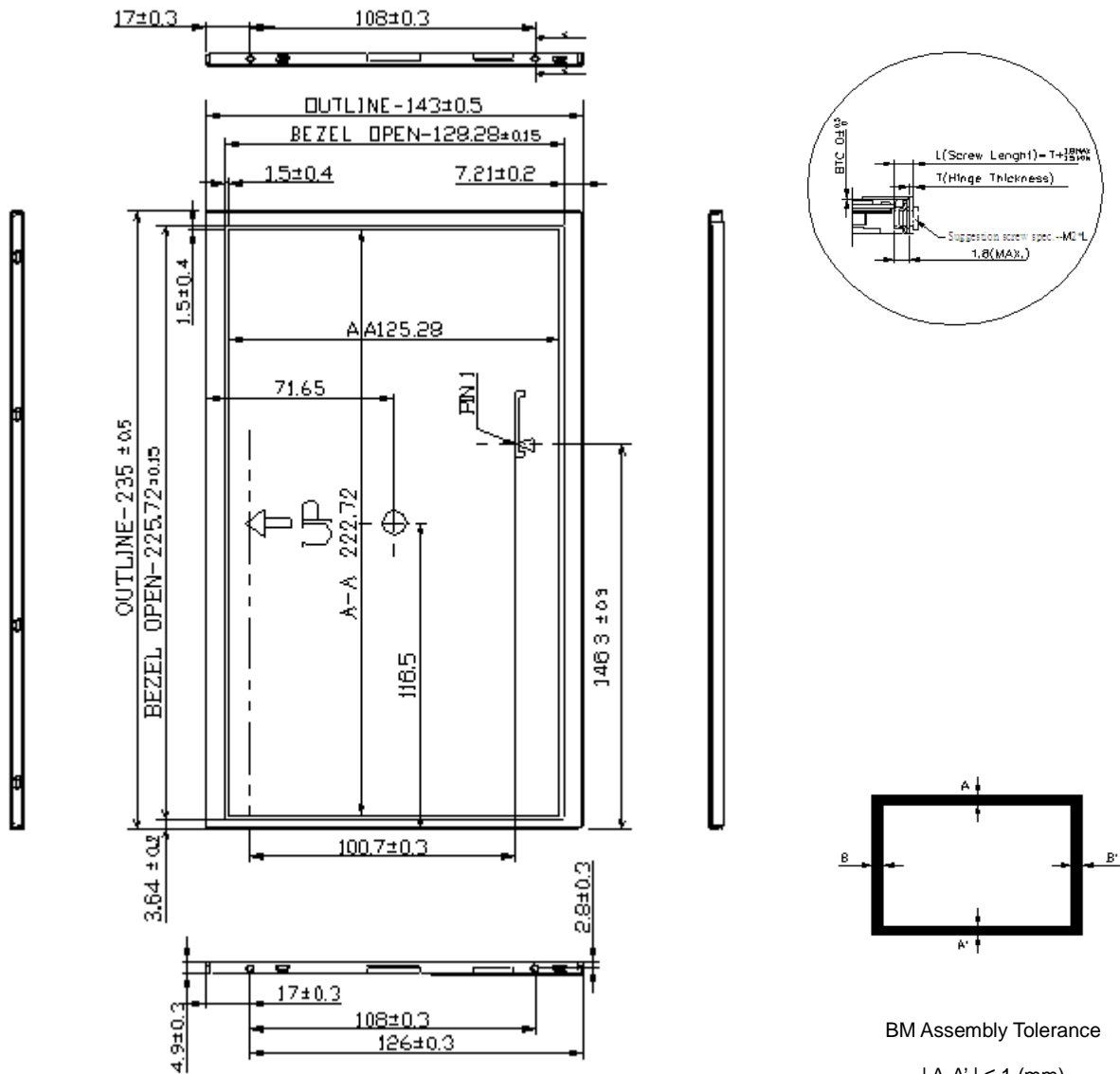
1.4 General information

Item	Specification	Unit
Outline Dimension	235 x 143 x 4.9 (Typ.)	mm
Display area	222.72(H) x 125.28(V)	mm
Number of Pixel	1024 RGB (H) x 600(V)	pixels
Pixel pitch	0.2175(H) x 0.2088(V)	mm
Pixel arrangement	RGB Vertical stripe	
Display mode	Normally white	
NTSC	50	%
Surface treatment	Glare, Hard-Coating (3H)	
Weight	180 (Typ.)	g
Back-light	White LED	
Power Consumption	Logic System	W
	B/L System	

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For TPK

8.1 Front View Outline Dimension (2010/6/24 update)



BM Assembly Tolerance

$$|A-A'| \leq 1 \text{ (mm)}$$

$$|B-B'| \leq 1 \text{ (mm)}$$